

First time run wizard

Welcome, and thanks for trying Cura!

This wizard will help you in setting up Cura for your machine.

Select your language: English ▼

Select your machine

What kind of machine do you have:

- ☒ Ultimaker 2+
- ☐ Ultimaker 2 Extended+
- ☐ Ultimaker 2
- ☐ Ultimaker 2 Extended
- ☐ Ultimaker 2 Go
- ☐ Ultimaker Original
- ☐ Ultimaker Original+
- ☐ Printrbot
- ☐ Lulzbot TAZ
- ☐ Lulzbot Mini
- ☐ Other (Ex: RepRap, MakerBot, Witbox)

The collection of anonymous usage information helps with the continued improvement of Cura. This does NOT submit your models online nor gathers any privacy related information.

Submit anonymous usage information: ☒

For full details see: <http://wiki.ultimaker.com/Cura:stats>

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Cancel

Other machine information

The following pre-defined machine profiles are available

Note that these profiles are not guaranteed to give good results, or work at all. Extra tweaks might be required.

If you find issues with the predefined profiles, or want an extra profile.

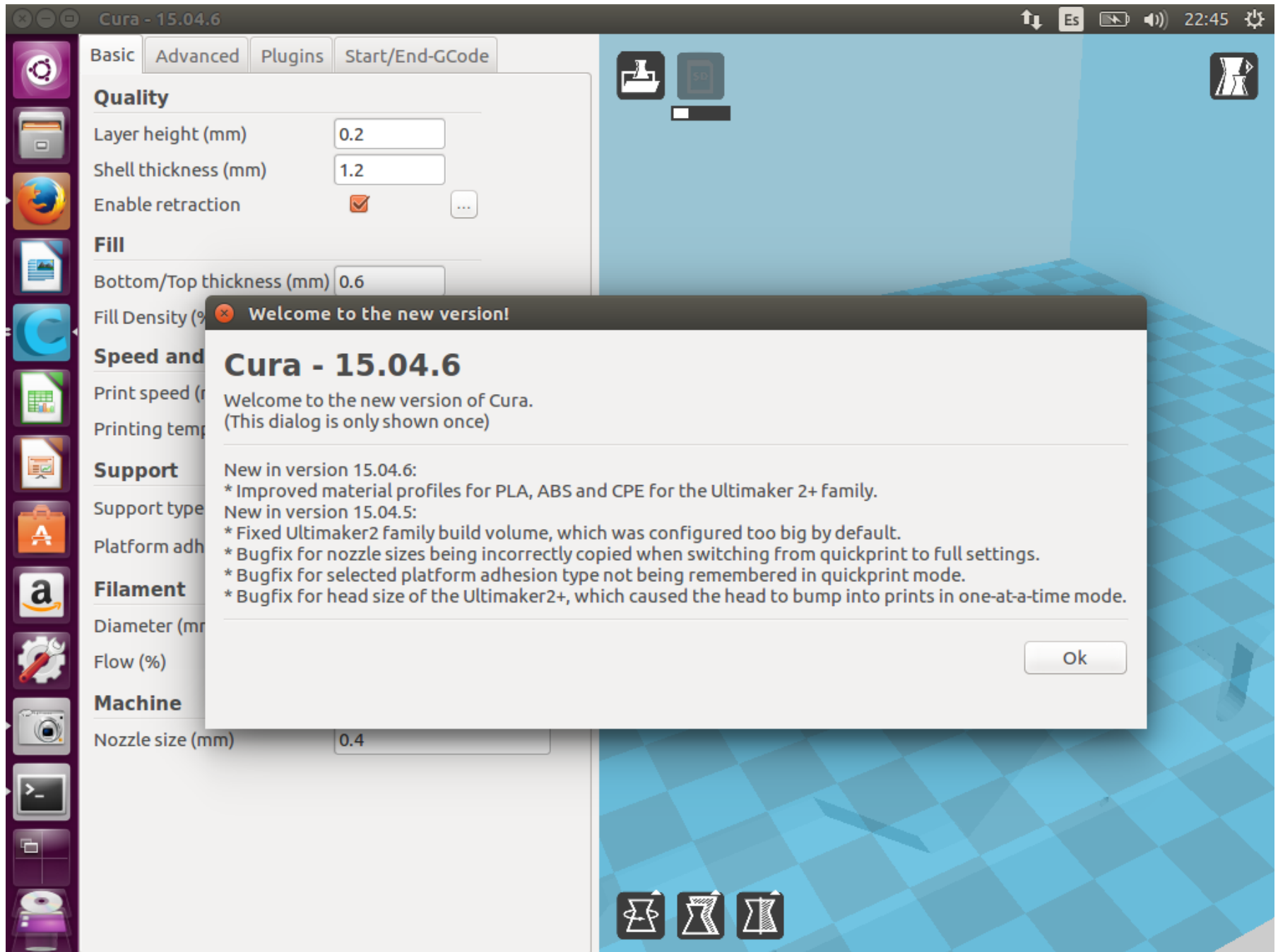
Please report it at the [github issue tracker](#).

- ☐ BFB
- ☐ DeltaBot
- ☒ Hephestos
- ☐ Hephestos_XL
- ☐ Kupido
- ☐ MakerBotReplicator
- ☐ Mendel
- ☐ Ord
- ☐ Prusa Mendel i3
- ☐ RIGID3D HOBBY
- ☐ ROBO 3D R1
- ☐ Rigid3D
- ☐ Rigid3d_Zero
- ☐ RigidBot
- ☐ RigidBot2

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Cancel



File Tools Machine Expert Help

Basic Advanced Plugins Start/End-GCode

Quality

Layer height (mm)

0.1

Shell thickness (mm)

0.8

Enable retraction

**Fill**

Bottom/Top thickness (mm)

0.6

Fill Density (%)

20

**Speed and Temperature**

Print speed (mm/s)

50

Printing temperature (C)

210

Support

Support type

None



Platform adhesion type

None

**Filament**

Diameter (mm)

2.85

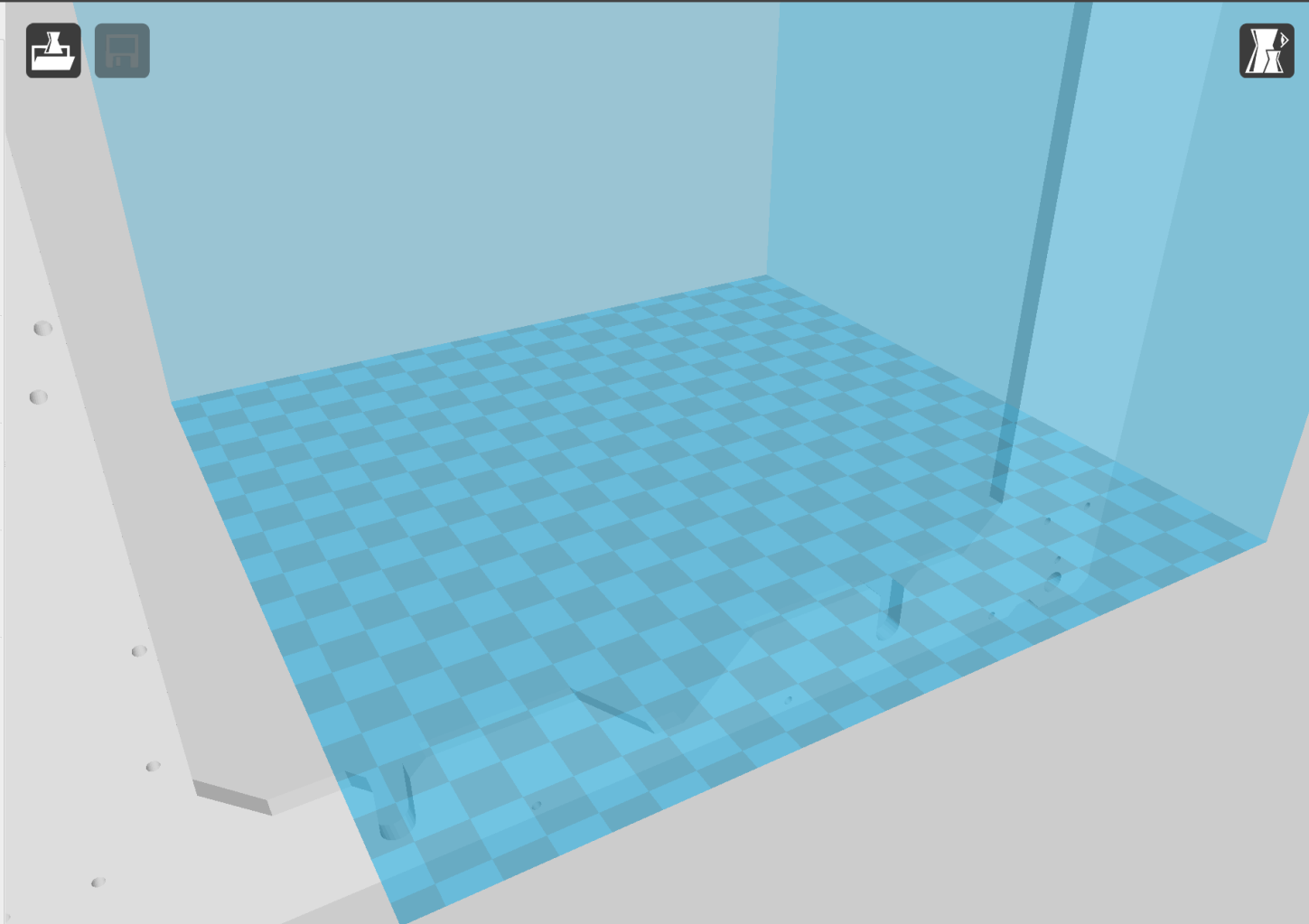
Flow (%)

100.0

Machine

Nozzle size (mm)

0.4



Quality

Layer height (mm)

Shell thickness (mm)

Enable retraction ☒ ...

Fill

Bottom/Top thickness (mm)

Fill Density (%) ...

Speed and Temperature

Print speed (mm/s)

Printing temperature (C)

Support

Support type ...

Platform adhesion type ...

Filament

Diameter (mm)

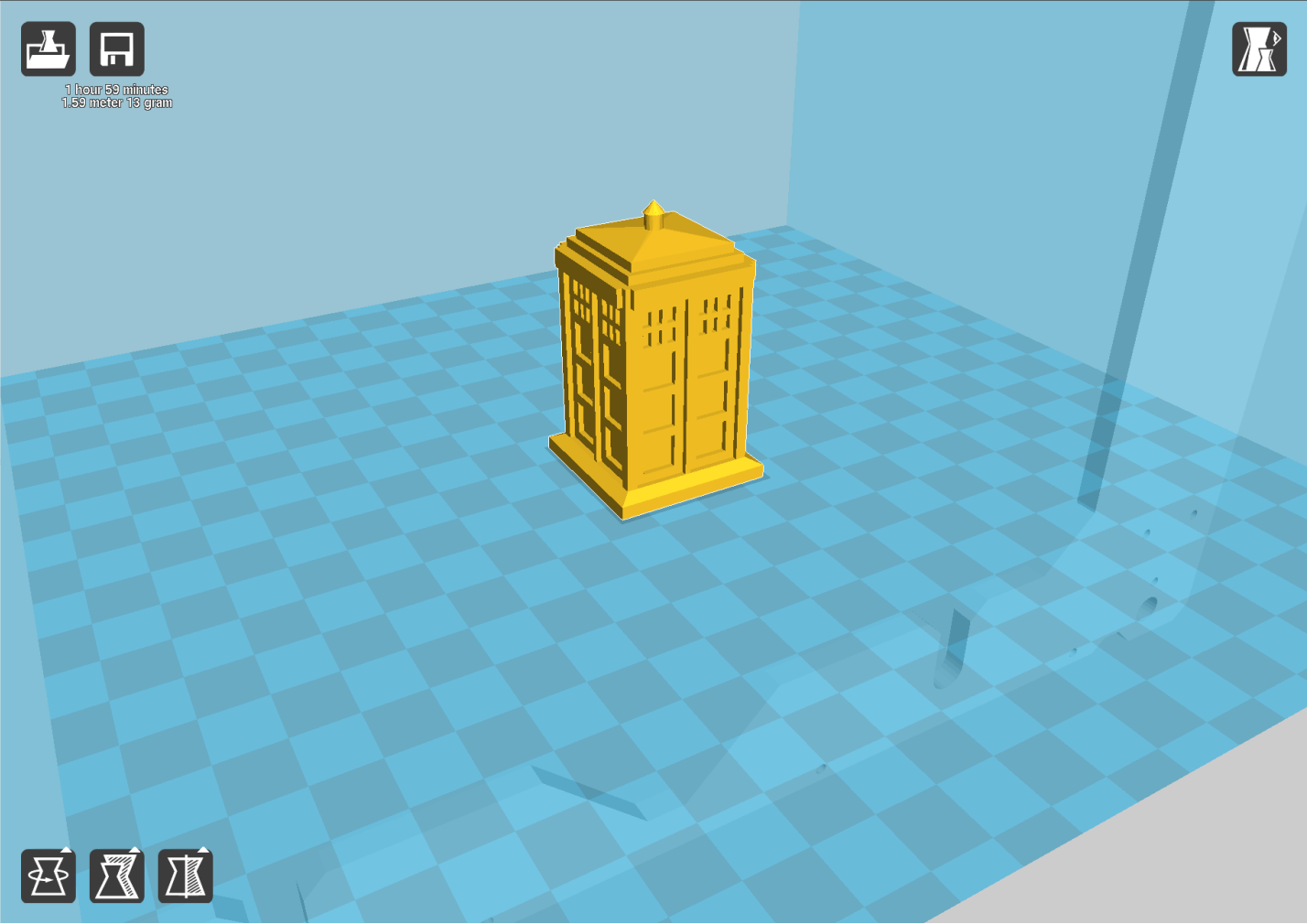
Flow (%)

Machine

Nozzle size (mm)



1 hour 59 minutes
1.59 meter 18 gram





FileToolsMachineExpertHelp

BasicAdvancedPluginsStart/End-GCode

Quality

Layer height (mm)0.1

Shell thickness (mm)0.8

Enable retraction☒

Fill

Bottom/Top thickness (mm)0.6

Fill Density (%)20

Speed and Temperature

Print speed (mm/s)50

Printing temperature (C)210

Support

Support typeNone

Platform adhesion typeNone

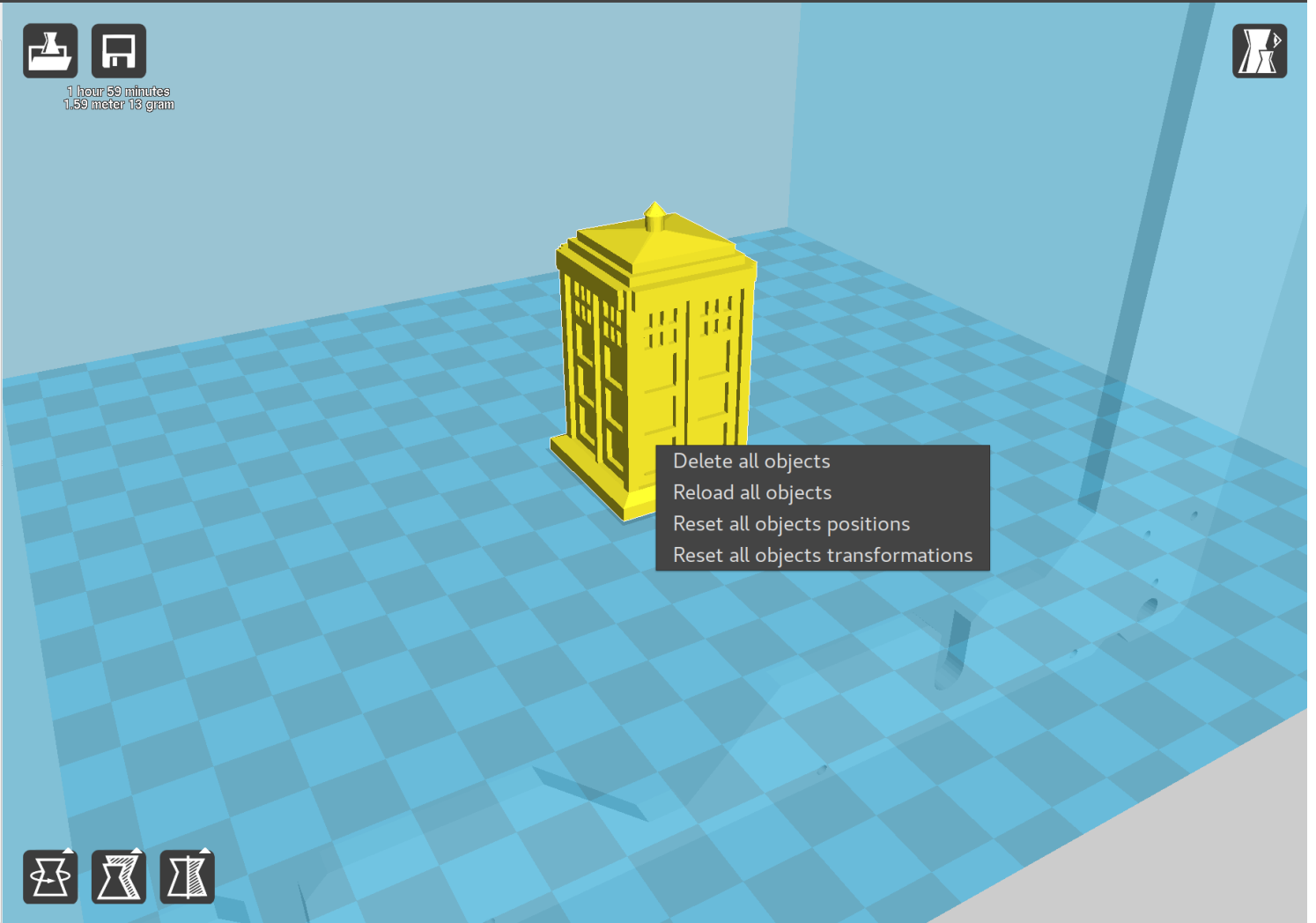
Filament

Diameter (mm)2.85

Flow (%)100.0

Machine

Nozzle size (mm)0.4



FileToolsMachineExpertHelp

BasicAdvancedPluginsStart/End-GCode

Quality

Layer height (mm)0.1

Shell thickness (mm)0.8

Enable retraction☒

Fill

Bottom/Top thickness (mm)0.6

Fill Density (%)20

Speed and Temperature

Print speed (mm/s)50

Printing temperature (C)210

Support

Support typeNone

Platform adhesion typeNone

Filament

Diameter (mm)2.85

Flow (%)100.0

Machine

Nozzle size (mm)0.4

1 hour 59 minutes
1.59 meter 13 gram

Center on platform

Delete object

Multiply object

Split object into parts

Delete all objects

Reload all objects

Reset all objects positions

Reset all objects transformations

Actividades

Lugares

Cura.py

lun 16:30

2022MHz

60°C

0rpm

A

84%

Cura - 15.04.6

FileToolsMachineExpertHelp

BasicAdvancedPlug-ins

Quality

Layer height (mm)

Shell thickness (mm)

Enable retraction

Fill

Bottom/Top thickness (mm)

Fill Density (%)

Speed and Temperature

Print speed (mm/s)

Printing temperature (C)

Support

Support type

Platform adhesion type

Filament

Diameter (mm)

Flow (%)

Machine

Nozzle size (mm)

Switch to quickprint...

Switch to full settings...

Open expert settings...Ctrl+E

Run bed leveling wizard...

Run head offset wizard...

1 hour 59 minutes

1.59 meter 13 gram

File Tools Machine Expert Help

Basic Advanced Plugins Start/End-GCode

Quality

Layer height (mm)

Shell thickness (mm)

Enable retraction ☒ ...

Fill

Bottom/Top thickness (mm)

Fill Density (%) ...

Speed and Temperature

Print speed (mm/s)

Printing temperature (C)

Support

Support type ▼ ...

Platform adhesion type ▼ ...

Filament

Diameter (mm)

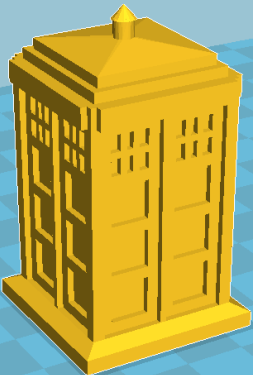
Flow (%)

Machine

Nozzle size (mm)



1 hour 0 minutes
1.45 meter 11 gram



File Tools Machine Expert Help

Material:

- ☒ PLA
- ☐ ABS
- ☐ CPE

Profile:

- ☒ Fast print
- ☐ Normal print
- ☐ High quality
- ☐ Ulti quality

Other:

- ☐ Print support structure

Platform adhesion

Brim



1 hour 0 minutes
1.45 meter 11 gram

File Tools Machine Expert Help

Basic Print all at once

Start/End-GCode

Quantity
• Print one at a time

0.15

File Tools Machine Expert Help

Basic Advanced • Hephestos

Quality

Layer height

Shell thickness

Enable retraction

Add new machine...

Machine settings...

Install default firmware...

Install custom firmware...

Expert config

Retraction

Minimum travel (mm)

1.5

Enable combing

All

Minimal extrusion before retracting (mm)

0.02

Z hop when retracting (mm)

0.0

Skirt

Line count

1

Start distance (mm)

3.0

Minimal length (mm)

150.0

Cool

Fan full on at height (mm)

0.5

Fan speed min (%)

100

Fan speed max (%)

100

Minimum speed (mm/s)

10

Cool head lift

☐

Infill

Solid infill top

☒

Solid infill bottom

☒

Infill overlap (%)

15

Infill prints after perimeters

☐

Support

Structure type

Lines

Overhang angle for support (deg)

60

Fill amount (%)

15

Distance X/Y (mm)

0.7

Distance Z (mm)

0.15

Black Magic

Spiralize the outer contour

☐

Only follow mesh surface

☐

Brim

Brim line amount

20

Raft

Extra margin (mm)

5.0

Line spacing (mm)

3.0

Base thickness (mm)

0.3

Base line width (mm)

1.0

Interface thickness (mm)

0.27

Interface line width (mm)

0.4

Airgap

0.0

First Layer Airgap

0.22

Surface layers

2

Surface layer thickness (mm)

0.27

Surface layer line width (mm)

0.4

Fix horrible

Combine everything (Type-A)

☒

Combine everything (Type-B)

☐

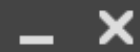
Keep open faces

☐

Extensive stitching

☐

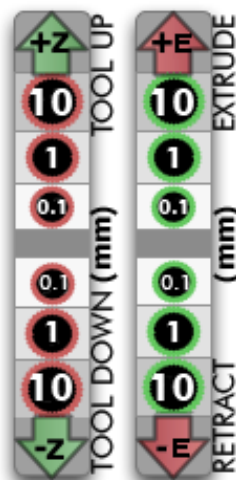
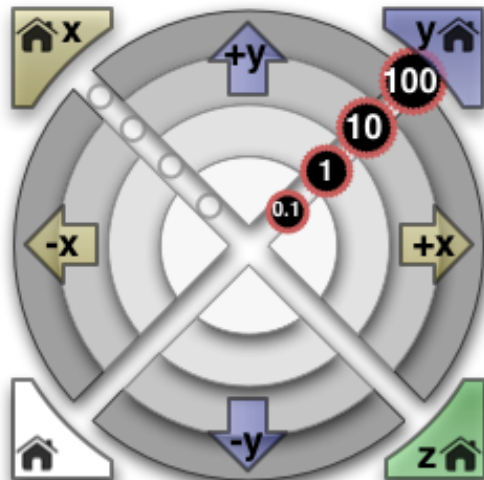
Operational, Temperature: 75



Connect

Print

Cancel



Temperature

0

Bed temp

0