



LOT REPORT #: 1930201

Duration: 02d : 17h : 41m : 28s

REPORT VALIDATION SUMMARY

Reviewer: Gian Marco Mari

Reviewed on: 1/23/2020 1:24:28 PM

Printed by: Gian Marco Mari

Printed on: 1/23/2020 2:56:33 PM

SIGN ACTION	DESCRIPTION	TIME	USER ID
Report: creation request	Change value: Old: (0) New: (1)	1/23/2020 2:56:33 PM	Mari
	Signature - Report creation request	1/23/2020 2:56:33 PM	Mari
Report: creation request	Change value: Old: (0) New: (1)	1/23/2020 2:12:39 PM	Mari
	Signature - Report creation request	1/23/2020 2:12:39 PM	Mari

PRE PRODUCTION STERILIZATION SUMMARY

MODE ID	START	STOP	DURATION
B_200108_01_ST01	1/8/2020 5:29:23 AM	1/8/2020 7:17:10 AM	00d : 01h : 47m : 47s

PRODUCTION SUMMARY

CYCLE ID	START	STOP	DURATION
B_200108_01_FIL01	1/8/2020 7:21:36 AM	1/10/2020 11:15:18 PM	02d : 15h : 53m : 41s

RE-STERILIZATION SUMMARY

CYCLE ID	START	STOP	DURATION
B_200108_01_RST01	1/10/2020 8:37:46 PM	1/10/2020 11:17:45 PM	00d : 02h : 39m : 59s

PRE PRODUCTION STERILIZATION

From: 1/8/2020 5:29:23 AM

To: 1/8/2020 7:17:10 AM

BATCH	MODE
B_200108_01	B_200108_01_ST01

STERILIZATION DETAILS			
Cycle	Start	Stop	Duration
B_200108_01_SIP01	1/8/2020 5:31:35 AM	1/8/2020 6:41:18 AM	00d : 01h : 09m : 43s
B_200108_01_SOP01	1/8/2020 6:35:44 AM	1/8/2020 6:51:27 AM	00d : 00h : 15m : 43s

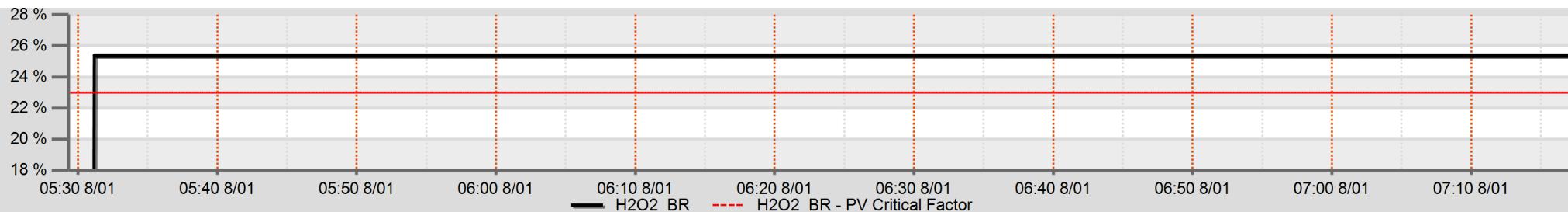
H2O2_BR**BLOWER - Blowing H2O2 manual titration**

From

1/8/2020 5:29:23 AM

To

1/8/2020 7:17:10 AM

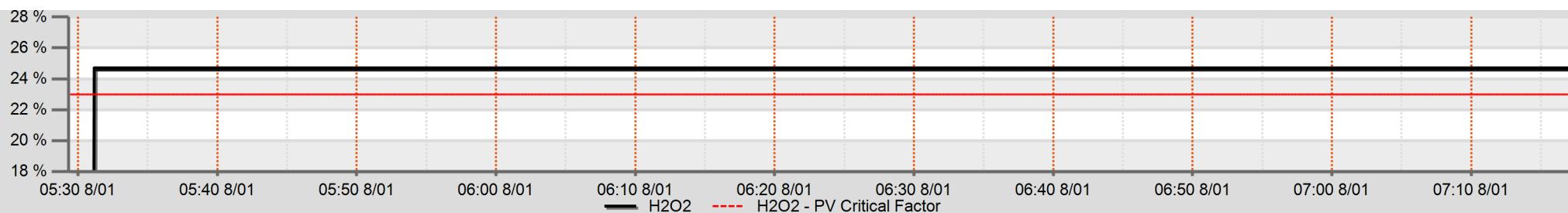
CYCLE**B_200108_01_SIP01***timer control not active for this ccp***H2O2****H2O2 Manual Titration**

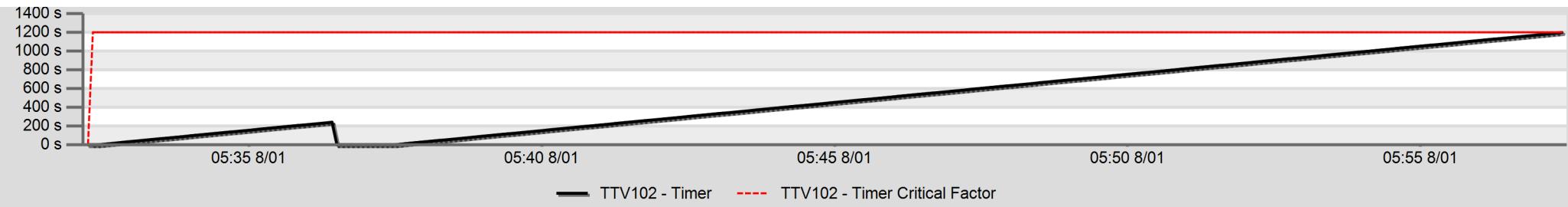
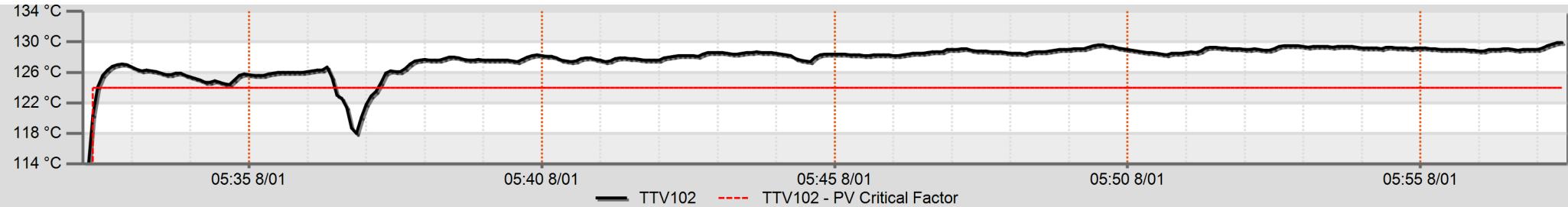
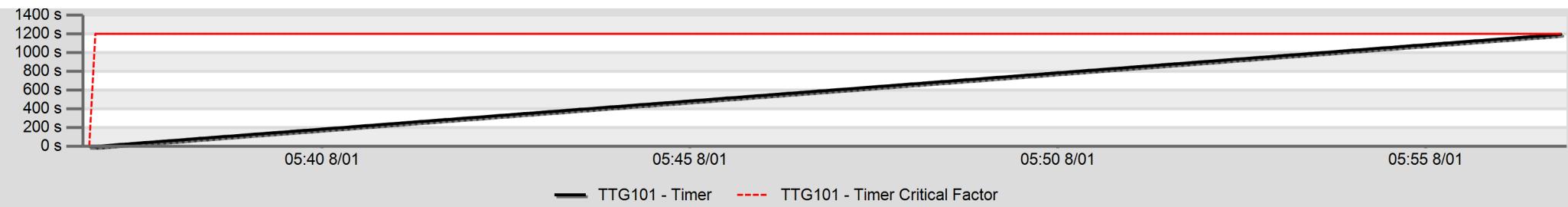
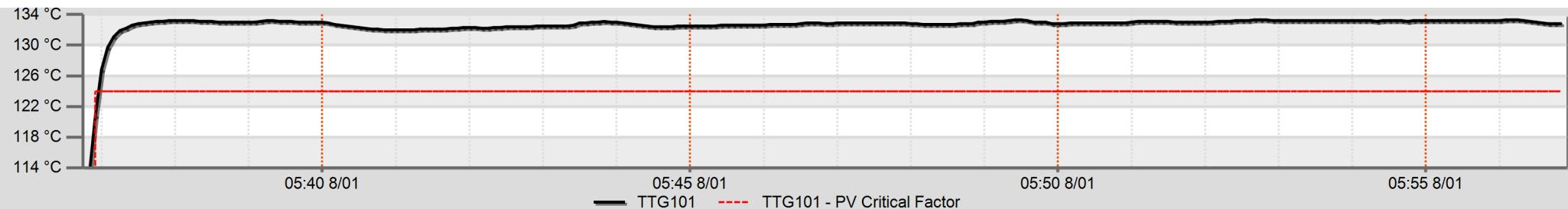
From

1/8/2020 5:29:23 AM

To

1/8/2020 7:17:10 AM

CYCLE**B_200108_01_SIP01***timer control not active for this ccp*

TTV102**CAPDIS - Air Filter Temperature**From 1/8/2020 5:32:14 AM
To 1/8/2020 5:57:26 AM**CYCLE B_200108_01_SIP01****TTG101****Nitrogen filter sterilization temperature**From 1/8/2020 5:36:49 AM
To 1/8/2020 5:56:54 AM**CYCLE B_200108_01_SIP01**

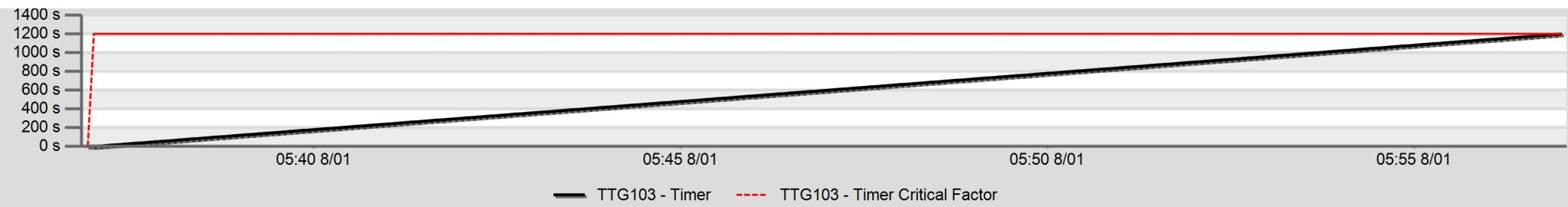
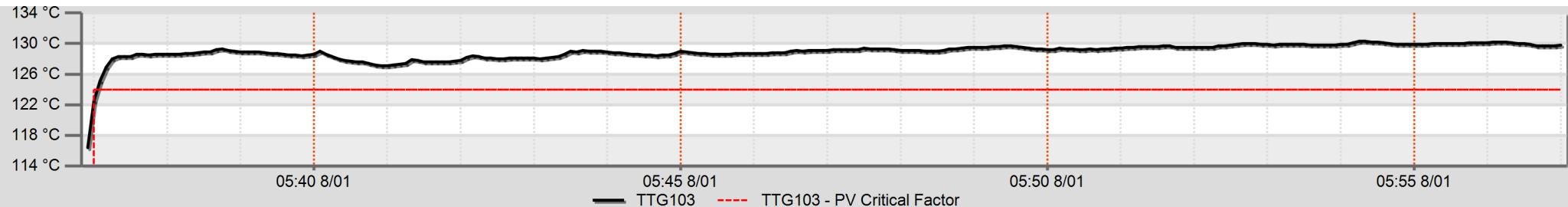
TTG103**Air filter sterilization temperature**

From

1/8/2020 5:36:51 AM

To

1/8/2020 5:57:00 AM

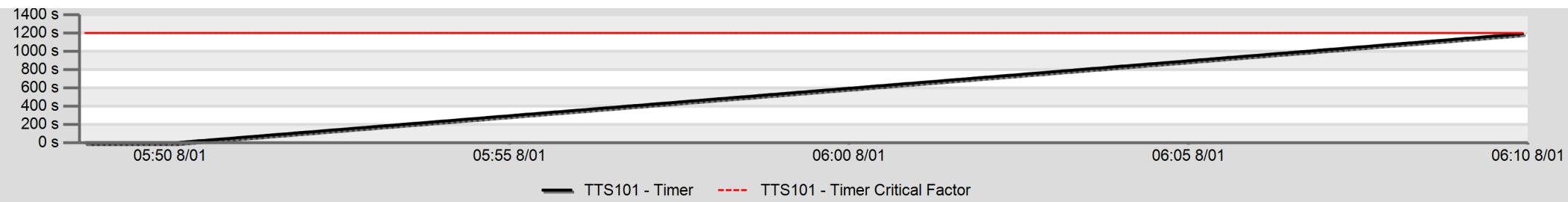
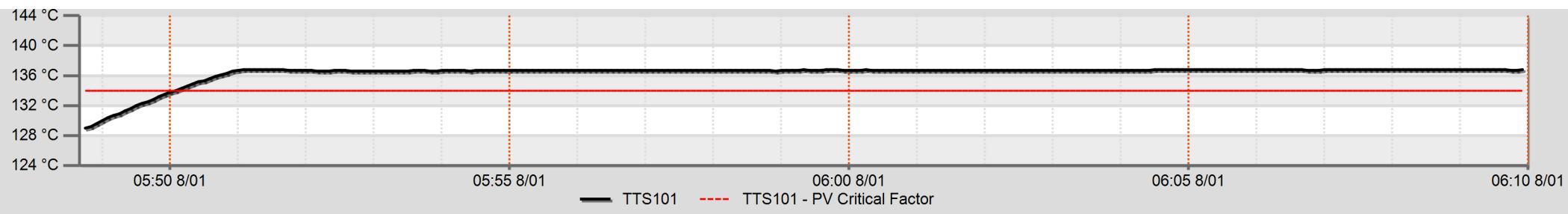
CYCLE**B_200108_01_SIP01****TTS101****CIP/SIP Product Path return temperature**

From

1/8/2020 5:48:40 AM

To

1/8/2020 6:09:59 AM

CYCLE**B_200108_01_SIP01**

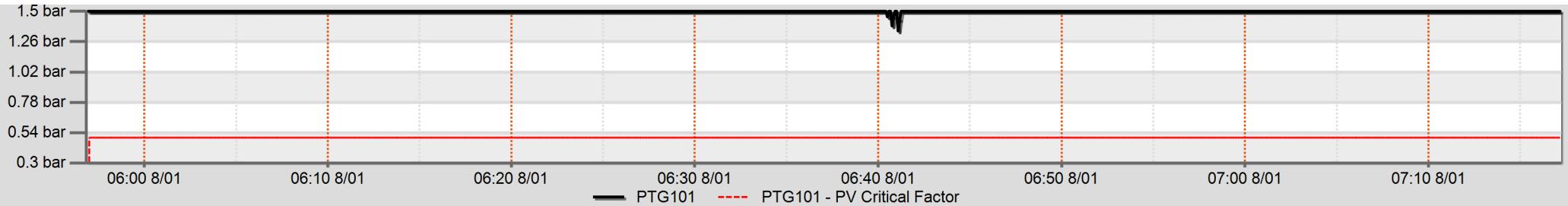
PTG101**Air / Nitrogen filter pressure**

From

1/8/2020 5:56:54 AM

To

1/8/2020 7:17:10 AM

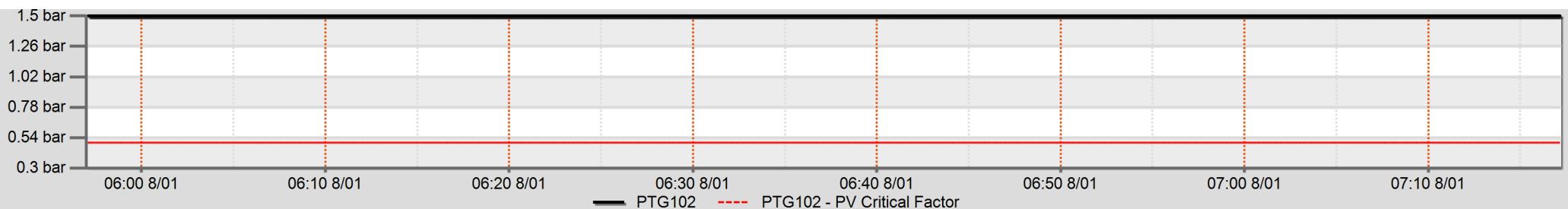
CYCLE**B_200108_01_SIP01***timer control not active for this ccp***PTG102****Air filter pressure**

From

1/8/2020 5:57:00 AM

To

1/8/2020 7:17:10 AM

CYCLE**B_200108_01_SIP01***timer control not active for this ccp*

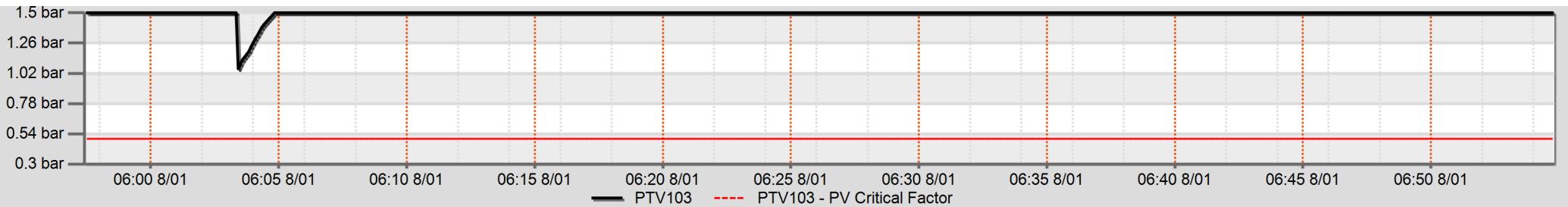
PTV103**CAPDIS - Air Filter pressure**

From

1/8/2020 5:57:26 AM

To

1/8/2020 6:54:46 AM

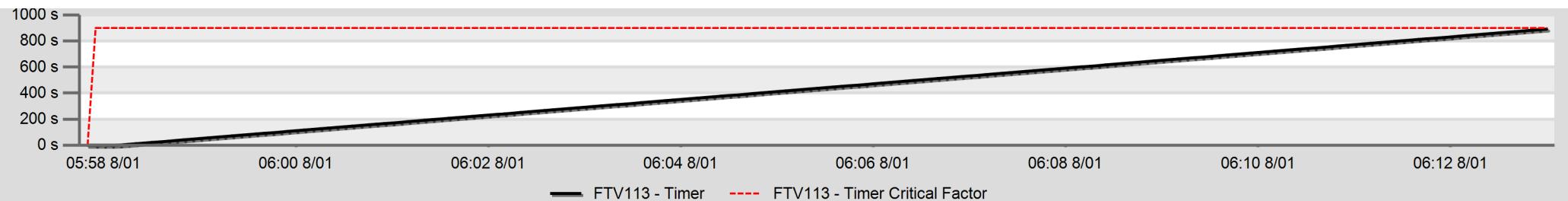
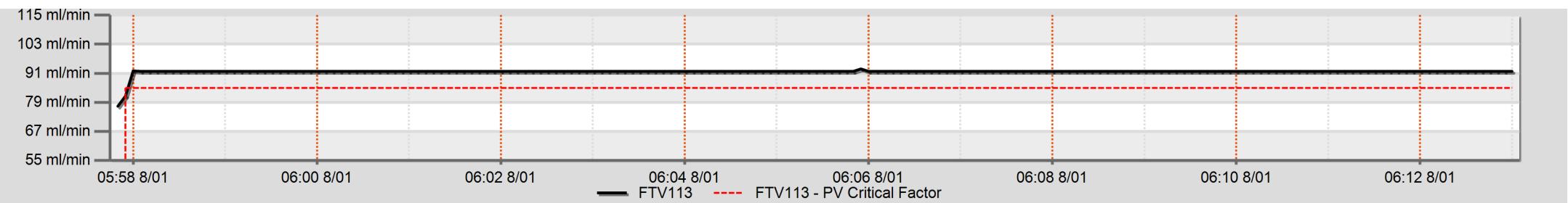
CYCLE**B_200108_01_SIP01***timer control not active for this ccp***FTV113****Isolator Filters Sterilization - H2O2 Flow A3 Line**

From

1/8/2020 5:57:48 AM

To

1/8/2020 6:13:03 AM

CYCLE**B_200108_01_SIP01**

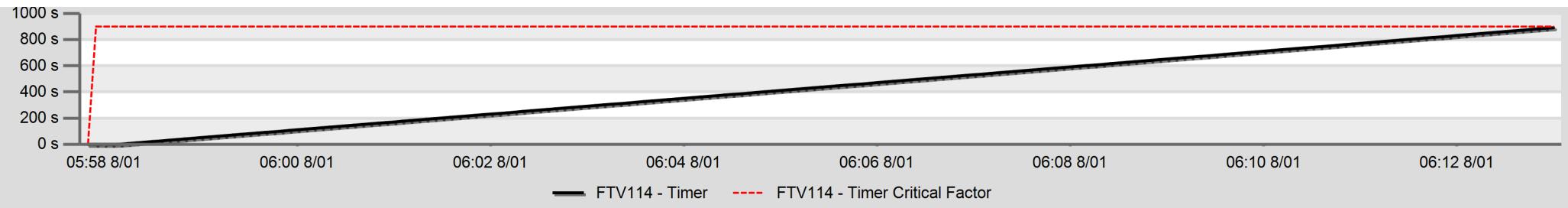
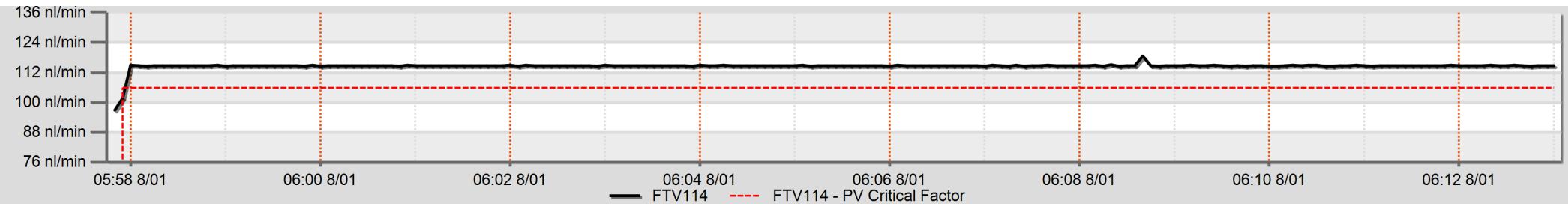
FTV114**Isolator Filters Sterilization - H2O2 Flow A1 Line**

From

1/8/2020 5:57:48 AM

To

1/8/2020 6:13:03 AM

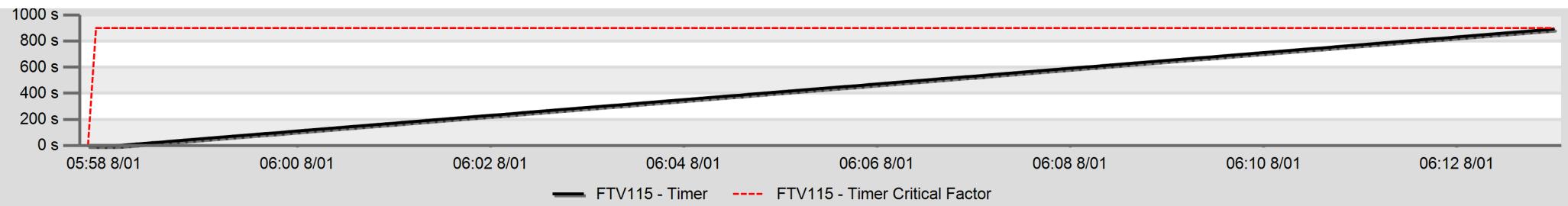
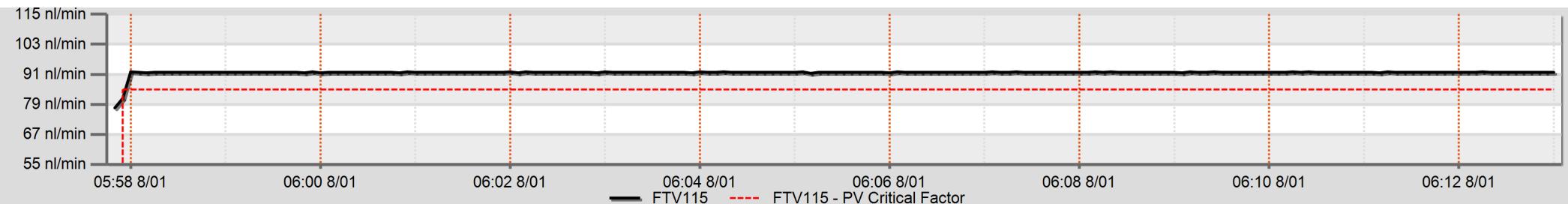
CYCLE**B_200108_01_SIP01****FTV115****Isolator Filters Sterilization - H2O2 Flow A2 Line**

From

1/8/2020 5:57:48 AM

To

1/8/2020 6:13:03 AM

CYCLE**B_200108_01_SIP01**

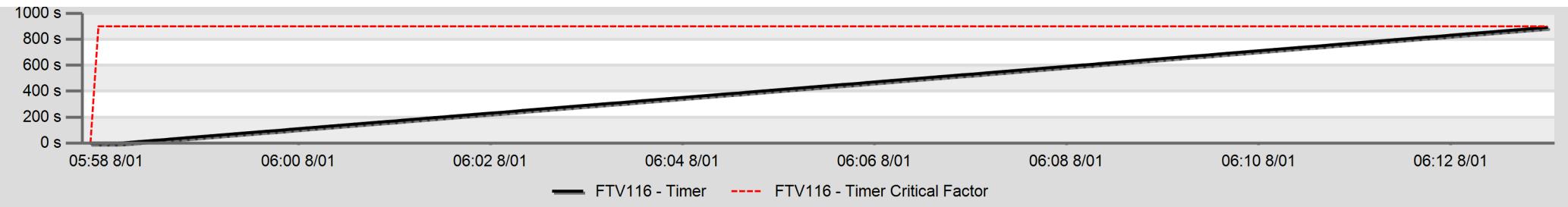
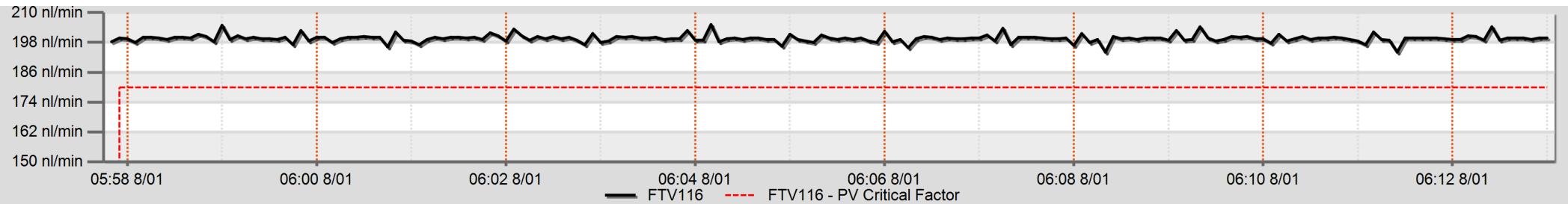
FTV116**Isolator Filters Sterilization - Carrier Air Flow A3 Line**

From

1/8/2020 5:57:48 AM

To

1/8/2020 6:13:03 AM

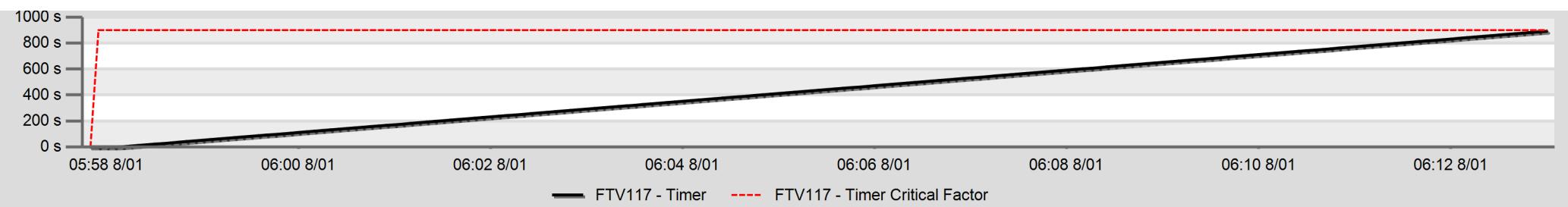
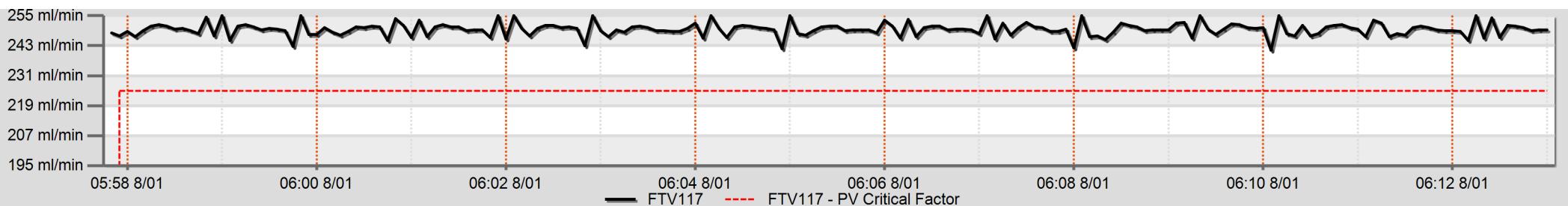
CYCLE**B_200108_01_SIP01****FTV117****Isolator Filters Sterilization - Carrier Air Flow A1 Line**

From

1/8/2020 5:57:48 AM

To

1/8/2020 6:13:03 AM

CYCLE**B_200108_01_SIP01**

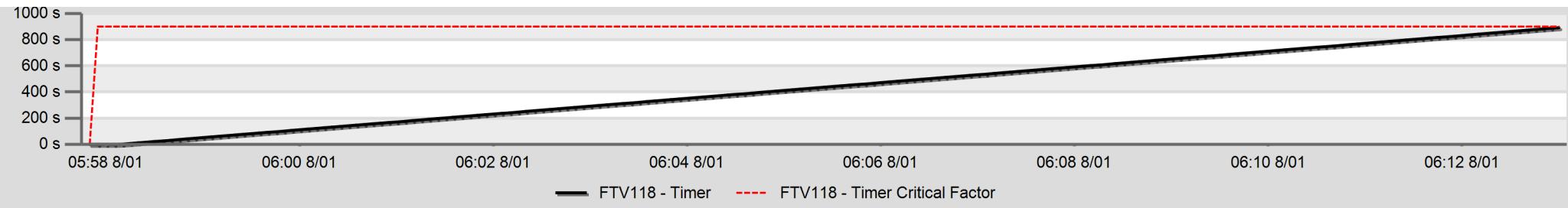
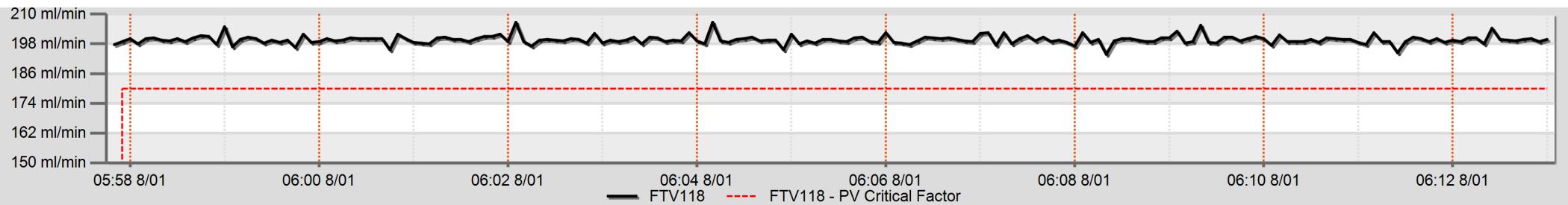
FTV118**Isolator Filters Sterilization - Carrier Air Flow A2 Line**

From

1/8/2020 5:57:48 AM

To

1/8/2020 6:13:03 AM

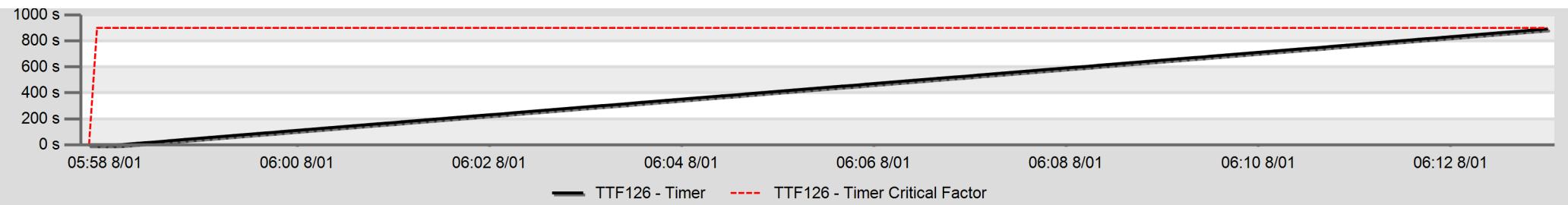
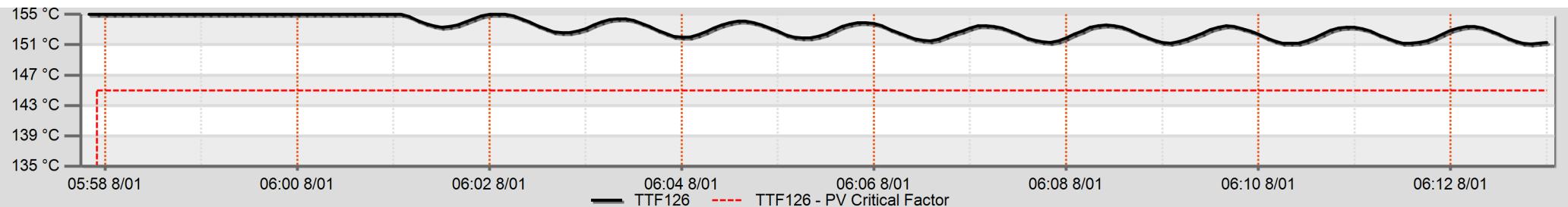
CYCLE**B_200108_01_SIP01****TTF126****Isolator Filters Sterilization - Outlet Temperature EHF101 A3 Line**

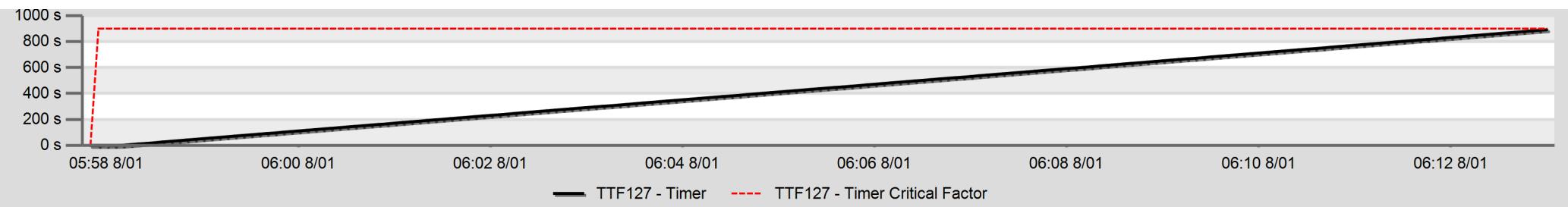
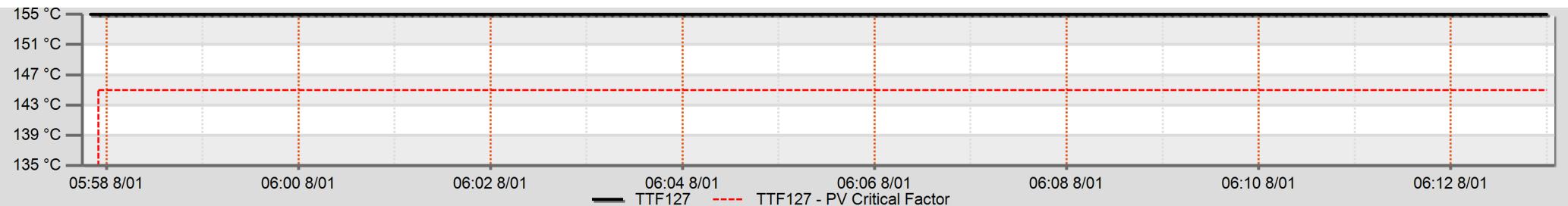
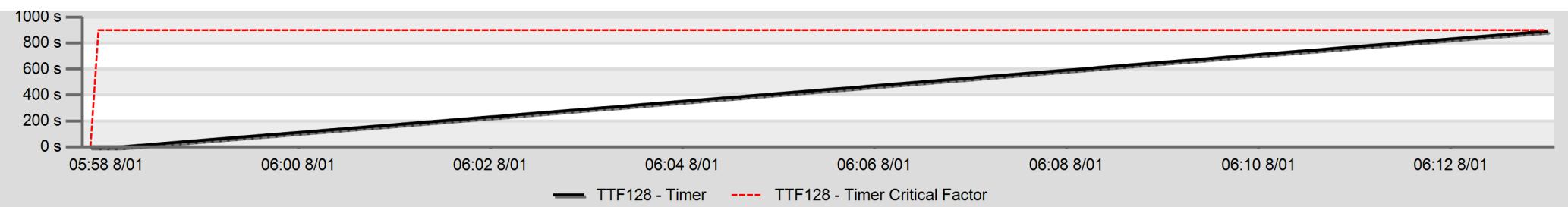
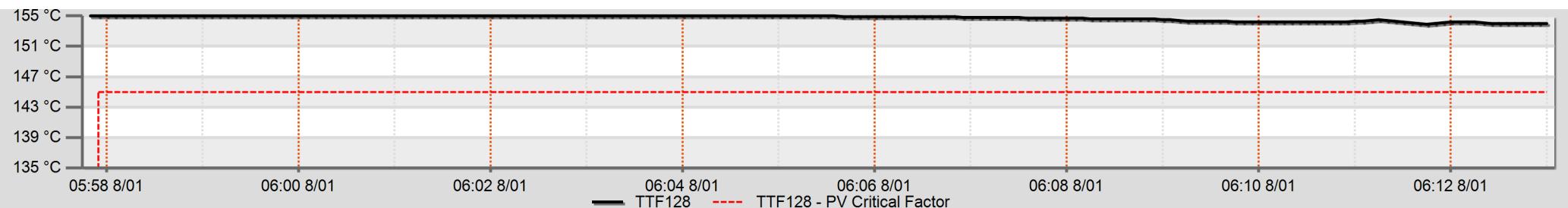
From

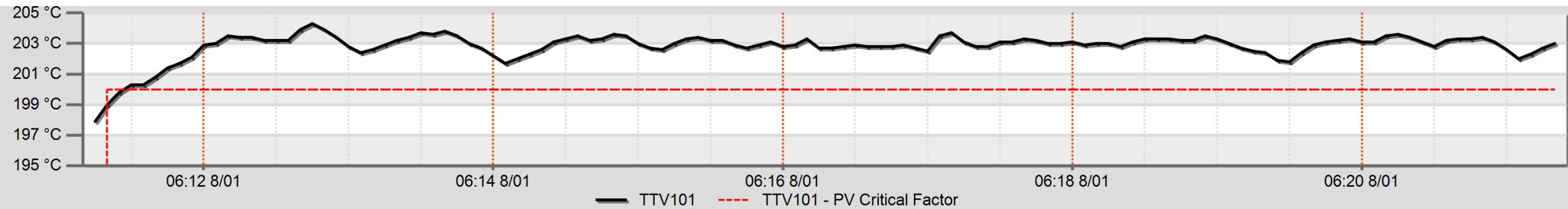
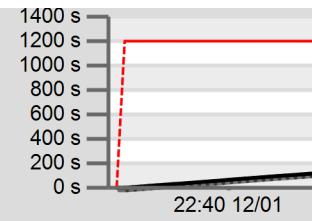
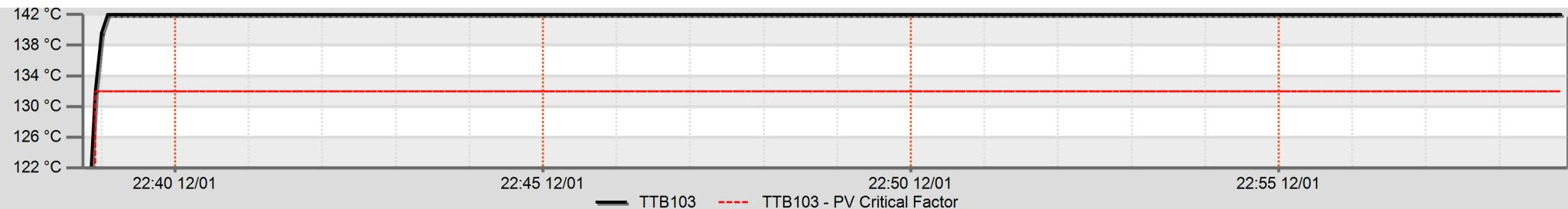
1/8/2020 5:57:48 AM

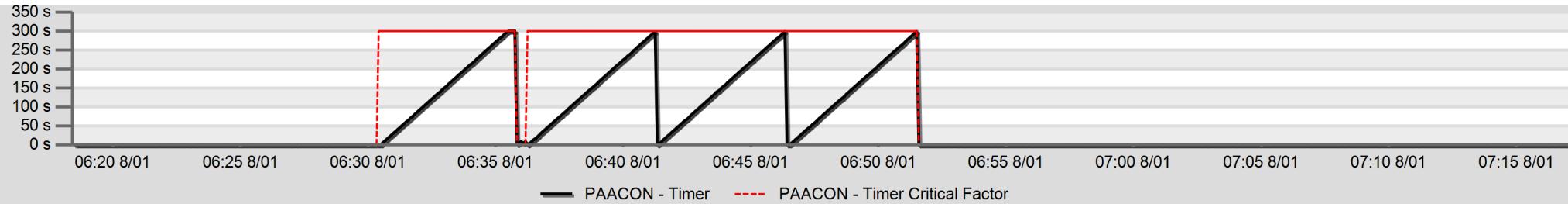
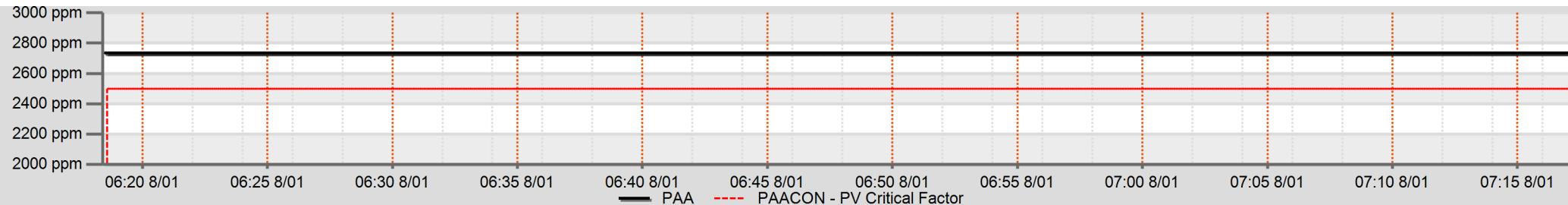
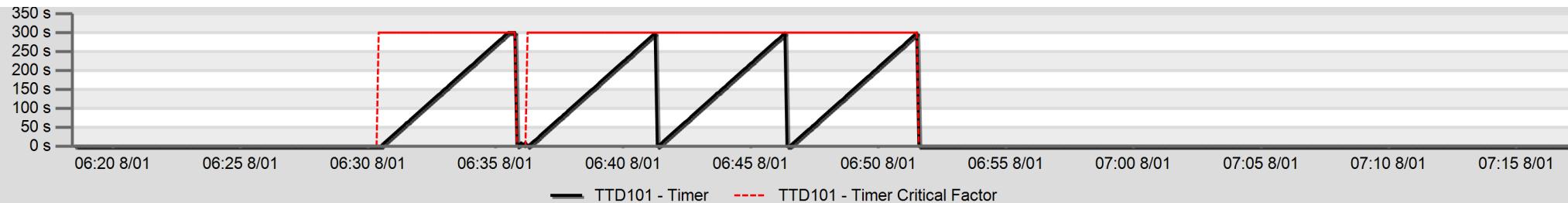
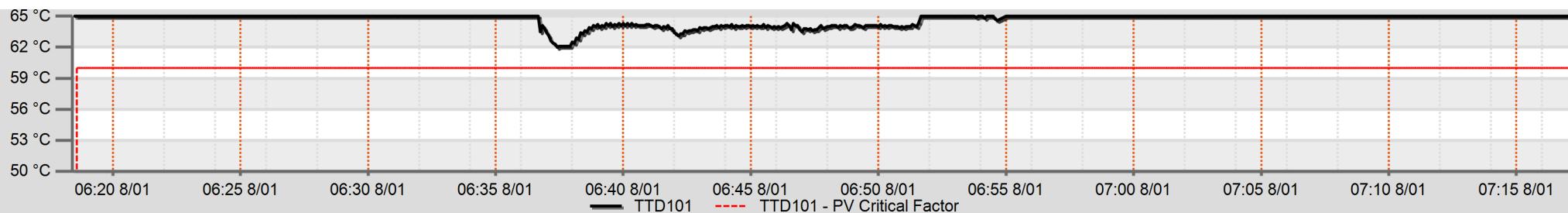
To

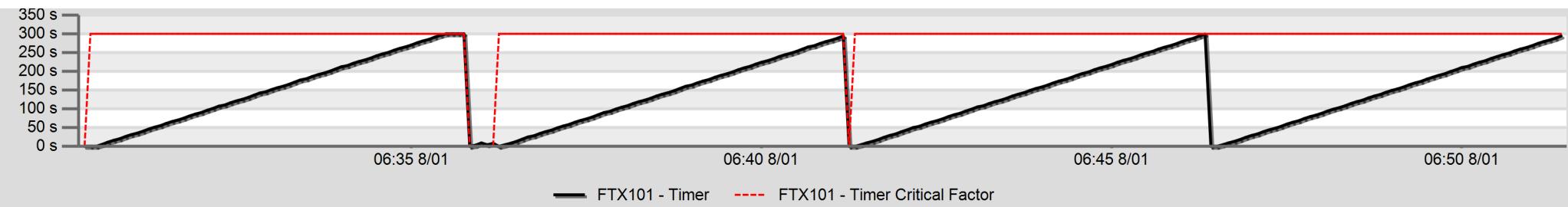
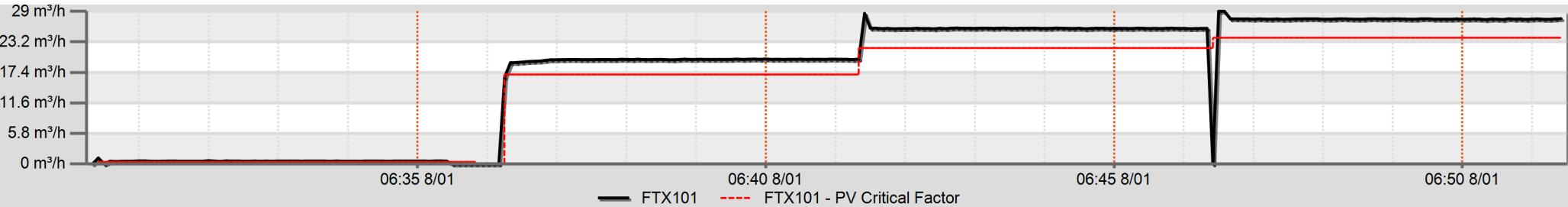
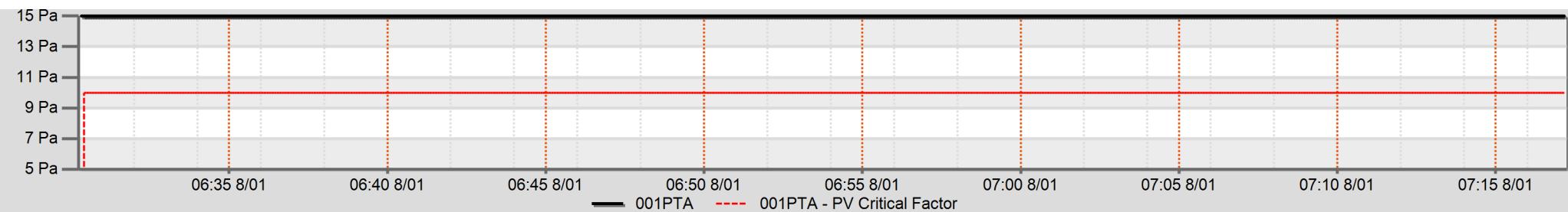
1/8/2020 6:13:03 AM

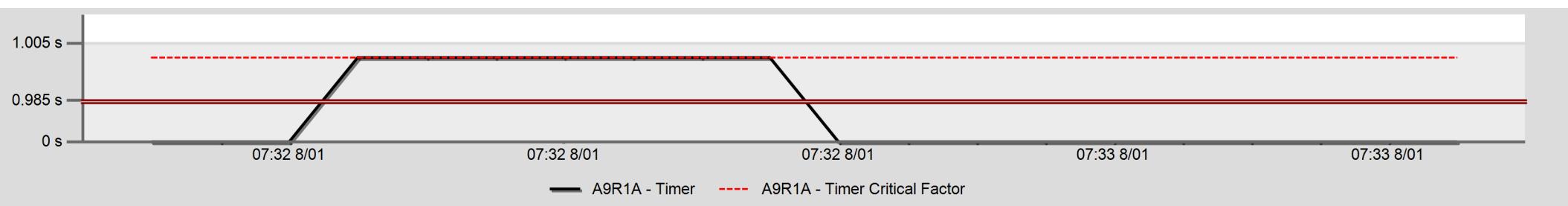
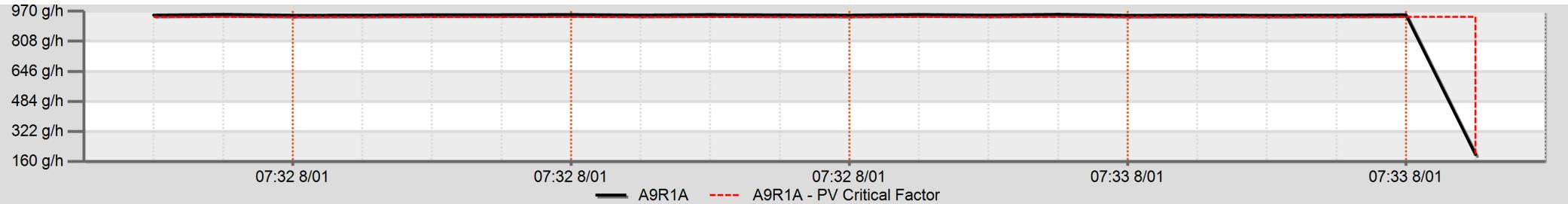
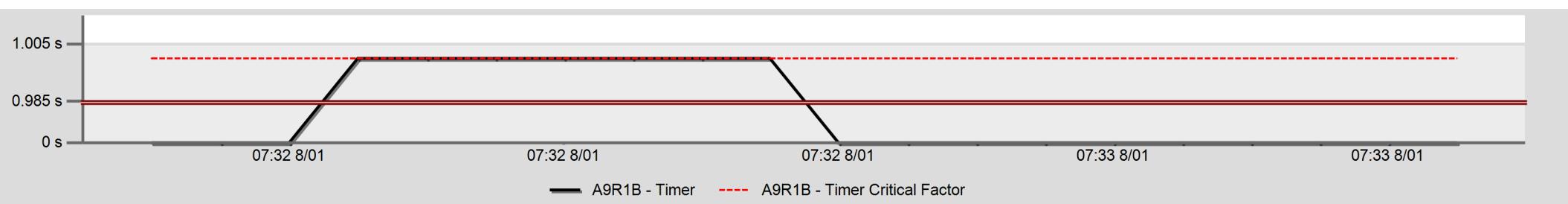
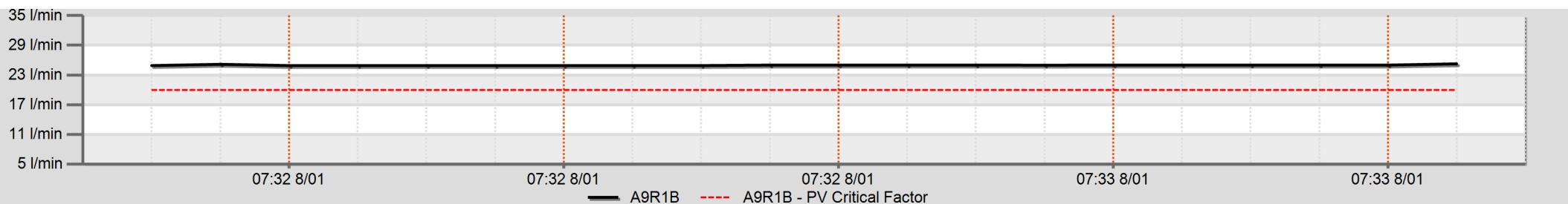
CYCLE**B_200108_01_SIP01**

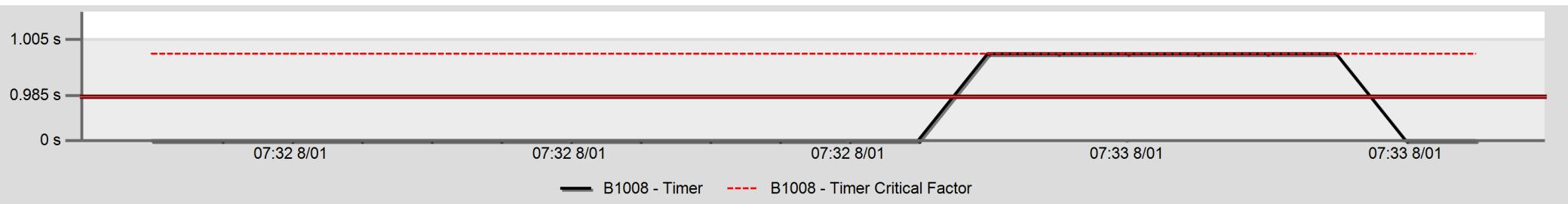
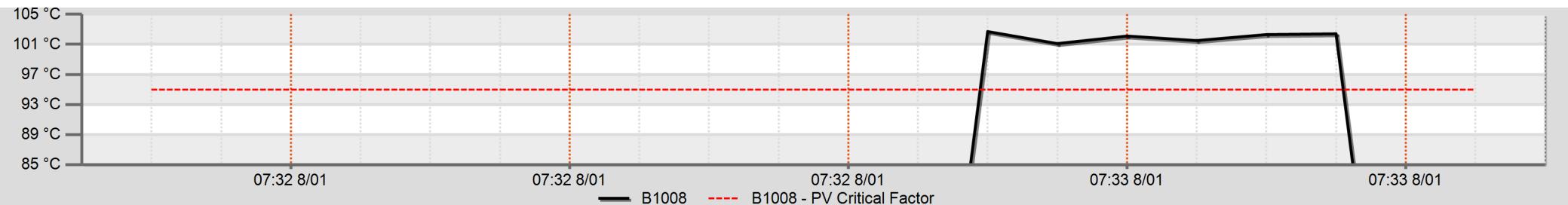
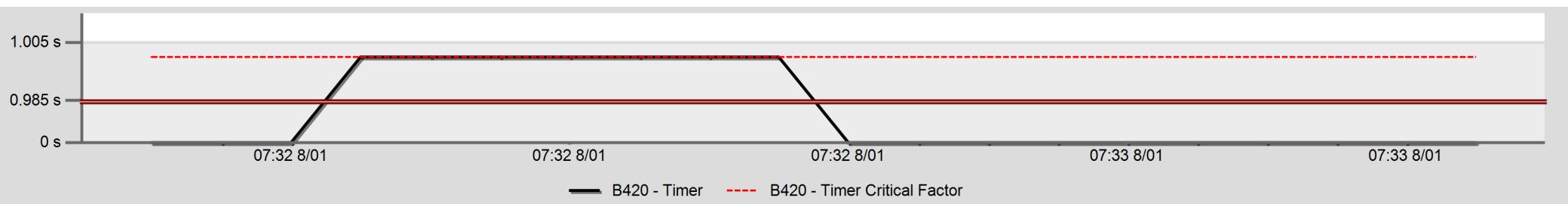
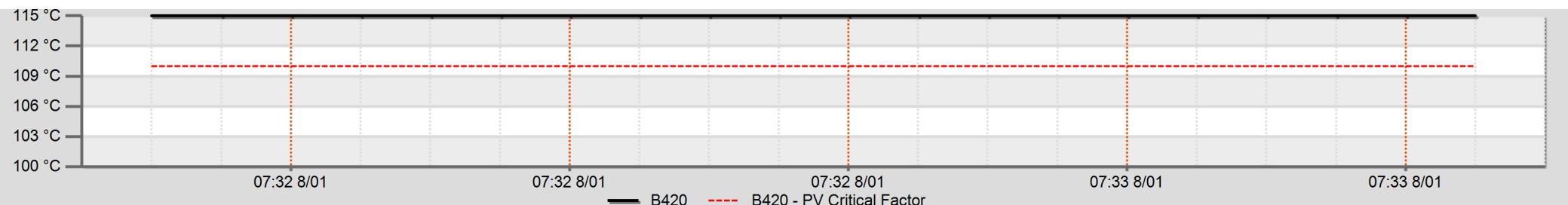
TTF127**Isolator Filters Sterilization - Outlet Temperature EHF102 A1 Line**From 1/8/2020 5:57:48 AM
To 1/8/2020 6:13:03 AM**CYCLE B_200108_01_SIP01****TTF128****Isolator Filters Sterilization - Outlet Temperature EHF103 A2 Line**From 1/8/2020 5:57:48 AM
To 1/8/2020 6:13:03 AM**CYCLE B_200108_01_SIP01**

TTV101**CAPDIS - Caps drying air temperature**From 1/8/2020 6:11:12 AM
To 1/8/2020 6:21:23 AM**CYCLE B_200108_01_SIP01****TTB103****CIP/SIP Product Path return temperature**From 1/12/2020 10:38:49 PM
To 1/12/2020 10:58:52 PM**CYCLE B_200108_01_SIP01**

PAA**SIP Surface - Sterilizing agent manual Titration**From 1/8/2020 6:18:27 AM
To 1/8/2020 7:17:11 AM**CYCLE B_200108_01_SOP01****TTD101****SIP Surface - Sterilizing agent temperature**From 1/8/2020 6:18:27 AM
To 1/8/2020 7:17:11 AM**CYCLE B_200108_01_SOP01**

FTX101**CIP/SIP Surface flow**From 1/8/2020 6:30:19 AM
To 1/8/2020 6:51:27 AM**CYCLE B_200108_01_SOP01****001PTA****Sterile zone pressure**From 1/8/2020 6:30:19 AM
To 1/8/2020 7:17:10 AM**CYCLE B_200108_01_SOP01***timer control not active for this CCP*

A9R1A**BLOWER - Blowing H₂O₂ flow**From 1/8/2020 7:31:45 AM
To 1/8/2020 7:33:25 AM**CYCLE B_200108_01_SOP01****A9R1B****BLOWER - Blowing Carrier Air flow**From 1/8/2020 7:31:45 AM
To 1/8/2020 7:33:25 AM**CYCLE B_200108_01_SOP01**

B1008**BLOWER - Blowing preform temperature on oven outfeed**From 1/8/2020 7:31:45 AM
To 1/8/2020 7:33:25 AM**CYCLE B_200108_01_SOP01****B420****BLOWER - Blowing H₂O₂ evaporation temperature**From 1/8/2020 7:31:45 AM
To 1/8/2020 7:33:25 AM**CYCLE B_200108_01_SOP01**

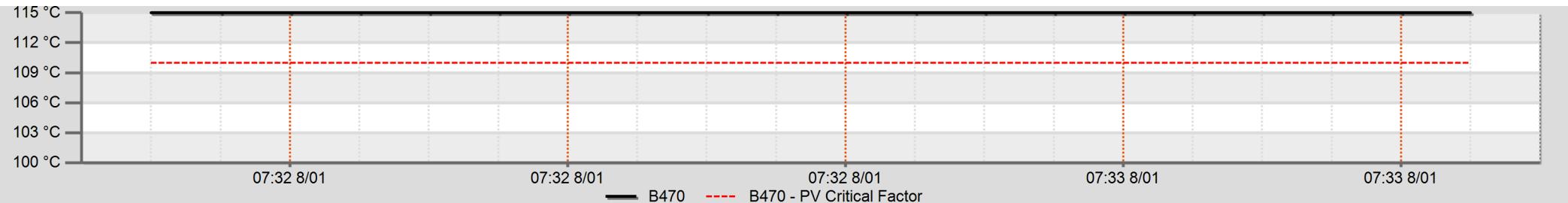
B470**BLOWER - Blowing H₂O₂ gas temperature**

From

1/8/2020 7:31:45 AM

To

1/8/2020 7:33:25 AM

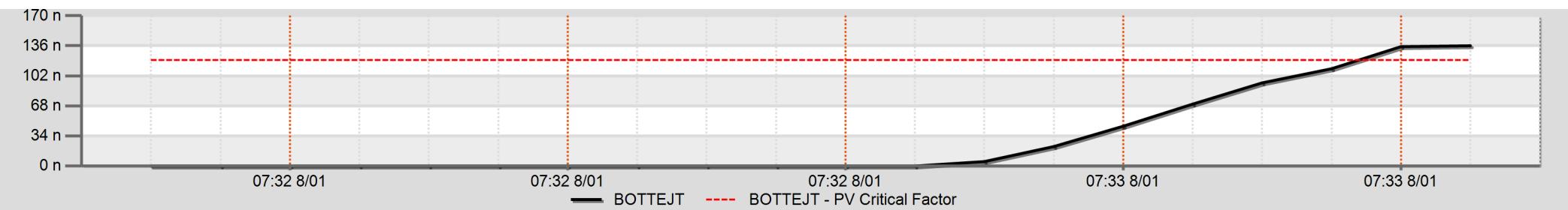
CYCLE**B_200108_01_SOP01****BOTTEJT****BLOWER - Blown bottles for stretching rod pre-sterilization**

From

1/8/2020 7:31:45 AM

To

1/8/2020 7:33:25 AM

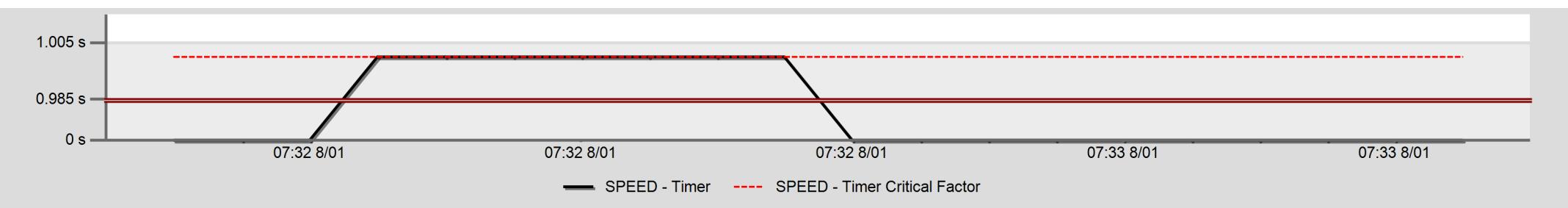
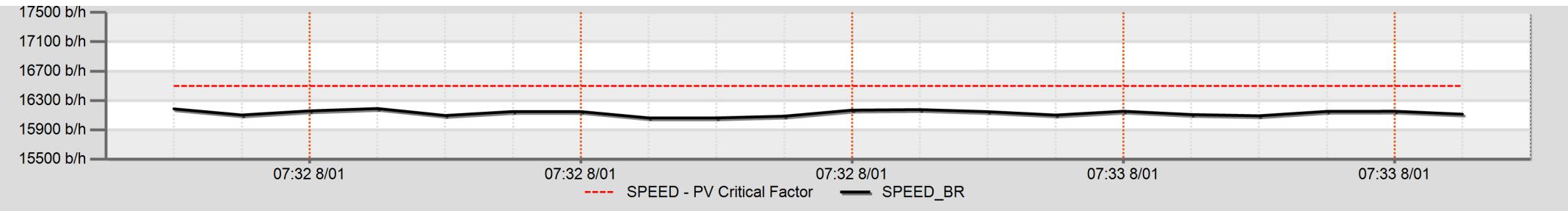
CYCLE**B_200108_01_SOP01***timer control not active for this CCP*

SPEED_BR

BLOWER - Blower speed

From 1/8/2020 7:31:45 AM
To 1/8/2020 7:33:25 AM

CYCLE B_200108_01_SOP01



Alarm_List

1/8/2020 5:29:23 AM

From

1/8/2020 7:17:10 AM

To

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 5:29:28 AM	1/8/2020 5:29:37 AM
COMMON	Information	Fit4276_GENERAL - Sterilization Mode Running	1/8/2020 5:29:28 AM	
COMMON	Information	Fit4586_HYDRAULIC SEAL - Preparation In Progress	1/8/2020 5:31:08 AM	
COMMON	Alarm	Fit6194_PREPARATION BOX 2 - FTV116 - Carrier Air Flow Not In Range	1/8/2020 5:31:08 AM	1/8/2020 5:31:33 AM
COMMON	Alarm	Fit6192_PREPARATION BOX 1 - FTV117 - Carrier Air Flow Not In Range	1/8/2020 5:31:08 AM	1/8/2020 5:31:36 AM
COMMON	Alarm	Fit6193_PREPARATION BOX 1 - FTV118 - Carrier Air Flow Not in Range	1/8/2020 5:31:08 AM	1/8/2020 5:31:34 AM
Filler	Alarm	Fit4615_FILLER - 4 WAY VALVE PRODUCT - Low Temperature Steam Barrier	1/8/2020 5:31:17 AM	1/8/2020 5:32:08 AM
Filler	Alarm	Fit4818_FILLER - 4 WAY VALVE PRODUCT - Steam Inlet Tt Low	1/8/2020 5:31:17 AM	1/8/2020 5:31:52 AM
COMMON	Alarm	Fit6202_AEROSOL VAPORIZER - BOX1 Line 1 - Temperature not in range	1/8/2020 5:31:57 AM	
COMMON	Alarm	Fit6201_AEROSOL VAPORIZER - BOX1 Line 2 - Temperature not in range	1/8/2020 5:31:58 AM	1/8/2020 5:38:50 AM
COMMON	Alarm	Fit6200_AEROSOL VAPORIZER - BOX1 Line 1 - Temperature not in range	1/8/2020 5:32:00 AM	1/8/2020 5:39:26 AM
Filler	Alarm	Fit4615_FILLER - 4 WAY VALVE PRODUCT - Low Temperature Steam Barrier	1/8/2020 5:32:22 AM	1/8/2020 5:32:28 AM
Filler	Alarm	Fit4615_FILLER - 4 WAY VALVE PRODUCT - Low Temperature Steam Barrier	1/8/2020 5:33:08 AM	1/8/2020 5:33:14 AM
CIP/SIP	Alarm	Fit4154_CIP-SIP CIRCUIT - FTF102 - Fault analog input	1/8/2020 5:34:51 AM	1/8/2020 5:34:52 AM
COMMON	Alarm	Fit4659_HYDRAULIC SEAL - FSF105 - Flow Absence Alarm	1/8/2020 5:40:08 AM	1/8/2020 5:44:34 AM
COMMON	Information	Fit4272_ISOLATOR TREATMENT - Static Sip Running	1/8/2020 5:42:32 AM	
COMMON	Alarm	Fit4283_STEAM BARRIER - SIP_TTF110 -Low Temperature	1/8/2020 5:42:41 AM	1/8/2020 5:42:49 AM
COMMON	Alarm	Fit4635_STEAM BARRIER - TTF103 - Inlet Steam Low Temp. (Product Rotary Joint)	1/8/2020 5:47:13 AM	1/8/2020 5:47:23 AM
COMMON	Alarm	Fit6202_AEROSOL VAPORIZER - BOX1 Line 1 - Temperature not in range	1/8/2020 5:56:04 AM	1/8/2020 5:56:27 AM
COMMON	Information	Fit4044_SAFETY - Doors Locked Due H2O2 Presence In Isolator	1/8/2020 5:56:04 AM	
COMMON	Alarm	Fit6196_PREPARATION BOX 1 - FTV117 / FTV114 - Aerosol Flow Not In Range	1/8/2020 5:56:18 AM	1/8/2020 5:56:47 AM
COMMON	Alarm	Fit6197_PREPARATION BOX 1 - FTV118 / FTV115 - Aerosol Flow Not in Range	1/8/2020 5:56:18 AM	1/8/2020 5:56:47 AM
COMMON	Alarm	Fit6198_PREPARATION BOX 2 - FTV116 / FTV113 - Aerosol Flow Not In Range	1/8/2020 5:56:18 AM	1/8/2020 5:56:52 AM
COMMON	Alarm	Fit6196_PREPARATION BOX 1 - FTV117 / FTV114 - Aerosol Flow Not In Range	1/8/2020 5:57:52 AM	1/8/2020 5:58:07 AM
COMMON	Alarm	Fit6197_PREPARATION BOX 1 - FTV118 / FTV115 - Aerosol Flow Not in Range	1/8/2020 5:57:52 AM	1/8/2020 5:58:07 AM
COMMON	Alarm	Fit6198_PREPARATION BOX 2 - FTV116 / FTV113 - Aerosol Flow Not In Range	1/8/2020 5:57:52 AM	1/8/2020 5:58:07 AM
COMMON	Alarm	Fit6201_AEROSOL VAPORIZER - BOX1 Line 2 - Temperature not in range	1/8/2020 6:13:08 AM	1/8/2020 6:13:21 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Alarm	Fit6202_AEROSOL VAPORIZER - BOX1 Line 1 - Temperature not in range	1/8/2020 6:13:08 AM	1/8/2020 6:13:30 AM
COMMON	Information	Fit4265_ISOLATOR TREATMENT - SIP PIPE - Cycle Running	1/8/2020 6:18:31 AM	
COMMON	Information	Fit4257_ISOLATOR TREATMENT - SOP - Cycle Running	1/8/2020 6:35:49 AM	
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 6:44:43 AM	
COMMON	Information	Fit4586_HYDRAULIC SEAL - Preparation In Progress	1/8/2020 6:51:31 AM	
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 7:11:25 AM	1/8/2020 7:17:21 AM

Event List

1/8/2020 5:29:23 AM

From

1/8/2020 7:17:10 AM

To

Time Received	VARIABLE	DESCRIPTION	Event Type	Logged User	PC Name	HMI Project
1/8/2020 5:29:24 AM	HMI.PB.Mode.Sterilization.Status	Change Value: Old: (1) New: (0)	Button: Sterilization Mode Selection	operator	PC-FLR	ZNFLR
1/8/2020 5:29:27 AM	HMI.PB.CicleConf.Status	Change Value: Old: (0) New: (1)	Button: Activation Selected Cycle	operator	PC-FLR	ZNFLR
1/8/2020 5:29:28 AM	HMI.PB.CicleConf.Status	Change Value: Old: (0) New: (0)	Button: Activation Selected Cycle	operator	PC-FLR	ZNFLR
1/8/2020 5:29:30 AM	HMI.PB.CIP.Cooling_ON.Status	Change Value: Old: (0) New: (1)	Button: Cold Product Yes	operator	PC-FLR	ZNFLR
1/8/2020 5:31:06 AM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (0) New: (1)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/8/2020 5:58:23 AM	HMI.PB.PAA_Recovery.Status	Modify spontaneous value: Old: (0) New: (1)	Button: PAA unit - recovery	operator	PC-FLR	ZNAUS
1/8/2020 5:58:24 AM	HMI.PB.PAA_Recovery.Status	Modify spontaneous value: Old: (1) New: (0)	Button: PAA unit - recovery	operator	PC-FLR	ZNAUS
1/8/2020 5:58:24 AM	HMI.PB.PAA_RecConfirm.Status	Modify spontaneous value: Old: (0) New: (1)	Button: PAA unit - recovery confirm	operator	PC-FLR	ZNAUS
1/8/2020 5:58:27 AM	HMI.PB.PAA_RecConfirm.Status	Modify spontaneous value: Old: (1) New: (0)	Button: PAA unit - recovery confirm	operator	PC-FLR	ZNAUS

PRODUCTION



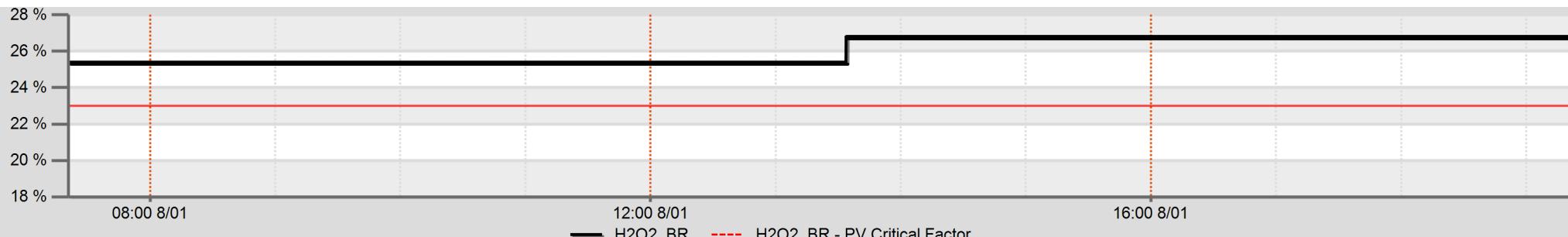
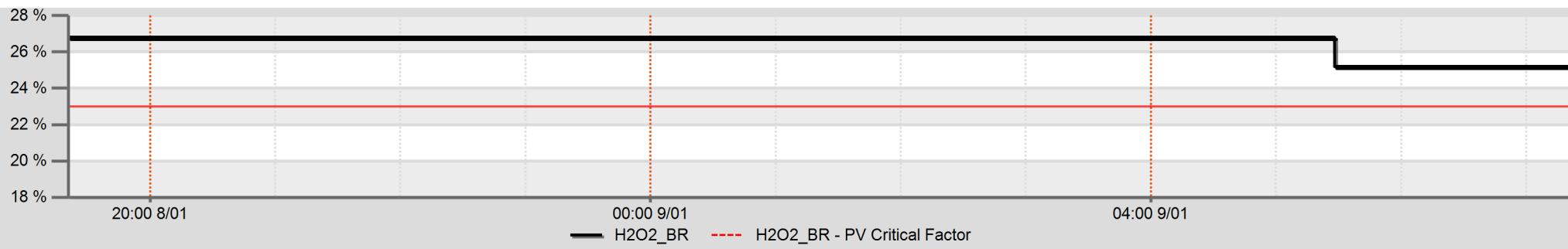
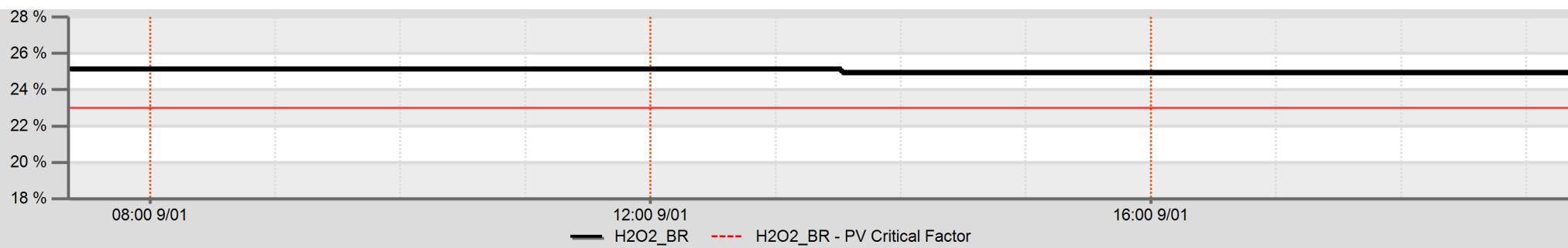
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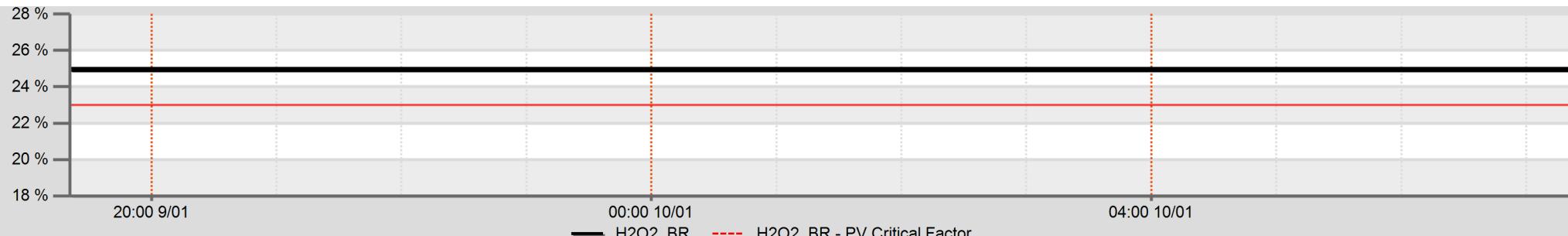
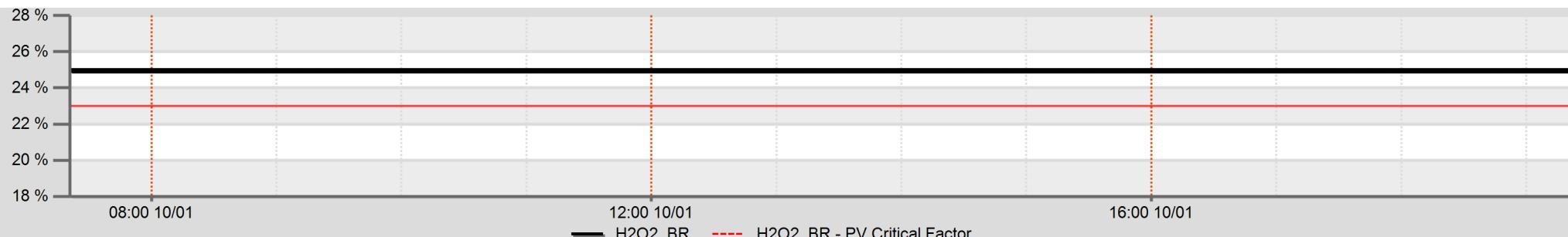
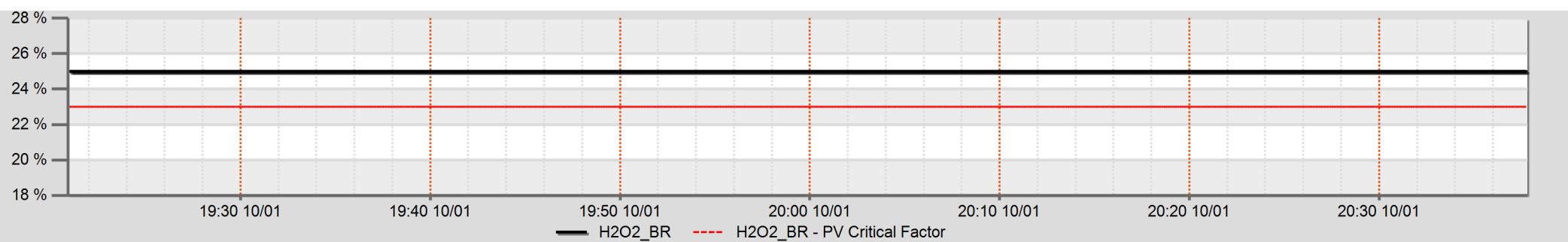
To: 1/10/2020 11:15:18 PM

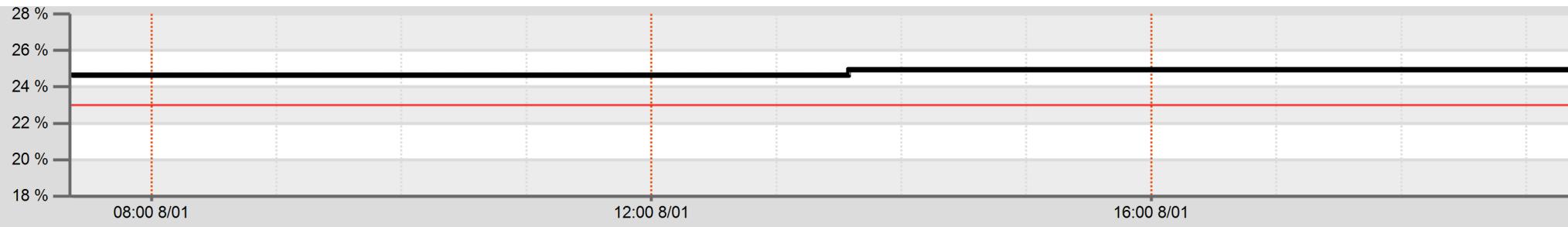
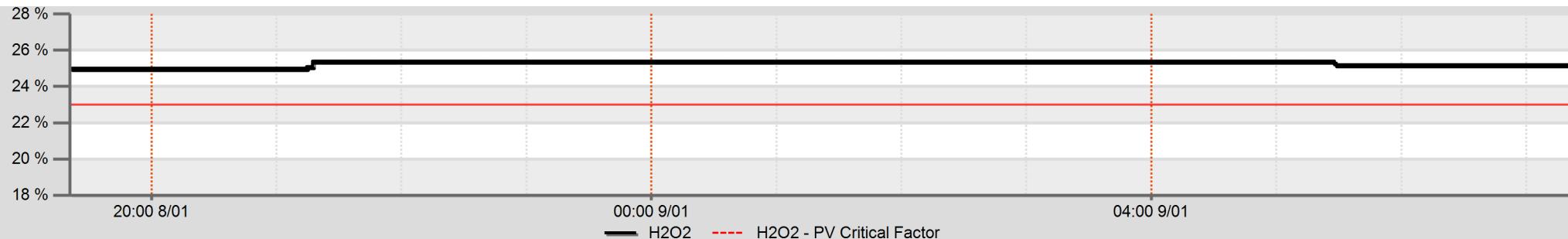
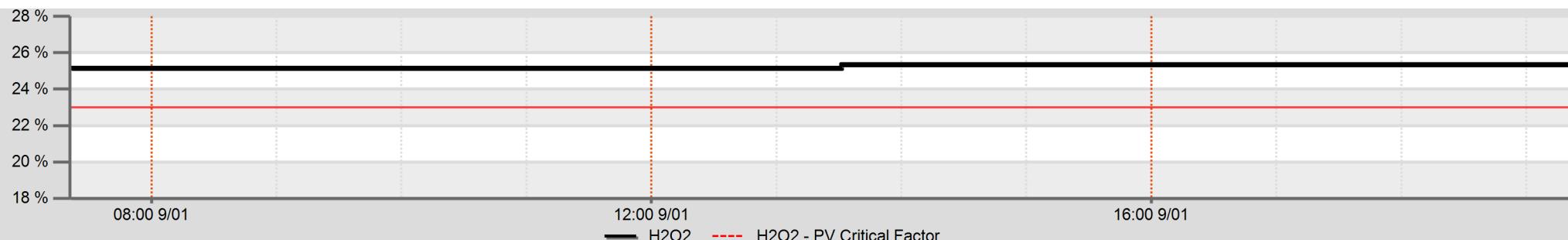
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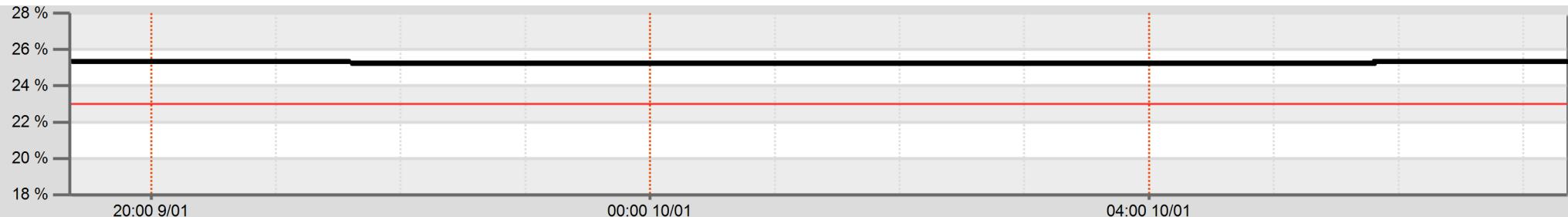
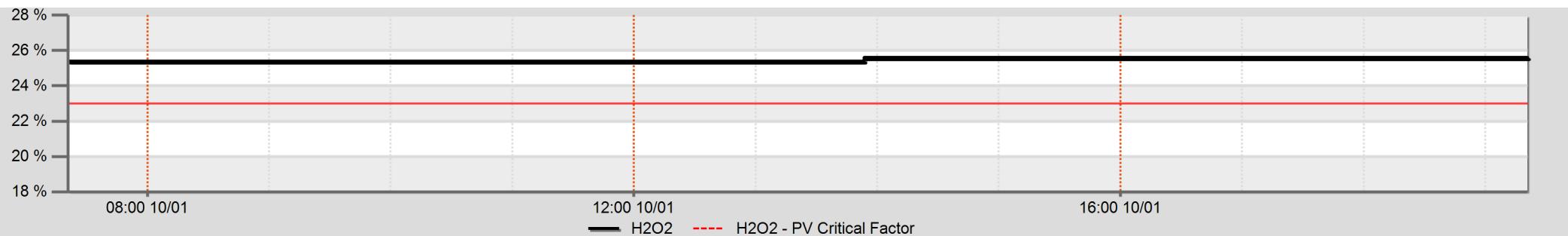
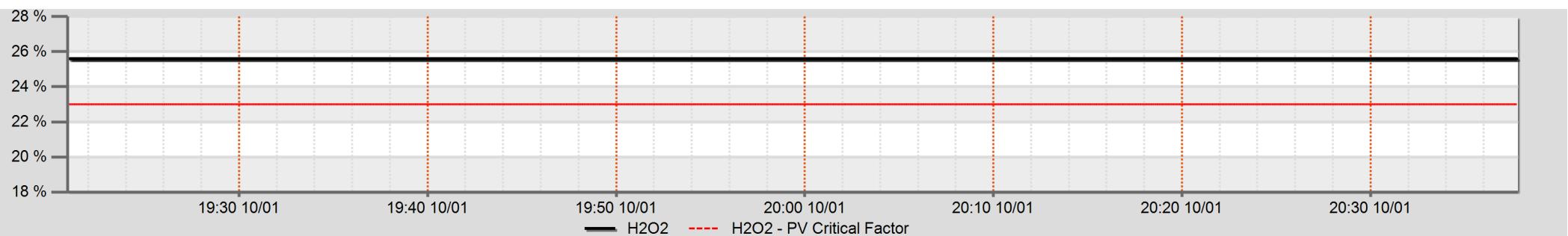
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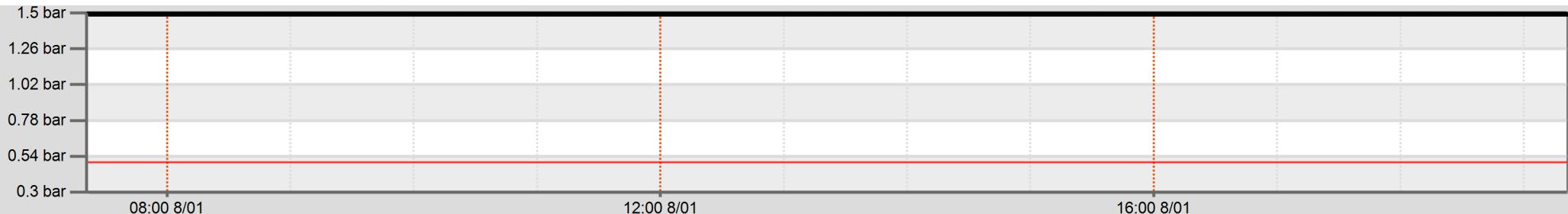
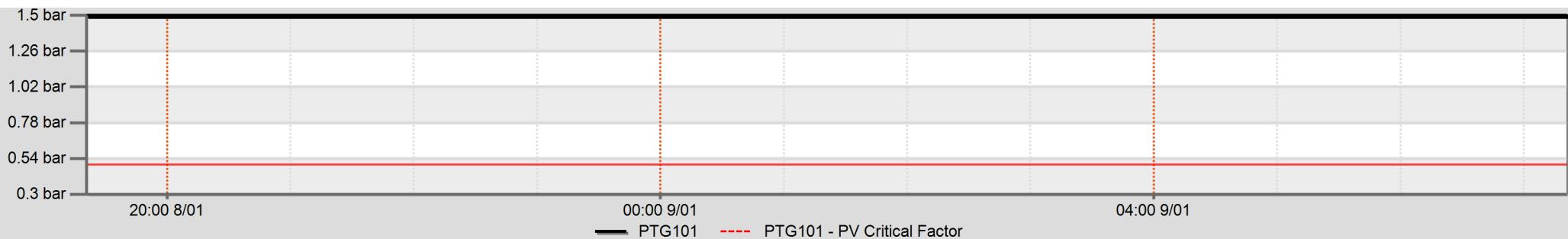
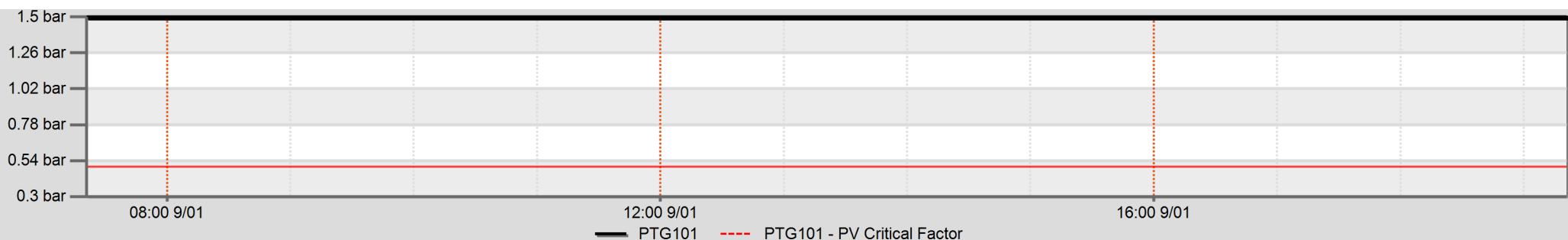
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B_200108_01	B_200108_01_PR01	B_200108_01_FIL01	02d : 15h : 53m : 41s

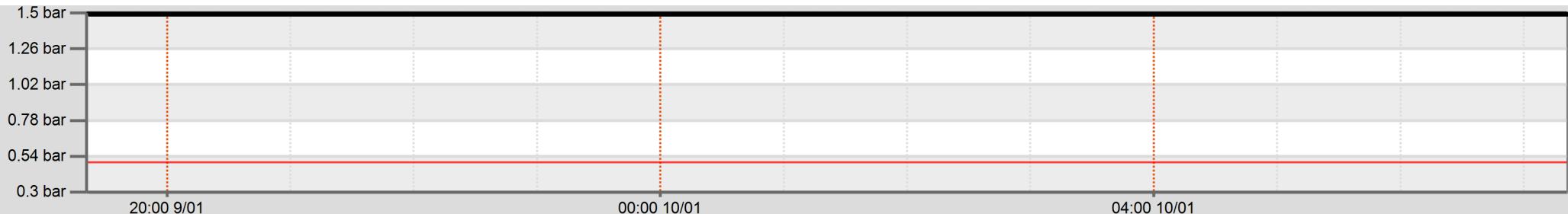
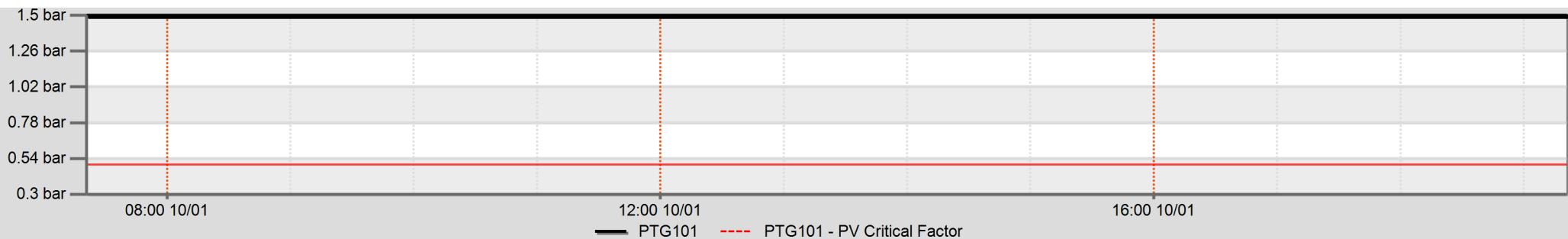
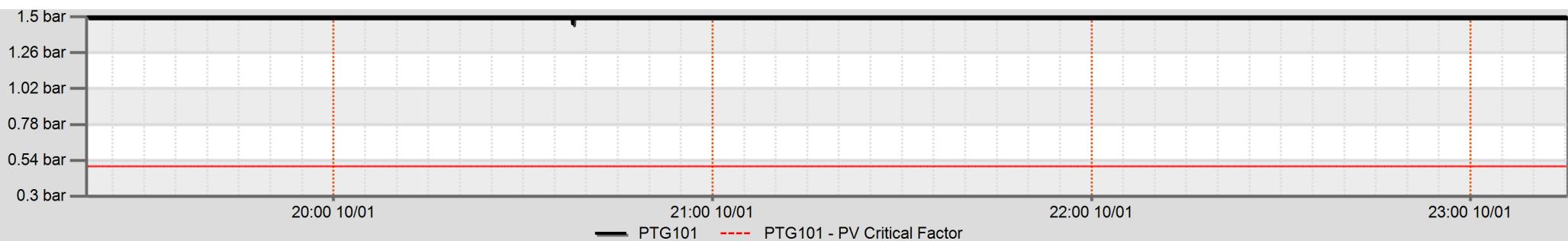
H2O2_BR**BLOWER - Blowing H2O2 manual titration**From 1/8/2020 7:20:55 AM
To 1/8/2020 7:20:55 PM**CYCLE B_200108_01_FIL01****H2O2_BR****BLOWER - Blowing H2O2 manual titration**From 1/8/2020 7:20:55 PM
To 1/9/2020 7:20:55 AM**CYCLE B_200108_01_FIL01****H2O2_BR****BLOWER - Blowing H2O2 manual titration**From 1/9/2020 7:20:55 AM
To 1/9/2020 7:20:55 PM**CYCLE B_200108_01_FIL01**

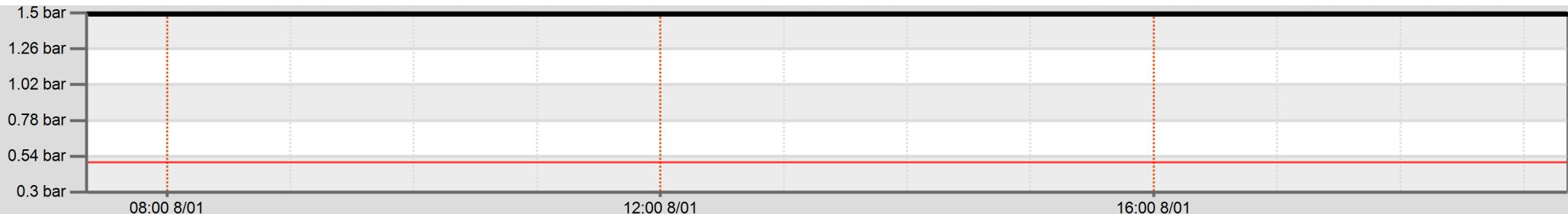
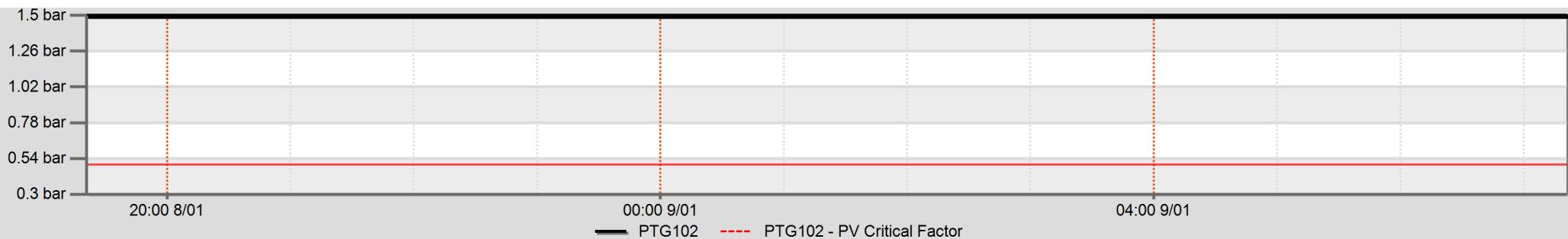
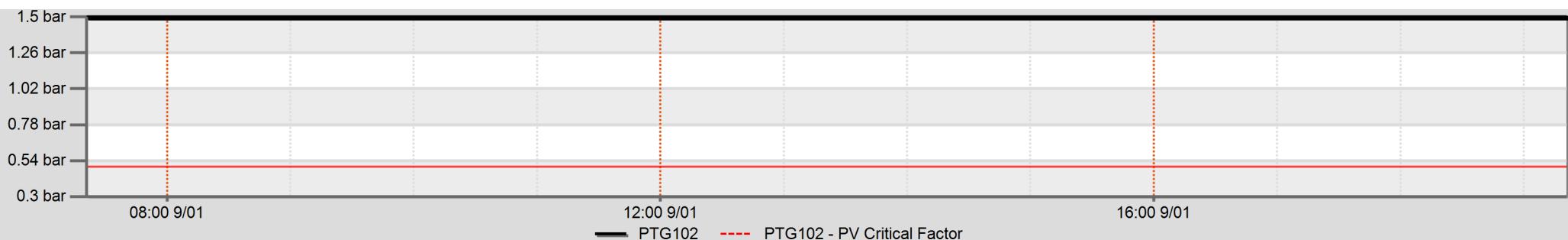
H2O2_BR**BLOWER - Blowing H2O2 manual titration**From 1/9/2020 7:20:55 PM
To 1/10/2020 7:20:55 AM**CYCLE B_200108_01_FIL01****H2O2_BR****BLOWER - Blowing H2O2 manual titration**From 1/10/2020 7:20:55 AM
To 1/10/2020 7:20:55 PM**CYCLE B_200108_01_FIL01****H2O2_BR****BLOWER - Blowing H2O2 manual titration**From 1/10/2020 7:20:55 PM
To 1/10/2020 8:37:46 PM**CYCLE B_200108_01_FIL01**

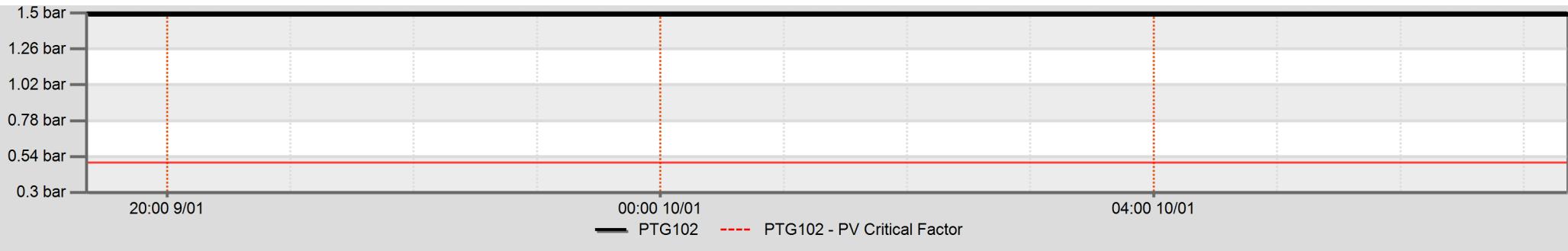
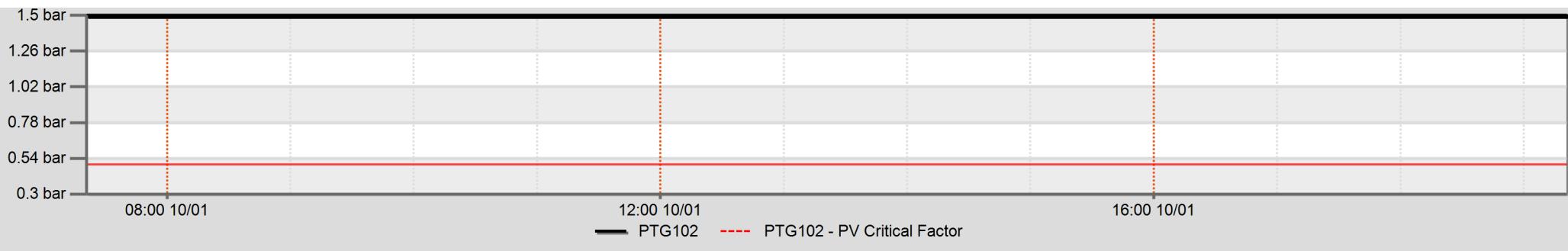
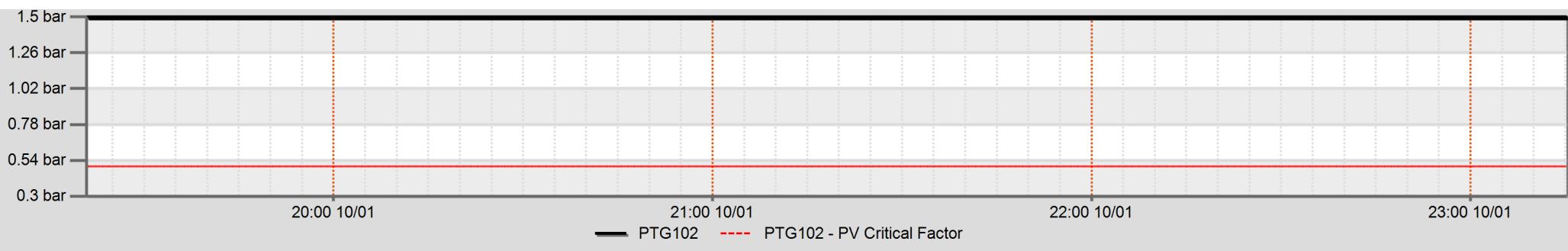
H2O2**H2O2 Manual Titration**From 1/8/2020 7:20:55 AM
To 1/8/2020 7:20:55 PM**CYCLE B_200108_01_FIL01****H2O2****H2O2 Manual Titration**From 1/8/2020 7:20:55 PM
To 1/9/2020 7:20:55 AM**CYCLE B_200108_01_FIL01****H2O2****H2O2 Manual Titration**From 1/9/2020 7:20:55 AM
To 1/9/2020 7:20:55 PM**CYCLE B_200108_01_FIL01**

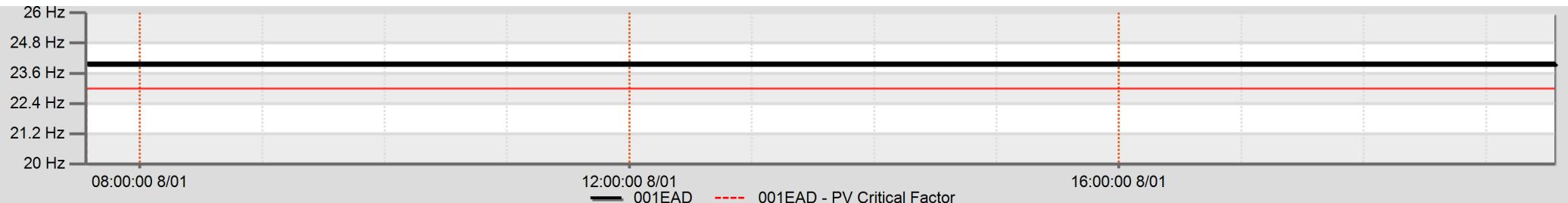
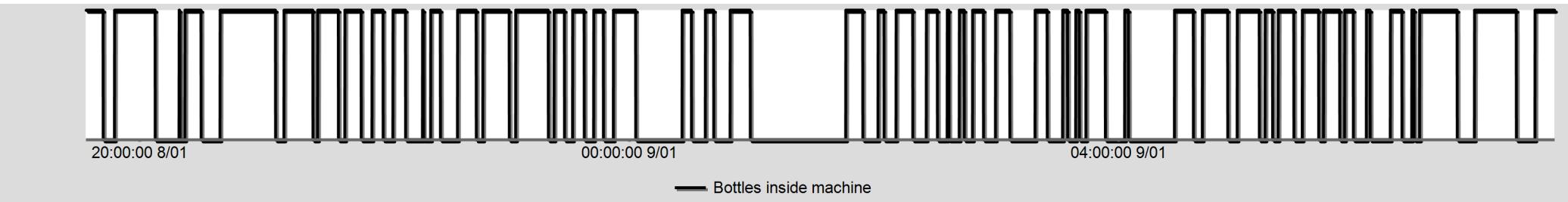
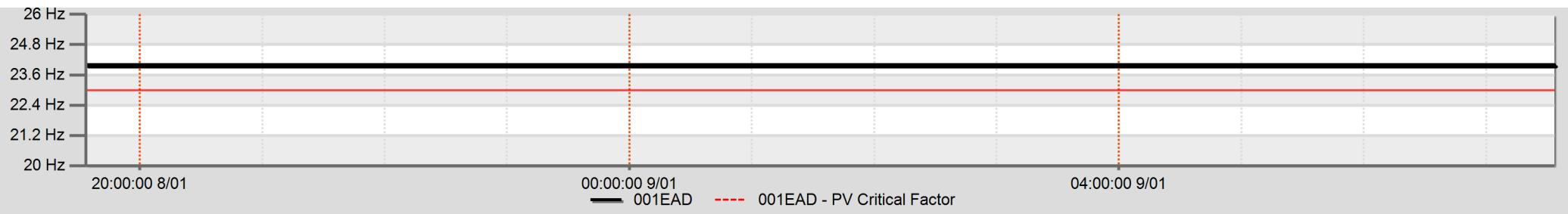
H2O2**H2O2 Manual Titration**From 1/9/2020 7:20:55 PM
To 1/10/2020 7:20:55 AM**CYCLE B_200108_01_FIL01****H2O2****H2O2 Manual Titration**From 1/10/2020 7:20:55 AM
To 1/10/2020 7:20:55 PM**CYCLE B_200108_01_FIL01****H2O2****H2O2 Manual Titration**From 1/10/2020 7:20:55 PM
To 1/10/2020 8:37:46 PM**CYCLE B_200108_01_FIL01**

PTG101**Air / Nitrogen filter pressure**From 1/8/2020 7:20:55 AM
To 1/8/2020 7:20:55 PM**CYCLE B_200108_01_FIL01****PTG101****Air / Nitrogen filter pressure**From 1/8/2020 7:20:55 PM
To 1/9/2020 7:20:55 AM**CYCLE B_200108_01_FIL01****PTG101****Air / Nitrogen filter pressure**From 1/9/2020 7:20:55 AM
To 1/9/2020 7:20:55 PM**CYCLE B_200108_01_FIL01**

PTG101**Air / Nitrogen filter pressure**From 1/9/2020 7:20:55 PM
To 1/10/2020 7:20:55 AM**CYCLE B_200108_01_FIL01****PTG101****Air / Nitrogen filter pressure**From 1/10/2020 7:20:55 AM
To 1/10/2020 7:20:55 PM**CYCLE B_200108_01_FIL01****PTG101****Air / Nitrogen filter pressure**From 1/10/2020 7:20:55 PM
To 1/10/2020 11:15:11 PM**CYCLE B_200108_01_FIL01**

PTG102**Air filter pressure**From 1/8/2020 7:20:55 AM
To 1/8/2020 7:20:55 PM**CYCLE B_200108_01_FIL01****PTG102****Air filter pressure**From 1/8/2020 7:20:55 PM
To 1/9/2020 7:20:55 AM**CYCLE B_200108_01_FIL01****PTG102****Air filter pressure**From 1/9/2020 7:20:55 AM
To 1/9/2020 7:20:55 PM**CYCLE B_200108_01_FIL01**

PTG102**Air filter pressure**From 1/9/2020 7:20:55 PM
To 1/10/2020 7:20:55 AM**CYCLE B_200108_01_FIL01****PTG102****Air filter pressure**From 1/10/2020 7:20:55 AM
To 1/10/2020 7:20:55 PM**CYCLE B_200108_01_FIL01****PTG102****Air filter pressure**From 1/10/2020 7:20:55 PM
To 1/10/2020 11:15:11 PM**CYCLE B_200108_01_FIL01**

001EAD**Combi Interface Air Extractor (001AED)**From 1/8/2020 7:33:36 AM
To 1/8/2020 7:33:36 PM**CYCLE B_200108_01_FIL01****001EAD****Combi Interface Air Extractor (001AED)**From 1/8/2020 7:33:36 PM
To 1/9/2020 7:33:36 AM**CYCLE B_200108_01_FIL01**

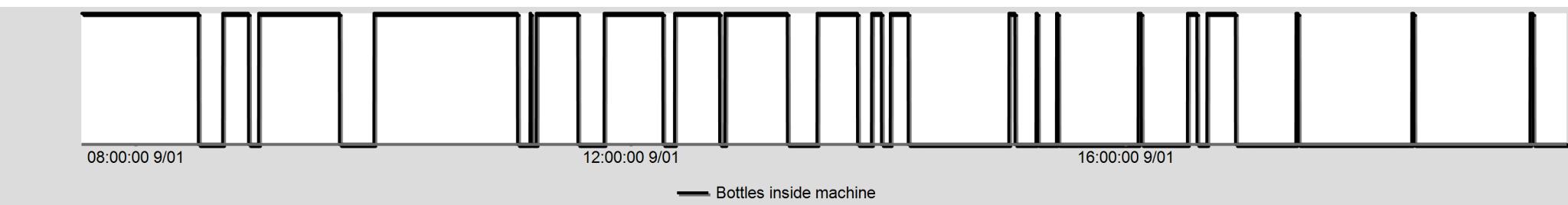
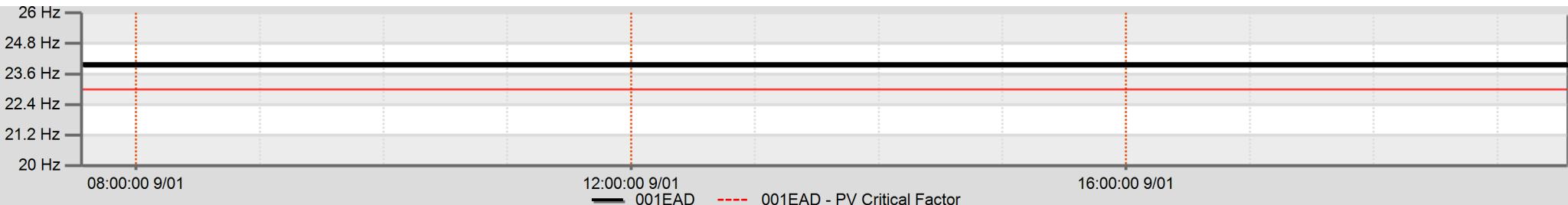
001EAD**Combi Interface Air Extractor (001AED)**

From

1/9/2020 7:33:36 AM

To

1/9/2020 7:33:36 PM

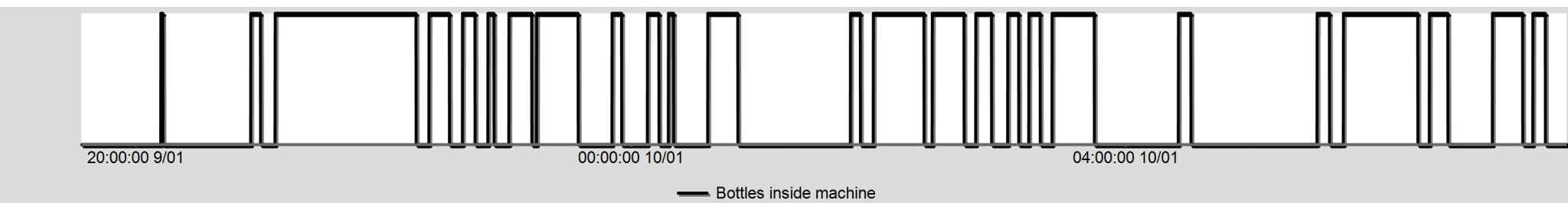
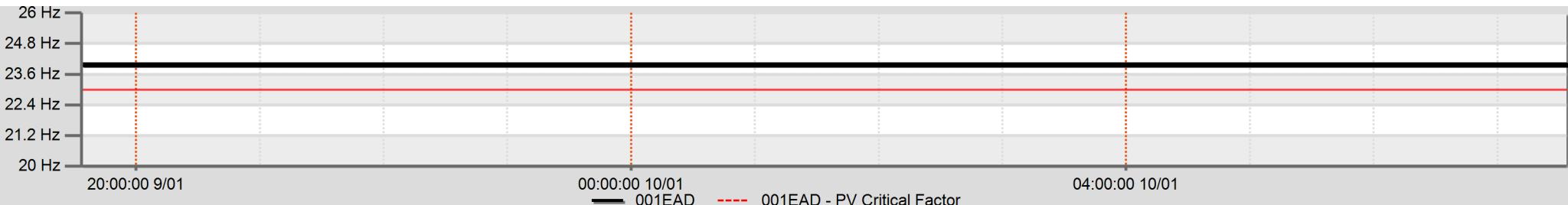
CYCLE**B_200108_01_FIL01****001EAD****Combi Interface Air Extractor (001AED)**

From

1/9/2020 7:33:36 PM

To

1/10/2020 7:33:36 AM

CYCLE**B_200108_01_FIL01**

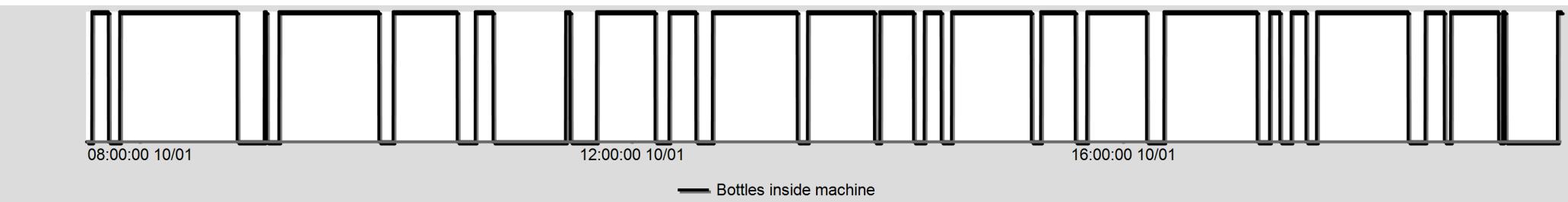
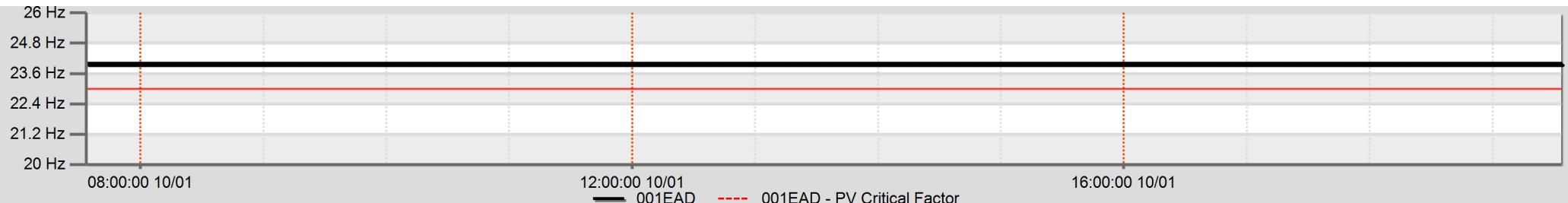
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From

1/10/2020 7:33:36 AM

To

1/10/2020 7:33:36 PM

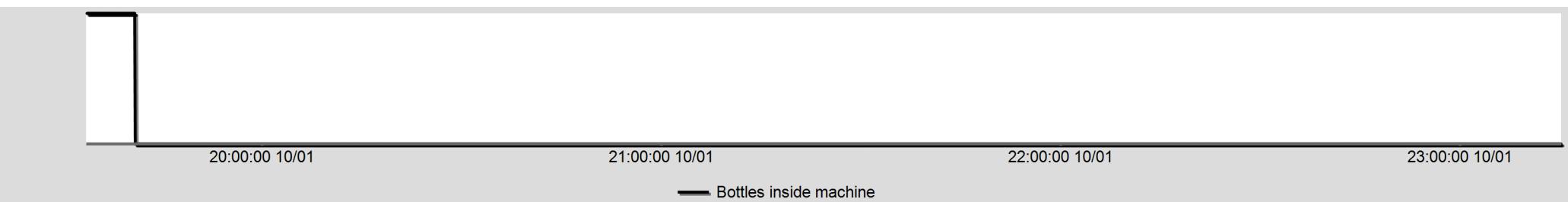
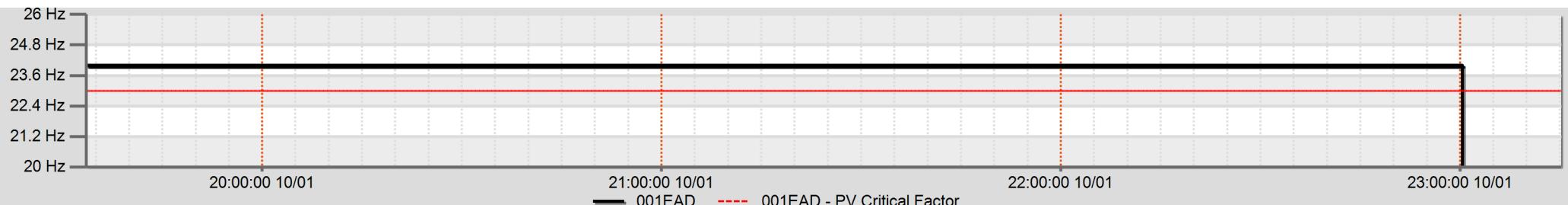
CYCLE**B_200108_01_FIL01****001EAD****Combi Interface Air Extractor (001AED)**

From

1/10/2020 7:33:36 PM

To

1/10/2020 11:15:11 PM

CYCLE**B_200108_01_FIL01**

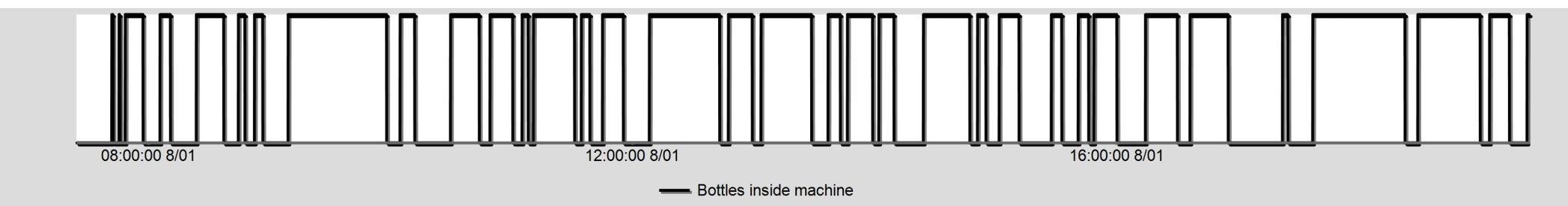
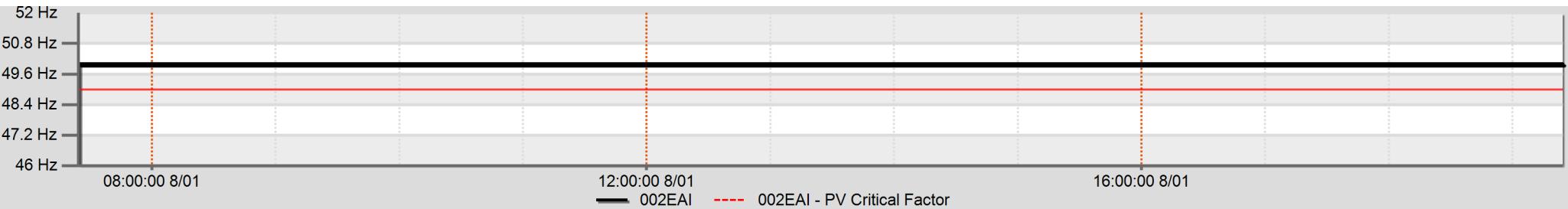
002EAI**Hydraulic seal Air Extractor 3 (001AEI)**

From

1/8/2020 7:24:25 AM

To

1/8/2020 7:24:25 PM

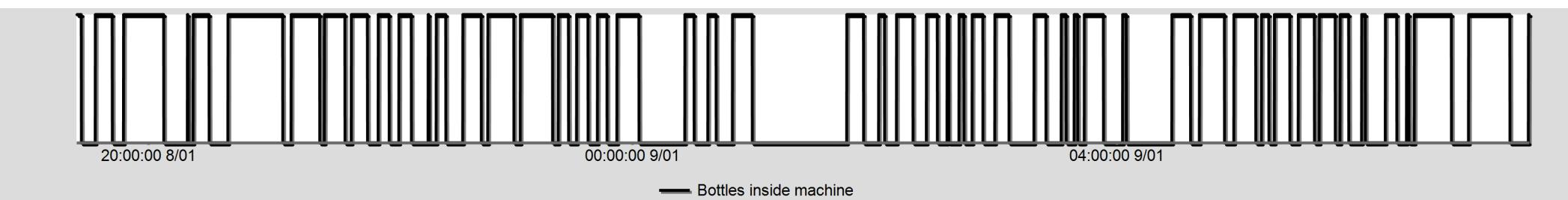
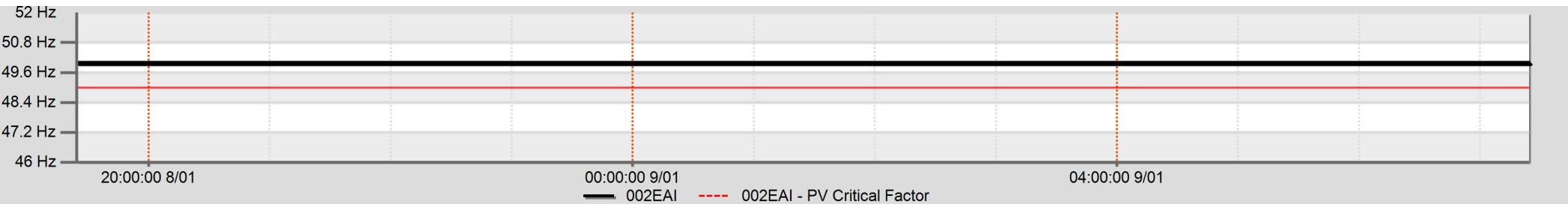
CYCLE**B_200108_01_FIL01****002EAI****Hydraulic seal Air Extractor 3 (001AEI)**

From

1/8/2020 7:24:25 PM

To

1/9/2020 7:24:25 AM

CYCLE**B_200108_01_FIL01**

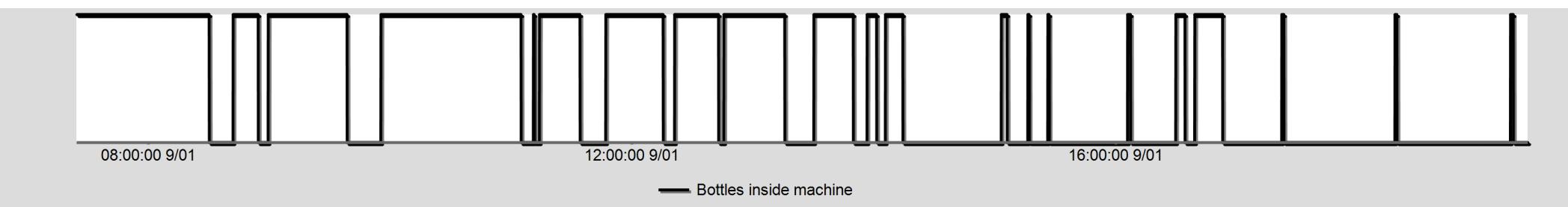
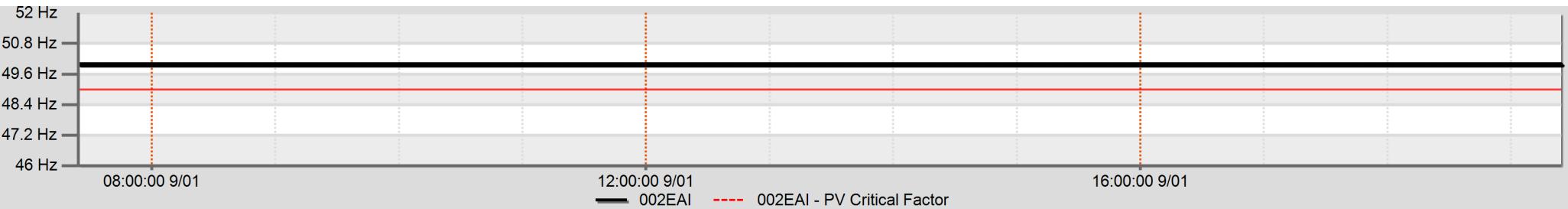
002EAI**Hydraulic seal Air Extractor 3 (001AEI)**

From

1/9/2020 7:24:25 AM

To

1/9/2020 7:24:25 PM

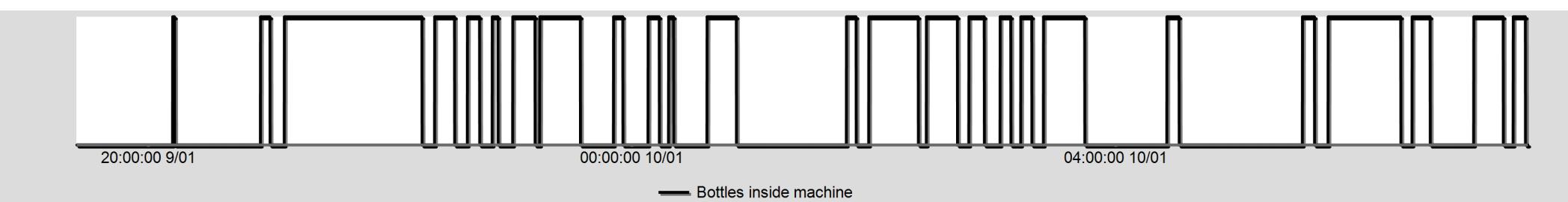
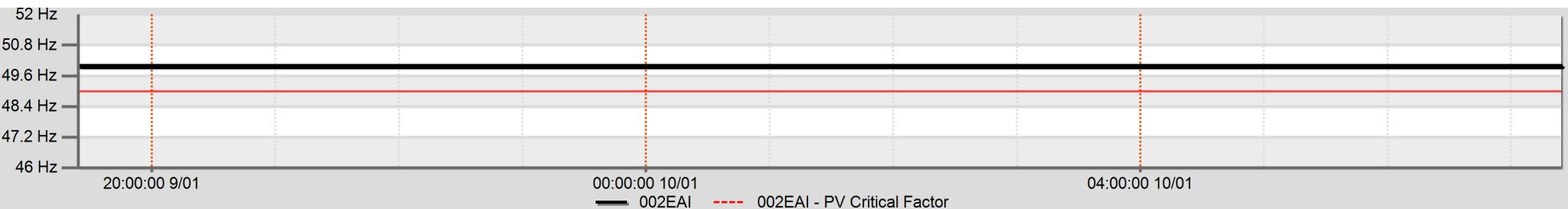
CYCLE**B_200108_01_FIL01****002EAI****Hydraulic seal Air Extractor 3 (001AEI)**

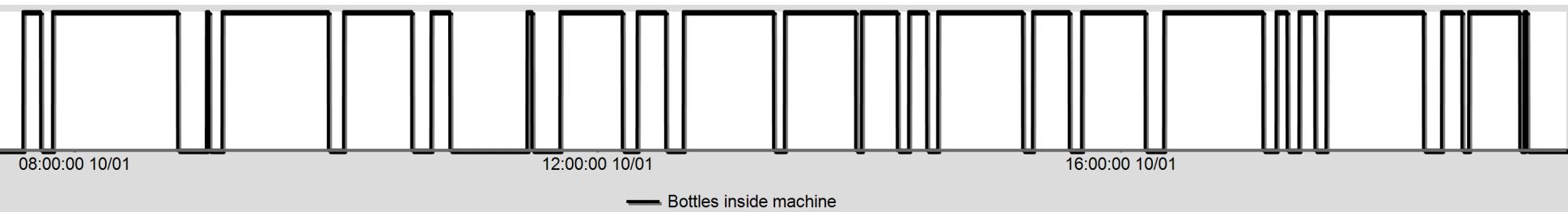
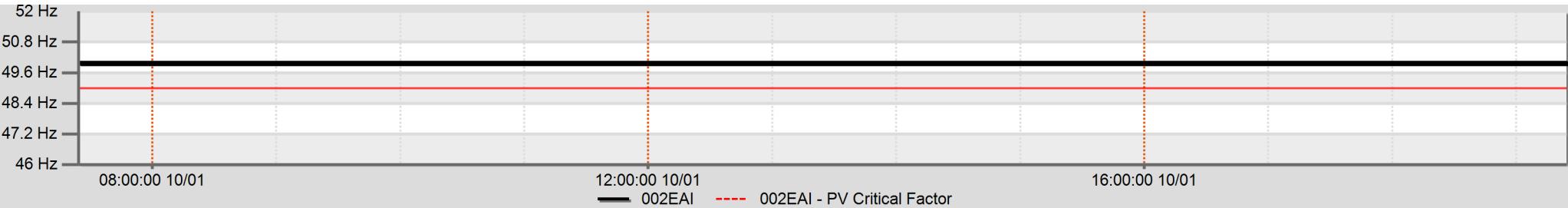
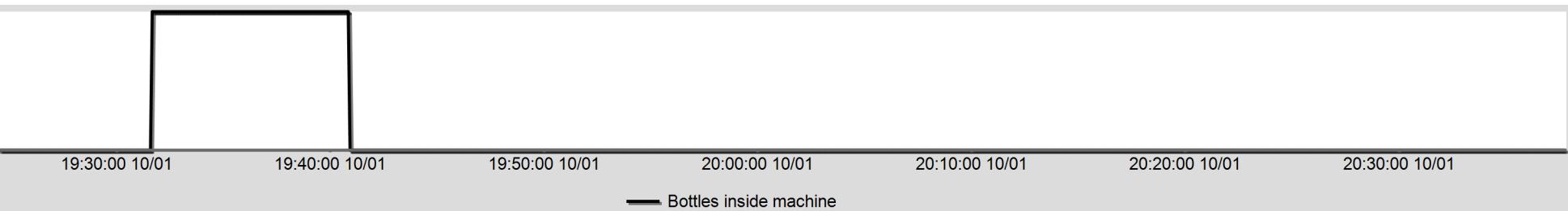
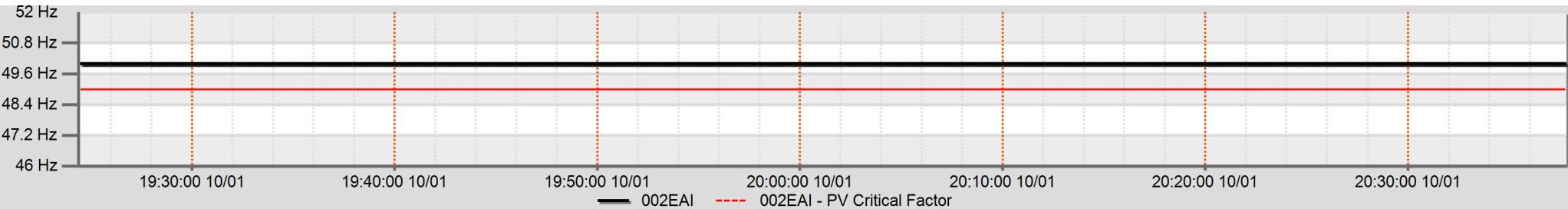
From

1/9/2020 7:24:25 PM

To

1/10/2020 7:24:25 AM

CYCLE**B_200108_01_FIL01**

002EAI**Hydraulic seal Air Extractor 3 (001AEI)**From 1/10/2020 7:24:25 AM
To 1/10/2020 7:24:25 PM**CYCLE B_200108_01_FIL01****002EAI****Hydraulic seal Air Extractor 3 (001AEI)**From 1/10/2020 7:24:25 PM
To 1/10/2020 8:37:46 PM**CYCLE B_200108_01_FIL01**

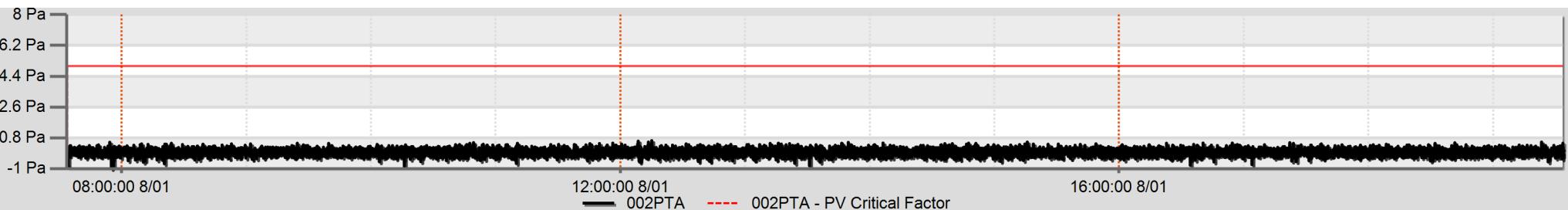
002PTA**Exit bottle zone pressure**

From

1/8/2020 7:33:36 AM

To

1/8/2020 7:33:36 PM

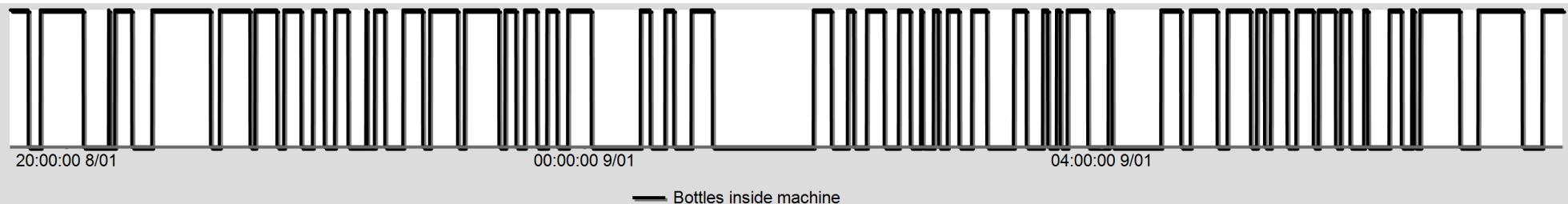
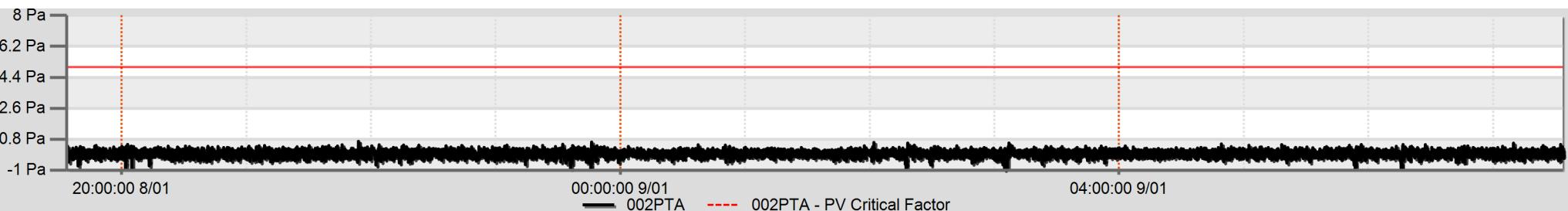
CYCLE**B_200108_01_FIL01****002PTA****Exit bottle zone pressure**

From

1/8/2020 7:33:36 PM

To

1/9/2020 7:33:36 AM

CYCLE**B_200108_01_FIL01**

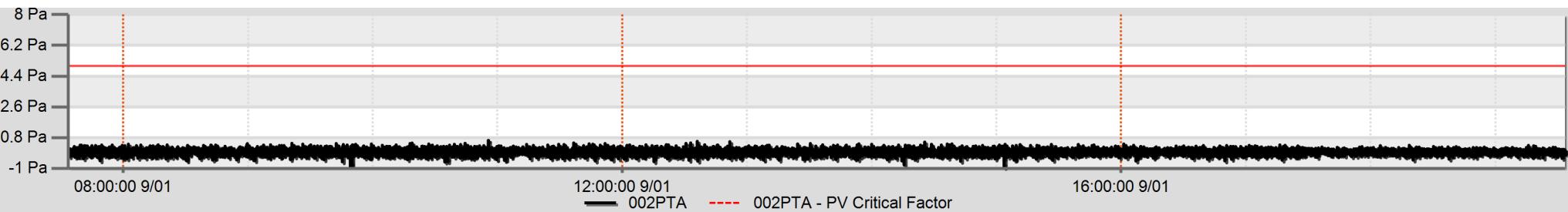
002PTA**Exit bottle zone pressure**

From

1/9/2020 7:33:36 AM

To

1/9/2020 7:33:36 PM

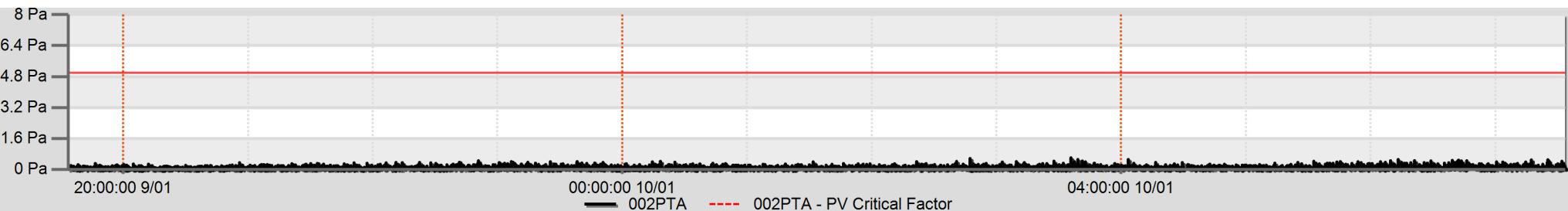
CYCLE**B_200108_01_FIL01****002PTA****Exit bottle zone pressure**

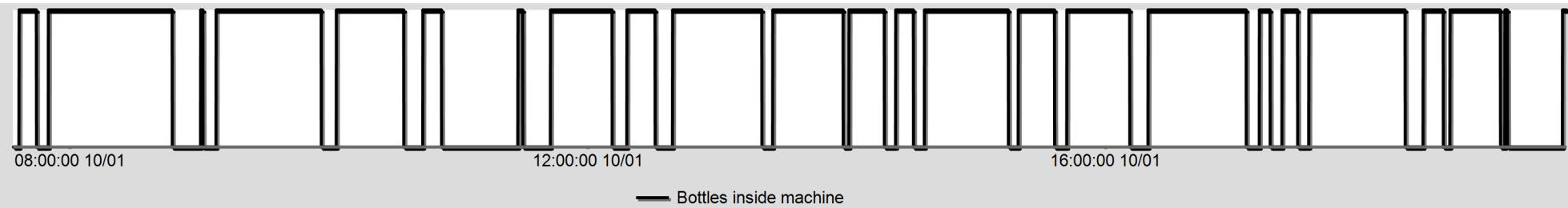
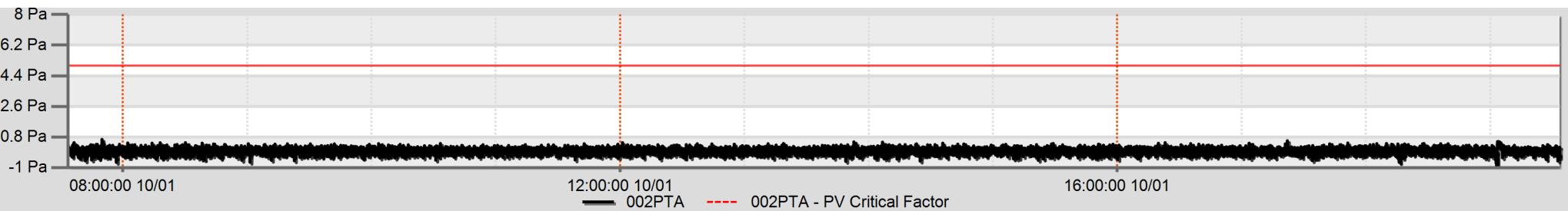
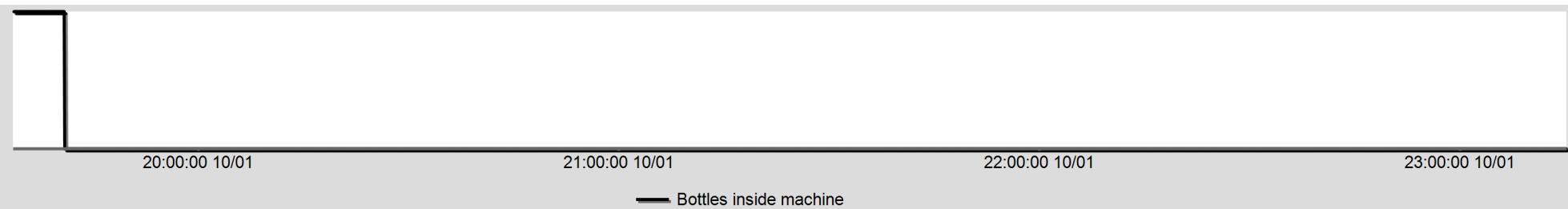
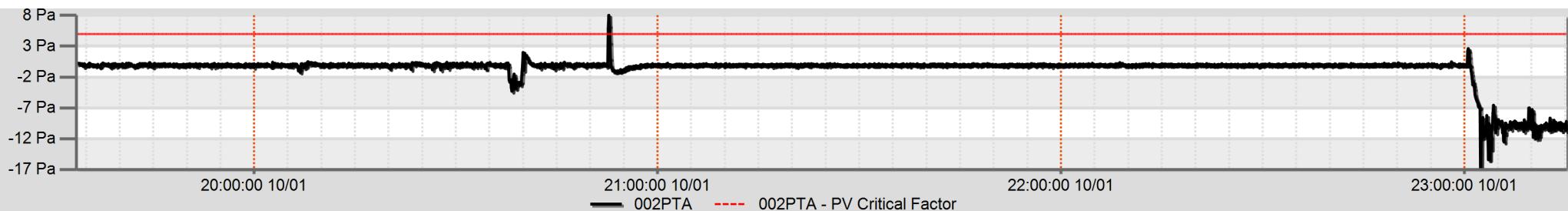
From

1/9/2020 7:33:36 PM

To

1/10/2020 7:33:36 AM

CYCLE**B_200108_01_FIL01**

002PTA**Exit bottle zone pressure**From 1/10/2020 7:33:36 AM
To 1/10/2020 7:33:36 PM**CYCLE B_200108_01_FIL01****002PTA****Exit bottle zone pressure**From 1/10/2020 7:33:36 PM
To 1/10/2020 11:15:11 PM**CYCLE B_200108_01_FIL01**

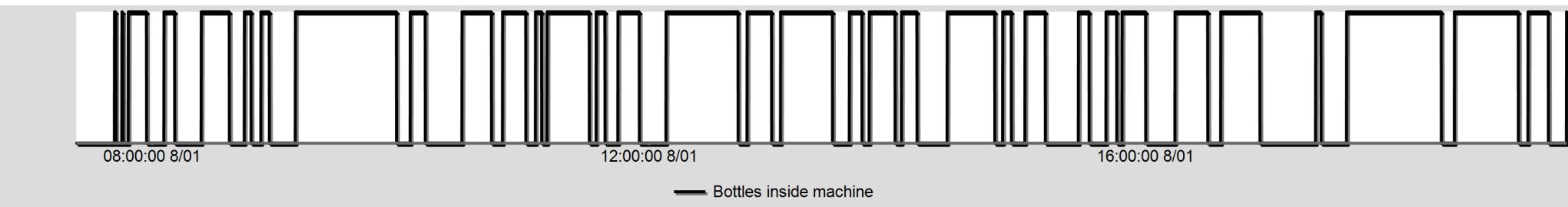
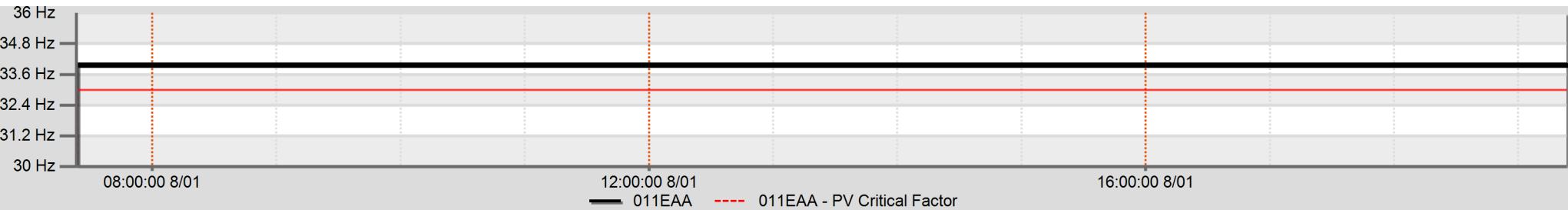
011EAA**Hydraulic seal Air Extractor 1 (002AEA)**

From

1/8/2020 7:23:25 AM

To

1/8/2020 7:23:25 PM

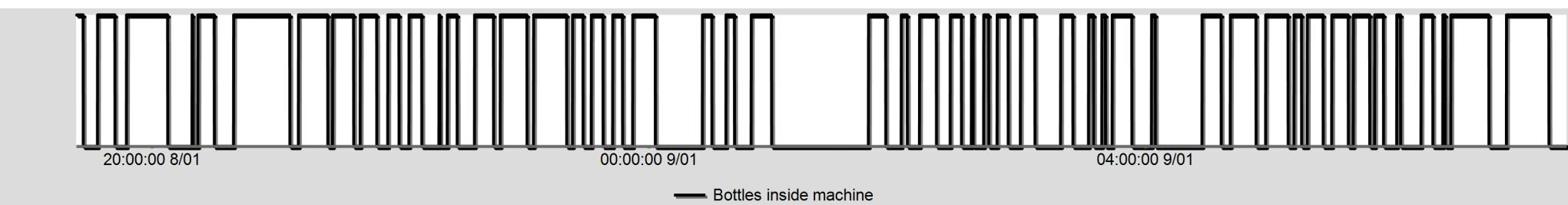
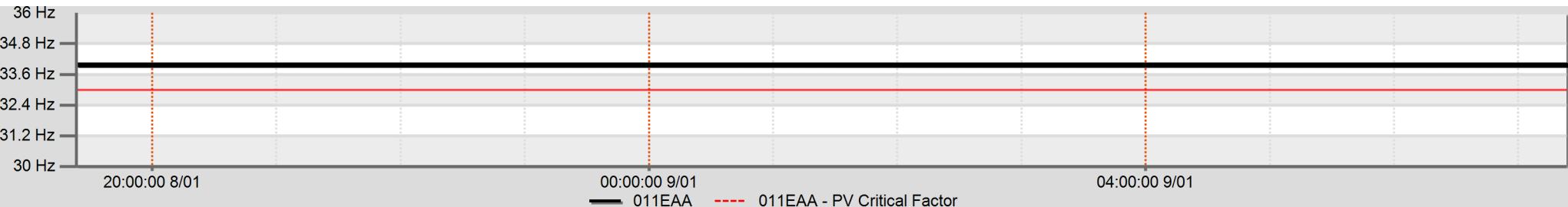
CYCLE**B_200108_01_FIL01****011EAA****Hydraulic seal Air Extractor 1 (002AEA)**

From

1/8/2020 7:23:25 PM

To

1/9/2020 7:23:25 AM

CYCLE**B_200108_01_FIL01**

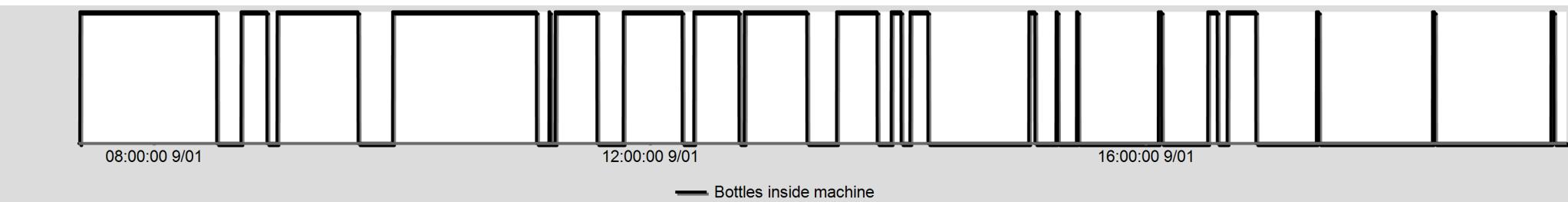
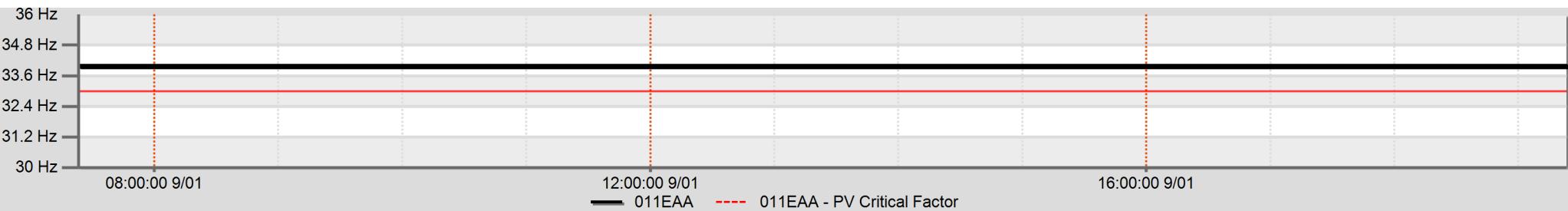
011EAA**Hydraulic seal Air Extractor 1 (002AEA)**

From

1/9/2020 7:23:25 AM

To

1/9/2020 7:23:25 PM

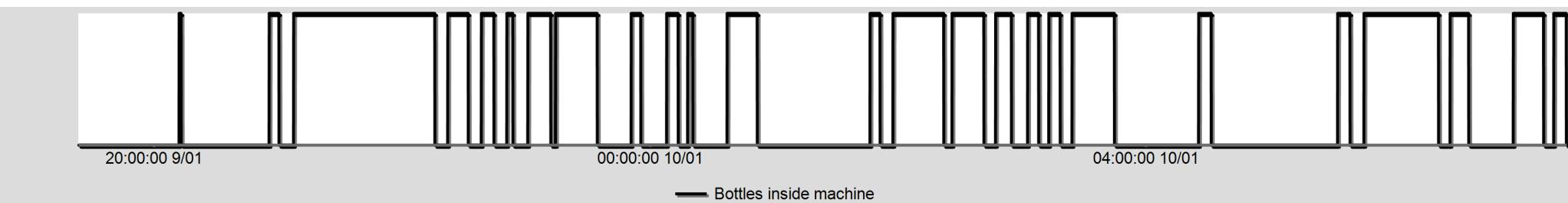
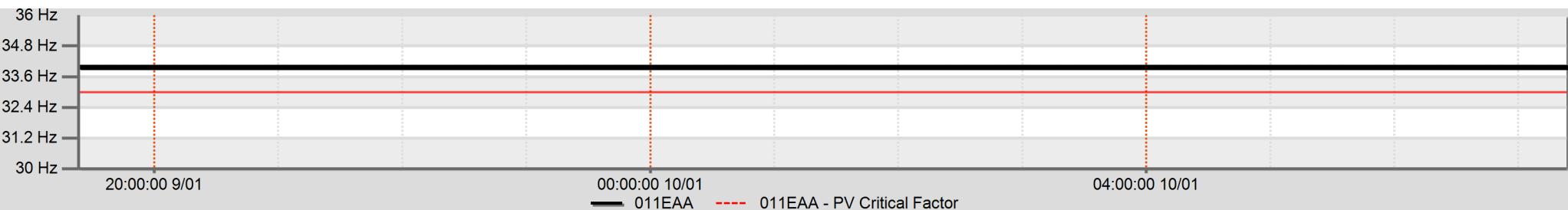
CYCLE**B_200108_01_FIL01****011EAA****Hydraulic seal Air Extractor 1 (002AEA)**

From

1/9/2020 7:23:25 PM

To

1/10/2020 7:23:25 AM

CYCLE**B_200108_01_FIL01**

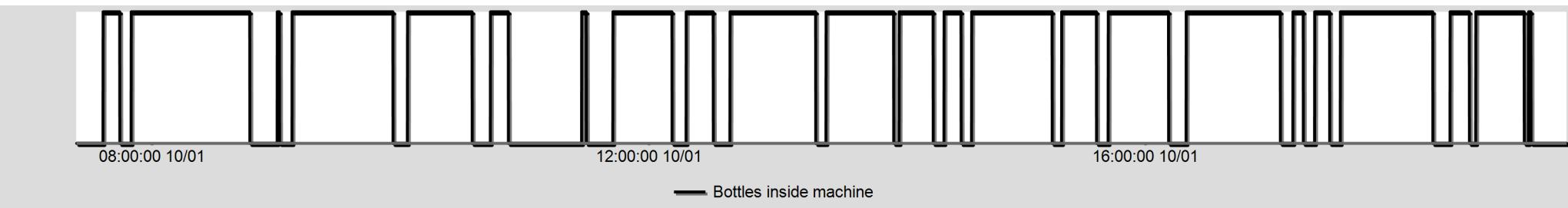
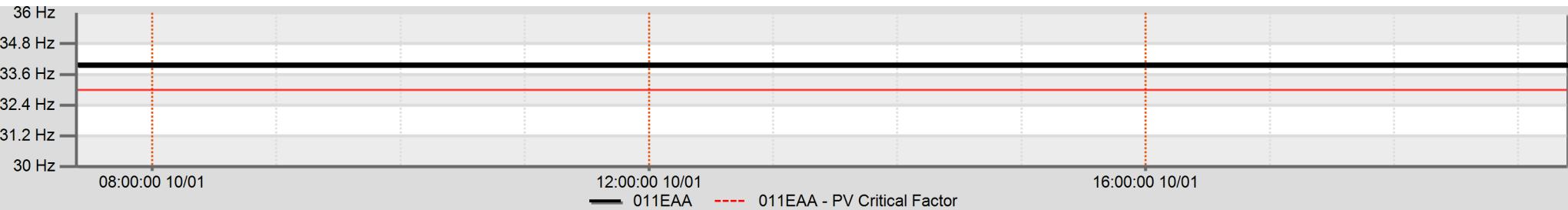
011EAA**Hydraulic seal Air Extractor 1 (002AEA)**

From

1/10/2020 7:23:25 AM

To

1/10/2020 7:23:25 PM

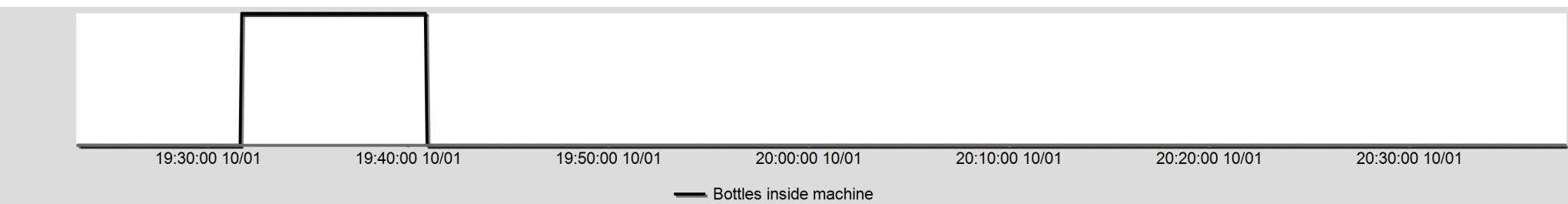
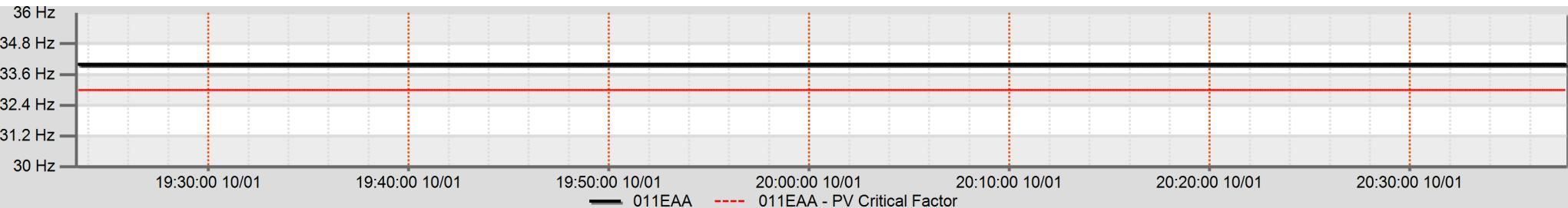
CYCLE**B_200108_01_FIL01****011EAA****Hydraulic seal Air Extractor 1 (002AEA)**

From

1/10/2020 7:23:25 PM

To

1/10/2020 8:37:46 PM

CYCLE**B_200108_01_FIL01**

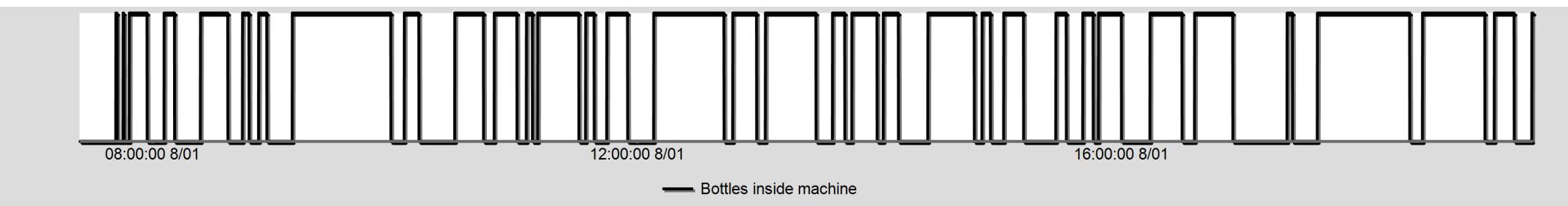
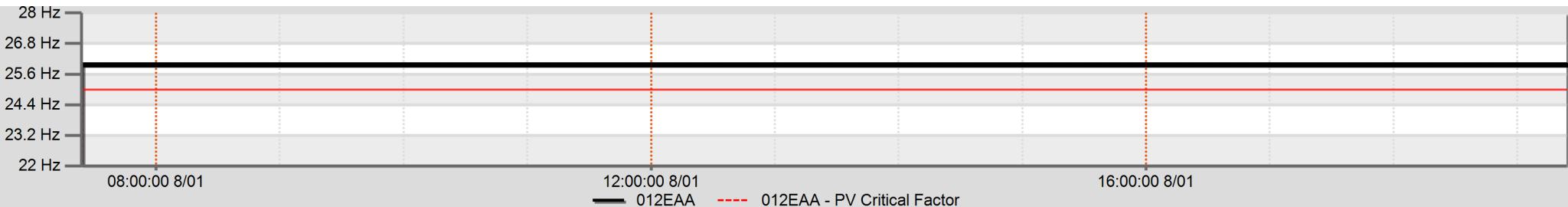
012EAA**Hydraulic seal Air Extractor 2 (003AEA)**

From

1/8/2020 7:23:55 AM

To

1/8/2020 7:23:55 PM

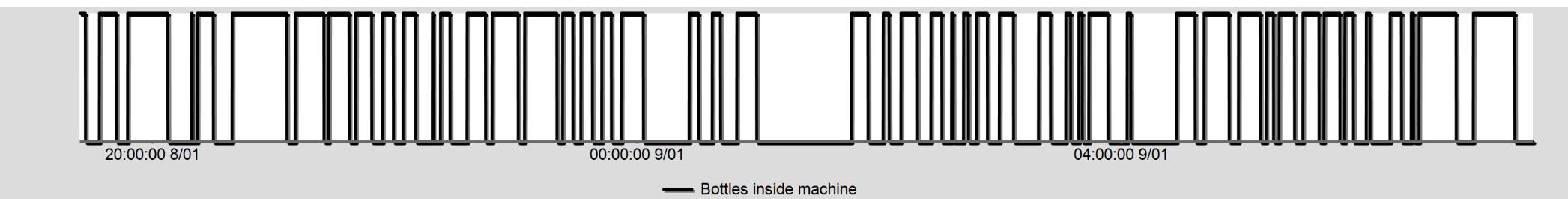
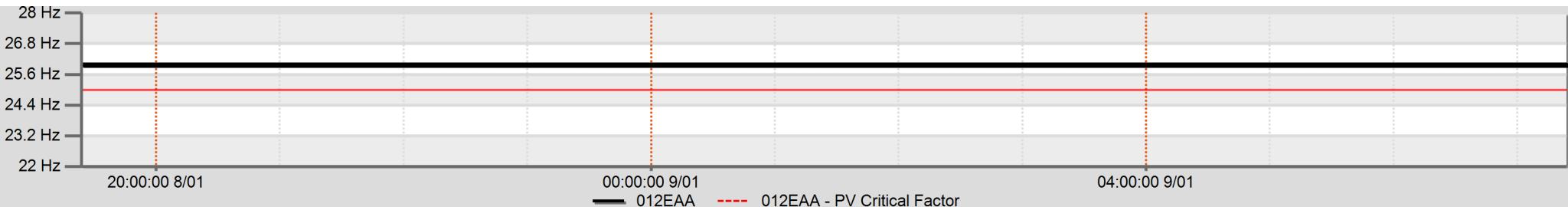
CYCLE**B_200108_01_FIL01****012EAA****Hydraulic seal Air Extractor 2 (003AEA)**

From

1/8/2020 7:23:55 PM

To

1/9/2020 7:23:55 AM

CYCLE**B_200108_01_FIL01**

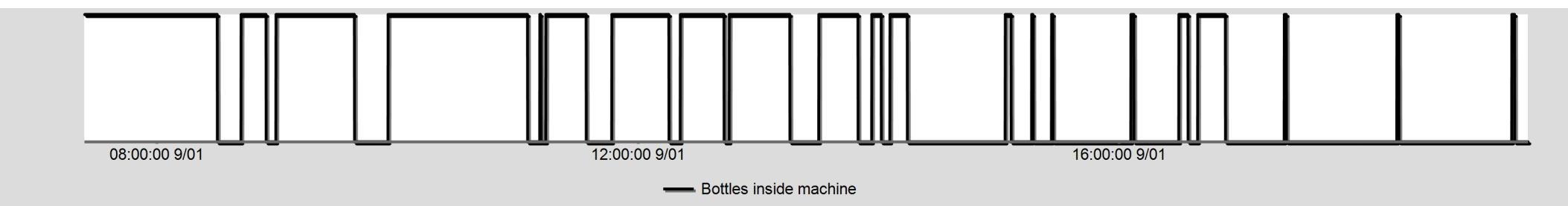
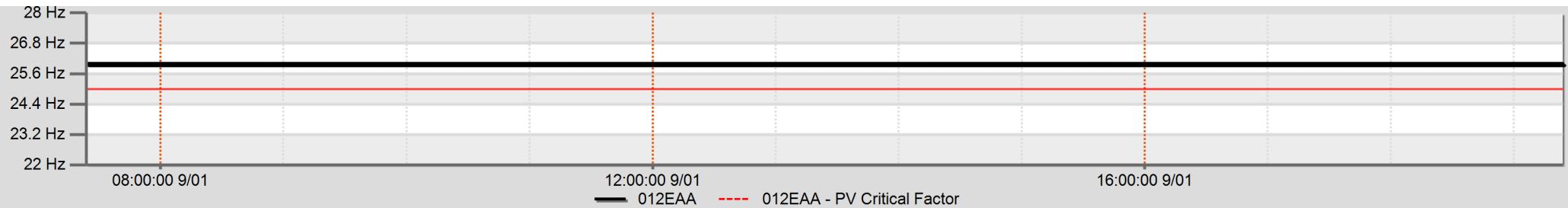
012EAA**Hydraulic seal Air Extractor 2 (003AEA)**

From

1/9/2020 7:23:55 AM

To

1/9/2020 7:23:55 PM

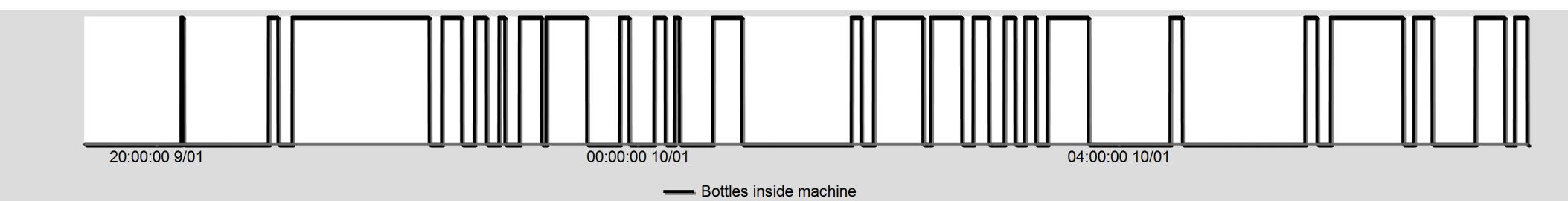
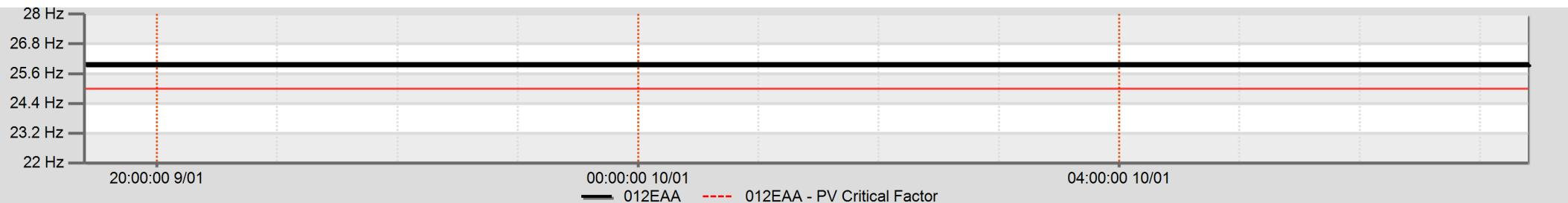
CYCLE**B_200108_01_FIL01****012EAA****Hydraulic seal Air Extractor 2 (003AEA)**

From

1/9/2020 7:23:55 PM

To

1/10/2020 7:23:55 AM

CYCLE**B_200108_01_FIL01**

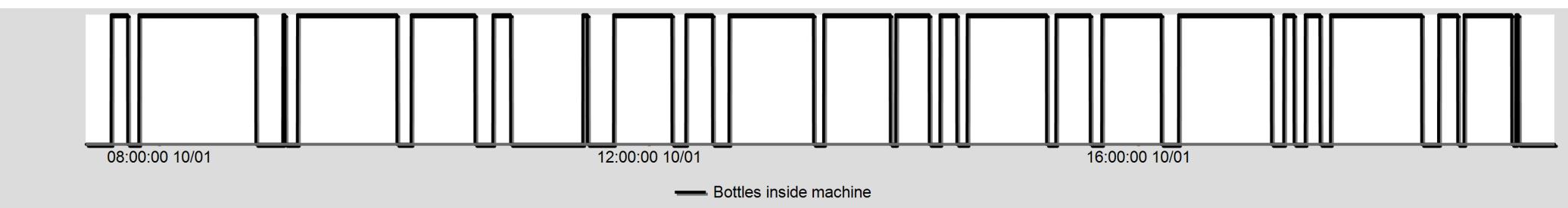
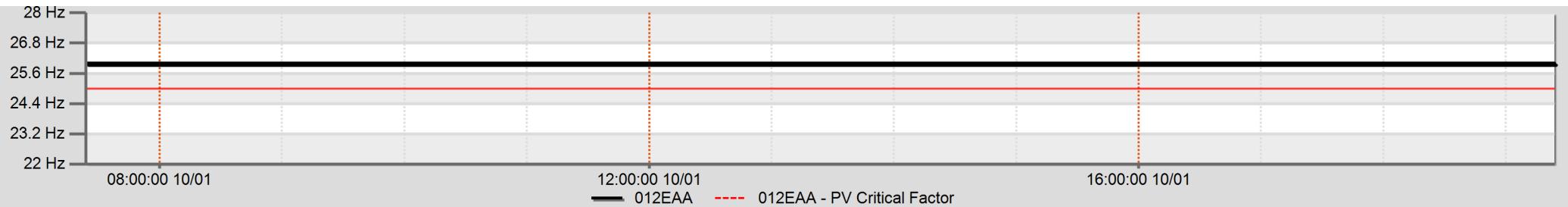
012EAA**Hydraulic seal Air Extractor 2 (003AEA)**

From

1/10/2020 7:23:55 AM

To

1/10/2020 7:23:55 PM

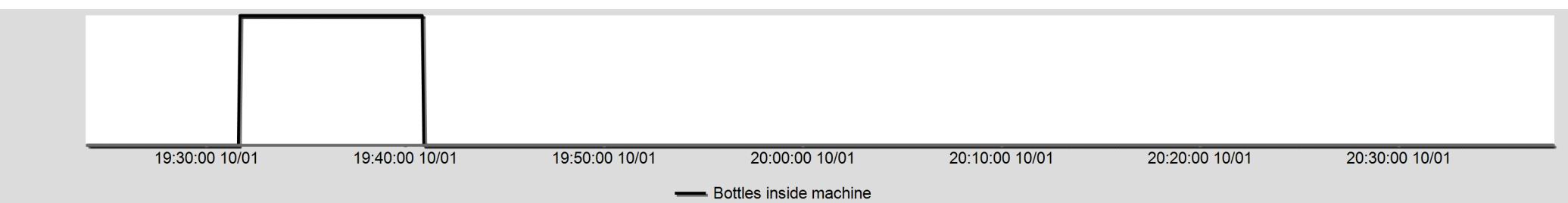
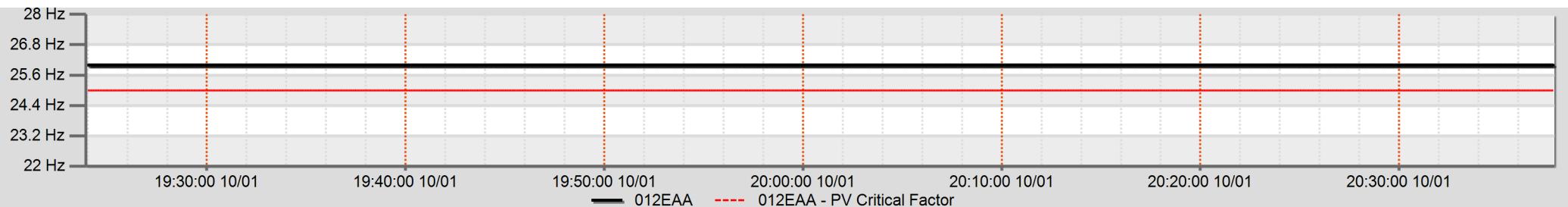
CYCLE**B_200108_01_FIL01****012EAA****Hydraulic seal Air Extractor 2 (003AEA)**

From

1/10/2020 7:23:55 PM

To

1/10/2020 8:37:46 PM

CYCLE**B_200108_01_FIL01**

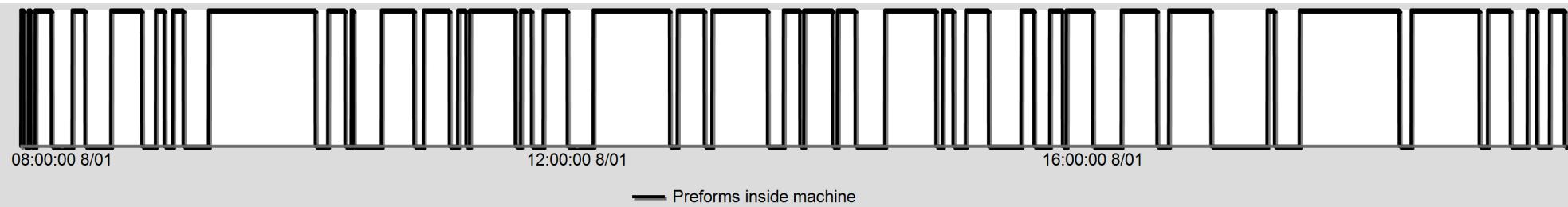
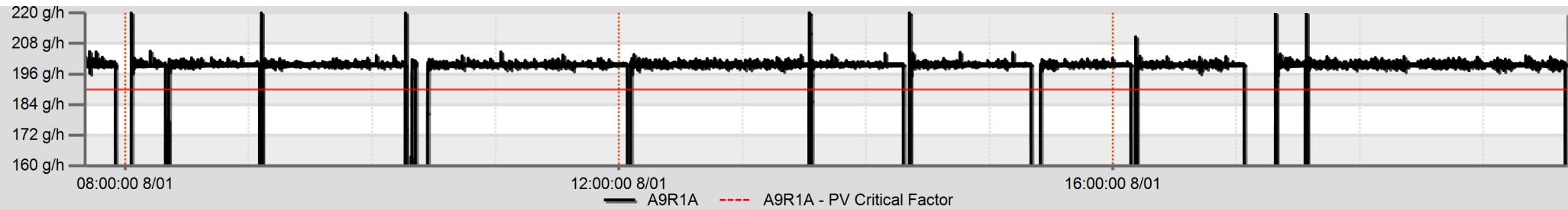
A9R1A**BLOWER - Blowing H2O2 flow**

From

1/8/2020 7:40:35 AM

To

1/8/2020 7:40:35 PM

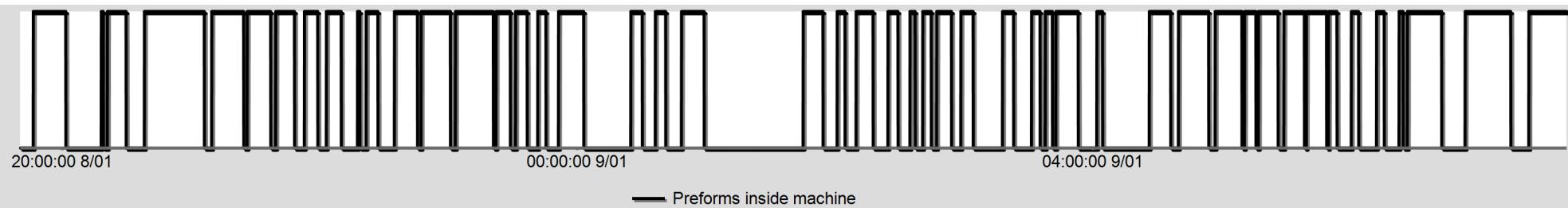
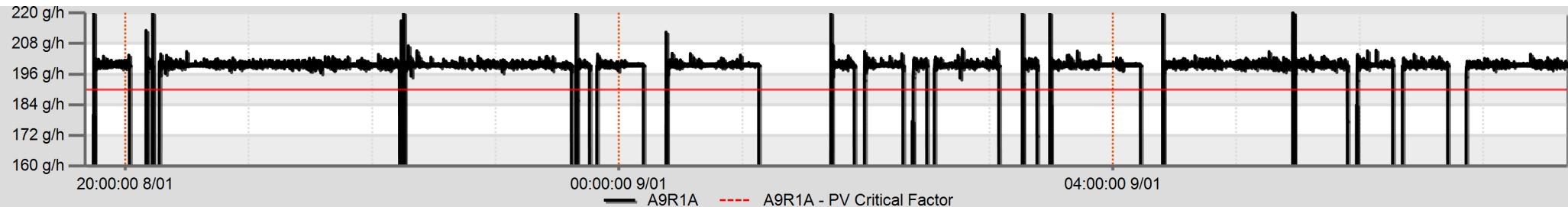
CYCLE**B_200108_01_FIL01****A9R1A****BLOWER - Blowing H2O2 flow**

From

1/8/2020 7:40:35 PM

To

1/9/2020 7:40:35 AM

CYCLE**B_200108_01_FIL01**

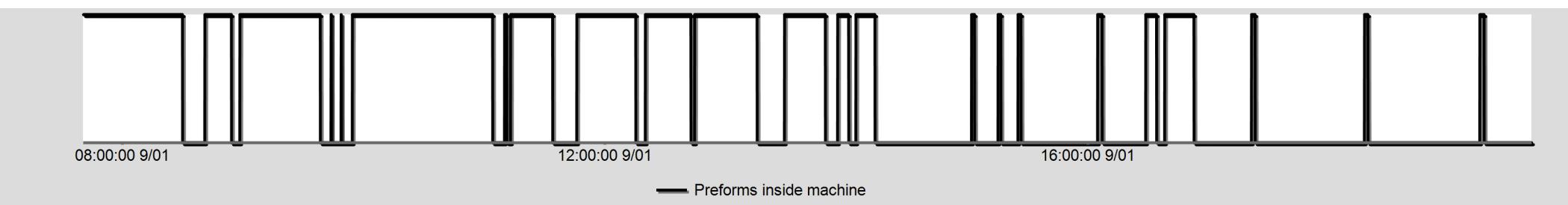
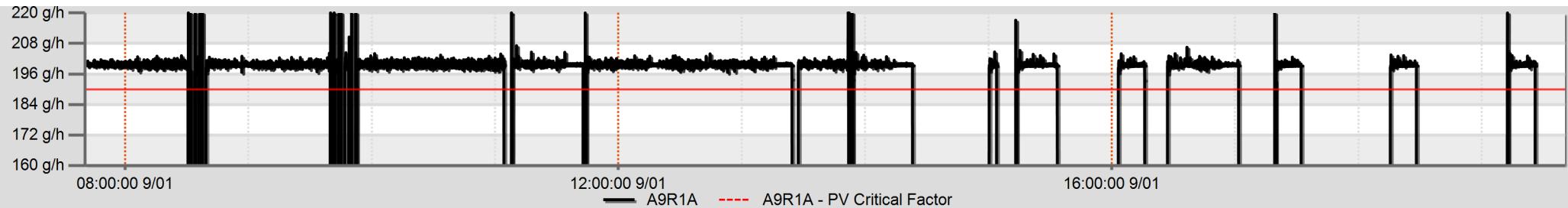
A9R1A**BLOWER - Blowing H2O2 flow**

From

1/9/2020 7:40:35 AM

To

1/9/2020 7:40:35 PM

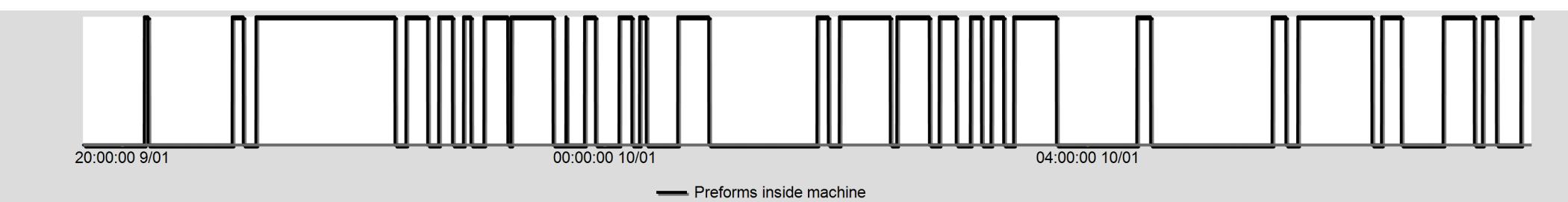
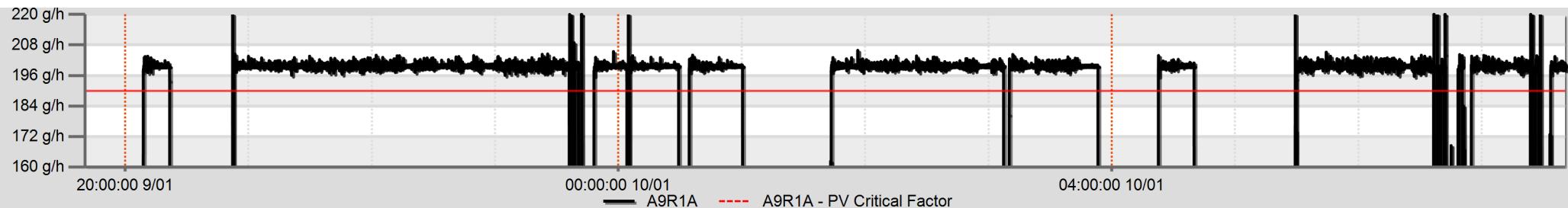
CYCLE**B_200108_01_FIL01****A9R1A****BLOWER - Blowing H2O2 flow**

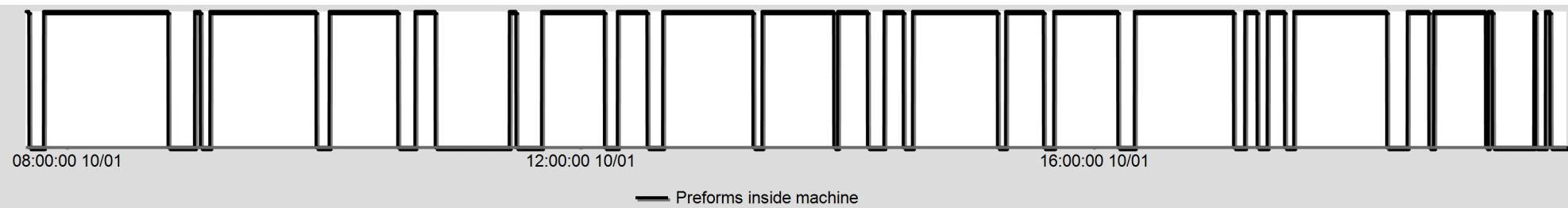
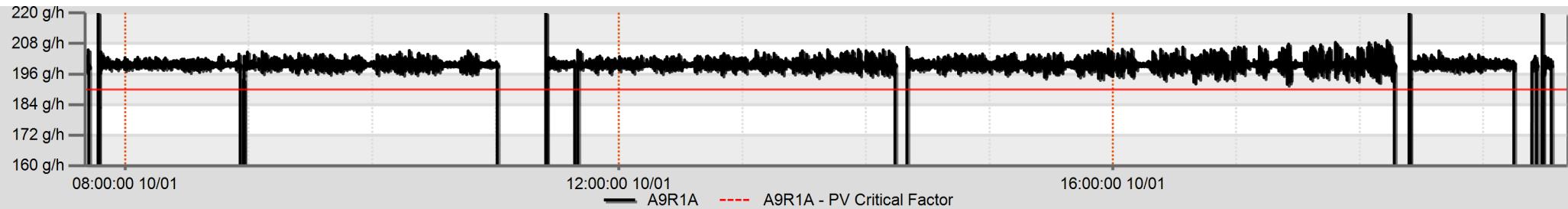
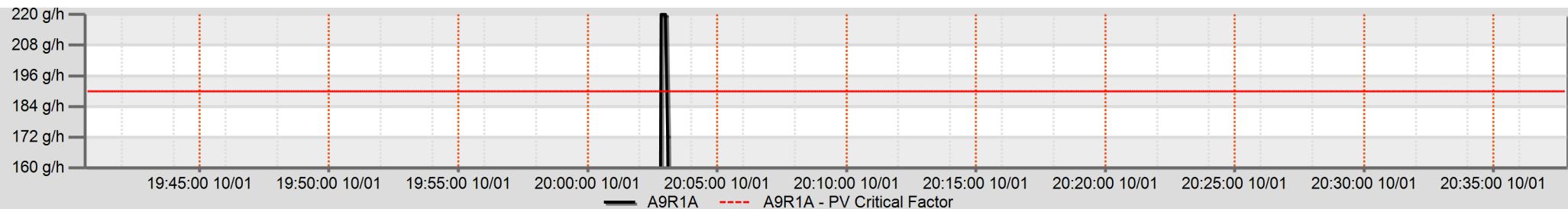
From

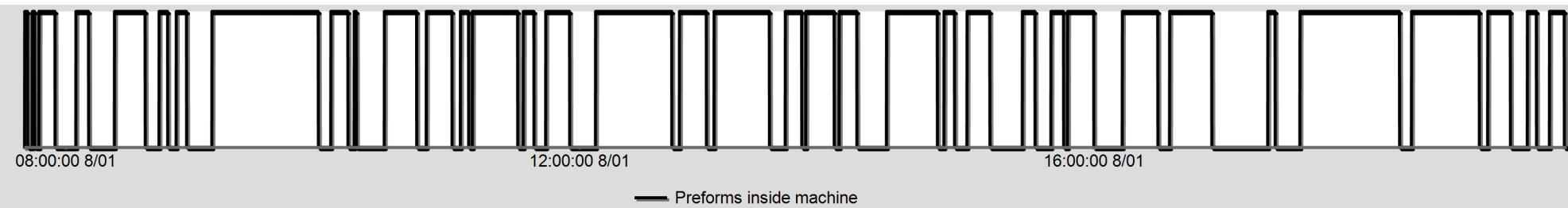
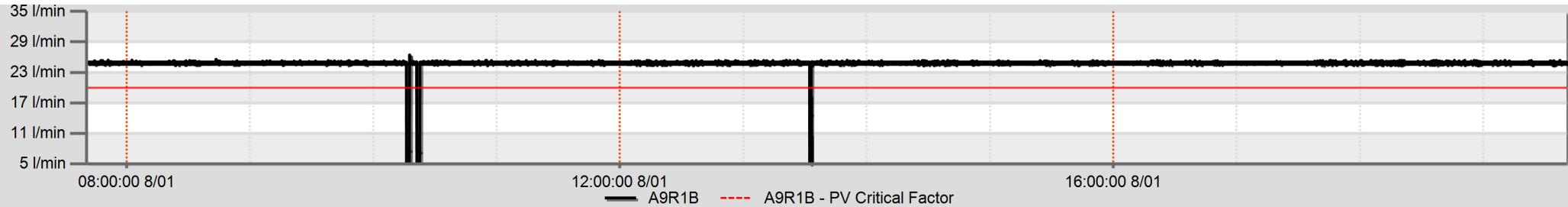
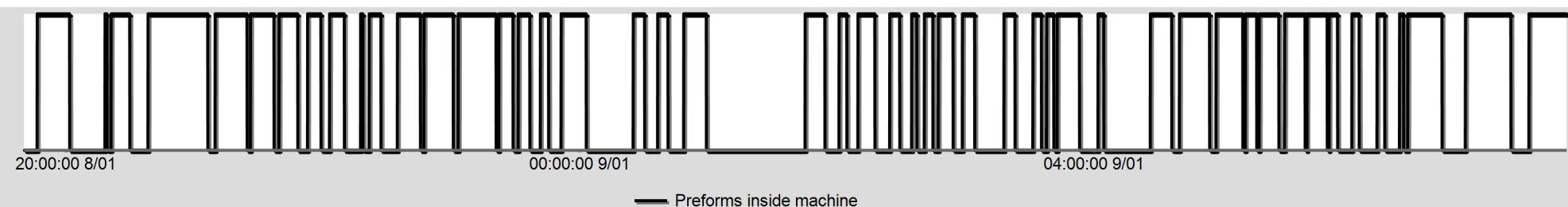
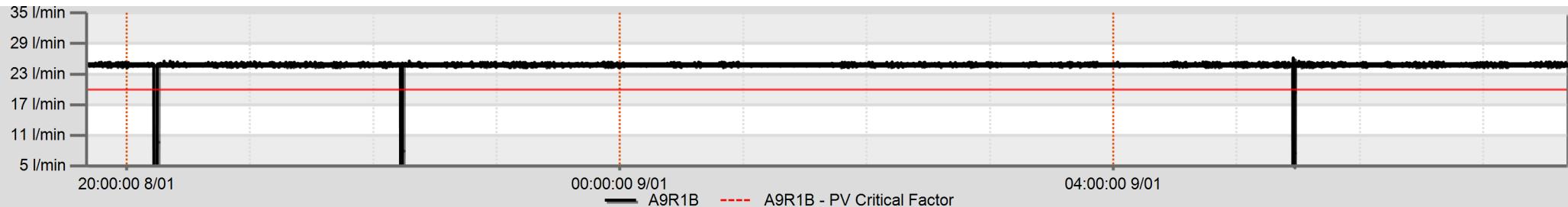
1/9/2020 7:40:35 PM

To

1/10/2020 7:40:35 AM

CYCLE**B_200108_01_FIL01**

A9R1A**BLOWER - Blowing H2O2 flow**From 1/10/2020 7:40:35 AM
To 1/10/2020 7:40:35 PM**CYCLE B_200108_01_FIL01****A9R1A****BLOWER - Blowing H2O2 flow**From 1/10/2020 7:40:35 PM
To 1/10/2020 8:37:46 PM**CYCLE B_200108_01_FIL01***timer control not active for this ccp*

A9R1B**BLOWER - Blowing Carrier Air flow**From 1/8/2020 7:40:35 AM
To 1/8/2020 7:40:35 PM**CYCLE B_200108_01_FIL01****A9R1B****BLOWER - Blowing Carrier Air flow**From 1/8/2020 7:40:35 PM
To 1/9/2020 7:40:35 AM**CYCLE B_200108_01_FIL01**

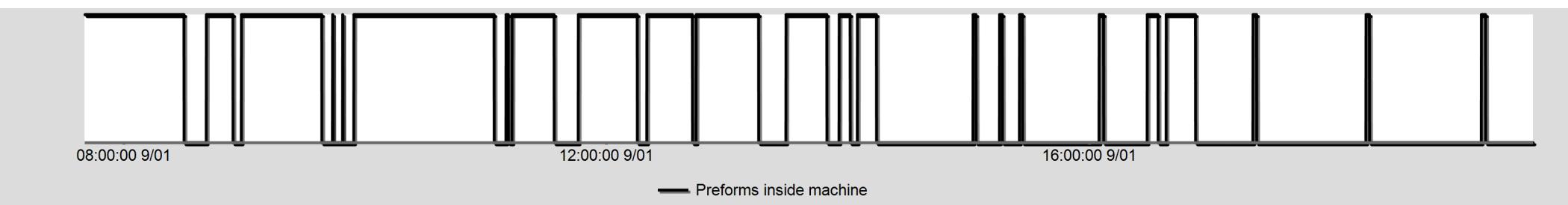
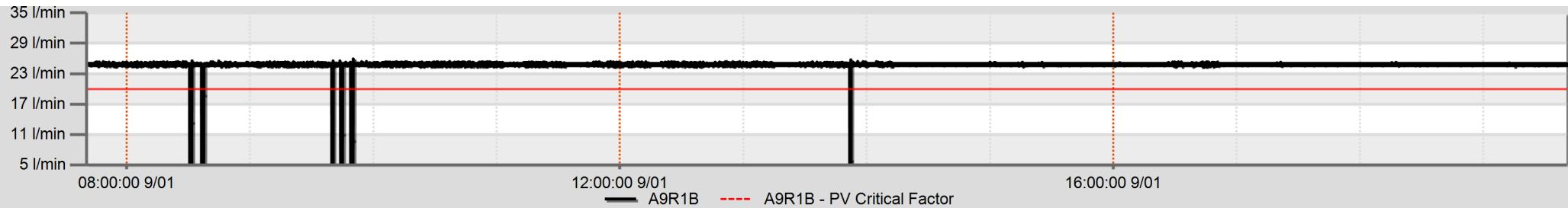
A9R1B**BLOWER - Blowing Carrier Air flow**

From

1/9/2020 7:40:35 AM

To

1/9/2020 7:40:35 PM

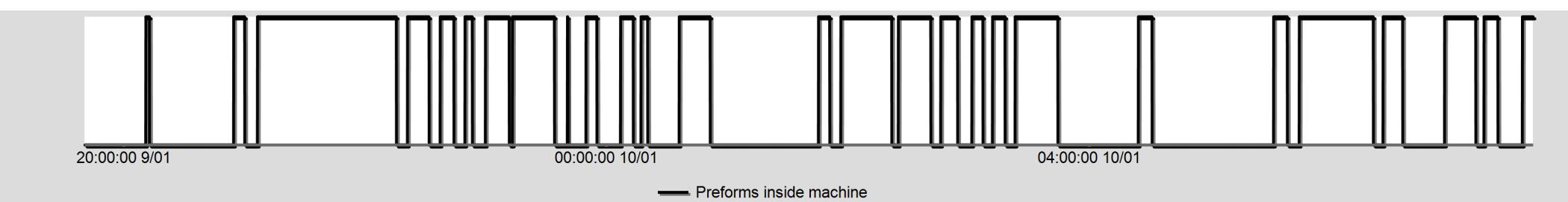
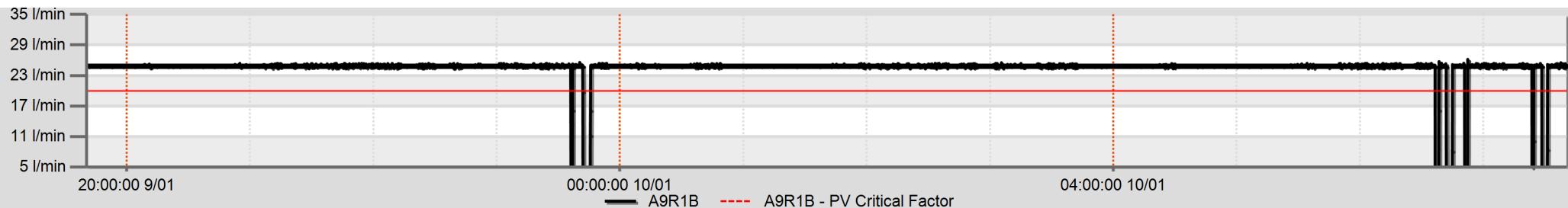
CYCLE**B_200108_01_FIL01****A9R1B****BLOWER - Blowing Carrier Air flow**

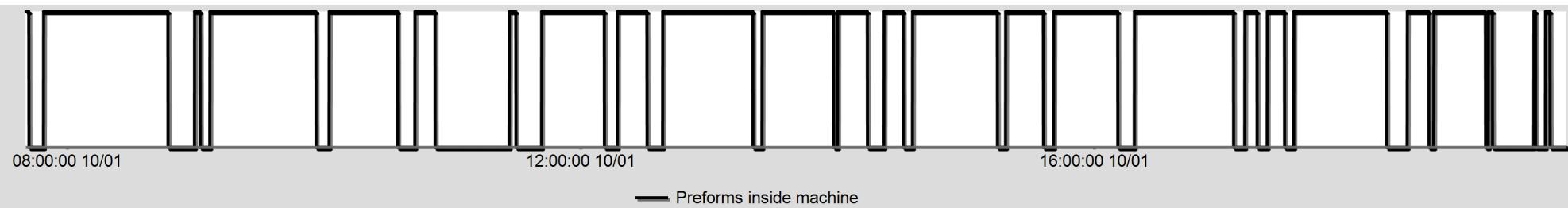
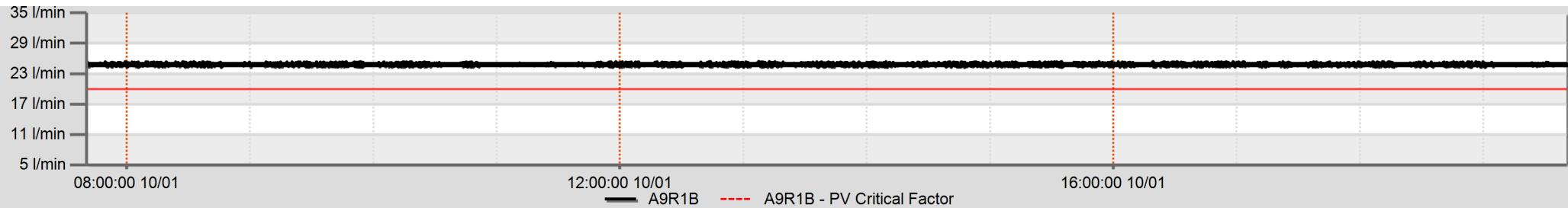
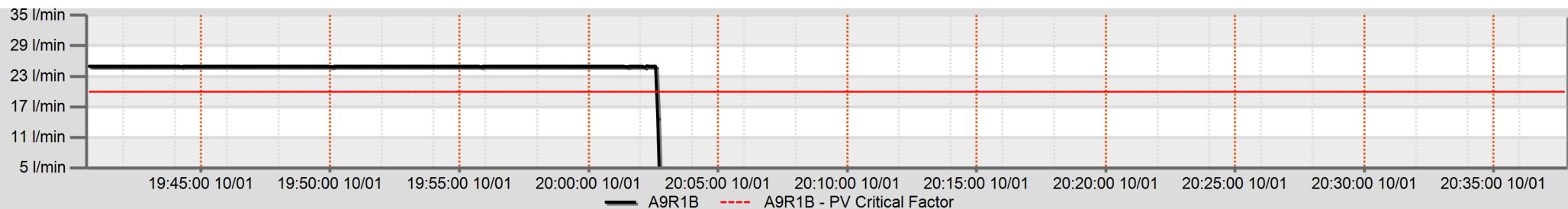
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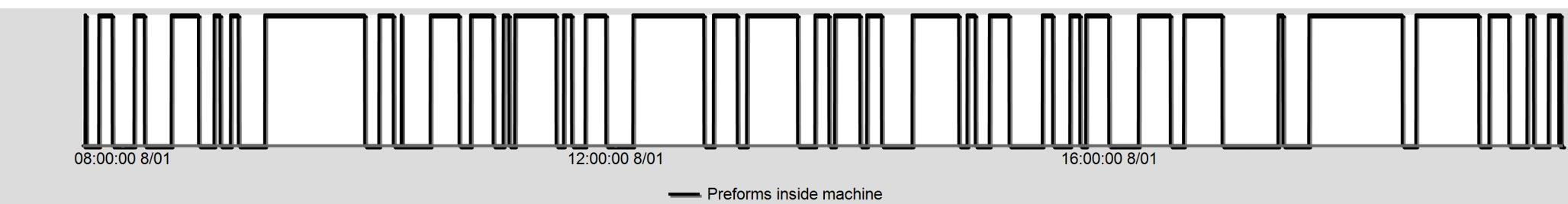
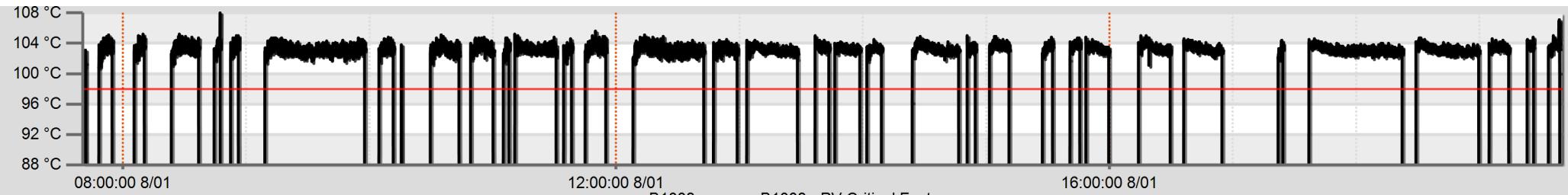
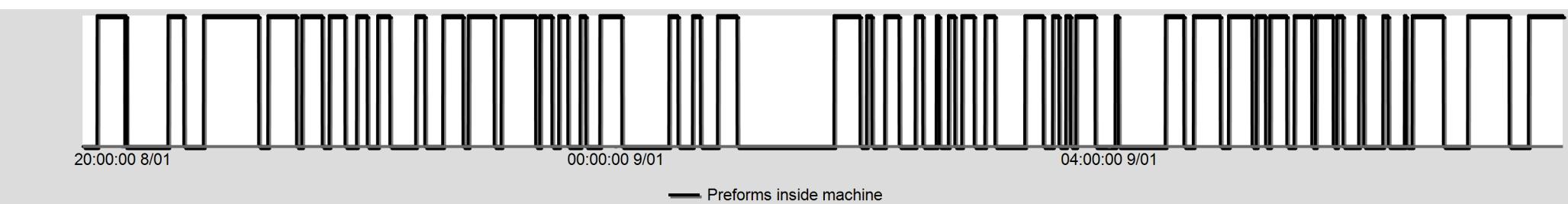
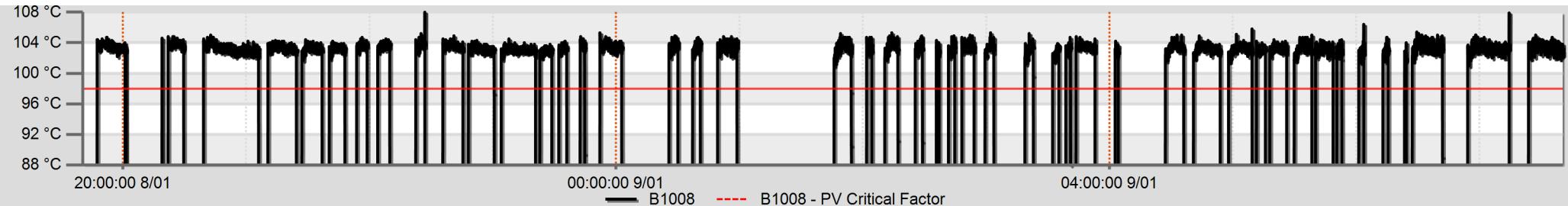
1/9/2020 7:40:35 PM

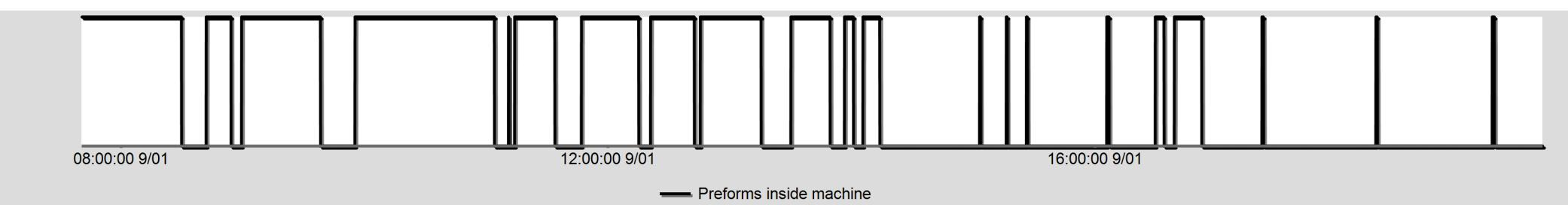
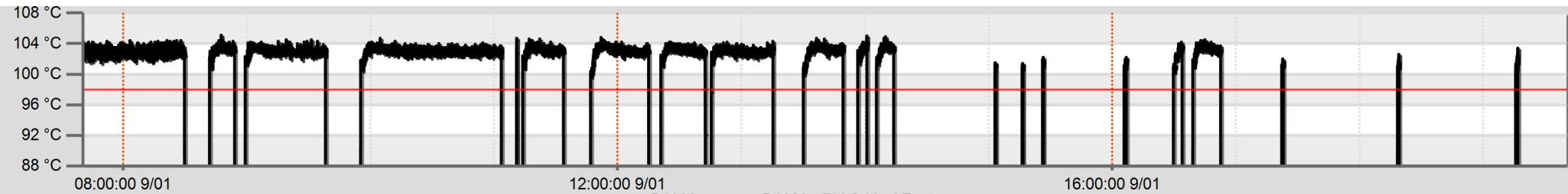
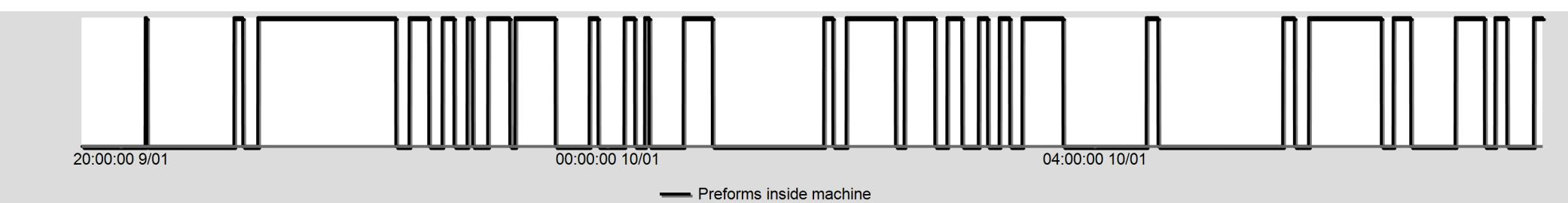
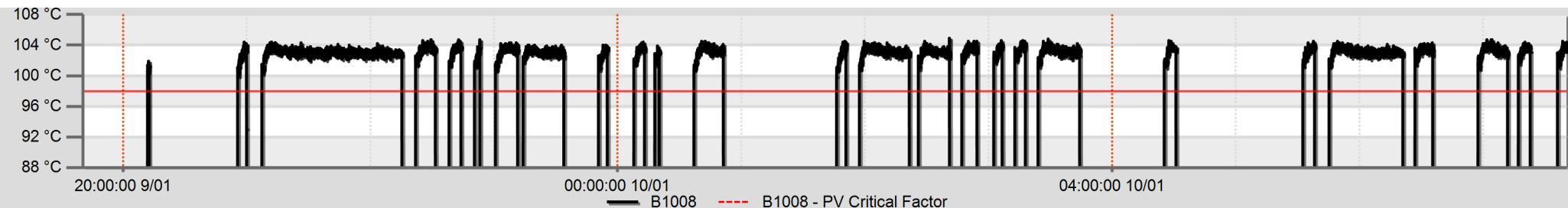
To

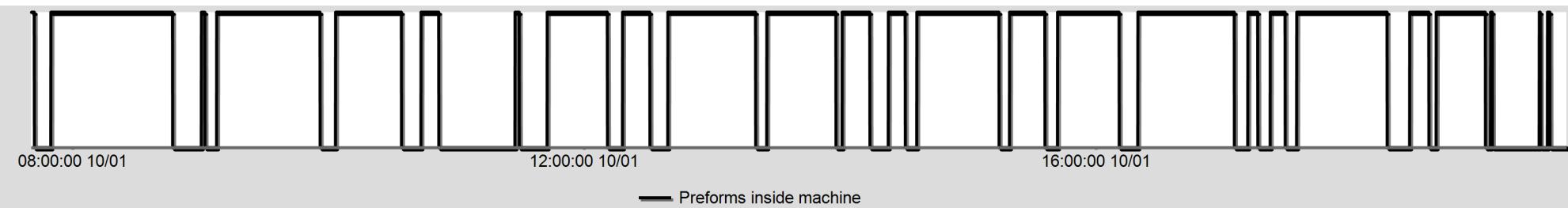
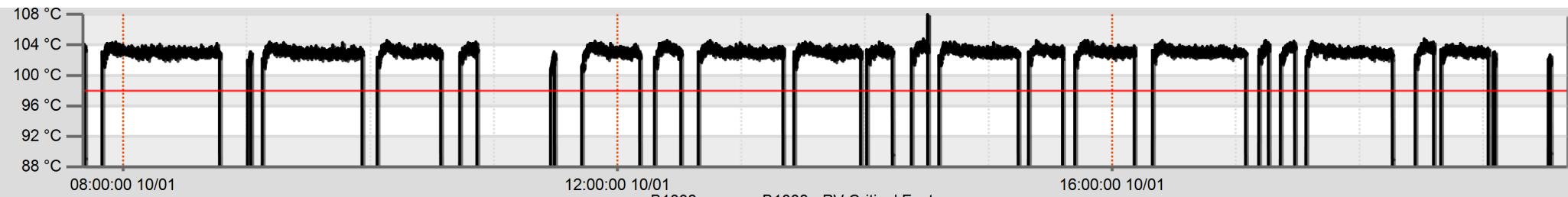
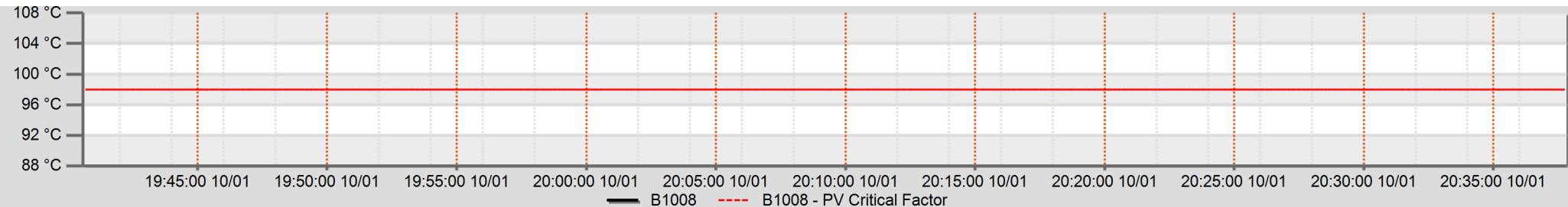
1/10/2020 7:40:35 AM

CYCLE**B_200108_01_FIL01**

A9R1B**BLOWER - Blowing Carrier Air flow**From 1/10/2020 7:40:35 AM
To 1/10/2020 7:40:35 PM**CYCLE B_200108_01_FIL01****A9R1B****BLOWER - Blowing Carrier Air flow**From 1/10/2020 7:40:35 PM
To 1/10/2020 8:37:46 PM**CYCLE B_200108_01_FIL01***timer control not active for this ccp*

B1008**BLOWER - Blowing preform temperature on oven outfeed**From 1/8/2020 7:40:35 AM
To 1/8/2020 7:40:35 PM**CYCLE B_200108_01_FIL01****B1008****BLOWER - Blowing preform temperature on oven outfeed**From 1/8/2020 7:40:35 PM
To 1/9/2020 7:40:35 AM**CYCLE B_200108_01_FIL01**

B1008**BLOWER - Blowing preform temperature on oven outfeed**From 1/9/2020 7:40:35 AM
To 1/9/2020 7:40:35 PM**CYCLE B_200108_01_FIL01****B1008****BLOWER - Blowing preform temperature on oven outfeed**From 1/9/2020 7:40:35 PM
To 1/10/2020 7:40:35 AM**CYCLE B_200108_01_FIL01**

B1008**BLOWER - Blowing preform temperature on oven outfeed**From 1/10/2020 7:40:35 AM
To 1/10/2020 7:40:35 PM**CYCLE B_200108_01_FIL01****B1008****BLOWER - Blowing preform temperature on oven outfeed**From 1/10/2020 7:40:35 PM
To 1/10/2020 8:37:46 PM**CYCLE B_200108_01_FIL01***timer control not active for this ccp*

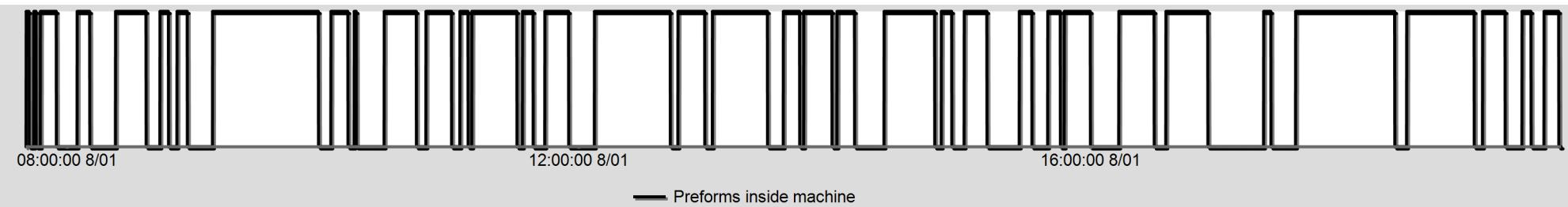
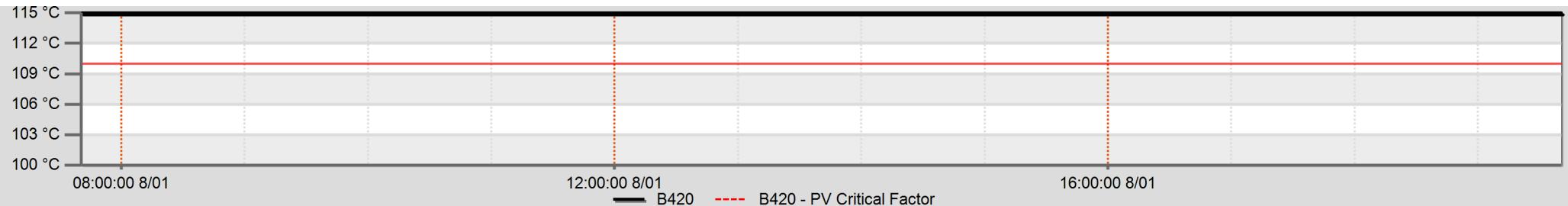
B420**BLOWER - Blowing H₂O₂ evaporation temperature**

From

1/8/2020 7:40:35 AM

To

1/8/2020 7:40:35 PM

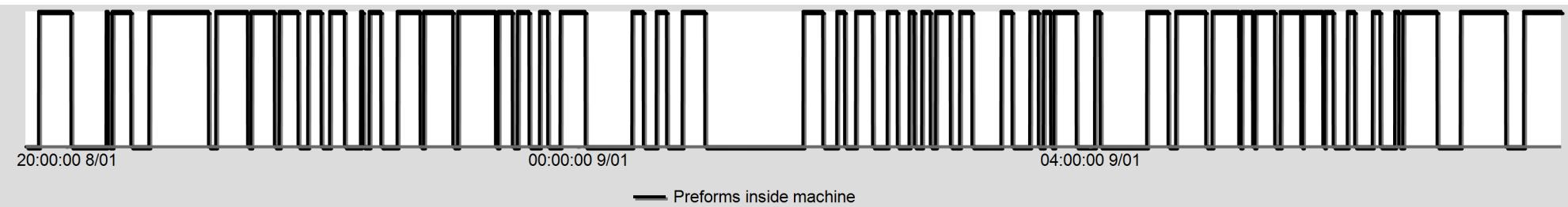
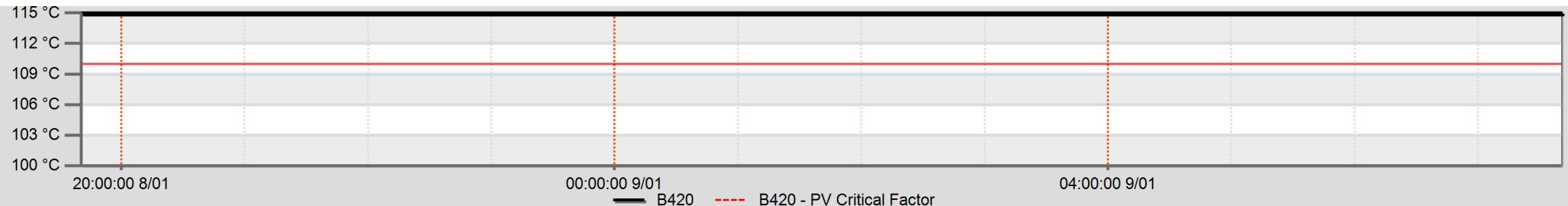
CYCLE**B_200108_01_FIL01****B420****BLOWER - Blowing H₂O₂ evaporation temperature**

From

1/8/2020 7:40:35 PM

To

1/9/2020 7:40:35 AM

CYCLE**B_200108_01_FIL01**

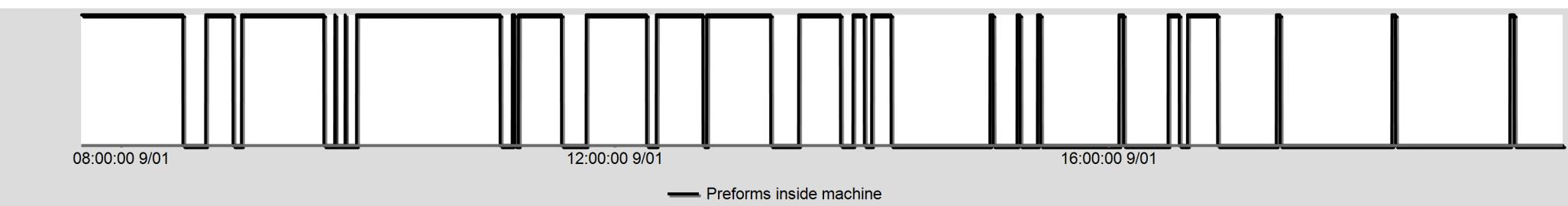
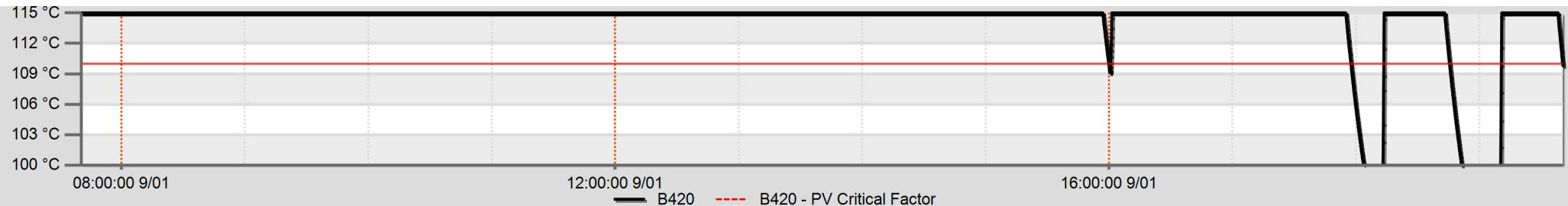
B420**BLOWER - Blowing H₂O₂ evaporation temperature**

From

1/9/2020 7:40:35 AM

To

1/9/2020 7:40:35 PM

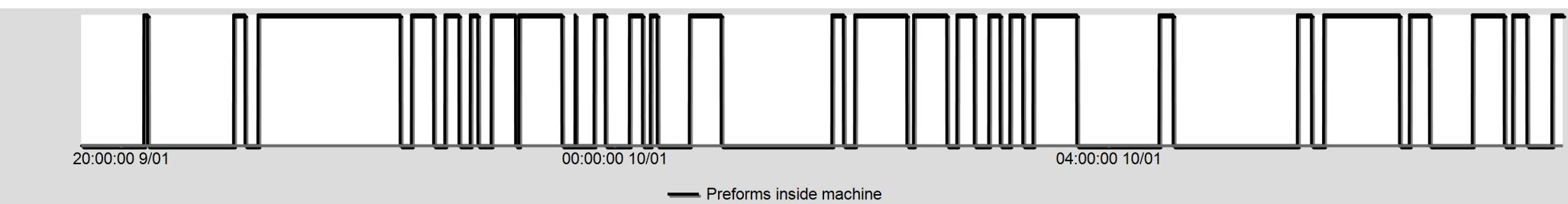
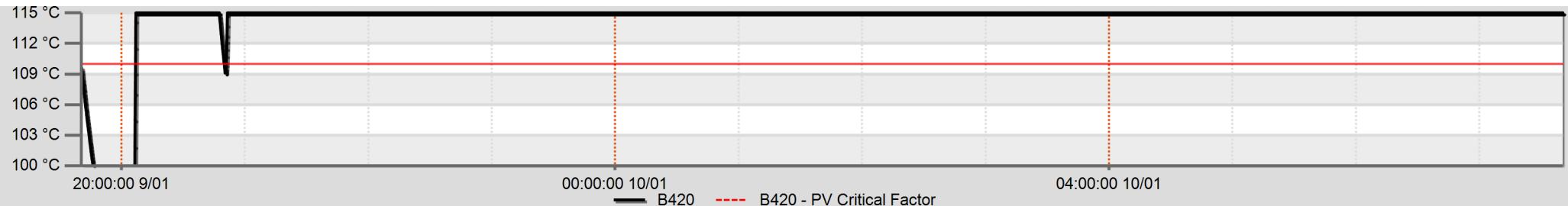
CYCLE**B_200108_01_FIL01****B420****BLOWER - Blowing H₂O₂ evaporation temperature**

From

1/9/2020 7:40:35 PM

To

1/10/2020 7:40:35 AM

CYCLE**B_200108_01_FIL01**

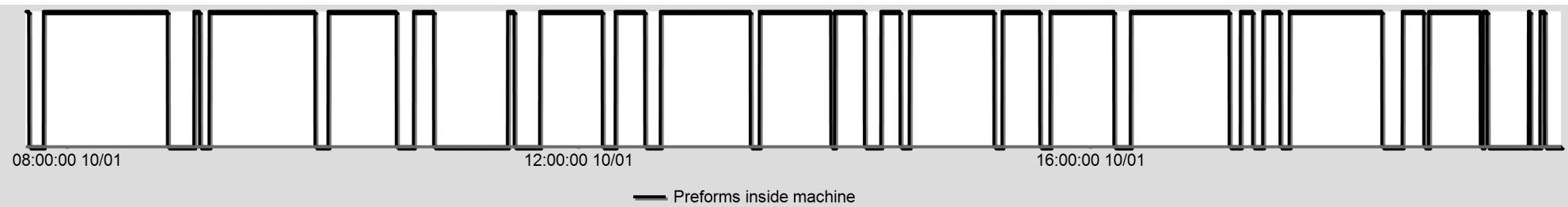
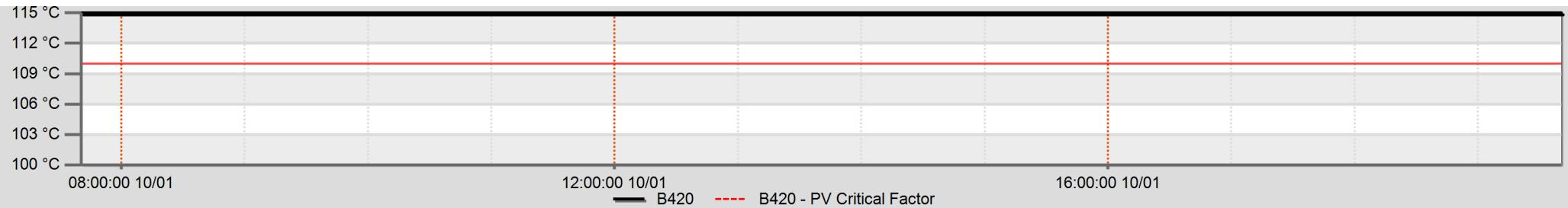
B420**BLOWER - Blowing H₂O₂ evaporation temperature**

From

1/10/2020 7:40:35 AM

To

1/10/2020 7:40:35 PM

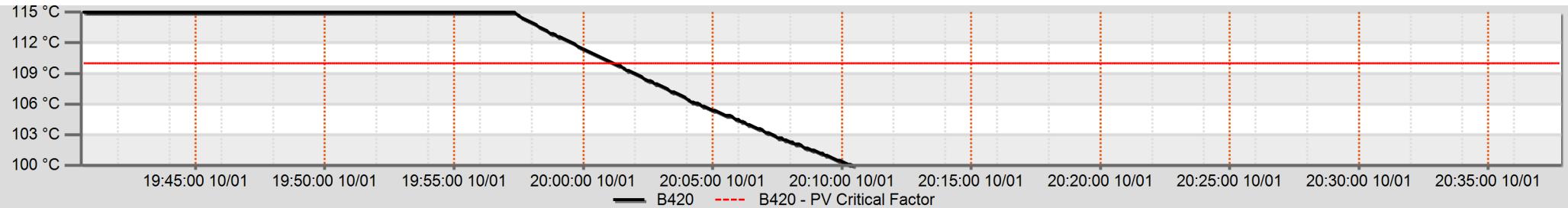
CYCLE**B_200108_01_FIL01****B420****BLOWER - Blowing H₂O₂ evaporation temperature**

From

1/10/2020 7:40:35 PM

To

1/10/2020 8:37:46 PM

CYCLE**B_200108_01_FIL01***timer control not active for this ccp*

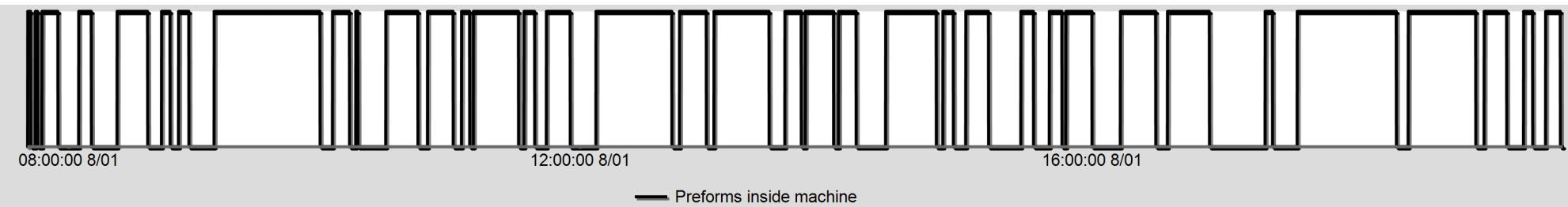
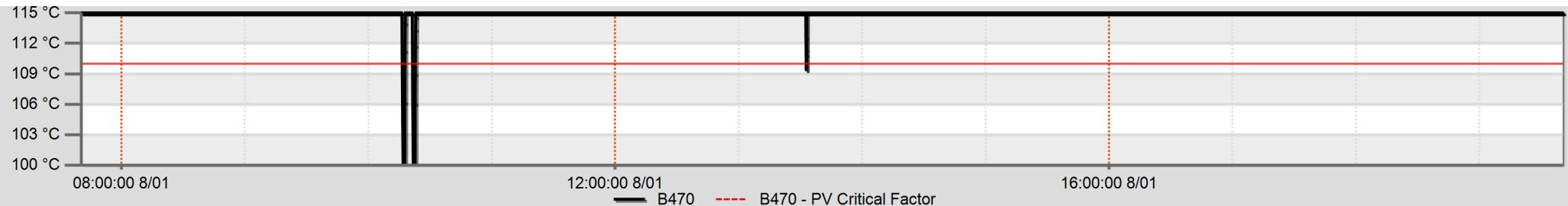
B470**BLOWER - Blowing H₂O₂ gas temperature**

From

1/8/2020 7:40:35 AM

To

1/8/2020 7:40:35 PM

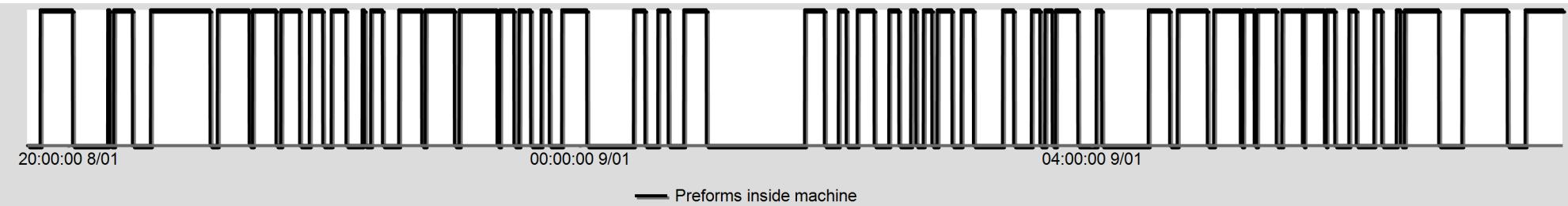
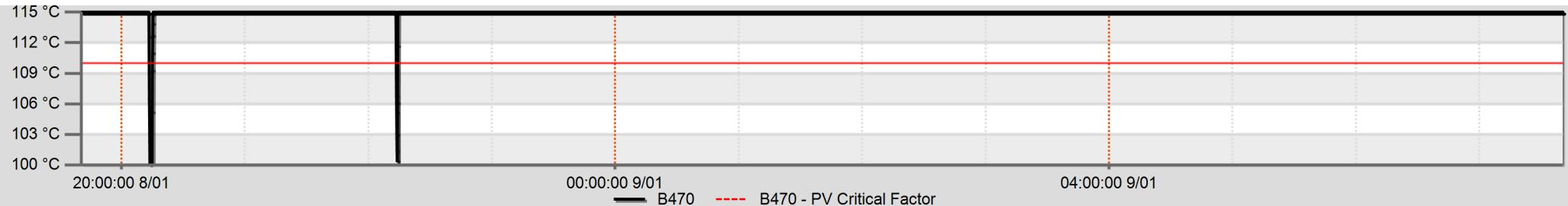
CYCLE**B_200108_01_FIL01****B470****BLOWER - Blowing H₂O₂ gas temperature**

From

1/8/2020 7:40:35 PM

To

1/9/2020 7:40:35 AM

CYCLE**B_200108_01_FIL01**

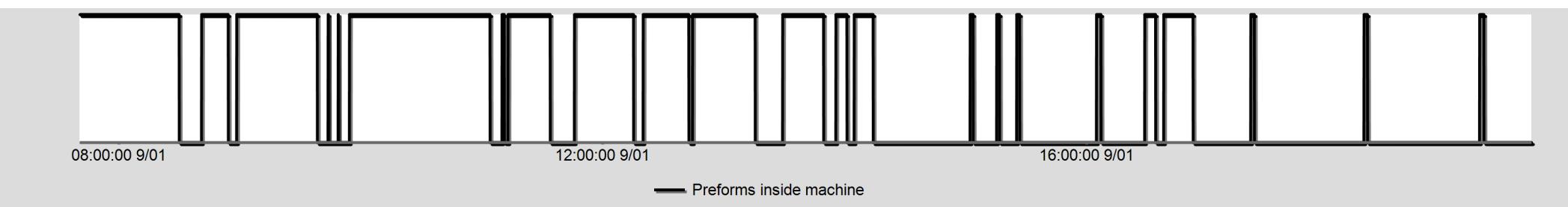
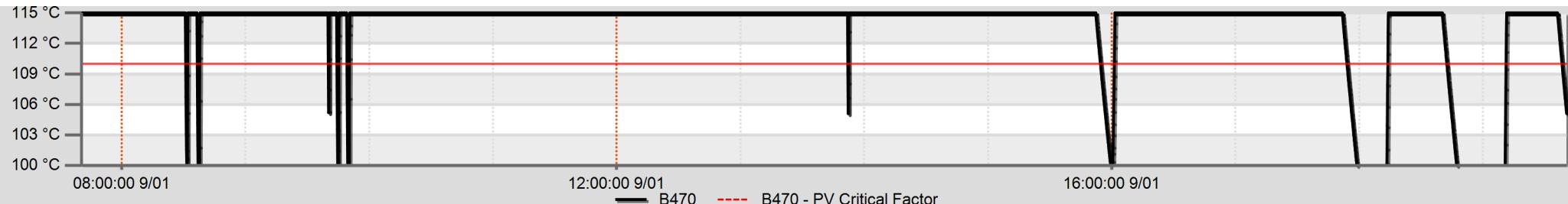
B470**BLOWER - Blowing H₂O₂ gas temperature**

From

1/9/2020 7:40:35 AM

To

1/9/2020 7:40:35 PM

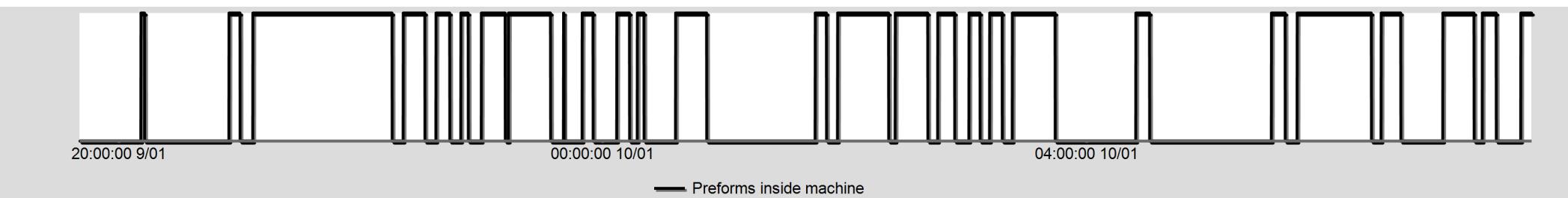
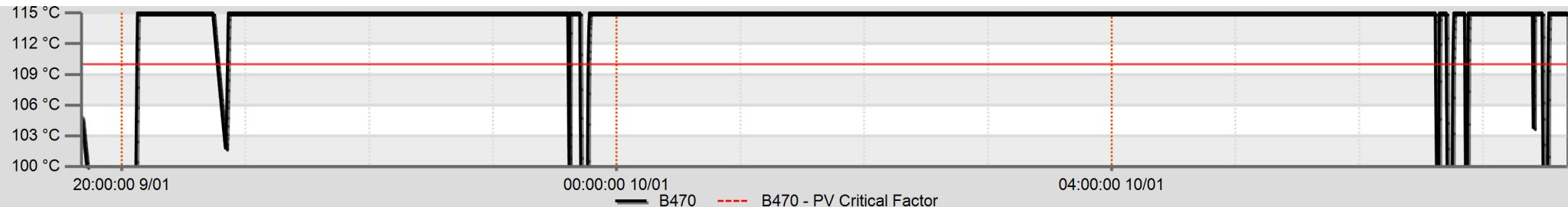
CYCLE**B_200108_01_FIL01****B470****BLOWER - Blowing H₂O₂ gas temperature**

From

1/9/2020 7:40:35 PM

To

1/10/2020 7:40:35 AM

CYCLE**B_200108_01_FIL01**

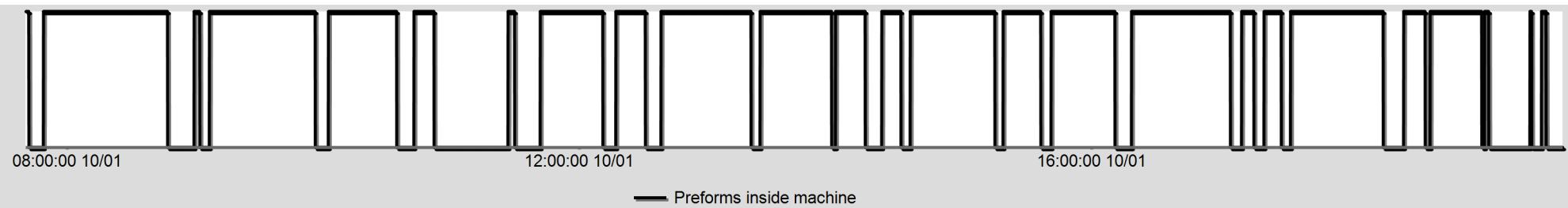
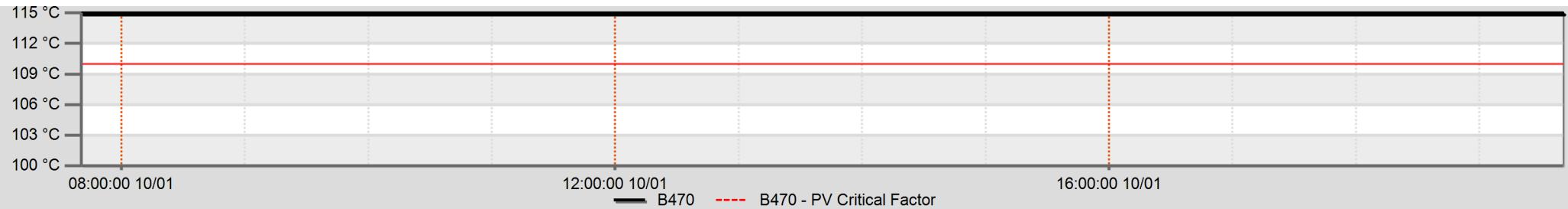
B470**BLOWER - Blowing H2O2 gas temperature**

From

1/10/2020 7:40:35 AM

To

1/10/2020 7:40:35 PM

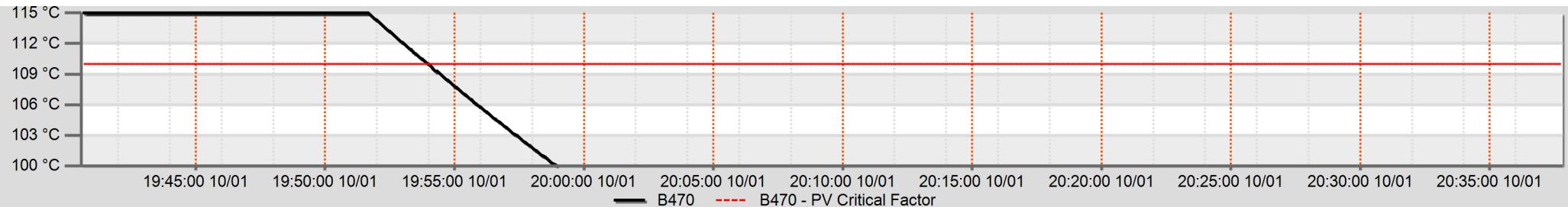
CYCLE**B_200108_01_FIL01****B470****BLOWER - Blowing H2O2 gas temperature**

From

1/10/2020 7:40:35 PM

To

1/10/2020 8:37:46 PM

CYCLE**B_200108_01_FIL01***timer control not active for this ccp*

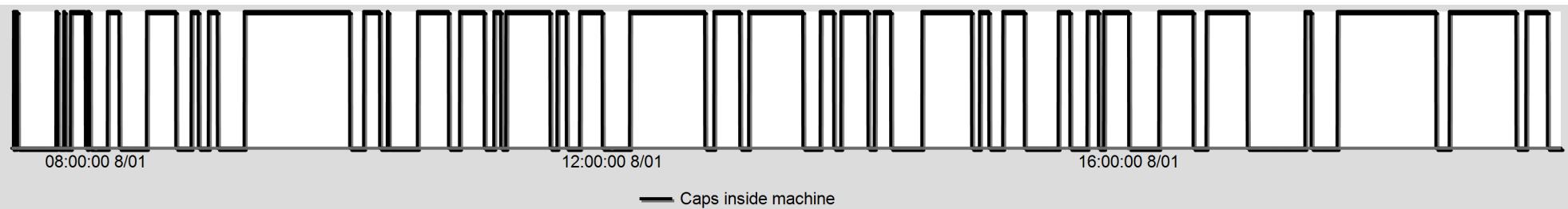
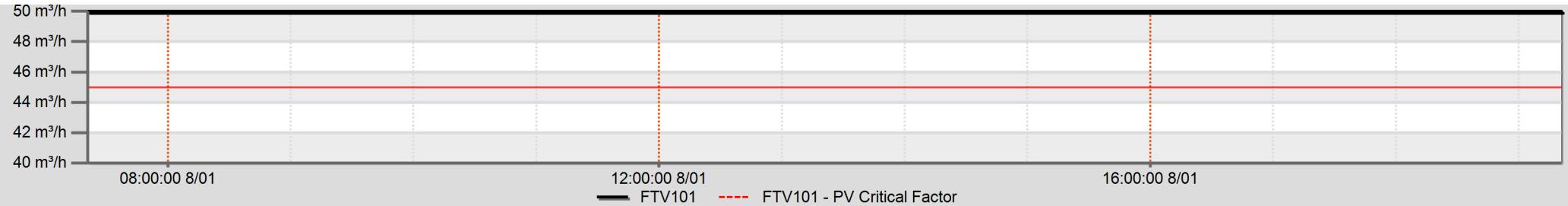
FTV101**CAPDIS - Caps drying air flow**

From

1/8/2020 7:20:56 AM

To

1/8/2020 7:20:56 PM

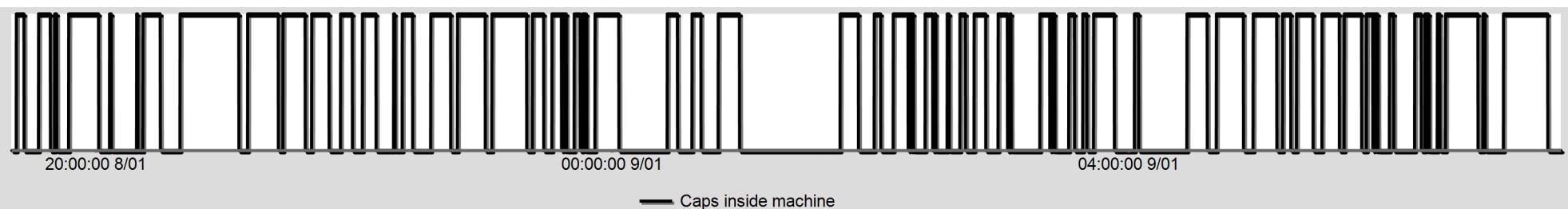
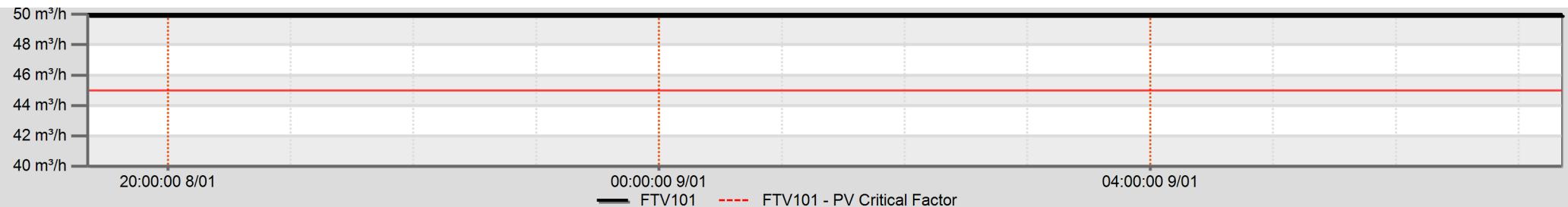
CYCLE**B_200108_01_FIL01****FTV101****CAPDIS - Caps drying air flow**

From

1/8/2020 7:20:56 PM

To

1/9/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

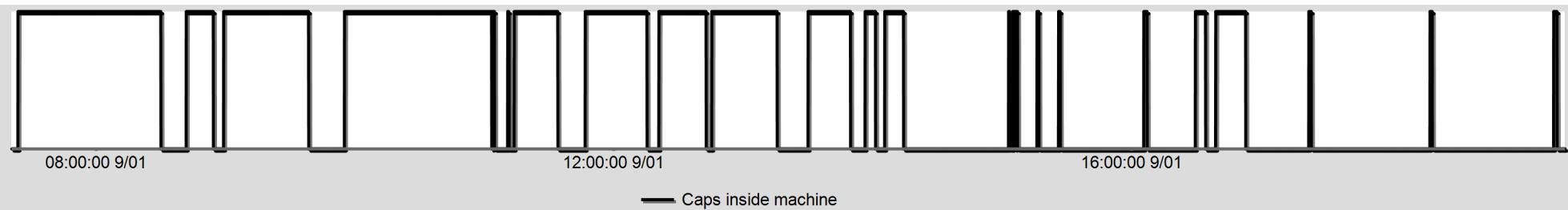
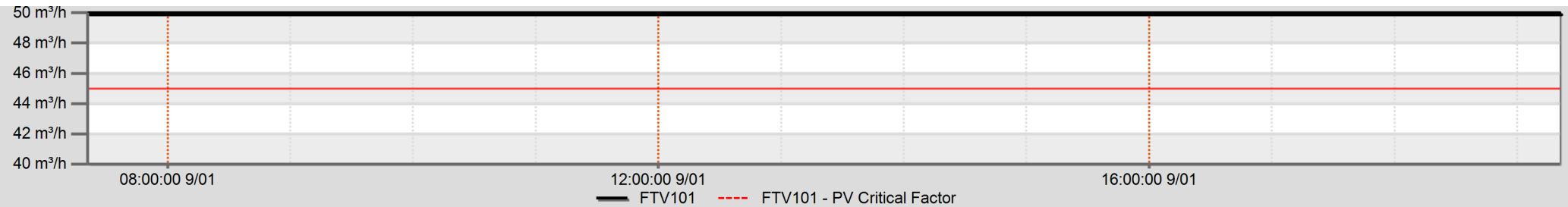
FTV101**CAPDIS - Caps drying air flow**

From

1/9/2020 7:20:56 AM

To

1/9/2020 7:20:56 PM

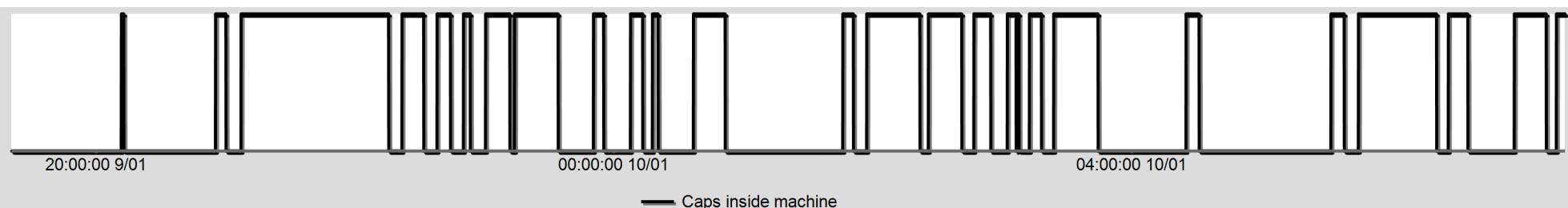
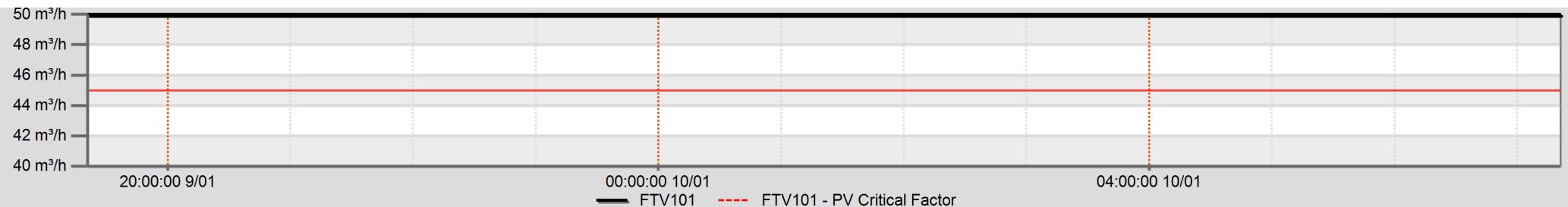
CYCLE**B_200108_01_FIL01****FTV101****CAPDIS - Caps drying air flow**

From

1/9/2020 7:20:56 PM

To

1/10/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

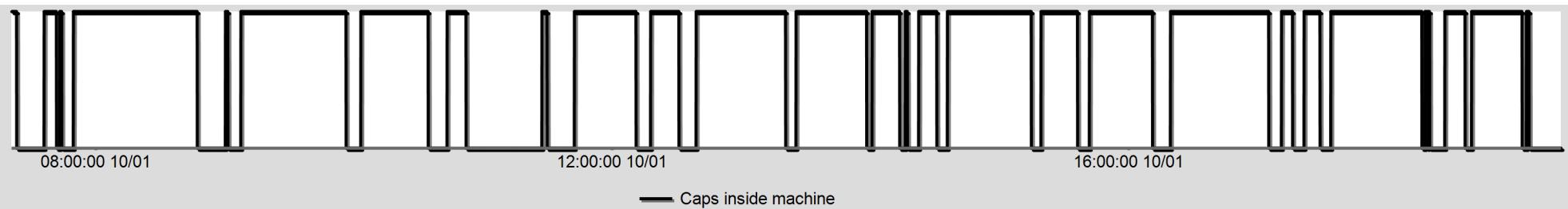
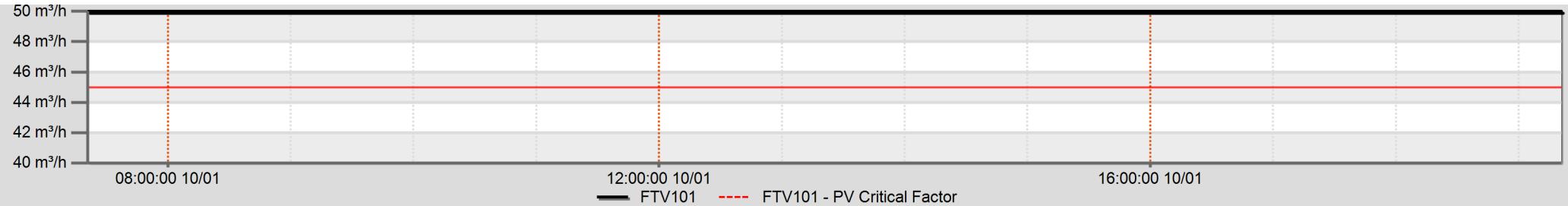
FTV101**CAPDIS - Caps drying air flow**

From

1/10/2020 7:20:56 AM

To

1/10/2020 7:20:56 PM

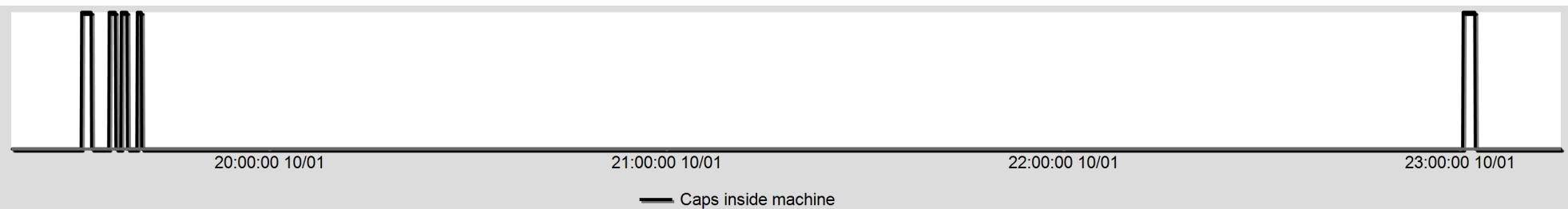
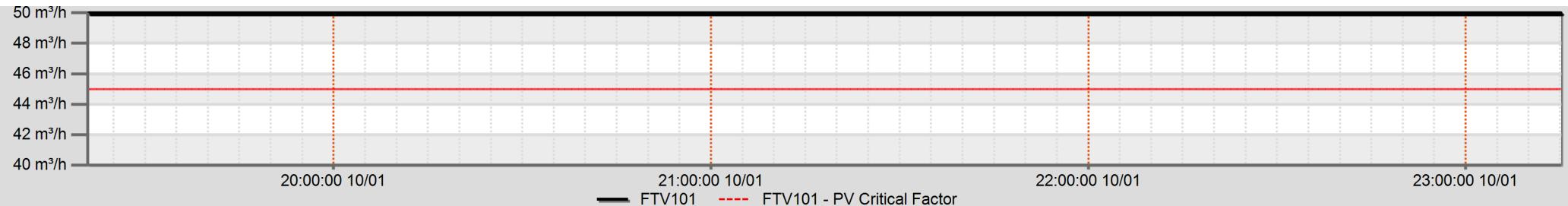
CYCLE**B_200108_01_FIL01****FTV101****CAPDIS - Caps drying air flow**

From

1/10/2020 7:20:56 PM

To

1/10/2020 11:15:12 PM

CYCLE**B_200108_01_FIL01**

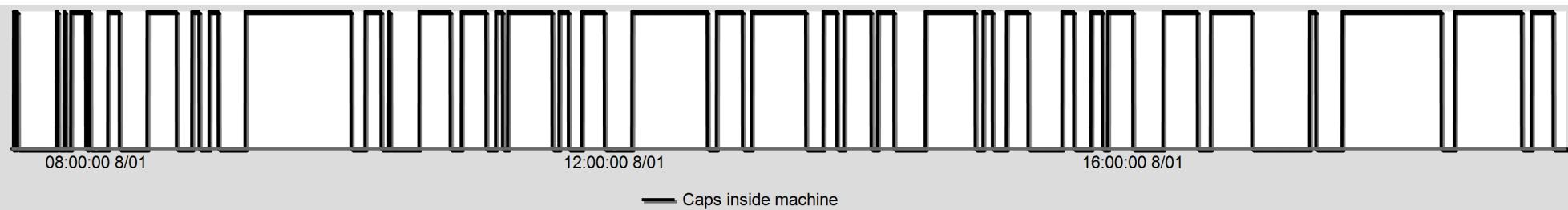
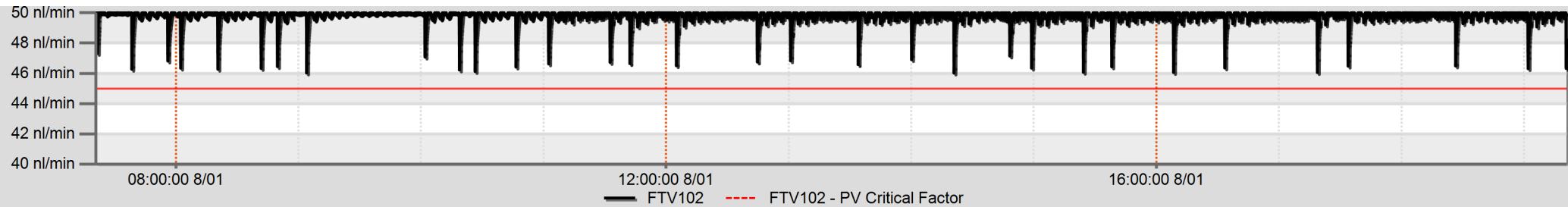
FTV102**CAPDIS - Carrier Air flow**

From

1/8/2020 7:20:56 AM

To

1/8/2020 7:20:56 PM

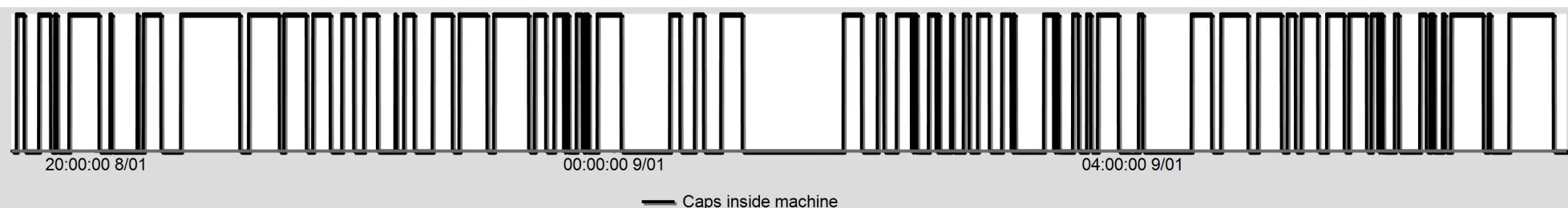
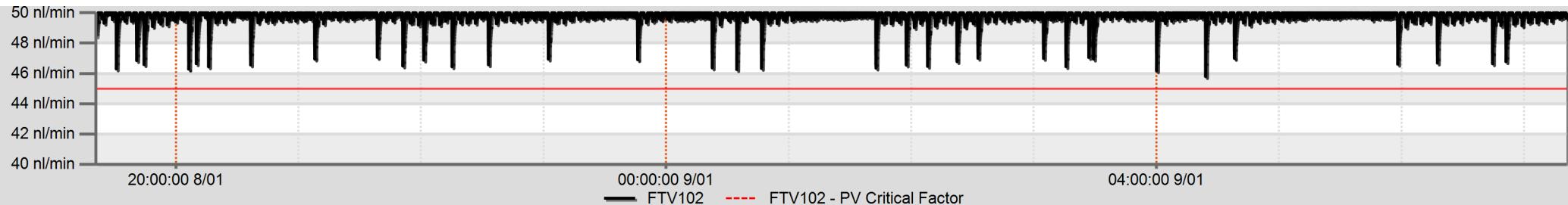
CYCLE**B_200108_01_FIL01****FTV102****CAPDIS - Carrier Air flow**

From

1/8/2020 7:20:56 PM

To

1/9/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

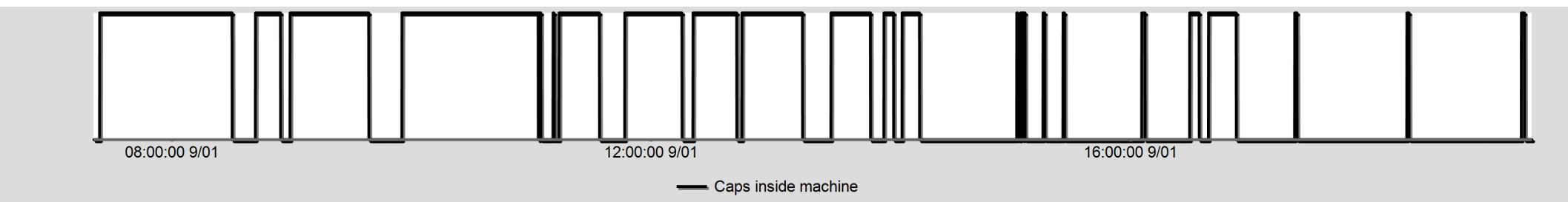
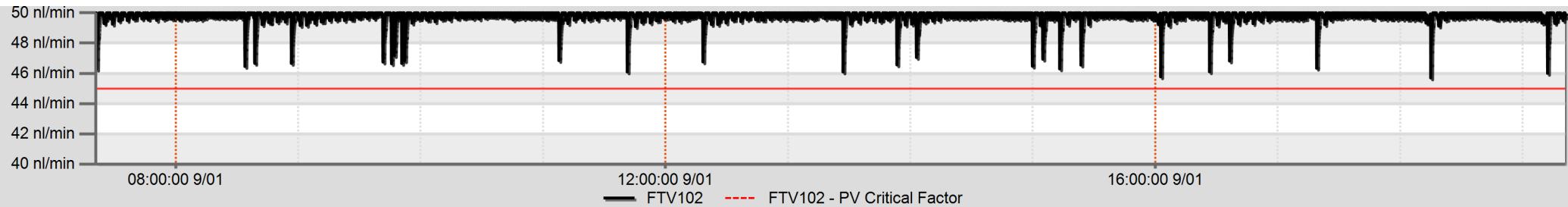
FTV102**CAPDIS - Carrier Air flow**

From

1/9/2020 7:20:56 AM

To

1/9/2020 7:20:56 PM

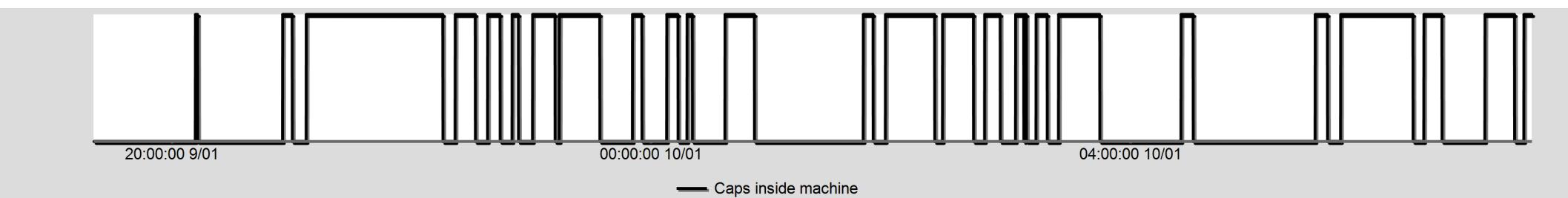
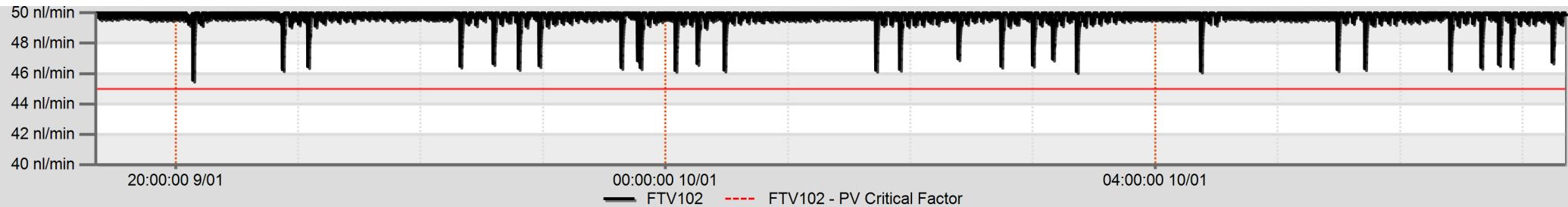
CYCLE**B_200108_01_FIL01****FTV102****CAPDIS - Carrier Air flow**

From

1/9/2020 7:20:56 PM

To

1/10/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

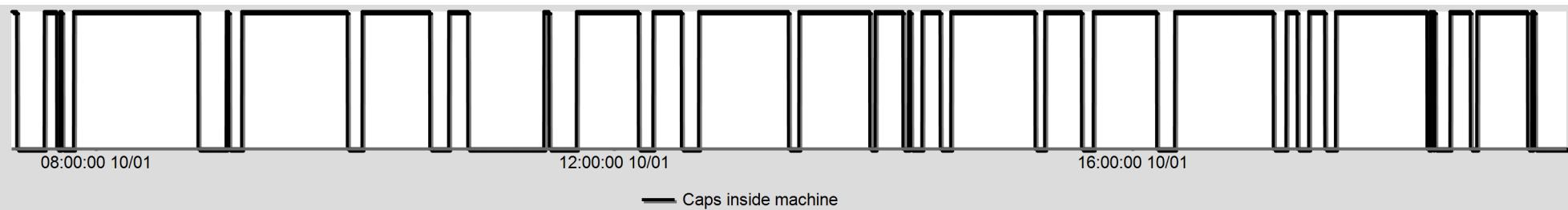
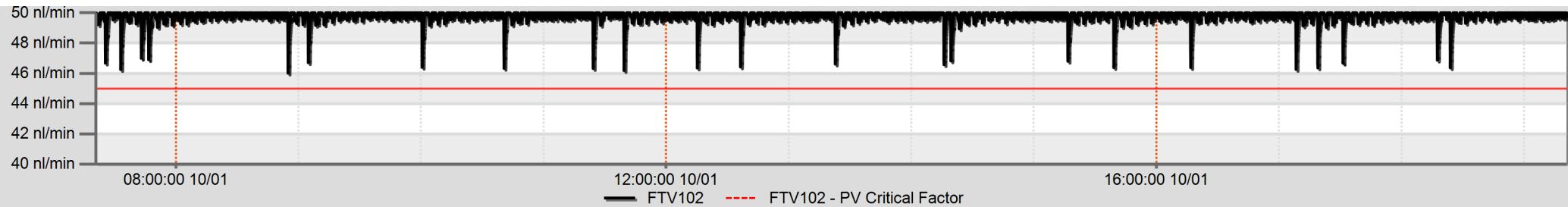
FTV102**CAPDIS - Carrier Air flow**

From

1/10/2020 7:20:56 AM

To

1/10/2020 7:20:56 PM

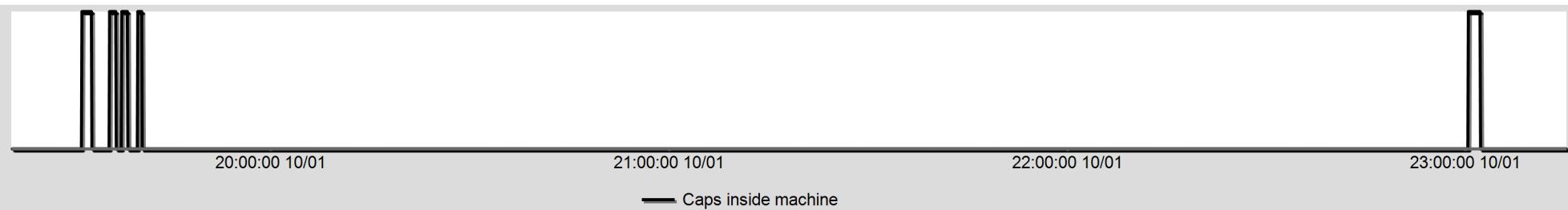
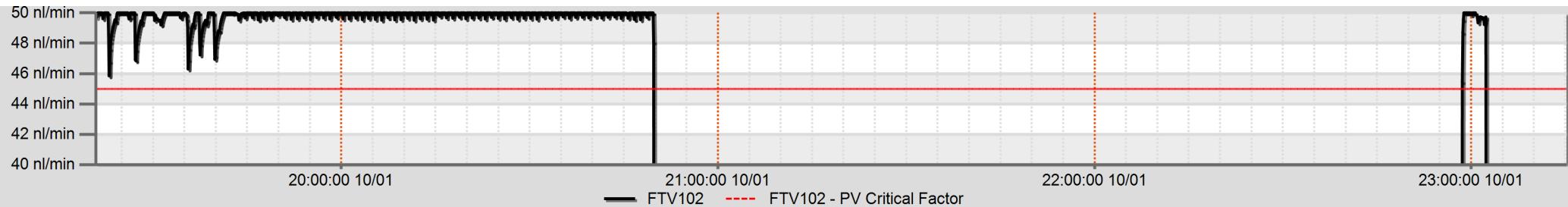
CYCLE**B_200108_01_FIL01****FTV102****CAPDIS - Carrier Air flow**

From

1/10/2020 7:20:56 PM

To

1/10/2020 11:15:12 PM

CYCLE**B_200108_01_FIL01**

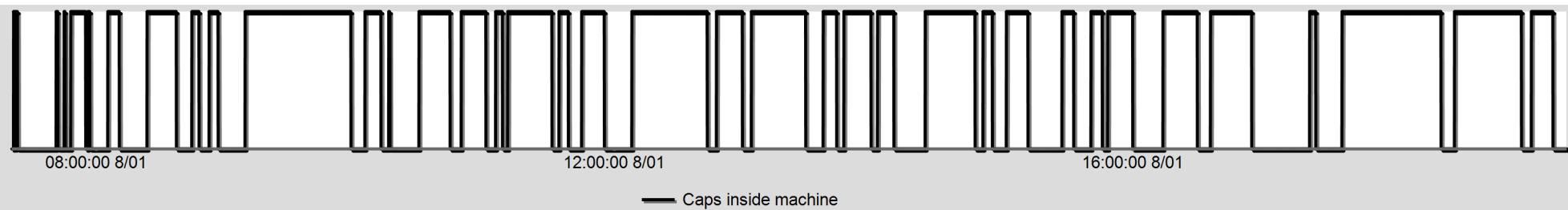
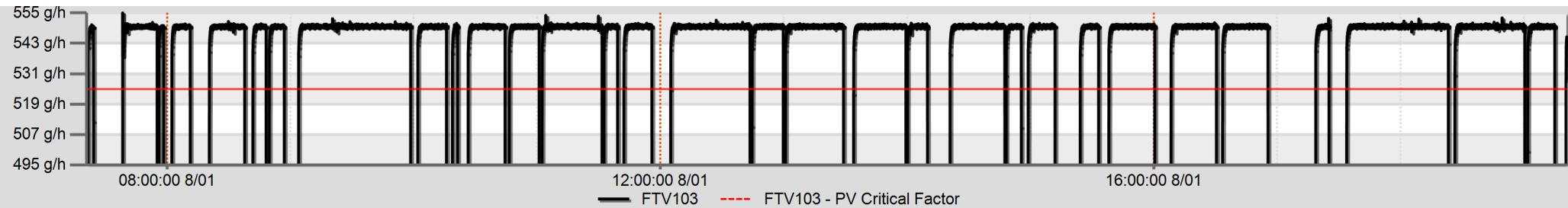
FTV103**CAPDIS - H₂O₂ flow**

From

1/8/2020 7:20:56 AM

To

1/8/2020 7:20:56 PM

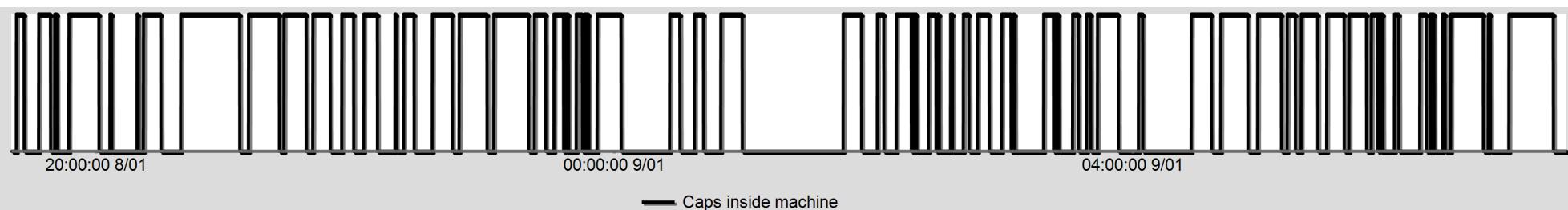
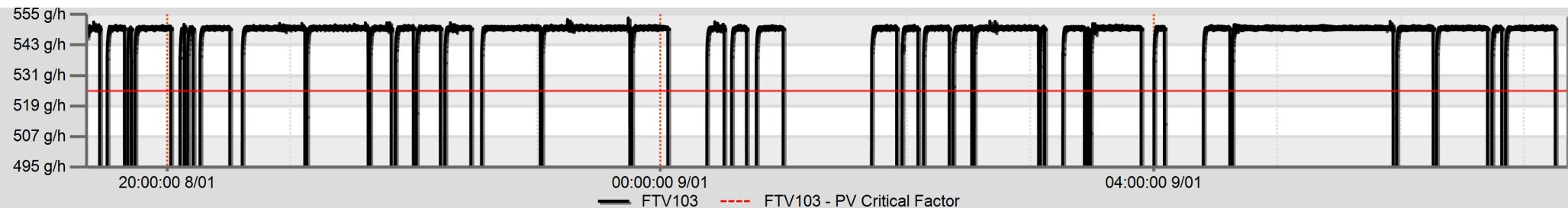
CYCLE**B_200108_01_FIL01****FTV103****CAPDIS - H₂O₂ flow**

From

1/8/2020 7:20:56 PM

To

1/9/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

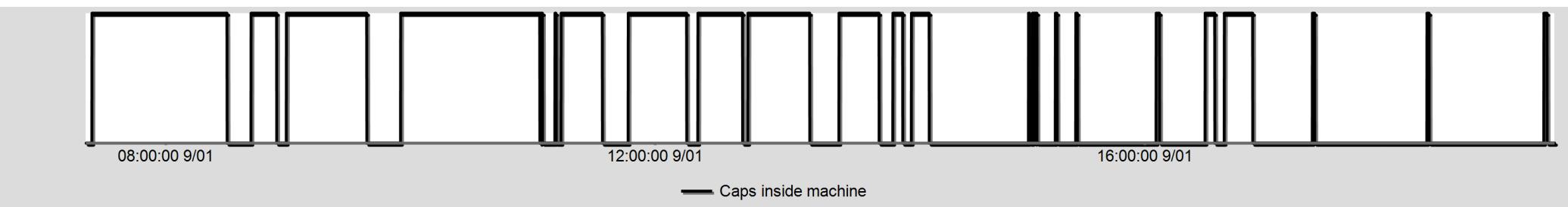
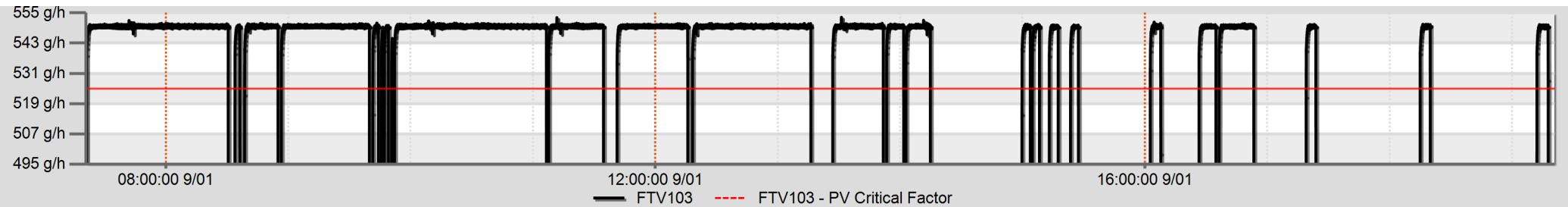
FTV103**CAPDIS - H₂O₂ flow**

From

1/9/2020 7:20:56 AM

To

1/9/2020 7:20:56 PM

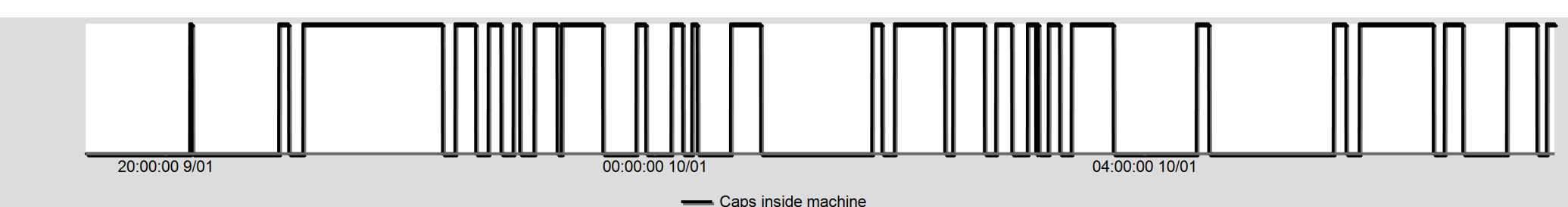
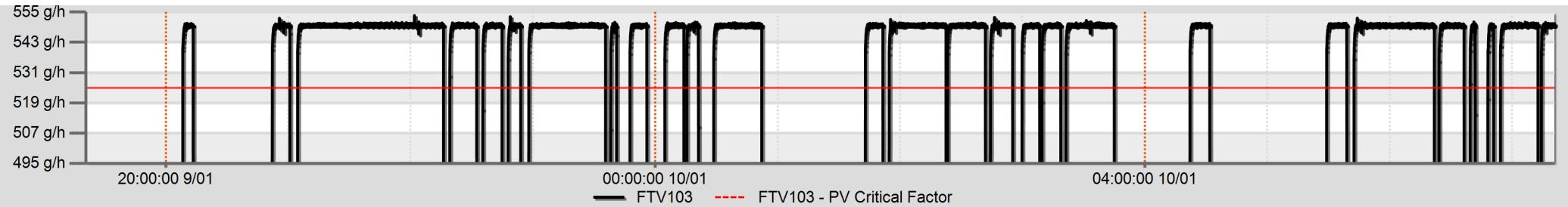
CYCLE**B_200108_01_FIL01****FTV103****CAPDIS - H₂O₂ flow**

From

1/9/2020 7:20:56 PM

To

1/10/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

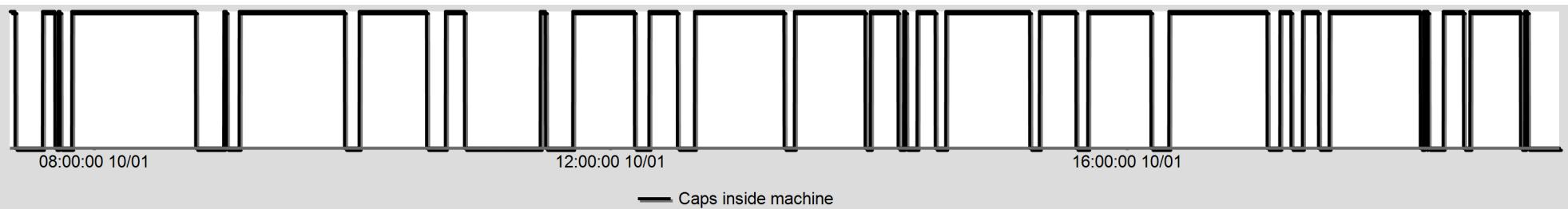
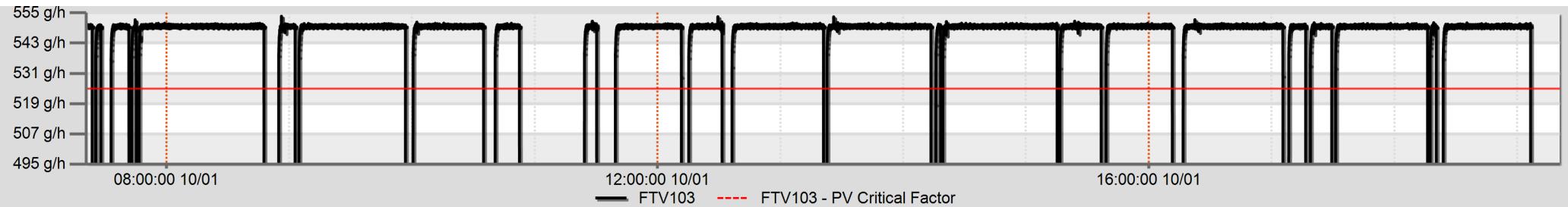
FTV103**CAPDIS - H₂O₂ flow**

From

1/10/2020 7:20:56 AM

To

1/10/2020 7:20:56 PM

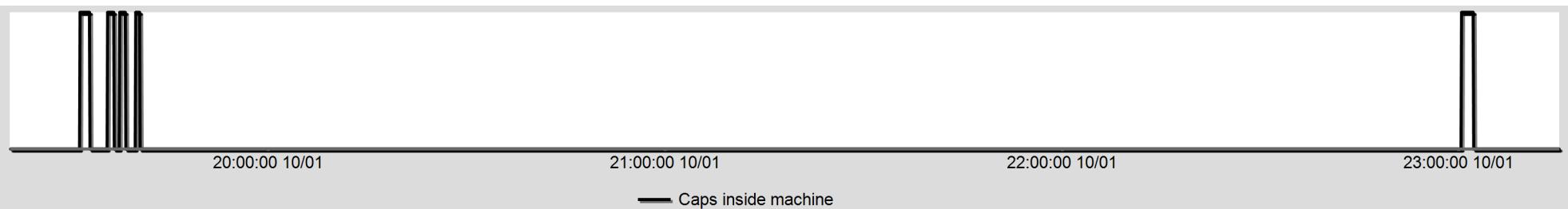
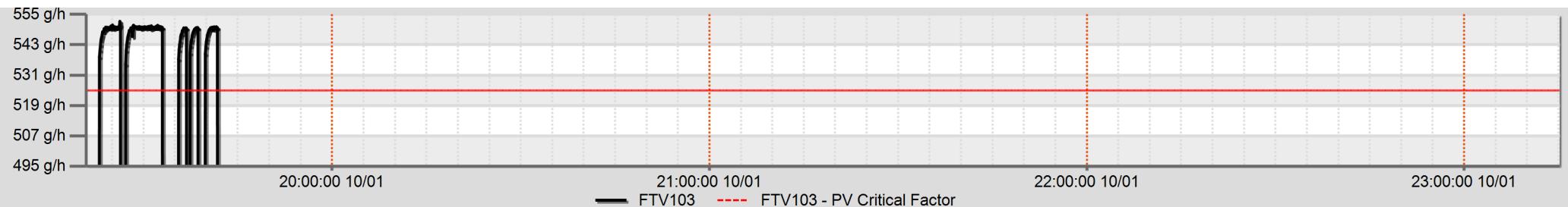
CYCLE B_200108_01_FIL01**FTV103****CAPDIS - H₂O₂ flow**

From

1/10/2020 7:20:56 PM

To

1/10/2020 11:15:12 PM

CYCLE B_200108_01_FIL01

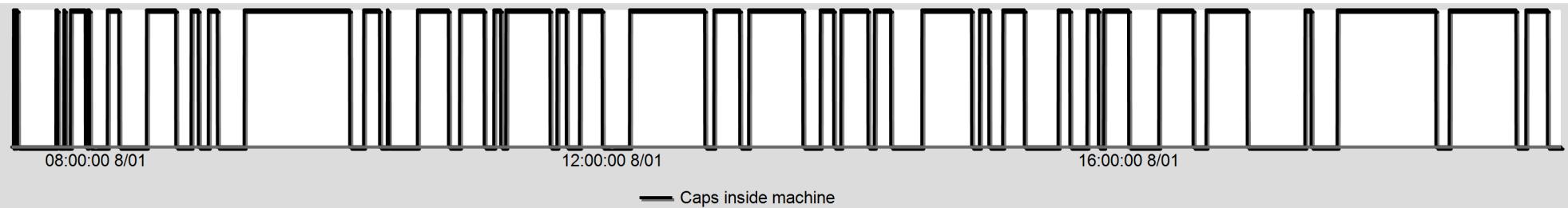
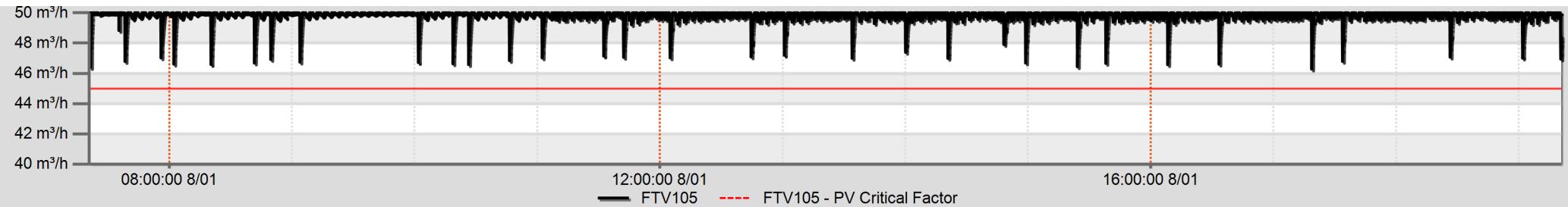
FTV105**CAPDIS - Carrier Air flow**

From

1/8/2020 7:20:56 AM

To

1/8/2020 7:20:56 PM

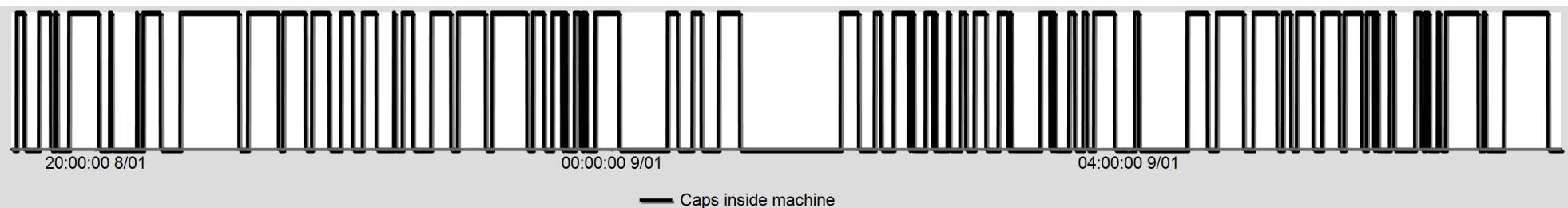
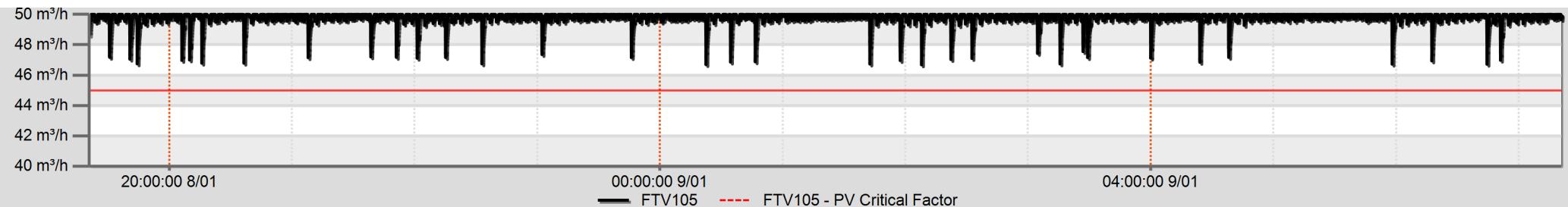
CYCLE**B_200108_01_FIL01****FTV105****CAPDIS - Carrier Air flow**

From

1/8/2020 7:20:56 PM

To

1/9/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

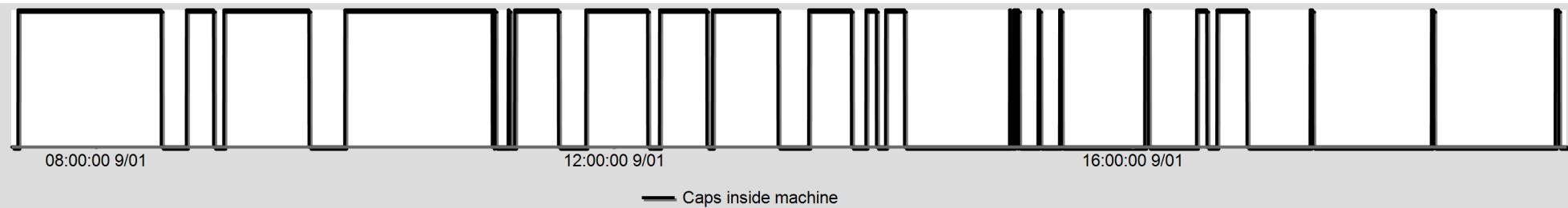
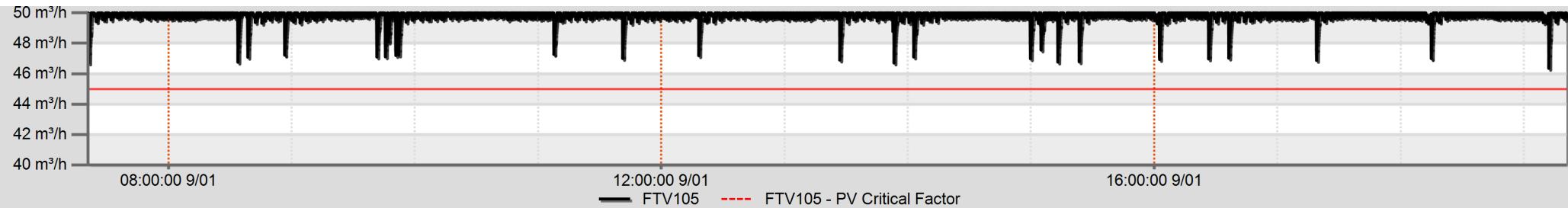
FTV105**CAPDIS - Carrier Air flow**

From

1/9/2020 7:20:56 AM

To

1/9/2020 7:20:56 PM

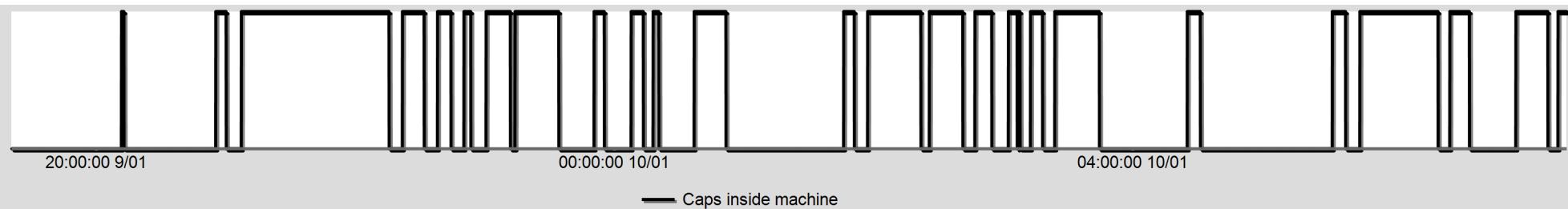
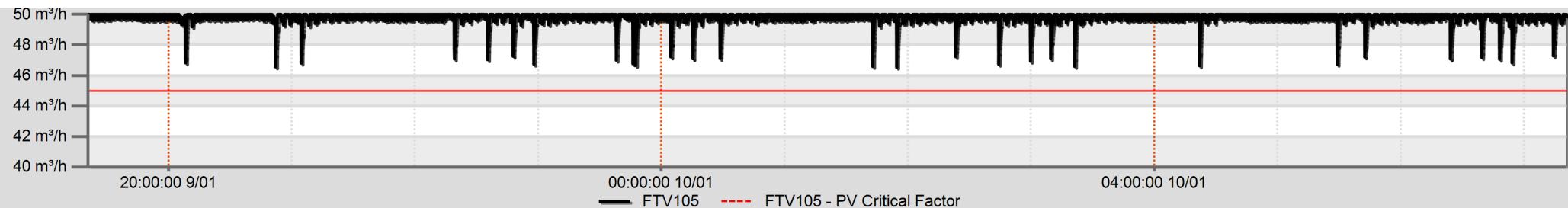
CYCLE**B_200108_01_FIL01****FTV105****CAPDIS - Carrier Air flow**

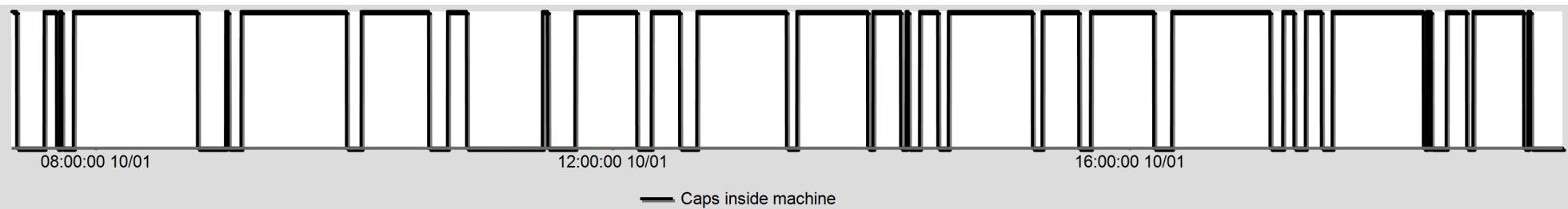
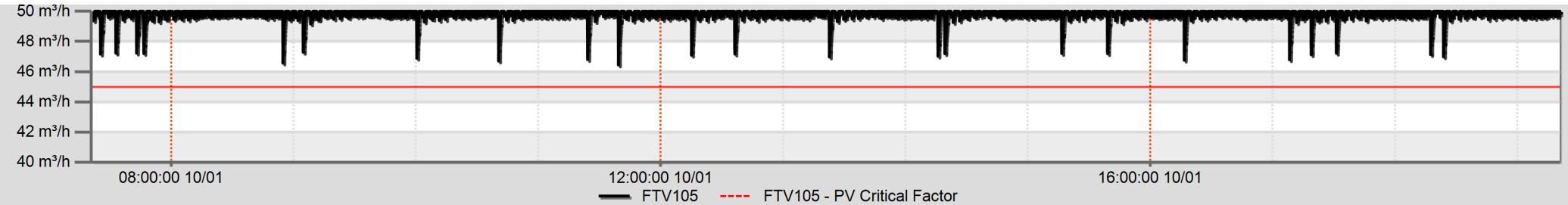
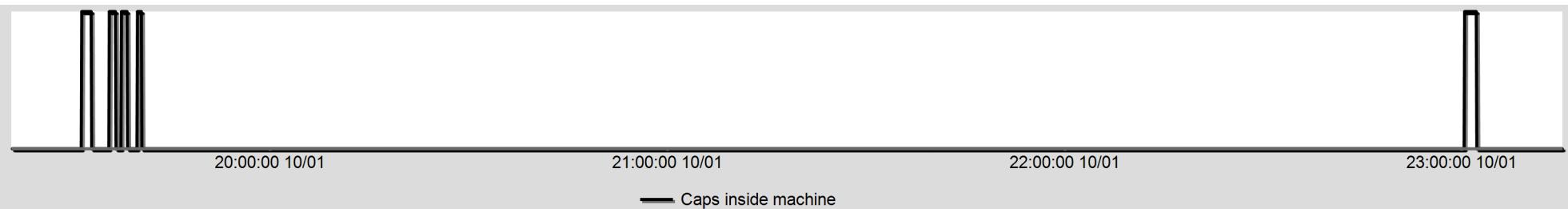
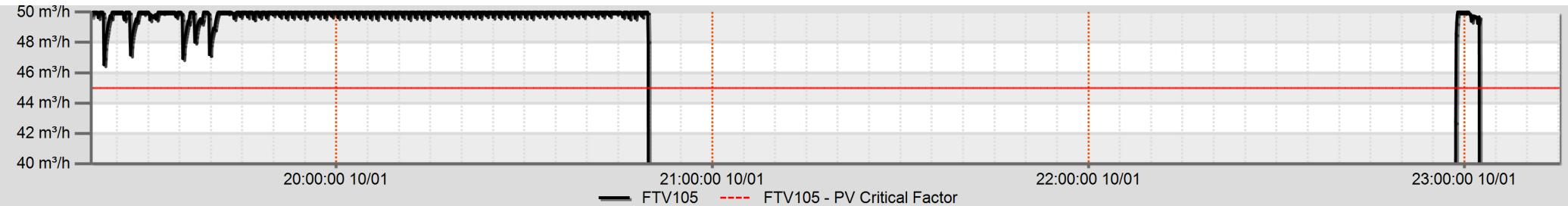
From

1/9/2020 7:20:56 PM

To

1/10/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

FTV105**CAPDIS - Carrier Air flow**From 1/10/2020 7:20:56 AM
To 1/10/2020 7:20:56 PM**CYCLE B_200108_01_FIL01****FTV105****CAPDIS - Carrier Air flow**From 1/10/2020 7:20:56 PM
To 1/10/2020 11:15:12 PM**CYCLE B_200108_01_FIL01**

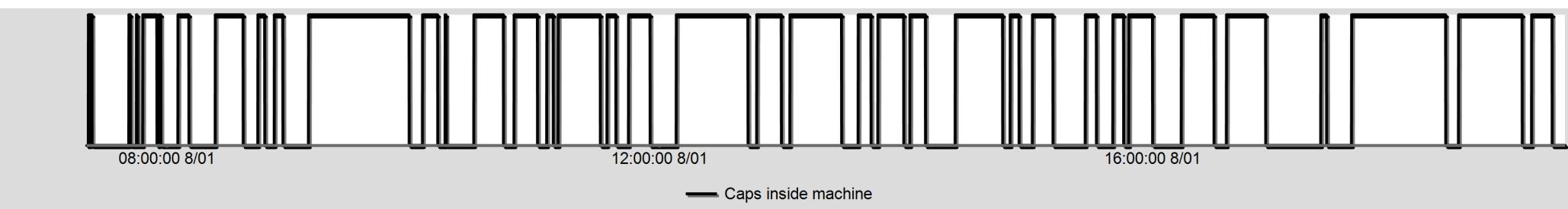
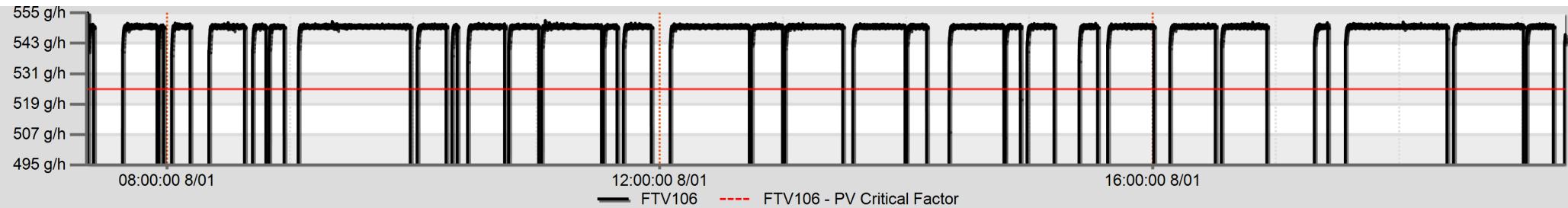
FTV106**CAPDIS - H₂O₂ flow**

From

1/8/2020 7:20:56 AM

To

1/8/2020 7:20:56 PM

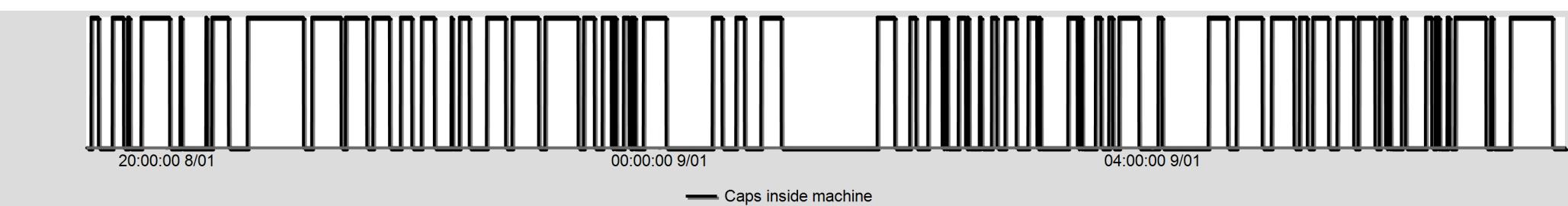
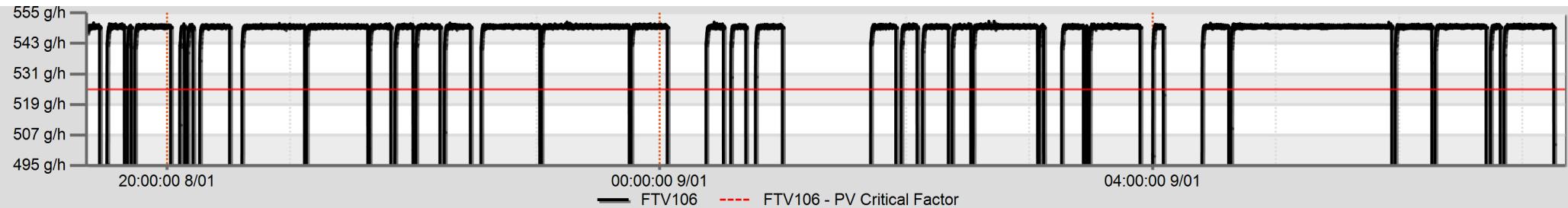
CYCLE**B_200108_01_FIL01****FTV106****CAPDIS - H₂O₂ flow**

From

1/8/2020 7:20:56 PM

To

1/9/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

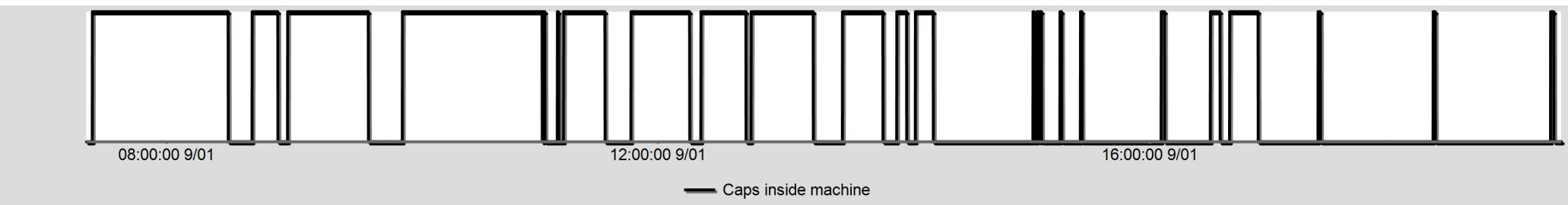
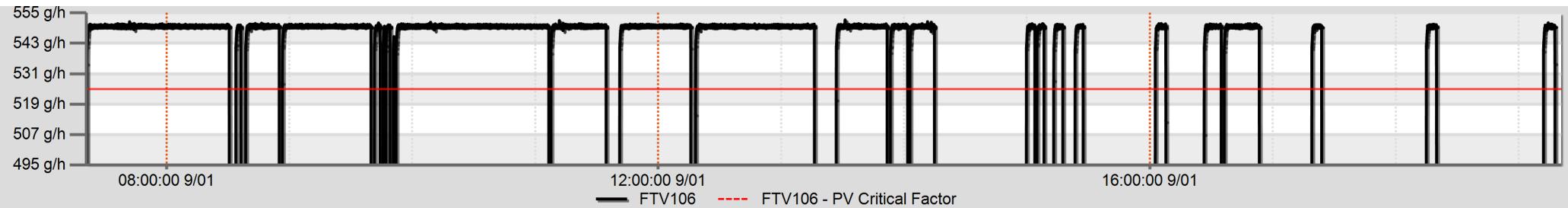
FTV106**CAPDIS - H₂O₂ flow**

From

1/9/2020 7:20:56 AM

To

1/9/2020 7:20:56 PM

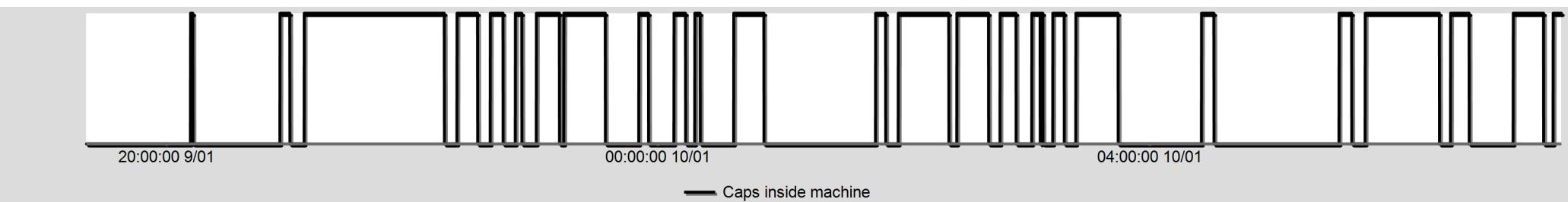
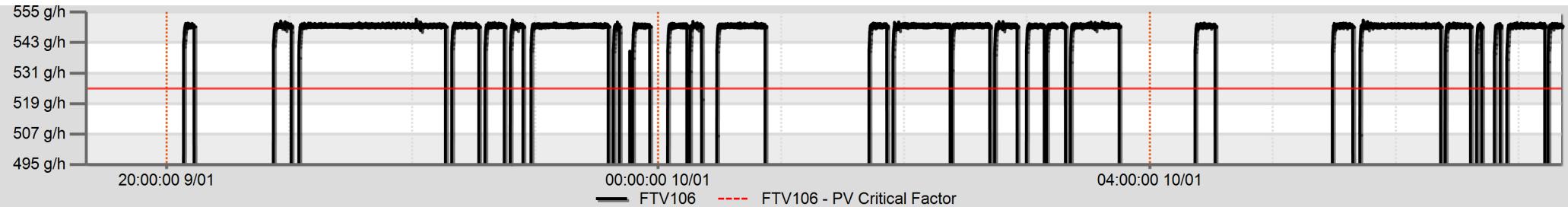
CYCLE**B_200108_01_FIL01****FTV106****CAPDIS - H₂O₂ flow**

From

1/9/2020 7:20:56 PM

To

1/10/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

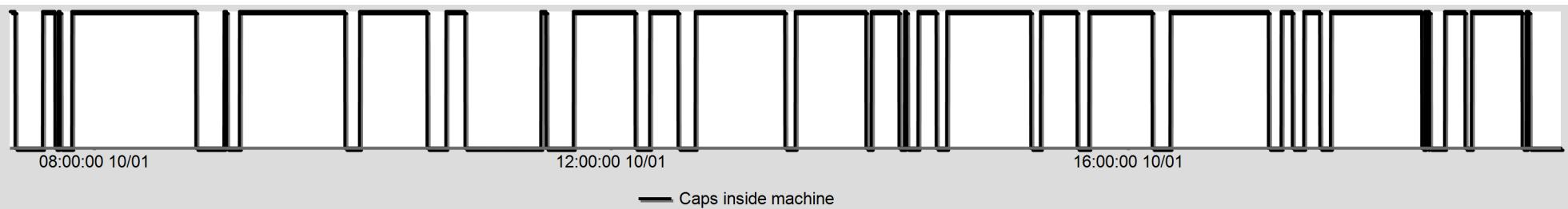
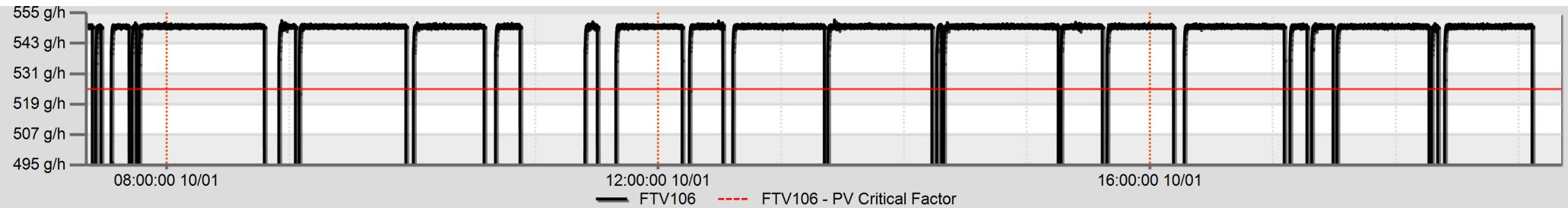
FTV106**CAPDIS - H₂O₂ flow**

From

1/10/2020 7:20:56 AM

To

1/10/2020 7:20:56 PM

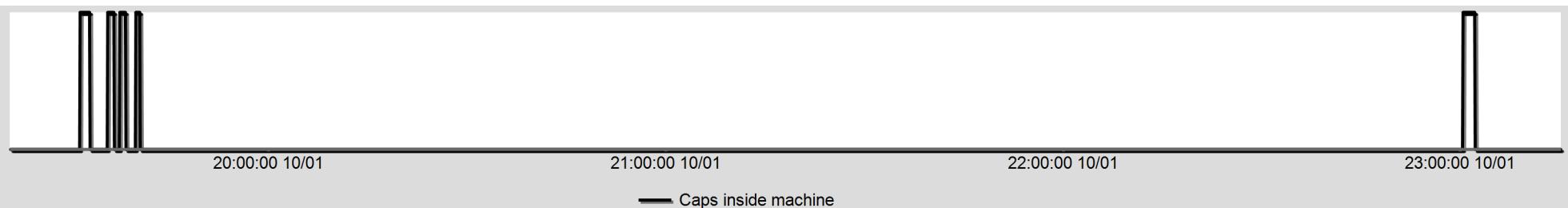
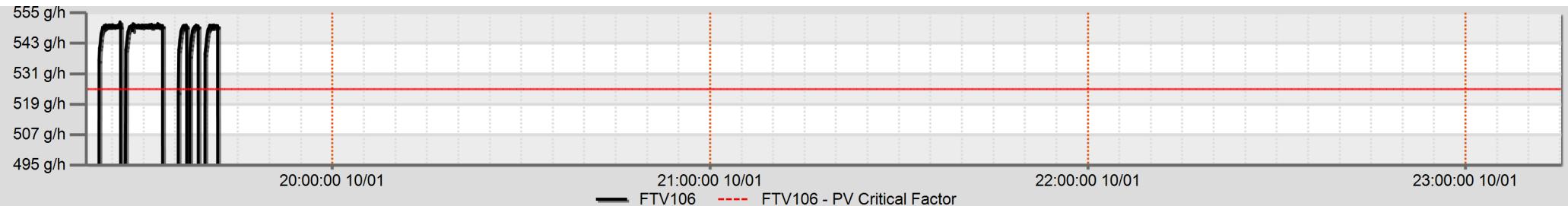
CYCLE B_200108_01_FIL01**FTV106****CAPDIS - H₂O₂ flow**

From

1/10/2020 7:20:56 PM

To

1/10/2020 11:15:12 PM

CYCLE B_200108_01_FIL01

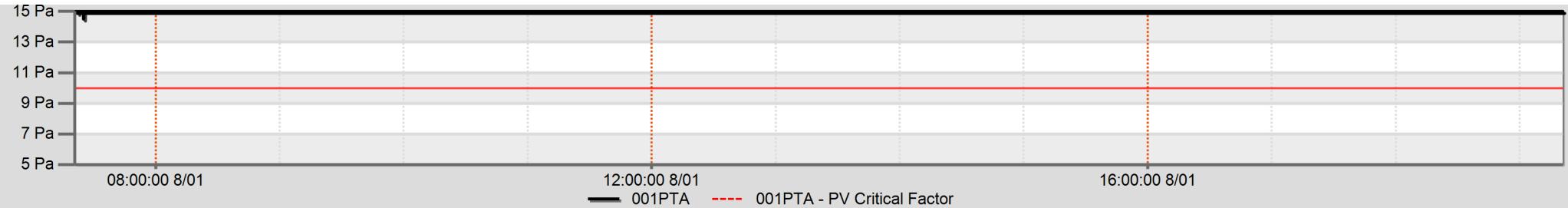
001PTA**Sterile zone pressure**

From

1/8/2020 7:20:55 AM

To

1/8/2020 7:20:55 PM

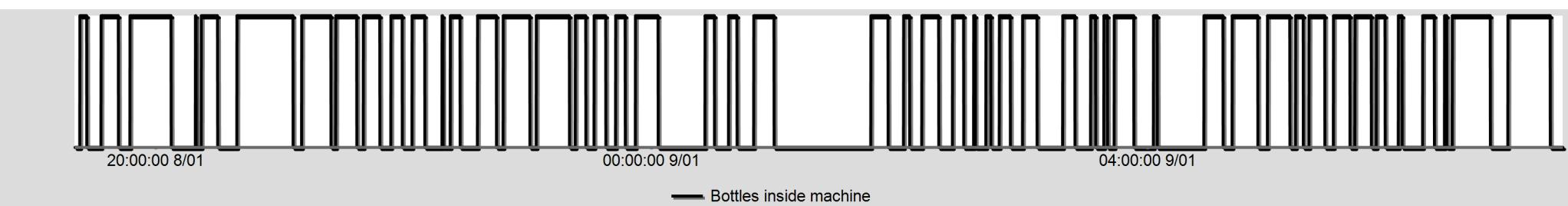
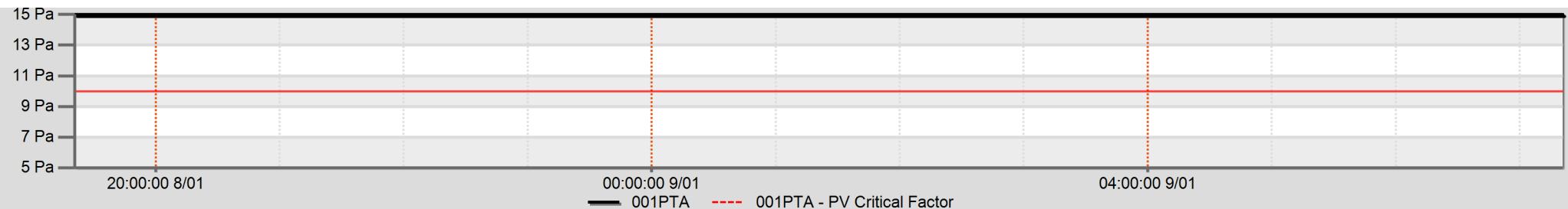
CYCLE**B_200108_01_FIL01****001PTA****Sterile zone pressure**

From

1/8/2020 7:20:55 PM

To

1/9/2020 7:20:55 AM

CYCLE**B_200108_01_FIL01**

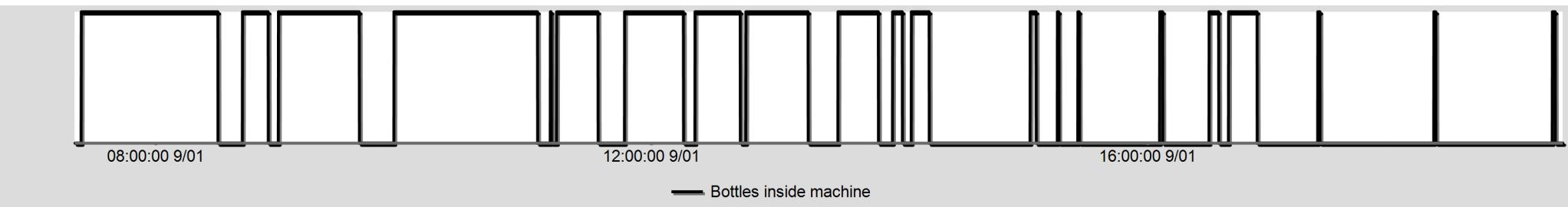
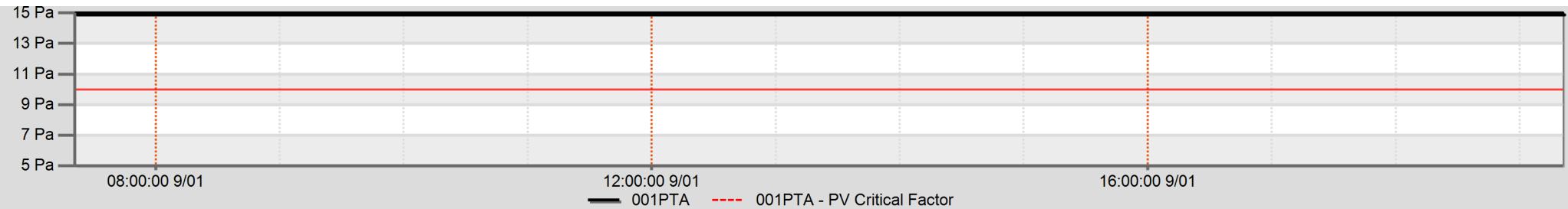
001PTA**Sterile zone pressure**

From

1/9/2020 7:20:55 AM

To

1/9/2020 7:20:55 PM

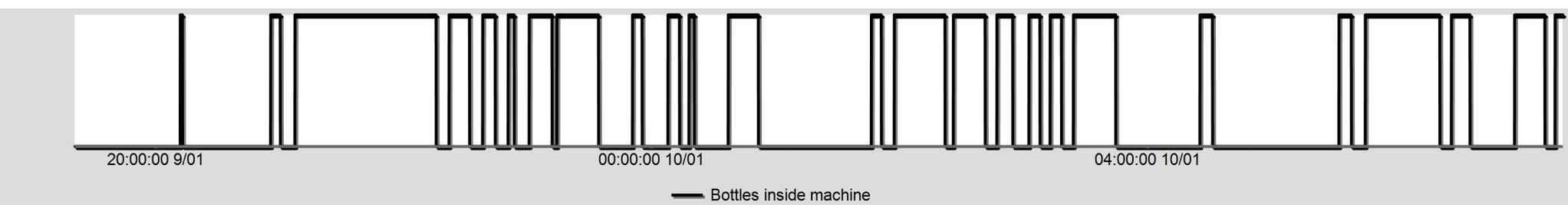
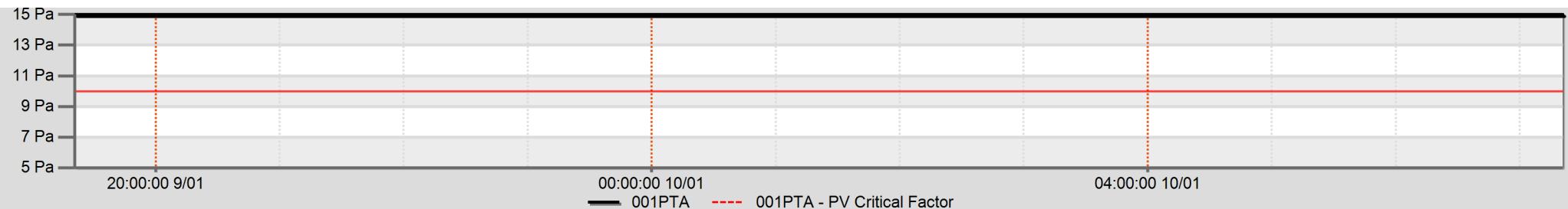
CYCLE**B_200108_01_FIL01****001PTA****Sterile zone pressure**

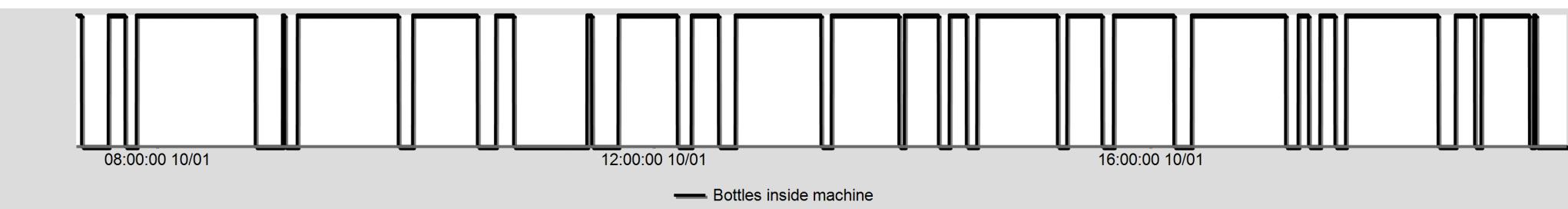
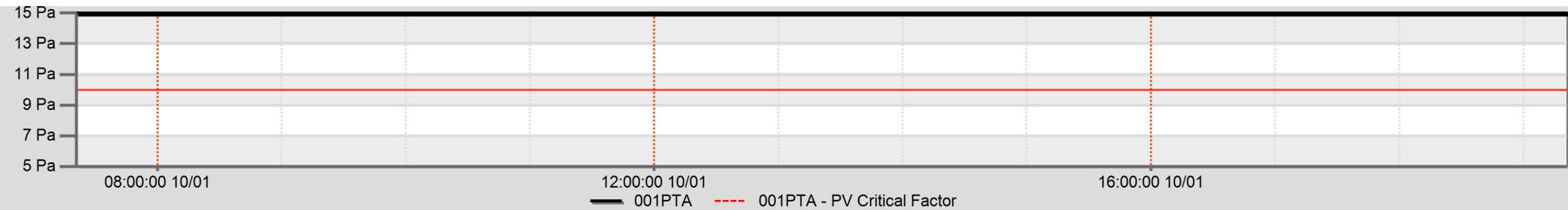
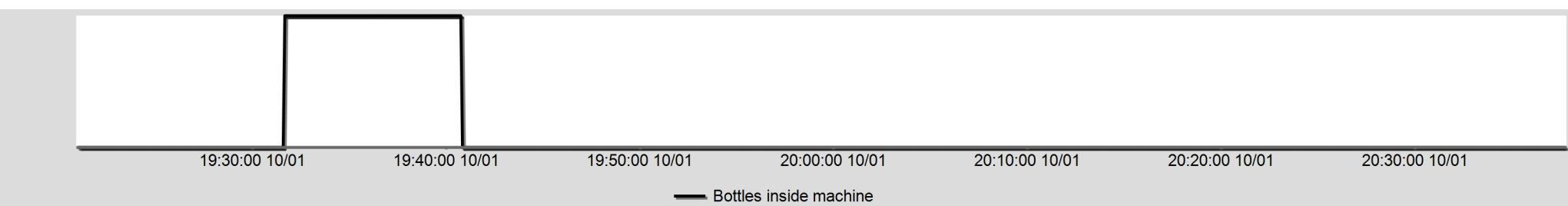
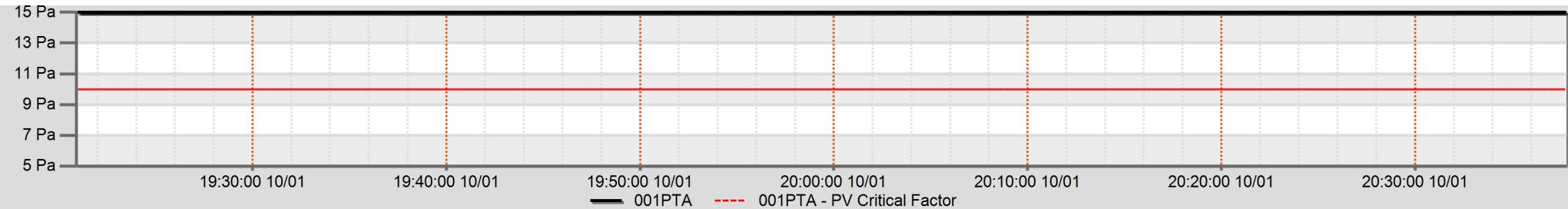
From

1/9/2020 7:20:55 PM

To

1/10/2020 7:20:55 AM

CYCLE**B_200108_01_FIL01**

001PTA**Sterile zone pressure**From 1/10/2020 7:20:55 AM
To 1/10/2020 7:20:55 PM**CYCLE B_200108_01_FIL01****001PTA****Sterile zone pressure**From 1/10/2020 7:20:55 PM
To 1/10/2020 8:37:46 PM**CYCLE B_200108_01_FIL01**

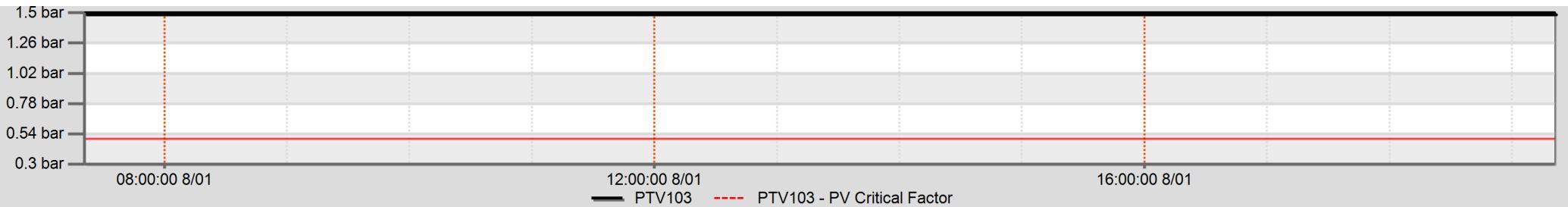
PTV103**CAPDIS - Air Filter pressure**

From

1/8/2020 7:20:56 AM

To

1/8/2020 7:20:56 PM

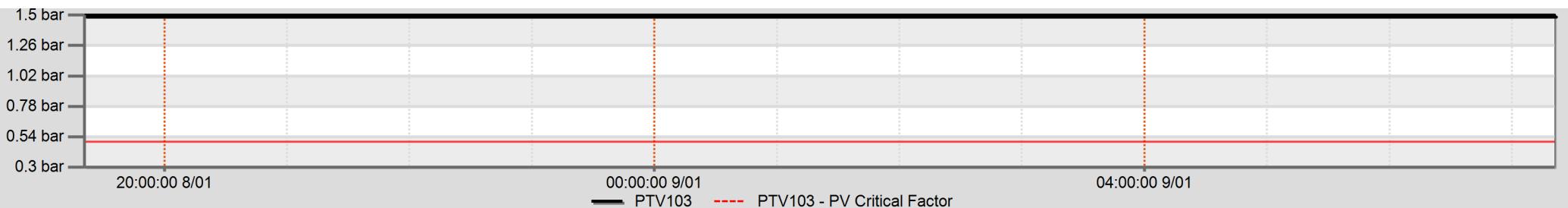
CYCLE**B_200108_01_FIL01***timer control not active for this ccp***PTV103****CAPDIS - Air Filter pressure**

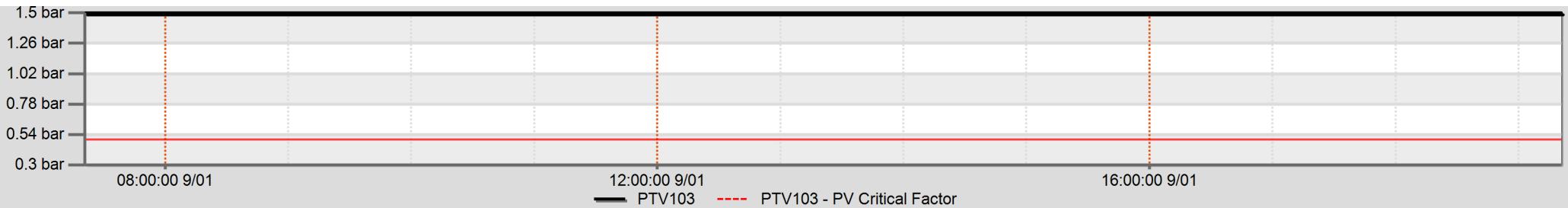
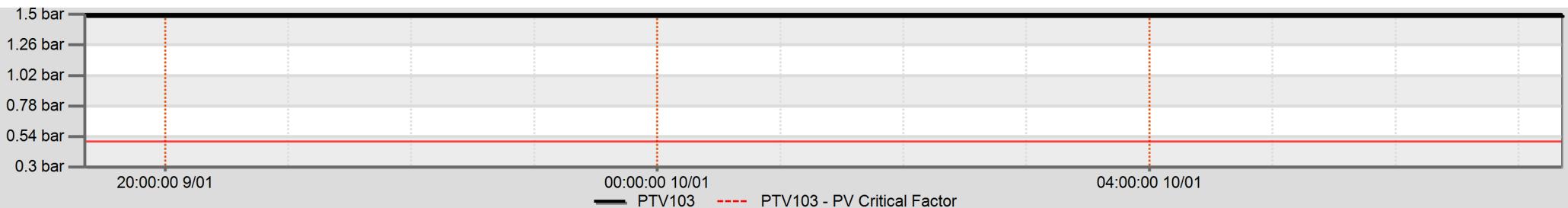
From

1/8/2020 7:20:56 PM

To

1/9/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01***timer control not active for this ccp*

PTV103**CAPDIS - Air Filter pressure**From 1/9/2020 7:20:56 AM
To 1/9/2020 7:20:56 PM**CYCLE B_200108_01_FIL01***timer control not active for this ccp***PTV103****CAPDIS - Air Filter pressure**From 1/9/2020 7:20:56 PM
To 1/10/2020 7:20:56 AM**CYCLE B_200108_01_FIL01***timer control not active for this ccp*

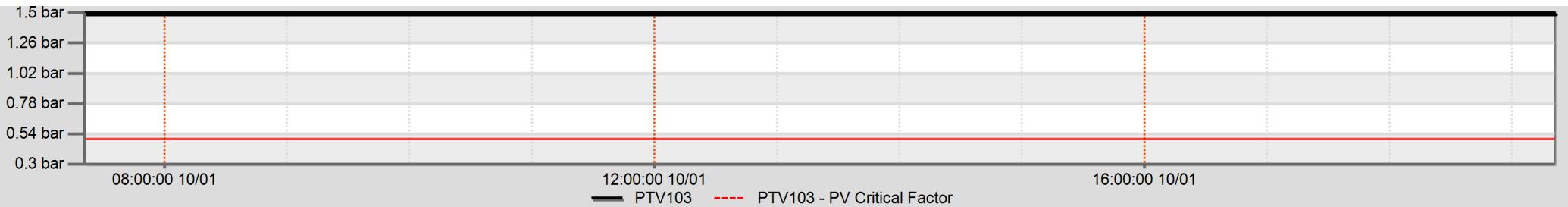
PTV103**CAPDIS - Air Filter pressure**

From

1/10/2020 7:20:56 AM

To

1/10/2020 7:20:56 PM

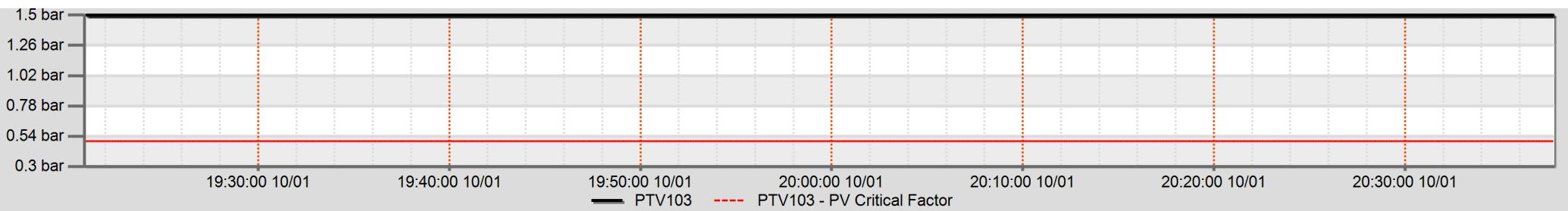
CYCLE**B_200108_01_FIL01***timer control not active for this ccp***PTV103****CAPDIS - Air Filter pressure**

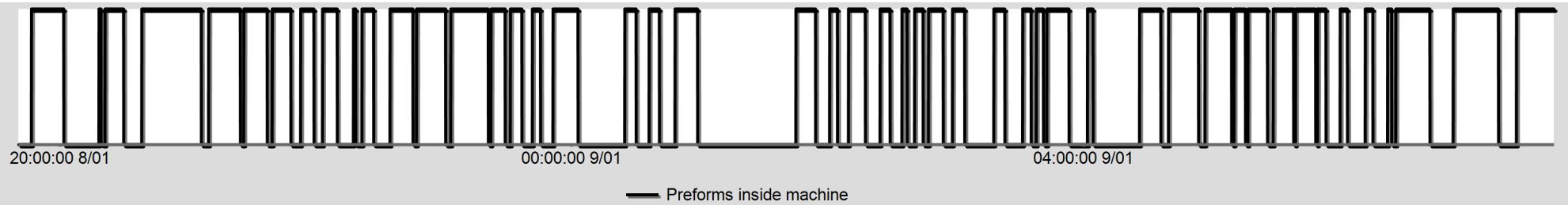
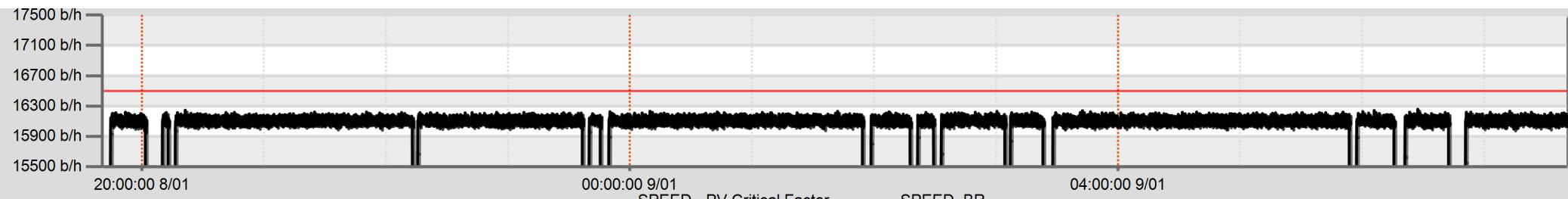
From

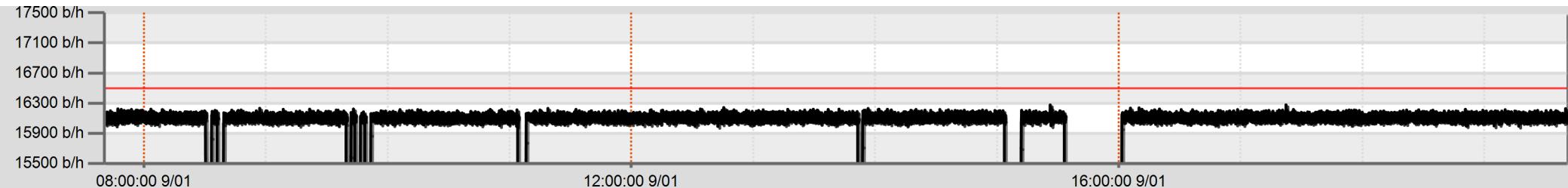
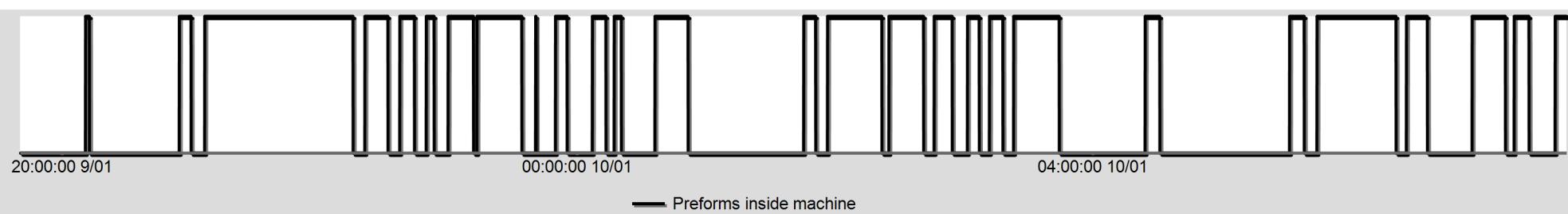
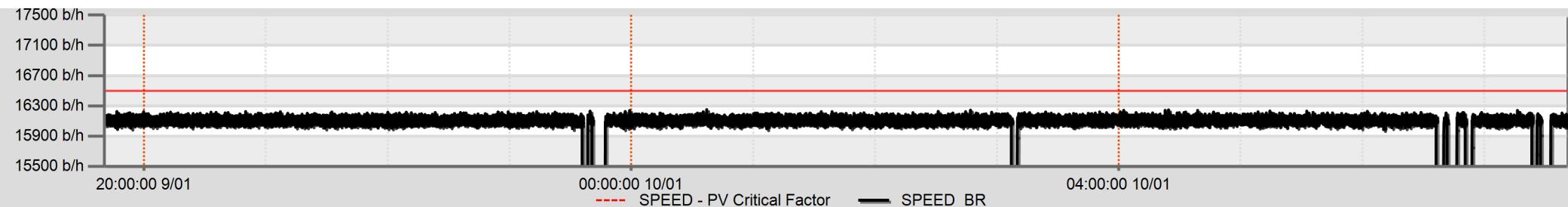
1/10/2020 7:20:56 PM

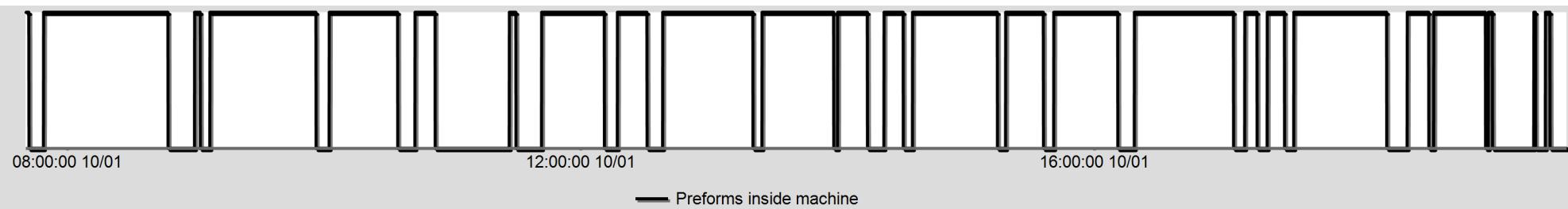
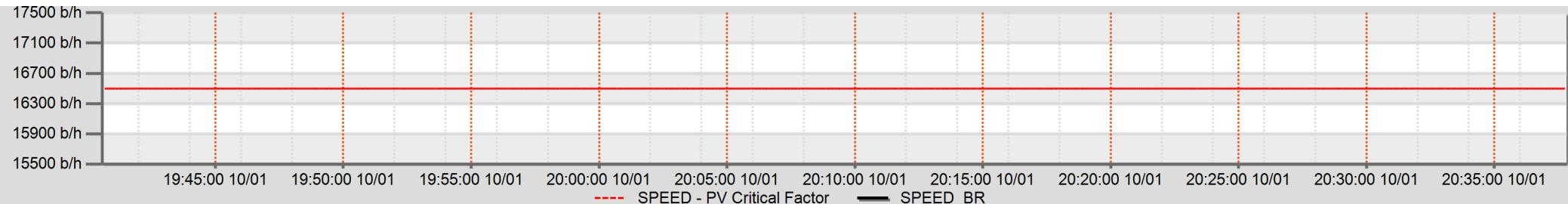
To

1/10/2020 8:37:46 PM

CYCLE**B_200108_01_FIL01***timer control not active for this ccp*

SPEED_BR**BLOWER - Blower speed**From 1/8/2020 7:40:35 AM
To 1/8/2020 7:40:35 PM**CYCLE B_200108_01_FIL01****SPEED_BR****BLOWER - Blower speed**From 1/8/2020 7:40:35 PM
To 1/9/2020 7:40:35 AM**CYCLE B_200108_01_FIL01**

SPEED_BR**BLOWER - Blower speed**From 1/9/2020 7:40:35 AM
To 1/9/2020 7:40:35 PM**CYCLE B_200108_01_FIL01****SPEED_BR****BLOWER - Blower speed**From 1/9/2020 7:40:35 PM
To 1/10/2020 7:40:35 AM**CYCLE B_200108_01_FIL01**

SPEED_BR**BLOWER - Blower speed**From 1/10/2020 7:40:35 AM
To 1/10/2020 7:40:35 PM**CYCLE B_200108_01_FIL01****SPEED_BR****BLOWER - Blower speed**From 1/10/2020 7:40:35 PM
To 1/10/2020 8:37:46 PM**CYCLE B_200108_01_FIL01***timer control not active for this ccp*

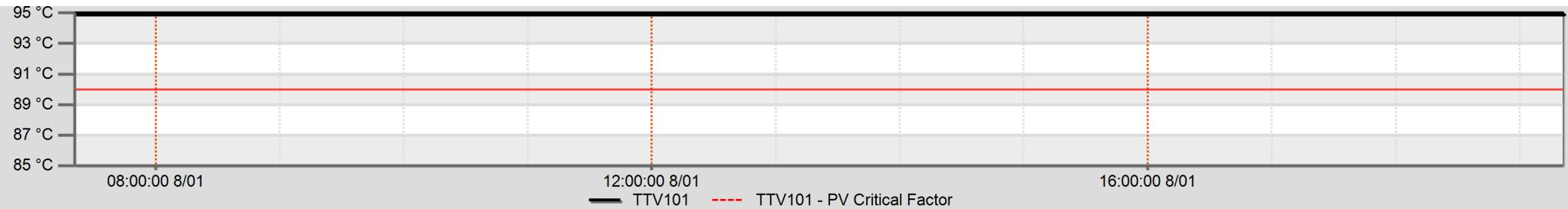
TTV101**CAPDIS - Caps drying air temperature**

From

1/8/2020 7:20:56 AM

To

1/8/2020 7:20:56 PM

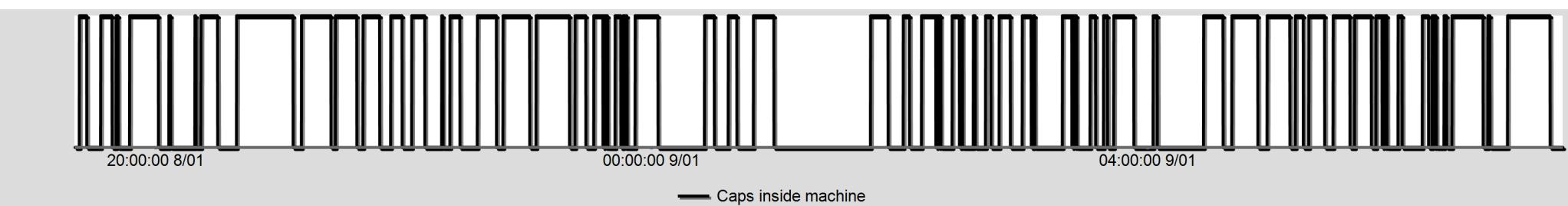
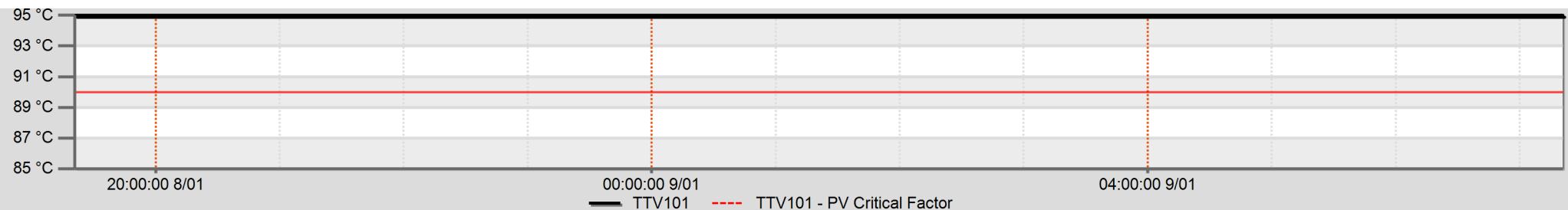
CYCLE**B_200108_01_FIL01****TTV101****CAPDIS - Caps drying air temperature**

From

1/8/2020 7:20:56 PM

To

1/9/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

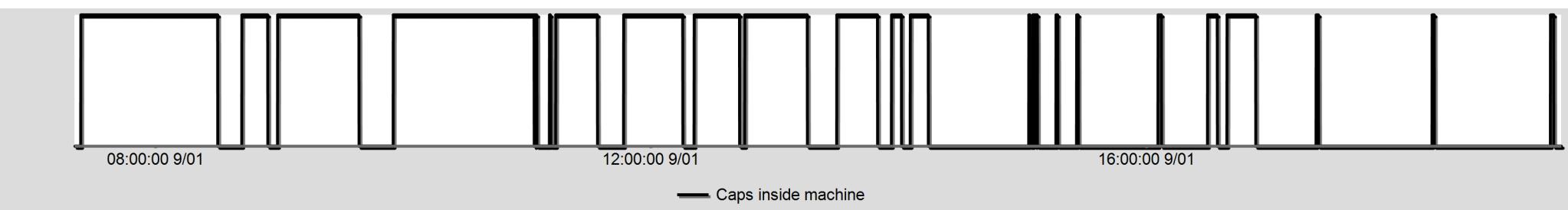
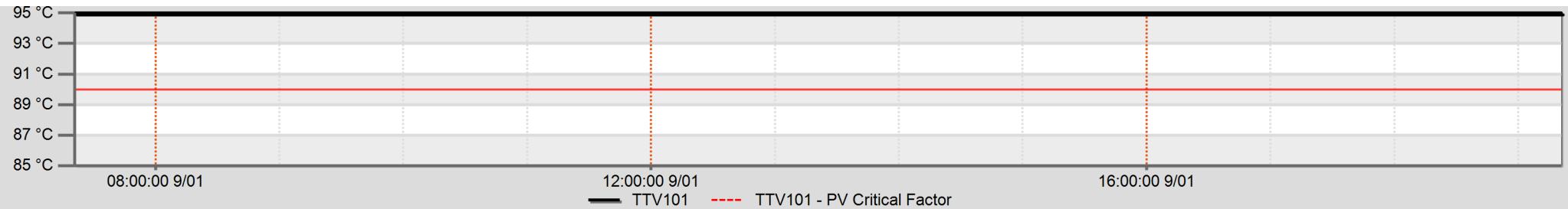
TTV101**CAPDIS - Caps drying air temperature**

From

1/9/2020 7:20:56 AM

To

1/9/2020 7:20:56 PM

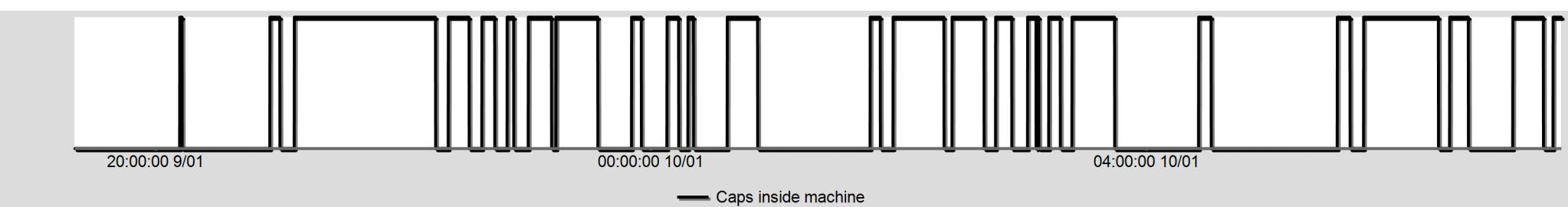
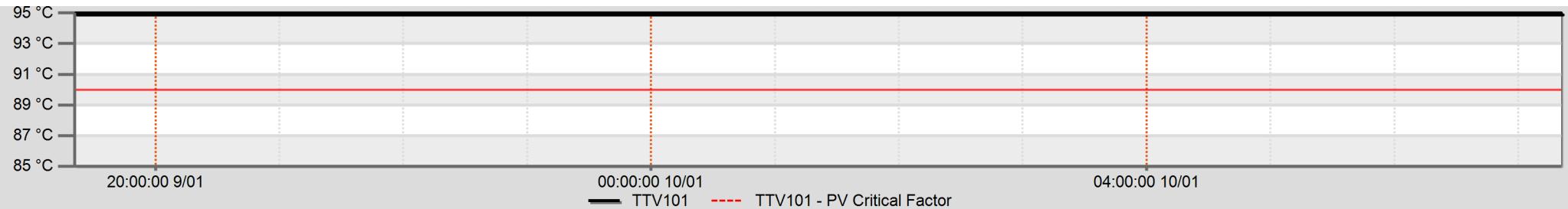
CYCLE**B_200108_01_FIL01****TTV101****CAPDIS - Caps drying air temperature**

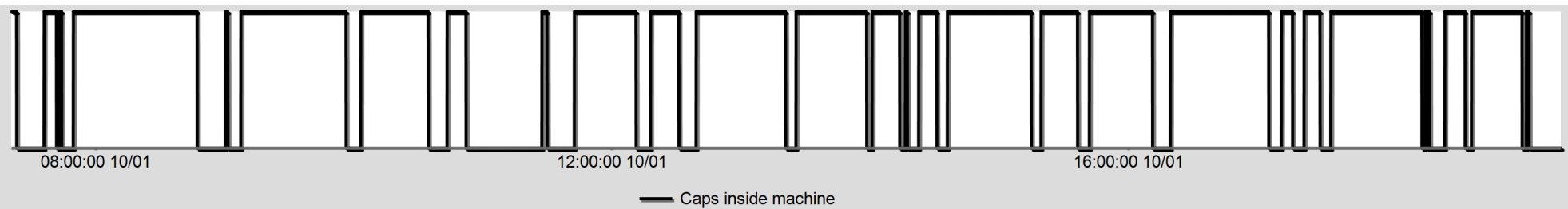
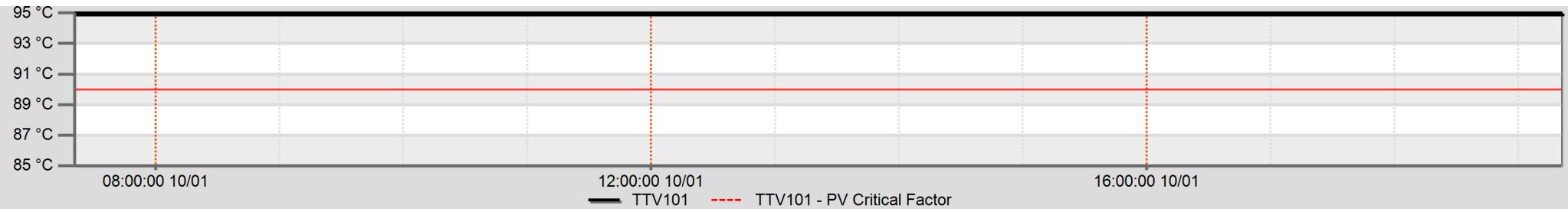
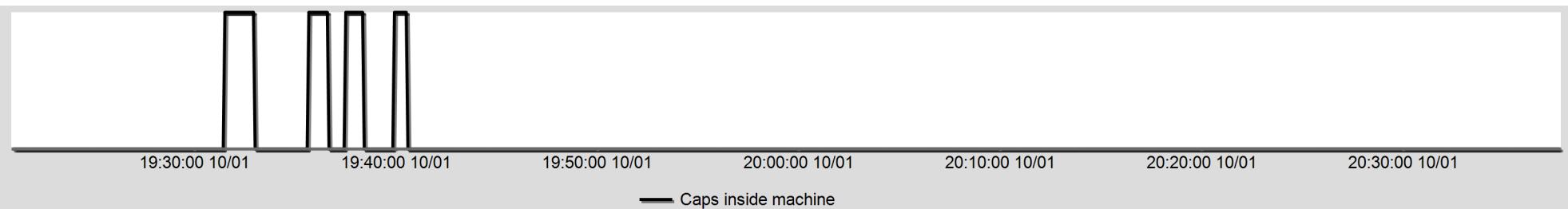
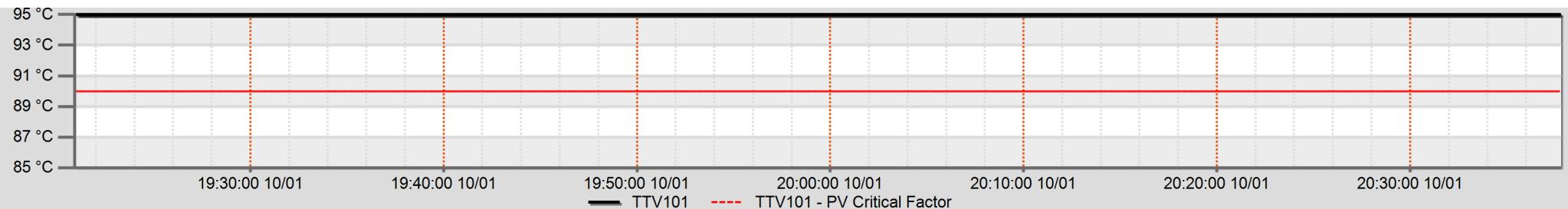
From

1/9/2020 7:20:56 PM

To

1/10/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

TTV101**CAPDIS - Caps drying air temperature**From 1/10/2020 7:20:56 AM
To 1/10/2020 7:20:56 PM**CYCLE B_200108_01_FIL01****TTV101****CAPDIS - Caps drying air temperature**From 1/10/2020 7:20:56 PM
To 1/10/2020 8:37:46 PM**CYCLE B_200108_01_FIL01**

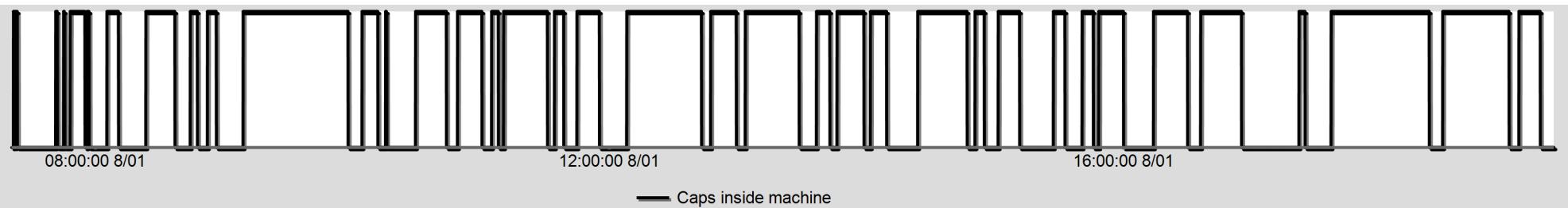
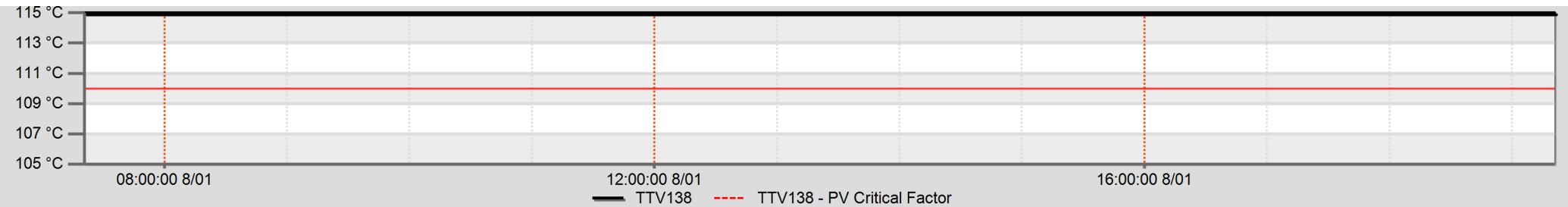
TTV138**CAPDIS - External Temperature Vaporizer - EHV101**

From

1/8/2020 7:20:56 AM

To

1/8/2020 7:20:56 PM

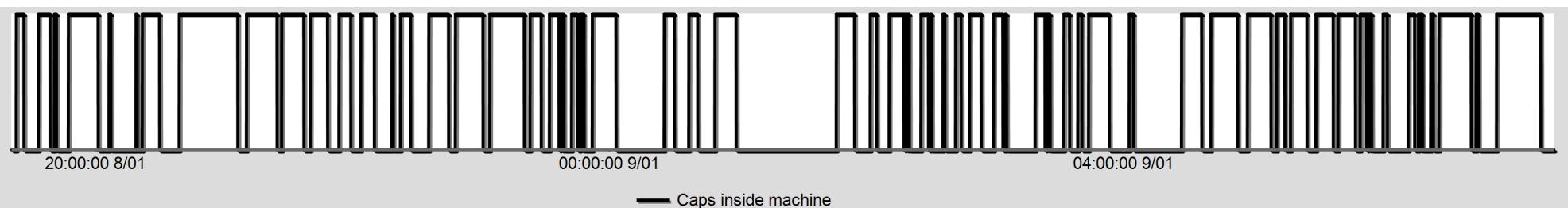
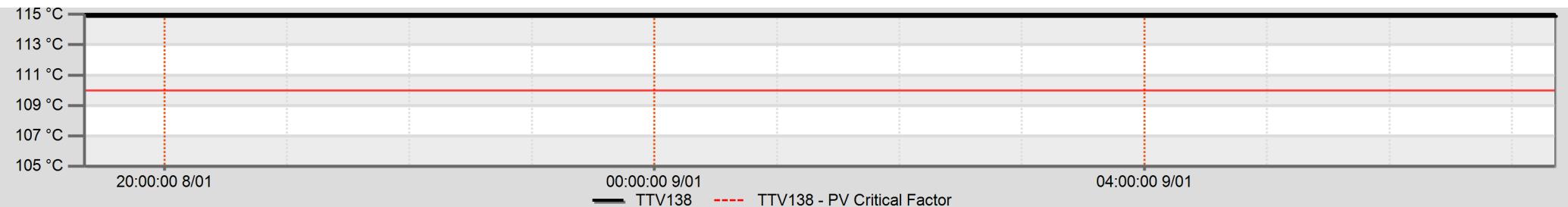
CYCLE**B_200108_01_FIL01****TTV138****CAPDIS - External Temperature Vaporizer - EHV101**

From

1/8/2020 7:20:56 PM

To

1/9/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

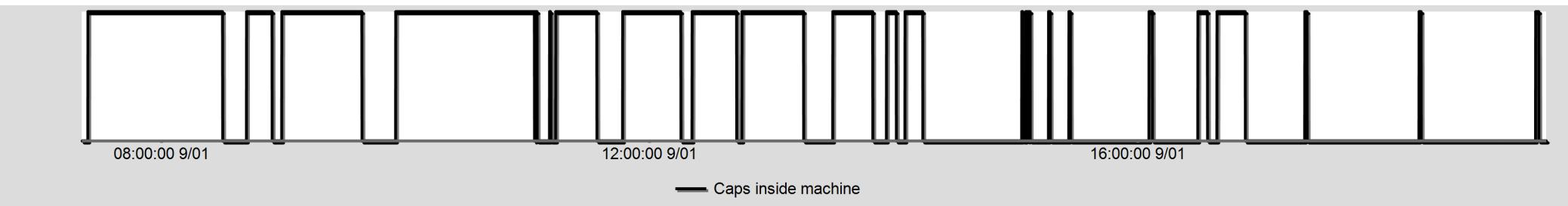
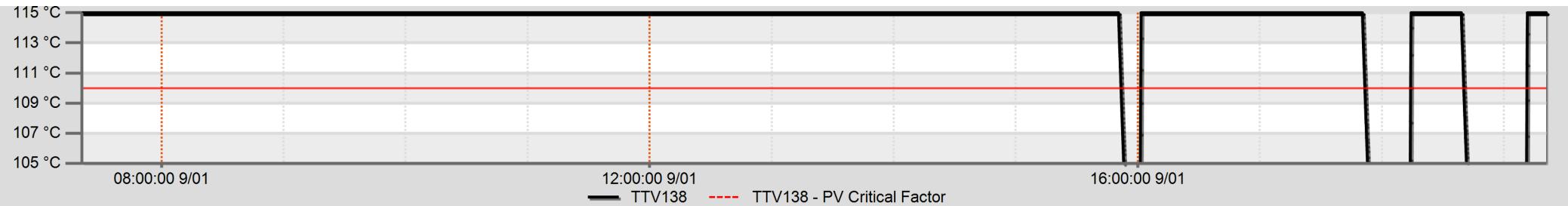
TTV138**CAPDIS - External Temperature Vaporizer - EHV101**

From

1/9/2020 7:20:56 AM

To

1/9/2020 7:20:56 PM

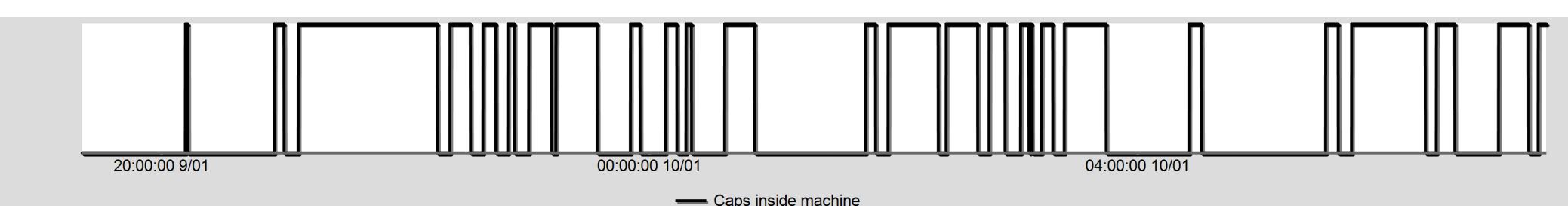
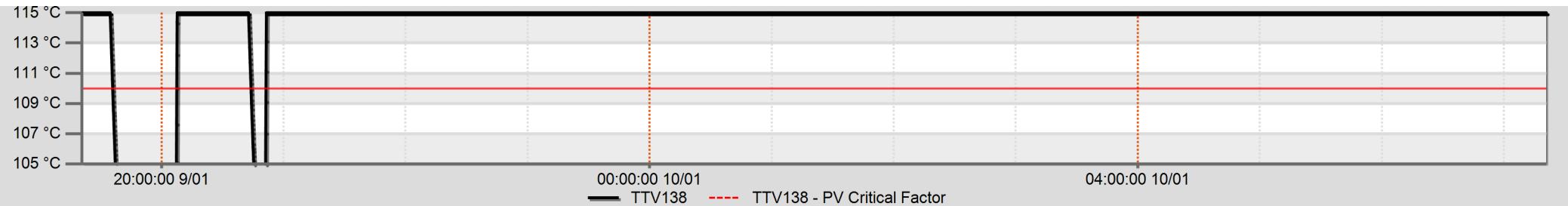
CYCLE**B_200108_01_FIL01****TTV138****CAPDIS - External Temperature Vaporizer - EHV101**

From

1/9/2020 7:20:56 PM

To

1/10/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

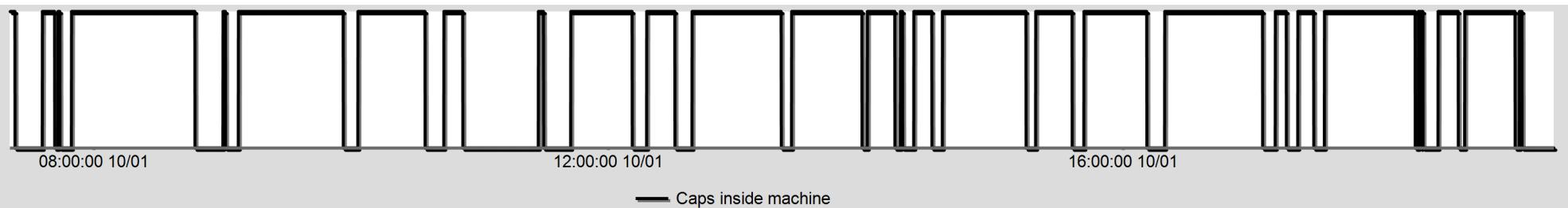
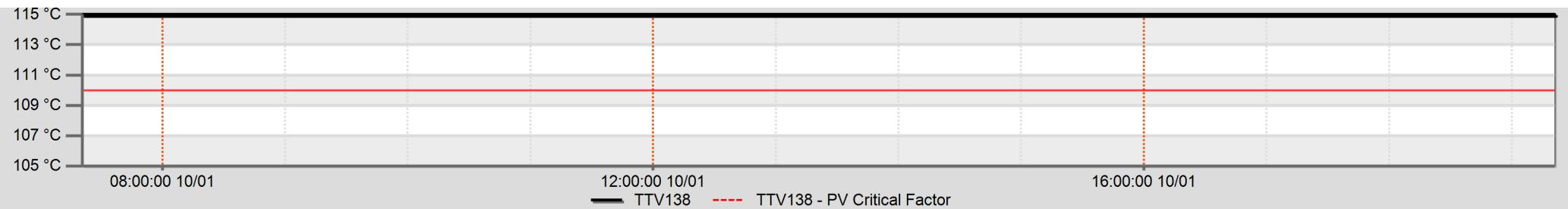
TTV138**CAPDIS - External Temperature Vaporizer - EHV101**

From

1/10/2020 7:20:56 AM

To

1/10/2020 7:20:56 PM

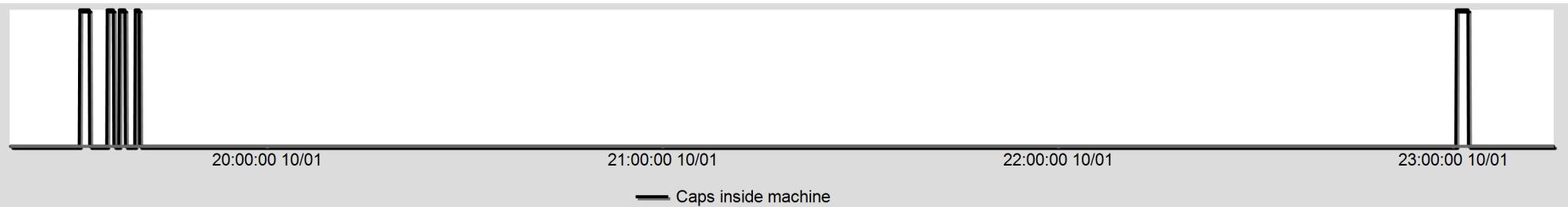
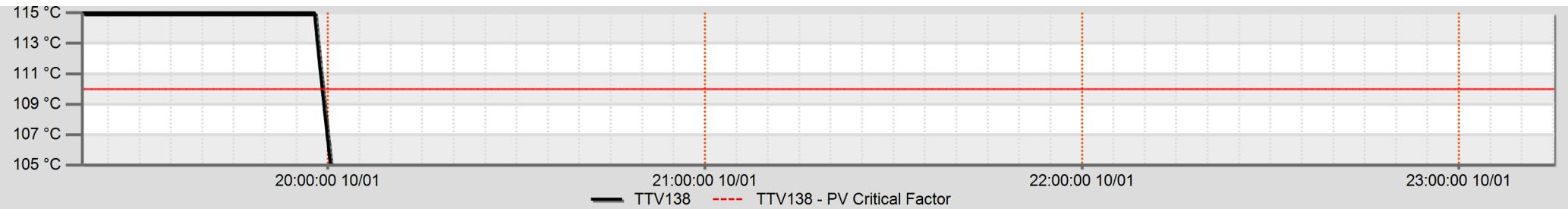
CYCLE**B_200108_01_FIL01****TTV138****CAPDIS - External Temperature Vaporizer - EHV101**

From

1/10/2020 7:20:56 PM

To

1/10/2020 11:15:12 PM

CYCLE**B_200108_01_FIL01**

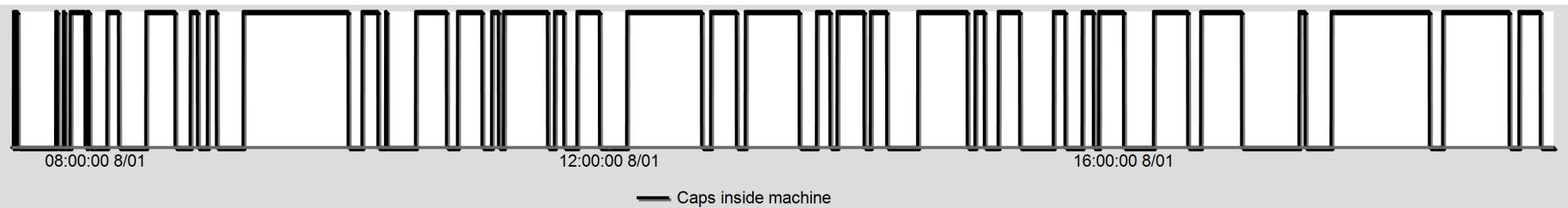
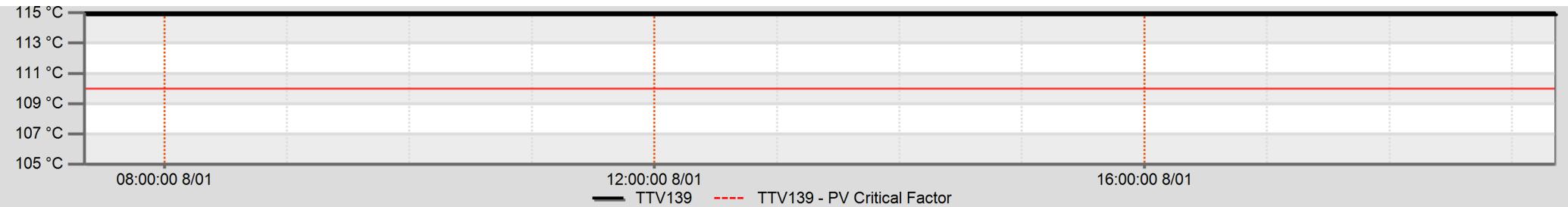
TTV139**CAPDIS - External Temperature Vaporizer - EHV106**

From

1/8/2020 7:20:56 AM

To

1/8/2020 7:20:56 PM

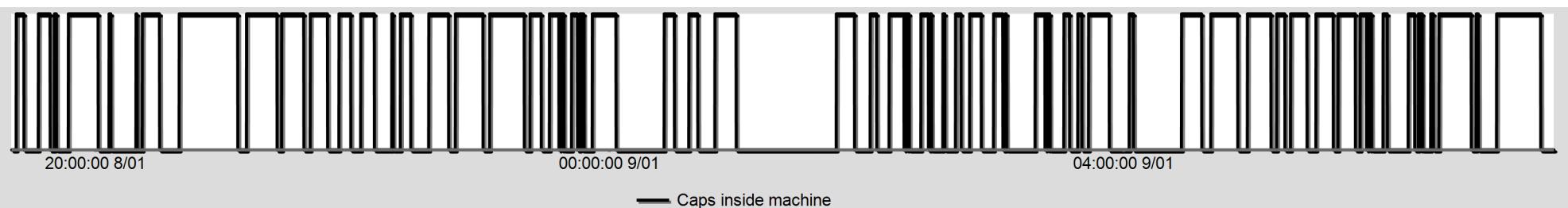
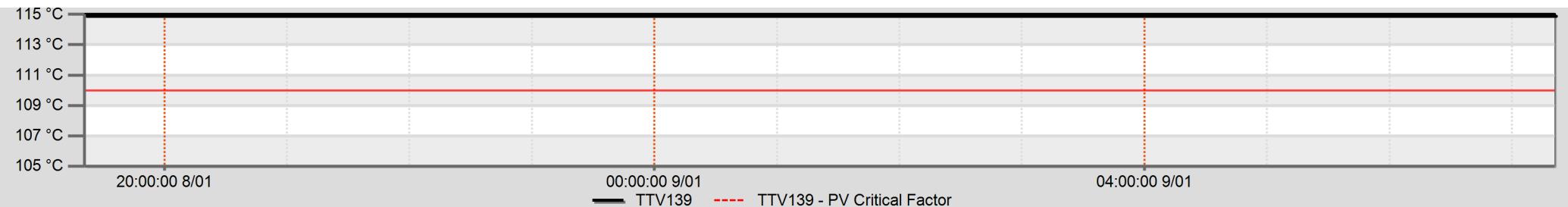
CYCLE**B_200108_01_FIL01****TTV139****CAPDIS - External Temperature Vaporizer - EHV106**

From

1/8/2020 7:20:56 PM

To

1/9/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

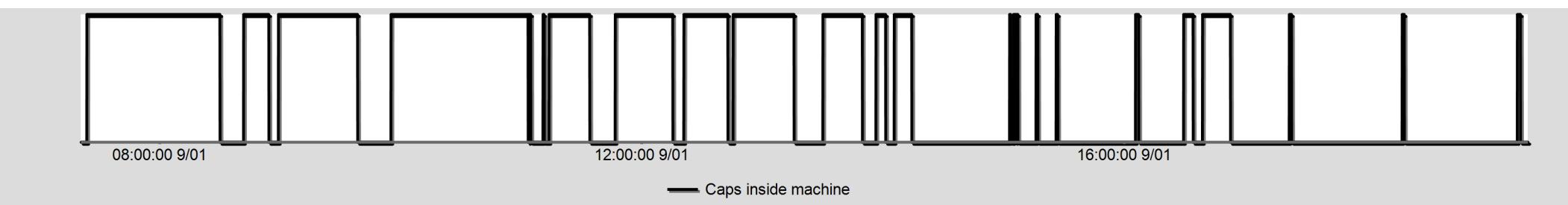
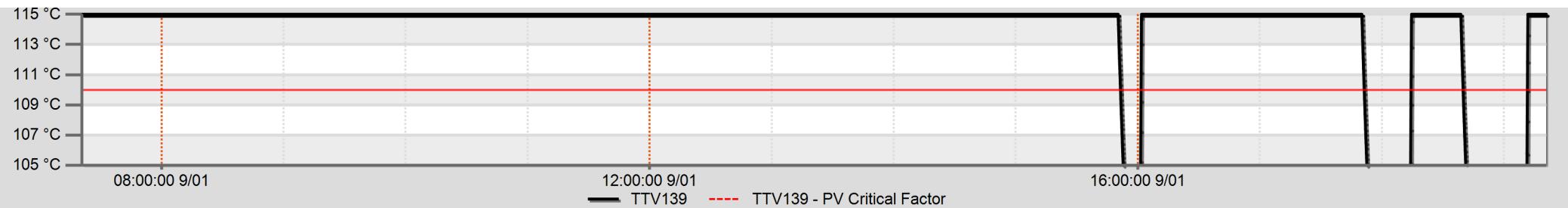
TTV139**CAPDIS - External Temperature Vaporizer - EHV106**

From

1/9/2020 7:20:56 AM

To

1/9/2020 7:20:56 PM

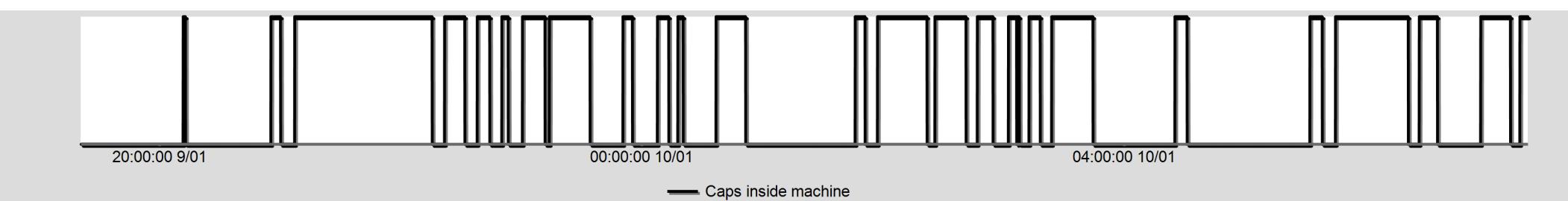
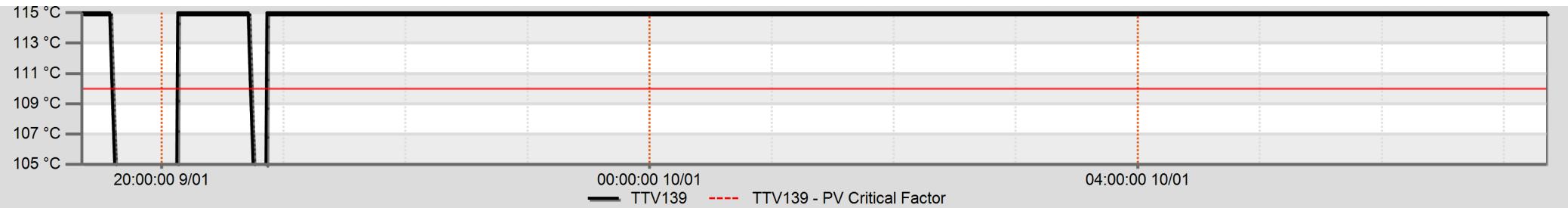
CYCLE**B_200108_01_FIL01****TTV139****CAPDIS - External Temperature Vaporizer - EHV106**

From

1/9/2020 7:20:56 PM

To

1/10/2020 7:20:56 AM

CYCLE**B_200108_01_FIL01**

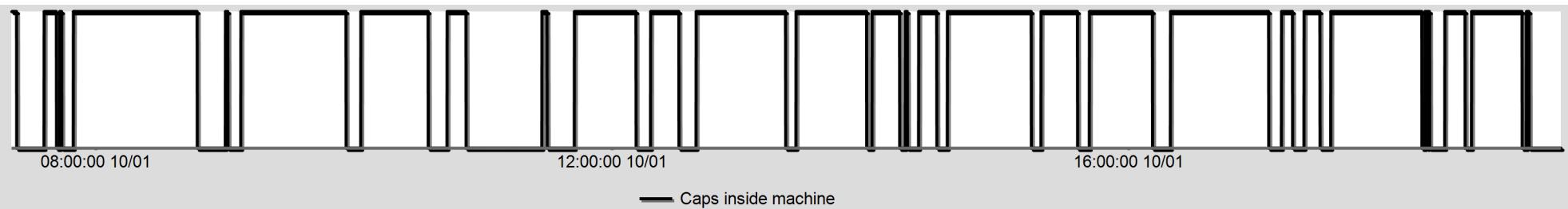
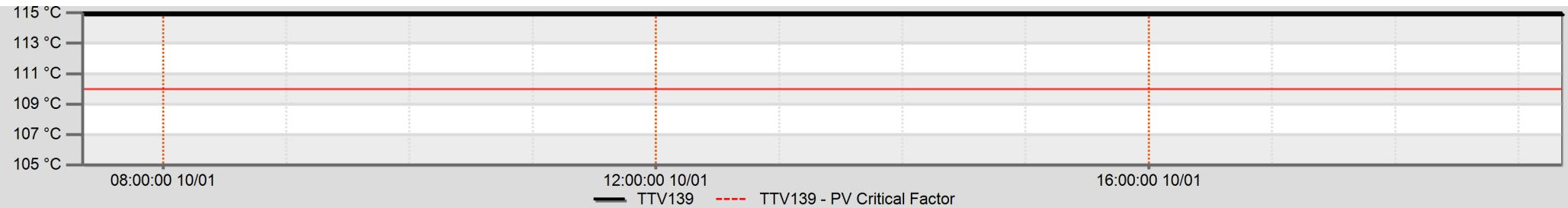
TTV139**CAPDIS - External Temperature Vaporizer - EHV106**

From

1/10/2020 7:20:56 AM

To

1/10/2020 7:20:56 PM

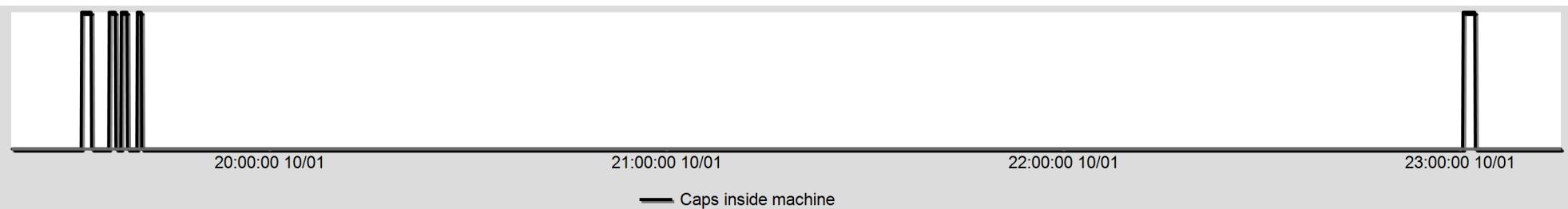
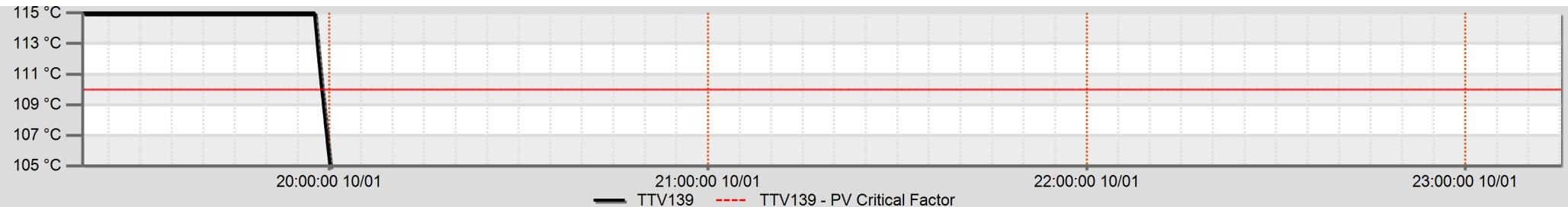
CYCLE**B_200108_01_FIL01****TTV139****CAPDIS - External Temperature Vaporizer - EHV106**

From

1/10/2020 7:20:56 PM

To

1/10/2020 11:15:12 PM

CYCLE**B_200108_01_FIL01**

Alarm_List

1/8/2020 7:21:36 AM

From

1/10/2020 11:15:18 PM

To

Alarm group	Alarm class	Alarm text	Time comes	Time goes
Filler	Information	Fit4303_DUMMY BOTTLES - Cycle Running	1/8/2020 7:21:40 AM	1/8/2020 7:22:48 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 7:22:48 AM	1/8/2020 7:23:54 AM
Filler	Alarm	Fit4604_FILLER TANK - RVF101 - Min. Absolute Prod	1/8/2020 7:22:58 AM	1/8/2020 7:23:59 AM
Filler	Alarm	Fit4580_FILLER TANK - RVF101 - Min. Deviation Prod	1/8/2020 7:23:05 AM	1/8/2020 7:25:13 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 7:23:05 AM	1/8/2020 7:23:08 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 7:23:19 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 7:24:15 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 7:24:15 AM	
COMMON	Critical	Fit4084_INFEED - Blower Transfer Door Opened	1/8/2020 7:24:57 AM	1/8/2020 7:27:44 AM
COMMON	Critical	Fit4353_CLOSING - 001EPA - Caps Discharge Door Position Fault	1/8/2020 7:25:03 AM	1/8/2020 7:27:46 AM
COMMON	Critical	Fit4350_CLOSING - 002EPI - Caps Discharge Door Position Fault	1/8/2020 7:25:14 AM	1/8/2020 7:27:46 AM
Filler	Information	Fit4163_FILLER TANK - FILLING SYSTEM - Bottle Block Request By Filling System	1/8/2020 7:25:31 AM	
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 7:27:20 AM	1/8/2020 7:27:44 AM
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 7:32:44 AM	1/8/2020 7:33:54 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/8/2020 7:33:55 AM	1/8/2020 7:34:23 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/8/2020 7:33:55 AM	1/8/2020 7:34:23 AM
Filler	Information	Fit4312_FILLER TANK - FILLING SYSTEM - Configuration Filling Card In Progress	1/8/2020 7:34:22 AM	1/8/2020 7:34:56 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 7:38:31 AM	
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 7:38:54 AM	
Filler	Information	Fit4163_FILLER TANK - FILLING SYSTEM - Bottle Block Request By Filling System	1/8/2020 7:40:57 AM	1/8/2020 7:42:36 AM
COMMON	Message	Fit4695_OUTFEED - Inspector Warning Present	1/8/2020 7:42:13 AM	1/8/2020 7:43:26 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 7:42:36 AM	1/8/2020 7:44:15 AM
COMMON	Information	Fit4622_PRODUCTION - Empty Bottle Procedure Running	1/8/2020 7:42:42 AM	1/8/2020 7:45:47 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 7:44:20 AM	1/8/2020 7:45:19 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 7:44:26 AM	1/8/2020 7:44:29 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 7:45:47 AM	1/8/2020 7:47:24 AM
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 7:47:35 AM	

Alarm group	Alarm class	Alarm text	Time comes	Time goes
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 7:47:35 AM	1/8/2020 7:47:37 AM
COMMON	Alarm	Fit4099_GENERAL - PROCESS - Communication Lost	1/8/2020 7:53:50 AM	1/8/2020 7:55:23 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 7:53:51 AM	1/8/2020 7:54:51 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 7:54:10 AM	1/8/2020 7:54:42 AM
COMMON	Critical	Fit4359_OUTFEED - Communication Lost With Conveyors	1/8/2020 7:54:48 AM	1/8/2020 7:55:23 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/8/2020 7:54:48 AM	1/8/2020 7:55:22 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 7:54:49 AM	1/8/2020 7:55:28 AM
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/8/2020 7:54:51 AM	1/8/2020 7:56:36 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 7:55:01 AM	1/8/2020 7:55:20 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 7:55:09 AM	1/8/2020 7:56:03 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 7:58:02 AM	1/8/2020 7:58:22 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 7:58:22 AM	
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/8/2020 7:58:24 AM	1/8/2020 7:58:58 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/8/2020 7:58:24 AM	1/8/2020 7:58:58 AM
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 8:00:22 AM	1/8/2020 8:04:36 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 8:02:23 AM	1/8/2020 8:04:32 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 8:04:45 AM	1/8/2020 8:04:48 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 8:09:27 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 8:09:30 AM	
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 8:09:35 AM	
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 8:10:31 AM	1/8/2020 8:19:00 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 8:11:18 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 8:20:34 AM	1/8/2020 8:22:37 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 8:22:48 AM	1/8/2020 8:22:51 AM
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 8:25:22 AM	1/8/2020 8:29:41 AM
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 8:34:39 AM	
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 8:35:52 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 8:35:55 AM	1/8/2020 8:36:54 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 8:36:47 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 8:37:43 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 8:41:47 AM	1/8/2020 8:43:24 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 8:43:36 AM	1/8/2020 8:43:38 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 8:46:21 AM	1/8/2020 8:49:09 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 8:46:23 AM	1/8/2020 8:47:23 AM
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 8:47:00 AM	1/8/2020 8:49:44 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 8:48:11 AM	1/8/2020 8:49:47 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 8:49:47 AM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 8:51:37 AM	1/8/2020 8:51:39 AM
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 8:54:44 AM	
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 8:55:12 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 8:55:15 AM	1/8/2020 8:56:14 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 8:56:06 AM	1/8/2020 8:57:21 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 8:57:03 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 9:04:03 AM	1/8/2020 9:08:03 AM
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 9:08:13 AM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 9:08:15 AM	1/8/2020 9:08:17 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 9:56:40 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 9:56:42 AM	1/8/2020 9:57:42 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 9:57:36 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 9:58:30 AM	
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 9:59:16 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:02:00 AM	1/8/2020 10:03:35 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 10:03:47 AM	1/8/2020 10:03:49 AM
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 10:10:08 AM	1/8/2020 10:17:09 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 10:10:35 AM	1/8/2020 10:11:35 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:11:51 AM	1/8/2020 10:14:32 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:14:39 AM	1/8/2020 10:14:40 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 10:14:40 AM	1/8/2020 10:15:33 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 10:14:45 AM	1/8/2020 10:14:46 AM
COMMON	Critical	Fit4143_MOTORIZATION - Filler Motor High Current	1/8/2020 10:15:44 AM	1/8/2020 10:17:08 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 10:15:44 AM	1/8/2020 10:17:35 AM
COMMON	Alarm	Fit4800_INFEED - Blower Not In Slave Mode	1/8/2020 10:15:45 AM	1/8/2020 10:17:09 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/8/2020 10:15:45 AM	1/8/2020 10:15:47 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 10:15:53 AM	1/8/2020 10:18:50 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/8/2020 10:17:43 AM	1/8/2020 10:18:15 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/8/2020 10:17:43 AM	1/8/2020 10:18:15 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:18:50 AM	
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/8/2020 10:20:57 AM	1/8/2020 10:21:08 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 10:20:57 AM	1/8/2020 10:22:35 AM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/8/2020 10:20:57 AM	1/8/2020 10:22:25 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 10:21:17 AM	1/8/2020 10:26:32 AM
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 10:22:08 AM	1/8/2020 10:22:25 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/8/2020 10:22:38 AM	1/8/2020 10:23:08 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/8/2020 10:22:38 AM	1/8/2020 10:23:08 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 10:24:07 AM	1/8/2020 10:24:27 AM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/8/2020 10:24:07 AM	1/8/2020 10:24:18 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/8/2020 10:24:07 AM	1/8/2020 10:24:18 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/8/2020 10:24:30 AM	1/8/2020 10:24:59 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/8/2020 10:24:30 AM	1/8/2020 10:24:59 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:26:32 AM	1/8/2020 10:28:36 AM
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 10:27:25 AM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 10:28:47 AM	1/8/2020 10:28:50 AM
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/8/2020 10:42:13 AM	
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 10:42:36 AM	1/8/2020 10:45:55 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 10:42:37 AM	1/8/2020 10:43:37 AM
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/8/2020 10:43:15 AM	
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 10:43:32 AM	1/8/2020 10:44:56 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 10:44:25 AM	1/8/2020 10:46:34 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:46:34 AM	1/8/2020 10:48:11 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 10:48:23 AM	1/8/2020 10:48:24 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 10:59:09 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 10:59:11 AM	
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 11:00:11 AM	1/8/2020 11:00:52 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 11:00:58 AM	1/8/2020 11:02:30 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 11:02:30 AM	1/8/2020 11:04:05 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 11:04:17 AM	1/8/2020 11:04:20 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 11:06:56 AM	1/8/2020 11:06:57 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 11:06:57 AM	1/8/2020 11:07:51 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 11:08:07 AM	1/8/2020 11:09:42 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 11:09:54 AM	1/8/2020 11:09:56 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 11:29:47 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 11:29:49 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 11:31:35 AM	1/8/2020 11:32:38 AM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/8/2020 11:31:59 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 11:32:38 AM	1/8/2020 11:33:26 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 11:33:37 AM	1/8/2020 11:33:39 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 11:37:20 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 11:37:23 AM	1/8/2020 11:38:22 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 11:38:16 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 11:39:09 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 11:42:19 AM	1/8/2020 11:43:56 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 11:44:08 AM	1/8/2020 11:44:14 AM
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/8/2020 11:45:04 AM	
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 11:53:58 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 11:54:01 AM	1/8/2020 11:55:00 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 11:55:35 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 11:55:47 AM	
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/8/2020 12:03:47 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 12:05:06 PM	1/8/2020 12:07:12 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 12:07:24 PM	1/8/2020 12:07:25 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 12:41:40 PM	1/8/2020 12:44:06 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 12:41:43 PM	1/8/2020 12:42:43 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 12:43:30 PM	1/8/2020 12:44:45 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 12:44:45 PM	1/8/2020 12:46:23 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 12:46:34 PM	1/8/2020 12:46:37 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 12:57:54 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 12:57:57 PM	1/8/2020 12:58:56 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 12:59:44 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 1:00:55 PM	1/8/2020 1:02:32 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 1:02:42 PM	1/8/2020 1:02:45 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 1:27:15 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 1:27:17 PM	1/8/2020 1:28:17 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 1:28:10 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 1:29:05 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 1:34:10 PM	1/8/2020 1:35:46 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 1:35:58 PM	1/8/2020 1:35:59 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 1:42:29 PM	1/8/2020 1:43:42 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 1:42:30 PM	1/8/2020 1:43:27 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 1:43:42 PM	1/8/2020 1:45:20 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 1:45:32 PM	1/8/2020 1:45:33 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 1:57:33 PM	1/8/2020 1:59:33 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 1:57:35 PM	1/8/2020 1:58:34 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 1:59:23 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 2:00:11 PM	1/8/2020 2:00:58 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 2:01:10 PM	1/8/2020 2:01:12 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 2:08:06 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 2:08:08 PM	1/8/2020 2:09:07 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 2:09:00 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 2:09:55 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 2:20:58 PM	1/8/2020 2:23:03 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 2:23:15 PM	1/8/2020 2:23:16 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 2:45:42 PM	1/8/2020 2:45:43 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 2:45:43 PM	1/8/2020 2:46:42 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 2:46:59 PM	1/8/2020 2:47:31 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 2:47:31 PM	1/8/2020 2:48:12 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 2:48:12 PM	1/8/2020 2:49:49 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 2:50:00 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 2:50:00 PM	1/8/2020 2:50:01 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 2:53:42 PM	1/8/2020 2:58:20 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 2:53:44 PM	1/8/2020 2:54:44 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 2:55:31 PM	1/8/2020 2:58:58 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 2:58:58 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 3:00:47 PM	1/8/2020 3:00:49 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 3:10:09 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 3:10:12 PM	1/8/2020 3:11:11 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 3:11:03 PM	1/8/2020 3:13:31 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 3:11:59 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 3:24:19 PM	1/8/2020 3:26:23 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 3:26:34 PM	1/8/2020 3:26:36 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 3:31:18 PM	1/8/2020 3:37:33 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 3:31:20 PM	1/8/2020 3:32:19 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 3:32:13 PM	1/8/2020 3:36:36 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 3:33:07 PM	1/8/2020 3:38:11 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 3:38:11 PM	1/8/2020 3:39:47 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 3:39:59 PM	
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 3:44:37 PM	1/8/2020 3:45:56 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 3:44:39 PM	1/8/2020 3:45:38 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 3:45:56 PM	1/8/2020 3:47:33 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 3:47:45 PM	1/8/2020 3:47:46 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 3:58:42 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 3:58:43 PM	1/8/2020 3:59:42 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 3:59:37 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 4:00:31 PM	1/8/2020 4:08:28 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 4:08:29 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 4:13:16 PM	1/8/2020 4:13:19 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 4:28:36 PM	

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 4:28:40 PM	1/8/2020 4:29:39 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 4:29:33 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 4:30:27 PM	1/8/2020 4:33:31 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 4:33:31 PM	1/8/2020 4:35:08 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 4:35:19 PM	1/8/2020 4:35:22 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 4:53:47 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 4:53:48 PM	1/8/2020 4:54:48 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 4:54:45 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 4:55:35 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 5:18:55 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 5:21:13 PM	1/8/2020 5:21:15 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 5:23:24 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 5:23:26 PM	1/8/2020 5:24:24 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 5:24:18 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 5:25:13 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 5:33:55 PM	1/8/2020 5:35:59 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 5:36:11 PM	1/8/2020 5:36:12 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 6:21:26 PM	1/8/2020 6:25:57 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 6:21:28 PM	1/8/2020 6:22:28 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 6:22:21 PM	1/8/2020 6:24:57 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 6:23:16 PM	1/8/2020 6:26:31 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 6:26:31 PM	1/8/2020 6:28:07 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 6:28:18 PM	1/8/2020 6:28:21 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 6:58:42 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 6:58:43 PM	1/8/2020 6:59:43 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 7:00:31 PM	1/8/2020 7:02:04 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 7:02:04 PM	1/8/2020 7:03:40 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 7:03:52 PM	1/8/2020 7:03:53 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 7:13:13 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 7:13:16 PM	1/8/2020 7:14:15 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 7:14:08 PM	1/8/2020 7:19:02 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 7:15:02 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 7:20:36 PM	1/8/2020 7:22:12 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 7:22:24 PM	1/8/2020 7:22:26 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 7:25:21 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 7:25:22 PM	1/8/2020 7:26:22 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 7:26:16 PM	1/8/2020 7:29:22 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 7:27:09 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 7:30:52 PM	1/8/2020 7:32:29 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 7:32:41 PM	1/8/2020 7:32:43 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 7:38:33 PM	1/8/2020 7:38:57 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 7:38:55 PM	
COMMON	Critical	Fit4449_CLOSING - 001EOI - Lack Of Caps In Chute (Lower Part)	1/8/2020 7:38:55 PM	
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/8/2020 7:38:56 PM	
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/8/2020 7:38:57 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 7:39:15 PM	
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/8/2020 7:40:09 PM	
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 7:42:13 PM	1/8/2020 7:43:04 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 7:42:33 PM	1/8/2020 7:44:28 PM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/8/2020 7:43:06 PM	1/8/2020 7:43:35 PM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/8/2020 7:43:07 PM	1/8/2020 7:43:34 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 7:44:28 PM	1/8/2020 7:46:32 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 7:46:43 PM	1/8/2020 7:46:45 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 8:00:47 PM	1/8/2020 8:00:48 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 8:00:48 PM	1/8/2020 8:01:24 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 8:01:22 PM	1/8/2020 8:05:45 PM
COMMON	Critical	Fit4449_CLOSING - 001EOI - Lack Of Caps In Chute (Lower Part)	1/8/2020 8:01:22 PM	1/8/2020 8:05:41 PM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/8/2020 8:01:22 PM	1/8/2020 8:05:41 PM
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/8/2020 8:01:24 PM	1/8/2020 8:06:53 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 8:01:42 PM	1/8/2020 8:06:20 PM
COMMON	Message	Fit4695_OUTFEED - Inspector Warning Present	1/8/2020 8:07:24 PM	
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 8:08:10 PM	1/8/2020 8:08:32 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 8:08:30 PM	
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/8/2020 8:08:34 PM	1/8/2020 8:09:05 PM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/8/2020 8:08:34 PM	1/8/2020 8:09:05 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 8:10:01 PM	1/8/2020 8:12:06 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 8:12:16 PM	1/8/2020 8:12:36 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 8:12:36 PM	1/8/2020 8:16:01 PM
COMMON	Alarm	Fit4800_INFEED - Blower Not In Slave Mode	1/8/2020 8:12:48 PM	1/8/2020 8:12:51 PM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/8/2020 8:12:48 PM	1/8/2020 8:12:59 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 8:12:49 PM	1/8/2020 8:14:48 PM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/8/2020 8:14:51 PM	1/8/2020 8:15:25 PM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/8/2020 8:14:52 PM	1/8/2020 8:15:26 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 8:16:00 PM	1/8/2020 8:18:09 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 8:18:10 PM	1/8/2020 8:18:11 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 8:18:11 PM	1/8/2020 8:19:10 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 8:18:19 PM	1/8/2020 8:18:21 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 8:19:25 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 8:21:12 PM	1/8/2020 8:21:14 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 8:28:38 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 8:28:41 PM	1/8/2020 8:29:40 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 8:29:33 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 8:30:28 PM	1/8/2020 8:36:38 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 8:36:38 PM	1/8/2020 8:38:14 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 8:38:25 PM	1/8/2020 8:38:28 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 9:05:08 PM	1/8/2020 9:07:21 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 9:05:10 PM	1/8/2020 9:06:08 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 9:06:57 PM	1/8/2020 9:08:01 PM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/8/2020 9:07:59 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 9:08:02 PM	1/8/2020 9:09:38 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 9:09:49 PM	1/8/2020 9:09:51 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 9:23:29 PM	1/8/2020 9:25:17 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 9:23:31 PM	1/8/2020 9:24:30 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 9:25:18 PM	1/8/2020 9:26:05 PM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/8/2020 9:25:20 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 9:26:17 PM	1/8/2020 9:26:19 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 9:35:58 PM	1/8/2020 9:38:02 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 9:36:02 PM	1/8/2020 9:37:00 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 9:37:48 PM	1/8/2020 9:38:39 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 9:38:39 PM	1/8/2020 9:39:26 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 9:39:38 PM	1/8/2020 9:39:39 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 9:47:06 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 9:47:08 PM	1/8/2020 9:48:08 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 9:48:05 PM	1/8/2020 9:49:38 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 9:48:56 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 9:51:11 PM	1/8/2020 9:52:46 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 9:52:58 PM	1/8/2020 9:52:59 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 9:57:54 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 9:57:58 PM	1/8/2020 9:58:57 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 9:59:19 PM	1/8/2020 9:59:46 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 9:59:46 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:01:21 PM	1/8/2020 10:03:00 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 10:03:10 PM	1/8/2020 10:03:13 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:08:58 PM	1/8/2020 10:08:59 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 10:08:59 PM	1/8/2020 10:09:55 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:10:13 PM	1/8/2020 10:11:50 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:12:00 PM	1/8/2020 10:12:54 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 10:12:54 PM	1/8/2020 10:15:13 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 10:12:55 PM	1/8/2020 10:14:04 PM
COMMON	Alarm	Fit4800_INFEED - Blower Not In Slave Mode	1/8/2020 10:12:55 PM	1/8/2020 10:13:33 PM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/8/2020 10:12:55 PM	1/8/2020 10:13:06 PM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/8/2020 10:13:34 PM	
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/8/2020 10:14:08 PM	1/8/2020 10:14:37 PM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/8/2020 10:14:08 PM	1/8/2020 10:14:37 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:15:13 PM	1/8/2020 10:17:23 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:17:24 PM	1/8/2020 10:17:30 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:17:32 PM	1/8/2020 10:17:33 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 10:17:33 PM	1/8/2020 10:18:32 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 10:17:41 PM	1/8/2020 10:17:43 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:18:51 PM	1/8/2020 10:19:42 PM
COMMON	Alarm	Fit4683_OUTFEED - Printer Fault / Warning Present	1/8/2020 10:19:42 PM	1/8/2020 10:19:53 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:19:54 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 10:21:43 PM	1/8/2020 10:21:44 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 10:25:57 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 10:25:58 PM	1/8/2020 10:26:58 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/8/2020 10:27:02 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 10:27:46 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:33:04 PM	1/8/2020 10:34:42 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 10:34:54 PM	1/8/2020 10:34:55 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 10:44:30 PM	1/8/2020 10:45:13 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 10:44:33 PM	1/8/2020 10:45:29 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 10:45:29 PM	1/8/2020 10:47:05 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 10:47:18 PM	1/8/2020 10:47:19 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/8/2020 10:59:41 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 10:59:44 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 11:01:30 PM	1/8/2020 11:02:21 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 11:02:21 PM	1/8/2020 11:03:07 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 11:03:20 PM	1/8/2020 11:03:21 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 11:19:51 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 11:19:52 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 11:21:11 PM	1/8/2020 11:21:58 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 11:22:09 PM	1/8/2020 11:22:11 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 11:27:44 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 11:27:47 PM	1/8/2020 11:28:43 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 11:30:19 PM	1/8/2020 11:31:06 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 11:31:18 PM	1/8/2020 11:31:19 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 11:35:51 PM	1/8/2020 11:36:04 PM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/8/2020 11:35:51 PM	1/8/2020 11:36:02 PM
COMMON	Critical	Fit4454_CLOSING - Caps Not Released	1/8/2020 11:35:51 PM	1/8/2020 11:36:02 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/8/2020 11:35:53 PM	1/8/2020 11:35:54 PM
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/8/2020 11:35:54 PM	1/8/2020 11:37:14 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 11:37:43 PM	1/8/2020 11:38:58 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 11:38:01 PM	1/8/2020 11:38:27 PM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/8/2020 11:38:29 PM	1/8/2020 11:38:57 PM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/8/2020 11:38:29 PM	1/8/2020 11:38:57 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 11:39:03 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 11:41:38 PM	1/8/2020 11:41:39 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 11:44:38 PM	1/8/2020 11:45:41 PM
COMMON	Critical	Fit4454_CLOSING - Caps Not Released	1/8/2020 11:44:38 PM	1/8/2020 11:45:25 PM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/8/2020 11:44:38 PM	1/8/2020 11:45:25 PM
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/8/2020 11:44:40 PM	1/8/2020 11:46:38 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 11:45:03 PM	1/8/2020 11:46:05 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/8/2020 11:47:07 PM	1/8/2020 11:48:20 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/8/2020 11:47:27 PM	1/8/2020 11:48:01 PM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/8/2020 11:47:34 PM	
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/8/2020 11:48:03 PM	1/8/2020 11:48:36 PM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/8/2020 11:48:03 PM	1/8/2020 11:48:36 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/8/2020 11:48:43 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/8/2020 11:51:20 PM	1/8/2020 11:51:21 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 12:01:44 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 12:01:48 AM	1/9/2020 12:02:47 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/9/2020 12:02:40 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 12:03:34 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 12:22:39 AM	1/9/2020 12:24:42 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 12:24:55 AM	1/9/2020 12:24:56 AM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 12:25:16 AM	

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 12:29:03 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 12:29:07 AM	
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/9/2020 12:29:57 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 12:30:53 AM	1/9/2020 12:34:36 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 12:34:35 AM	1/9/2020 12:36:13 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 12:36:23 AM	1/9/2020 12:36:26 AM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 12:38:51 AM	
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 12:39:59 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 12:40:01 AM	1/9/2020 12:41:01 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/9/2020 12:41:02 AM	1/9/2020 12:44:24 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 12:41:49 AM	1/9/2020 12:46:42 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 12:46:42 AM	1/9/2020 12:48:19 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 12:48:31 AM	1/9/2020 12:48:33 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 12:57:50 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 12:57:52 AM	1/9/2020 12:58:52 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/9/2020 12:58:45 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 12:59:40 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 1:42:46 AM	1/9/2020 1:45:00 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 1:45:12 AM	1/9/2020 1:45:13 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 1:53:58 AM	1/9/2020 1:57:37 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 1:54:01 AM	1/9/2020 1:54:44 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 1:54:16 AM	1/9/2020 1:54:44 AM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/9/2020 1:54:17 AM	1/9/2020 1:55:25 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 1:54:33 AM	1/9/2020 1:56:57 AM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/9/2020 1:55:29 AM	1/9/2020 1:55:49 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 1:57:00 AM	1/9/2020 1:57:34 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 1:57:00 AM	1/9/2020 1:57:34 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 1:57:07 AM	1/9/2020 1:57:09 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 1:57:41 AM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 2:01:03 AM	1/9/2020 2:01:04 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 2:03:28 AM	1/9/2020 2:07:27 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 2:03:29 AM	1/9/2020 2:04:28 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/9/2020 2:04:22 AM	1/9/2020 2:06:16 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 2:05:16 AM	1/9/2020 2:08:04 AM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 2:07:14 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 2:08:04 AM	1/9/2020 2:09:42 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 2:09:54 AM	1/9/2020 2:09:55 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 2:16:59 AM	1/9/2020 2:17:15 AM
COMMON	Critical	Fit4454_CLOSING - Caps Not Released	1/9/2020 2:16:59 AM	1/9/2020 2:17:12 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 2:16:59 AM	1/9/2020 2:17:12 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 2:17:01 AM	1/9/2020 2:17:02 AM
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/9/2020 2:17:01 AM	1/9/2020 2:18:21 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 2:18:50 AM	
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 2:19:28 AM	1/9/2020 2:19:51 AM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 2:19:39 AM	
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 2:19:53 AM	
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 2:19:53 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 2:20:29 AM	1/9/2020 2:22:25 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 2:22:25 AM	1/9/2020 2:24:30 AM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 2:24:39 AM	1/9/2020 2:29:49 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 2:24:41 AM	1/9/2020 2:24:42 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 2:28:14 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 2:28:16 AM	1/9/2020 2:28:55 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 2:28:30 AM	
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 2:28:53 AM	1/9/2020 2:29:43 AM
COMMON	Critical	Fit4452_CLOSING - Caps Wrong Released	1/9/2020 2:28:53 AM	1/9/2020 2:29:43 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 2:28:54 AM	
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 2:29:50 AM	1/9/2020 2:29:51 AM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 2:29:52 AM	
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 2:31:04 AM	1/9/2020 2:31:33 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 2:31:24 AM	1/9/2020 2:32:41 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 2:31:35 AM	1/9/2020 2:32:03 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 2:31:35 AM	1/9/2020 2:32:03 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 2:32:41 AM	1/9/2020 2:34:45 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 2:34:57 AM	1/9/2020 2:34:59 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 2:36:12 AM	1/9/2020 2:39:01 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 2:36:14 AM	1/9/2020 2:37:11 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 2:39:01 AM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 2:40:50 AM	1/9/2020 2:40:51 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 2:43:45 AM	1/9/2020 2:45:35 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 2:43:46 AM	1/9/2020 2:44:43 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 2:45:35 AM	1/9/2020 2:47:12 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 2:47:25 AM	1/9/2020 2:47:26 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 2:53:11 AM	1/9/2020 2:56:47 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 2:53:12 AM	1/9/2020 2:54:09 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 2:56:47 AM	1/9/2020 2:58:24 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 2:58:35 AM	1/9/2020 2:58:37 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 3:03:15 AM	1/9/2020 3:05:40 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 3:03:16 AM	1/9/2020 3:03:41 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 3:03:38 AM	1/9/2020 3:04:07 AM
COMMON	Critical	Fit4454_CLOSING - Caps Not Released	1/9/2020 3:03:38 AM	1/9/2020 3:04:00 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 3:03:38 AM	1/9/2020 3:04:00 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 3:04:15 AM	1/9/2020 3:05:11 AM
COMMON	Critical	Fit4454_CLOSING - Caps Not Released	1/9/2020 3:04:15 AM	1/9/2020 3:05:00 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 3:05:26 AM	1/9/2020 3:06:01 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 3:05:26 AM	1/9/2020 3:06:01 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 3:06:08 AM	1/9/2020 3:06:56 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 3:06:56 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 3:15:49 AM	1/9/2020 3:17:51 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 3:18:03 AM	1/9/2020 3:18:04 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 3:22:50 AM	1/9/2020 3:23:07 AM
COMMON	Critical	Fit4454_CLOSING - Caps Not Released	1/9/2020 3:22:51 AM	1/9/2020 3:22:57 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 3:22:51 AM	1/9/2020 3:22:57 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/9/2020 3:22:52 AM	1/9/2020 3:24:11 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 3:24:41 AM	1/9/2020 3:25:54 AM
COMMON	Message	Fit4695_OUTFEED - Inspector Warning Present	1/9/2020 3:24:42 AM	
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 3:25:00 AM	1/9/2020 3:25:17 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 3:25:01 AM	1/9/2020 3:26:16 AM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/9/2020 3:25:16 AM	1/9/2020 3:25:17 AM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 3:25:18 AM	1/9/2020 3:26:00 AM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/9/2020 3:25:42 AM	1/9/2020 3:25:47 AM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/9/2020 3:25:51 AM	1/9/2020 3:26:00 AM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 3:26:01 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 3:26:13 AM	1/9/2020 3:26:56 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 3:26:18 AM	1/9/2020 3:26:53 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 3:26:18 AM	1/9/2020 3:26:53 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 3:26:26 AM	1/9/2020 3:26:28 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 3:27:00 AM	1/9/2020 3:28:06 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 3:28:05 AM	1/9/2020 3:29:16 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 3:29:16 AM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 3:31:31 AM	1/9/2020 3:31:34 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 3:34:24 AM	1/9/2020 3:36:08 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 3:34:26 AM	1/9/2020 3:35:23 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 3:36:08 AM	1/9/2020 3:37:45 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 3:37:56 AM	1/9/2020 3:37:58 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 3:40:08 AM	1/9/2020 3:40:58 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 3:40:10 AM	1/9/2020 3:41:06 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 3:41:06 AM	1/9/2020 3:42:42 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 3:42:54 AM	1/9/2020 3:42:55 AM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 3:49:54 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 3:52:01 AM	1/9/2020 3:52:02 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 3:52:02 AM	1/9/2020 3:53:01 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 3:53:18 AM	1/9/2020 3:53:49 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 3:53:49 AM	

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 4:00:08 AM	1/9/2020 4:01:45 AM
Filler	Message	Flt4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 4:01:56 AM	1/9/2020 4:01:58 AM
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 4:03:20 AM	1/9/2020 4:03:21 AM
COMMON	Information	Flt4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 4:03:21 AM	1/9/2020 4:04:21 AM
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 4:04:38 AM	1/9/2020 4:05:09 AM
COMMON	Alarm	Flt4687_CAPDIS - Not Ready For Production	1/9/2020 4:05:09 AM	
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 4:24:06 AM	1/9/2020 4:26:10 AM
Filler	Message	Flt4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 4:26:22 AM	1/9/2020 4:26:23 AM
COMMON	Alarm	Flt4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 4:35:09 AM	1/9/2020 4:37:37 AM
COMMON	Information	Flt4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 4:35:12 AM	1/9/2020 4:36:11 AM
COMMON	Alarm	Flt4687_CAPDIS - Not Ready For Production	1/9/2020 4:36:59 AM	1/9/2020 4:38:12 AM
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 4:38:12 AM	1/9/2020 4:39:49 AM
Filler	Message	Flt4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 4:40:00 AM	
COMMON	Alarm	Flt4687_CAPDIS - Not Ready For Production	1/9/2020 4:52:55 AM	1/9/2020 4:55:16 AM
COMMON	Information	Flt4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 4:52:57 AM	1/9/2020 4:53:53 AM
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 4:55:16 AM	1/9/2020 4:56:53 AM
Filler	Message	Flt4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 4:57:05 AM	1/9/2020 4:57:08 AM
COMMON	Alarm	Flt4687_CAPDIS - Not Ready For Production	1/9/2020 5:08:23 AM	1/9/2020 5:09:46 AM
COMMON	Information	Flt4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 5:08:24 AM	1/9/2020 5:09:21 AM
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 5:09:46 AM	
Filler	Message	Flt4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 5:10:45 AM	1/9/2020 5:10:46 AM
COMMON	Alarm	Flt4687_CAPDIS - Not Ready For Production	1/9/2020 5:14:54 AM	1/9/2020 5:16:14 AM
COMMON	Information	Flt4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 5:14:55 AM	1/9/2020 5:15:52 AM
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 5:16:14 AM	1/9/2020 5:17:01 AM
Filler	Message	Flt4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 5:17:12 AM	1/9/2020 5:17:14 AM
COMMON	Alarm	Flt4687_CAPDIS - Not Ready For Production	1/9/2020 5:25:16 AM	1/9/2020 5:27:15 AM
COMMON	Information	Flt4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 5:25:18 AM	1/9/2020 5:26:15 AM
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 5:27:15 AM	1/9/2020 5:28:52 AM
Filler	Message	Flt4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 5:29:04 AM	1/9/2020 5:29:05 AM
COMMON	Alarm	Flt4687_CAPDIS - Not Ready For Production	1/9/2020 5:37:28 AM	1/9/2020 5:38:12 AM
COMMON	Information	Flt4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 5:37:30 AM	1/9/2020 5:38:27 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 5:38:27 AM	1/9/2020 5:39:14 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 5:39:24 AM	1/9/2020 5:39:27 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 5:47:49 AM	1/9/2020 5:48:37 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 5:47:51 AM	1/9/2020 5:48:48 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 5:48:48 AM	1/9/2020 5:49:34 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 5:49:45 AM	1/9/2020 5:49:48 AM
COMMON	Critical	Fit4454_CLOSING - Caps Not Released	1/9/2020 5:52:56 AM	1/9/2020 5:53:14 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 5:52:56 AM	1/9/2020 5:53:14 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 5:52:57 AM	1/9/2020 5:53:17 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 5:52:57 AM	1/9/2020 5:52:59 AM
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/9/2020 5:52:59 AM	1/9/2020 5:54:15 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 5:54:45 AM	1/9/2020 5:56:05 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 5:55:23 AM	1/9/2020 5:55:43 AM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 5:55:34 AM	
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 5:55:44 AM	1/9/2020 5:56:16 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 5:55:44 AM	1/9/2020 5:56:16 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 5:56:24 AM	1/9/2020 5:58:15 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 5:58:15 AM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 6:00:29 AM	1/9/2020 6:00:30 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 6:02:42 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 6:02:45 AM	1/9/2020 6:03:42 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 6:10:23 AM	1/9/2020 6:12:00 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 6:12:12 AM	1/9/2020 6:12:13 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 6:14:35 AM	1/9/2020 6:14:36 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 6:14:36 AM	1/9/2020 6:15:34 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 6:15:31 AM	1/9/2020 6:17:00 AM
COMMON	Critical	Fit4454_CLOSING - Caps Not Released	1/9/2020 6:15:31 AM	1/9/2020 6:16:56 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 6:15:31 AM	1/9/2020 6:16:56 AM
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/9/2020 6:15:34 AM	1/9/2020 6:18:09 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 6:15:51 AM	1/9/2020 6:17:36 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 6:17:28 AM	1/9/2020 6:17:34 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 6:18:38 AM	1/9/2020 6:19:50 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 6:18:57 AM	1/9/2020 6:19:34 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 6:19:36 AM	
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 6:19:36 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 6:20:11 AM	1/9/2020 6:22:34 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 6:22:46 AM	1/9/2020 6:22:47 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 6:23:28 AM	1/9/2020 6:23:29 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 6:23:29 AM	1/9/2020 6:24:24 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 6:24:40 AM	1/9/2020 6:26:19 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 6:26:30 AM	1/9/2020 6:26:31 AM
COMMON	Alarm	Fit4830_OUTFEED - Ejection Table Not Empty	1/9/2020 6:41:24 AM	1/9/2020 6:45:17 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 6:41:28 AM	1/9/2020 6:41:55 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 6:41:54 AM	1/9/2020 6:44:02 AM
COMMON	Critical	Fit4400_OUTFEED - Reject Table Full	1/9/2020 6:41:54 AM	1/9/2020 6:43:59 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 6:41:55 AM	1/9/2020 6:43:59 AM
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/9/2020 6:41:55 AM	1/9/2020 6:45:12 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 6:42:20 AM	1/9/2020 6:44:40 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 6:48:55 AM	1/9/2020 6:49:16 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 6:49:16 AM	
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 6:49:17 AM	1/9/2020 6:49:49 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 6:49:18 AM	1/9/2020 6:49:48 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 6:51:14 AM	1/9/2020 6:53:16 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 6:53:28 AM	1/9/2020 6:53:29 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 7:13:27 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 7:13:29 AM	1/9/2020 7:14:28 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/9/2020 7:14:22 AM	1/9/2020 7:19:37 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 7:15:16 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 7:21:18 AM	1/9/2020 7:22:53 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 7:23:05 AM	1/9/2020 7:23:06 AM
COMMON	Alarm	Fit4214_COP UNIT - Unit Alarm Present	1/9/2020 7:23:27 AM	1/9/2020 7:26:02 AM
COMMON	Critical	Fit5705_COP UNIT - PPX101 - Feedback Fault	1/9/2020 7:23:27 AM	1/9/2020 7:26:02 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 8:28:53 AM	1/9/2020 8:28:54 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 8:28:54 AM	1/9/2020 8:29:49 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 8:30:06 AM	1/9/2020 8:30:16 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 8:30:16 AM	1/9/2020 8:32:51 AM
COMMON	Critical	Fit4143_MOTORIZATION - Filler Motor High Current	1/9/2020 8:30:17 AM	1/9/2020 8:30:58 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 8:30:17 AM	1/9/2020 8:31:45 AM
COMMON	Alarm	Fit4800_INFEED - Blower Not In Slave Mode	1/9/2020 8:30:17 AM	1/9/2020 8:30:58 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 8:30:17 AM	1/9/2020 8:30:19 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 8:30:37 AM	1/9/2020 8:33:59 AM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/9/2020 8:31:23 AM	1/9/2020 8:31:34 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 8:31:49 AM	1/9/2020 8:32:19 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 8:31:49 AM	1/9/2020 8:32:19 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 8:33:59 AM	1/9/2020 8:36:01 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 8:36:01 AM	1/9/2020 8:37:34 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 8:36:01 AM	1/9/2020 8:36:12 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 8:36:22 AM	1/9/2020 8:38:50 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 8:37:37 AM	1/9/2020 8:38:11 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 8:37:37 AM	1/9/2020 8:38:11 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 8:38:50 AM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 8:41:06 AM	1/9/2020 8:41:09 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 8:53:08 AM	1/9/2020 8:56:06 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 8:53:11 AM	1/9/2020 8:54:10 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/9/2020 8:54:31 AM	1/9/2020 8:55:08 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 8:54:58 AM	1/9/2020 8:56:42 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 8:56:42 AM	1/9/2020 8:58:18 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 8:58:29 AM	1/9/2020 8:58:31 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 9:37:19 AM	1/9/2020 9:37:20 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 9:37:20 AM	1/9/2020 9:38:16 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 9:38:31 AM	1/9/2020 9:39:26 AM
COMMON	Alarm	Fit4800_INFEED - Blower Not In Slave Mode	1/9/2020 9:39:26 AM	
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 9:39:26 AM	1/9/2020 9:39:38 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 9:39:27 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 9:39:46 AM	
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 9:40:27 AM	1/9/2020 9:40:57 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 9:40:27 AM	1/9/2020 9:40:57 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 9:41:36 AM	1/9/2020 9:43:39 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 9:43:49 AM	1/9/2020 9:44:02 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 9:43:50 AM	1/9/2020 9:44:02 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 9:43:51 AM	1/9/2020 9:45:05 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 9:43:51 AM	1/9/2020 9:43:52 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 9:44:10 AM	1/9/2020 9:45:46 AM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 9:44:45 AM	1/9/2020 9:49:55 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 9:45:07 AM	1/9/2020 9:45:37 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 9:45:07 AM	1/9/2020 9:45:37 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 9:45:15 AM	1/9/2020 9:45:16 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 9:45:46 AM	1/9/2020 9:46:26 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 9:46:26 AM	1/9/2020 9:47:06 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 9:47:06 AM	1/9/2020 9:48:42 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 9:48:46 AM	1/9/2020 9:48:59 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 9:48:47 AM	1/9/2020 9:48:59 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 9:48:48 AM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 9:48:54 AM	1/9/2020 9:48:56 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 9:49:07 AM	
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/9/2020 9:49:51 AM	1/9/2020 9:49:56 AM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 9:49:56 AM	
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 9:50:14 AM	1/9/2020 9:50:42 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 9:50:14 AM	1/9/2020 9:50:42 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 9:50:20 AM	1/9/2020 9:50:21 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 9:50:49 AM	1/9/2020 9:50:58 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 9:50:58 AM	1/9/2020 9:52:12 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 9:52:12 AM	1/9/2020 9:54:15 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 9:54:26 AM	1/9/2020 9:54:28 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 11:03:04 AM	1/9/2020 11:03:28 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 11:03:26 AM	1/9/2020 11:03:30 AM
COMMON	Critical	Fit4449_CLOSING - 001EOI - Lack Of Caps In Chute (Lower Part)	1/9/2020 11:03:26 AM	1/9/2020 11:03:31 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 11:03:26 AM	1/9/2020 11:03:35 AM
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/9/2020 11:03:28 AM	1/9/2020 11:04:16 AM
COMMON	Message	Fit4695_OUTFEED - Inspector Warning Present	1/9/2020 11:04:47 AM	
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 11:06:13 AM	1/9/2020 11:06:35 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 11:06:33 AM	1/9/2020 11:07:49 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 11:06:38 AM	1/9/2020 11:07:12 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 11:06:38 AM	1/9/2020 11:07:12 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 11:07:49 AM	1/9/2020 11:09:56 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 11:10:04 AM	1/9/2020 11:10:05 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 11:10:05 AM	1/9/2020 11:11:04 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 11:10:07 AM	1/9/2020 11:10:08 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 11:11:19 AM	1/9/2020 11:12:55 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 11:13:06 AM	1/9/2020 11:13:07 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 11:32:45 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 11:32:47 AM	1/9/2020 11:33:46 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/9/2020 11:33:39 AM	1/9/2020 11:39:44 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 11:34:33 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 11:41:17 AM	1/9/2020 11:45:50 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 11:46:02 AM	1/9/2020 11:46:04 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 12:14:05 PM	1/9/2020 12:17:45 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 12:14:07 PM	1/9/2020 12:15:06 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 12:15:55 PM	1/9/2020 12:18:20 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 12:18:20 PM	1/9/2020 12:19:57 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 12:20:10 PM	1/9/2020 12:20:11 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 12:41:34 PM	1/9/2020 12:41:35 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 12:41:35 PM	1/9/2020 12:42:33 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 12:42:51 PM	1/9/2020 12:44:28 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 12:44:39 PM	1/9/2020 12:44:42 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/9/2020 1:13:27 PM	
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 1:14:24 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 1:14:26 PM	1/9/2020 1:15:26 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/9/2020 1:15:19 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 1:16:14 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 1:27:02 PM	1/9/2020 1:29:06 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 1:29:17 PM	1/9/2020 1:29:20 PM
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/9/2020 1:41:14 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 1:48:29 PM	1/9/2020 1:48:30 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 1:48:30 PM	1/9/2020 1:49:26 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 1:49:44 PM	
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 1:51:24 PM	1/9/2020 1:52:16 PM
COMMON	Alarm	Fit4800_INFEED - Blower Not In Slave Mode	1/9/2020 1:51:24 PM	1/9/2020 1:52:04 PM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 1:51:24 PM	1/9/2020 1:51:35 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 1:51:44 PM	1/9/2020 1:53:29 PM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 1:52:18 PM	1/9/2020 1:52:53 PM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 1:52:18 PM	1/9/2020 1:52:53 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 1:53:29 PM	1/9/2020 1:55:32 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 1:55:44 PM	1/9/2020 1:55:46 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 1:59:58 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 2:00:00 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 2:01:48 PM	1/9/2020 2:03:00 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 2:03:00 PM	1/9/2020 2:04:38 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 2:04:49 PM	1/9/2020 2:04:51 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 2:13:00 PM	1/9/2020 2:14:00 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 2:14:17 PM	1/9/2020 2:14:49 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 2:14:48 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 2:59:55 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 3:02:14 PM	1/9/2020 3:02:16 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 3:02:32 PM	1/9/2020 3:02:34 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 3:02:34 PM	1/9/2020 3:03:34 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
Blowing	Alarm	EW1008 - Preform body temperature exceeds limits	1/9/2020 3:02:59 PM	1/9/2020 3:03:00 PM
COMMON	Information	Flt4000_MOTORIZATION - Machine Not Started	1/9/2020 3:03:32 PM	1/9/2020 3:04:21 PM
COMMON	Critical	Flt4454_CLOSING - Caps Not Released	1/9/2020 3:03:32 PM	1/9/2020 3:04:13 PM
COMMON	Alarm	Flt4803_INFEED - Empty Filler Procedure Running	1/9/2020 3:03:32 PM	1/9/2020 3:04:14 PM
COMMON	Critical	Flt4449_CLOSING - 001EOI - Lack Of Caps In Chute (Lower Part)	1/9/2020 3:03:33 PM	1/9/2020 3:04:13 PM
COMMON	Information	Flt4318_CAPDIS - Wait Caps Loading	1/9/2020 3:03:34 PM	1/9/2020 3:05:28 PM
COMMON	Alarm	Flt4687_CAPDIS - Not Ready For Production	1/9/2020 3:03:52 PM	1/9/2020 3:04:55 PM
COMMON	Alarm	Flt4687_CAPDIS - Not Ready For Production	1/9/2020 3:05:57 PM	1/9/2020 3:07:29 PM
COMMON	Message	Flt4695_OUTFEED - Inspector Warning Present	1/9/2020 3:05:58 PM	
COMMON	Information	Flt4000_MOTORIZATION - Machine Not Started	1/9/2020 3:07:57 PM	
COMMON	Alarm	Flt4687_CAPDIS - Not Ready For Production	1/9/2020 3:08:16 PM	
COMMON	Information	Flt4540_MOTORIZATION - Sincronization In Progress	1/9/2020 3:10:30 PM	1/9/2020 3:10:58 PM
COMMON	Information	Flt4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 3:10:30 PM	1/9/2020 3:10:58 PM
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 3:13:12 PM	1/9/2020 3:15:17 PM
Filler	Message	Flt4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 3:15:28 PM	1/9/2020 3:15:30 PM
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 3:15:41 PM	1/9/2020 3:15:42 PM
COMMON	Information	Flt4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 3:15:42 PM	1/9/2020 3:16:41 PM
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 3:16:59 PM	1/9/2020 3:17:29 PM
COMMON	Alarm	Flt4687_CAPDIS - Not Ready For Production	1/9/2020 3:17:29 PM	
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 3:23:36 PM	1/9/2020 3:25:13 PM
Filler	Message	Flt4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 3:25:24 PM	1/9/2020 3:25:26 PM
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 3:25:37 PM	1/9/2020 3:25:38 PM
COMMON	Information	Flt4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 3:25:38 PM	1/9/2020 3:26:36 PM
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 3:26:52 PM	1/9/2020 3:27:25 PM
COMMON	Alarm	Flt4687_CAPDIS - Not Ready For Production	1/9/2020 3:27:26 PM	
COMMON	Alarm	Flt4800_INFEED - Blower Not In Slave Mode	1/9/2020 3:33:10 PM	
COMMON	Alarm	Flt4803_INFEED - Empty Filler Procedure Running	1/9/2020 3:33:10 PM	1/9/2020 3:33:21 PM
COMMON	Information	Flt4000_MOTORIZATION - Machine Not Started	1/9/2020 3:33:11 PM	
COMMON	Information	Flt4540_MOTORIZATION - Sincronization In Progress	1/9/2020 4:00:02 PM	1/9/2020 4:00:32 PM
COMMON	Information	Flt4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 4:00:02 PM	1/9/2020 4:00:32 PM
COMMON	Information	Flt4804_INFEED - Preform Blocked Form Blower	1/9/2020 4:02:41 PM	1/9/2020 4:04:44 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 4:04:56 PM	1/9/2020 4:04:57 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 4:05:57 PM	1/9/2020 4:05:58 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 4:05:58 PM	1/9/2020 4:06:57 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 4:07:14 PM	1/9/2020 4:07:45 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 4:07:45 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 4:26:37 PM	1/9/2020 4:28:42 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 4:28:54 PM	1/9/2020 4:28:56 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 4:33:01 PM	1/9/2020 4:35:52 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 4:33:02 PM	1/9/2020 4:34:01 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 4:34:49 PM	1/9/2020 4:36:29 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 4:36:29 PM	1/9/2020 4:38:05 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 4:38:17 PM	1/9/2020 4:38:20 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 4:51:39 PM	1/9/2020 4:52:39 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 4:52:56 PM	1/9/2020 4:53:27 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 4:53:27 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 5:19:13 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 5:21:29 PM	1/9/2020 5:21:31 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 5:22:03 PM	1/9/2020 5:22:04 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 5:22:04 PM	1/9/2020 5:23:03 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 5:23:21 PM	1/9/2020 5:23:52 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 5:23:52 PM	
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 5:31:19 PM	
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 6:12:23 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 6:15:03 PM	1/9/2020 6:17:24 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 6:17:37 PM	1/9/2020 6:17:38 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 6:18:08 PM	1/9/2020 6:18:09 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 6:18:09 PM	1/9/2020 6:19:09 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 6:19:25 PM	1/9/2020 6:19:57 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 6:19:57 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 7:12:17 PM	1/9/2020 7:14:46 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 7:14:57 PM	1/9/2020 7:14:59 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 7:15:54 PM	1/9/2020 7:15:55 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 7:15:55 PM	1/9/2020 7:16:55 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 7:17:11 PM	1/9/2020 7:17:43 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 7:17:43 PM	
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/9/2020 7:35:26 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 8:08:22 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 8:11:05 PM	1/9/2020 8:11:06 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 8:11:37 PM	1/9/2020 8:11:38 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 8:11:38 PM	1/9/2020 8:12:37 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 8:12:52 PM	1/9/2020 8:13:25 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 8:13:25 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 8:52:16 PM	1/9/2020 8:54:33 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 8:54:45 PM	1/9/2020 8:54:46 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 8:58:58 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 8:59:00 PM	1/9/2020 9:00:00 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/9/2020 9:00:00 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 9:00:47 PM	1/9/2020 9:04:42 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 9:04:42 PM	1/9/2020 9:06:20 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 9:06:32 PM	1/9/2020 9:06:33 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 10:14:21 PM	1/9/2020 10:18:46 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 10:14:24 PM	1/9/2020 10:15:23 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/9/2020 10:15:16 PM	1/9/2020 10:17:50 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 10:16:11 PM	1/9/2020 10:19:19 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 10:19:19 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 10:21:08 PM	1/9/2020 10:21:09 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 10:30:34 PM	1/9/2020 10:34:52 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 10:30:37 PM	1/9/2020 10:31:37 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/9/2020 10:31:50 PM	1/9/2020 10:33:25 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 10:32:25 PM	1/9/2020 10:35:31 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 10:35:31 PM	1/9/2020 10:37:08 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 10:37:20 PM	1/9/2020 10:37:21 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 10:42:58 PM	1/9/2020 10:47:17 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 10:43:02 PM	1/9/2020 10:44:01 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 10:44:50 PM	1/9/2020 10:47:52 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 10:47:52 PM	1/9/2020 10:49:31 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 10:49:42 PM	1/9/2020 10:49:44 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 10:52:08 PM	1/9/2020 10:57:25 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 10:52:11 PM	1/9/2020 10:53:10 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/9/2020 10:53:41 PM	1/9/2020 10:54:28 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 10:53:58 PM	1/9/2020 10:58:04 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 10:58:04 PM	1/9/2020 10:59:40 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 10:59:53 PM	1/9/2020 10:59:54 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 11:10:34 PM	1/9/2020 11:10:35 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 11:10:35 PM	1/9/2020 11:11:30 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 11:11:47 PM	1/9/2020 11:13:04 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 11:13:16 PM	1/9/2020 11:13:18 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 11:33:02 PM	1/9/2020 11:33:03 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 11:33:03 PM	1/9/2020 11:34:00 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 11:34:16 PM	1/9/2020 11:35:03 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 11:35:13 PM	1/9/2020 11:35:32 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 11:35:32 PM	1/9/2020 11:38:12 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 11:35:44 PM	1/9/2020 11:36:58 PM
COMMON	Alarm	Fit4800_INFEED - Blower Not In Slave Mode	1/9/2020 11:35:44 PM	1/9/2020 11:36:43 PM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 11:35:44 PM	1/9/2020 11:35:54 PM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 11:37:00 PM	1/9/2020 11:37:33 PM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 11:37:00 PM	1/9/2020 11:37:33 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 11:38:12 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 11:40:19 PM	1/9/2020 11:40:25 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 11:40:27 PM	1/9/2020 11:40:28 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 11:40:28 PM	1/9/2020 11:40:49 PM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/9/2020 11:40:36 PM	1/9/2020 11:44:08 PM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/9/2020 11:40:36 PM	1/9/2020 11:40:49 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/9/2020 11:40:37 PM	1/9/2020 11:45:38 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 11:40:37 PM	1/9/2020 11:40:38 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 11:40:57 PM	1/9/2020 11:47:37 PM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/9/2020 11:44:21 PM	1/9/2020 11:44:28 PM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/9/2020 11:44:39 PM	1/9/2020 11:44:42 PM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/9/2020 11:44:45 PM	1/9/2020 11:44:47 PM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/9/2020 11:44:52 PM	1/9/2020 11:44:54 PM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/9/2020 11:45:41 PM	1/9/2020 11:46:12 PM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/9/2020 11:45:41 PM	1/9/2020 11:46:12 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 11:45:48 PM	1/9/2020 11:45:50 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/9/2020 11:47:37 PM	1/9/2020 11:49:41 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/9/2020 11:49:53 PM	1/9/2020 11:49:54 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/9/2020 11:54:02 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/9/2020 11:54:06 PM	1/9/2020 11:55:05 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/9/2020 11:54:57 PM	1/9/2020 11:59:16 PM
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/9/2020 11:54:58 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/9/2020 11:55:53 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 12:04:44 AM	1/10/2020 12:06:50 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 12:07:03 AM	1/10/2020 12:07:04 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 12:12:06 AM	1/10/2020 12:14:50 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 12:12:08 AM	1/10/2020 12:13:08 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 12:13:56 AM	1/10/2020 12:15:25 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 12:15:25 AM	1/10/2020 12:17:01 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 12:17:13 AM	1/10/2020 12:17:14 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 12:19:15 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 12:19:18 AM	
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 12:20:10 AM	1/10/2020 12:23:29 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 12:21:05 AM	1/10/2020 12:28:42 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 12:28:42 AM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 12:36:14 AM	1/10/2020 12:36:16 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 12:50:22 AM	1/10/2020 12:50:23 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 12:50:23 AM	1/10/2020 12:51:23 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 12:51:39 AM	1/10/2020 12:52:09 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 12:52:09 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 1:43:02 AM	1/10/2020 1:45:14 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 1:45:25 AM	1/10/2020 1:45:27 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 1:49:47 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 1:49:49 AM	
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 1:50:58 AM	1/10/2020 1:53:10 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 1:51:37 AM	1/10/2020 1:54:44 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 1:54:44 AM	1/10/2020 1:56:20 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 1:56:31 AM	1/10/2020 1:56:33 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 2:20:37 AM	1/10/2020 2:22:41 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 2:20:39 AM	1/10/2020 2:21:39 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 2:22:27 AM	1/10/2020 2:23:17 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 2:23:17 AM	1/10/2020 2:24:54 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 2:25:06 AM	1/10/2020 2:25:07 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 2:40:01 AM	1/10/2020 2:43:46 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 2:40:04 AM	1/10/2020 2:41:04 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 2:41:51 AM	1/10/2020 2:44:24 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 2:44:24 AM	1/10/2020 2:46:00 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 2:46:11 AM	1/10/2020 2:46:14 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 2:53:22 AM	1/10/2020 2:59:17 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 2:53:25 AM	1/10/2020 2:54:25 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 2:54:58 AM	1/10/2020 2:55:54 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 2:55:13 AM	1/10/2020 2:59:55 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 2:59:55 AM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 3:01:44 AM	1/10/2020 3:01:45 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 3:06:05 AM	1/10/2020 3:06:30 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 3:06:28 AM	1/10/2020 3:06:46 AM
COMMON	Critical	Fit4449_CLOSING - 001EOI - Lack Of Caps In Chute (Lower Part)	1/10/2020 3:06:28 AM	1/10/2020 3:06:43 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/10/2020 3:06:28 AM	1/10/2020 3:06:43 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/10/2020 3:06:30 AM	1/10/2020 3:07:20 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 3:08:04 AM	1/10/2020 3:08:32 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 3:08:25 AM	1/10/2020 3:09:41 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/10/2020 3:08:33 AM	1/10/2020 3:09:01 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/10/2020 3:08:33 AM	1/10/2020 3:09:01 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 3:09:41 AM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 3:11:57 AM	1/10/2020 3:11:58 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 3:16:57 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 3:16:59 AM	1/10/2020 3:17:59 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 3:17:53 AM	1/10/2020 3:19:31 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 3:18:46 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 3:21:22 AM	1/10/2020 3:22:59 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 3:23:11 AM	1/10/2020 3:23:12 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 3:43:12 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 3:43:16 AM	1/10/2020 3:44:15 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 3:44:29 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 3:45:02 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 4:22:12 AM	1/10/2020 4:24:17 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 4:24:28 AM	1/10/2020 4:24:31 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 4:30:02 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 4:30:04 AM	1/10/2020 4:31:03 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 4:31:32 AM	1/10/2020 4:39:25 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 4:31:51 AM	
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/10/2020 5:23:54 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 5:29:13 AM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 5:31:44 AM	1/10/2020 5:31:45 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 5:37:15 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 5:37:16 AM	1/10/2020 5:38:15 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 5:38:10 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 5:39:03 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 5:42:38 AM	1/10/2020 5:44:15 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 5:44:27 AM	1/10/2020 5:44:28 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 6:20:04 AM	1/10/2020 6:23:44 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 6:20:05 AM	1/10/2020 6:21:05 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 6:21:01 AM	1/10/2020 6:22:47 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 6:21:54 AM	1/10/2020 6:24:18 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 6:24:18 AM	1/10/2020 6:25:54 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 6:26:06 AM	1/10/2020 6:26:07 AM
Blowing	Alarm	EW1008 - Preform body temperature exceeds limits	1/10/2020 6:26:49 AM	1/10/2020 6:26:51 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 6:34:41 AM	1/10/2020 6:34:42 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 6:34:42 AM	1/10/2020 6:35:38 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 6:35:54 AM	1/10/2020 6:36:12 AM
COMMON	Alarm	Fit4800_INFEED - Blower Not In Slave Mode	1/10/2020 6:36:12 AM	1/10/2020 6:38:01 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/10/2020 6:36:12 AM	1/10/2020 6:36:24 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 6:36:13 AM	1/10/2020 6:38:26 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 6:36:32 AM	1/10/2020 6:39:34 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/10/2020 6:38:30 AM	1/10/2020 6:39:00 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/10/2020 6:38:30 AM	1/10/2020 6:38:59 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 6:39:34 AM	
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/10/2020 6:41:39 AM	1/10/2020 6:42:47 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/10/2020 6:41:39 AM	1/10/2020 6:41:51 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 6:41:40 AM	1/10/2020 6:44:55 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 6:41:59 AM	1/10/2020 6:48:21 AM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/10/2020 6:42:48 AM	1/10/2020 6:42:49 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/10/2020 6:44:58 AM	1/10/2020 6:45:32 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/10/2020 6:44:58 AM	1/10/2020 6:45:32 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 6:48:21 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 6:50:34 AM	1/10/2020 6:50:35 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 6:50:35 AM	1/10/2020 6:50:48 AM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/10/2020 6:50:35 AM	1/10/2020 6:52:00 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/10/2020 6:50:35 AM	1/10/2020 6:50:48 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 6:50:36 AM	1/10/2020 6:52:21 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 6:50:44 AM	1/10/2020 6:50:46 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 6:50:56 AM	1/10/2020 6:54:25 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/10/2020 6:52:24 AM	1/10/2020 6:52:59 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/10/2020 6:52:24 AM	1/10/2020 6:52:59 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 6:54:25 AM	1/10/2020 6:56:31 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 6:56:42 AM	1/10/2020 6:56:43 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 7:10:54 AM	1/10/2020 7:13:51 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 7:10:56 AM	1/10/2020 7:11:56 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 7:11:53 AM	1/10/2020 7:12:54 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 7:12:43 AM	1/10/2020 7:14:27 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 7:14:27 AM	1/10/2020 7:16:04 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 7:22:01 AM	1/10/2020 7:22:57 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 7:23:13 AM	1/10/2020 7:23:20 AM
COMMON	Alarm	Fit4800_INFEED - Blower Not In Slave Mode	1/10/2020 7:23:20 AM	1/10/2020 7:24:13 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/10/2020 7:23:20 AM	1/10/2020 7:23:37 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 7:23:25 AM	1/10/2020 7:24:24 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 7:23:45 AM	1/10/2020 7:25:33 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/10/2020 7:24:27 AM	1/10/2020 7:24:57 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/10/2020 7:24:27 AM	1/10/2020 7:24:57 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 7:25:33 AM	1/10/2020 7:27:38 AM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/10/2020 7:27:39 AM	1/10/2020 7:29:55 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/10/2020 7:27:39 AM	1/10/2020 7:27:51 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 7:27:40 AM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 7:27:53 AM	1/10/2020 7:28:03 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 7:27:59 AM	
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/10/2020 7:30:00 AM	
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/10/2020 7:30:06 AM	1/10/2020 7:30:08 AM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/10/2020 7:30:09 AM	1/10/2020 7:30:10 AM
COMMON	Alarm	Fit4083_INFEED - Blower Critical Stop	1/10/2020 7:30:53 AM	1/10/2020 7:30:58 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/10/2020 7:31:14 AM	1/10/2020 7:31:43 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/10/2020 7:31:14 AM	1/10/2020 7:31:43 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 7:33:04 AM	1/10/2020 7:35:09 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 7:35:20 AM	1/10/2020 7:35:22 AM
COMMON	Alarm	Fit4099_GENERAL - PROCESS - Communication Lost	1/10/2020 7:41:17 AM	1/10/2020 7:42:30 AM
COMMON	Critical	Fit4359_OUTFEED - Communication Lost With Conveyors	1/10/2020 7:41:18 AM	1/10/2020 7:42:30 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 7:41:18 AM	1/10/2020 7:42:34 AM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/10/2020 7:41:18 AM	1/10/2020 7:42:30 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 7:41:19 AM	1/10/2020 7:41:21 AM
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/10/2020 7:41:21 AM	1/10/2020 7:43:43 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 7:41:28 AM	1/10/2020 7:41:55 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 7:41:45 AM	1/10/2020 7:43:11 AM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 7:44:59 AM	1/10/2020 7:45:28 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 7:45:19 AM	1/10/2020 7:46:40 AM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/10/2020 7:45:30 AM	1/10/2020 7:46:04 AM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/10/2020 7:45:30 AM	1/10/2020 7:46:04 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 7:46:40 AM	1/10/2020 7:48:44 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 7:48:56 AM	1/10/2020 7:48:57 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 8:45:52 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 8:45:54 AM	1/10/2020 8:46:52 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 8:46:47 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 8:47:41 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 8:54:57 AM	1/10/2020 8:59:20 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 8:59:32 AM	1/10/2020 8:59:35 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 9:01:01 AM	1/10/2020 9:01:50 AM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 9:01:05 AM	1/10/2020 9:02:00 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 9:02:00 AM	1/10/2020 9:02:56 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 9:02:56 AM	1/10/2020 9:04:52 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 9:04:52 AM	1/10/2020 9:06:29 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 9:06:41 AM	1/10/2020 9:06:43 AM
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/10/2020 9:25:27 AM	
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 9:54:58 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 9:55:02 AM	1/10/2020 9:56:01 AM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 9:56:01 AM	1/10/2020 9:59:01 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 9:56:48 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 10:00:39 AM	1/10/2020 10:02:14 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 10:02:26 AM	1/10/2020 10:02:28 AM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/10/2020 10:30:06 AM	
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 10:33:09 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 10:33:12 AM	1/10/2020 10:34:11 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 10:34:04 AM	1/10/2020 10:38:23 AM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 10:35:00 AM	
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/10/2020 10:40:08 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 10:40:42 AM	1/10/2020 10:42:19 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 10:42:31 AM	1/10/2020 10:42:33 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 10:50:42 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 10:50:44 AM	1/10/2020 10:51:44 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 10:51:37 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 10:52:31 AM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 11:24:21 AM	1/10/2020 11:26:24 AM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 11:26:34 AM	1/10/2020 11:26:36 AM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 11:28:23 AM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 11:28:27 AM	1/10/2020 11:29:26 AM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 11:29:17 AM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 11:30:14 AM	1/10/2020 11:39:27 AM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 11:39:27 AM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 11:41:42 AM	1/10/2020 11:41:44 AM
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/10/2020 12:02:50 PM	1/10/2020 12:08:09 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 12:09:44 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 12:09:47 PM	
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 12:10:51 PM	1/10/2020 12:13:42 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 12:11:35 PM	1/10/2020 12:15:15 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 12:15:15 PM	1/10/2020 12:16:52 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 12:17:03 PM	1/10/2020 12:17:06 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 12:29:43 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 12:29:44 PM	
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 12:30:46 PM	1/10/2020 12:34:54 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 12:31:31 PM	1/10/2020 12:36:27 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 12:36:27 PM	1/10/2020 12:38:04 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 12:38:17 PM	1/10/2020 12:38:18 PM
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/10/2020 12:56:33 PM	
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 1:19:15 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 1:19:16 PM	
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 1:20:13 PM	1/10/2020 1:21:16 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 1:21:03 PM	1/10/2020 1:22:52 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 1:22:52 PM	1/10/2020 1:24:29 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 1:24:41 PM	1/10/2020 1:24:43 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 1:56:57 PM	1/10/2020 1:56:58 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 1:56:58 PM	1/10/2020 1:57:56 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 1:58:12 PM	1/10/2020 1:59:48 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 2:00:00 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 2:00:00 PM	1/10/2020 2:00:01 PM
COMMON	Critical	Fit4404_OUTFEED - Conveyor Stopped	1/10/2020 2:13:07 PM	1/10/2020 2:15:24 PM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/10/2020 2:13:07 PM	1/10/2020 2:13:43 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 2:13:08 PM	1/10/2020 2:15:28 PM
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/10/2020 2:13:10 PM	1/10/2020 2:16:40 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 2:13:33 PM	1/10/2020 2:16:07 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 2:17:59 PM	1/10/2020 2:18:18 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 2:18:19 PM	1/10/2020 2:19:27 PM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/10/2020 2:18:20 PM	1/10/2020 2:18:51 PM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/10/2020 2:18:20 PM	1/10/2020 2:18:51 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 2:19:27 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 2:21:43 PM	1/10/2020 2:21:45 PM
COMMON	Message	Fit4695_OUTFEED - Inspector Warning Present	1/10/2020 2:23:03 PM	1/10/2020 2:29:57 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 2:29:32 PM	1/10/2020 2:29:33 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 2:29:33 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 2:30:46 PM	1/10/2020 2:34:48 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 2:34:59 PM	1/10/2020 2:35:02 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 3:13:26 PM	1/10/2020 3:16:08 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 3:13:28 PM	1/10/2020 3:14:27 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 3:15:16 PM	1/10/2020 3:16:44 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 3:16:44 PM	1/10/2020 3:18:21 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 3:18:32 PM	1/10/2020 3:18:34 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 3:34:53 PM	1/10/2020 3:38:35 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 3:34:55 PM	1/10/2020 3:35:55 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 3:36:02 PM	1/10/2020 3:37:29 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 3:36:43 PM	1/10/2020 3:39:11 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 3:39:11 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 3:40:59 PM	1/10/2020 3:41:02 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 4:09:44 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 4:09:45 PM	
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 4:10:38 PM	1/10/2020 4:13:44 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 4:11:32 PM	1/10/2020 4:16:53 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 4:16:53 PM	1/10/2020 4:18:30 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 4:18:42 PM	1/10/2020 4:18:44 PM
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/10/2020 4:54:19 PM	
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 5:03:43 PM	1/10/2020 5:07:52 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 5:03:47 PM	1/10/2020 5:04:46 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 5:05:23 PM	1/10/2020 5:06:54 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 5:05:34 PM	1/10/2020 5:08:29 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 5:08:29 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 5:10:16 PM	1/10/2020 5:10:19 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 5:14:48 PM	1/10/2020 5:18:26 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 5:14:50 PM	1/10/2020 5:15:50 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 5:16:37 PM	1/10/2020 5:18:59 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 5:18:59 PM	

Alarm group	Alarm class	Alarm text	Time comes	Time goes
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 5:20:47 PM	1/10/2020 5:20:49 PM
COMMON	Alarm	Fit4401_OUTFEED - Conveyor Bottle Stop Request	1/10/2020 5:27:35 PM	
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 5:27:37 PM	1/10/2020 5:28:36 PM
COMMON	Message	Fit4403_OUTFEED - Conveyor Is Soon Full	1/10/2020 5:28:37 PM	1/10/2020 5:29:48 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 5:29:23 PM	
COMMON	Alarm	Fit4740_BUFFER TANK - TS105 - H2O2 Charge Time Out	1/10/2020 5:30:33 PM	1/10/2020 5:33:28 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 5:31:21 PM	1/10/2020 5:32:59 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 5:33:10 PM	1/10/2020 5:33:11 PM
COMMON	Alarm	Fit4740_BUFFER TANK - TS105 - H2O2 Charge Time Out	1/10/2020 5:43:26 PM	1/10/2020 5:45:14 PM
COMMON	Alarm	Fit4740_BUFFER TANK - TS105 - H2O2 Charge Time Out	1/10/2020 5:55:14 PM	
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/10/2020 6:03:57 PM	
COMMON	Critical	Fit4454_CLOSING - Caps Not Released	1/10/2020 6:15:47 PM	1/10/2020 6:16:38 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 6:15:47 PM	1/10/2020 6:16:59 PM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/10/2020 6:15:47 PM	1/10/2020 6:16:38 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 6:15:48 PM	1/10/2020 6:15:49 PM
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/10/2020 6:15:49 PM	1/10/2020 6:18:09 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 6:16:13 PM	1/10/2020 6:17:36 PM
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/10/2020 6:17:59 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 6:18:38 PM	
COMMON	Message	Fit4695_OUTFEED - Inspector Warning Present	1/10/2020 6:18:39 PM	
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 6:19:43 PM	
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/10/2020 6:20:09 PM	1/10/2020 6:20:40 PM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/10/2020 6:20:09 PM	1/10/2020 6:20:40 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 6:20:29 PM	1/10/2020 6:23:57 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 6:23:57 PM	1/10/2020 6:26:01 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 6:26:13 PM	1/10/2020 6:26:14 PM
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/10/2020 6:28:14 PM	1/10/2020 6:28:30 PM
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/10/2020 6:28:14 PM	1/10/2020 6:28:30 PM
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/10/2020 6:28:41 PM	
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/10/2020 6:28:41 PM	1/10/2020 6:34:08 PM
COMMON	Information	Fit4438_PRODUCTION - End Of Production Request From Process	1/10/2020 6:35:00 PM	1/10/2020 6:35:01 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Fit4438_PRODUCTION - End Of Production Request From Process	1/10/2020 6:35:00 PM	1/10/2020 6:35:01 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 6:35:03 PM	1/10/2020 6:36:02 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 6:35:03 PM	1/10/2020 6:36:02 PM
COMMON	Information	Fit4438_PRODUCTION - End Of Production Request From Process	1/10/2020 6:35:07 PM	
COMMON	Information	Fit4438_PRODUCTION - End Of Production Request From Process	1/10/2020 6:35:07 PM	1/10/2020 6:36:49 PM
COMMON	Information	Fit4726_GENERAL - End Of Production Sequence Running	1/10/2020 6:36:49 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 6:36:49 PM	1/10/2020 6:38:24 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 6:38:37 PM	1/10/2020 6:38:38 PM
COMMON	Alarm	Fit4737_SUPPLY - CAPS FEEDER - Hopper Low Level	1/10/2020 6:43:39 PM	
Filler	Information	Fit4163_FILLER TANK - FILLING SYSTEM - Bottle Block Request By Filling System	1/10/2020 7:01:32 PM	1/10/2020 7:03:10 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 7:01:34 PM	1/10/2020 7:02:33 PM
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 7:02:11 PM	1/10/2020 7:03:40 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 7:03:10 PM	1/10/2020 7:03:57 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 7:04:45 PM	1/10/2020 7:04:46 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 7:04:46 PM	1/10/2020 7:05:46 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 7:06:02 PM	1/10/2020 7:06:34 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 7:06:34 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 7:23:02 PM	1/10/2020 7:25:11 PM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/10/2020 7:25:57 PM	1/10/2020 7:26:10 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 7:25:58 PM	1/10/2020 7:26:37 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 7:25:58 PM	1/10/2020 7:26:10 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 7:26:18 PM	1/10/2020 7:27:12 PM
COMMON	Information	Fit4540_MOTORIZATION - Sincronization In Progress	1/10/2020 7:26:41 PM	1/10/2020 7:27:10 PM
COMMON	Information	Fit4805_MOTORIZATION - Synchronization With Blower In Progress	1/10/2020 7:26:41 PM	1/10/2020 7:27:10 PM
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 7:27:17 PM	
COMMON	Information	Fit4804_INFEED - Preform Blocked Form Blower	1/10/2020 7:31:48 PM	1/10/2020 7:31:50 PM
COMMON	Information	Fit4685_CAPDIS - Preform Block. Wait Filler Empty Of Bottle	1/10/2020 7:31:50 PM	1/10/2020 7:32:35 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 7:32:33 PM	1/10/2020 7:35:03 PM
COMMON	Critical	Fit4351_OUTFEED - 004EOA - Outlet Bottle Presence Safety	1/10/2020 7:32:33 PM	1/10/2020 7:34:59 PM
COMMON	Alarm	Fit4803_INFEED - Empty Filler Procedure Running	1/10/2020 7:32:34 PM	1/10/2020 7:35:00 PM
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/10/2020 7:32:35 PM	1/10/2020 7:36:11 PM

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 7:32:58 PM	1/10/2020 7:35:38 PM
COMMON	Message	Fit4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/10/2020 7:36:04 PM	
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 7:36:32 PM	1/10/2020 7:36:51 PM
COMMON	Critical	Fit4351_OUTFEED - 004EOA - Outlet Bottle Presence Safety	1/10/2020 7:36:32 PM	1/10/2020 7:36:48 PM
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/10/2020 7:36:33 PM	1/10/2020 7:38:02 PM
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 7:36:50 PM	1/10/2020 7:37:29 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 7:38:21 PM	1/10/2020 7:39:17 PM
COMMON	Critical	Fit4351_OUTFEED - 004EOA - Outlet Bottle Presence Safety	1/10/2020 7:38:21 PM	1/10/2020 7:39:12 PM
COMMON	Information	Fit4318_CAPDIS - Wait Caps Loading	1/10/2020 7:38:23 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 7:38:40 PM	1/10/2020 7:39:54 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 7:41:26 PM	
COMMON	Information	Fit4621_PRODUCTION - Enviromental Test Procedure Running	1/10/2020 7:41:41 PM	
COMMON	Alarm	Fit4687_CAPDIS - Not Ready For Production	1/10/2020 7:41:46 PM	
COMMON	Critical	Fit4264_ISOLATOR TREATMENT - Machine Stop Due Open Door Request	1/10/2020 7:41:47 PM	
COMMON	Critical	Fit4353_CLOSING - 001EPA - Caps Discharge Door Position Fault	1/10/2020 7:41:52 PM	
COMMON	Critical	Fit4350_CLOSING - 002EPI - Caps Discharge Door Position Fault	1/10/2020 7:42:03 PM	
COMMON	Critical	Fit4037_SAFETY - Gloves Opened Front (Bottle Filling Zone)	1/10/2020 7:42:30 PM	
COMMON	Critical	Fit4039_SAFETY - Gloves Opened Back (Bottle Filling Zone)	1/10/2020 7:43:12 PM	
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 8:05:50 PM	1/10/2020 8:07:11 PM
COMMON	Critical	Fit4404_OUTFEED - Conveyor Stopped	1/10/2020 8:05:50 PM	1/10/2020 8:07:08 PM
COMMON	Alarm	Fit4731_SUPPLY - CAPS FEEDER - Not Ready For Production	1/10/2020 8:17:54 PM	1/10/2020 8:17:58 PM
COMMON	Information	Fit4732_SUPPLY - CAPS FEEDER - Empty In Progress	1/10/2020 8:17:54 PM	
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 8:19:31 PM	
COMMON	Critical	Fit4264_ISOLATOR TREATMENT - Machine Stop Due Open Door Request	1/10/2020 8:19:50 PM	
COMMON	Critical	Fit4353_CLOSING - 001EPA - Caps Discharge Door Position Fault	1/10/2020 8:19:54 PM	
COMMON	Critical	Fit4350_CLOSING - 002EPI - Caps Discharge Door Position Fault	1/10/2020 8:20:06 PM	
COMMON	Critical	Fit4037_SAFETY - Gloves Opened Front (Bottle Filling Zone)	1/10/2020 8:20:29 PM	
COMMON	Critical	Fit4039_SAFETY - Gloves Opened Back (Bottle Filling Zone)	1/10/2020 8:28:23 PM	
COMMON	Alarm	Fit4731_SUPPLY - CAPS FEEDER - Not Ready For Production	1/10/2020 8:32:58 PM	1/10/2020 8:37:48 PM
COMMON	Critical	Fit4028_SAFETY - Door Opened Back (Bottle Filling Zone)	1/10/2020 8:37:48 PM	
Filler	Information	Fit4303_DUMMY BOTTLES - Cycle Running	1/10/2020 8:37:48 PM	

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Critical	Fit4780_ISOLATOR - Lost Sterility Filler Zone Door Opened	1/10/2020 8:37:48 PM	
Blowing	Alarm	#21864 - Production not sterile!	1/10/2020 8:37:49 PM	
COMMON	Alarm	Fit4047_INFEED - Bottle Block Due Blower Stretching Rod Not Done	1/10/2020 8:37:49 PM	
COMMON	Critical	Fit4762_ISOLATOR - Pressure Not Correct Filler Zone	1/10/2020 8:37:49 PM	
Filler	Message	Fit4571_FILLER TANK - RVF102 - Max. Deviation Prod	1/10/2020 8:38:03 PM	
COMMON	Critical	Fit4773_ISOLATOR - Delta Press. Fault Outfeed-Filler Zone	1/10/2020 8:38:12 PM	
COMMON	Critical	Fit4024_SAFETY - Door Opened Front (Bottle Filling Zone)	1/10/2020 8:38:38 PM	
COMMON	Alarm	Fit4756_ISOLATOR – Warning low pressure. Check filters condition	1/10/2020 8:38:49 PM	
COMMON	Critical	Fit4084_INFEED - Blower Transfer Door Opened	1/10/2020 8:45:04 PM	
COMMON	Critical	Fit4353_CLOSING - 001EPA - Caps Discharge Door Position Fault	1/10/2020 8:45:09 PM	
COMMON	Critical	Fit4350_CLOSING - 002EPI - Caps Discharge Door Position Fault	1/10/2020 8:45:20 PM	
COMMON	Critical	Fit4764_ISOLATOR - Pressure Not Correct Outfeed Zone	1/10/2020 8:52:48 PM	
COMMON	Critical	Fit4025_SAFETY - Door Opened Gate (Roof)	1/10/2020 9:20:25 PM	
COMMON	Critical	Fit4353_CLOSING - 001EPA - Caps Discharge Door Position Fault	1/10/2020 9:20:30 PM	
COMMON	Critical	Fit4350_CLOSING - 002EPI - Caps Discharge Door Position Fault	1/10/2020 9:20:41 PM	
COMMON	Alarm	Fit4558_HYDRAULIC SEAL - Waiting Paa Titration For Too Much Time	1/10/2020 9:25:22 PM	
COMMON	Critical	Fit4025_SAFETY - Door Opened Gate (Roof)	1/10/2020 10:29:06 PM	
COMMON	Critical	Fit4353_CLOSING - 001EPA - Caps Discharge Door Position Fault	1/10/2020 10:29:13 PM	
COMMON	Critical	Fit4350_CLOSING - 002EPI - Caps Discharge Door Position Fault	1/10/2020 10:29:23 PM	
COMMON	Critical	Fit4037_SAFETY - Gloves Opened Front (Bottle Filling Zone)	1/10/2020 10:53:07 PM	1/10/2020 10:57:52 PM
COMMON	Critical	Fit4039_SAFETY - Gloves Opened Back (Bottle Filling Zone)	1/10/2020 10:54:17 PM	1/10/2020 10:57:52 PM
COMMON	Critical	Fit4264_ISOLATOR TREATMENT - Machine Stop Due Open Door Request	1/10/2020 10:56:00 PM	1/10/2020 10:57:57 PM
COMMON	Critical	Fit4353_CLOSING - 001EPA - Caps Discharge Door Position Fault	1/10/2020 10:56:05 PM	1/10/2020 10:57:58 PM
COMMON	Critical	Fit4350_CLOSING - 002EPI - Caps Discharge Door Position Fault	1/10/2020 10:56:18 PM	1/10/2020 10:57:58 PM
COMMON	Information	Fit4000_MOTORIZATION - Machine Not Started	1/10/2020 10:58:52 PM	1/10/2020 10:59:57 PM
COMMON	Critical	Fit4782_ISOLATOR - Machine Stop Request	1/10/2020 10:58:52 PM	1/10/2020 10:59:54 PM
COMMON	Information	Fit5110_OUTFEED - 004MSA - Positioning In Progress	1/10/2020 11:02:11 PM	1/10/2020 11:02:17 PM
COMMON	Information	Fit4215_GENERAL - COP - Cycle Running	1/10/2020 11:02:16 PM	
COMMON	Alarm	Fit4211_COP UNIT - Caustic Not Sended	1/10/2020 11:04:29 PM	1/10/2020 11:09:25 PM
COMMON	Alarm	Fit4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/10/2020 11:09:09 PM	

Event List

1/8/2020 7:21:36 AM

From

1/10/2020 11:15:18 PM

To

Time Received	VARIABLE	DESCRIPTION	Event Type	Logged User	PC Name	HMI Project
1/8/2020 8:02:00 AM	HMI.PB.Start_PAA.Status	Modify spontaneous value: Old: (0) New: (1)	Button: PAA unit - Start	operator	PC-FLR	ZNAUS
1/8/2020 8:02:01 AM	HMI.PB.Start_PAA.Status	Modify spontaneous value: Old: (1) New: (0)	Button: PAA unit - Start	operator	PC-FLR	ZNAUS
1/8/2020 1:34:10 PM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (0) New: (1)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/8/2020 9:14:27 PM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (0) New: (1)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/8/2020 9:14:28 PM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (1) New: (0)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/8/2020 9:17:22 PM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (0) New: (1)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/8/2020 9:17:23 PM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (1) New: (0)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/9/2020 5:28:09 AM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (0) New: (1)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/9/2020 1:31:14 PM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (0) New: (1)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/9/2020 4:57:38 PM		User 'tim - Tim Chau' logged in		tim	PC-DAS	ZNDAS
1/9/2020 4:57:38 PM		User 'tim - Tim Chau' logged in		tim	PC-DAS	ZNFLR
1/9/2020 4:57:39 PM		User 'tim - Tim Chau' logged in		tim	PC-DAS	ZNFRS
1/9/2020 4:57:39 PM		Users 'tim - Tim Chau' logged in		tim	PC-DAS	ZNAUS
1/9/2020 4:58:02 PM	Sim_FDA_Report_Preview.Calculating	Change value: Old: (0) New: (1)	Report: preview request	tim	PC-DAS	ZNDAS
1/9/2020 4:59:02 PM	Sim_FDA_Report_Preview.Calculating	Change value: Old: (1) New: (0)	Report: preview request	tim	PC-DAS	ZNDAS
1/9/2020 4:59:26 PM	Sim_FDA_Report_Validation.Calculating	Change value: Old: (0) New: (1)	Report: reviewing request	tim	PC-DAS	ZNDAS
1/9/2020 4:59:26 PM	Sim_FDA_Report_Validation.Calculating	Change value: Old: (1) New: (0)	Report: reviewing request	tim	PC-DAS	ZNDAS
1/9/2020 4:59:43 PM	Sim_FDA_Report_Creation.Calculating	Change value: Old: (0) New: (1)	Report: creation request	tim	PC-DAS	ZNDAS
1/9/2020 4:59:50 PM	Sim_FDA_Report_Creation.Calculating	Change value: Old: (1) New: (0)	Report: creation request	tim	PC-DAS	ZNDAS
1/9/2020 5:14:27 PM	Sim_FDA_Report_Export.Calculating	Change value: Old: (0) New: (1)	Report: export request	tim	PC-DAS	ZNDAS
1/9/2020 5:14:27 PM	Sim_FDA_Report_Export.Calculating	Change value: Old: (1) New: (0)	Report: export request	tim	PC-DAS	ZNDAS

1/9/2020 5:14:36 PM	Sim_FDA_Report_Preview.Calculating	Change value: Old: (0) New: (1)	Report: preview request	tim	PC-DAS	ZNDAS
1/9/2020 5:18:52 PM	Sim_FDA_Report_Preview.Calculating	Change value: Old: (1) New: (0)	Report: preview request	tim	PC-DAS	ZNDAS
1/9/2020 5:19:50 PM	Sim_FDA_Report_Validation.Calculating	Change value: Old: (0) New: (1)	Report: reviewing request	tim	PC-DAS	ZNDAS
1/9/2020 5:19:50 PM	Sim_FDA_Report_Validation.Calculating	Change value: Old: (1) New: (0)	Report: reviewing request	tim	PC-DAS	ZNDAS
1/9/2020 5:19:59 PM	Sim_FDA_Report_Creation.Calculating	Change value: Old: (0) New: (1)	Report: creation request	tim	PC-DAS	ZNDAS
1/9/2020 5:22:23 PM	Sim_FDA_Report_Creation.Calculating	Change value: Old: (1) New: (0)	Report: creation request	tim	PC-DAS	ZNDAS
1/9/2020 5:25:17 PM	Sim_FDA_Report_Export.Calculating	Change value: Old: (0) New: (1)	Report: export request	tim	PC-DAS	ZNDAS
1/9/2020 5:25:17 PM	Sim_FDA_Report_Export.Calculating	Change value: Old: (1) New: (0)	Report: export request	tim	PC-DAS	ZNDAS
1/9/2020 5:26:02 PM	Sim_FDA_Report_Preview.Calculating	Change value: Old: (0) New: (1)	Report: preview request	tim	PC-DAS	ZNDAS
1/9/2020 5:28:19 PM	Sim_FDA_Report_Preview.Calculating	Change value: Old: (1) New: (0)	Report: preview request	tim	PC-DAS	ZNDAS
1/9/2020 5:30:34 PM	Sim_FDA_Report_Validation.Calculating	Change value: Old: (0) New: (1)	Report: reviewing request	tim	PC-DAS	ZNDAS
1/9/2020 5:30:34 PM	Sim_FDA_Report_Validation.Calculating	Change value: Old: (1) New: (0)	Report: reviewing request	tim	PC-DAS	ZNDAS
1/9/2020 5:30:50 PM	Sim_FDA_Report_Creation.Calculating	Change value: Old: (0) New: (1)	Report: creation request	tim	PC-DAS	ZNDAS
1/9/2020 5:33:14 PM	Sim_FDA_Report_Creation.Calculating	Change value: Old: (1) New: (0)	Report: creation request	tim	PC-DAS	ZNDAS
1/9/2020 5:39:47 PM	Sim_FDA_Report_Export.Calculating	Change value: Old: (0) New: (1)	Report: export request	tim	PC-DAS	ZNDAS
1/9/2020 5:39:47 PM	Sim_FDA_Report_Export.Calculating	Change value: Old: (1) New: (0)	Report: export request	tim	PC-DAS	ZNDAS
1/9/2020 5:40:03 PM	Sim_FDA_Report_Preview.Calculating	Change value: Old: (0) New: (1)	Report: preview request	tim	PC-DAS	ZNDAS
1/9/2020 5:45:23 PM	Sim_FDA_Report_Preview.Calculating	Change value: Old: (1) New: (0)	Report: preview request	tim	PC-DAS	ZNDAS
1/9/2020 5:46:48 PM	Sim_FDA_Report_Validation.Calculating	Change value: Old: (0) New: (1)	Report: reviewing request	tim	PC-DAS	ZNDAS
1/9/2020 5:46:48 PM	Sim_FDA_Report_Validation.Calculating	Change value: Old: (1) New: (0)	Report: reviewing request	tim	PC-DAS	ZNDAS
1/9/2020 5:47:03 PM	Sim_FDA_Report_Creation.Calculating	Change value: Old: (0) New: (1)	Report: creation request	tim	PC-DAS	ZNDAS
1/9/2020 5:52:18 PM	Sim_FDA_Report_Creation.Calculating	Change value: Old: (1) New: (0)	Report: creation request	tim	PC-DAS	ZNDAS
1/9/2020 5:52:47 PM	Sim_FDA_Report_Export.Calculating	Change value: Old: (0) New: (1)	Report: export request	tim	PC-DAS	ZNDAS
1/9/2020 5:52:47 PM	Sim_FDA_Report_Export.Calculating	Change value: Old: (1) New: (0)	Report: export request	tim	PC-DAS	ZNDAS
1/9/2020 5:53:07 PM	Sim_FDA_Report_Preview.Calculating	Change value: Old: (0) New: (1)	Report: preview request	tim	PC-DAS	ZNDAS
1/9/2020 5:58:09 PM	Sim_FDA_Report_Preview.Calculating	Change value: Old: (1) New: (0)	Report: preview request	tim	PC-DAS	ZNDAS

1/9/2020 6:07:05 PM	Sim_FDA_Report_Validation.Calculating	Change value: Old: (0) New: (1)	Report: reviewing request	tim	PC-DAS	ZNDAS
1/9/2020 6:07:05 PM	Sim_FDA_Report_Validation.Calculating	Change value: Old: (1) New: (0)	Report: reviewing request	tim	PC-DAS	ZNDAS
1/9/2020 6:07:20 PM	Sim_FDA_Report_Creation.Calculating	Change value: Old: (0) New: (1)	Report: creation request	tim	PC-DAS	ZNDAS
1/9/2020 6:12:11 PM	Sim_FDA_Report_Creation.Calculating	Change value: Old: (1) New: (0)	Report: creation request	tim	PC-DAS	ZNDAS
1/9/2020 6:12:38 PM	Sim_FDA_Report_Export.Calculating	Change value: Old: (0) New: (1)	Report: export request	tim	PC-DAS	ZNDAS
1/9/2020 6:12:38 PM	Sim_FDA_Report_Export.Calculating	Change value: Old: (1) New: (0)	Report: export request	tim	PC-DAS	ZNDAS
1/9/2020 6:12:58 PM	Sim_FDA_Report_Preview.Calculating	Change value: Old: (0) New: (1)	Report: preview request	tim	PC-DAS	ZNDAS
1/9/2020 6:12:58 PM	Sim_FDA_Report_Preview.Calculating	Change value: Old: (1) New: (0)	Report: preview request	tim	PC-DAS	ZNDAS
1/9/2020 6:13:15 PM	Sim_FDA_Report_Creation.Calculating	Change value: Old: (0) New: (1)	Report: creation request	tim	PC-DAS	ZNDAS
1/9/2020 6:13:21 PM	Sim_FDA_Report_Creation.Calculating	Change value: Old: (1) New: (0)	Report: creation request	tim	PC-DAS	ZNDAS
1/9/2020 6:24:12 PM		User 'NoUser - No User' logged in		NoUser	PC-DAS	ZNDAS
1/9/2020 6:24:13 PM		User 'NoUser - No User' logged in		NoUser	PC-DAS	ZNFLR
1/9/2020 6:24:13 PM		User 'NoUser - No User' logged in		NoUser	PC-DAS	ZNFRS
1/9/2020 6:24:14 PM		Users 'NoUser - No User' logged in		NoUser	PC-DAS	ZNAUS
1/9/2020 9:35:26 PM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (0) New: (1)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/10/2020 5:50:02 AM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (0) New: (1)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/10/2020 5:50:06 AM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (0) New: (1)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/10/2020 5:50:10 AM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (0) New: (1)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/10/2020 5:50:12 AM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (1) New: (0)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/10/2020 1:53:32 PM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (0) New: (1)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/10/2020 6:36:45 PM	HMI.PB.EndProd.Step1.Status	Change Value: Old: (0) New: (1)	Button: End Prod. 1 Confirm	operator	PC-FLR	ZNFLR
1/10/2020 6:36:49 PM	HMI.PB.EndProd.Step1.Status	Change Value: Old: (0) New: (0)	Button: End Prod. 1 Confirm	operator	PC-FLR	ZNFLR
1/10/2020 7:03:07 PM	HMI.PB.EndProd.Step2_1_Bottle.Status	Change Value: Old: (0) New: (1)	Button: End Prod. - Step 2 - Tank Emtying Into Bottles	operator	PC-FLR	ZNFLR
1/10/2020 7:41:37 PM	HMI.PB.Environmental_Test.Status	Change Value: Old: (0) New: (1)	Button: Environmental Test Request	operator	PC-FLR	ZNFLR
1/10/2020 7:41:42 PM	HMI.PB.Environmental_Test.Status	Change Value: Old: (1) New: (0)	Button: Environmental Test Request	operator	PC-FLR	ZNFLR
1/10/2020 8:19:34 PM	HMI.PB.Environmental_Test.Status	Change Value: Old: (0) New: (1)	Button: Environmental Test Request	operator	PC-FLR	ZNFLR

1/10/2020 8:19:34 PM	HMI.PB.Environmental_Test.Status	Change Value: Old: (0) New: (0)	Button: Environmental Test Request	operator	PC-FLR	ZNFLR
1/10/2020 8:19:36 PM	HMI.PB.Environmental_Test.Status	Change Value: Old: (0) New: (1)	Button: Environmental Test Request	operator	PC-FLR	ZNFLR
1/10/2020 8:19:36 PM	HMI.PB.Environmental_Test.Status	Change Value: Old: (0) New: (0)	Button: Environmental Test Request	operator	PC-FLR	ZNFLR
1/10/2020 8:19:38 PM	HMI.PB.Environmental_Test.Status	Change Value: Old: (0) New: (1)	Button: Environmental Test Request	operator	PC-FLR	ZNFLR
1/10/2020 8:19:38 PM	HMI.PB.Environmental_Test.Status	Change Value: Old: (1) New: (0)	Button: Environmental Test Request	operator	PC-FLR	ZNFLR
1/10/2020 8:19:39 PM	HMI.PB.Environmental_Test.Status	Change Value: Old: (1) New: (1)	Button: Environmental Test Request	operator	PC-FLR	ZNFLR
1/10/2020 8:19:39 PM	HMI.PB.Environmental_Test.Status	Change Value: Old: (1) New: (0)	Button: Environmental Test Request	operator	PC-FLR	ZNFLR
1/10/2020 8:19:40 PM	HMI.PB.Environmental_Test.Status	Change Value: Old: (0) New: (1)	Button: Environmental Test Request	operator	PC-FLR	ZNFLR
1/10/2020 8:19:44 PM	HMI.PB.Environmental_Test.Status	Change Value: Old: (1) New: (0)	Button: Environmental Test Request	operator	PC-FLR	ZNFLR
1/10/2020 10:09:28 PM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (0) New: (1)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/10/2020 10:09:29 PM	HMI.PB.H2O2Tit.RecConfirm.Status	Change Value: Old: (1) New: (0)	Button: Confirm Control H2O2 Titration	operator	PC-FLR	ZNFLR
1/10/2020 10:58:11 PM	HMI.PB.PAA_Cleaning.Status	Modify spontaneous value: Old: (0) New: (1)	Button: PAA unit - cleaning	operator	PC-FLR	ZNAUS
1/10/2020 10:58:11 PM	HMI.PB.PAA_Cleaning.Status	Modify spontaneous value: Old: (0) New: (0)	Button: PAA unit - cleaning	operator	PC-FLR	ZNAUS
1/10/2020 10:58:11 PM	HMI.PB.PAA_Cleaning.Status	Modify spontaneous value: Old: (0) New: (1)	Button: PAA unit - cleaning	operator	PC-FLR	ZNAUS
1/10/2020 10:58:12 PM	HMI.PB.PAA_Cleaning.Status	Modify spontaneous value: Old: (0) New: (0)	Button: PAA unit - cleaning	operator	PC-FLR	ZNAUS
1/10/2020 10:58:32 PM	HMI.PB.Start_PAA.Status	Modify spontaneous value: Old: (0) New: (1)	Button: PAA unit - Start	operator	PC-FLR	ZNAUS
1/10/2020 10:58:36 PM	HMI.PB.Start_PAA.Status	Modify spontaneous value: Old: (1) New: (0)	Button: PAA unit - Start	operator	PC-FLR	ZNAUS
1/10/2020 11:15:11 PM	HMI.PB.AbortConfirm.Status	Change Value: Old: (0) New: (1)	Button: Abort Selected Cycle	operator	PC-FLR	ZNFLR

PRODUCTION RE-STERILIZATION

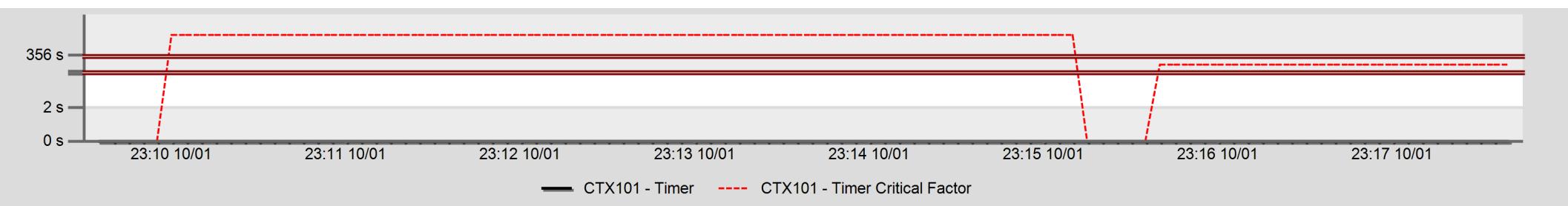
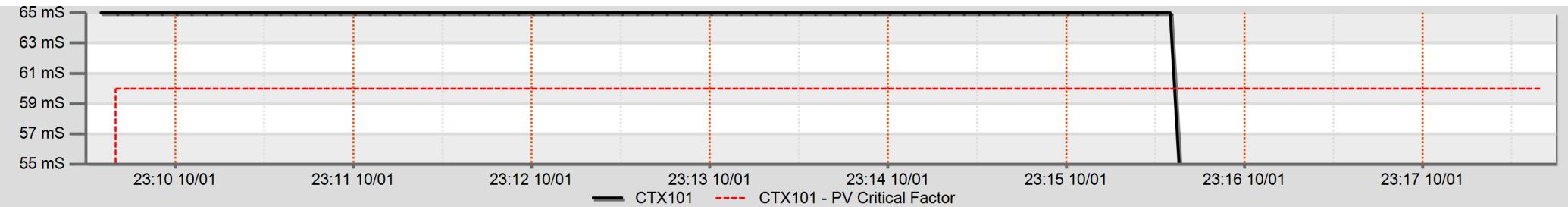
BATCH	MODE	CYCLE	
B_200108_01	B_200108_01_PR01	B_200108_01_RST01	
RE-STERILIZATION DETAILS			
Phase	Start	Stop	Duration
COP	1/10/2020 11:09:33 PM	1/10/2020 11:17:44 PM	00d : 00h : 08m : 11s
SOP	1/10/2020 11:00:20 PM	1/10/2020 11:17:45 PM	00d : 00h : 17m : 25s

CTX101

CIP Surface Solution Concentration

From 1/10/2020 11:09:33 PM
 To 1/10/2020 11:17:44 PM

CYCLE COP

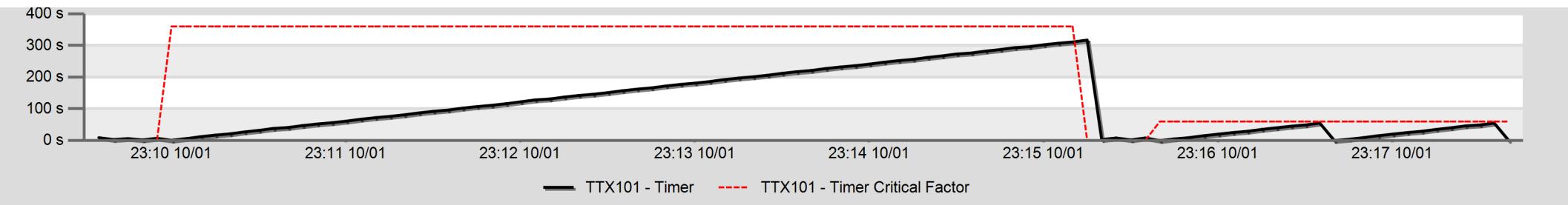
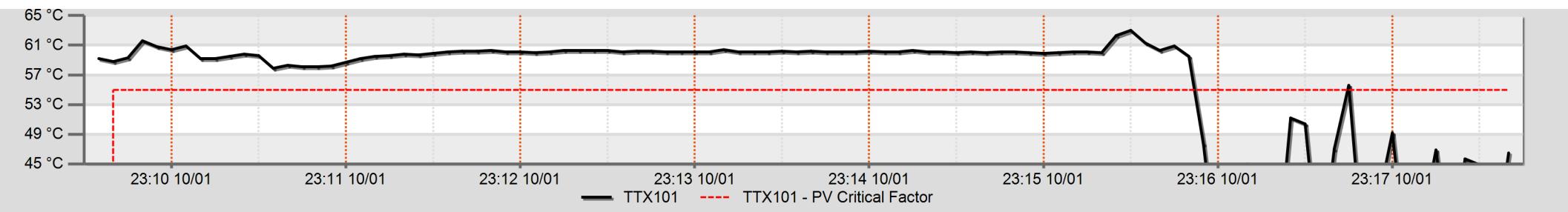


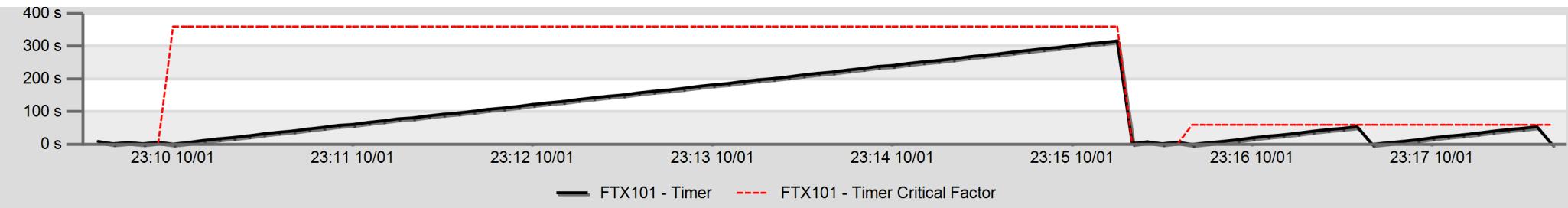
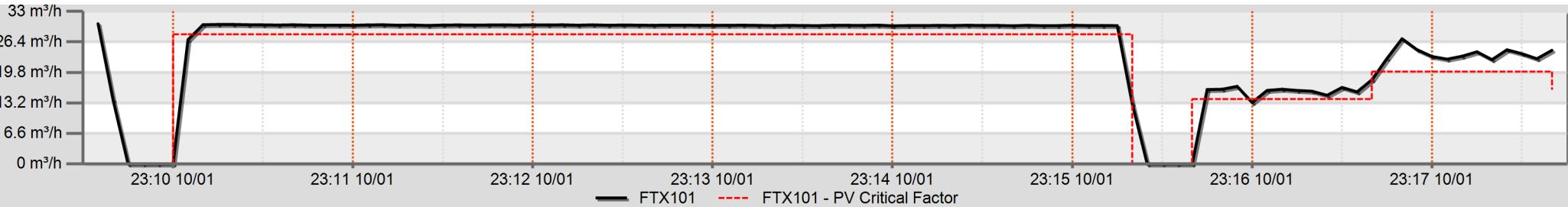
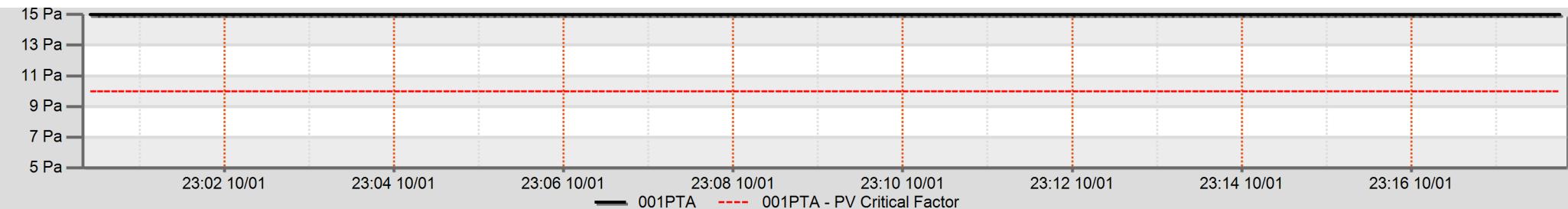
TTX101

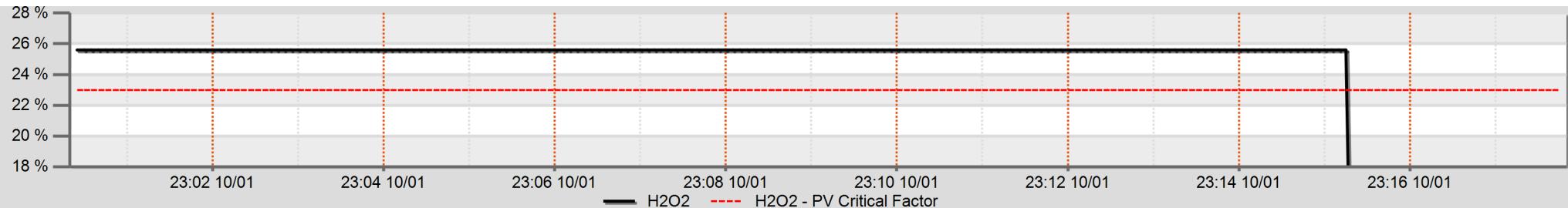
CIP Surface Solution Temperature

From 1/10/2020 11:09:33 PM
 To 1/10/2020 11:17:44 PM

CYCLE COP



FTX101**CIP/SIP Surface flow**From 1/10/2020 11:09:33 PM
To 1/10/2020 11:17:44 PM**CYCLE COP****001PTA****Sterile zone pressure**From 1/10/2020 11:00:20 PM
To 1/10/2020 11:17:45 PM**CYCLE SOP***timer control not active for this ccp*

H2O2**H2O2 Manual Titration**From 1/10/2020 11:00:20 PM
To 1/10/2020 11:17:45 PM**CYCLE SOP***timer control not active for this ccp*

Alarm_List

1/10/2020 11:00:20 PM

From

1/10/2020 11:17:45 PM

To

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Flt5110_OUTFEED - 004MSA - Positioning In Progress	1/10/2020 11:02:11 PM	1/10/2020 11:02:17 PM
COMMON	Information	Flt4215_GENERAL - COP - Cycle Running	1/10/2020 11:02:16 PM	
COMMON	Alarm	Flt4211_COP UNIT - Caustic Not Sended	1/10/2020 11:04:29 PM	1/10/2020 11:09:25 PM
COMMON	Alarm	Flt4755_BUFFER TANK - TS103 - Peracetic Acid Charge Time Out	1/10/2020 11:09:09 PM	

Event List

1/10/2020 11:00:20 PM

From

1/10/2020 11:17:45 PM

To

Time Received	VARIABLE	DESCRIPTION	Event Type	Logged User	PC Name	HMI Project
1/10/2020 11:15:11 PM	HMI.PB.AbortConfirm.Status	Change Value: Old: (0) New: (1)	Button: Abort Selected Cycle	operator	PC-FLR	ZNFLR
1/10/2020 11:17:44 PM	HMI.PB.AbortConfirm.Status	Change Value: Old: (0) New: (1)	Button: Abort Selected Cycle	operator	PC-FLR	ZNFLR