



LOT CLEANING REPORT #: 1930201

Duration: 00d : 01h : 24m : 19s

PRE PRODUCTION CLEANING SUMMARY

MODE ID	START	STOP	DURATION
B_200107_02_CL01	1/8/2020 12:36:17 AM	1/8/2020 2:00:36 AM	00d : 01h : 24m : 19s

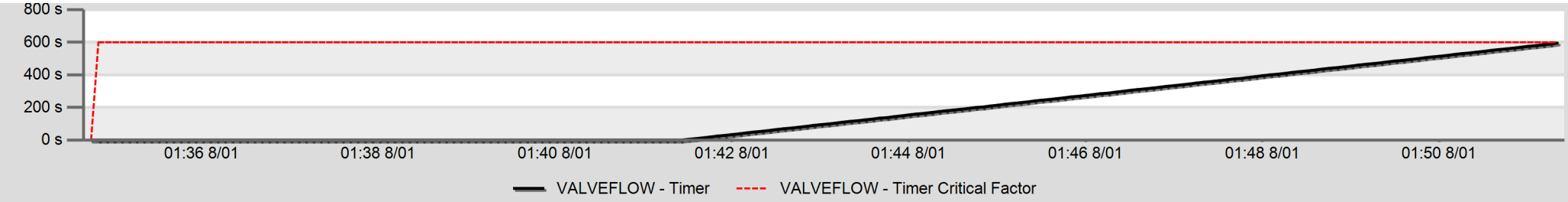
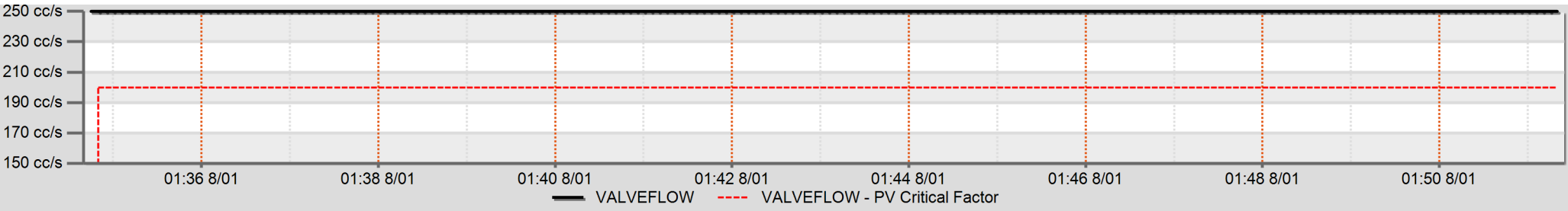
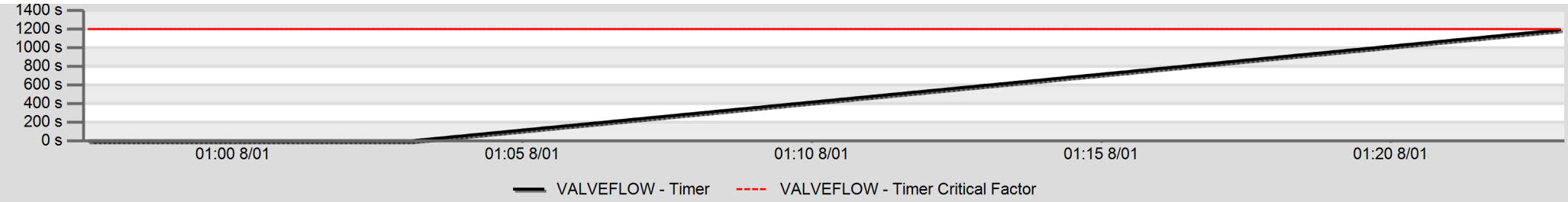
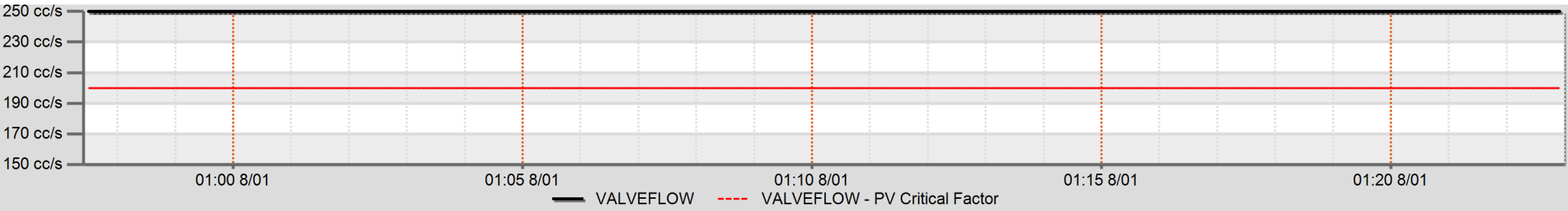
PRE PRODUCTION CLEANING

From: 1/8/2020 12:36:17 AM

To: 1/8/2020 2:00:36 AM

BATCH	MODE
B_200107_02	B_200107_02_CL01

CLEANING DETAILS			
Cycle	Start	Stop	Duration
B_200107_02_CIP01	1/8/2020 12:44:06 AM	1/8/2020 2:00:26 AM	00d : 01h : 16m : 20s
B_200107_02_COP01	1/8/2020 12:43:34 AM	1/8/2020 1:29:44 AM	00d : 00h : 46m : 10s

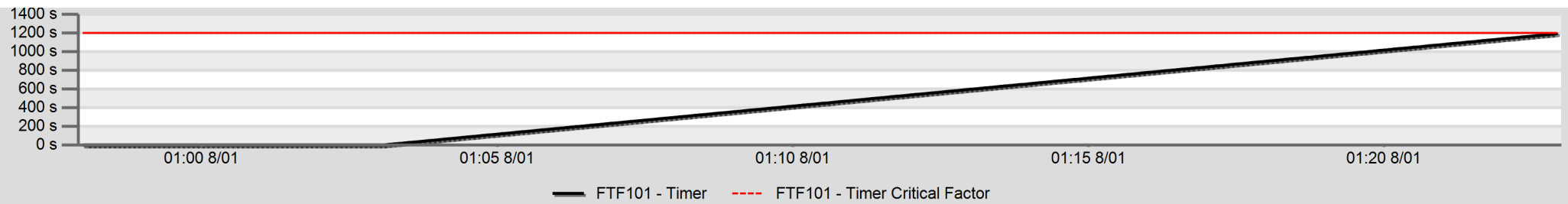
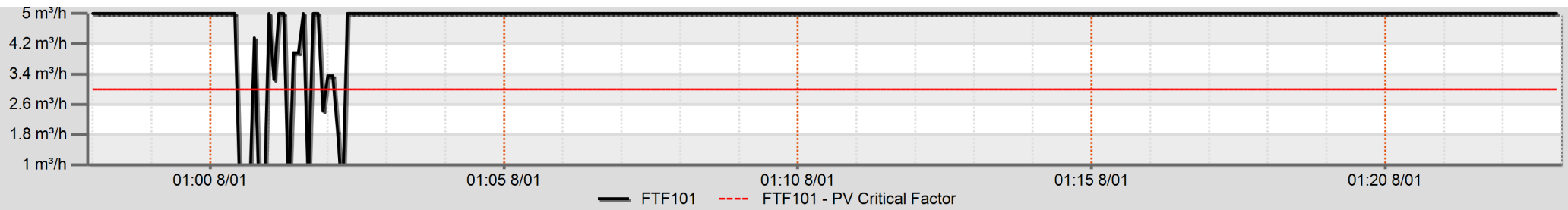


FTF101

CIP Product Path - Flow control in N2 piping

From 1/8/2020 12:57:55 AM
To 1/8/2020 1:22:59 AM

CYCLE B_200107_02_CIP01

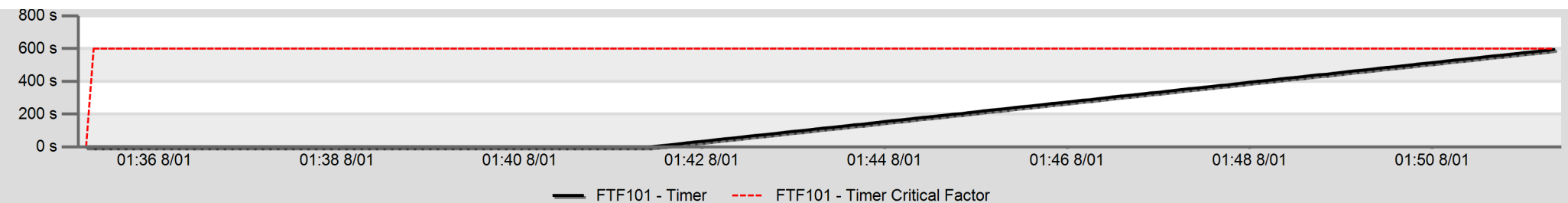
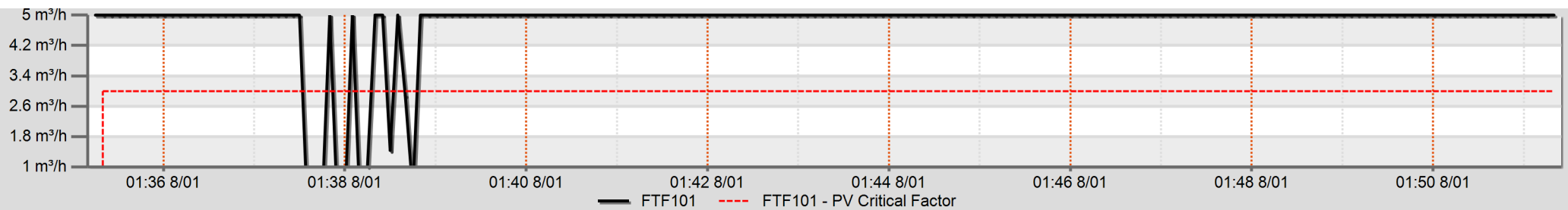


FTF101

CIP Product Path - Flow control in N2 piping

From 1/8/2020 1:35:12 AM
To 1/8/2020 1:51:21 AM

CYCLE B_200107_02_CIP01

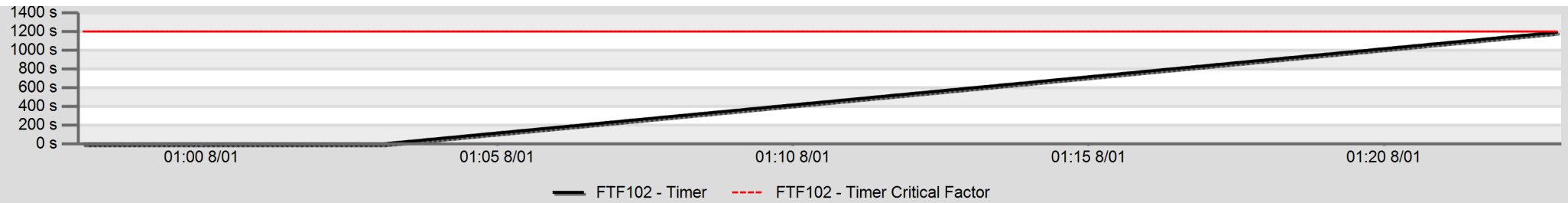
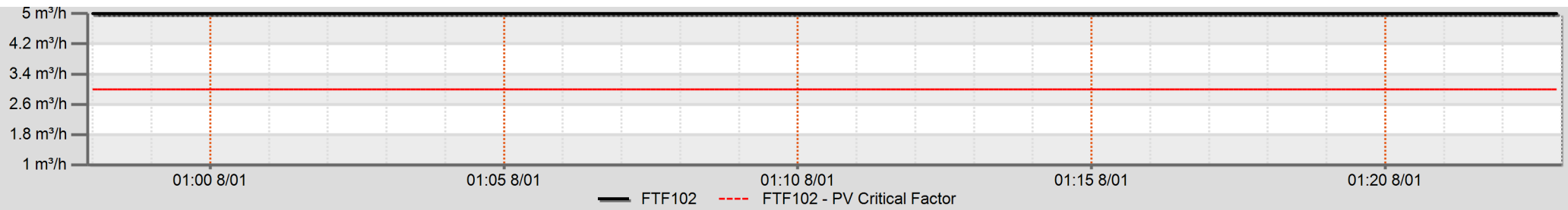


FTF102

CIP Product Path - Flow control in spray-ball pipe

From 1/8/2020 12:57:55 AM
To 1/8/2020 1:22:59 AM

CYCLE B_200107_02_CIP01

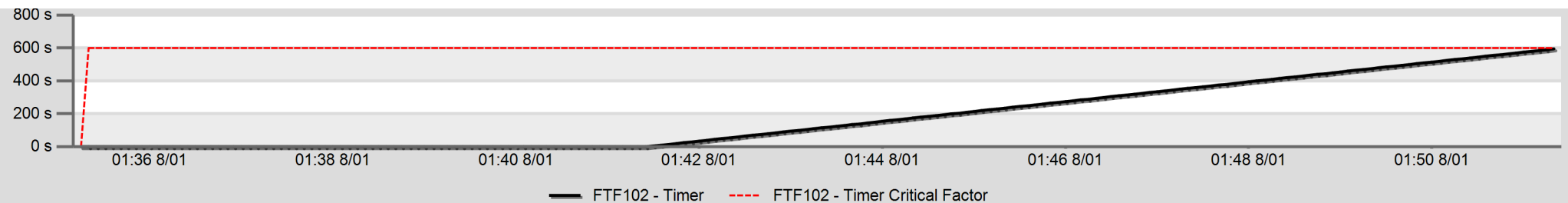
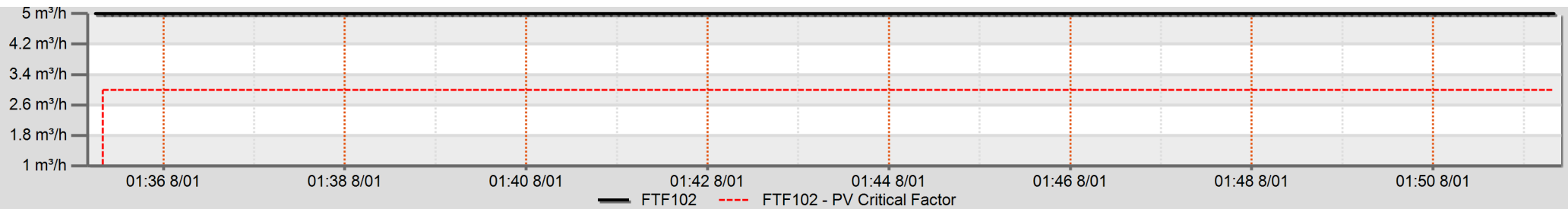


FTF102

CIP Product Path - Flow control in spray-ball pipe

From 1/8/2020 1:35:12 AM
To 1/8/2020 1:51:21 AM

CYCLE B_200107_02_CIP01

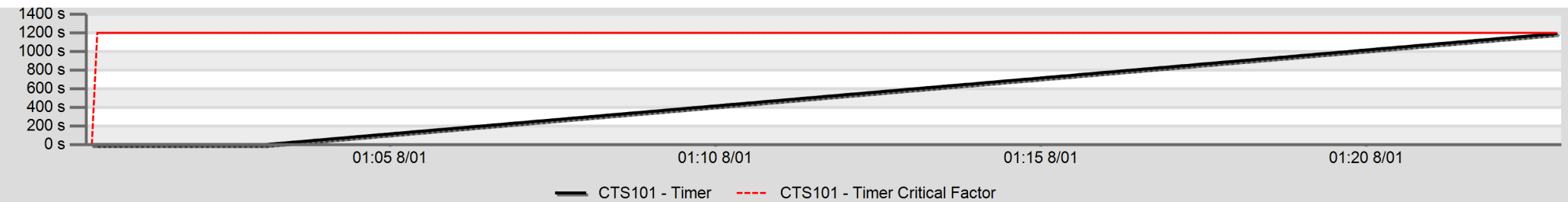
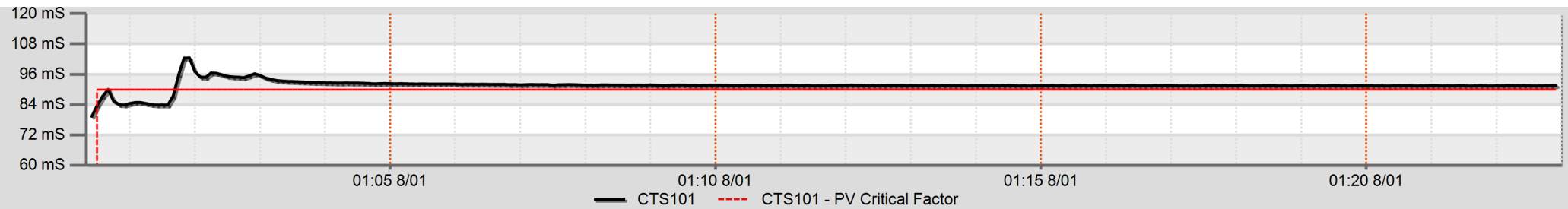


CTS101

CIP Product Path concentration

From 1/8/2020 1:00:22 AM
To 1/8/2020 1:22:59 AM

CYCLE B_200107_02_CIP01

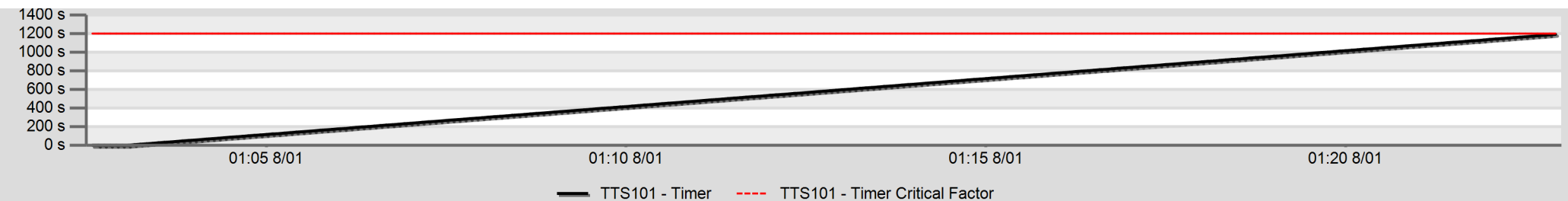
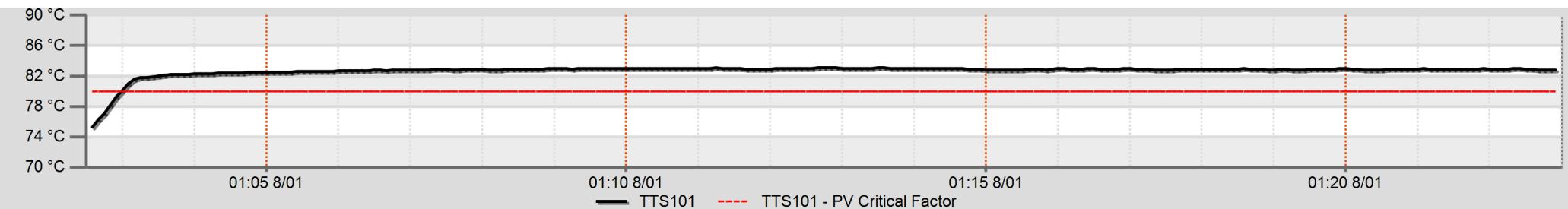


TTS101

CIP/SIP Product Path return temperature

From 1/8/2020 1:02:30 AM
To 1/8/2020 1:22:59 AM

CYCLE B_200107_02_CIP01

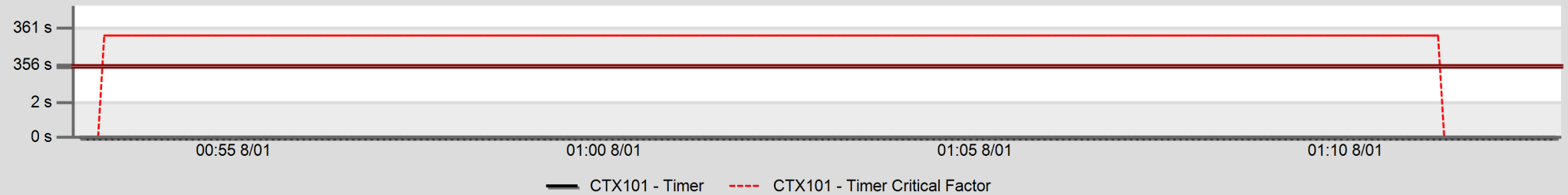
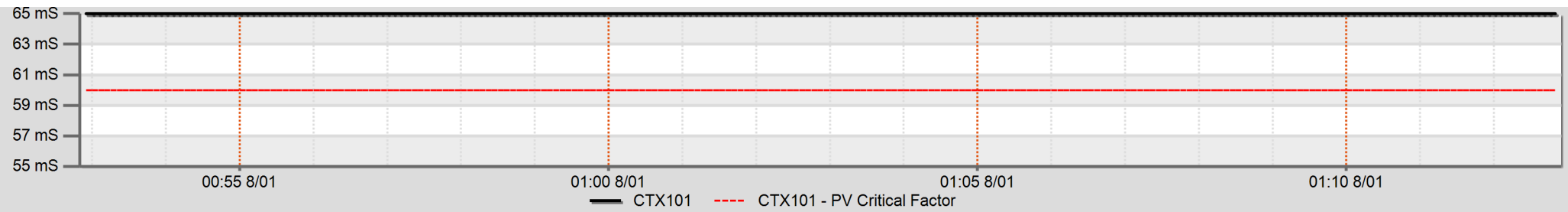


CTX101

CIP Surface Solution Concentration

From 1/8/2020 12:52:50 AM
To 1/8/2020 1:12:53 AM

CYCLE B_200107_02_COP01

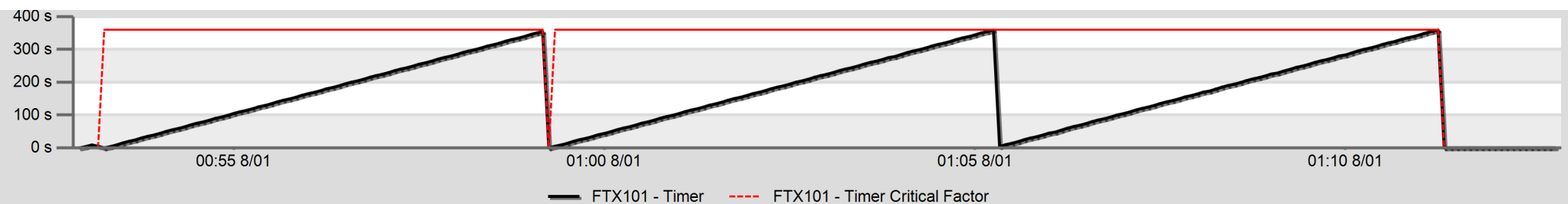
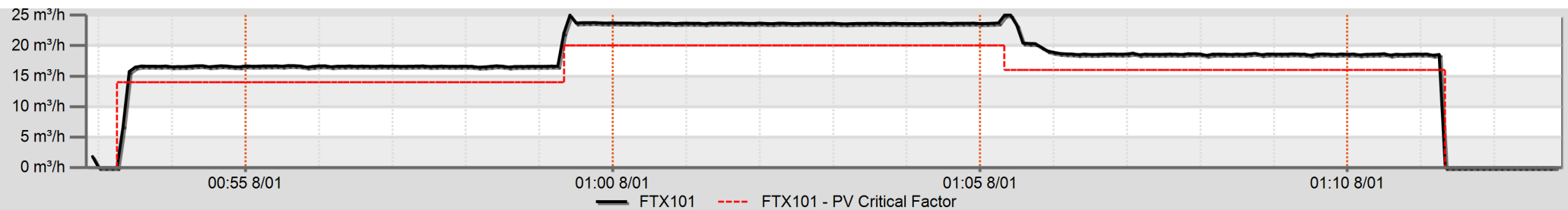


FTX101

CIP/SIP Surface flow

From 1/8/2020 12:52:50 AM
To 1/8/2020 1:12:53 AM

CYCLE B_200107_02_COP01

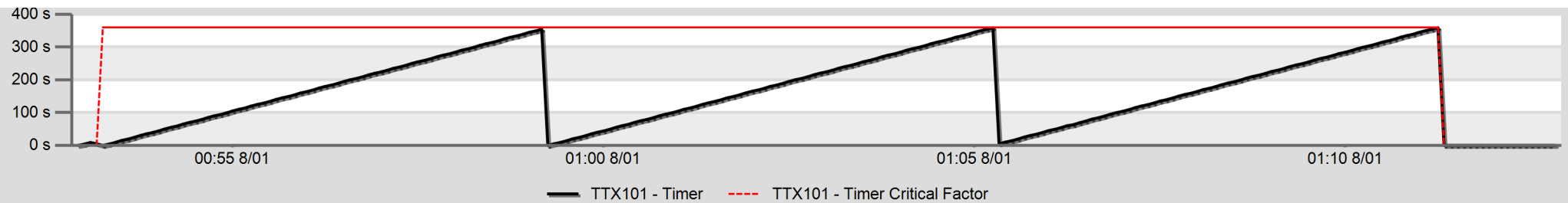
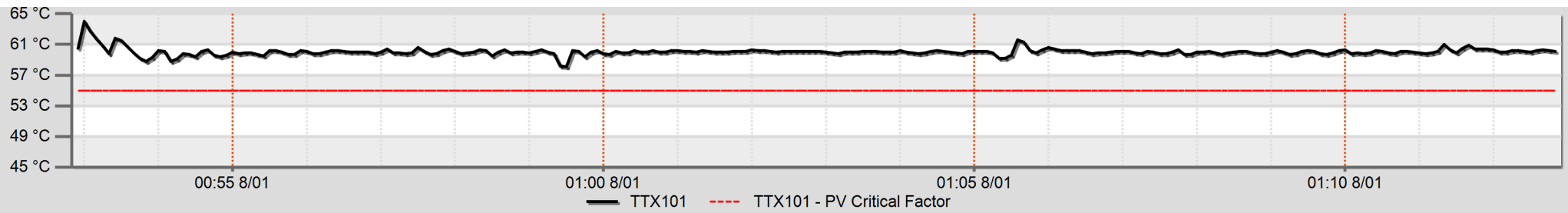


TTX101

CIP Surface Solution Temperature

From 1/8/2020 12:52:50 AM
To 1/8/2020 1:12:53 AM

CYCLE B_200107_02_COP01

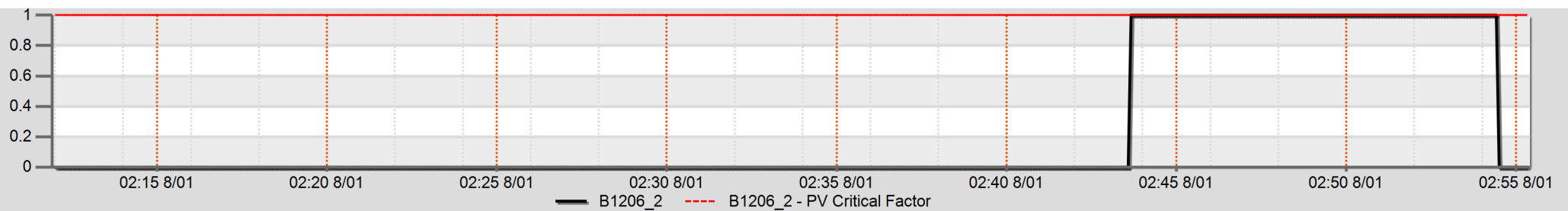


B1206_2

BLOWER - Arm spraying on the top of mold in position

From 1/8/2020 2:11:55 AM
To 1/8/2020 2:55:24 AM

CYCLE br_temp_id_cop



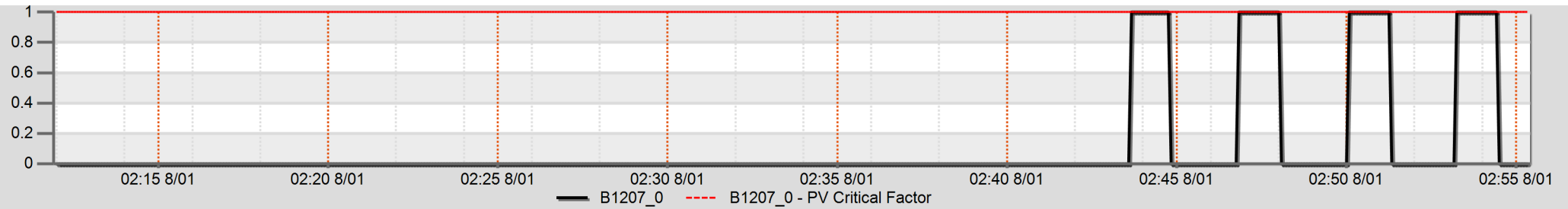
timer control not active for this ccp

B1207_0

BLOWER - Alcohol flow control on the top of mold

From 1/8/2020 2:11:55 AM
To 1/8/2020 2:55:24 AM

CYCLE br_temp_id_cop



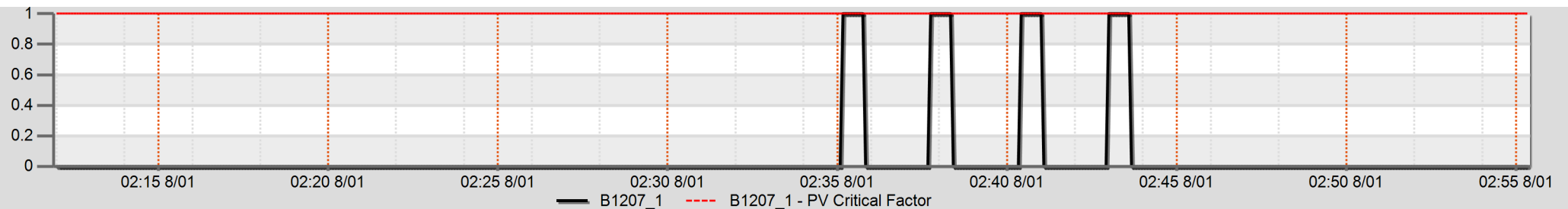
timer control not active for this ccp

B1207_1

BLOWER - Alcohol flow control on the bottle grippers

From 1/8/2020 2:11:55 AM
To 1/8/2020 2:55:24 AM

CYCLE br_temp_id_cop



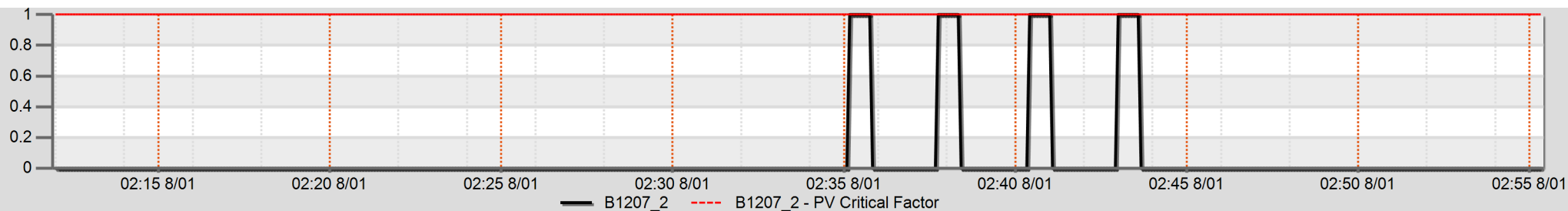
timer control not active for this ccp

B1207_2

BLOWER - Alcohol flow control on the preform grippers

From 1/8/2020 2:11:55 AM
To 1/8/2020 2:55:24 AM

CYCLE br_temp_id_cop



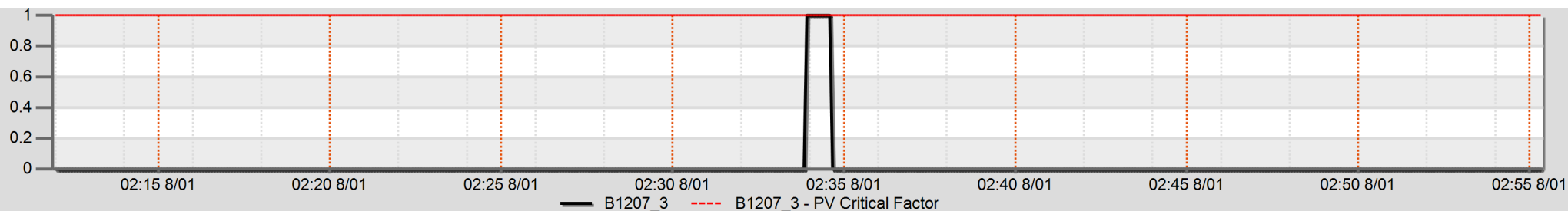
timer control not active for this ccp

B1207_3

BLOWER - Alcohol flow control on the oven wheel

From 1/8/2020 2:11:55 AM
To 1/8/2020 2:55:24 AM

CYCLE br_temp_id_cop



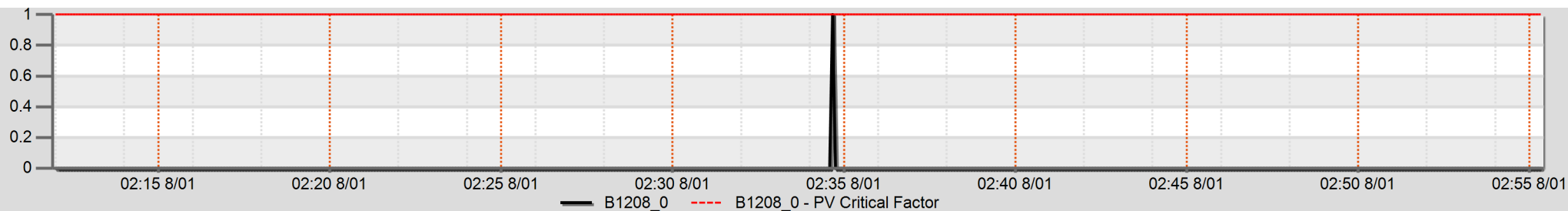
timer control not active for this ccp

B1208_0

BLOWER - Alcohol flow control on the oven guide

From 1/8/2020 2:11:55 AM
To 1/8/2020 2:55:24 AM

CYCLE br_temp_id_cop



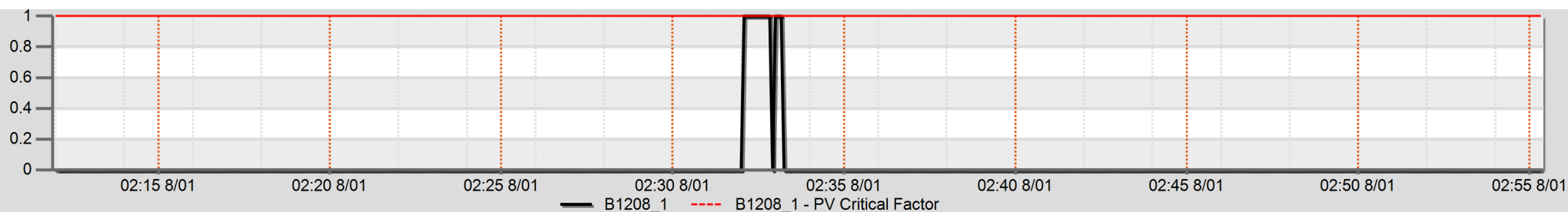
timer control not active for this ccp

B1208_1

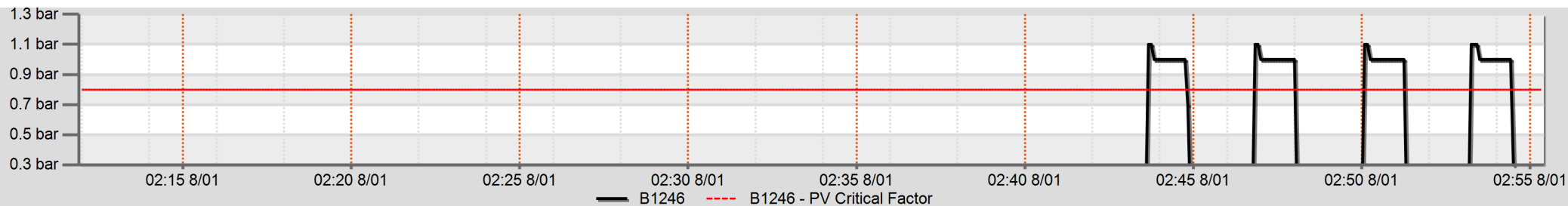
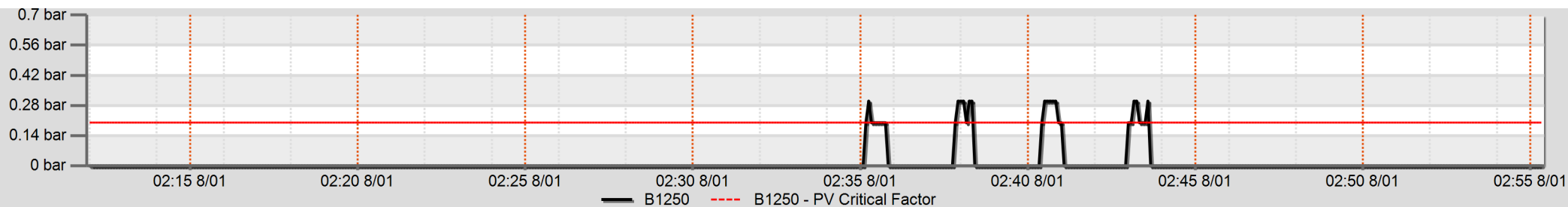
BLOWER - Alcohol flow control on the exit starwheel

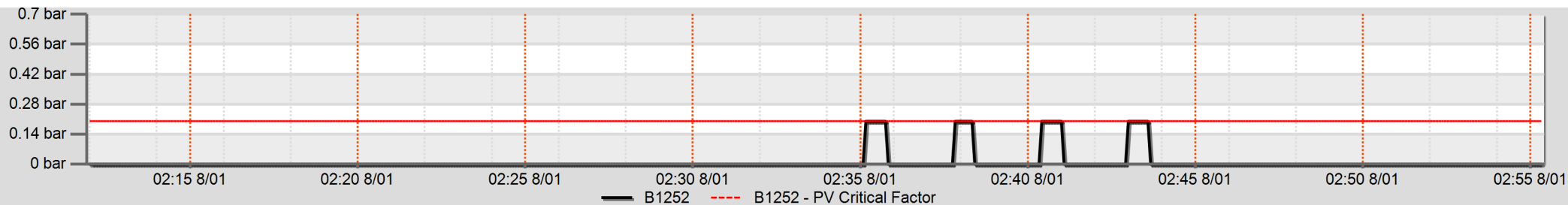
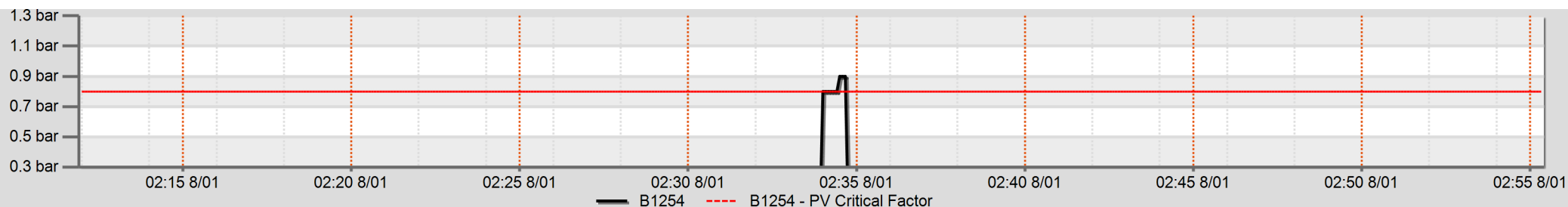
From 1/8/2020 2:11:55 AM
To 1/8/2020 2:55:24 AM

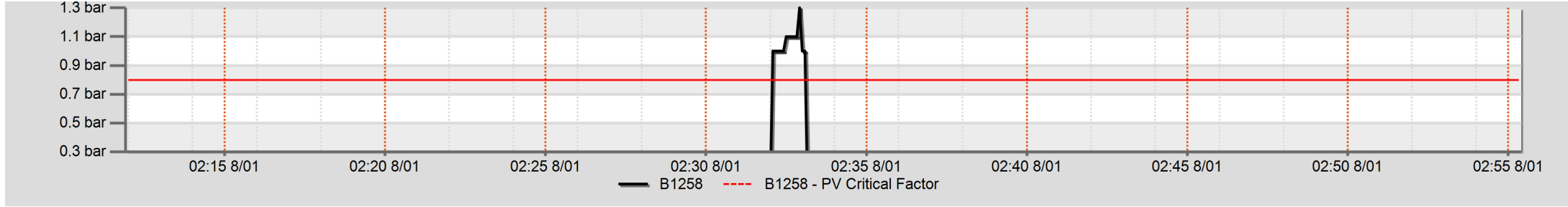
CYCLE br_temp_id_cop



timer control not active for this ccp

B1246**BLOWER - Air pressure on the top of mold**From 1/8/2020 2:11:55 AM
To 1/8/2020 2:55:24 AM**CYCLE** br_temp_id_cop*timer control not active for this ccp***B1250****BLOWER - Air pressure on the preform grippers**From 1/8/2020 2:11:55 AM
To 1/8/2020 2:55:24 AM**CYCLE** br_temp_id_cop*timer control not active for this ccp*

B1252**BLOWER - Air pressure on the bottle grippers**From 1/8/2020 2:11:55 AM
To 1/8/2020 2:55:24 AM**CYCLE** br_temp_id_cop*timer control not active for this ccp***B1254****BLOWER - Air pressure on the oven wheel and guide**From 1/8/2020 2:11:55 AM
To 1/8/2020 2:55:24 AM**CYCLE** br_temp_id_cop*timer control not active for this ccp*



timer control not active for this ccp

1/8/2020 12:36:17 AM

From

1/8/2020 2:00:36 AM

To

Alarm group	Alarm class	Alarm text	Time comes	Time goes
COMMON	Information	Flt4225_GENERAL - Cleaning Mode Running	1/8/2020 12:36:21 AM	
COMMON	Information	Flt5110_OUTFEED - 004MSA - Positioning In Progress	1/8/2020 12:38:25 AM	1/8/2020 12:38:31 AM
Filler	Information	Flt4447_FILLER TANK - Dummy Bottles Washing Running	1/8/2020 12:40:19 AM	1/8/2020 12:42:10 AM
COMMON	Information	Flt4225_GENERAL - Cleaning Mode Running	1/8/2020 12:42:10 AM	
Filler	Information	Flt4303_DUMMY BOTTLES - Cycle Running	1/8/2020 12:42:10 AM	1/8/2020 12:42:36 AM
COMMON	Information	Flt4215_GENERAL - COP - Cycle Running	1/8/2020 12:43:37 AM	
COMMON	Message	Flt4658_HYDRAULIC SEAL - FSF105 - Flow Presence Alarm	1/8/2020 12:45:51 AM	
COMMON	Alarm	Flt4211_COP UNIT - Caustic Not Sended	1/8/2020 12:47:49 AM	
CIP/SIP	Information	Flt4512_CIP/SIP CIRCUIT - CTS101 - Waiting For Concentration Solution At Setpoint	1/8/2020 12:57:07 AM	
COMMON	Information	Flt4257_ISOLATOR TREATMENT - SOP - Cycle Running	1/8/2020 1:24:16 AM	1/8/2020 1:29:42 AM
CIP/SIP	Information	Flt4512_CIP/SIP CIRCUIT - CTS101 - Waiting For Concentration Solution At Setpoint	1/8/2020 1:34:23 AM	

Event_List

1/8/2020 12:36:17 AM

From

1/8/2020 2:00:36 AM

To

Time Received	VARIABLE	DESCRIPTION	Event Type	Logged User	PC Name	HMI Project
1/8/2020 12:36:18 AM	HMI.PB.Mode.Cleaning.Status	Change Value: Old: (0) New: (1)	Button: Cleaning Mode Selection	operator	PC-FLR	ZNFLR
1/8/2020 12:36:18 AM	HMI.PB.Mode.Cleaning.Status	Change Value: Old: (0) New: (0)	Button: Cleaning Mode Selection	operator	PC-FLR	ZNFLR
1/8/2020 12:36:19 AM	HMI.PB.Mode.Cleaning.Status	Change Value: Old: (0) New: (1)	Button: Cleaning Mode Selection	operator	PC-FLR	ZNFLR
1/8/2020 12:36:19 AM	HMI.PB.Mode.Cleaning.Status	Change Value: Old: (0) New: (0)	Button: Cleaning Mode Selection	operator	PC-FLR	ZNFLR
1/8/2020 12:36:20 AM	HMI.PB.CicleConf.Status	Change Value: Old: (0) New: (1)	Button: Activation Selected Cycle	operator	PC-FLR	ZNFLR
1/8/2020 12:36:21 AM	HMI.PB.CicleConf.Status	Change Value: Old: (0) New: (0)	Button: Activation Selected Cycle	operator	PC-FLR	ZNFLR
1/8/2020 12:55:32 AM	HMI.PB.PAA_Recovery.Status	Modify spontaneous value: Old: (0) New: (1)	Button: PAA unit - recovery	operator	PC-FLR	ZNAUS
1/8/2020 12:55:34 AM	HMI.PB.PAA_Recovery.Status	Modify spontaneous value: Old: (1) New: (0)	Button: PAA unit - recovery	operator	PC-FLR	ZNAUS
1/8/2020 12:55:34 AM	HMI.PB.PAA_RecConfirm.Status	Modify spontaneous value: Old: (0) New: (1)	Button: PAA unit - recovery confirm	operator	PC-FLR	ZNAUS
1/8/2020 12:55:37 AM	HMI.PB.PAA_RecConfirm.Status	Modify spontaneous value: Old: (1) New: (0)	Button: PAA unit - recovery confirm	operator	PC-FLR	ZNAUS
1/8/2020 1:14:30 AM	HMI.PB.PAA_Recovery.Status	Modify spontaneous value: Old: (0) New: (1)	Button: PAA unit - recovery	operator	PC-FLR	ZNAUS
1/8/2020 1:14:31 AM	HMI.PB.PAA_Recovery.Status	Modify spontaneous value: Old: (1) New: (0)	Button: PAA unit - recovery	operator	PC-FLR	ZNAUS
1/8/2020 1:14:32 AM	HMI.PB.PAA_RecConfirm.Status	Modify spontaneous value: Old: (0) New: (1)	Button: PAA unit - recovery confirm	operator	PC-FLR	ZNAUS
1/8/2020 1:14:33 AM	HMI.PB.PAA_RecConfirm.Status	Modify spontaneous value: Old: (1) New: (0)	Button: PAA unit - recovery confirm	operator	PC-FLR	ZNAUS