

# Fine-Tuning DeepSeek-R1 on Medical CoT Dataset

AI Doctor - Medical Reasoning with DeepSeek-R1

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### 1. Objective

The objective of this project was to fine-tune a large language model on a medical dataset containing clinical reasoning examples. The aim was to enhance the model's ability to handle complex diagnostic questions using chain-of-thought (CoT) reasoning techniques.

### 2. Model & Dataset

- Base Model: DeepSeek-R1-Distill-Llama-8B from Hugging Face
- Dataset: FreedomIntelligence/medical-o1-reasoning-SFT
- Samples Used: 500 examples (training split)
- Prompt Style: Custom prompt with <think> tags for step-by-step reasoning

### 3. Tools & Libraries

- pip install torch==2.5.1 torchvision==0.20.1 --index-url https://download.pytorch.org/whl/cu121
- pip install triton==2.0.0 --force-reinstall
- pip install "unsloth[colab-new] @
   git+https://github.com/unslothai/unsloth.git"
- pip install peft==0.10.0 trl==0.7.9 xformers==0.0.28.post3 accelerate bitsandbytes
- Unsloth (QLoRA + Flash Attention)
- Transformers (Hugging Face)

- Datasets (Hugging Face)
- PEFT & TRL for LoRA fine-tuning
- WANDB for experiment tracking
- PyTorch with CUDA 12.1

# 4. Fine-Tuning Flow

- Model Loading: 4-bit QLoRA model loaded using Unsloth API
- Prompt Engineering: Medical CoT examples framed using a templated prompt with <think> and </think> tags
- LoRA Applied To: q\_proj, k\_proj, v\_proj, o\_proj, gate\_proj, up\_proj, down\_proj
- Trainer Used: SFTTrainer from trl
- Training Arguments:
  - Per Device Batch Size: 2
  - Accumulation Steps: 4
  - o Max Steps: 60
  - o Epochs: 1
  - o Learning Rate: 2e-4
  - Mixed Precision: FP16/BF16 (auto-detected)

# 5. Inference Example

Sample inference after fine-tuning:

question = """A 59-year-old man presents with a fever..."""

FastLanguageModel.for\_inference(model)

inputs = tokenizer([prompt\_style.format(question, "")],

```
return_tensors="pt").to("cuda")

outputs = model.generate(input_ids=inputs.input_ids,
attention_mask=inputs.attention_mask, max_new_tokens=1200)

print(tokenizer.decode(outputs[0]))
```

### 6. Results

- Fine-tuned model responded with accurate, coherent answers to complex medical queries.
- Efficient GPU usage due to 4-bit quantization
- WANDB tracking enabled for training visualization

### 7. Challenges

- **Triton Errors:** Resolved by pinning to version 2.0.0
- Torch Compatibility: Solved via correct installation using CUDA index URL
- Runtime Instability: Resolved by restarting Colab after installations

### 8. Conclusion

This project successfully showcases the power of LoRA fine-tuning using Unsloth for medical NLP tasks. The result is a competent medical reasoning AI agent capable of structured and logical diagnoses.

# **Credits**

- <u>Unsloth</u>
- DeepSeek
- Medical CoT Dataset