

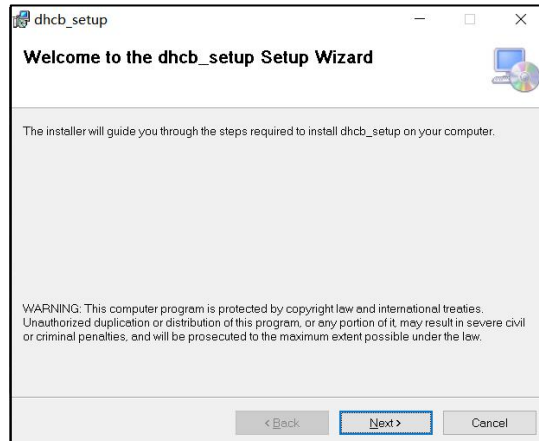
## Communication box modify IP parameters instructions

- Software Installation

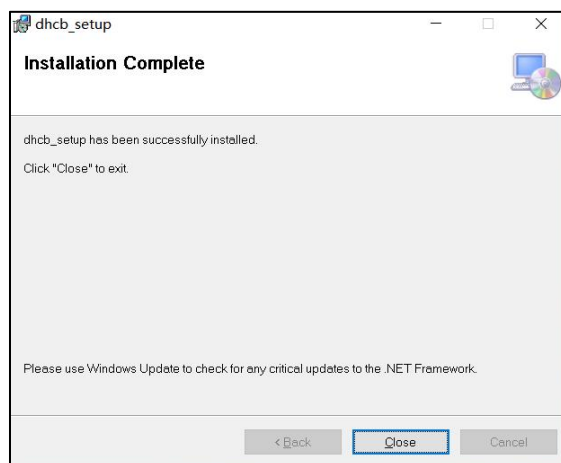
1. Double-click the installer



2. Installation starts, Click Next to install



3. After the installation is complete, click Close



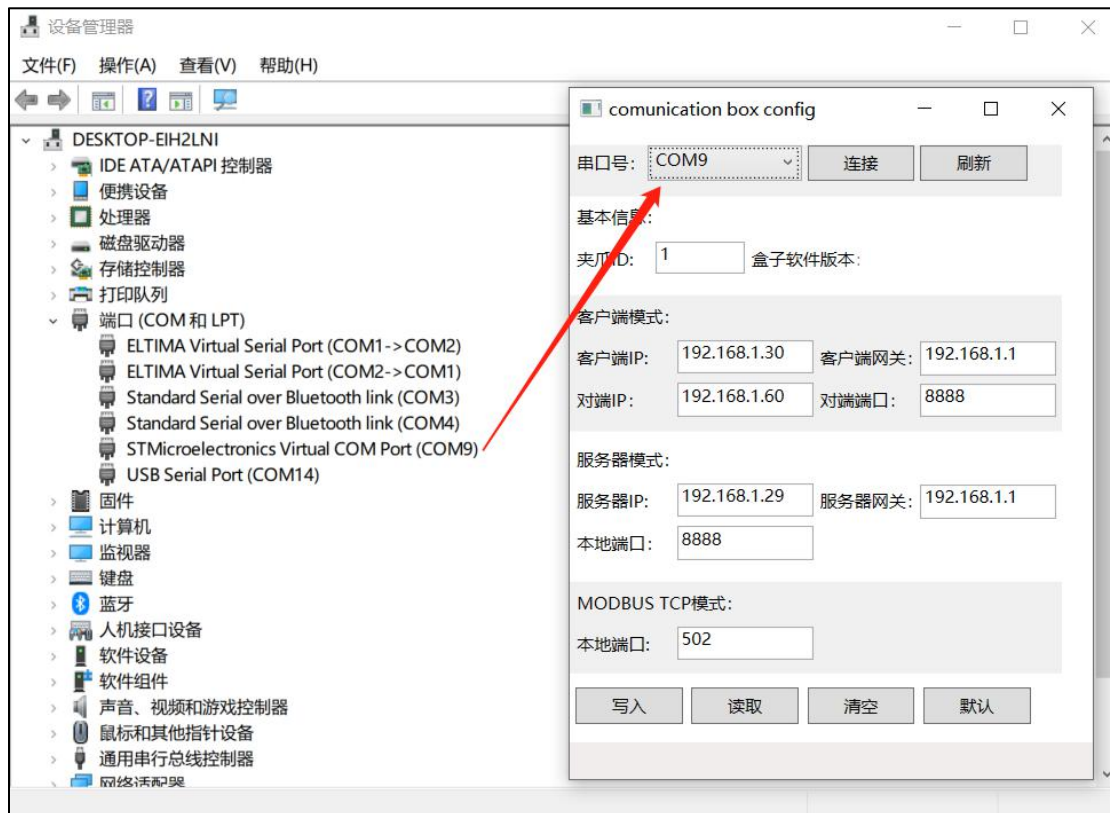
Navigate to the software installation path, such as:

Program Files (x86) > HP Inc > dhcb_setup				搜索"dhcb_setup"	
名称	修改日期	类型	大小		
dhcb_config	2021/11/3 11:24	应用程序	24 KB		
dhcb_config.exe.config	2021/9/13 16:58	XML Configurati...	1 KB		
System.Net.Http.dll	2015/11/5 20:36	应用程序扩展	84 KB		

4. Double-click 'dhcb\_config', Open the IP debugging software.

- Revise IP address--Software method

1. Turn the DIP switch to the 1000 position, restart the communication box, the communication box will enter the USB mode. (Serial driver needs to be installed first)



2. Modify the server IP of the server mode, click Write, the setting is complete.  
 3. Turn off the communication box, adjust the DIP switch to the 1100 position, restart the communication box, and the IP will take effect.

- Modify IP address--Instruction method

4. Turn the DIP switch to the 1000 position, restart the communication box, and the communication box will enter the USB mode. (Serial driver needs to be installed first)

5. Use the serial driver software to connect the box, send the command to confirm that the communication between the PC and the box is normal, and the data can be returned normally.

6. Set the box service model IP to 192.168.3.101

Send: 01 10 40 07 00 02 04 C0 A8 03 65 FE B1

Receive: 01 10 40 07 00 02 E5 C9

7. Set the box service model gateway to 192.168.3.1

Send: 01 10 40 09 00 02 04 C0 A8 03 01 7E D6

Receive: 01 10 40 09 00 02 84 0A

8. Set the box server mode port number to 8080

Send: 01 10 40 0B 00 01 02 1F 90 EE B3

Receive: 01 10 40 0B 00 01 65 CB