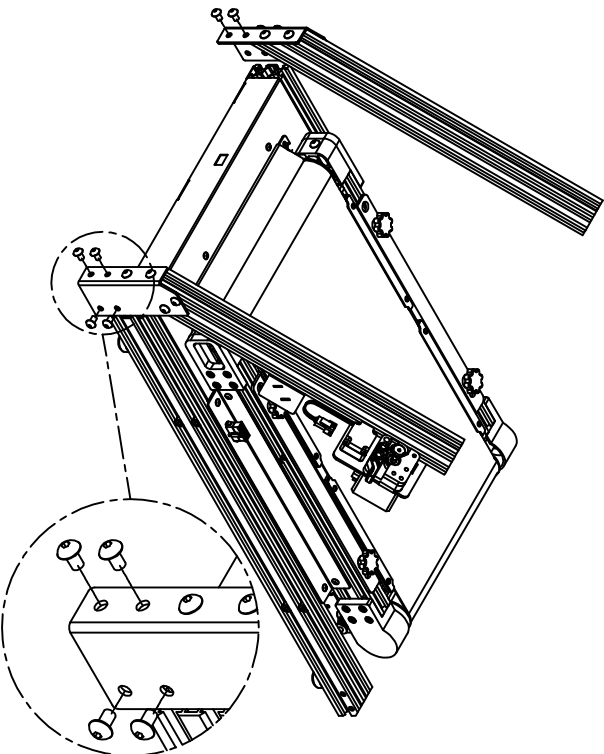
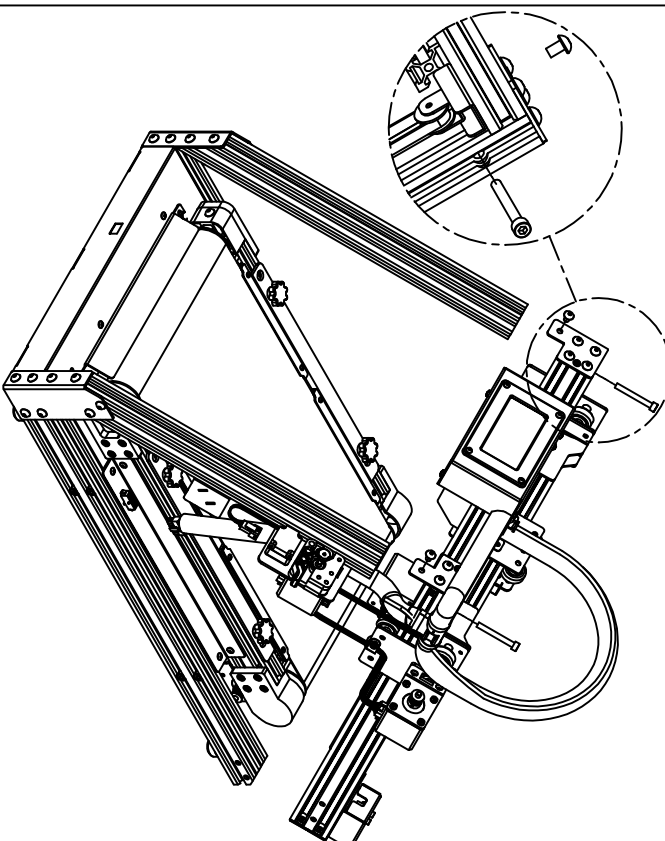


MA20 V2 Installation Instructions

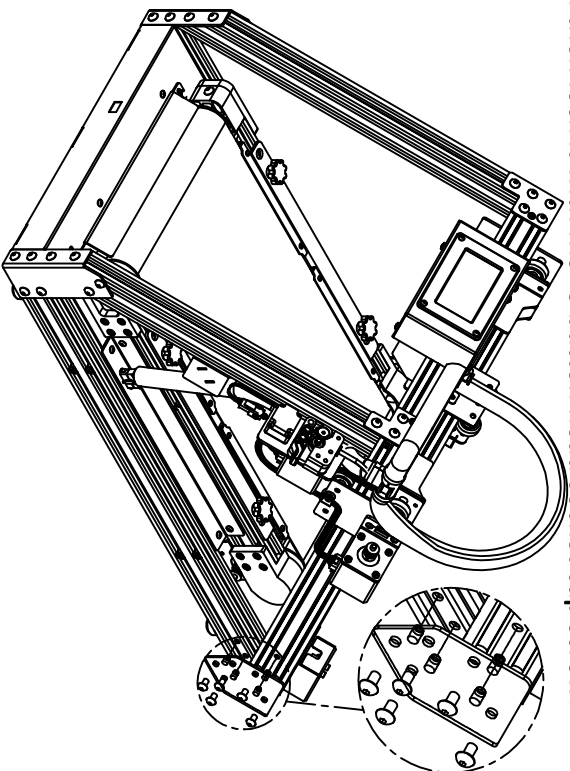
(1) As shown in illustration: Fix the two pillars with M5*8 button head socket cap screw. (Lock the front first, then the side)



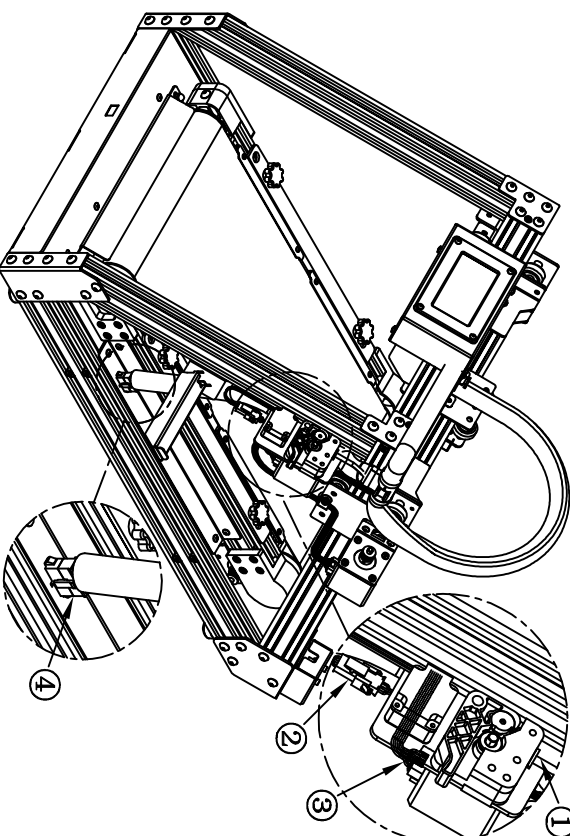
(2) As shown in illustration: First fix the Y-axis part with M5*40 socket head cap screw, and then lock it with M5*8 button head socket cap screw from the front.



(3) As shown in illustration: Insert the positioning pin on the Y-axis fixed plate into the corresponding hole of the aluminum profile, and then lock it with M5*8 button head socket cap screw.



(4) As shown in illustration: Insert the ① Guiding tube ② Filament detector ③ extruder motor ④ base connection line in sequence.



20pcs M5*8
Button head socket
cap screws



2pcs socket head
cap screws



1pcs 3mm Button
head socket head
wrench



1pcs 4mm Button
head socket head
wrench

