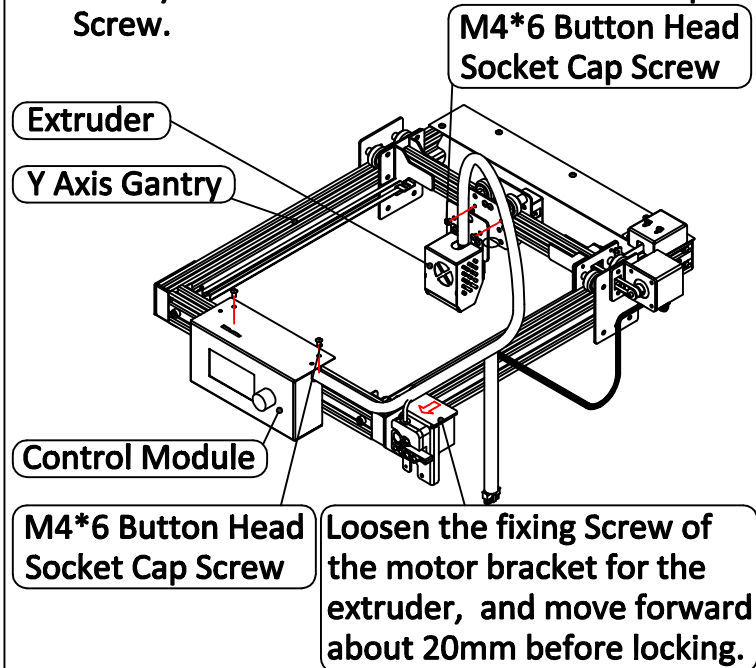
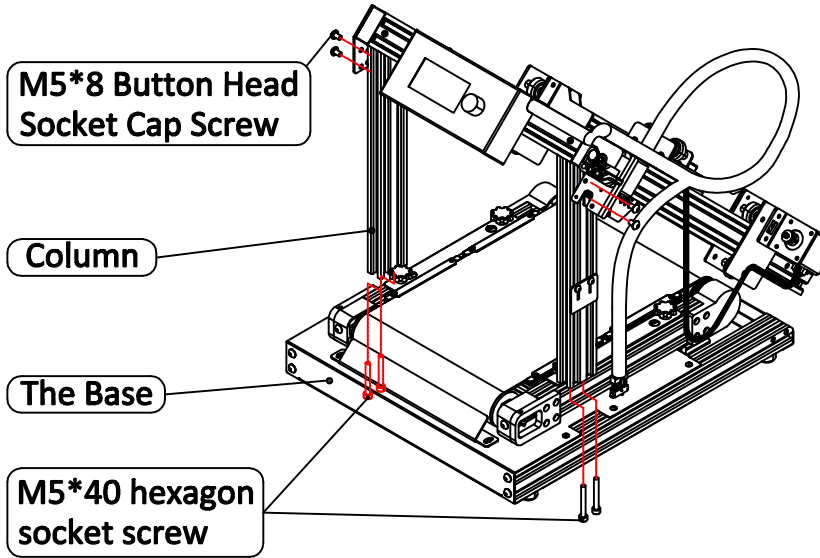


# MA21 Installation Instructions

- (1) Fix the extruder and control module on the Y Gantry with M4\*6 Button Head Socket Cap Screw.

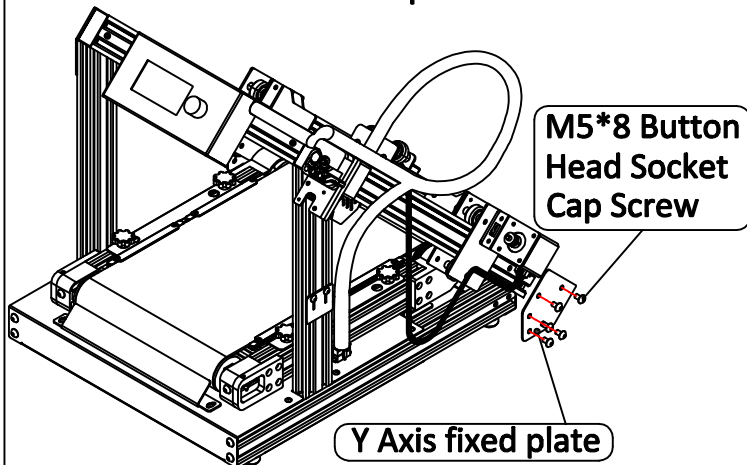


- (2) Fix Y axis gantry and two columns with M5\*8 Button Head Socket Cap Screw, and then using the M5\*40 hexagon socket screw through the screw holes on the base from the bottom to secure the columns.



Accessories list	QTY(PCS)
Y Axis Gantry	1
The Base	1
Column	2
Y Axis fixed plate	2
Filament Rack	1
M4*6 Button Head Socket Cap Screw	4
M5*8 Button Head Socket Cap Screw	14
M5*40 Hexagon socket screw	4

- (3) Insert the positioning pin on the Y axis fixed plate into the corresponding hole of the aluminum profile, and then fix it with M5\*8 Button Head Socket Cap Screw.



- (4) Connect the cables on the base.

