



List of Toyota factories



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This list comprises Toyota's manufacturing facilities worldwide, as well as others that are jointly owned by the company or run under a contract.^[1]

Toyota Manufacturing facilities

Argentina

- Zárate, Buenos Aires Province – Hilux, SW4 and Camry (since 2012). Production started in 1997.

Belgium

- Brussels – European R&D facility since 1987. Similar facilities were opened in Germany (1993) and France (2000)

Brazil

Toyota do Brasil Ltda.

- São Bernardo do Campo, São Paulo – Corolla & Hilux autoparts. Production of Land Cruiser Bandeirantes started in 1958 (first plant outside Japan).
- Indaiatuba, São Paulo – Corolla. Production started in 1998.^[2]
- Sorocaba, São Paulo – Etios and Camry. Started in 2012.^[3]
- Porto Feliz, São Paulo – Engine plant. Production will start in the second half of 2015.

Canada

- Toyota Motor Manufacturing Canada
 - Cambridge, Ontario, South – Corolla, Lexus RX 350 and RX 450h. Production started October 1988.^[4]
 - Cambridge, Ontario, North – Corolla. Production started 1997^[5]
 - Woodstock, Ontario – RAV4. Production started in the fourth quarter of 2008. RAV4 EV production from 2013.

- Canadian Autoparts Toyota, Inc. (CAPTIN), Delta, British Columbia – Aluminium wheels for Canada, US and Japan. Around 1.45 million wheels produced annually.

Colombia

- PRACO Didacol Since 2005, here only produces trucks from the brand Hino in five models.

France

- Toyota Motor Manufacturing France, Onnaing-Valenciennes – Yaris hatchback

Indonesia

- PT Toyota Motor Manufacturing Indonesia, Karawang, West Java – Innova, Avanza, Fortuner, Etios Valco, Agya, Vios, Yaris

In 2011, Toyota Motor Corporation will invest in a new plant that will produce about 70,000 vehicles a year when complete for Rp 5,500,000,000,000 (US\$638 million) besides Rp 2,600,000,000,000 (US\$302 million) to expand its sales outlets throughout the country. The current production is 110,000 units vehicles per year.^[6]

Japan

There are a total of sixteen Toyota-owned factories in Japan.^{[7][8]} All but three of these are located in or near Toyota City, while the others are located in Kyushu, Hokkaido and northern Honshu.

Operator	Plant name	Location	Main products	Start of operations	Unit production	Employees
Toyota Motor Corporation	Honsha	<u>Toyota, Aichi</u>	Forged parts, hybrid system parts, chassis parts	1938-11		1,776
	Motomachi	<u>Toyota, Aichi</u>	Crown, Mark X, Estima, Mirai, LFA, LC	1959-08	73,000	4,085
	Kamigo	<u>Toyota, Aichi</u>	Engines <u>M</u> , <u>K</u> , <u>S</u> , <u>R</u> , <u>T</u>	1965-11		3,034
	<u>Takaoka</u>	<u>Toyota, Aichi</u>	Corolla, iQ, Auris	1966-09	179,000	3,293
	Miyoshi	<u>Miyoshi, Aichi</u>	Transmission-related parts, forged parts, engine-related parts	1968-07	–	1,456
	Tsutsumi	<u>Toyota, Aichi</u>	Prius, Camry, Premio, Allion, Celica, Scion tC	1970-12	510,000	5,045
	Myochi	<u>Miyoshi, Aichi</u>	Powertrain-related parts	1973-06		1,512
	Shimoyama	<u>Miyoshi, Aichi</u>	Engines, turbochargers, catalytic converters	1975-03		1,535
	Kinu-ura	<u>Hekinan, Aichi</u>	Transmission-related parts	1978-08		3,062
	<u>Tahara</u>	<u>Tahara, Aichi</u>	LS, GS, IS, GX, RC, RAV4, Wish, Land Cruiser, 4Runner, Vanguard, engines	1979-01	396,000	7,821
	Teiho	<u>Toyota, Aichi</u>	Mechanical equipment, moldings for resin and casting and forging	1986-02		1,083
	Hirose	<u>Toyota, Aichi</u>	Research and development and production of electronic control devices, ICs	1989-03		1,605
Toyota Auto Body Co., Ltd. ^[9]	Kariya ^[9]	<u>Kariya, Aichi</u> ^[10]	Vehicles for the elderly and people with disabilities	1945-08-31 ^[10]		

				"Welcab", Coms			
		Kotobuki New Development Center ^[9]	<u>Toyota, Aichi</u> ^[10]		1960-05 ^[9]		
		Yoshiwara ^[9]	<u>Toyota, Aichi</u> ^[10]	Lexus LX, Land Cruiser (J200), Land Cruiser (J70), Coaster ^[9]	1962-01 ^[9]		
		Fujimatsu ^[9]	<u>Kariya, Aichi</u> ^[10]	Estima, Estima Hybrid, Voxy, Noah, Prius ^[9]	1964-01 ^[9]		
		Inabe ^[9]	<u>Inabe, Mie</u> ^[10]	Alphard, Alphard Hybrid, Vellfire, Vellfire Hybrid, HiAce ^[9]	1993-12 ^[9]		
		Gifu Auto Body Honsha ^[9] (Gifu Auto Body Co., Ltd.) ^[11]	<u>Kakamigahara, Gifu</u> ^[11]	HiAce, ambulances ^[9]	1940-10 ^[11]		
Toyota Motor Kyushu, Inc. ^[12]		Miyata ^[12]	<u>Miyawaka, Fukuoka</u> ^[12]	IS, ES, HS, CT, RX, SAI, Harrier, Highlander	1992-12- 22 ^[12]	309,000	7,154
		Kanda ^[12]	<u>Miyako, Fukuoka</u> ^[12]	Engines	2005-12- 20 ^[12]		
		Kokura ^[12]	<u>Kokura, Kitakyushu, Fukuoka</u> ^[12]	Transaxles	2008-08- 01 ^[12]		
Toyota Motor Hokkaido, Inc. ^[13]			<u>Tomakomai, Hokkaido</u> ^[13]	Transmissions, powertrain- related parts	1991-02- 08 ^[14]		2,394
<u>Toyota Motor East Japan, Inc.</u> ^[15]	Formerly, <u>Kanto Auto Works, Ltd.</u> ^[15]	Higashi Fuji ^[15]	<u>Susono, Shizuoka</u> ^[16]	Century, Crown, Crown Comfort, Comfort, Isis, Corolla Fielder, and Corolla (export) ^[15]	1967-05 ^[15]	343,000	7,441
		Iwate ^[15]	<u>Kanegasaki, Iwate</u> ^[16]	Blade, ist, Ractis, Belta, Yaris, Aqua ^[15]	1993-11 ^[15]		
		Suyama (formerly, Higashi Fuji Machine) ^[15]	<u>Susono, Shizuoka</u> ^[16]	Stamping molds for vehicles ^[15]	2009-06 ^[15]		

	Formerly, <u>Central Motor Co., Ltd.</u> ^[15]	Miyagi Ohira (formerly, Miyagi) ^[15]	<u>Ōhira, Miyagi</u> ^[16]	Corolla Axio, Yaris, Belta, auto bodies, auto parts, molds, machine tools, measuring instruments, and machinery and equipment ^[15]	1950-09 ^[15]		
	Formerly, <u>Toyota Motor Tohoku Corporation</u> ^[15]	Miyagi Taiwa ^[16]	<u>Taiwa, Miyagi</u> ^[16]	Electronically controlled brake actuators (ABS, ECB), axles, torque converters, etc. ^[15]	1997-07 ^[15]		
<u>Daihatsu Motor Co., Ltd.</u> ^[17]		Ikeda ^[17]	<u>Ikeda, Osaka</u> ^[18]	bB, Passo ^[17]	1939-05 ^[18]		1,251 ^[18]
		Kyoto ^[17]	<u>Ōyamazaki, Kyoto</u> ^[19]	Passo Sette, Porte, Probox, Sienta, Succeed ^[17]	1973-04 ^[19]		1,151 ^[19]
		Oita (Nakatsu) (Daihatsu Motor Kyushu Co., Ltd) ^[17]	<u>Nakatsu, Ōita</u> ^[20]	Pixis Space, Rush ^[17]	2004-11 ^[20]		2,346 ^[20]
<u>Toyota Industries Corporation</u> ^[17]		Nagakusa ^[17]	<u>Ōbu, Aichi</u> ^[21]	Mark X, RAV4, Vitz, Zio ^[17]	1967 ^[21]		2,887 ^[21]
<u>Hino Motors, Ltd.</u> ^[17]		Hamura ^[17]	<u>Hamura, Tokyo</u> ^[22]	Dyna, FJ Cruiser, Land Cruiser Prado, ToyoAce ^[17]			

Mexico

- Toyota Motor Manufacturing de Baja California, Baja California – Toyota Tacoma

Philippines

- Toyota Motor Philippines Corporation, Santa Rosa, Province of Laguna – Innova, Vios – 28,000 units produced. Formerly produced Revo and Corolla (transferred production to Thailand).

Poland

- Toyota Motor Manufacturing Poland Sp. z o.o. Engines (both gasoline and diesel), semi-automatic

and manual gear shifts and crankshafts.^[23]

Russian Federation

- Toyota Motors Manufacturing Russia (TMMR), Saint Petersburg – Camry

The 224-ha factory in Shushary was laid down in 2005 and launched production on December 21, 2007. Currently produces 20,000 2.4L and 3.5L Toyota Camry vehicles per year, the production and model row might be extended in future.^[24]

South Africa

- Toyota SA – Prospecton, Durban – Corolla, Quantum, Hilux and an assortment of Hino Trucks. Assembly began in 1962, by Motor Assemblies who also built Volvos and Ramblers.^[25] Their Durban plant was opened in 1970, but they had been assembled for several years already. The Stout was the first Toyota available in South Africa, beginning in 1961. Toyota South Africa also later built the Renault 5 locally.

Thailand

- Toyota Gateway plant, Hua Samrong, Chachoengsao – Vios (Yaris sedan), Yaris hatchback, Corolla, Camry
- Toyota Samrong plant, Samrong Tai, Samut Prakan – Hilux Vigo, Fortuner (Fortuner V6 VVT-i Export Middle East)
- Toyota Ban Pho plant, Lad Kwang, Chachoengsao – Hilux Vigo (export models)
- Siam Toyota Manufacturing Co., Ltd., Chonburi – Engines^[26]

Turkey

- Toyota Motor Manufacturing Turkey, Arifiye, Sakarya Province – Toyota Verso, C-HR and Corolla

United Kingdom

- Toyota Manufacturing UK, Burnaston, Derbyshire (Auris and Avensis)
- Deeside, North Wales [Engine manufacturer]

United States

- Toyota Motor Manufacturing Mississippi, Inc., (TMMMS) is located in Blue Springs. Vehicle manufacture and assembly – Corolla.
- Toyota Motor Manufacturing Kentucky, Inc., (TMMK) is located in Georgetown. Engine manufacture – 2GR-FE and 2AR-FE. Vehicle manufacture and assembly – Camry, Hybrid Camry, Avalon, Avalon Hybrid, and Lexus ES.
- Toyota Motor Manufacturing Texas, Inc (TMMTX) is located in San Antonio. Vehicle manufacture and assembly – Tundra & Tacoma.
- Toyota Motor Manufacturing Indiana, Inc. (TMMI) is located in Princeton, Indiana. Vehicle

manufacture and assembly – Sequoia, Sienna, Highlander & Highlander Hybrid.

- Toyota Motor Manufacturing Alabama, Inc. (TMMAL), is located in Huntsville. Engine manufacture 1GR-FE, 1UR-FE and 3UR-FE. Engines mostly for TMMTX and some TMMI.
- Toyota Motor Manufacturing West Virginia, Inc. (TMMWV), is located in Buffalo. Engine manufacture 2GR-FE, 2ZR-FE and 1AR-FE.

Venezuela

- Toyota de Venezuela, C.A (TDV), Cumana, Sucre State. This Plant located in the northeast of Venezuela, produces Toyota Corolla, Toyota Hilux, Toyota Fortuner and Daihatsu Terios. Previously a large maker of Land Cruiser 40, 50, 60, 70 and 80 series, and 4Runner.

Joint venture, licensed, and contract factories

Czech Republic

- Toyota Peugeot Citroën Automobile Czech (joint venture with PSA Peugeot Citroën), Kolín, Czech Republic – Aygo

France

- PSA Peugeot Citroën Plant, Valenciennes-Hordain, France – ProAce^[27]

China

- Tianjin FAW Toyota – Toyota Corolla, Toyota Crown, Toyota Reiz, Toyota Vios
- Guangzhou Toyota – Toyota Camry, Toyota Yaris

Pakistan

- Indus Motors Company Ltd. (IMC) is a joint venture for assembling, progressive manufacturing and marketing of Toyota vehicles in Pakistan since 1990. IMC's production facilities are located near Karachi in an area measuring over 105 acres (0.42 km²).

India

- Toyota Kirloskar Motor Private Limited, Bidadi, Karnataka (Corolla Altis, Innova Crysta, Fortuner, Etios Sedan, Etios Hatchback & Etios Cross Hatchback).

Taiwan

- Kuozy Motors – Corolla Altis, Vios, Innova, Camry, Yaris, Dyna, WISH, Previa.

- Hotai Motor Co., Ltd. – Corolla Altis, Vios, Camry, Prius, Yaris, Innova, Previa, RAV4, Alphard, WISH.

Vietnam

- Toyota Motor Vietnam (Vios, Corolla, Camry, Land Cruiser, Zace, Hiace, Innova, Fortuner), Vĩnh Phúc, on the outskirts of Hanoi

Hino Motors

- Ontario, California (2004) – Toyota components and Hino trucks
- Marion, Arkansas (2006) – Differential, rear axle and suspension related parts
- Williamstown, Wood County, West Virginia (2007) – plant produces Class 6, 7 trucks for the US
- Woodstock, Ontario (2006) – Produces Class 6, 7 trucks for Canada
- Guanajuato, Mexico (2009) – produces 500 series trucks with partner Mitsui

Former joint venture, licensed, and Toyota factories

Australia

- Altona, Victoria – Camry and Aurion (formerly Avalon). The announcement of its closure came in February, for the facility to be closed by October 2017.^[28]

Colombia

- SOFASA, 1996-2009.

Ghana

- Toyota Industries, Accra (contract facility) – Vitz/Yaris and RAV4

United States

- Subaru of Indiana Automotive, Inc. is located in Lafayette, Indiana. Vehicle manufacture and assembly – Subaru Legacy, Toyota Camry from February 28, 2007 to May 27, 2016. Then production moved back to Toyota Motor Manufacturing Kentucky.

Zimbabwe

- Toyota Kirloskar Motor Private Limited, Harare (Corolla, Innova, Fortuner)

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