



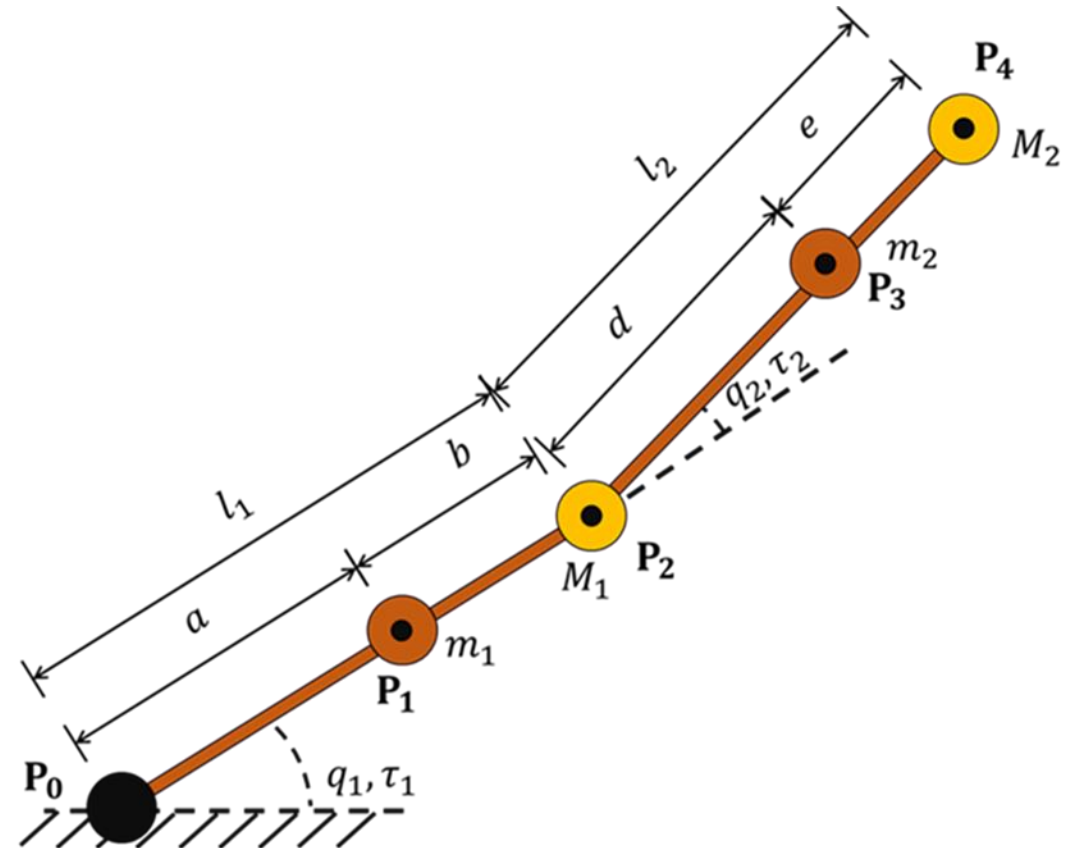
Dual Link Manipulator

Joint Control

{Learn, Create, Innovate};

In this section we'll see how to design (PID) joint controllers for the link 1 and link 2 of the Dual Link Manipulator.

- Centralized & independent joint control.
- Link PID joint control for a torque, τ_2 , located at \mathbf{P}_2 .
- PID joint control for a torque, τ_1 , located at \mathbf{P}_0 .
- For each PID controller design:
 - Independent joint linearization
 - Unforced dynamics analysis
 - Design parameters using pole placement





Linear Centralized & Decentralized Control



Centralized (full state) control $\{\mathbf{q}, \dot{\mathbf{q}}\} \rightarrow \boldsymbol{\tau}$

- Full state / sensor information is available
calculate the control signal (torque) applied to each joint
- Can be linear or non-linear.
- Potential to achieve precise joint control for high performance manoeuvres, although this requires accurate models

Decentralized (PID design for each joint) $\{q_i, \dot{q}_i\} \rightarrow \tau_i$

- Simpler to implement as it assumes each joint only has access to its own sensor readings
- Controller performance necessarily limited
- Performance / controller parameters depends on the position of the other (unknown) joints
- Discussed in this section



CLIPAS
MACHINE



卧式车削岗位安全风险点告知牌

危险源	1. 机械伤害	2. 触电	3. 物体打击	4. 火灾	5. 粉尘
危害程度	严重	严重	严重	严重	严重
预防措施	1. 操作人员必须经过专业培训，持证上岗。	2. 操作人员必须穿戴绝缘防护用品。	3. 操作人员必须穿戴安全帽。	4. 操作人员必须穿戴防火服。	5. 操作人员必须穿戴防尘口罩。
应急处置	1. 立即停止操作，报告上级。	2. 立即切断电源，报告上级。	3. 立即停止操作，报告上级。	4. 立即停止操作，报告上级。	5. 立即停止操作，报告上级。





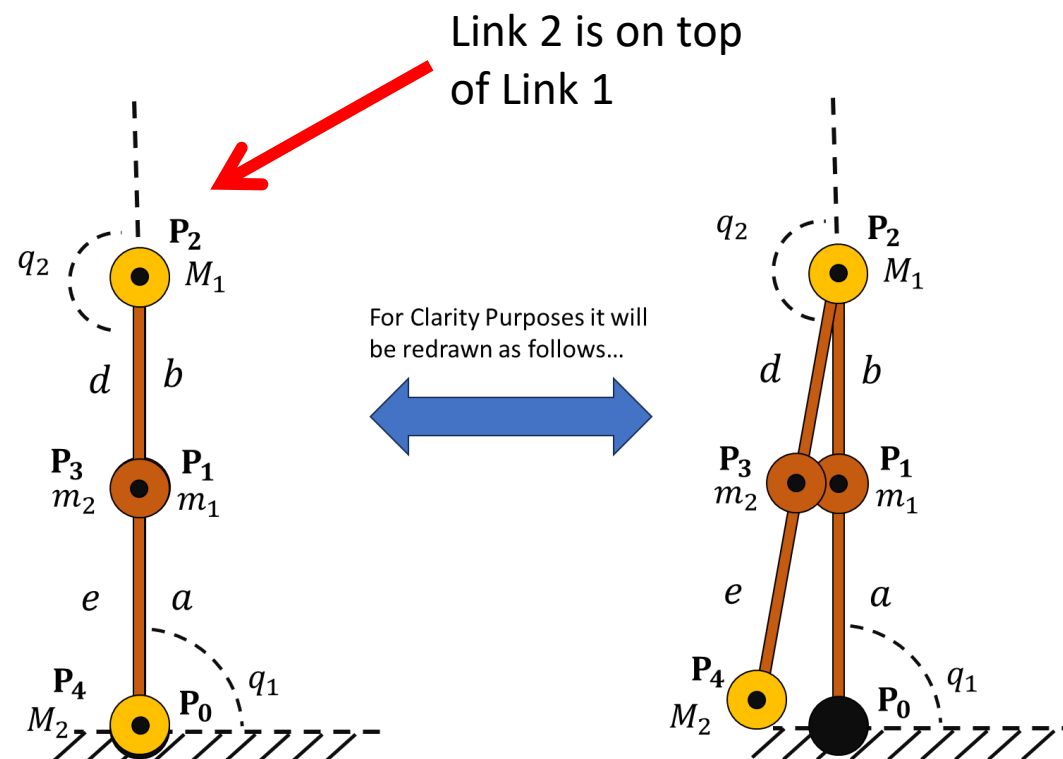
Dual Link Manipulator

PID Joint Control

{Learn, Create, Innovate};

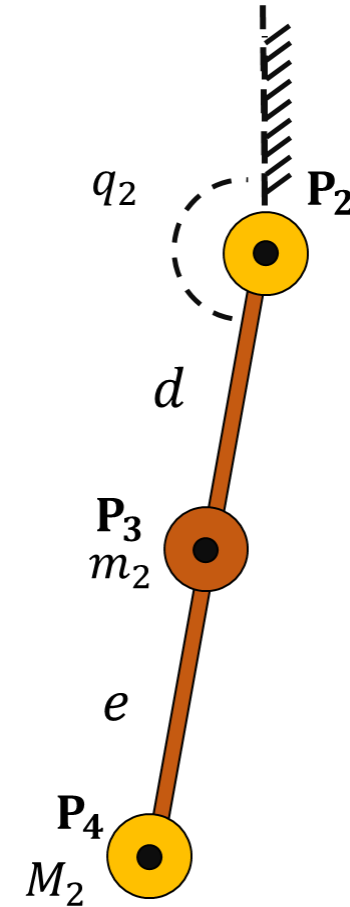
Introduction

- For this exercise a position (set-point or tracking) controller for the link 2 about \mathbf{P}_2 will be developed (without motor dynamics).
- Consider Link 1 Fixed, vertical and stationary
- Link 2 contains two masses $m_2 \rightarrow \mathbf{P}_3$ and $M_2 \rightarrow \mathbf{P}_4$
- Angle of link 2 is measured from the vertical q_2



PID Joint Control of the Link 2

- The system can be redrawn as a Single Link Manipulator (SLM), since the link 1 is fixed.
- Now the analysis becomes the same as with the simple pendulum system.



- Using Euler-Lagrange

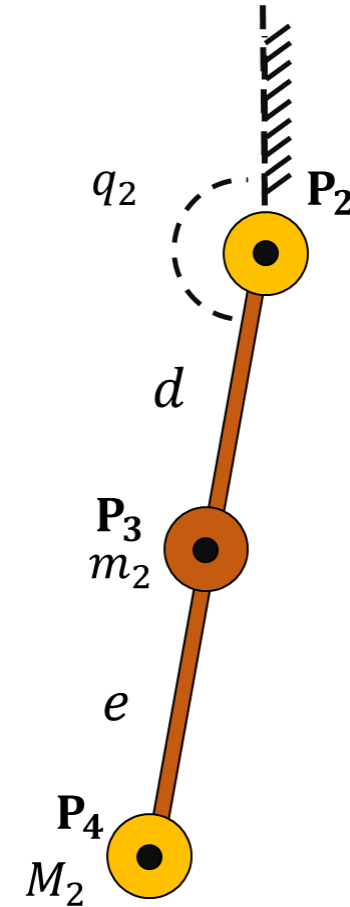
$$l_2 = d + e$$

$$\mathbf{P}_3 = d \begin{bmatrix} \sin q_2 \\ \cos q_2 \end{bmatrix} = d \begin{bmatrix} S_1 \\ C_2 \end{bmatrix}$$

$$\mathbf{P}_4 = l_2 \begin{bmatrix} \sin q_2 \\ \cos q_2 \end{bmatrix} = l_2 \begin{bmatrix} S_1 \\ C_2 \end{bmatrix}$$

Potential Energy Can then be defined:

$$PE = g \sum m_i h_i = g(m_2 d C_2 + M_2 l_2 C_2)$$



- The kinetic Energy can be defined

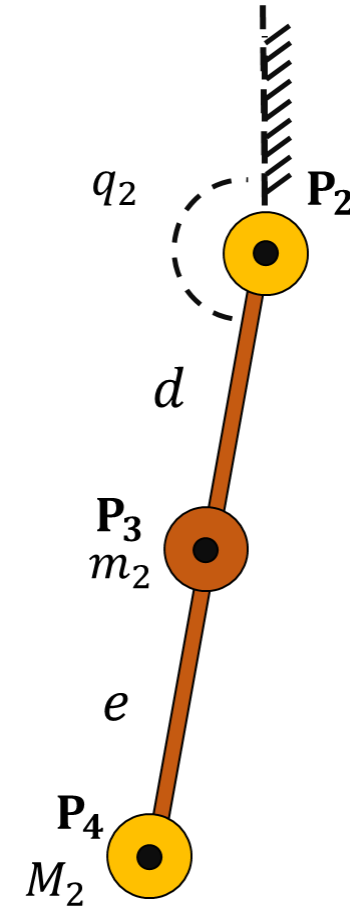
$$\dot{\mathbf{P}}_3 = d \begin{bmatrix} C_1 \\ -S_2 \end{bmatrix} \dot{q}_2 \quad \dot{\mathbf{P}}_4 = l_2 \begin{bmatrix} C_1 \\ -S_2 \end{bmatrix} \dot{q}_2$$

$$\|\dot{\mathbf{P}}_3\|_2^2 = d^2 \dot{q}_2^2 \quad \|\dot{\mathbf{P}}_4\|_2^2 = l_2^2 \dot{q}_2^2$$

$$KE = \sum \frac{1}{2} m_i v_i^2 + \frac{1}{2} J_i \dot{q}_i^2$$

$$KE = \frac{1}{2} (m_2 d^2 \dot{q}_2^2 + J_1 \dot{q}_2^2 + M_2 l_2^2 \dot{q}_2^2 + J_2 \dot{q}_2^2)$$

$$KE = \frac{1}{2} (m_2 d^2 + J_1 + M_2 l_2^2 + J_2) \dot{q}_2^2$$



- The Lagrangian is obtained as:

$$L = KE - PE$$

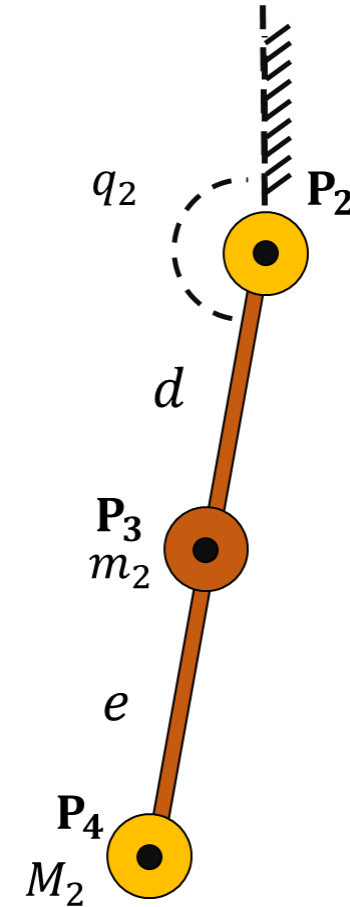
$$L = \frac{1}{2} (m_2 d^2 + J_1 + M_2 l_2 + J_2) \dot{q}_2^2 - g(m_2 d C_2 + M_2 l_2 C_2)$$

$$\frac{\partial L}{\partial q} = g(m_2 d + M l_2) S_2$$

$$\frac{\partial L}{\partial \dot{q}} = -(m_2 d^2 + J_1 + M_2 l_2^2 + J_2) \dot{q}_2$$

$$\text{Let } J_1 = J_2 = 0$$

$$\frac{d}{dt} \left[\frac{\partial L}{\partial \dot{q}} \right] = (m_2 d^2 + M_2 l_2^2) \ddot{q}_2$$



- The Link 2 Model can then be defined as:

$$(m_2 d^2 + M_2 l_2^2) \ddot{q}_2 - g S_2 (m_2 d + M l_2) = \tau$$

- Linearising around $x^* = [\pi, 0]$, $\Rightarrow \tau^* = 0$

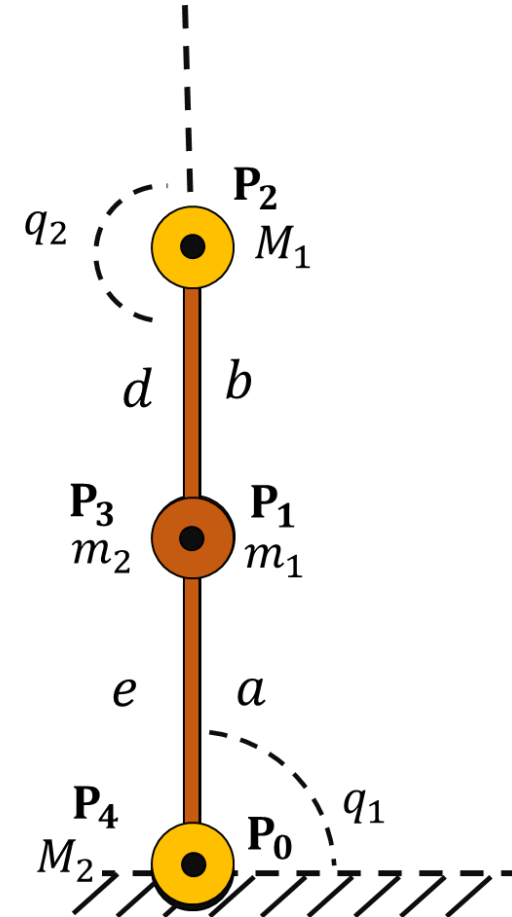
$$\Delta \ddot{q}_2 + \frac{g(m_2 d + M_2 l_2)}{m_2 d^2 + M_2 l_2^2} \Delta q_2 = \frac{1}{m_2 d^2 + M_2 l_2^2} \Delta \tau$$

$$\Delta \ddot{q}_2 = \frac{1}{m_2 d^2 + M_2 l_2^2} (-g(m_2 d + M_2 l_2) \Delta q_2 + \Delta \tau)$$

- Redefine $\Delta q = q$ and $\Delta \tau = \tau$
- Using the laplace transform on the linearised system

$$\frac{q(s)}{\tau(s)} = \frac{1}{(m_2 d^2 + M_2 l_2^2) s^2 + g(m_2 d + M_2 l_2)}$$

$$s = \pm j \sqrt{g \frac{m_2 d + M_2 l_2}{m_2 d^2 + M_2 l_2^2}}$$



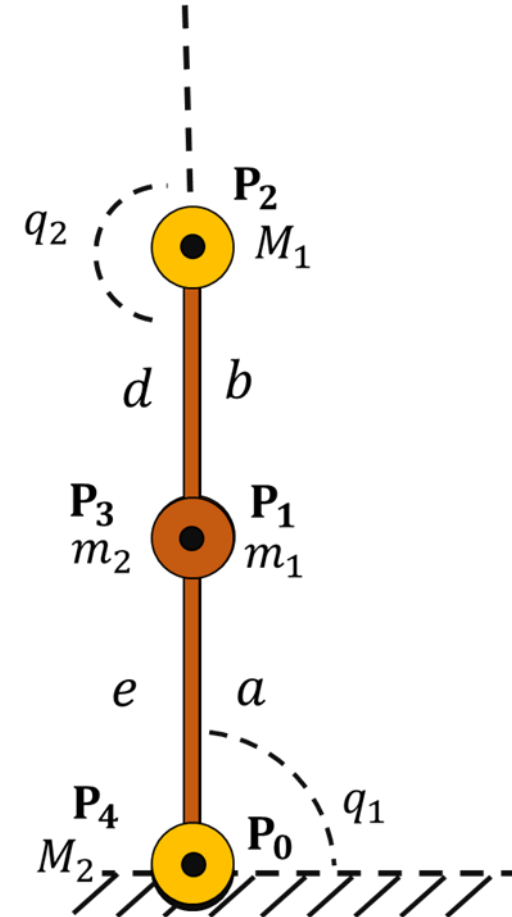
- Poles on the imaginary axis
- Sinusoidal Dynamics
- Angular frequency

$$\omega = \sqrt{g \frac{m_2 d + M_2 l_2}{m_2 d^2 + M_2 l_2^2}} \quad \frac{\text{rad}}{\text{s}}$$

- Time Period

$$T = \frac{2\pi}{\omega}$$

- Same behaviour of a Pendulum



PID Design

- The Linear system is given by

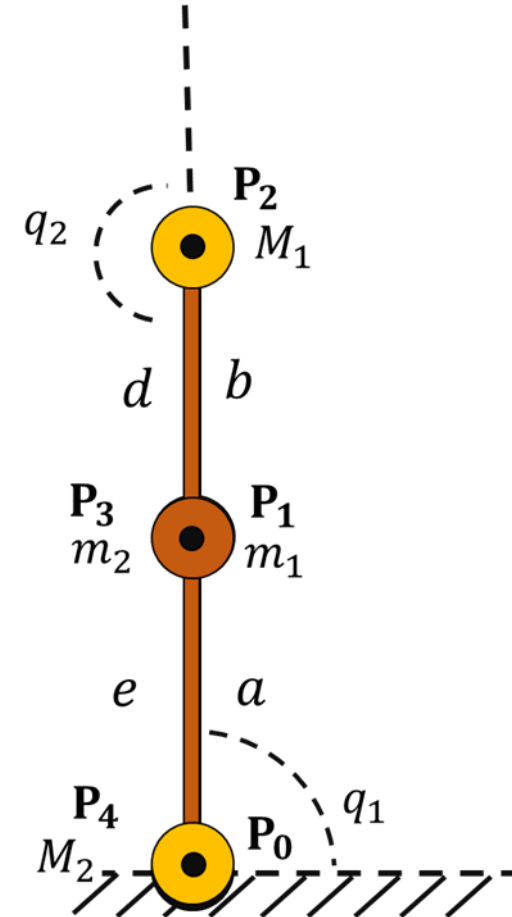
$$\ddot{q}_2 + \frac{g(m_2 d + M_2 l_2)}{m_2 d^2 + M_2 l_2^2} q_2 = \frac{1}{m_2 d^2 + M_2 l_2^2} \tau$$

- Let $\sigma_1 = m_2 d + M_2 l_2$ and $\sigma_2 = m_2 d^2 + M_2 l_2^2$
- Let the PID Controller to be described by

$$\tau = K_p e + K_i \int e dt + K_d \dot{e}$$

- Substituting

$$\ddot{q}_2 + g \frac{\sigma_1}{\sigma_2} q_2 = \frac{1}{\sigma_2} (K_p e + K_i \int e dt + K_d \dot{e})$$



PID Design

- Derivating and using Laplace,

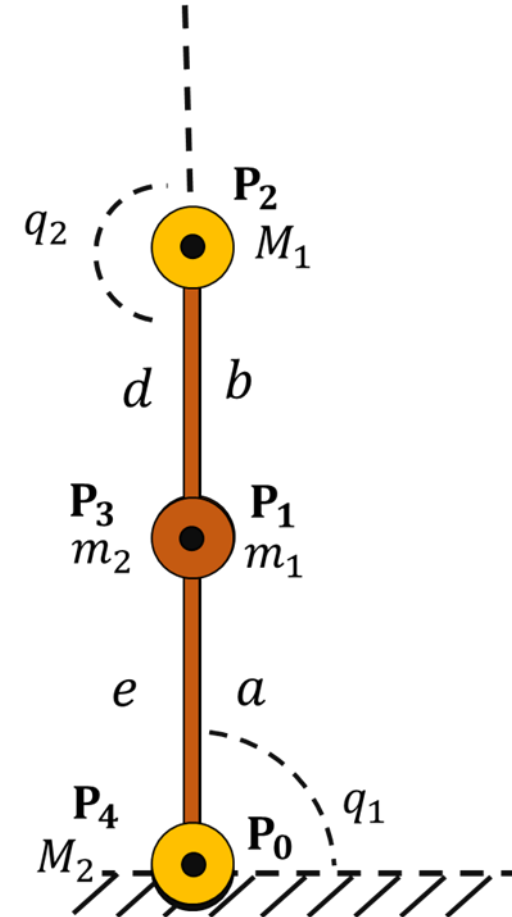
$$\ddot{q}_2 + g \frac{\sigma_1}{\sigma_2} q_2 = \frac{1}{\sigma_2} \left(K_p e + K_i \int e dt + K_d \dot{e} \right)$$

- Let the error be defined as $e = r - q_2$
- Deriving and Transform using Laplace

$$q_2(s) \left(s^3 + \frac{K_d}{\sigma_2} s^2 + \left(\frac{\sigma_1}{\sigma_2} g + \frac{K_p}{\sigma_2} \right) s + \frac{K_i}{\sigma_2} \right) = \frac{1}{\sigma_2} (K_d s^2 + K_p s + K_i) r(s)$$

- The denominator is then given by

$$s^3 + \frac{K_d}{\sigma_2} s^2 + \left(\frac{\sigma_1}{\sigma_2} g + \frac{K_p}{\sigma_2} \right) s + \frac{K_i}{\sigma_2}$$





PID Joint Control of the Link 2



PID Design

- The system must be operating on the downright region
- We can neglect \dot{r} in \dot{e} to eliminate the zero
- Choosing K_p, K_i, K_d changes the location of the poles
- The chosen poles are

$$s = -10, -15, -20$$

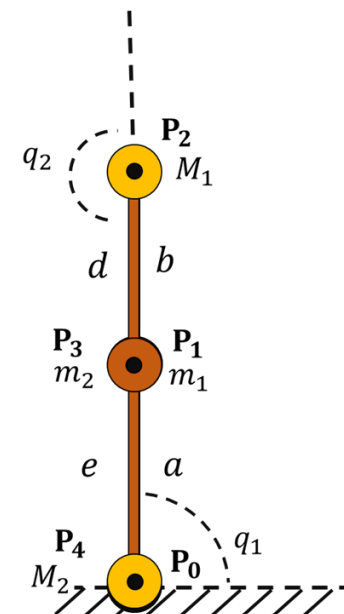
- Time constant $\tau = 0.1, 0.067, 0.05$ s respectively

$$(s + 10)(s + 15)(s + 20) = s^3 + 45s^2 + 650s + 3000$$

$$\frac{K_d}{\sigma_2} = 45, \quad \frac{\sigma_1}{\sigma_2}g + \frac{K_p}{\sigma_2} = 650, \quad \frac{K_i}{\sigma_2} = 3000$$

$$K_d = 45\sigma_2, \quad K_p = \sigma_2 \left(650 - \frac{\sigma_1}{\sigma_2}g \right), \quad K_i = 3000\sigma_2$$

- Low Time constant for manipulators
- Different poles to make the system “robust”
- Relatively large values of PID gains due to the “fast” response needed.

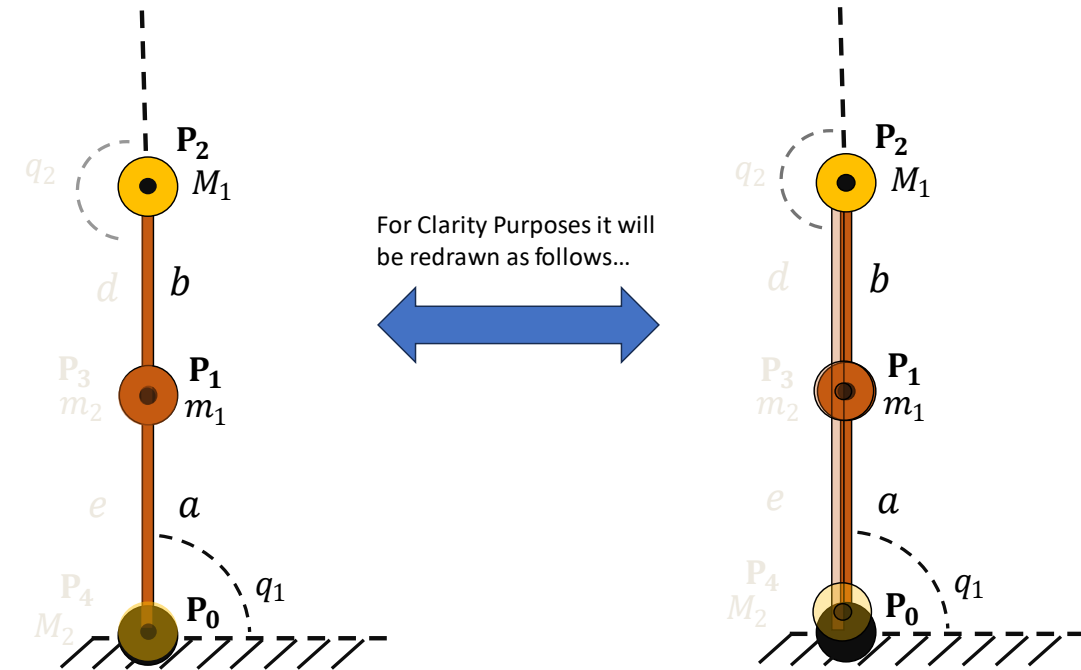


PID Design for Link 1

- Similar Procedure as for Link 2
- Assume Link 2 is rigidly coupled to Link 1 (one on top of the other Link 2 does not move like a pendulum with extra weight) $q_2 = \pi$ and $\mathbf{P}_1 \equiv \mathbf{P}_3$
- Assume $m_1 = m_2$ (link masses) are equal
- The model using Euler-Lagrange is

$$(2m_1 a^2 + M_1 l_1^2) \ddot{q}_1 + g(2m_1 a + M_1 l_1) \cos(q_1) = \tau$$

- Linearising around $\mathbf{x}^* = \left[\frac{\pi}{2}, 0\right] \Rightarrow \tau^* = 0$



PID Design for Link 1

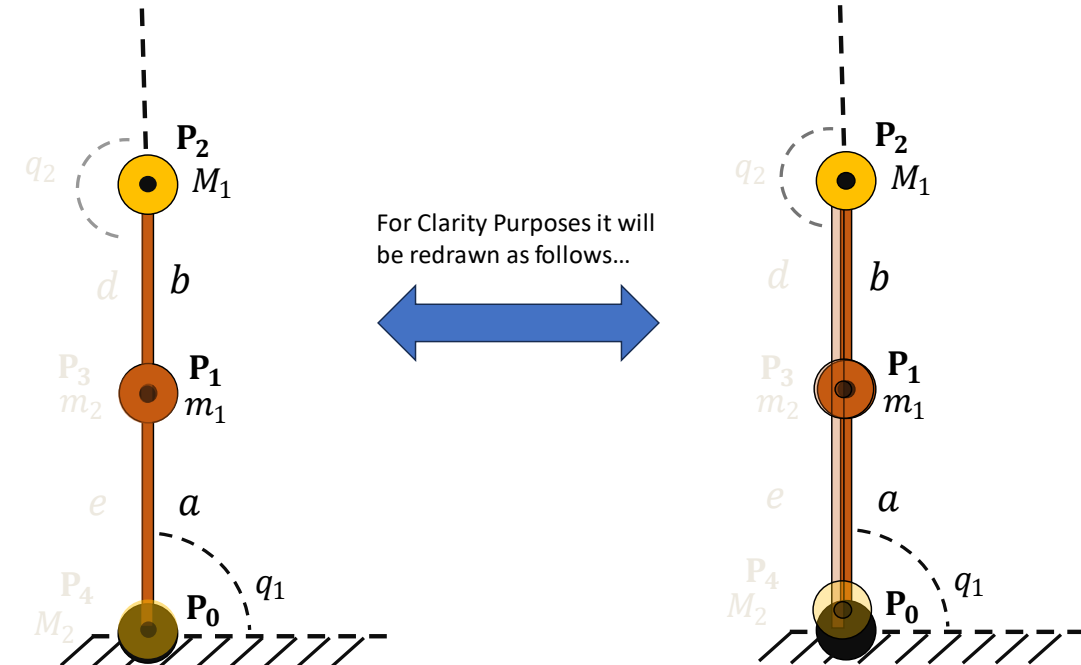
- Linearising around $x^* = \left[\frac{\pi}{2}, 0\right] \Rightarrow \tau^* = 0$
- Let $\Delta q_1 = q_1$ and $\Delta \tau = \tau$

$$(2m_1 a^2 + M_1 l_1^2) \ddot{q}_1 + g(2m_1 a + M_1 l_1) q_1 = \tau$$

- The natural (autonomous, unforced) response has poles at

$$s \pm \sqrt{\frac{g(2m_1 a + M_1 l_1)}{(2m_1 a^2 + M_1 l_1^2)}}$$

- Unstable dynamics
- Time constant $\tau = \frac{1}{s} \text{ sec}$ (not the torque)





PID Joint Control of the Link 1



- The chosen poles are

$$s = -10, -15, -20$$

- Time constant $\tau = 0.1, 0.067, 0.05$ s respectively
 $(s + 10)(s + 15)(s + 20) = s^3 + 45s^2 + 650s + 3000$

- Let the PID Controller to be described by

$$\tau = K_p e + K_i \int e dt + K_d \dot{e}$$

- After Laplace, the denominator of the TF for the linearised system

$$s^3 + \frac{K_d}{\sigma_2} s^2 + \left(\frac{K_p}{\sigma_2} - \frac{\sigma_1}{\sigma_2} g \right) s + \frac{K_i}{\sigma_2}$$

$$\sigma_1 = g(2m_1 a + M_1 l_1)$$

$$\sigma_2 = (2m_1 a^2 + M_1 l_1^2)$$

- The gains are

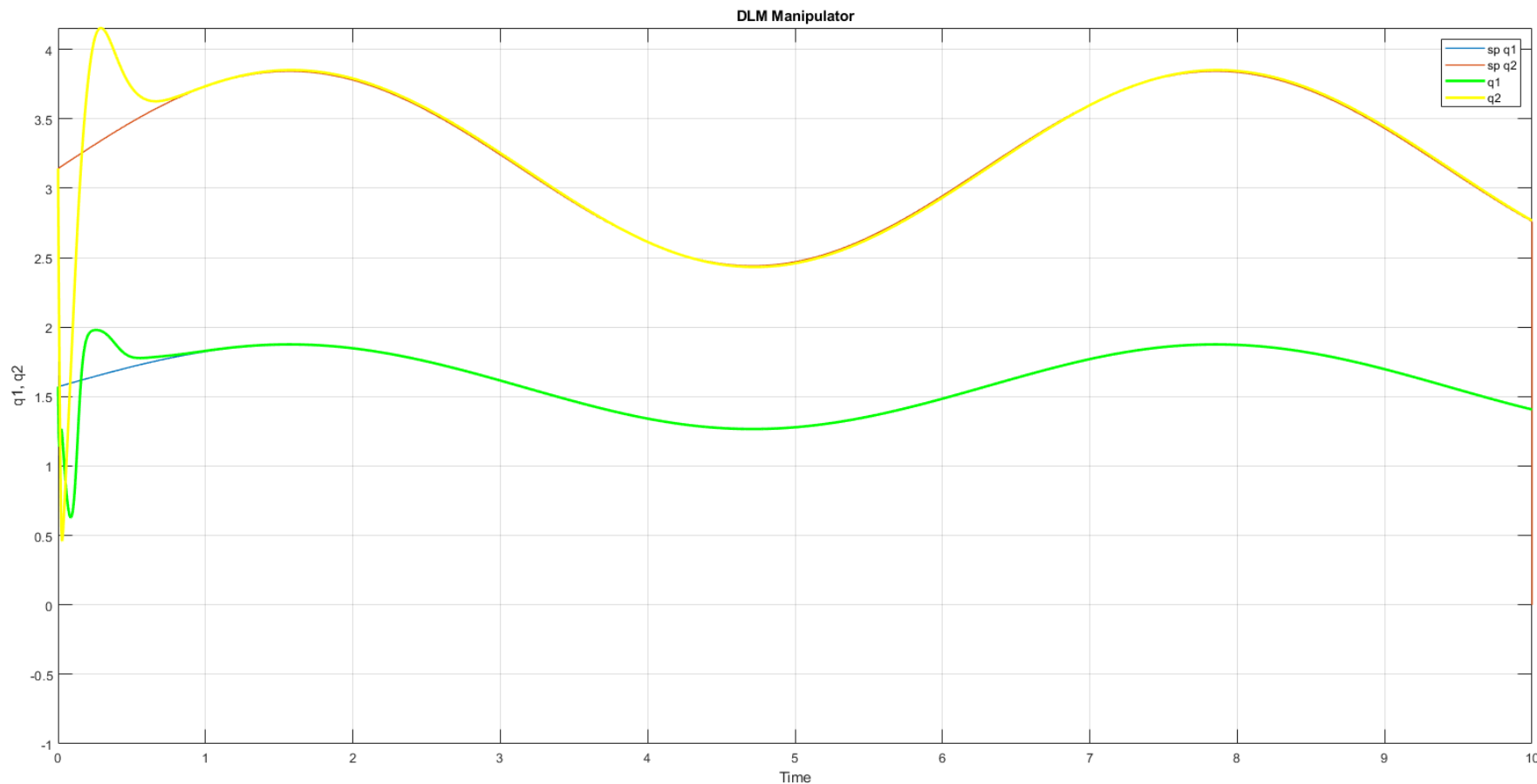
$$K_d = 45\sigma_2, \quad K_p = \sigma_2 \left(650 + \frac{\sigma_1}{\sigma_2} g \right), \quad K_i = 3000\sigma_2$$

- Larger gains due to the larger inertia
- Design for the worst-case scenario (one link on top of the other)

- Model parameters

- % Model Parameters

- $m_1 = 3;$
- $M_1 = 1.5;$
- $m_2 = 3.0;$
- $M_2 = 1.0;$
- $a = 0.2;$
- $b = 0.2;$
- $d = 0.2;$
- $e = 0.2;$
- $l_1 = a+b;$
- $l_2 = d+e;$
- $g = 9.8;$





Observations



- The controllers have assumptions
 - The other link is “fixed” w.r.t the link being controller (no interaction)
- The simulation and parameter selection was done with linearised model plants
- The design assumptions are not untypical for manipulators
- Joint gains are set heuristically (most of the time)
- Performance is validated, by performing tests on the real system, and investigating regions of poor performance
- Set points to be tested will lie at the limits of the linearised region.



Conclusions



- Independent PID was designed for a DLM.
- The joint angle values are not too large, so a linear analysis is valid.
- The interactions between joints is not too large, therefore an independent PID can be used.
- When using pole placement, we must be aware of the actuators (they must be able to withstand the input requirements by the controller)
- Torques for link 1 are larger than for link 2 (as expected)

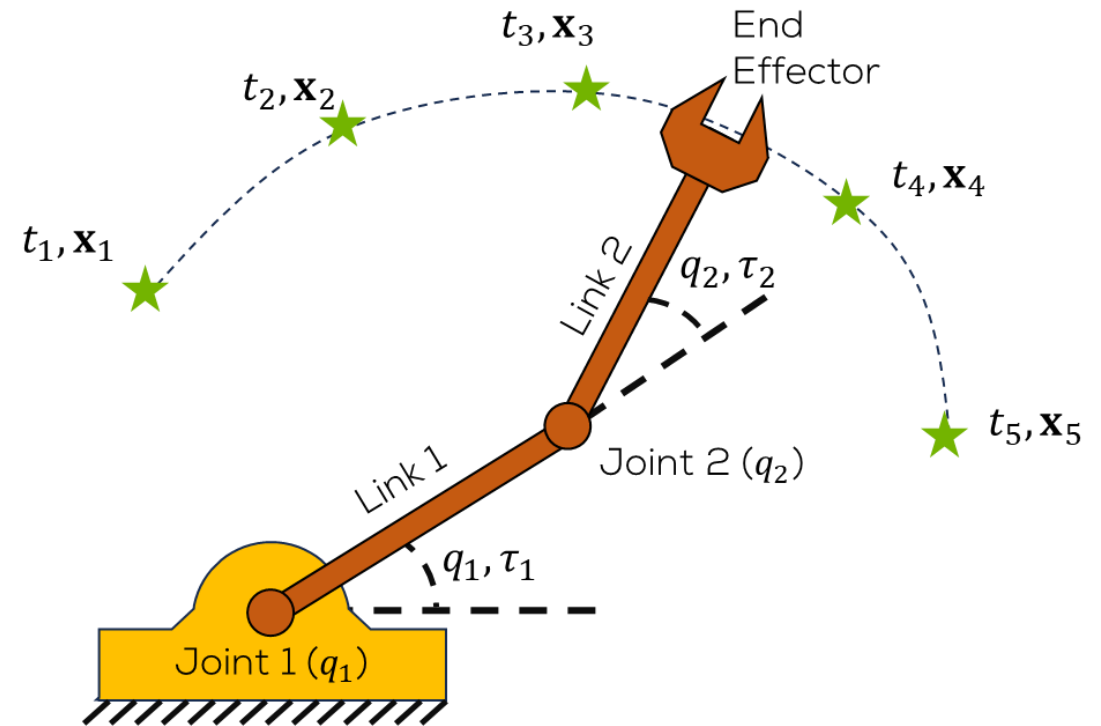


Dual Link Manipulator

Computer Torque Control (CTC)

{Learn, Create, Innovate};

- Manipulators follow trajectories from point A to point B
- Contrary to other types of setpoints, trajectories are
 - Smooth functions (at least twice derivable)
 - Describe position, velocities accelerations and time.
 - No discontinuities



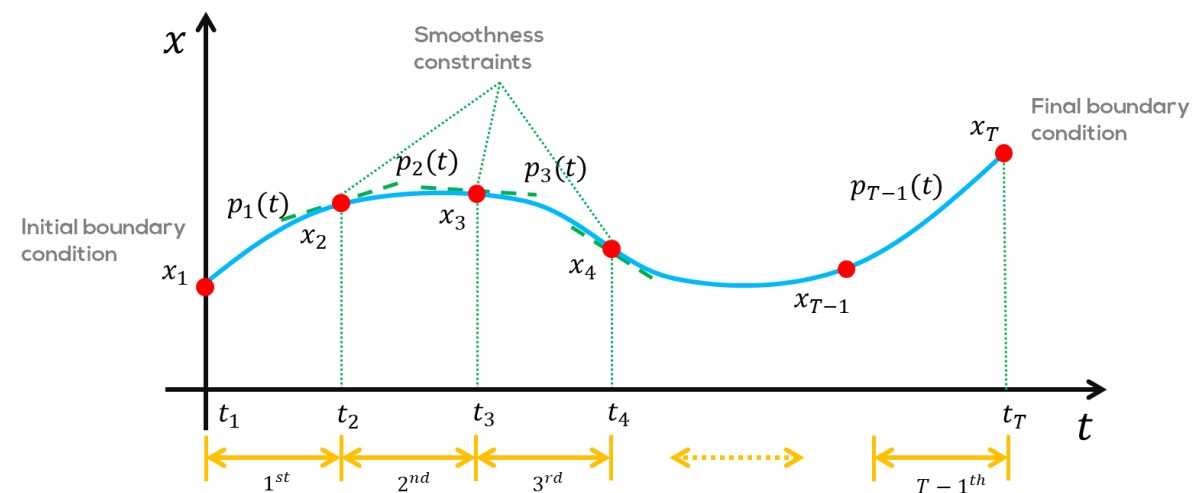


Computer Torque Control



- PID control is reactive
- Integral requires time to build up before steady state is achieved
- Small errors cause the proportional part to react slower
- Mainly used for linear systems
- Much of the torque is used to compensate for gravity effects and to accelerate the joints.
- We can use the model of the robot since we usually have a "decent" one
.... Maybe ...
- We can use the model to estimate the best control signal fed into the system...

- It's widely used in robotics
- Uses a trajectory as setpoint
- Since the trajectory is a smooth function and can be derived, the acceleration can be used as a setpoint.
- CTC is an example of a type of controllers used to perform feedback linearisation.
- These types of controllers compensates the nonlinear dynamics of the system by using the model information to try "linearise" the system.
- The user requires the full knowledge of the system dynamics (or at least have a good model)
- This structure allows the design of more robust controllers.



- Let the system be described by:

$$\mathbf{M}(\mathbf{q})\ddot{\mathbf{q}} + \mathbf{C}(\mathbf{q}, \dot{\mathbf{q}})\dot{\mathbf{q}} + \mathbf{g}(\mathbf{q}) = \boldsymbol{\tau}$$

- Let the tracking error be defined as:

$$\mathbf{e}(t) = \mathbf{q}^*(t) - \mathbf{q}(t)$$

Where $\mathbf{q}^*(t)$ are the desired angles

Therefore

$$\dot{\mathbf{e}}(t) = \dot{\mathbf{q}}^*(t) - \dot{\mathbf{q}}(t)$$

$$\ddot{\mathbf{e}}(t) = \ddot{\mathbf{q}}^*(t) - \ddot{\mathbf{q}}(t)$$

- Substitutng

$$\ddot{\mathbf{e}}(t) = \ddot{\mathbf{q}}^*(t) - \left(\mathbf{M}^{-1} (\boldsymbol{\tau} - \mathbf{C}(\mathbf{q}, \dot{\mathbf{q}})\dot{\mathbf{q}} - \mathbf{g}(\mathbf{q})) \right)$$

$$\ddot{\mathbf{e}}(t) = \ddot{\mathbf{q}}^*(t) + \left(\mathbf{M}^{-1} (-\boldsymbol{\tau} + \mathbf{C}(\mathbf{q}, \dot{\mathbf{q}})\dot{\mathbf{q}} + \mathbf{g}(\mathbf{q})) \right)$$

- Define

$$\boldsymbol{\tau} = \mathbf{M}(\ddot{\mathbf{q}}^* - \mathbf{u}) + \mathbf{C}\dot{\mathbf{q}} + \mathbf{g}$$

- Then substituting on the error function

$$\ddot{\mathbf{e}}(t) = \ddot{\mathbf{q}}^*(t) + \left(\mathbf{M}^{-1} (-\mathbf{M}(\ddot{\mathbf{q}}^* - \mathbf{u}) - \mathbf{C}\dot{\mathbf{q}} - \mathbf{g} + \mathbf{C}\dot{\mathbf{q}} + \mathbf{g}) \right)$$

$$\therefore \ddot{\mathbf{e}}(t) = \mathbf{u}$$

- Selection of \mathbf{u} controls the dynamics of the error



CTC Design



In short:

- CTC Inverts system's dynamics
 - (careful with nonminimum phase systems)
- The selection of **u** can be done in many ways
(Typically “PD” to make the error 2nd order):

$$\ddot{\mathbf{e}}(t) = \mathbf{u}$$

- Let $\mathbf{u} = -\mathbf{K}_d \dot{\mathbf{e}} - \mathbf{K}_p \mathbf{e}$
- Then:

$$\ddot{\mathbf{e}}(t) + \mathbf{K}_d \dot{\mathbf{e}} + \mathbf{K}_p \mathbf{e} = \mathbf{0}$$

- Poles of the error are determined by \mathbf{K}_d and \mathbf{K}_p
- Error will converge to zero
- \mathbf{K}_d and \mathbf{K}_p are diagonal (decoupled error)
- Poles can be chosen

$$(s - p_1)(s - p_2) = 0$$

- Typical requirements: Fast non-oscillatory response (critically damped)

$$p_1 = p_2 = -1/\tau^*$$

- τ^* is the desired time constant

Example

- Let $\tau^* = 0.1s$ (Desired time constant)

- Therefore, dynamics are given by:

$$(s + 10)(s + 10) = 0$$

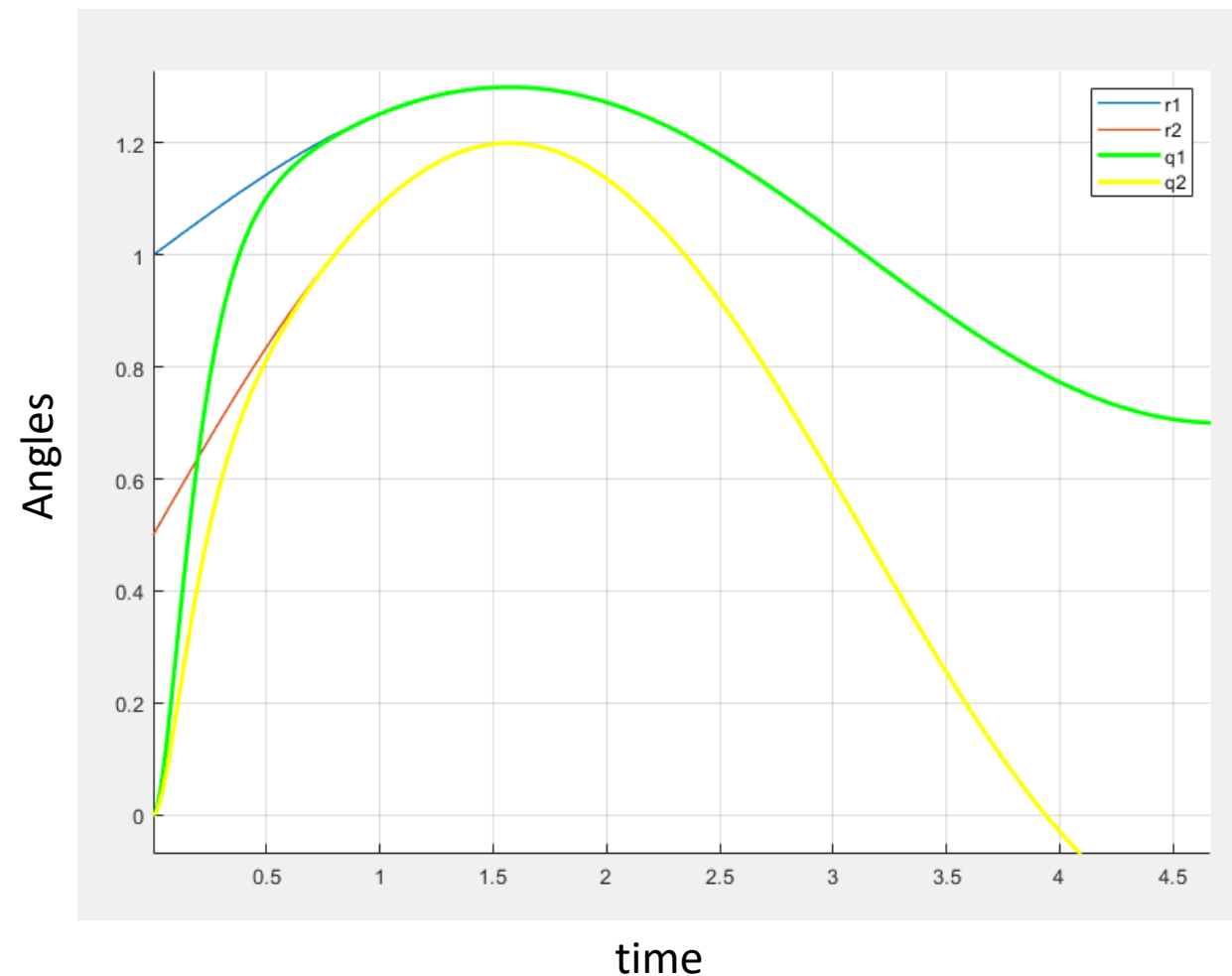
$$s^2 + 20s + 100$$

- Since:

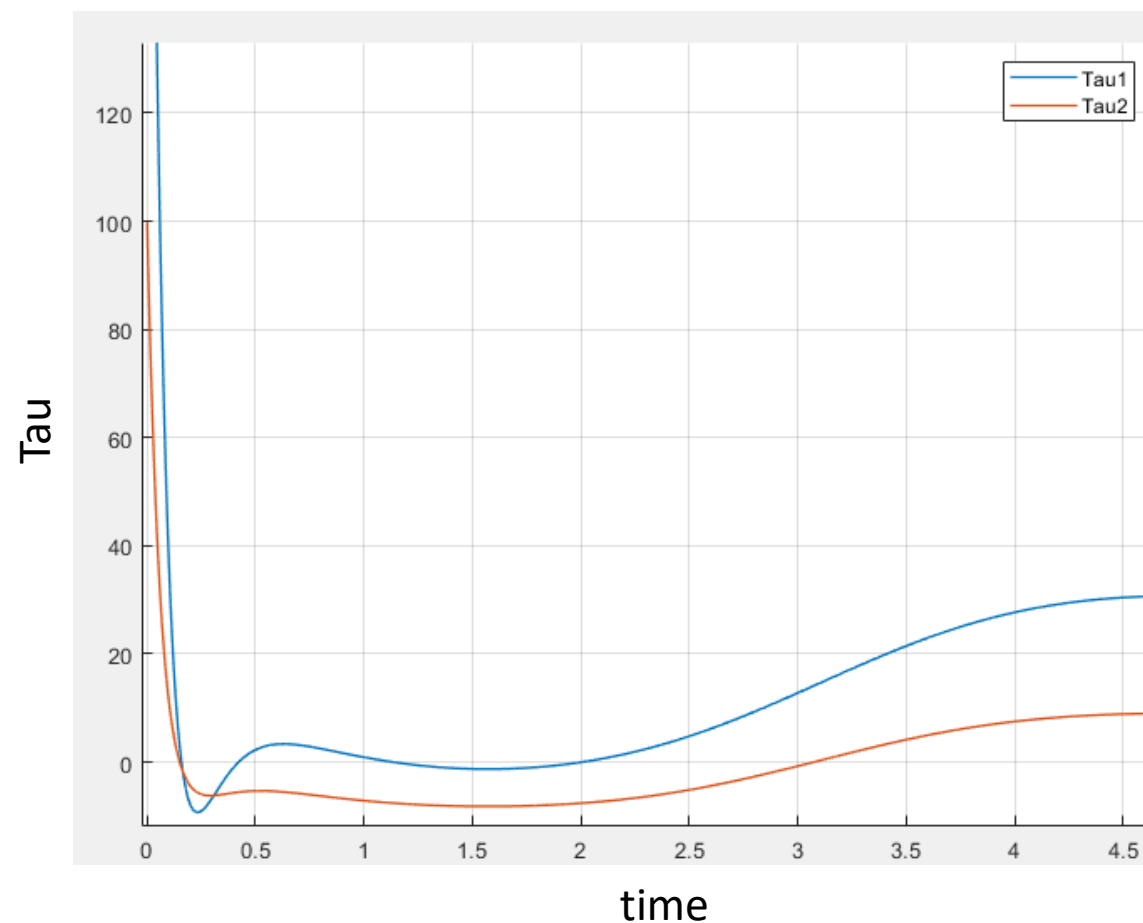
$$\ddot{e}(t) + K_d \dot{e} + K_p e = 0$$

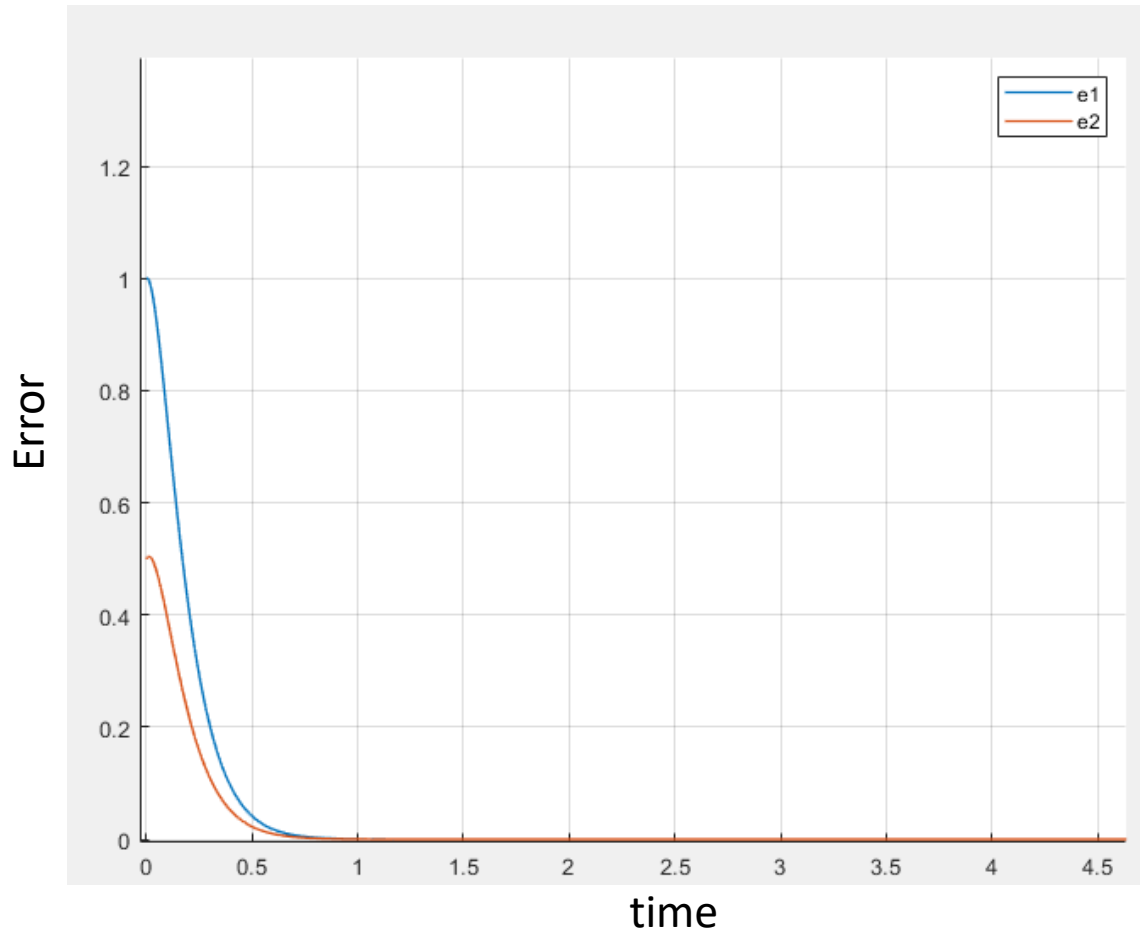
$$K_d = 20$$

$$K_p = 100$$



- Joint is tracking the set point
- Control torques look smaller
- Less propagation of interaction effects compared to joint PID
- Easier to design
- No linearizing assumptions
- Work at any operating point





- No interaction effects
- Errors go exponentially to zero after ~ 0.5 s (desired time constant is 0.1 s).
- Note that the initial errors (transient) are larger.
- The corresponding torques are smaller.



Conclusions



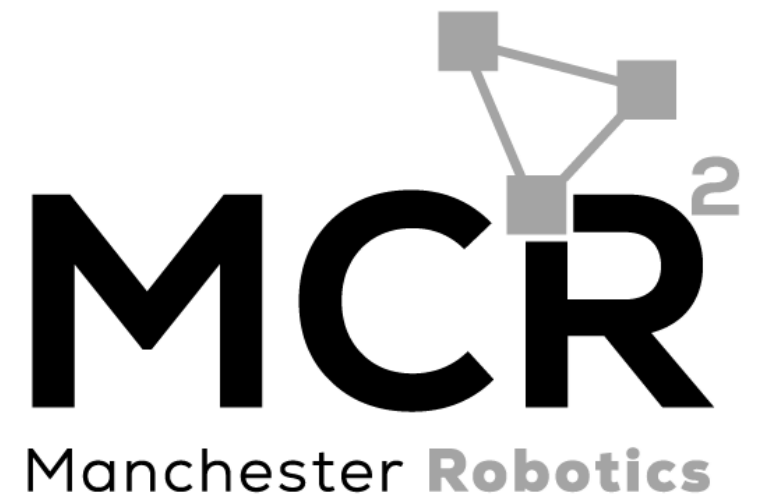
- Torque consists of desired reference accelerations, decoupled using the mass inertia matrix. This enables the control signal to respond instantly, rather than having to integrate error
- Easy to specify response in terms of desired error dynamics

What is the problem?

- We've assumed perfect model knowledge in the torque calculation. Feedback control takes the opposing view.
- Model dynamics error analysis would show that there exists a non-zero error with this type of control and extra feedback-type schemes must be used (outside the scope)
- Compared to joint PID control, the control scheme is more complex to implement (not so important nowadays), and a centralized control architecture (sensors, network, computing) must be used.

Thank you

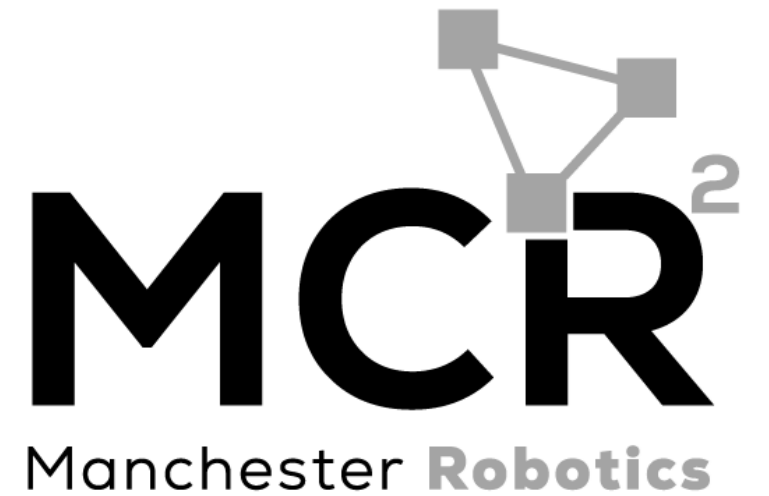
{Learn, Create, Innovate};



T&C

Terms and conditions

{Learn, Create, Innovate};





Terms and conditions



- *THE PIECES, IMAGES, VIDEOS, DOCUMENTATION, ETC. SHOWN HERE ARE FOR INFORMATIVE PURPOSES ONLY. THE DESIGN IS PROPRIETARY AND CONFIDENTIAL TO MANCHESTER ROBOTICS LTD. (MCR2). THE INFORMATION, CODE, SIMULATORS, DRAWINGS, VIDEOS PRESENTATIONS ETC. CONTAINED IN THIS PRESENTATION IS THE SOLE PROPERTY OF MANCHESTER ROBOTICS LTD. ANY REPRODUCTION, RESELL, REDISTRIBUTION OR USAGE IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MANCHESTER ROBOTICS LTD. IS STRICTLY PROHIBITED.*
- *THIS PRESENTATION MAY CONTAIN LINKS TO OTHER WEBSITES OR CONTENT BELONGING TO OR ORIGINATING FROM THIRD PARTIES OR LINKS TO WEBSITES AND FEATURES IN BANNERS OR OTHER ADVERTISING. SUCH EXTERNAL LINKS ARE NOT INVESTIGATED, MONITORED, OR CHECKED FOR ACCURACY, ADEQUACY, VALIDITY, RELIABILITY, AVAILABILITY OR COMPLETENESS BY US.*
- *WE DO NOT WARRANT, ENDORSE, GUARANTEE, OR ASSUME RESPONSIBILITY FOR THE ACCURACY OR RELIABILITY OF ANY INFORMATION OFFERED BY THIRD-PARTY WEBSITES LINKED THROUGH THE SITE OR ANY WEBSITE OR FEATURE LINKED IN ANY BANNER OR OTHER ADVERTISING.*