

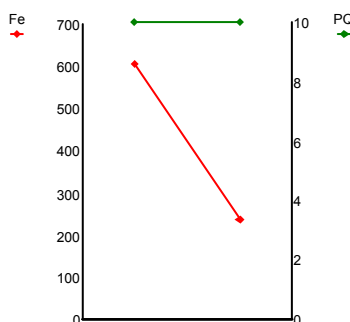
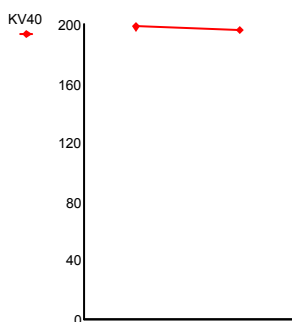
Make:	LIEBHERR	Sample No:	7568805
Model:	R922	Location:	DENBIGHSHIRE
Serial No:	1486/49965	Client:	JOHN KELLY
System:	SLGB	Kit Ref/Bottle No:	LIE425621
Brand:	LIEBHERR GEAR BASIC 90 LS	Job No.:	12105912
Grade:	85W90	Sampled:	06/05/21
Unique No.:	5161635	Received:	10/05/21

Diagnosis Key: **Normal** **Caution** **Serious** Diagnostician: Peter Foy






Wear appears satisfactory. No significant contamination. Advice : Monitor at the recommended sampling period.



Results		Current Sample	Historical Samples	Reference Oil
Sample No		7568805	7462105	
Status		✓	✓	
Sampled		06/05/21	21/12/20	
Received		10/05/21	08/01/21	
Fluid Age				
Unit Age		1050	612	
Fluid Condition				
Viscosity @ 40 °C	mm²/s	195.8	198.0	170
Appearance	-	Dark	Dark	N/A
Neut No.	mg KOH/g	4.36	2.17	
Additives				
B (Boron)	mg/kg	0.2	8.0	10
Ba (Barium)	mg/kg	1.7	11	
Ca (Calcium)	mg/kg	55	19	222
Mg (Magnesium)	mg/kg	0.6	0.9	8
P (Phosphorus)	mg/kg	>2000	1367	1542
Zn (Zinc)	mg/kg	17	26	114
Contamination				
Water	%	<0.1	<0.1	
Na (Sodium)	mg/kg	3.9	6.4	
K (Potassium)	mg/kg	0.4	2.1	
Si (Silicon)	mg/kg	2.1	2.8	
Li (Lithium)	mg/kg	1.0	6.5	
Wear Metals				
Ferrous Debris (PQ)	-	10	10	
Al (Aluminium)	mg/kg	0.2	0.4	
Sn (Tin)	mg/kg	0.0	0.0	
Pb (Lead)	mg/kg	0.6	0.0	
Cu (Copper)	mg/kg	2.4	0.6	
Fe (Iron)	mg/kg	236	607	
Cr (Chromium)	mg/kg	3.0	9.7	
Mo (Molybdenum)	mg/kg	0.0	1.3	
Ag (Silver)	mg/kg	0.0	1.1	
Ni (Nickel)	mg/kg	0.0	1.0	
Mn (Manganese)	mg/kg	2.9	7.1	



FLUID ANALYSIS REPORT SYMBOLS & DEFINITIONS

	Normal
	Abnormal value. Monitor as advised
	Change oil
	Action required as indicated
	Oil requires cleaning or changing

Appearance	All Systems (excl. Engines)
10	Clear & Bright
20	Dark
30	Hazy
40	Cloudy
50	Emulsified
60	Free Water
70	Solid Debris
80	Solid Debris and water

VISCOSITY - the resistance to flow in a capillary tube under gravity.

FUEL DILUTION - by flash point & viscosity to detect rich mixtures & faulty injectors etc.

OIL CONDITION (OC) - arbitrary scale to measure soot, water and metals etc.

APPEARANCE (App) - arbitrary visual assessment of non-engine oils to identify visible contamination.

SOOT - by infra red light absorption indicates poor combustion, worn upper cylinders, rings.

SOOT residues to prevent blockages.

FERROUS DEBRIS (P.Q.) - arbitrary scale to detect small and large magnetic particles.

FERROGRAPHY - a microscopic study of wear particles to establish failure mode: available on request.

WATER - essential to detect coolant leaks or contamination by sea or fresh water.

BN - a measure of reserve alkalinity to protect the crankcase from acidic combustion gases.

SULPHATION - a measure of deterioration of the oil additives by sulphuric acid contamination.

AN - a measure of corrosive acidic materials in oxidised overheated oils.

OXIDATION & NITRATION - a measure of deterioration of the oil by reaction with air.

ISO CLEANLINESS CODE - a scale to indicate amount of particles in oils >4, >6 and >14 microns.

WEAR METALS - debris in oil from worn components.

ADDITIVE METALS - elements added by manufacturer to give particular properties to the oil.

CONTAMINATION METALS - elements indicative of dirt, coal & abrasive coolant residues etc.

ABBREVIATIONS

Ag - Silver	Na - Sodium
Al - Aluminium	Ni - Nickel
B - Boron	P - Phosphorus
Ba - Barium	Pb - Lead
Ca - Calcium	S = Sulphur
Cd - Cadmium	Si = Silicon
Cl - Chlorine	Sn - Tin
Cr - Chromium	Ti - Titanium
Cu - Copper	V - Vanadium
Fe - Iron	VI - Viscosity Index
K - Potassium	Zn - Zinc
Li - Lithium	RI - Refractive Index
Mg - Manganese	FAME - Fatty Acid Methyl Ester (Biofuel)
Mo - Molybdenum	

TEST

Kinematic Viscosity (KV) followed by temperature in °C Fuel
Oil Condition (OC)
Appearance (App)
Soot
Ferrous Debris / P.Q.
Water
Glycol
Base Number (TBN)
Acid Number (TAN)
Strong Acid Number (SAN)
Particle Count (ISO Code)
Initial PH

Units

Centistoke (cSt)
Normal Caution Serious
Arbitrary scale 0-100
Arbitrary scale 0-100
%
Arbitrary Scale 0-10000
% or ppm. 0.1% = 1000ppm
Normal Caution Serious, or % in mg KOH / gm
mg KOH / gm
mg KOH / gm
No. Particles / ml >4, >6, >14 microns Scale 0-14 , 7 = Neutral