

## Inspection and maintenance schedule

Customer:..... Machine type:..... Serial no.:..... Operating hours:..... Date:.....

Maintenance / inspection after service hours							Tasks to be performed				
On handover	All 8-10 h	All 50 h	All 500 h	All 1000 h	All 2000 h	Other intervals	Additional labelling	By maintenance staff ■ Once-only activity ● Repeat interval ✦ If necessary ✱ Annually before the winter	By authorised specialist staff □ Once-only activity ○ Repeat interval ◇ If necessary	Confirm tasks	See page
								Additional labelling ‡ Assistance required ⚡ Have this task carried out exclusively by a certified electrician			
Complete machine											
	●	●	○	○	○			Check machine for proper condition and tightness.		✓	299
	●	●	○	○	○	✦		Lubricate bearings on machine and working attachment.		✓	299
			○	○	○	●250 h		Check components for cracks.		✓	300
			□			◇		Adjust machine as per adjustment checklist.			
				○	○			Analysis of engine oil: Generally recommended (at least every 2 years); mandatory if a service agreement, additional warranty or powerline warranty exists.		✓	
			○	○	○			Analysis of biodegradable hydraulic oil: Generally recommended (at least every 2 years); mandatory if a service agreement, additional warranty or powerline warranty exists.		✓	
				○	○			Analysis of mineral oil hydraulic oil: Generally recommended (at least every 2 years); mandatory if a service agreement, additional warranty or powerline warranty exists.		✓	
						◇		Optional fuel and operating fluid analyses: Exclusively recommended.			
Drive group											
	●	●	○	○	○	✦		Diesel engine: Check oil level.		✓	303
			○	○	○			<b>Diesel engine stage V or Tier 4f:</b> Change oil (at least once a year, or according to engine oil quality and complicating circumstances).		✓	
						◇		Diesel engine: Replace oil filter. (at least during every engine oil change)			
			○	○	○	✦		Diesel engine: Bleed oil filter. (after every replacement of oil filter)		✓	305
				○	○			Diesel engine: Replace oil separator filter cartridge. (at least once a year)		✓	
			○	○	○			Diesel engine: Check belt drive.		✓	
				○	○			Diesel engine: Replace belt.		✓	
					○			Diesel engine: Check and adjust valve play.			
	●	●	○	○	○	✦		Fuel pre-filter: Drain water.		✓	306
		●	○	○	○	✦		Fuel tank: Drain water and sediments.		✓	307
			○	○	○	◇		Fuel pre-filter: Replace filter cartridge.		✓	
			○	○	○	◇		Fuel fine filter: Replace filter element.		✓	
						◇		Bleed fuel system.			

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		●	○	○	○	✦		Air filter: Empty dust collecting tank.	✓		308
			○	○	○	✦		Air filter: Replace main filter cartridge (at least once a year).			308
					○			Air filter: Replace safety filter cartridge (at least once a year).			
						✦		Diesel particulate filter (option): Activate and deactivate regeneration.			310
						○3000 h ◇		Diesel particulate filter (option): Replace filter module and send used filter module to authorised Liebherr service partner for cleaning.			
						○3500 h		Diesel exhaust fluid tank: Replace filter element. (at least every 2 years)			
		●	○	○	○	✦		Diesel exhaust fluid tank: Clean sieve.	✓		311
Cooling system											
	●	●	○	○	○	✦		Check coolant level.	✓		313
					○	✱		Coolant: Check concentration (at least once a year).			314
						○6000 h		Cooling system: Change coolant (at least every 4 years).			
						◇		Grease cooling system.			
Working hydraulics											
		●	○	○	○	✦		Hydraulic tank: Check oil level.	✓		319
			○	○	○	✦		Hydraulic tank: Drain water and sediments.	✓		321
						○3000 h ◇		Hydraulic tank: Change oil. (For more information see: <a href="#">5.3.6 Hydraulic oils, page 271</a> )			
					○			Hydraulic tank: Replace breather filter.			
			○	○	○	◇		Return filter: Check and clean magnetic rod.	✓		
			□	○	○	◇		Return filter: Replace filter cartridge (and at every hydraulic oil change of hydraulic tank). (For more information see: <a href="#">5.3.6 Hydraulic oils, page 271</a> )	✓		
			□	○	○	◇		Return leakage oil filter: Replace filter cartridge (additionally at every hydraulic oil change of hydraulic tank). (For more information see: <a href="#">5.3.6 Hydraulic oils, page 271</a> )	✓		
		●	○	○	○			Bypass filter (option): Checking level of contamination of filter cartridge.	✓		322
					○	◇		Bypass filter (option): Replace filter cartridge. (For more information see: <a href="#">5.3.6 Hydraulic oils, page 271</a> )			
			○	○	○			Servo control unit: Replace filter cartridge.	✓		

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								Additional labelling ‡ Assistance required ⚡ Have this task carried out exclusively by a certified electrician			
			□	○	○			Hydraulic hammer return filter (option): Check contamination level, replace filter cartridge if necessary.			
						◇		Replace hydraulic hoses.			
Electrical system											
			○	○	○			Check lighting of machine.		✓	
			○	○	○			Battery: Check acid density and acid level in battery cells.		✓	
			○	○	○			Batteries: Checking and cleaning wire terminals and terminal posts.		✓	
			○	○	○			Batteries: Check condition and correct installation of degassing hoses.		✓	
Travel gearbox											
			○	○	○			Travel gearbox: Check oil level and tightness.		✓	
			□		○			If travelling proportion of machine is less than 20 %: Travel gearbox: Change oil (at least every 2 years).			
			□	○	○			If travelling proportion of machine is greater than 20 % or in dust intensive applications: Travel gearbox: Change oil (at least every 2 years).		✓	
				○	○			Travel motor and travel gearbox: Check mounting.		✓	
Travel gear											
	●	●	○	○	○			Checking track tension, tightening if required.		✓	324
		●	○	○	○			Track pads and sprocket wheels: Check mounting.		✓	
			○	○	○			Check tracks, sprocket wheels, idler-wheels, carrier rollers and track rollers for wear.		✓	
Working attachment											
	●	●	○	○	○			Lubricate working tool.			328
		●	○	○	○			Check pin bearings for wear.		✓	328
						◇		Check overload warning system (option) in line with the regulations in force in the country of machine operation.			
Operator's cab, heating and air conditioning											
			○	○	○	✦		Fill with windscreen washer fluid.			330
						❄		Heating: Check function.		✓	330
				○	○	❄		Auxiliary heater (option): Check function.		✓	332
		●	○	○	○			Switching on air conditioning unit.		✓	333

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								<b>Additional labelling</b> ‡ Assistance required ⚡ Have this task carried out exclusively by a certified electrician			
		●	○	○	○			Clean pre-filter.		✓	333
				○	○			Replace filter cassette (shorten interval accordingly in dust intensive application).		✓	
			○	○	○			Checking and cleaning condenser.		✓	
						◇		Check cold output after starting air conditioning unit or after repair.			
Lubrication system											
		●	○	○	○	✦		Lubrication system (option): Top up grease.			335
		●	○	○	○			Check lubrication of bearings (grease collar).		✓	335
Slewing gearbox and slewing ring											
		●	○	○	○			Slewing gearbox: Check oil level.		✓	336
			□		○			Slewing gearbox: Change oil.		✓	
				○	○			Slewing gear brake: Check function.		✓	
			○	○	○			Slewing ring: Check screwed connections.		✓	
			○	○	○			Slewing gear: Check condition and tightness of components of permanent lubrication.		✓	