

SUBJECT:	SIMULACIÓ (M1.205)				
PAC Num.:	Pràctica				
Date of proposal:	22/04/2018	Date of delivery	$y: \leq 27/05$	7/2018	
Observations:	<ul> <li>The answers will be on this document, keep the original text and take care on the final <b>presentation</b>.</li> <li>It is needed to <b>justify</b> all the answers.</li> </ul>				
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## **EXERCICES**

In this practical you can use all the different techniques learned during the course. Define the goals of the model, the hypotheses to be used and the conceptual model. Finally implement the model with SIMIO and discuss the results.

## System to model

A conveyor system is implemented in an airport for managing the transfer of the passengers baggage and air packages from their origins to the boarding area, where packages will be collected and boarded.

The model is concerned with the capacity of the security checks that are needed to be carried out between package collection and the deployment at the boarding buffer.

The speed of conveyors is already set by the manufacturer. Both x-ray and manual inspection servers have limited space, and only allow **up to** four parallel processes (for each one). Nonetheless, improving those facilities is expensive and the airport's authorities want to achieve good throughput values at minimum cost (minimum number of those parallel facilities). Sources for passport baggage and air parcels are different, and packages are driven by conveyors until a common conveyor is used to feed the security facilities. The times of the system elements are represented on the next table.

FACILITY	DISTRIBUTION (TIME IN MINUTES)
PASSENGERS BAGGAGE	Exponential(2.5)
AIR PARCEL SOURCE	Exponential(4)
X-RAY INSPECTION	Triangular(1.5, 3, 5)
MANUAL INSPECTION	Erlang(5, 3)

On the figure (right) is shown the systematic representation of the part of the system that is needed to be modeled.

Air parcels Baggage 15m 15m 4m/s 3.5 m/sTo single conveyor Pass to "slow area" 15m 2m/s X-ray 10m 1m/s Manual inspection 30m 2m/s Boarding zone

Passenger

What is the final number of facilities that must be used on the airport? What validation techniques can be applied to assure that the conclusions are correct?