

DATN / PLC\_1 [CPU 1214C DC/DC/DC] / Program blocks

Main [OB1]

Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Main			
Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
▼ Temp			
Barcode_HMI	DWord		
Constant			

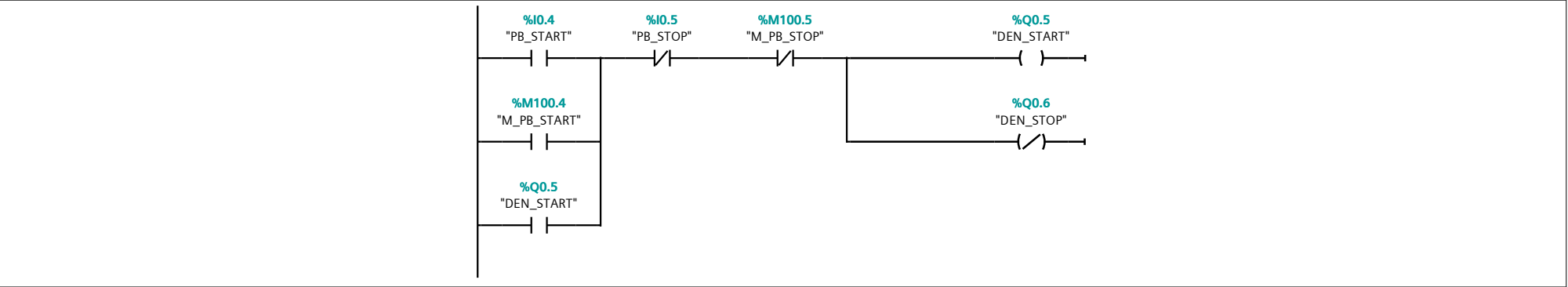
Network 1:



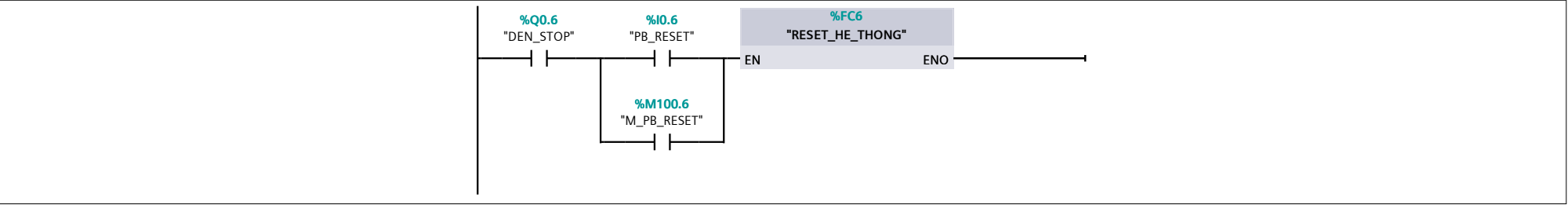
Network 2:



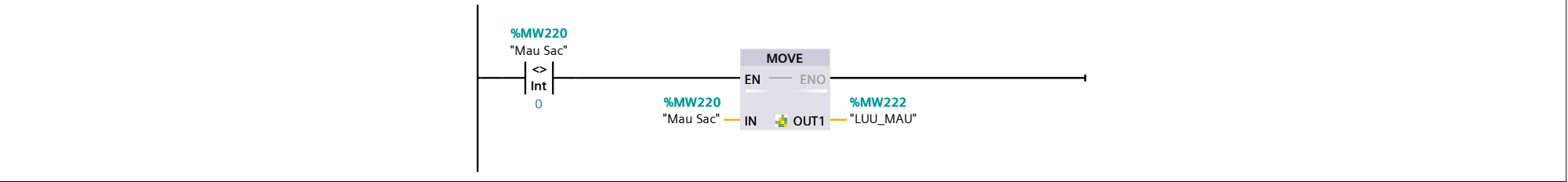
Network 3:



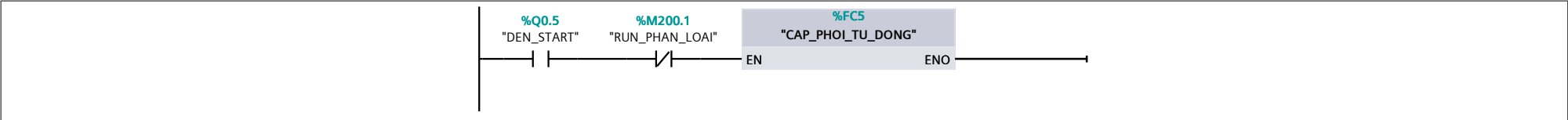
Network 4:



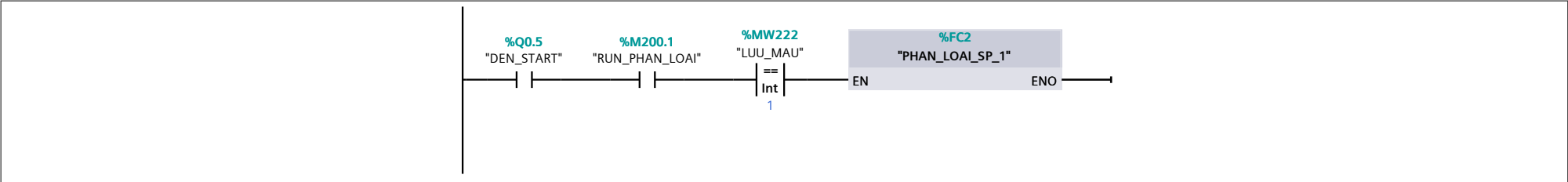
Network 5:



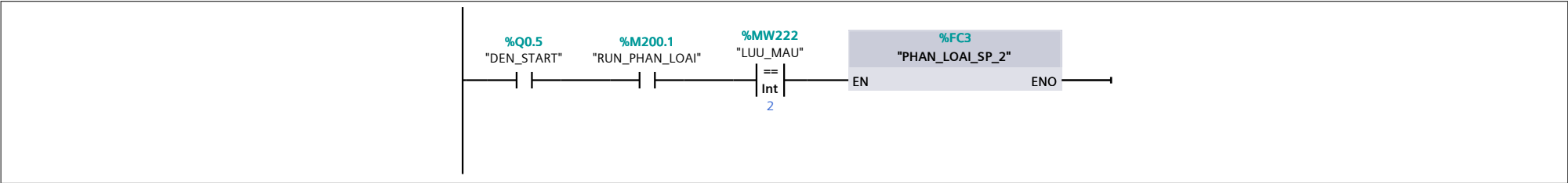
Network 6:



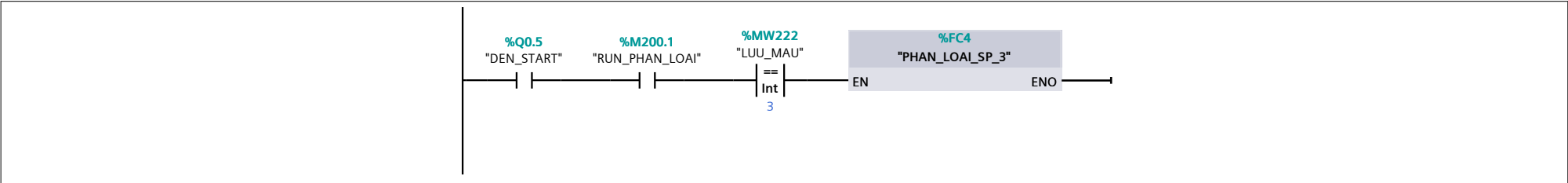
Network 7:



Network 8:



Network 9:



Network 10:

