	1						
Totally Integration							
DATN / P	LC_1 [CPU 1214C	DC/DC/DC] / Pro	ogram blocks				
Main [OB1			<i>3</i>				
Main Propertie General	es						
lame lumbering	Main Automatic	Number 1	T	y pe OB		Language	LAD
nformation Title	"Main Program Sweep (Cycle)"	Author	C	omment		Family	
ersion/	0.1	User-defined ID					
/lain lame		Data type	Default value	Cor	nment		
✓ Input Initial_C	all	Bool		Initi	al call of this OB		
Remane Temp		Bool		=Tr	ue, if remanent data a	e available	
Barcode Constant	_НМІ	DWord					
Network 1:							
			FC1 pus_TCP"				
		EN	ENO				
letwork 2:		<u> </u>					
ietwork 2.							
		"con	FC7 ITER_SP"				
		— EN	ENO -		-		
		l					
Network 3:							
		%10.4	%I0.5 %M100	n.5	%Q0.5		
		"PB_START"	"PB_STOP" "M_PB_ST		"DEN_START" ()		
		%M100.4 "M_PB_START"			%Q0.6 "DEN_STOP"		
		%Q0.5			(<i>/</i>)		
		"DEN_START"					
Network 4:							
		%Q0.6	%I0.6	%FC6			
		"DEN_STOP"	"PB_RESET" "R	ESET_HE_THONG" ENO ——			
			%M100.6 "M_PB_RESET"				
			<u> </u>				
letwork 5:		I					
- 2237 OTR 01							
		%MW220					
		"Mau Sac" <>	MOVE EN —	ENO			
		0	%MW220 "Mau Sac" — IN ♣ C	%MW222 			
letwork 6:							

```
Totally Integrated
   Automation Portal
                                                                            %Q0.5
"DEN_START"
                                                                                            %M200.1
"RUN_PHAN_LOAI"
                                                                                                                       "CAP_PHOI_TU_DONG"
Network 7:
                                                                                                                %MW222
"LUU_MAU"
                                                                                                                                         %FC2
"PHAN_LOAI_SP_1"
                                                                         %Q0.5
"DEN_START"
                                                                                         %M200.1
"RUN_PHAN_LOAI"
                                                                                                                   - EN
                                                                                                                                                             ENO -
Network 8:
                                                                                                                %MW222
"LUU_MAU"
                                                                          %Q0.5
"DEN_START"
                                                                                         %M200.1
"RUN_PHAN_LOAI"
                                                                                                                                              %FC3
                                                                                                                                         "PHAN_LOAI_SP_2"
                                                                                                                  -
Int |
                                                                                                                                  - EN
                                                                                                                                                             ENO -
Network 9:
                                                                                                                %MW222
"LUU_MAU"
                                                                         %Q0.5
"DEN_START"
                                                                                          %M200.1
"RUN_PHAN_LOAI"
                                                                                                                                               %FC4
                                                                                                                                         "PHAN_LOAI_SP_3"
                                                                                                                   == |
Int
                                                                                                                                  EN
                                                                                                                                                             ENO -
Network 10:
                                                                            %Q0.5
"DEN_START"
                                                                                                 %M200.2
"BT_1"
                                                                                                                    %M200.3
"BT_2"
                                                                                                                                                        %Q0.0
"BANG_TAI"
```