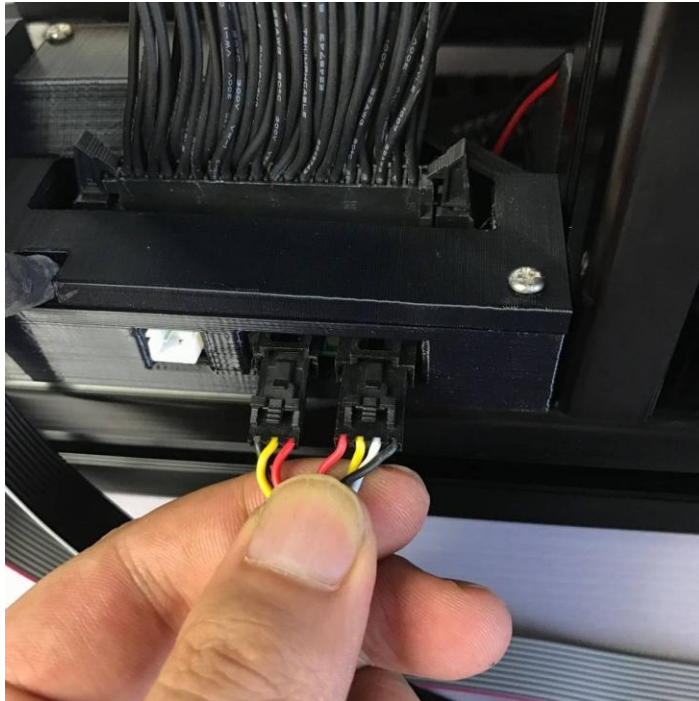


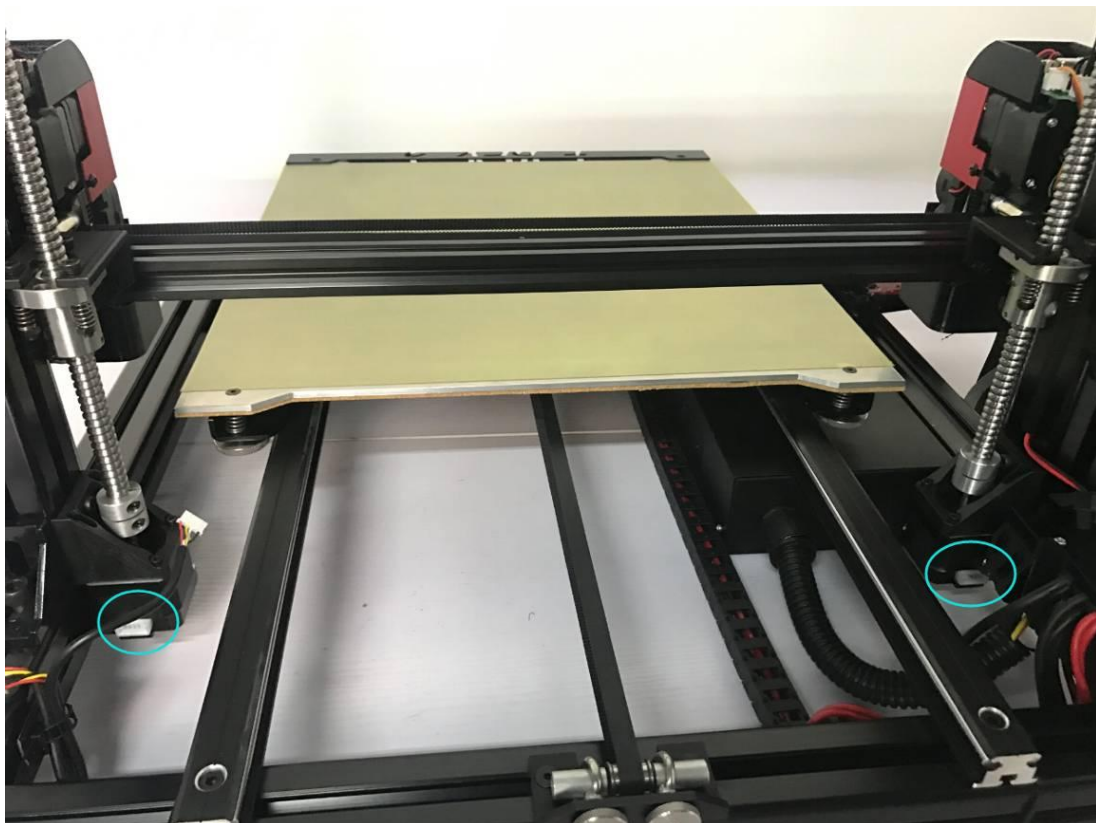
### 1. Connect X1 Motor and Limit Switch Wires

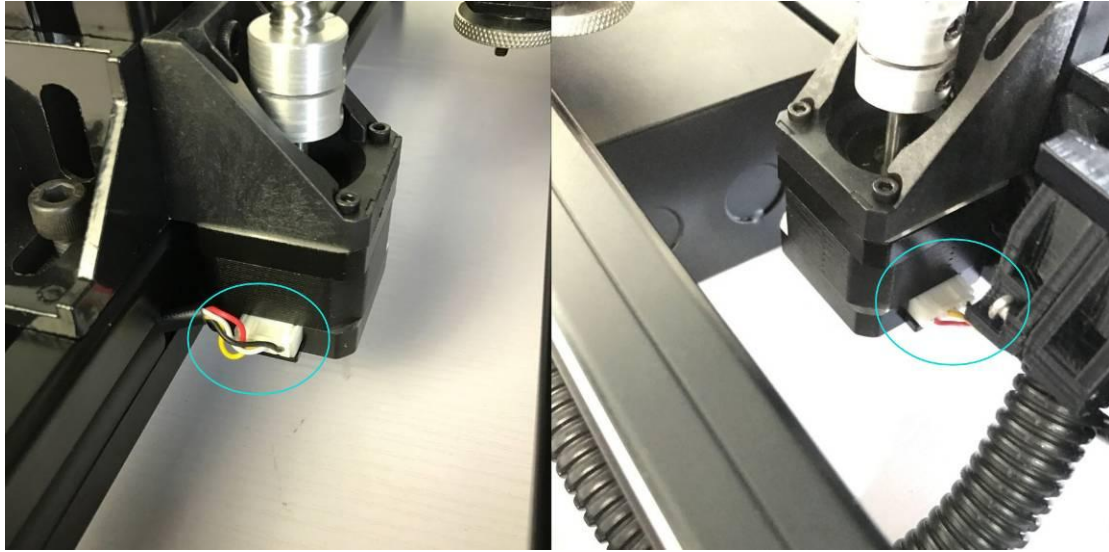
The left one is 3pin terminal for X1 limit switch, the right one is 4pin terminal for X1 motor.  
please connect them to switch box.



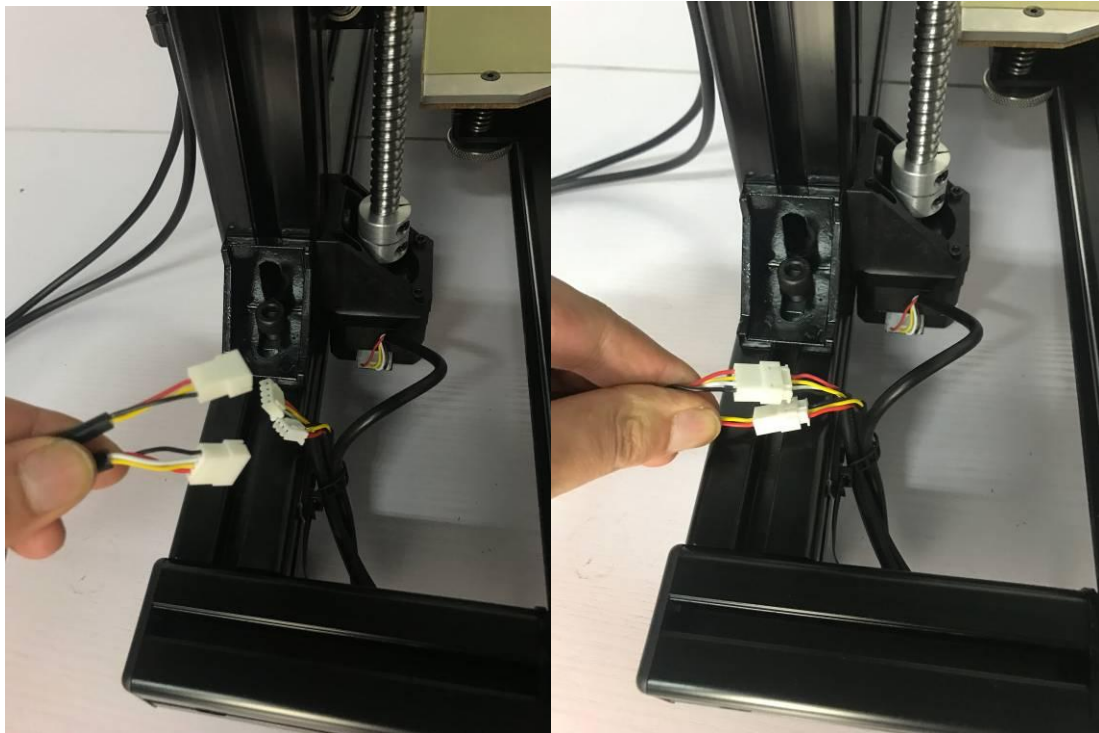
### 2. Connect Z Motor, X2 Motor and Limit Switch Wires

There are 4 cables at the back of printer, the 6pin cables are for two Z motors separately.





The 4pin and 3pin cables are for X2 motor and limit switch separately.



**3. Insert the Cable of LED Light into Green Terminal**



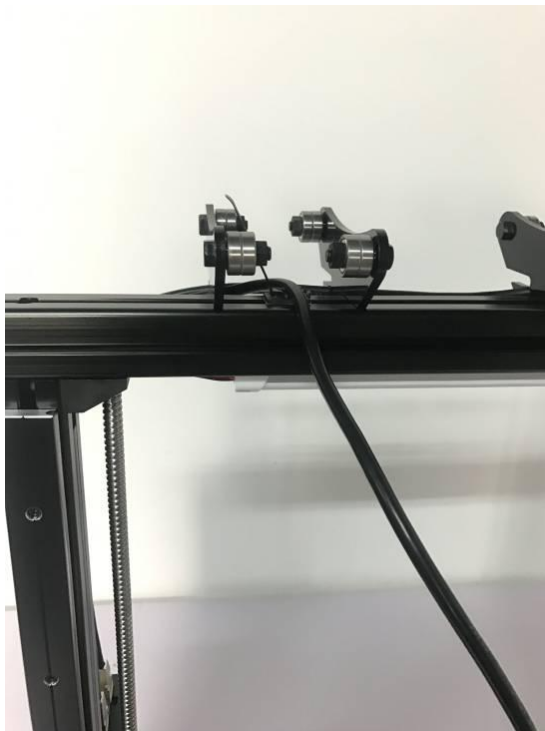
#### 4. Connect DB Cables to Extruders

The short one is for left extruder, the long one is for right extruder.

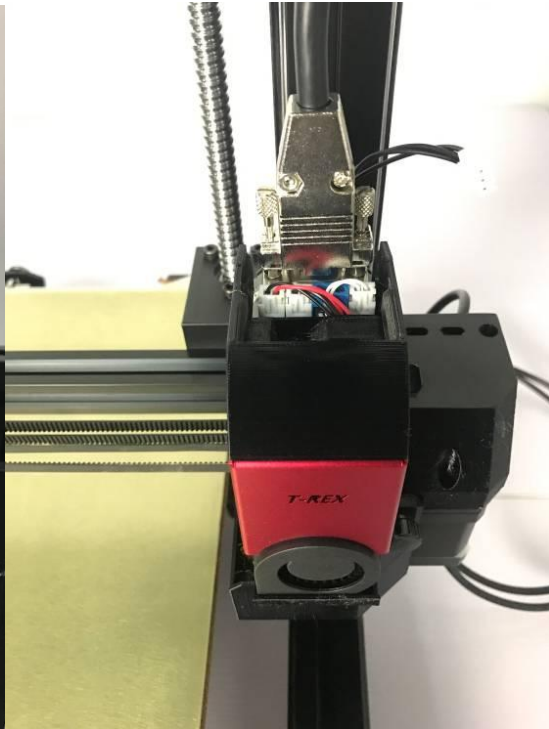
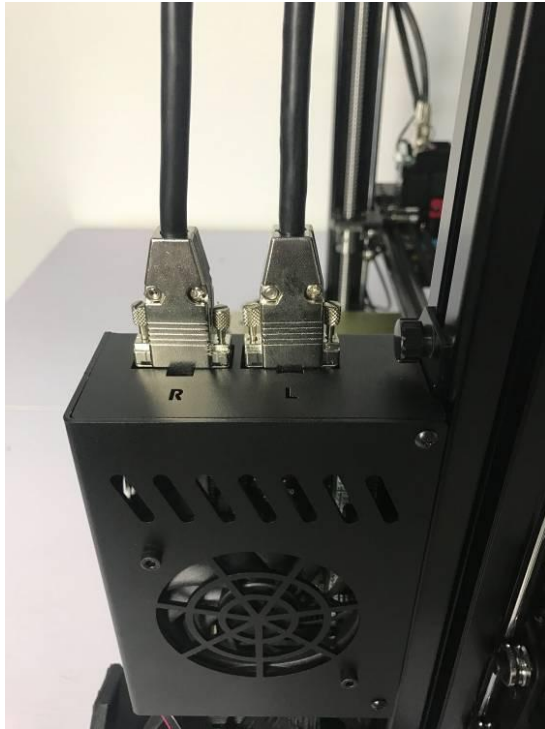




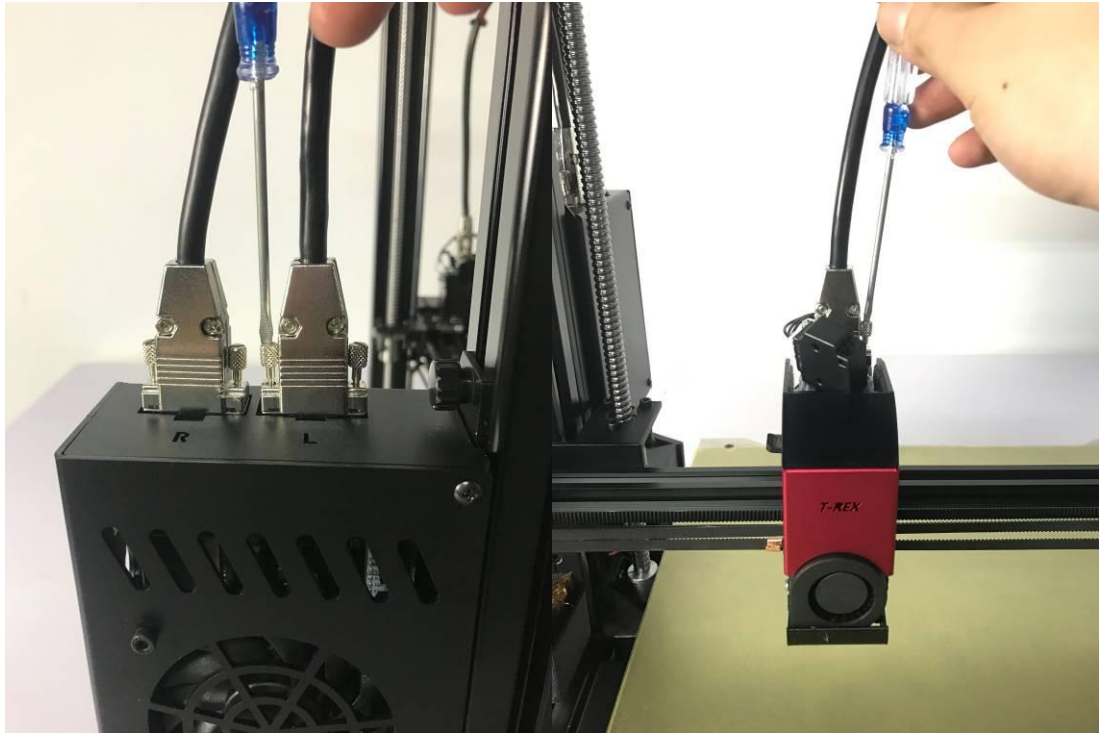
Insert the short one to “L” socket on electrical box, and lead it to left extruder from the middle of left two spool holders.



Insert the long one to “R” socket on electrical box, and lead it to right extruder from the middle of right two spool holders.



Tighten all screws of DB cables by screwdriver, so as to avoid loose contact during printing.



meanwhile, fix DB cables onto aluminum extrusion by below zip ties.



Then put the ring-pull of spring cable into filament spool holder.



Finally, connect filament detectors as below:

