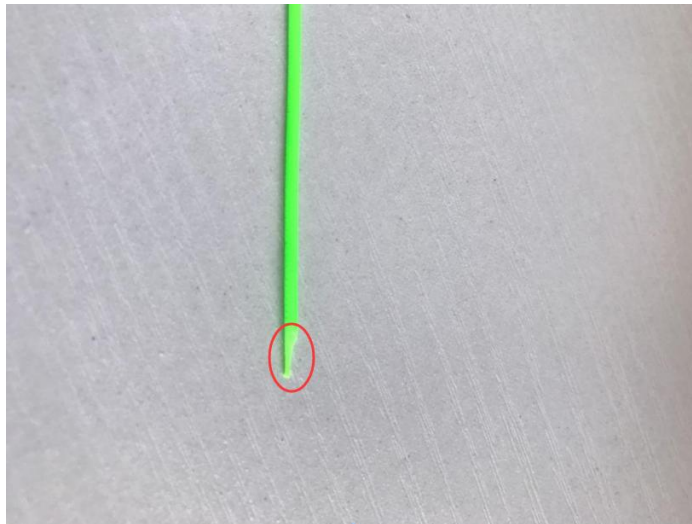
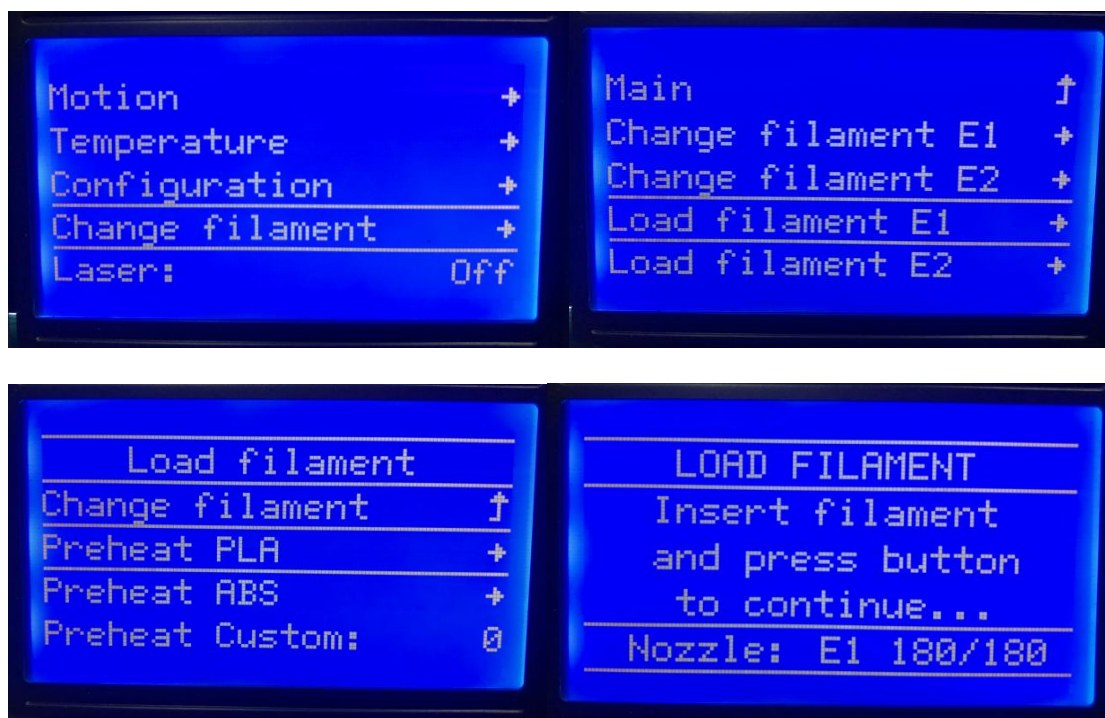


Please straighten the front part of filament and cut it as below, so as to insert filament into extruder more easily.



Choose "Change filament" -> "Load filament E1" -> "Preheat PLA", after extruder heats up to target temperature, you will hear beep sound,

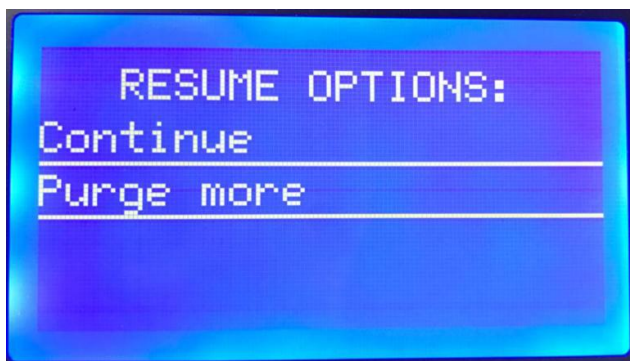


then insert filament into the position of extruder gear.

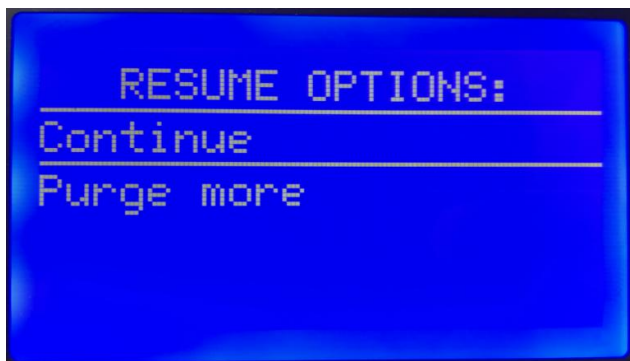
( Note: please insert filament into both extruders. if right extruder without filament inserted, it'll trigger filament sensor system when printing.)



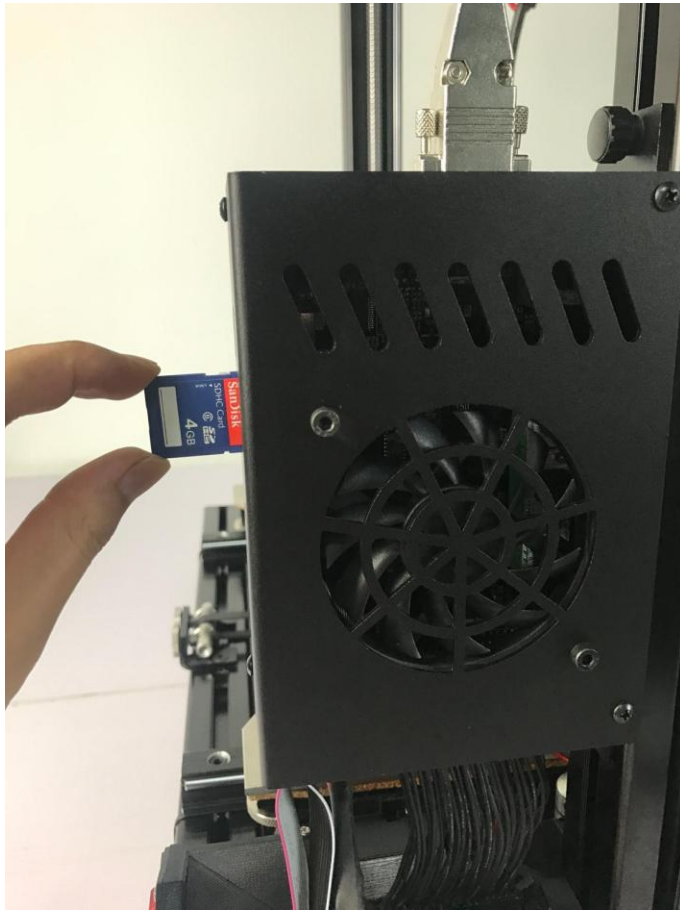
Press screen knob, filament will be pushed into hotend automatically. if filament doesn't come out from nozzle, please choose "Purge more" to continue pushing.



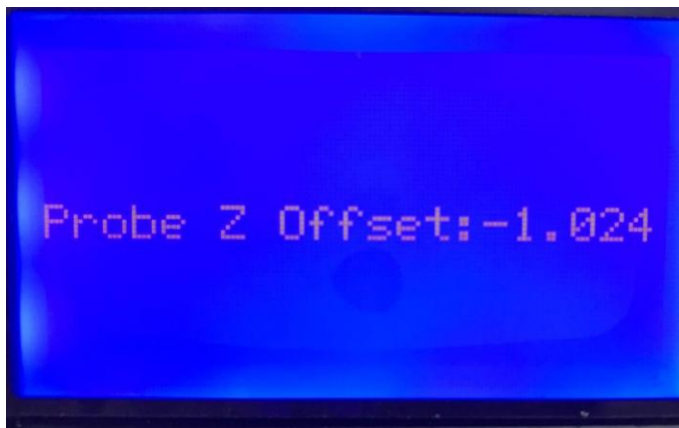
After filament comes out from nozzle, please choose "Continue".



Insert SD card into electrical box.



Choose a test model from SD card for printing. when printing first layer, please double click knob into below page, then you can adjust Z offset slightly. If rotate knob anticlockwise, the nozzle will be closer to bed. conversely, the nozzle will be farther to bed.



by this way, you can get first layer printing perfectly.

