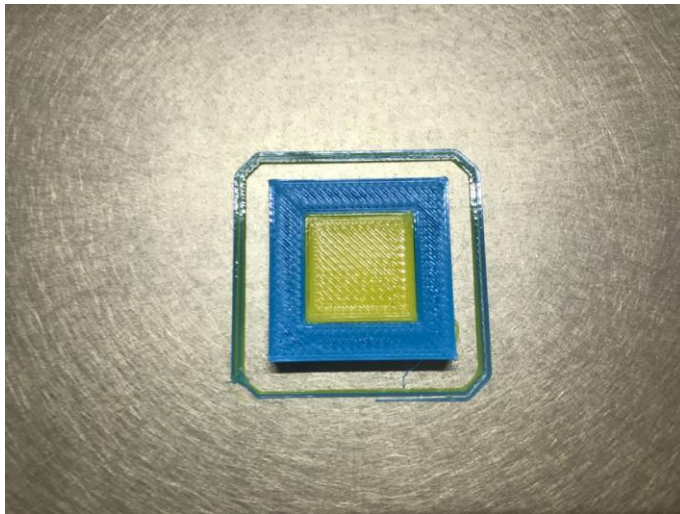
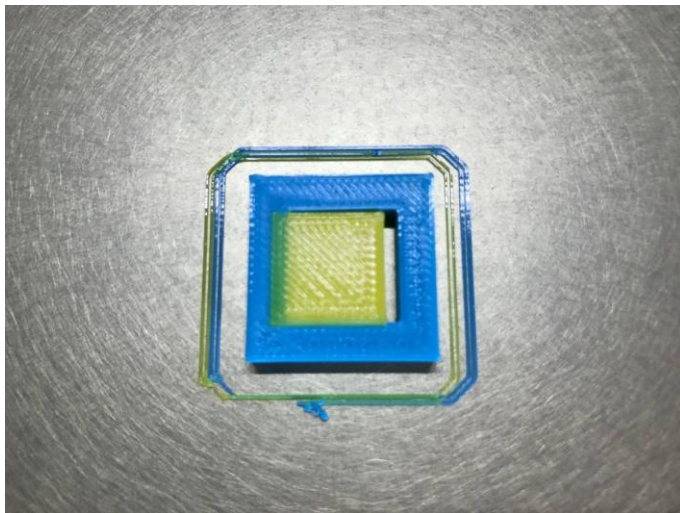


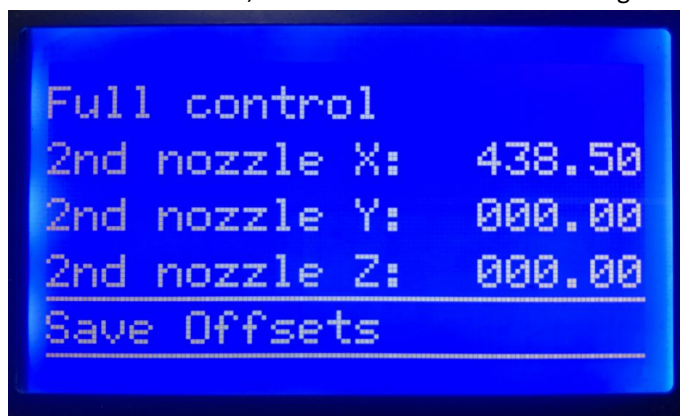
Please choose "test model of dual extruder" in SD card for printing, the best result should be as below: the yellow square is right in the middle of blue square.



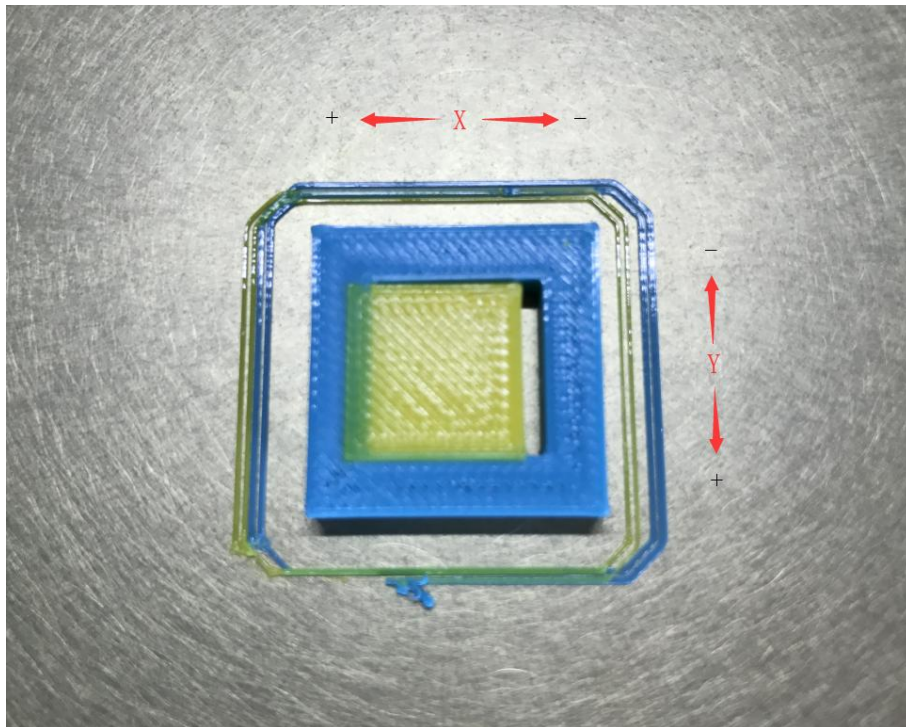
But if your printing result is as below, you need to adjust the XYZ offset of right extruder by LCD screen.



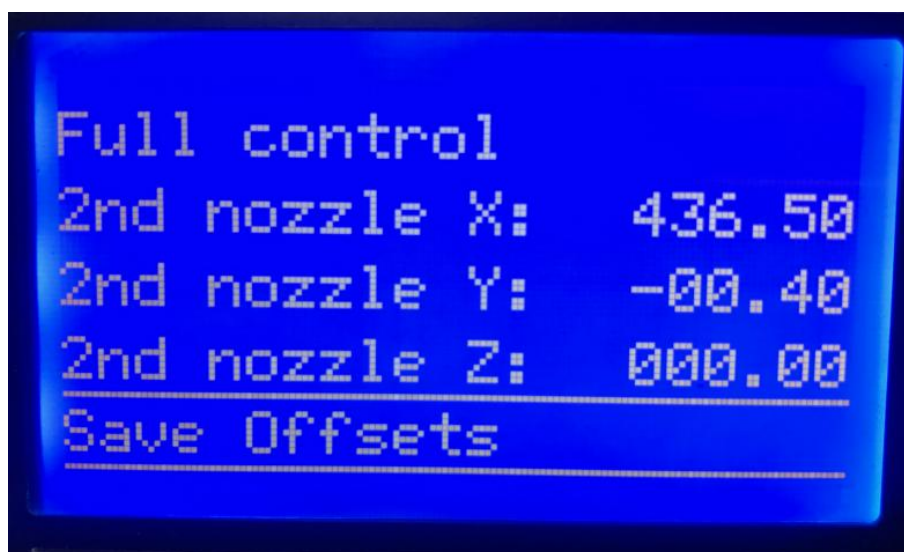
Choose "IDEX Mode", and scroll down to below settings:



Then measure the offset of test model by ruler, here X should be -2mm, Y should be -0.4mm.



so revise the values as below:



As to "2nd nozzle Z", if right extruder is higher 0.2mm than left extruder when printing first layer, please revise it as 0.2, if right extruder is lower 0.2mm than left extruder when printing first layer, please revise it as -0.2.

Finally, please **Save Offsets** by screen after calibrate dual extruder well.