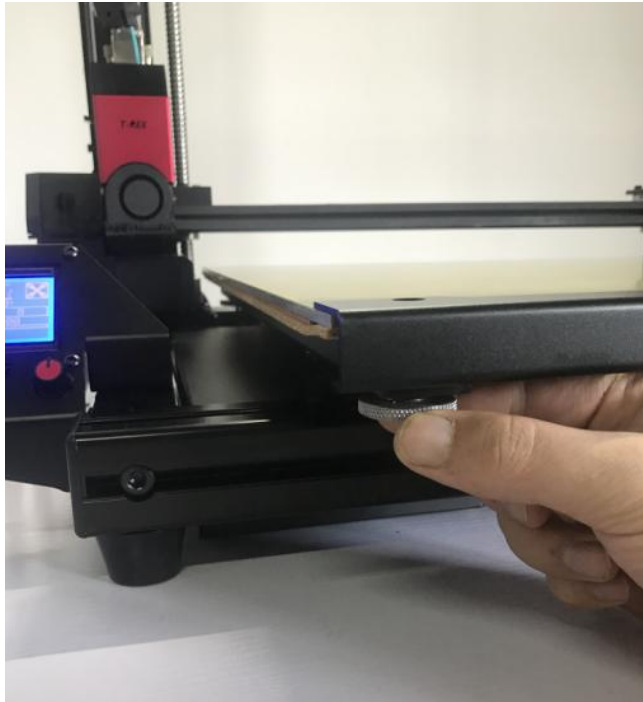
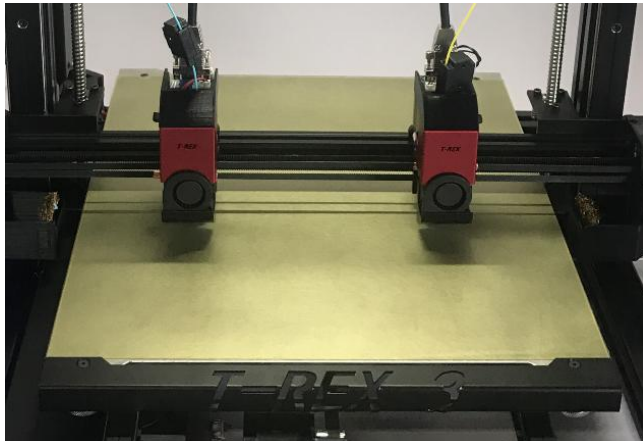


You can switch different printing modes by LCD screen, When printing in duplicate mode or symmetric mode, you may need to adjust the bed slightly by below 4 nuts, cause auto bed leveling is not workable any more in duplicate or symmetric mode. meanwhile, please ensure X axis aluminum extrusion be parallel to print bed.



Choose "IDEX Mode" -> "Duplication", printer will auto home as below, then choose a file from SD card for printing. We have configuration profiles for different printing modes, please kindly check the Instruction for how to load profile in folder **"Configuration Profiles"**.



the same way to Symmetric printing.

Note: If you have adjusted the bed manually when duplicate or symmetric printing, please execute Unified Bed Leveling (UBL) again before using other printing modes.