



PURCHASE ORDER

PURCHASE ORDER # - REV

0053073 - 00

This number MUST be shown on all
Invoices, Packages, Packing Lists,
Bills of Lading and Correspondence

VENDOR VALENCE EVERETT
1520 80TH STREET SW
EVERETT, WA 98203
425 347-1944

Vendor Code
000362

Buyer code
JEC
JEFF CARLSON
Attention

SHIP TO KING MACHINE, LLC
11710 CYRUS WAY
MUKILTEO, WA 98275
425 743-5464
Fax: 425 347-3654

P.O. Date	Required Date	Ship Date	Ship Via	F.O.B.	Terms	
2/15/2024	See Below				NET 60	
Item	Quantity	UM	Part Number / Rev	Description	Unit Price	Extension
<p>Receiving: _____ Quantity Rec'd: <u>8</u> Initials: <u>W</u> Visual Inspection: <u>Pass</u> <u>Fail</u> Type Masking Tool: _____ Warehouse No# (if Applicable): _____ Type Packaging: <u>PALLET</u> Number of Crates: _____ Measurements: _____</p>						
001	8.0000	EA	43F0459-101 *	DO-A1 RATED ORDER. QUOTE #BSF-12010 ALL "DO" RATED ORDERS HAVE EQUAL PRIORITY AND TAKE PRECEDENCE OVER UNRATED ORDER BASED ON SHIP SCHEDULE UPPER FRAME PROGRAM: LOCKHEED MARTIN MATERIAL: 7050-T7451 PER AMS 4050 MATERIAL CONDITION: MACHINED AND DEBURRED PER LMA-PA411 KING MACHINE UNIQUE LOCKHEED MARTIN IDENTIFICATION VENDOR#: VNS13323 KING MACHINE LOCKHEED MARTIN CORPORATE IDENTIFICATION #: LM1601044	155.0000	1,240.00
<p>Special Instructions LOCKHEED MARTIN</p>						
<input checked="" type="checkbox"/> Certs Required		<input type="checkbox"/> Phys. & Chem.		Confirming Order To		
<input checked="" type="checkbox"/> For ReSale if Checked		Sales Tax Exemption Number For:				
<p>---IMPORTANT---</p> <p>KING MACHINE, LLC. Purchase Order Terms & Conditions shall be deemed incorporated in this order. Terms & Conditions and Supplier Quality Requirement are available at http://www.kingmachllc.com - Click "More" then "Supplier"</p> <p>SPECIAL PROCESSES: For relevant process specification revisions and applicable departures see attached QF-840-1 Special Process Specs and PSD's (when applicable).</p>						



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2/15/2024	See Below				NET 60	
					US Dollar	
Item	Quantity	UM	Part Number / Rev	Description	Unit Price	Extension
				--- APPLICABLE SPECIFICATIONS: PC201 PC003 MIL-A-8625 AMS-C-27725 PJ015 P57004 LMA-MR003 --- DOD - DO-A1 RATED ORDER DO = CRITICAL TO NATIONAL DEFENSE A1 = AIRCRAFT - ALL "DO" RATED ORDERS HAVE EQUAL PRIORITY AND TAKE PRECEDENCE OVER UNRATED ORDERS (BASED ON SHIP SCHEDULE) --- MASKING INSTRUCTIONS: MASK GOLDEN HOLES IDENTIFIED BY FLAGNOTE 18 PRIOR APPLICATION OF PAINT AND		

Special Instructions LOCKHEED MARTIN

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If Checked

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				PRIMER. MASK UPPERMOST CAPS (FLANGES) 4 PLCS PRIOR TO APPLICATION OF PAINT AND PRIMER SEE MASKING SKETCH --- PROCESSING INSTRUCTIONS: DWG SHT NOTE 12: LM PROCESS CODE 113 PENETRANT INSPECT IN ACCORDANCE WITH LMA-PC201. ACCEPTANCE CRITERIA IN ACCORDANCE WITH LMA-PC003 CLASS B DWG SHT NOTE 13: LM PROCESS CODE 200B1 THIN FILM SULFURIC ACID ANODIZE PER MIL-A-8625, TYPE IIB, CLASS I MASK GOLDEN HOLES IDENTIFIED BY FLAGNOTE 18 .127-.133 DIA (4 PLCS)		
Special Instructions LOCKHEED MARTIN						
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2/15/2024		See Below					NET 60
							US Dollar
Item	Quantity	UM	Part Number / Rev	Description	Unit Price	Extension	
				MASK AREAS INDICATED BY AEA 1 AND AEA 2 THIS INCLUDES CUT-OUTS IN FLOOR (3 PLCS) (SEE MASKING SKETCH) DWG SHT NOTE 14 PRIME WITH 2 COATS OF LMA-MR003, CLASS 2, GRADE A PRIMER IAW P57004, EXCEPT WHERE NOTED BY FN XX ON AEA 1 & 2 UNMASK MASK GOLDEN HOLES IDENTIFIED BY FLAGNOTE 18 .127-.133 DIA (4 PLCS) MASK UPPERMOST FLANGES CONTAINED WITHIN THE FL XX DEFINED BOX (INSIDE POCKET WALLS - 4 PLCS) (SEE MASKING SKETCH)			

Special Instructions LOCKHEED MARTIN

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				MASK ALL AREAS WITH LMA-MR003, CLASS 2, GRADE A PRIMER APPLIED PER DWG NOTE 14 AEA 1 & 2 APPLY 1 COAT AMS-C-27725 IN ACCORDANCE WITH LMA-PJ015 UNMASK --- PROCESSING DIRECTLY RELATED TO A LOCKHEED MARTIN AERONAUTICS COMPANY PURCHASE ORDER (PO) MUST BE ACCOMPLISHED IN ACCORDANCE WITH PROCESS SPECIFICATIONS ON THIS PO AND LOCKHEED MARTIN AERONAUTICS COMPANY APPENDIX QJ. SELLER MUST FILE AND MAINTAIN COPY OF ALL PO(s) CONTAINING THE ABOVE STATEMENT AND MAKE THESE AVAILABLE FOR REVIEW BY BUYER, UPON REQUEST. SELLER MUST SUBMIT CERTIFICATE		

Special Instructions LOCKHEED MARTIN

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				OF CONFORMANCE (CoC) WITH A UNIQUE CERTIFICATION NUMBER WHICH CONTAINS ELEMENTS LISTED IN LOCKHEED MARTIN AERONAUTICS COMPANY APPENDIX QJ. SELLER MUST SUITABLY PACKAGE PARTS, INCLUDING WRAPPING AND BOXES, TO GUARD AGAINST SHIPPING DAMAGE. 		

Special Instructions LOCKHEED MARTIN

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				QF-840-3.S1 AND THEREBY INCORPORATED IN THIS ORDER. QF-840-3.S1 IS AVAILABLE AT https://www.kingmachllc.com/supplier . ----- ----- WARNING - This document contains technical data whose export is restricted by the Arms Export Control Act (Title 22, U.S.C., Sec 2751, et seq.) or the Export Administration Act of 1979 (Title 50, U.S.C., App. 2401 et seq), as amended. Violations of these export laws are subject to severe criminal penalties. Disseminate in accordance with provisions of DoD Directive 5230.25. TOTAL PO USD		1,240.00

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