

## Special Springs Standard Rectangular Wire



Extra-light load springs Extra-

**EN** light load springs Federn für

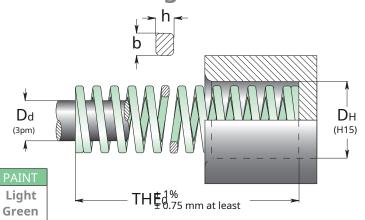
**FROI** leichte Spannung Ressorts

FR charge extra-légère Muelles

ES load extra-ligera Molas load

°C 250-120-- 30-- 248 - 248

PT extra-leve



Code	Dн	Dd	TH	ER		TO		В				D	<u>Λ</u>	VID.
Couc	DΗ	Da		LD		10		D	1		1	D		
	Hole	Rod	Free	Spring	<b>\$</b> 30	<b>D%THE</b> 0		<b>)%THE</b> 0		%THE 0	\$ 50	)%THE o	$\stackrel{\bullet}{=}$ $\Lambda$	
	Diameter	Diameter	Length	Rate		J70 IIIL ()	<b>S</b> "	<b>)</b> 70         ()		70 I I I L ()	<b>S</b> 50	)70       L		Š
	bxh			± 10%	+ 3,000,000		~ 1,500,000		300 - 500,000		100 - 200,000		approx. do not use	
	mm mm		mm	N/mm			mm N		mm N		mm N		mm Pcs	
VL 10 - 025			25	8.5	7.5	63.8	10.0	85.0	11.3	96.1	12.5	106.3	14.1	50
VL 10 - 032			32	6.5	9.6	62.4	12.8	83.2	14.4	93.6	16.0	104.0	18.5	50
VL 10 - 038			38	5.5	11.4	62.7	15.2	83.6	17.1	94.1	19.0	104.5	22.5	50
VL 10 - 044	10	5	44	4.8	13.2	63.4	17.6	84.5	19.8	95.0	22.0	105.6	23.2	50
VL 10 - 051			51	4.2	15.3	64.3	20.4	85.7	23.0	96.6	25.5	107.1	27.5	25
VL 10 - 064			64	3.3	19.2	63.4	25.6	84.5	28.8	95.0	32.0	105.6	34.0	25
VL 10 - 076			76	2.7	22.8	61.6	30.4	82.1	34.2	92.3	38.0	102.6	40.4	25
VL 10 - 305	1.65	x 1.0	305	0.7	91.5	59.5	122.0	79.3	137.3	89.2	152.5	99.1	172.7	10
VL 13 - 025			25	16.0	7.5	120.0	10.0	160.0	11.3	180.8	12.5	200.0	13.6	50
VL 13 - 032			32	12.2	9.6	117.1	12.8	156.2	14.4	175.7	16.0	195.2	17.9	50
VL 13 - 038			38	10.3	11.4	117.4	15.2	156.6	17.1	176.1	19.0	195.7	21.9	50
VL 13 - 044			44	8.7	13.2	114.8	17.6	153.1	19.8	172.3	22.0	191.4	26.4	25
VL 13 - 051	12.5	6.3	51	7.5	15.3	114.8	20.4	153.0	23.0	172.5	25.5	191.3	29.6	25
VL 13 - 064			64	5.8	19.2	111.4	25.6	148.5	28.8	167.0	32.0	185.6	37.1	25
VL 13 - 076			76	4.7	22.8	107.2	30.4	142.9	34.2	160.7	38.0	178.6	44.9	25
VL 13 - 089			89	4.1	26.7	109.5	35.6	146.0	40.1	164.4	44.5	182.5	53.2	20
VL 13 - 102			102 305	3.6	30.6	110.2	40.8	146.9	45.9	165.2	51.0	183.6	59.4	10
VL 13 - 305	2.3 >	2.3 x 1.3		1.3	91.5	114.4	122.0 1	52.5	137.3 1	/1.6	152.5 1	90.6	186.6	10
VL 16 - 025		İ	25	20.2	7.5	151.5	10.0	202.0	11.3	228.3	12.5	252.5	14.0	50
VL 16 - 032			32	16.0	9.6	153.6	12.8	204.8	14.4	230.4	16.0	256.0	18.7	50
VL 16 - 038			38	12.3	11.4	140.2	15.2	187.0	17.1	210.3	19.0	233.7	22.0	25
VL 16 - 044			44	10.6	13.2	139.9	17.6	186.6	19.8	209.9	22.0	233.2	26.1	25
VL 16 - 051	16	8	51	8.9	15.3	136.2	20.4	181.6	23.0	204.7	25.5	227.0	30.4	25
VL 16 - 064	10		64	7.0	19.2	134.4	25.6	179.2	28.8	201.6	32.0	224.0	38.8	25
VL 16 - 076			76	5.8	22.8	132.2	30.4	176.3	34.2	198.4	38.0	220.4	46.4	20
VL 16 - 089			89	4.8	26.7	128.2	35.6	170.9	40.1	192.5	44.5	213.6	54.2	20
VL 16 - 102			102 115	4.1 3.9	30.6	125.5	40.8	167.3 179.4	45.9	188.2	51.0	209.1	62.4	20 10
VL 16 - 115 VL 16 - 305	2 05 v 1 i		305	1.5	34.5 91.5	134.6 137.3	46.0 122.0 1		51.8 137.3 2	202.0	57.5 152.5 2	224.3	70.6 190.2	10
VL 10 - 303	3.05 x 1.5		303	1.5	91.5		122.0 1	03.0	137.32	00.0	132.3 2	20.0	130.2	10
VL 20 - 025		į	25	29.4	7.5	220.5	10.0	294.0	11.3	332.2	12.5	367.5	13.9	50
VL 20 - 032			32	22.6	9.6	217.0	12.8	289.3	14.4	325.4	16.0	361.6	18.2	50
VL 20 - 038			38	18.6	11.4	212.0	15.2	282.7	17.1	318.1	19.0	353.4	22.0	25
VL 20 - 044	20	10	44	15.7	13.2	207.2	17.6	276.3	19.8	310.9	22.0	345.4	25.8	25
VL 20 - 051			51	13.7	15.3	209.6	20.4	279.5	23.0	315.1	25.5	349.4	30.3	25
VL 20 - 064			64	11.3	19.2	217.0	25.6	289.3	28.8	325.4	32.0	361.6	38.9	25
VL 20 - 076			76	9.8	22.8	223.4	30.4	297.9	34.2	335.2	38.0	372.4	47.0	25
VL 20 - 089			89	8.3	26.7	221.6	35.6	295.5	40.1	332.8	44.5	369.4	55.7	20
VL 20 - 102			102	7.4	30.6	226.4	40.8	301.9	45.9	339.7	51.0	377.4	64.2	20
VL 20 - 115			115	6.4	34.5	220.8	46.0	294.4	51.8	331.5	57.5	368.0	72.9	10
VL 20 - 127			127 139	5.9	38.1 41.7	224.8	50.8	299.7	57.2	337.5	63.5	374.7	80.7	10
VL 20 - 139 VL 20 - 152			152	5.4 4.9	41.7 45.6	225.2 223.4	55.6 60.8	300.2 297.9	62.6 68.4	338.0 335.2	69.5 76.0	375.3 372.4	88.4 96.7	10 10
VL 20 - 152 VL 20 - 305	3.9 >	. 1 7	305	2.5	91.5	228.8	122.0	305.0	137.3	343.3	152.5	381.3	196.0	10
4 L 20 - 303	. 3.97	× 1.7	505	2.5	51.5	220.0	122.0	505.0	157.5	J <del>-</del> J.J	132.3	501.5	1 50.0	10



## Special Springs Standard Rectangular Wire





Code	<b>D</b> н	Dd	TH	ER	<b>!</b>	TO		В		C		<b>■</b> D		AND	
	Hole Diameter	Rod Diameter	Free Length	Spring Rate	WWW	<b>30%THE</b> 0	<b>W</b> 40	<b>OMTHE</b> 0	4	<b>5%THE</b> 0	50	<b>)%THE</b> 0			
	bxh			± 10%	+ 3,000,000		~ 1,500,000		300 - 500,000		100 - 200,000		approx. do not use		
	mm	mm	mm	N/mn			mm	N	mm	N	mm	N	mm	Pcs	
VL 25 - 025 VL 25 - 032			25 32	67.0 42.2	7.5 9.6		10.0 12.8	539.0 540.2	11.3 14.4	609.1 607.7	12.5 16.0	673.8 675.2	12.9 17.2	50 25	
VL 25 - 038 VL 25 - 044			38 44	35.8 31.4	11.4 13.2	408.1	15.2 17.6	544.2 552.6	17.1 19.8	612.2 621.7	19.0 22.0	680.2 690.8	20.7 24.4	25 25	
VL 25 - 044 VL 25 - 051			51	27.0	15.3	3 413.1	20.4	550.8	23.0	621.7	25.5	688.5	28.5	25	
VL 25 - 064 VL 25 - 076			64 76	21.6 18.1	19.2 22.8		25.6 30.4	553.0 550.2	28.8 34.2	622.1 619.0	32.0 38.0	691.2 687.8	36.5 43.9	25 20	
VL 25 - 089	25	12.5	89	15.2	26.7	7 405.8	35.6	541.1	40.1	609.5	44.5	676.4	51.4	20	
VL 25 - 102 VL 25 - 115			102 115	13.2 11.8	30.6 34.5		40.8 46.0	538.6 542.8	45.9 51.8	605.9 611.2	51.0 57.5	673.2 678.5	59.3 67.2	20 10	
VL 25 - 127 VL 25 - 139			127 139	10.6 9.6	38.1 41.7		50.8 55.6	538.5 533.8	57.2 62.6	606.3 601.0	63.5 69.5	673.1 667.2	74.4 81.6	10 10	
VL 25 - 152			152	8.8	45.6	401.3	60.8	535.0	68.4	601.9	76.0	668.8	89.5	10	
VL 25 - 178 VL 25 - 203			178 203	7.6 6.7	53.4 60.9		71.2 81.2	541.1 544.0	80.1 91.4	608.8 612.4	89.0 101.5 6	676.4 80.1	105.0 121.0	10	
VL 25 - 305	5.4 >	2.2	305	4.4	91.5		122.0	536.8	137.3	604.1	152.5	671.0	182.0	5	
VL 32 - 038			38	43.1	11.4		15.2	655.1	17.1	737.0	19.0	818.9	19.9	20	
VL 32 - 044 VL 32 - 051			44 51	37.3 32.4	13.2 15.3		17.6 20.4	656.5 661.0	19.8 23.0	738.5 745.2	22.0 25.5	820.6 826.2	23.5 27.6	20	
VL 32 - 064			64	25.5	19.2	489.6	25.6	652.8	28.8	734.4	32.0	816.0	35.2	20	
VL 32 - 076 VL 32 - 089			76 89	21.6 18.1	22.8 26.7		30.4 35.6	656.6 644.4	34.2 40.1	738.7 725.8	38.0 44.5	820.8 805.5	42.4 50.0	20 10	
VL 32 - 102 VL 32 - 115	32	16	102 115	15.7 14.2	30.6 34.5		40.8 46.0	640.6 653.2	45.9 51.8	720.6 735.6	51.0 57.5	800.7 816.5	57.6 65.5	10 10	
VL 32 - 127			127	12.7	38.1	483.9	50.8	645.2	57.2	726.4	63.5	806.5	72.5	10	
VL 32 - 139 VL 32 - 152			139 152	11.6 10.6	41.7 45.6		55.6 60.8	645.0 644.5	62.6 68.4	726.2 725.0	69.5 76.0	806.2 805.6	79.4 87.3	10	
VL 32 - 178			178	9.0	53.4	480.6	71.2	640.8	80.1	720.9	89.0	801.0	103.0	5	
VL 32 - 203 VL 32 - 254			203 254	7.8 6.4	60.9 76.2		81.2 101.6 6	633.4 50.2	91.4 114.3 7	712.9 '31.5	101.5 127.0 8	791.7 12.8	118.0 148.0	5 5	
VL 32 - 305	6.5 >	2.6	305	5.3	91.5	485.0	122.0	646.6	137.3	727.7	152.5	808.3	178.0	5	
VL 40 - 051 VL 40 - 064			51 64	48.1 39.2	15.3 19.2		20.4 25.6	981 1004	23.0 28.8	1106 1129	25.5 32.0	1227 1254	28.0 36.2	20 10	
VL 40 - 076			76	33.3	22.8	3 759	30.4	1012	34.2	1139	38.0	1265	43.7	10	
VL 40 - 089 VL 40 - 102			89 102	28.4 24.5	26.7 30.6		35.6 40.8	1011 1000	40.1 45.9	1139 1125	44.5 51.0	1264 1250	51.7 59.8	10 10	
VL 40 - 115	40	20	115	22.1	34.5	762	46.0	1017	51.8	1145	57.5	1271	67.9	10	
VL 40 - 127 VL 40 - 139			127 139	19.6 17.7	38. <sup>2</sup> 41. <sup>7</sup>		50.8 55.6	996 984	57.2 62.6	1121 1108	63.5 69.5	1245 1230	75.2 82.4	5 5	
VL 40 - 152 VL 40 - 178			152 178	16.2 13.7	45.6 53.4		60.8 71.2	985 975	68.4 80.1	1108 1097	76.0 89.0	1231 1219	90.6 106.0	5 5	
VL 40 - 203			203	12.3	60.9	749	81.2	999	91.4	1124	101.5	1248	122.0	5	
VL 40 - 254 VL 40 - 305	8.0 >	3.4	254 305	9.8 8.3	76.2 91.5		101.6 122.0	996 1013	114.3 137.3	1120 1140	127.0 152.5	1245 1266	154.0 185.0	2	
VL 50 - 064		i	64	86.3	19.2	2 1657	25.6	2209	28.8	2485	32.0	2762	35.1	5	
VL 50 - 076			76	70.6	22.8	3 1610	30.4	2146	34.2	2415	38.0	2683	42.2	5	
VL 50 - 089 VL 50 - 102			89 102	59.8 52.0	26.7 30.6		35.6 40.8	2129 2122	40.1 45.9	2398 2387	44.5 51.0	2661 2652	50.3 58.4	5 5	
VL 50 - 115 VL 50 - 127	50	25	115 127	46.1 42.2	34.5 38.		46.0 50.8	2121 2144	51.8 57.2	2388 2414	57.5 63.5	2651 2680	66.1 73.8	5 5	
VL 50 - 139	30	23	139	38.2	41.7	7 1593	55.6	2124	62.6	2391	69.5	2655	80.9	5	
VL 50 - 152 VL 50 - 178			152 178	34.3 29.4	45.6 53.4		60.8 71.2	2085 2093	68.4 80.1	2346 2355	76.0 89.0	2607 2617	89.0 105.0	2	
VL 50 - 203 VL 50 - 254			203 254	25.5 20.6	60.9 76.2	1553	81.2 101.6	2071 2093	91.4 114.3	2331 2355	101.5 127.0	2588 2616	121.0 152.0	2 2	
VL 50 - 305	10.5	x 4.1	305	17.2	91.5	1574	122.0	2098	137.3	2362	152.5	2623	184.0	2	
VL 63 - 076		 i	76	57.8	22.8	3 1318	30.4	1757	34.2	1977	38.0	2196	47.3	5	
VL 63 - 089 VL 63 - 102			89 102	51.4 44.4	26.7 30.6		35.6 40.8	1830 1812	40.1 45.9	2061 2038	44.5 51.0	2287 2264	54.9 64.1	5 5	
VL 63 - 115			115	38.0	34.5	1311	46.0	1748	51.8	1968	57.5	2185	75.6	5	
VL 63 - 127 VL 63 - 152	63	20	127 152	33.2 27.4	38.′ 45.6		50.8 60.8	1687 1666	57.2 68.4	1899 1874	63.5 76.0	2108 2082	82.6 99.8	2	
VL 63 - 178	63	38	178 203	24.0 21.0	53.4 60.9	1 1282	71.2 81.2	1709 1705	80.1 91.4	1922 1919	89.0	2136 2132	118.4 135.9	2	
VL 63 - 203 VL 63 - 254			254	16.4	76.2	1250	101.6	1666	114.3	1875	101.5 127.0	2083	172.8	2	
VL 63 - 305 VL 63 - 315			305 315	13.6 11.5	91.5 94.5	5 1244 5 1086.8	122 126	1659 1449	137.3 141.75	1867 1630.1	152.5 157.5 1	2074 811.3	208.6 205	2	
VL 63 - 350		4.0	350	9.8	105	1029	140	1372	157.5	1543.5	175	1715	230	2	
VL 63 - 400	11 x	4.9	400	8	120	960	160	1280	180	1440	200	1600	240	2	

