

EDM Stones



- This stone removes the tough, hard scale left by the Electric Discharge Machining (EDM) process much faster than any of our other polishing stones
- Contains premium-grade white aluminum oxide abrasive that fractures into sharp pieces (friable) during polishing, to extend the life of the abrasive grit
- Recommended use on Medium and Hard tool steels as high as Rockwell C 62

EDM ATTRIBUTES

Hardness: Hard

Breakdown Ratio: Slow

Wet or Dry: Wet

Abrasive Grain: White Aluminum Oxide



5/32" x 5/32" x 4"

Grit	SKU
100	4150600
120	4150610
150	4150650
180	4150620
220	4150622
320	4150630
400	4150640
600	4150660



1/4" x 1/4" x 6"

Grit	SKU
100	4256002
120	4256122
150	4256502
180	4256182
220	4256202
320	4256302
400	4256402
600	4256602



1/2" x 1/8" x 6"

Grit	SKU
100	4256003
120	4256123
150	4256503
180	4256183
220	4256203
320	4256303
400	4256403
600	4256603



1/4" x 1/16" x 4"

Grit	SKU
100	4256010
120	4256020
150	4256510
180	4256110
220	4256210
320	4256310
400	4256410
600	4256610



3/8" x 3/8" x 6"

Grit	SKU
100	4256008
120	4256128
150	4256508
180	4256188
220	4256208
320	4256308
400	4256408
600	4256608



1/2" x 1/4" x 6"

Grit	SKU
100	4256004
120	4256124
150	4256504
180	4256184
220	4256204
320	4256304
400	4256404
600	4256604



1/4" x 1/8" x 6"

Grit	SKU
100	4256001
120	4256121
150	4256501
180	4256181
220	4256201
320	4256301
400	4256401
600	4256601



1/2" x 1/16" x 6"

Grit	SKU
100	4256000
120	4256120
150	4256500
180	4256180
220	4256200
320	4256300
400	4256400
600	4256600



1/2" x 1/2" x 6"

Grit	SKU
100	4256005
120	4256125
150	4256505
180	4256185
220	4256205
320	4256305
400	4256405
600	4256605



3/4" x 1/4" x 6"		
Grit	SKU	
100	4256009	
120	4256129	
150	4256509	
180	4256189	
220	4256209	
320	4256309	
400	4256409	
600	4256609	



1" x 1/4" x 6"		
Grit	SKU	
100	4250112	
120	4256012	
150	4255012	
180	4256112	
220	4256212	
320	4256312	
400	4256412	
600	4256612	



Round 1/4" x 6"		
Grit	SKU	
100	4253602	
120	4250122	
150	4253502	
180	4250182	
220	4250222	
320	4250302	
400	4250402	
600	4250602	



Triangular 3/8" x 6"		
Grit	SKU	
100	4256098	
120	4256198	
150	4255098	
180	4256298	
220	4255298	
320	4256398	
400	4256498	
600	4256698	



1" x 1/2" x 6"		
Grit	SKU	
100	4256007	
120	4256127	
150	4256507	
180	4256187	
220	4256207	
320	4256307	
400	4256407	
600	4256607	



Triangular 1/4" x 6"		
Grit	SKU	
100	4256092	
120	4256192	
150	4255092	
180	4256292	
220	4255292	
320	4256392	
400	4256492	
600	4256692	



Hybrid 1/4" x 1/4" x 6"		
Grit	SKU	
100	4256023	
120	4250123	
150	4256523	
180	4250183	
220	4250223	
320	4250323	
400	4250423	
600	4250623	



1" x 1" x 6"		
Grit	SKU	
100	4256006	
120	4256126	
150	4256506	
180	4256186	
220	4256206	
320	4256306	
400	4256406	
600	4256606	

