EDM Stones

- 100 120 150 180 220 320 ADO GOSSINEIT
- This stone removes the tough, hard scale left by the Electric Discharge Machining (EDM) process much faster than any of our other polishing stones
- Contains premium-grade white aluminum oxide abrasive that fractures into sharp pieces (friable) during polishing, to extend the life of the abrasive grit
- Recommended use on Medium and Hard tool steels as high as Rockwell C 62

EDM ATTRIBUTES

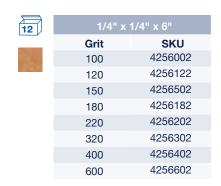
Hardness: Hard

Breakdown Ratio: Slow

Wet or Dry: Wet

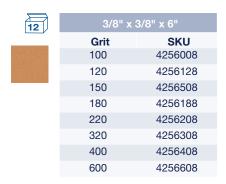
Abrasive Grain: White Aluminum Oxide

12	5/32" x 5/32" x 4"	
	Grit	SKU
	100	4150600
	120	4150610
	150	4150650
	180	4150620
	220	4150622
	320	4150630
	400	4150640
	600	4150660

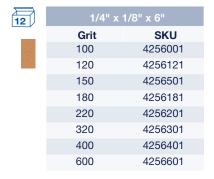


12	1/2" x 1/8" x 6"	
	Grit	SKU
	100	4256003
	120	4256123
	150	4256503
	180	4256183
	220	4256203
	320	4256303
	400	4256403
	600	4256603

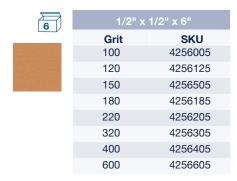




12	1/2" x 1/4" x 6"	
	Grit	SKU
	100	4256004
	120	4256124
	150	4256504
	180	4256184
	220	4256204
	320	4256304
	400	4256404
	600	4256604











3/4" x 1/4" x 6"		
Grit	SKU	
100	4256009	
120	4256129	
150	4256509	
180	4256189	
220	4256209	
320	4256309	
400	4256409	
600	4256609	







1" x 1/4" x 6"		
Grit	SKU	
100	4250112	
120	4256012	
150	4255012	
180	4256112	
220	4256212	
320	4256312	
400	4256412	
600	4256612	



6	Round	1/4" x 6"
_	Grit	SKU
	100	4253602
	120	4250122
	150	4253502
	180	4250182
	220	4250222
	320	4250302





Triangular 3/8" x 6"		
Grit	SKU	
100	4256098	
120	4256198	
150	4255098	
180	4256298	
220	4255298	
320	4256398	
400	4256498	
600	4256698	





1" x 1/2" x 6"		
Grit	SKU	
100	4256007	
120	4256127	
150	4256507	
180	4256187	
220	4256207	
320	4256307	
400	4256407	
600	4256607	





Triangular 1/4" x 6"		
Grit	SKU	
100	4256092	
120	4256192	
150	4255092	
180	4256292	
220	4255292	
320	4256392	
400	4256492	
600	4256692	





Hybrid 1/4	4" x 1/4" x 6"
Grit	SKU
100	4256023
120	4250123
150	4256523
180	4250183
220	4250223
320	4250323
400	4250423
600	4250623





1" x 1" x 6		
Grit	SKU	
100	4256006	
120	4256126	
150	4256506	
180	4256186	
220	4256206	
320	4256306	
400	4256406	
600	4256606	

