

# Diemaker Stones



- A great general-purpose polishing stone
- Contains brown aluminum oxide which is tough, blocky and a faceted abrasive grit
- Generally used wet but can be used dry for roughing applications
- Recommended use on mold and tool steels of all hardness such as A2, D2, S7, H13, P20, 420SS, and soft non-ferrous metals such as Aluminum and Beryllium

## DIEMAKEER ATTRIBUTES

**Hardness:** Medium

**Breakdown Ratio:** Moderate

**Wet or Dry:** Wet & Limited Dry

**Abrasive Grain:** Brown Aluminum Oxide



5/32" x 5/32" x 4"

Grit	SKU
100	4150001
150	4150010
180	4150180
220	4150020
280	4150280
320	4150030
400	4150040
600	4150060
800	4150080
900	4150090
1200	4154080



1/4" x 1/4" x 6"

Grit	SKU
100	4051802
150	4052102
180	4055802
220	4052202
280	4056802
320	4052302
400	4052402
600	4052602
800	4052802
900	4052902
1200	4054002



1/2" x 1/8" x 6"

Grit	SKU
100	4051803
150	4052103
180	4055803
220	4052203
280	4056803
320	4052303
400	4052403
600	4052603
800	4052803
900	4052903
1200	4054003



1/4" x 1/16" x 4"

Grit	SKU
100	4051810
150	4052110
180	4055810
220	4052210
280	4056810
320	4052310
400	4052410
600	4052610
900	4052910
1200	4054010



3/8" x 3/8" x 6"

Grit	SKU
100	4051808
150	4052108
180	4055808
220	4052208
280	4056808
320	4052308
400	4052408
600	4052608
800	4052808
900	4052908
1200	4054008



1/2" x 1/4" x 6"

Grit	SKU
100	4051804
150	4052104
180	4055804
220	4052204
280	4056804
320	4052304
400	4052404
600	4052604
800	4052804
900	4052904
1200	4054004



1/4" x 1/8" x 6"

Grit	SKU
100	4051801
150	4052101
180	4055801
220	4052201
280	4056801
320	4052301
400	4052401
600	4052601
800	4052801
900	4052901
1200	4054001



1/2" x 1/16" x 6"

Grit	SKU
100	4051800
150	4052100
180	4055800
220	4052200
280	4056800
320	4052300
400	4052400
600	4052600
900	4052900
1200	4054000

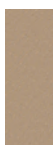


1/2" x 1/2" x 6"

Grit	SKU
100	4051805
150	4052105
180	4055805
220	4052205
280	4056805
320	4052305
400	4052405
600	4052605
800	4052805
900	4052905
1200	4054005



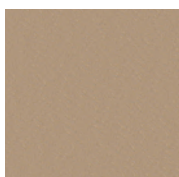
3/4" x 1/4" x 6"



Grit	SKU
100	4051809
150	4052109
180	4055809
220	4052209
280	4056809
320	4052309
400	4052409
600	4052609
900	4052909



1" x 1" x 6"



Grit	SKU
100	4051806
150	4052106
180	4055806
220	4052206
280	4056806
320	4052306
400	4052406
600	4052606
900	4052906



Triangular 1/4" x 6"



Grit	SKU
100	4051892
150	4052192
180	4055092
220	4052292
280	4056092
320	4052392
400	4052492
600	4052692
900	4052992



1" x 1/8" x 6"



Grit	SKU
100	4051811
150	4052111
180	4055811
220	4052211
280	4056811
320	4052311
400	4052411
600	4052611
900	4052911



Round 1/4" x 6"



Grit	SKU
100	4053802
150	4053102
180	4053502
220	4053202
280	4050602
320	4053302
400	4053402
600	4053602
900	4053902



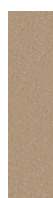
Triangular 3/8" x 6"



Grit	SKU
100	4051898
150	4052198
180	4055098
220	4052298
280	4056098
320	4052398
400	4052498
600	4052698
900	4052998



1" x 1/4" x 6"



Grit	SKU
100	4051812
150	4052112
180	4055812
220	4052212
280	4056812
320	4052312
400	4052412
600	4052612
900	4052912



Round 3/8" x 6"



Grit	SKU
100	4053808
150	4053108
180	4053508
220	4053208
280	4050608
320	4053308
400	4053408
600	4053608
900	4053908



Hybrid 1/4" x 1/4" x 6"



Grit	SKU
100	4051823
150	4052123
180	4055023
220	4052223
280	4056023
320	4052323
400	4052423
600	4052623
800	4052823
900	4052923
1200	4054023



1" x 1/2" x 6"



Grit	SKU
100	4051807
150	4052107
180	4055807
220	4052207
280	4056807
320	4052307
400	4052407
600	4052607
900	4052907



Round 1/2" x 6"



Grit	SKU
100	4053805
150	4053105
180	4053505
220	4053205
280	4050605
320	4053305
400	4053405
600	4053605
900	4053905

