

# Moldmaker Stones



- Moldmaker stones consist of a harder black silicon carbide abrasive that breaks down faster than aluminum oxide
- Cuts faster due to the sharpness, hardness, and friability of the abrasive grain
- This stone is used for ductile metals; ideal for softer tool steels and soft non-ferrous metals
- Recommended use on hard and soft tool steels as low as Rockwell C 25, and soft non-ferrous metals such as Aluminum and Beryllium

## MOLDMAKER ATTRIBUTES

**Hardness:** Medium Soft

**Breakdown Ratio:** Fast

**Wet or Dry:** Wet

**Abrasive Grain:** Black Silicon Carbide



5/32" x 5/32" x 4"

Grit	SKU
100	4151000
150	4151001
180	4150181
220	4151002
320	4151003
400	4151004
600	4151006



1/2" x 1/8" x 6"

Grit	SKU
100	4101103
150	4101153
180	4101803
220	4101203
320	4101303
400	4101403
600	4101603



1" x 1" x 6"

Grit	SKU
100	4101106
150	4101156
180	4101806
220	4101206
320	4101306
400	4101406
600	4101606



1/4" x 1/16" x 4"

Grit	SKU
100	4100100
150	4100150
180	4101810
220	4100200
320	4100300
400	4100400
600	4100600



1/2" x 1/4" x 6"

Grit	SKU
100	4101104
150	4101154
180	4101804
220	4101204
320	4101304
400	4101404
600	4101604



Round 1/4" x 6"

Grit	SKU
100	4100102
150	4100152
180	4103802
220	4100222
320	4100322
400	4100422
600	4100622



1/4" x 1/8" x 6"

Grit	SKU
100	4101101
150	4101151
180	4101801
220	4101201
320	4101301
400	4101401
600	4101601



1/2" x 1/2" x 6"

Grit	SKU
100	4101105
150	4101155
180	4101805
220	4101205
320	4101305
400	4101405
600	4101605



Hybrid 1/4" x 1/4" x 6"

Grit	SKU
100	4100023
150	4100123
180	4101823
220	4100223
320	4100323
400	4100423
600	4100623



1/4" x 1/4" x 6"

Grit	SKU
100	4101102
150	4101152
180	4101802
220	4101202
320	4101302
400	4101402
600	4101602

