

# EDM Blue Stones



- Designed to remove the tough, hard scale left by the Electric Discharge Machining (EDM) process
- EDM Blue is the harder formulation of our other EDM stones
- Contains premium-grade white aluminum oxide abrasive that fractures into sharp pieces (friable) during polishing, to extend the life of the abrasive grit
- Resists breakage & specifically designed for use in reciprocating profilers
- Recommended use on Medium and Hard tool steels as high as Rockwell C 62

## EDM BLUE ATTRIBUTES

**Hardness:** Very Hard

**Breakdown Ratio:** Slow

**Wet or Dry:** Wet

**Abrasive Grain:** White Aluminum Oxide

12

5/32" x 5/32" x 4"

Grit	SKU
120	4156010
180	4156020
220	4156022
320	4156030
400	4156040
600	4156060

12

1/2" x 1/16" x 6"

Grit	SKU
120	4246120
180	4246180
220	4246200
320	4246300
400	4246400
600	4246600

6

1/2" x 1/2" x 6"

Grit	SKU
120	4246125
180	4246185
220	4246205
320	4246305
400	4246405
600	4246605

12

1/4" x 1/8" x 6"

Grit	SKU
120	4246121
180	4246181
220	4246201
320	4246301
400	4246401
600	4246601

12

1/2" x 1/8" x 6"

Grit	SKU
120	4246123
180	4246183
220	4246203
320	4246303
400	4246403
600	4246603

6

1" x 1/2" x 6"

Grit	SKU
120	4246127
180	4246187
220	4246207
320	4246307

12

1/4" x 1/4" x 6"

Grit	SKU
120	4246122
180	4246182
220	4246202
320	4246302
400	4246402
600	4246602

12

1/2" x 1/4" x 6"

Grit	SKU
120	4246124
180	4246184
220	4246204
320	4246304
400	4246404
600	4246604

6

Round 1/4" x 6"

Grit	SKU
120	4240122
180	4240182
220	4240222
320	4240302
400	4240402
600	4240602

