## **EDM Blue Stones**

- 120 180 220 320 AOO GOO GESSWEIT
- Designed to remove the tough, hard scale left by the Electric Discharge Machining (EDM) process
- EDM Blue is the harder formulation of our other EDM stones
- Contains premium-grade white aluminum oxide abrasive that fractures into sharp pieces (friable) during polishing, to extend the life of the abrasive grit
- Resists breakage & specifically designed for use in reciprocating profilers
- Recommended use on Medium and Hard tool steels as high as Rockwell C 62

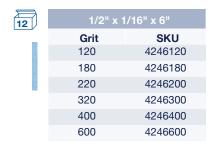
## **EDM BLUE ATTRIBUTES**

**Hardness:** Very Hard **Breakdown Ratio:** Slow

Wet or Dry: Wet

Abrasive Grain: White Aluminum Oxide

12	5/32" x 5/32" x 4"	
	Grit	SKU
	120	4156010
	180	4156020
	220	4156022
	320	4156030
	400	4156040
	600	4156060



6	1/2" x 1/2" x 6"	
	Grit	SKU
	120	4246125
	180	4246185
	220	4246205
	320	4246305
	400	4246405
	600	4246605

12	1/4" x 1/8" x 6"	
	Grit	SKU
	120	4246121
	180	4246181
	220	4246201
	320	4246301
	400	4246401
	600	4246601

12	1/2" x 1/8" x 6"	
	Grit	SKU
	120	4246123
	180	4246183
	220	4246203
	320	4246303
	400	4246403
	600	4246603

6	1" x 1/2" x 6"	
	Grit	SKU
	120	4246127
	180	4246187
	220	4246207
	320	4246307

12	1/4" x 1/4" x 6"	
	Grit	SKU
	120	4246122
	180	4246182
	220	4246202
	320	4246302
	400	4246402
	600	4246602

12	1/2" x 1/4" x 6"	
	Grit	SKU
	120	4246124
	180	4246184
	220	4246204
	320	4246304
	400	4246404
	600	4246604

6	Round 1/4" x 6"	
	Grit	SKU
	120	4240122
	180	4240182
	220	4240222
	320	4240302
	400	4240402
	600	4240602

