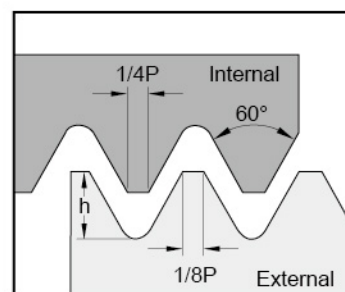
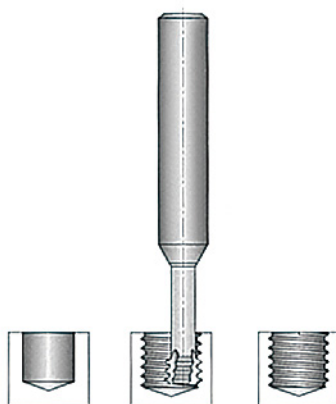
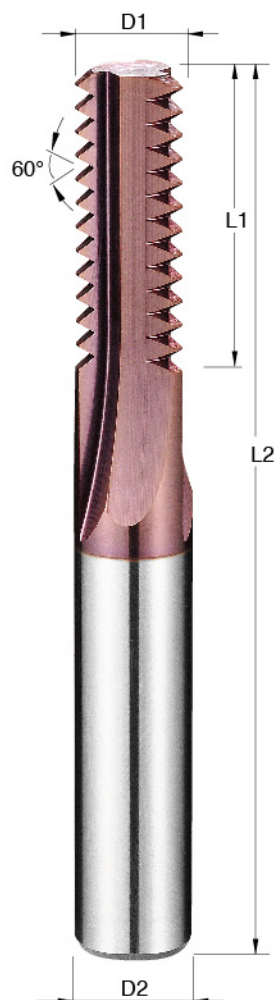


T.pro

EMT► Internal Threading / for **H** **P** **K** **M** **S** **N**

unit: mm

Order No.	Thread SIZE	Diameter D1	Flute Length L1	O.A.L. L2	Shank Dia D2	Flute
EMT 03P050	M3x0.5	2.2	5.3	50	6	3
EMT 04P070	M4x0.7	3.1	7.4	50	6	3
EMT 05P080	M5x0.8	3.6	9.2	50	6	3
EMT 06P100	M6x1.0	4.0	10.5	50	6	3
EMT 08P125	M8x1.25	5.0	14.4	50	6	3
EMT 10P150	M10x1.5	7.0	17.3	60	8	3
EMT 12P175	M12x1.75	8.0	20.1	60	8	3
EMT 16P200	M16x2.0	10.0	27.0	75	10	3
EMT 20P250	M20x2.5	14.0	33.8	100	14	4

MG**HRC
55****G100****Finishing
Semi-
Finishing**

Defined by: R262 (DIN 13)
Tolerance class: 6g/6H

▼ Recommended cutting condition for EMT

Work Hardness (HRC)	Vc (m/min)	Tool Dia (mm) / Feed f (mm/tooth)								
		2.2	3.1	3.6	4.0	5.0	7.0	8.0	10.0	14.0
HRC45-55	50-60	0.015	0.02	0.025	0.03	0.035	0.05	0.055	0.07	0.1
HRC55-60	40-50	0.012	0.015	0.02	0.025	0.03	0.035	0.04	0.05	0.08