

SUPER MILL

SHA

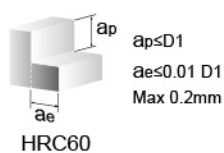
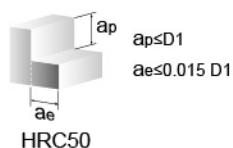
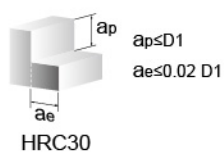
► Square / for **H** **P** **K**

unit: mm

Order No.	Diameter D1	Flute Length L1	O.A.L. L2	Shank Dia D2
SHA 0606	6.0	16	50	6
SHA 0808	8.0	20	60	8
SHA 1010	10.0	25	75	10
SHA 1212	12.0	30	75	12
SHA 1616	16.0	40	100	16



▼ Depth of cut



SHA

▼ Recommended cutting condition for SHA

MATERIAL	Carbon Steels . Alloy Steels S45C, FC, FCD, SCM, S50C, SKS...		Alloy Steels . Tool Steels SCr, SNCM, SKD11, SKD61, NAK80...		Hardened Steels SKD11	
HARDNESS	~HRC30		~HRC50		~HRC60	
Dia. (D1)	SPEED (min ⁻¹)	FEED mm / min	SPEED (min ⁻¹)	FEED mm / min	SPEED (min ⁻¹)	FEED mm / min
6	12000	3000	8000	2000	5600	1400
8	9000	2400	6700	1900	3600	1200
10	6900	2100	5000	1600	3000	900
12	6000	2400	4300	1700	2400	1000
16	4500	2100	2500	1000	1600	700