
	<p align="center"><b>Work Instruction for Operating Pay Loader Do's</b></p>	<p><b>DOC NO. OMC/PRODN/OC/WI/13 ISSUE NO. 01 REV. NO. 00 DATE. 10/01/2018</b></p>
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1. The machine shall be operated only by the authorised operator.
2. Before operation, operator shall inspect and test all the operational safety apparatus.
3. Bucket and teeth condition for any crack, tightness of bucket bolt, pin, leakage of hydraulic cylinder are to be checked before operation.
4. Check tyre condition & any leakage in hydraulic system.
5. Use PPE – Safety shoe, helmet & fluorescent jacket.
6. The operator should operate the machine without any assistant
7. The cab window should always be kept clean.
8. The walk ways in & about the cabin should be kept free of loose tools, grease container & other materials.
9. Always maintain distance of 30m between two moving machines.
10. The operator should hoist/push any material within its designated capacity.
11. The loader operator shall work with a stock-pile of height equal or less than loading height of loader.
12. While reversing, satisfy yourself about any nearby object using rear view camera.
13. After completion of work, the operator should park the machine on a safe and level ground. The bucket should be lowered to ground.
14. Three point contact should be ensured during riding to the cabin.
15. After completion of shift, machine should be handed over to authorised operator or the cabin is to be locked.

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1. Un-authorized persons should not operate or ride on the machine.
2. Operator should not operate the machine without inspection and testing of all the operational safety apparatus.
3. These checks should necessarily be done before operating the machine.
4. Don't operate without maintaining tyre pressure or attending to the leakages.
5. Never neglect use of PPE.
6. The operator should not allow any unauthorised to ride in cabin.
7. Don't allow dirt on the cabin glass.
8. Material should not be kept inside cabin to restrict movement. Loose materials may fall & present tipping hazard.
9. Safe distance should always be maintained & no person should be in proximity.
10. The operator should not hoist/push any material beyond its designated capacity.
11. Don't carry out reversing if the conditions are not met.
12. After completion of work the operator should not park the machine in unsafe and uneven ground.
13. The operator should not leave the machine without ensuring safety.