
	<p align="center"><b>Work Instruction for operating Conveyor Belt</b></p> <p align="center"><b>Do's</b></p>	<p><b>DOC NO.</b> <b>OMC/PRODN/OC/WI/01</b> <b>ISSUE NO. 01</b> <b>REV. NO. 00</b> <b>DATE. 10/01/2018</b></p>
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1. Do check that either end of the conveyer installation all exposed rotating and moving parts, forming parts of the drive or return or tensioning units are kept substantially fenced or guarded.
2. The travelling passage shall be free of obstruction and shall not be less than 1m. wide between the conveyer and side.
3. The pre-starting warning must be used before starting a belt to warn person along its course.
4. Each conveyer installation shall be regularly inspected, by patrolling (i) once at least in every 8 hrs when in use (ii) after stopping for more than, 2 hours.
5. Sufficient stock of spare rollers and idlers shall be kept at the mine to permit the periodical inspection and replacement.
6. The erection, maintenance, replacements and repairs of the conveyer shall be under the charge of a duly qualified and competent person, appointed, in writing by the manager or engineer.
7. The conveyor protection system like pull chord, belt sway & zero speed should be checked every week by a competent electrician.
8. All safety features as per OEM instruction manual should be operational at all times.

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1. The conveyor should not be operated except by a competent person duly authorized in writing by the Mines manager
2. After any maintenance work, don't neglect to put back the pulley guard.
3. Don't operate the conveyor if any protection is damaged. Report immediately.
4. Don't wear loose clothing while working near conveyor.
5. Don't cross a moving conveyor.
6. Don't carry out any work without work permit & without proper PPE.
7. Alloys and metals, likely to give incendiary sparking shall not be used in the construction of conveyor installation
8. Conveyer belt shall not be used (a) when its ends are badly frayed (b) when it is torn, badly worn or has bad joints.
9. Checking, adjustment and shifting, cleaning or oiling should not be done on a moving conveyor belt.