
	<p align="center">Work Instruction for OHP</p> <p align="center">Do's</p>	<p>DOC NO. OMC/PRODN/OC/WI/03 ISSUE NO. 01 REV. NO. 00 DATE. 10/01/2018</p>
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1. Operation and Rectification of breakdown in the OHP should be done under the supervision of authorized competent person.
2. Persons working in OHP should be properly trained.
3. All machines are to be checked/ examined by competent person at the starting of the shift.
4. Once in every seven days all machine of OHP shall be examined by competent person and the result of such examination shall be recorded in bound paged book.
5. Once in every twenty four hours, the electrical parts of every machine of OHP should be examined by a responsible electrician.
6. Before starting of OHP the operator shall blow siren for three times and all persons working near the moving machine should take shelter at a safe places.
7. Following precaution shall be taken in all bunkers:-
 - (a) Work inside the bunker can be stated only after ensuring that the conveyor belt is kept stopped.
 - (b) Only experienced person should be allowed to work inside the bunker.
 - (c) All persons should use safety belt and fastened from top of the bunker while working inside bunker.
 - (d) Permanent ladder should be provided where feasible.
8. The standard of lighting in the OHP area should be proper.
9. The safety measures should be followed while working in the OHP.
10. Prevention should be made for non formation and non deposition of dust at loading, discharges and transfer point.
11. Check visually for presence of persons in proximity of the belt before starting of it.
12. One Engineer/foreman shall be in-charge of all activities in OHP in each shift that shall be responsible for maintaining safety and that should be recorded accordingly.

	<p align="center">Work Instruction for OHP</p> <p align="center">Don'ts</p>	<p>DOC NO. OMC/PRODN/OC/WI/03 ISSUE NO. 01 REV. NO. 00 DATE. 10/01/2018</p>
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1. No person shall ride on conveyor belt. (Bridge or over bridge).
2. No cleaning under running belt shall be done.
3. No person shall be working without proper PPE.
4. No maintenance work shall be done without permit.
5. No person should wear loose dresses during working near moving machine
6. No machine shall be allowed to start until conformed that machine is OK
7. Nobody is allowed to do any job like greasing, repair or cleaning near the moving machine.
8. No person is allowed to work in a bunker if the belt is in running condition
9. Nobody is allowed to do repair and shifting job in the belt in running condition.
10. Before starting of crusher, the operator must ensure by personal inspection that nobody is working in the crusher.
11. During loading in to truck under the bunker, no person should be allowed to remain on the truck outside cabin.