
	<p align="center">Work Instruction for Operating Dumper</p> <p align="center">Do's</p>	<p>DOC NO. OMC/PRODN/OC/WI/09 ISSUE NO. 01 REV. NO. 00 DATE. 10/01/2018</p>
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1. The operator should be authorised by the mines manager.
2. Before starting the vehicle, the driver shall check brakes, tyre pressure, horn, lights, alarms to ensure the dumper is in working condition.
3. Checking should be carried out for any engine oil, transmission oil & hydraulic oil leakage. Maintain a record of every such inspection.
4. Use the PPE's like – safety shoe & helmet, fluorescent jacket etc. during operation.
5. The driver shall keep the cabin window clean for clear visibility.
6. While on road, maintain 30m distance between two moving machines. Downhill gradient should be negotiated in low gear.
7. While overtaking, see that the road ahead is visible. Blow horn before overtaking.
8. When approaching stripping equipment, the truck/dumper shall sound audible warning.
9. The driver shall operate the dumper in reverse only when he has a clear view area behind. Audible warning signal should be given before reversing.
10. During poor visibility the driver should lower down the speed of vehicle & all lights should be ON. When visibility is very bad, vehicle movement should be stopped.
11. While crossing a road or railway line, the driver shall reduce the speed, look in both direction & then proceed.
12. Ensure that the vehicle is not overloaded. Material projecting beyond the body should be indicated by red flag during day & by red light during night.
13. At the end of the shift the dumper should be parked at smooth surface/ground level at designated place with application of hand brakes.

	<p>Work Instruction for Operating Dumper</p> <p>Don'ts</p>	<p>DOC NO. OMC/PRODN/OC/WI/09 ISSUE NO. 01 REV. NO. 00 DATE. 10/01/2018</p>
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1. Any unauthorised person should not operate the machine or ride on the machine.
2. Driver should not start the vehicle without checking primary things.
3. Machine should not be started without necessary checking & rectification of any leakage.
4. Never neglect inspection record.
5. Never go into the cabin without PPE.
6. Cabin window should not be kept dirty; it will obstruct the driver from clear visibility.
7. Never exceed speed of 30 KMPH. should not drive nose to tail behind vehicle with twin rear wheels.
8. Don't overtake.
9. Do not pass the equipment without receiving proper audible signal in reply.
10. The driver shall not operate the dumper in reverse unless he has a clear view of area behind.
11. Speeding of vehicle should not be done by the driver during poor visibility. Vehicle operation should be stopped during very poor visibility.
12. Don't cross any road or railway line if there is any approaching vehicle.
13. Material should not be projecting beyond the side of the body.
14. Shall not vacate the cabin when engine is running.
15. At the end of the shift the dumper should not be parked at uneven ground /slope to avoid accident.