Raw Material Demand Forecasting - One Pager

Problem: Procurement faced frequent <u>stockouts</u> (lost sales) and <u>overstocking</u> (locked working capital). Need accurate forecasts to plan purchases proactively.

Approach:

- Built end-to-end pipeline: Data \to Cleaning & EDA \to Feature Engineering \to Modeling (SARIMA, RF, XGBoost, Hybrid) \to Evaluation \to Deployment.
- Features: Lags (7/14/30), rolling means, calendar (Month/Year/dayofweek), exogenous (Sales Volume, Lead Time), vendor/location one-hots.
- Deployment: One-click script run_forecast.py to generate next-90-day forecasts (per material or all).

Results:

Model	RMSE	MAPE
SARIMA	26.219	21.47%
RandomForest	5.686	4.02%
XGBoost	5.638	4.01%
Hybrid (RF+XGB)	5.589	3.99%

Business Impact:

- Reduced forecast error from $21\% \rightarrow 4\%$.
- Freed up ~■25.5 Lakhs in working capital (safety stock reduction).
- Saved ~■4.6 Lakhs annually in carrying cost (at 18% rate).
- Fewer emergency purchases and downtime risk.

Next Steps:

- Integrate sales forecasts for better exogenous accuracy.
- Add quantile forecasts for service-level based safety stock.
- Model monitoring (drift, alerting).