

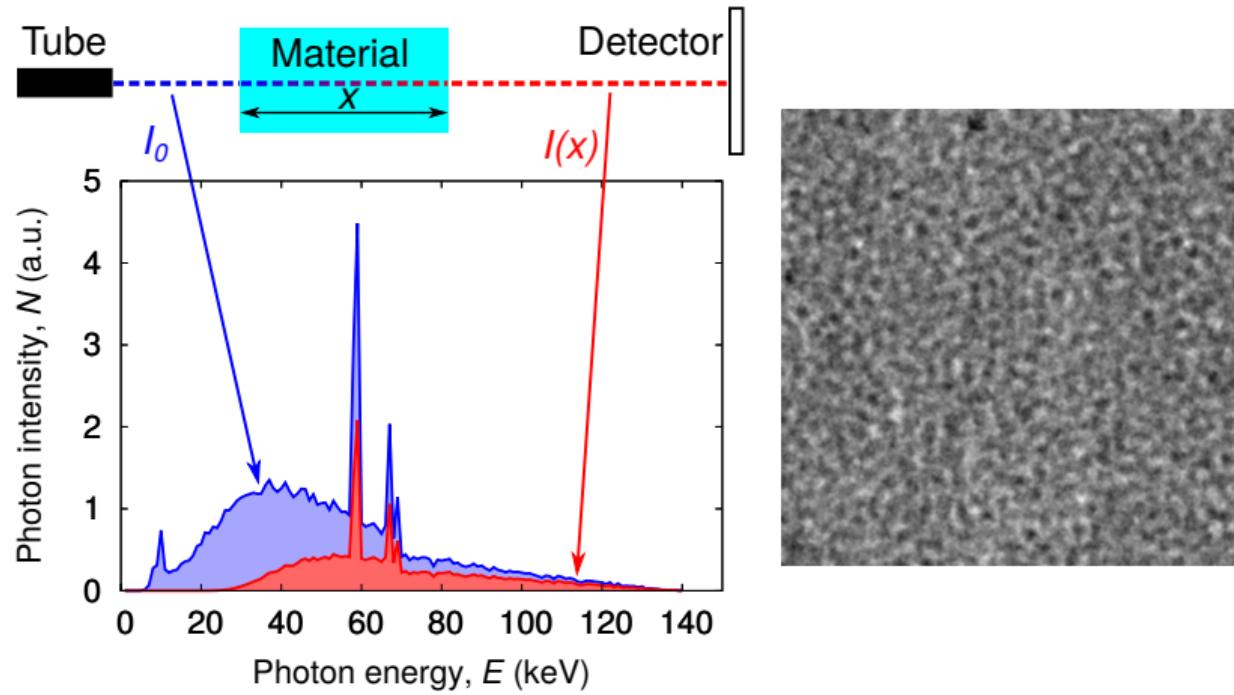


PhD thesis  
**Manuel Baur**

Funded by the German  
Federal Ministry for  
Economic Affairs and  
Energy, grant no. 50WM

1653

# X-ray radiography of granular systems – particle densities and dynamics



## Granular flows - are ubiquitous

replace text by images:

- Granular flows - fluidized bed reactors
- optically opaque
- X-ray reveal the inside
- Tomography: full 3D information - but slow (no dynamics)
- Radiography: single projections - knowledge on imaging physics
- Here two techniques to quantify: densities & dynamics

## Granular flows - are ubiquitous

Study of granular flows difficult, because opaque: optically not possible

Video of Welm Pätzold's Master thesis - only boundary observable

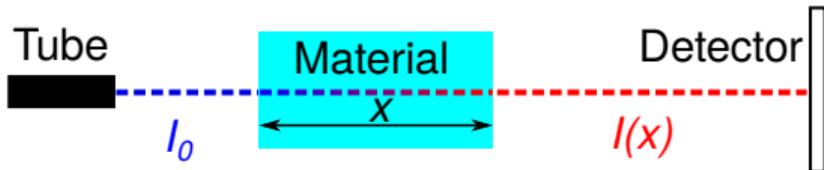
here X-rays

tomogram of particles

video of radiograms - check what is interesting

# Correction of beam hardening in X-ray radiograms

# Attenuation of X-rays

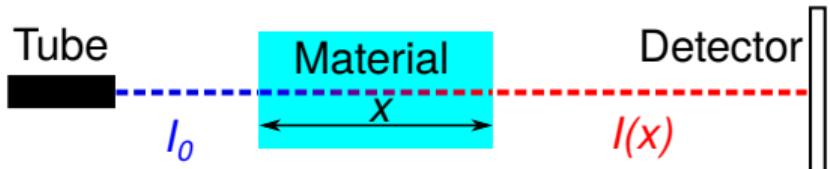


Beer-Lambert's law

$$I(x) = I_0 \exp(-\mu x)$$

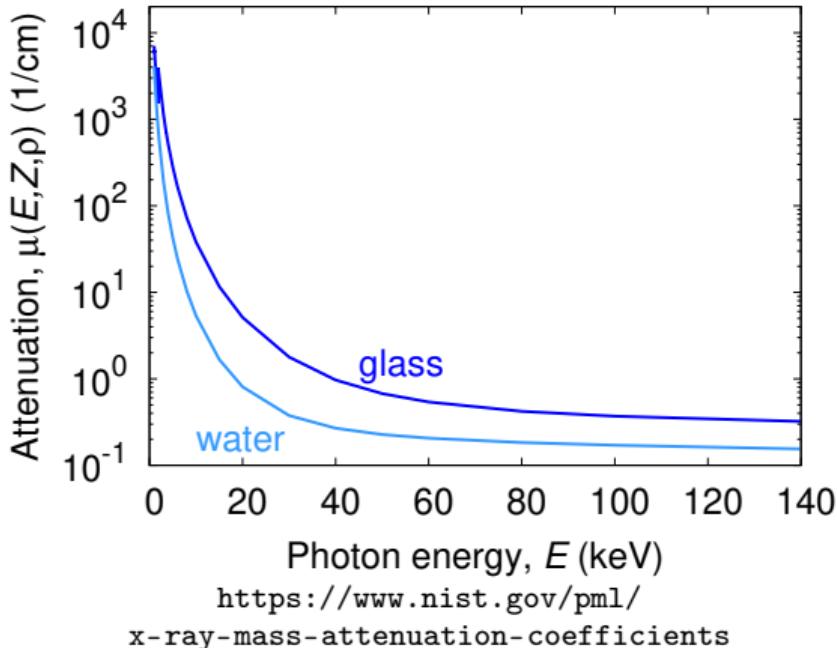
$$\text{Thickness: } x = -\frac{1}{\mu} \ln \frac{I(x)}{I_0}$$

# Attenuation of X-rays



Beer-Lambert's law

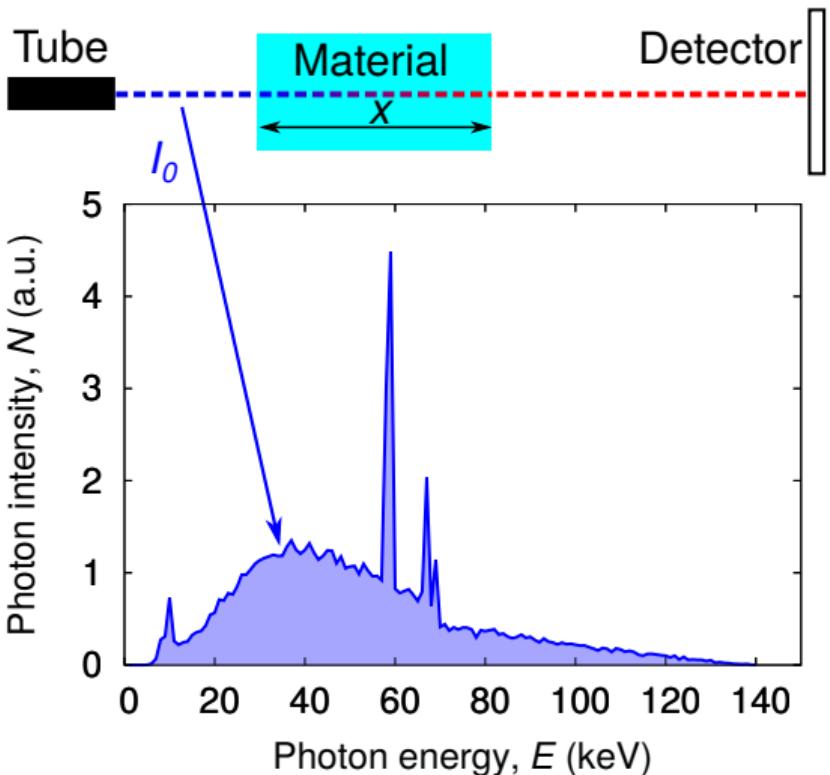
$$I(x) = I_0 \exp(-\mu(E, Z, \rho)x)$$
$$\mu \neq \text{const}, x = ?$$



Photon energy,  $E$  (keV)

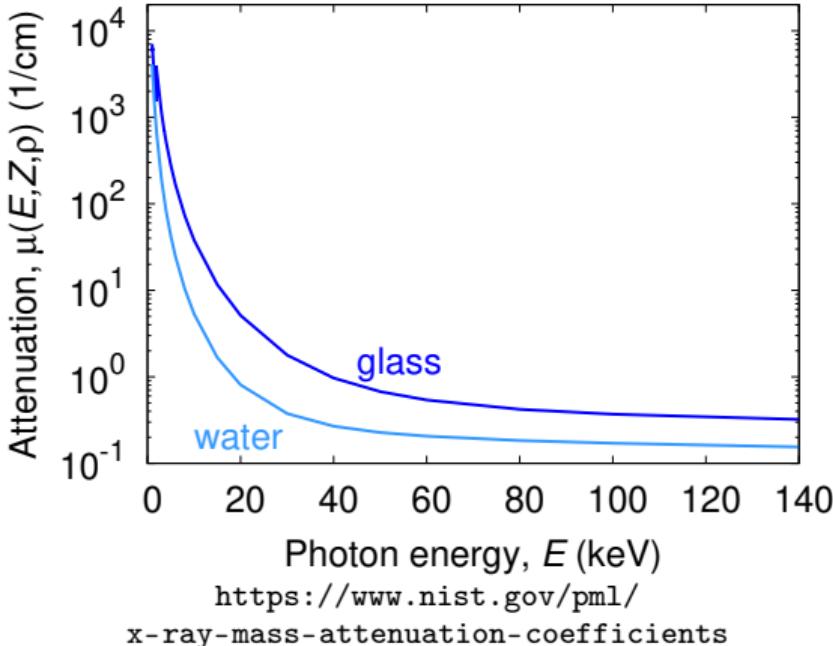
[https://www.nist.gov/pml/  
x-ray-mass-attenuation-coefficients](https://www.nist.gov/pml/x-ray-mass-attenuation-coefficients)

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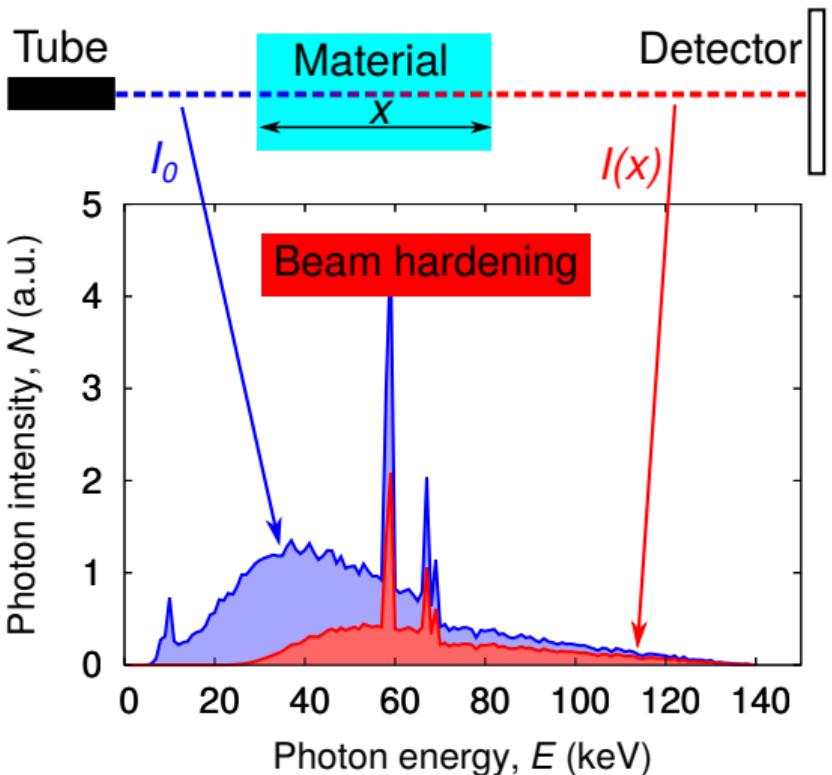
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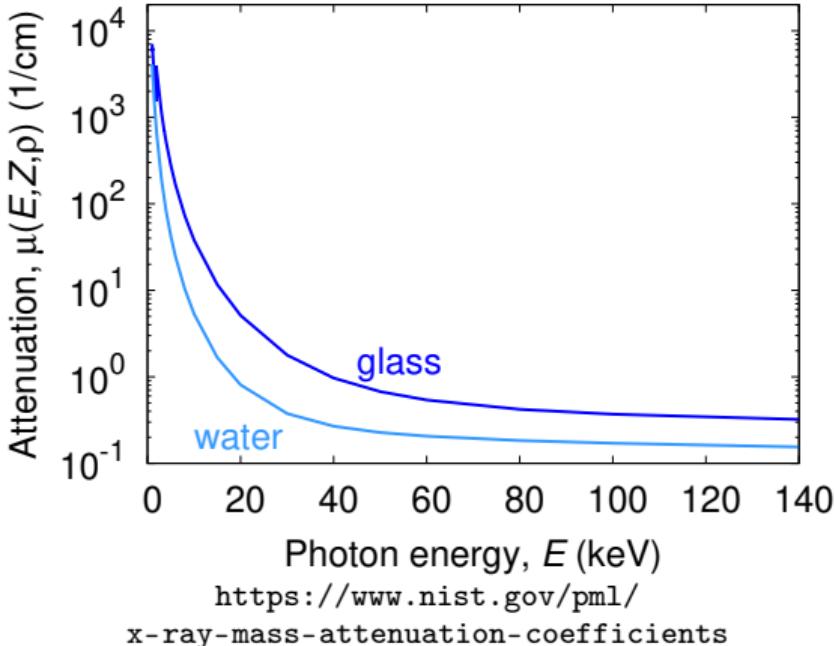
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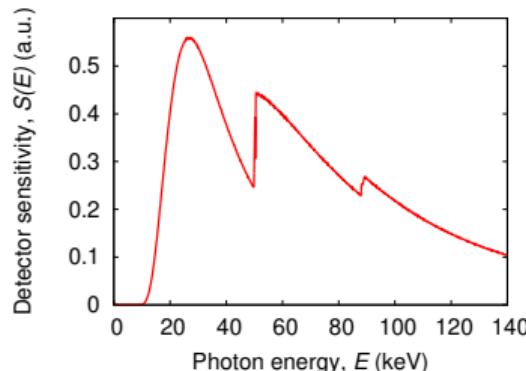
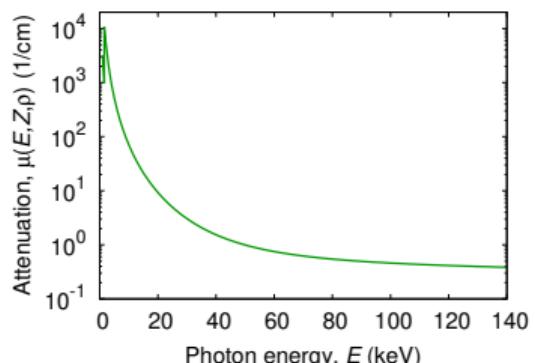
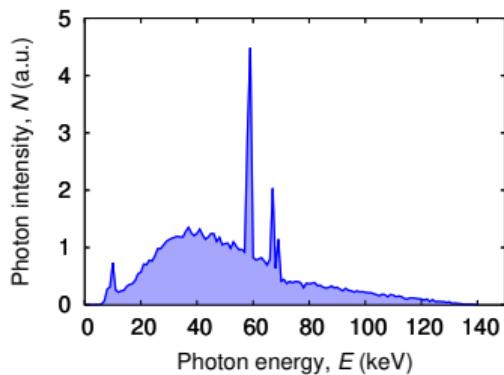
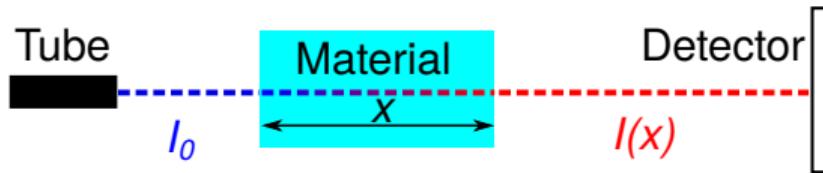


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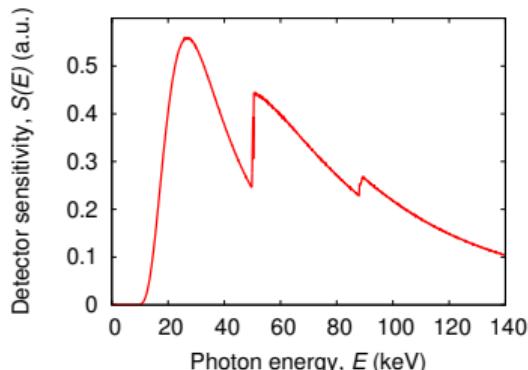
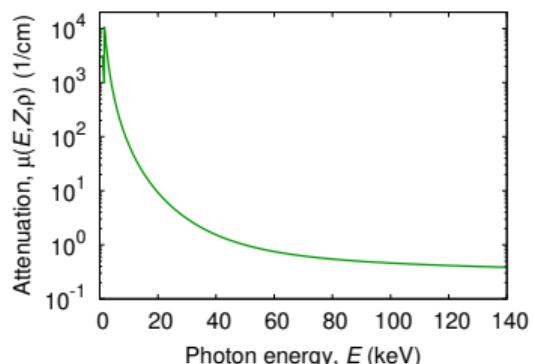
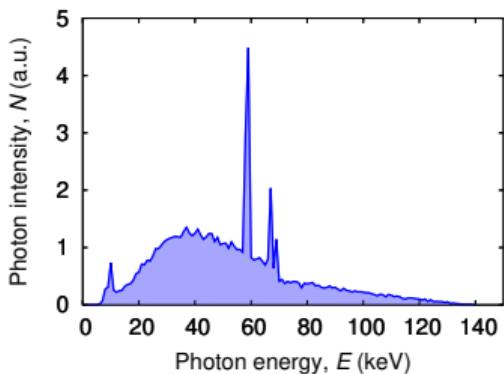
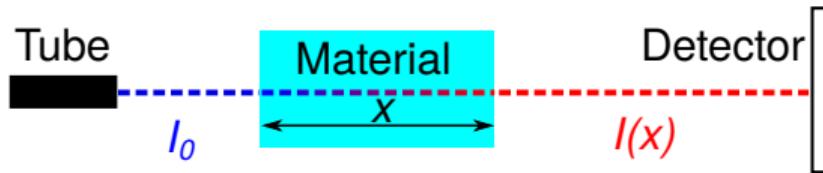
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# Measurement of X-ray intensities

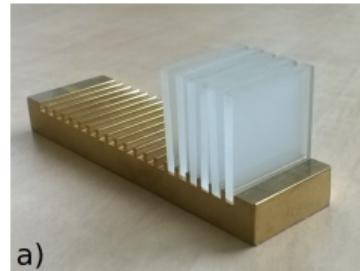
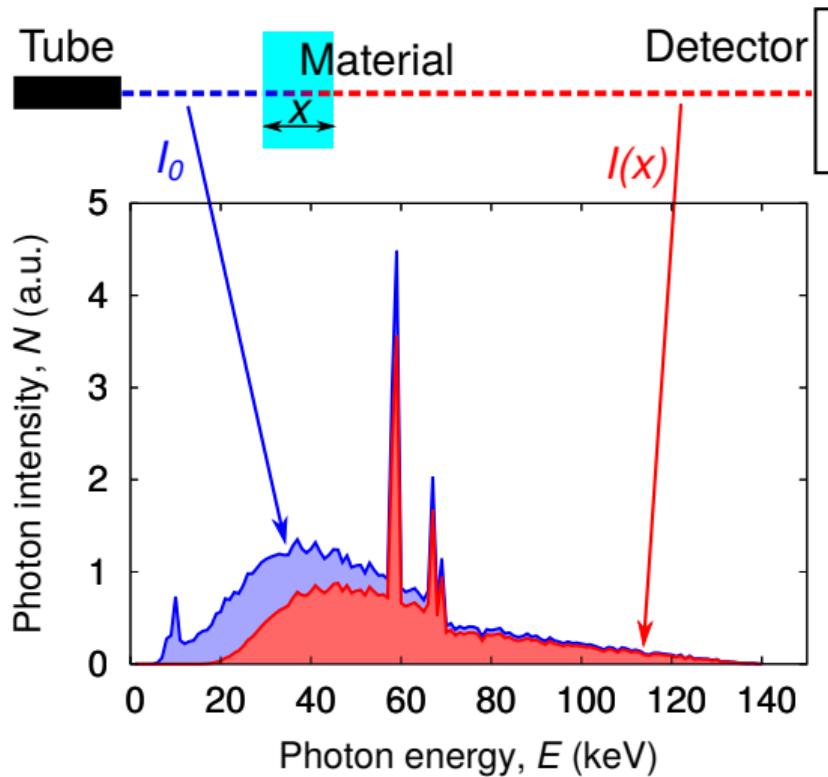


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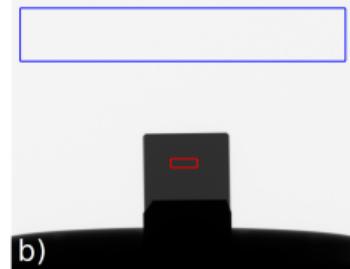


$$I(x) \propto \int N(E) \exp\{-\mu(E, Z, \rho)x\} S(E) dE$$

## Energy averaged attenuation coefficient, $\mu_{\text{eff}}$



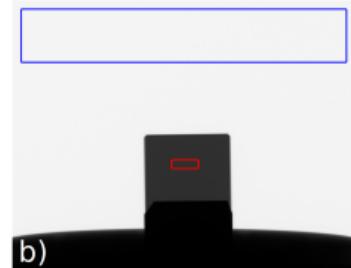
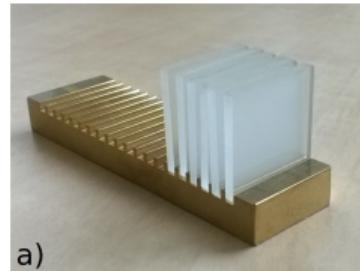
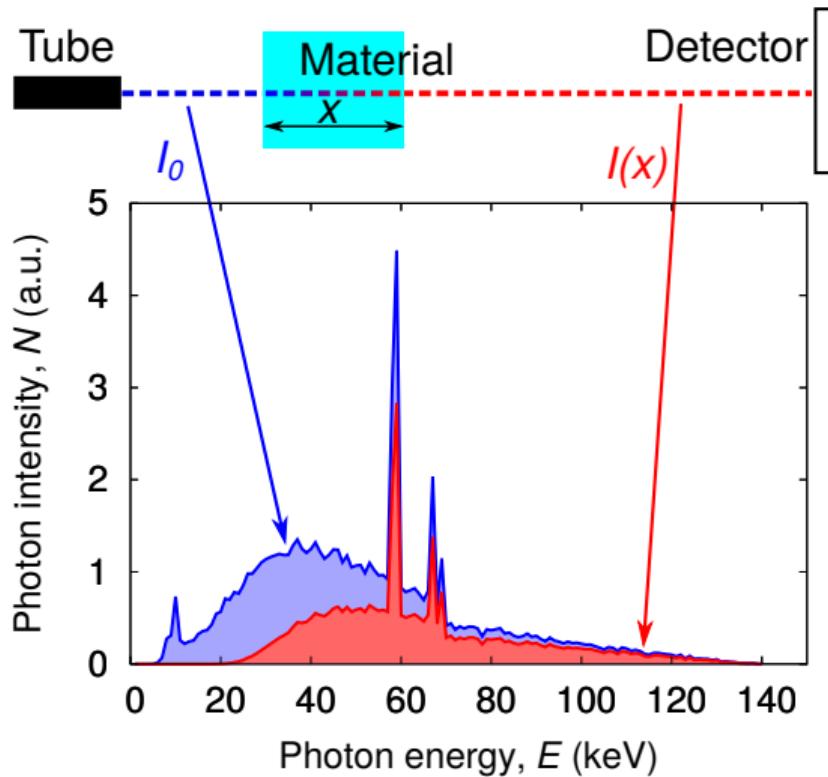
a)



b)

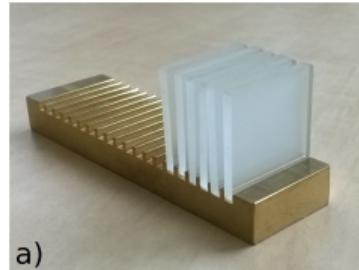
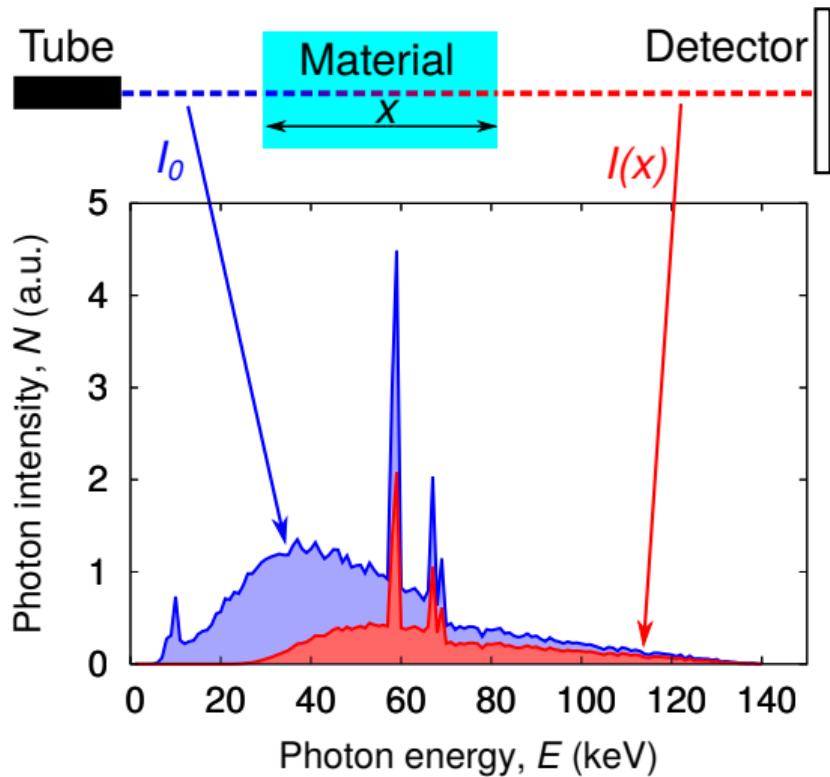
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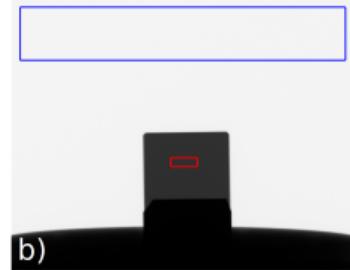


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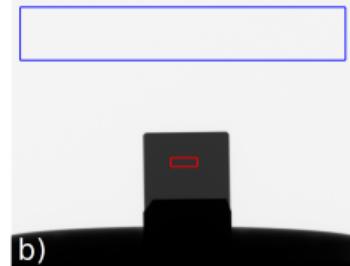
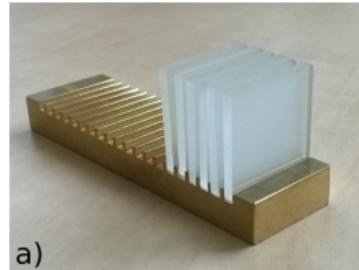
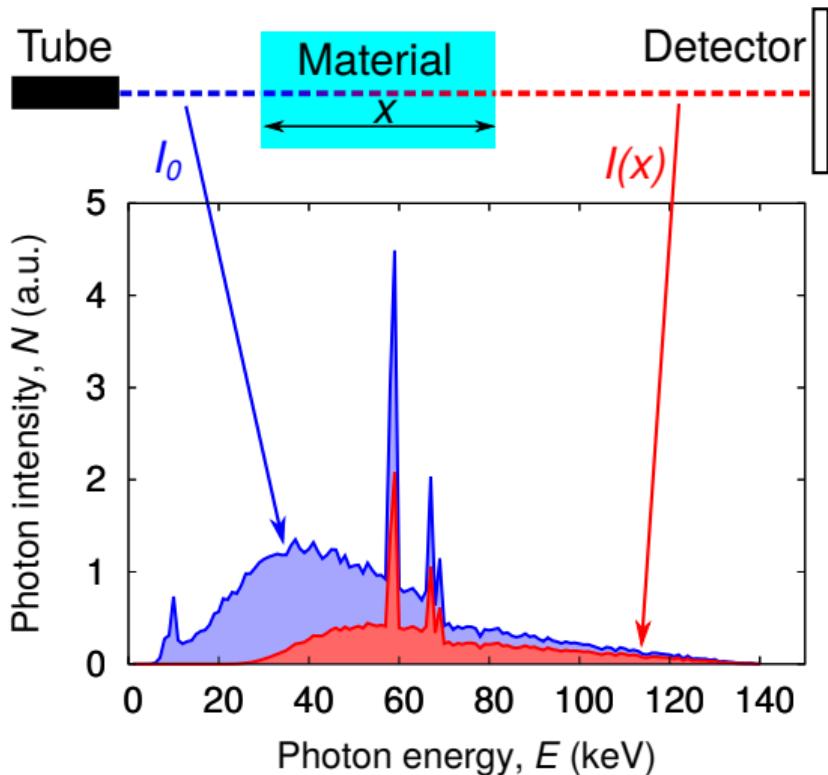
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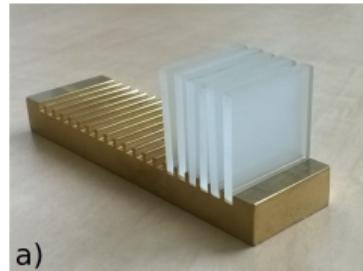
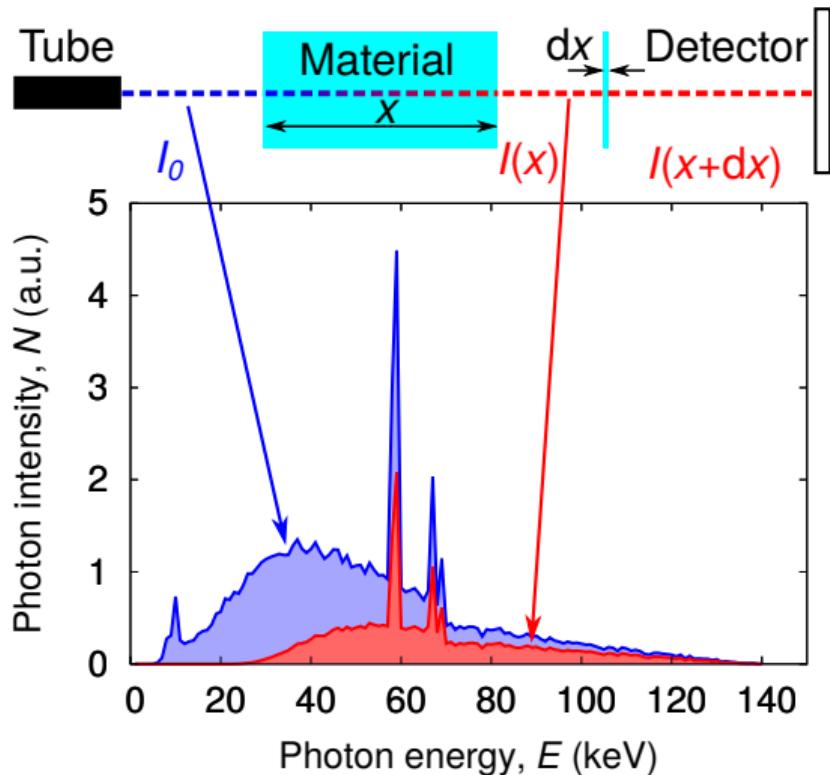


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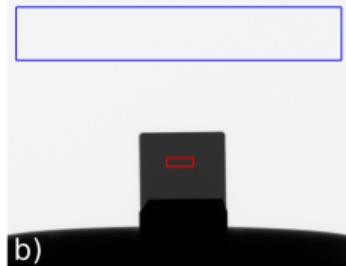
*effective* attenuation coefficient:

$$I(x) = I_0 \exp(-\mu_{\text{eff}}(x)x)$$

## Energy averaged attenuation coefficient, $\mu_{\text{eff}}$



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**effective** attenuation coefficient:

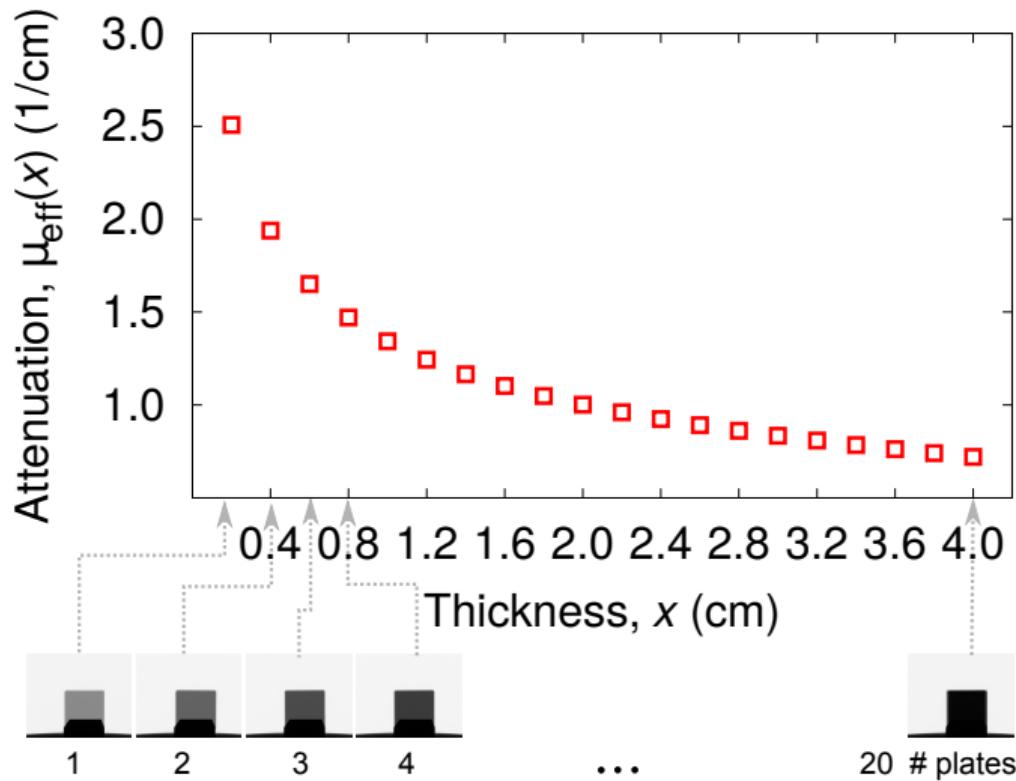
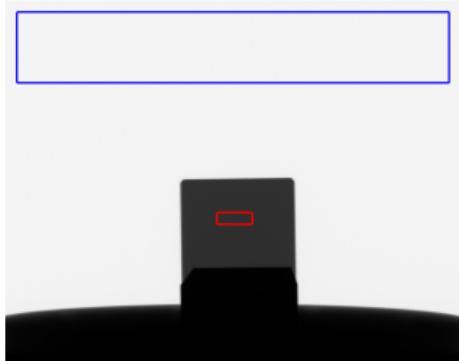
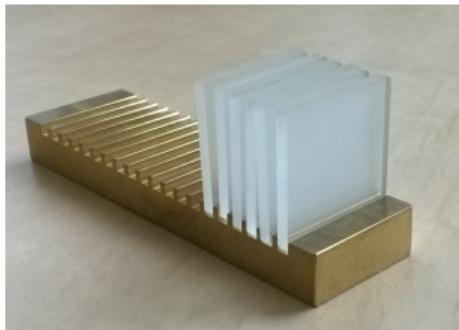
$$I(x) = I_0 \exp(-\mu_{\text{eff}}(x) x)$$

*differential* attenuation coefficient:

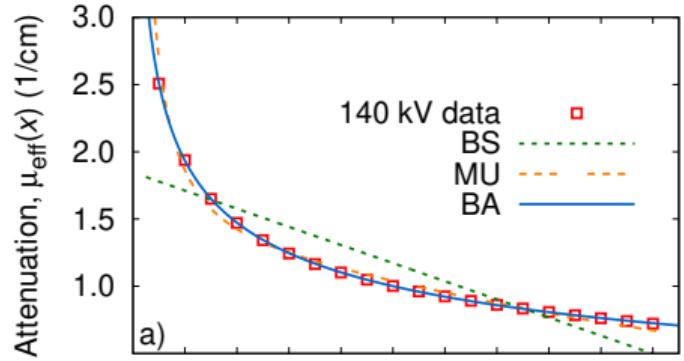
$$\frac{dI(x)}{dx} = \bar{\mu}(x) I(x)$$

## Experimental procedure

*effective* attenuation coefficient:  $I(x) = I_0 \exp(-\mu_{\text{eff}}(x) x)$

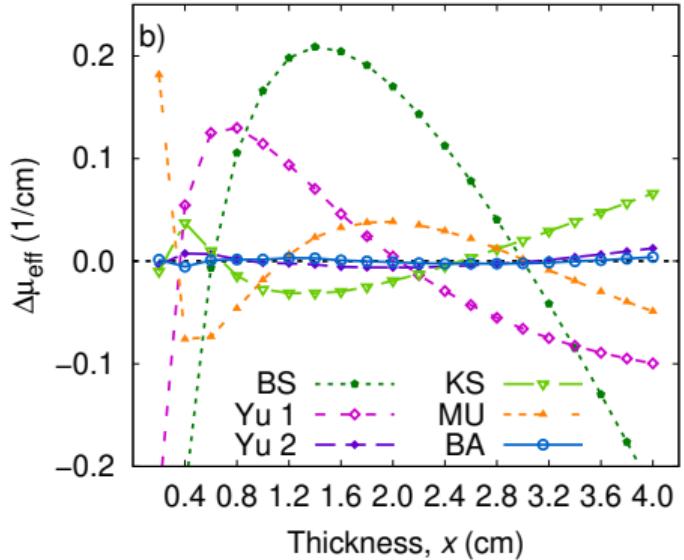


# Heuristic model functions



$$\mu_{\text{eff}}(x) = \mu_0 - \lambda x$$

Bjärngard & Shackford  
(1994)



$$\mu_{\text{eff}}(x) = \frac{\mu_0}{1+\lambda x}$$

$$\mu_{\text{eff}}(x) = \frac{\mu_0}{(1+\lambda x)^\beta}$$

Yu *et al.* (1997)

$$\mu_{\text{eff}}(x) = \mu(E_{\text{max}}) + \frac{2\mu_1}{x\sqrt{-\lambda_1^2+4\lambda_2}} \times \left[ \arctan\left(\frac{\lambda_1+2\lambda_2 x}{\sqrt{-\lambda_1^2+4\lambda_2}}\right) - \arctan\left(\frac{\lambda_1}{\sqrt{-\lambda_1^2+4\lambda_2}}\right) \right]$$

Kleinschmidt (1999)

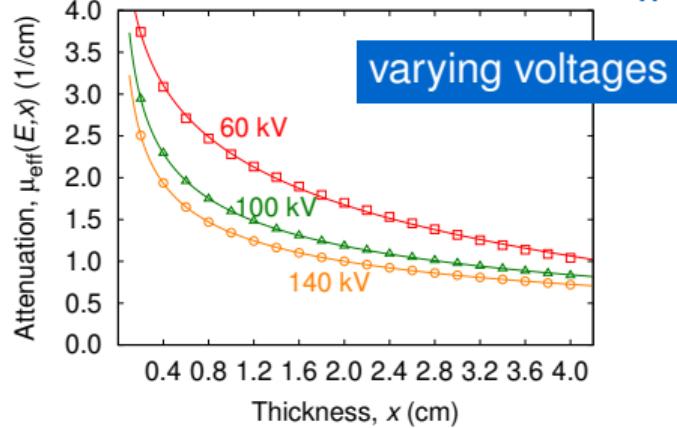
$$\mu_{\text{eff}}(x) = -\frac{1}{x} \ln [A + B \exp(-x/C)]$$

Mudde *et al.* (2008)

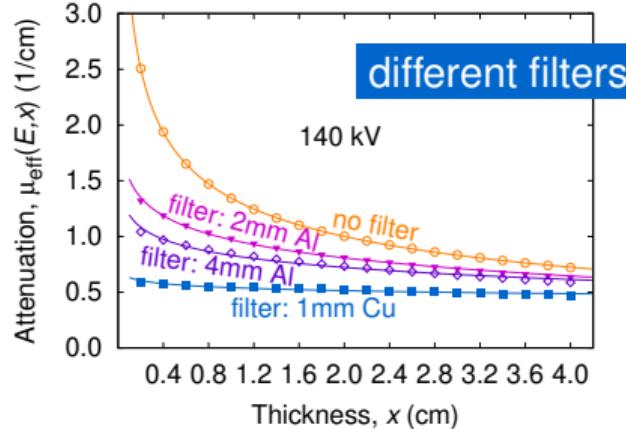
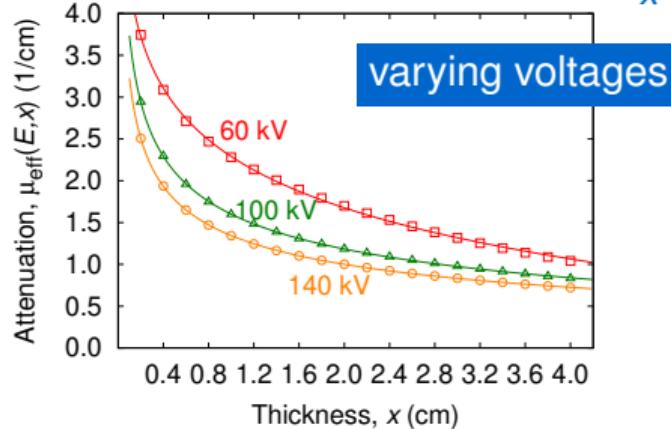
$$\mu_{\text{eff}}(x) = a + \frac{b}{x^\alpha}$$

Baur *et al.* (2019)  
(this work)

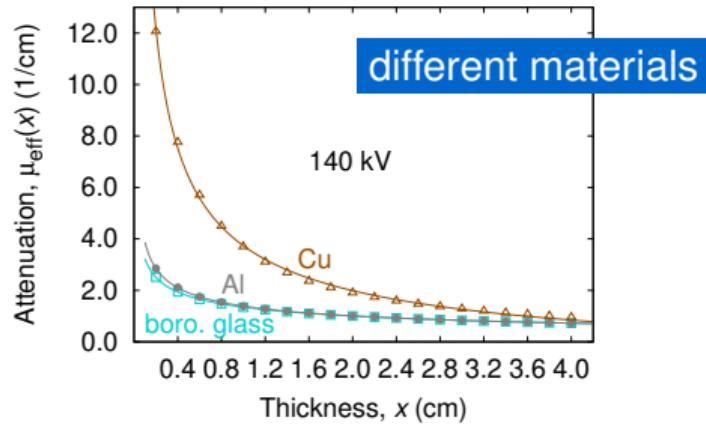
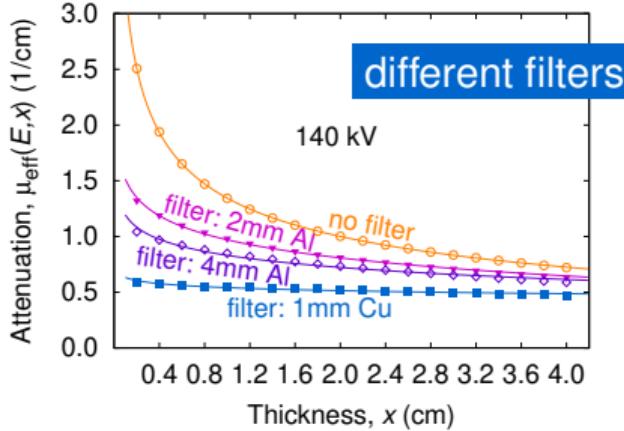
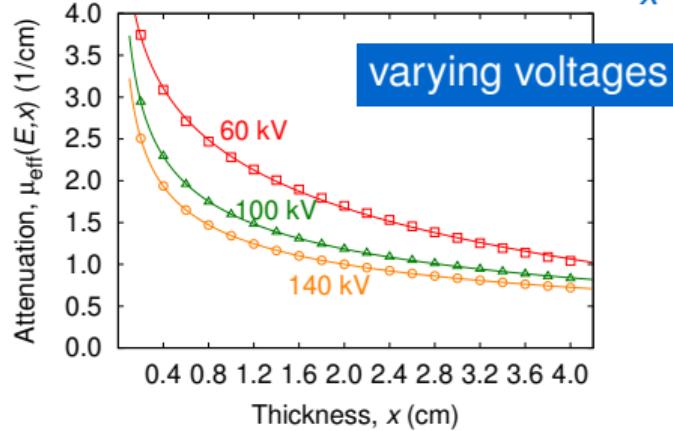
# Universality of $\mu_{\text{eff}}(x) = a + \frac{b}{x^\alpha}$



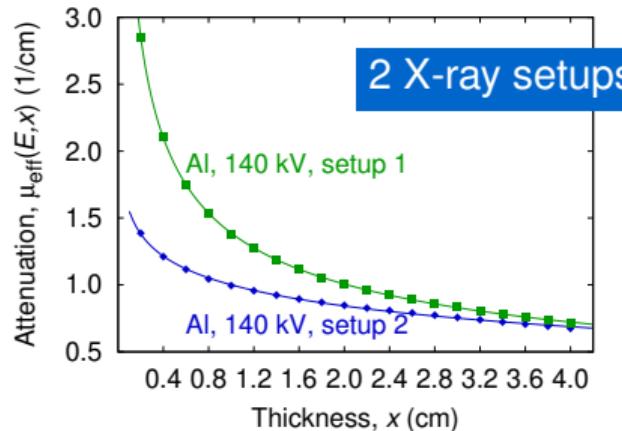
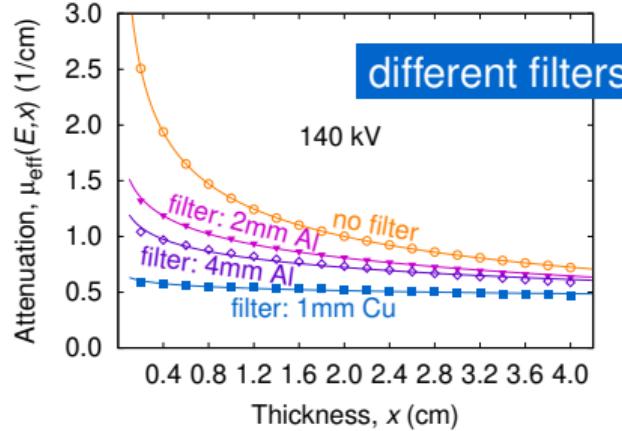
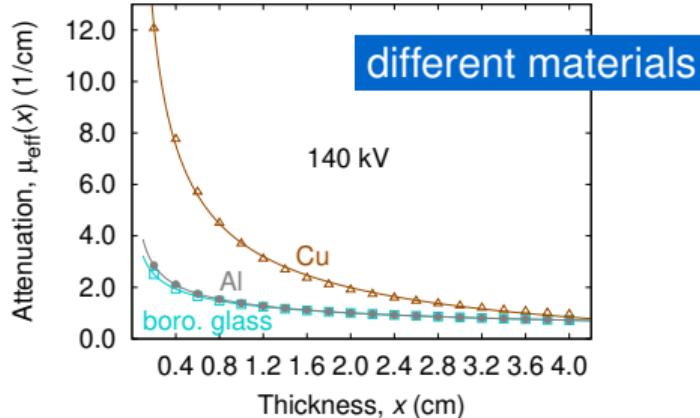
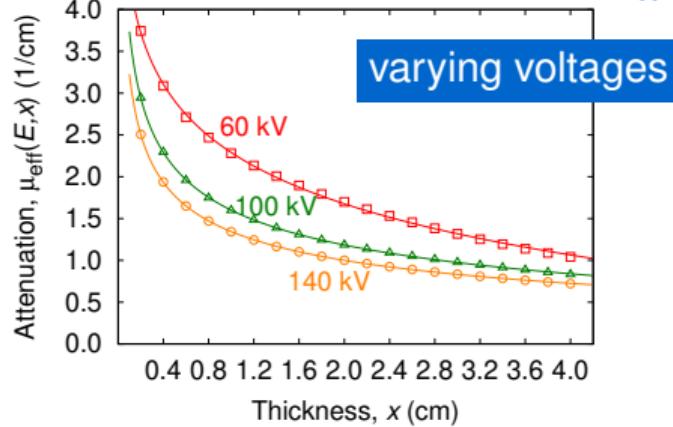
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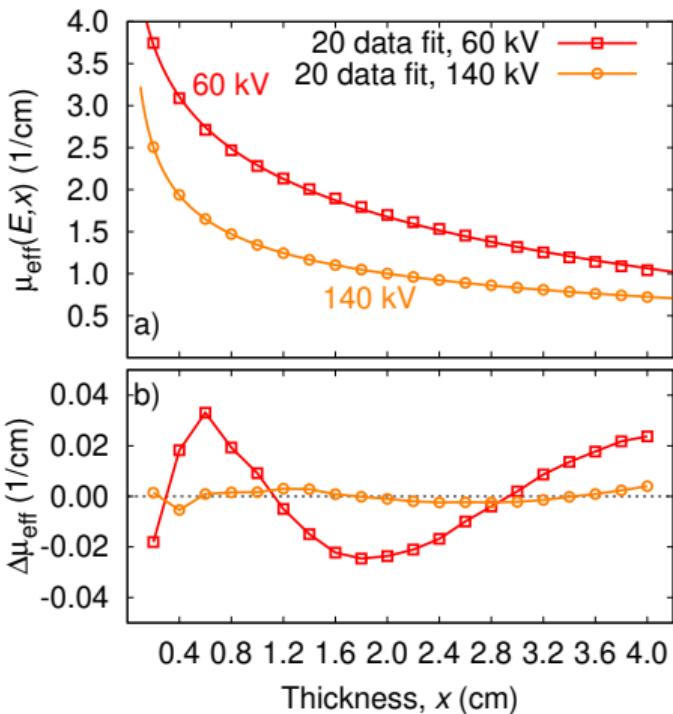
# Determining the material thickness $x$

Generalized Beer-Lambert

$$I(x) = I_0 \exp(-\mu_{\text{eff}}(x) x)$$

Model function

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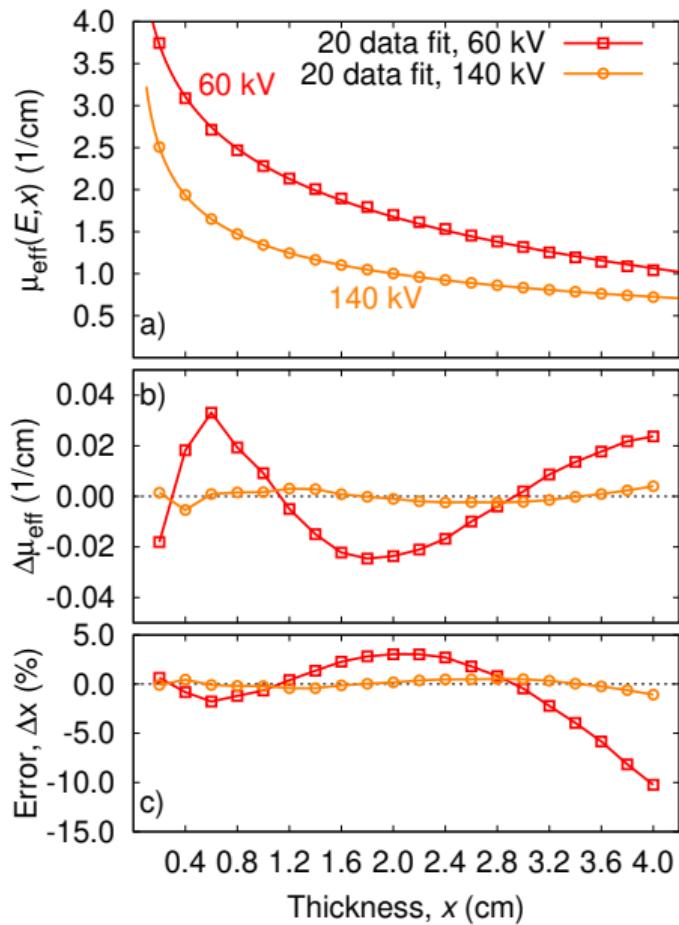
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$$ax + bx^{1-\alpha} + \ln\left(\frac{I(x)}{I_0}\right) = 0$$

e.g. Newtons method or look-up table



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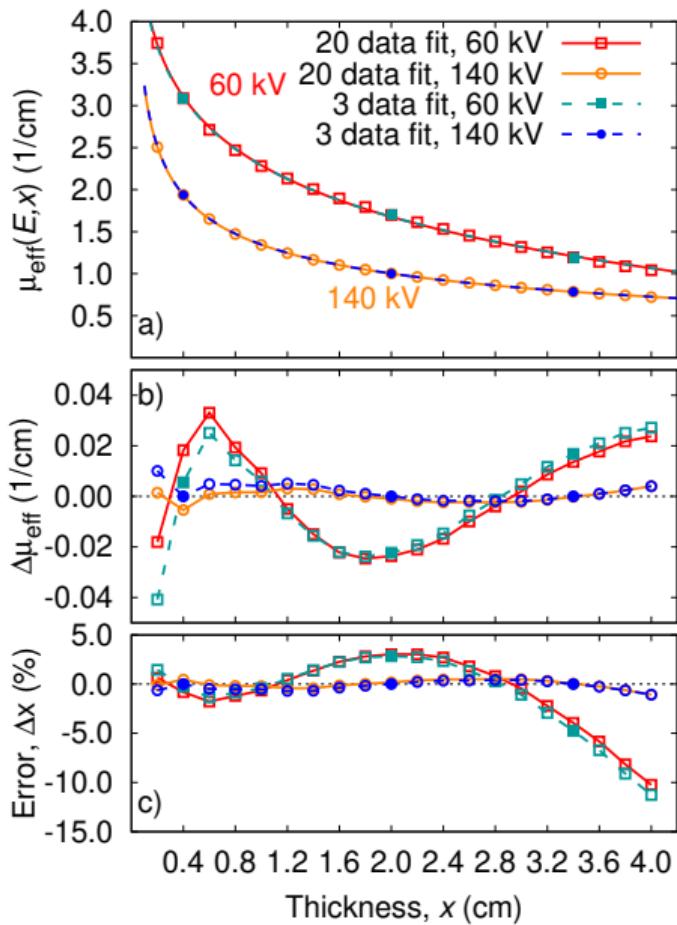
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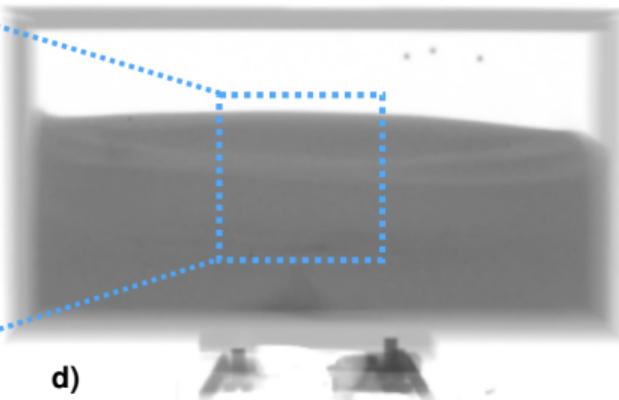
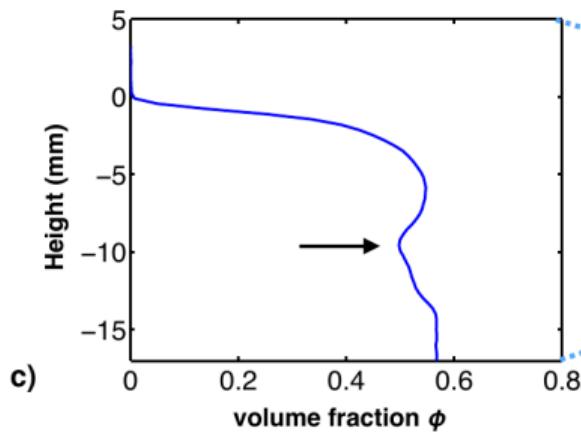
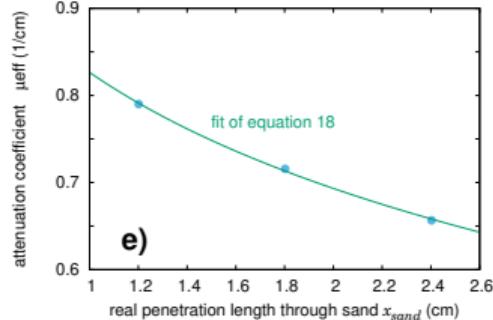
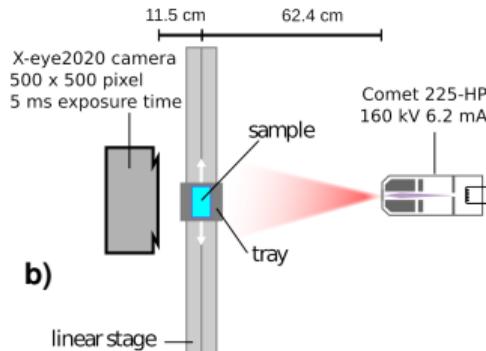
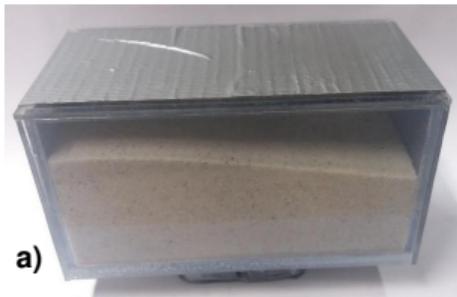
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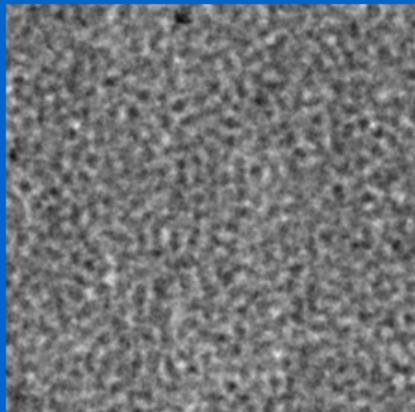


# Applications

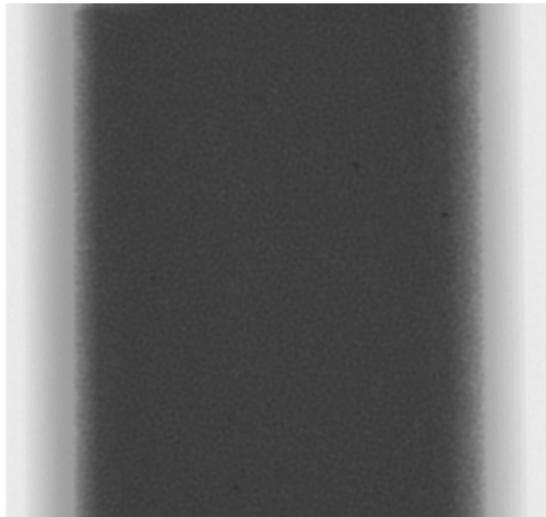
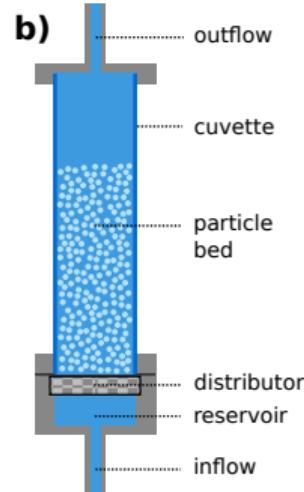
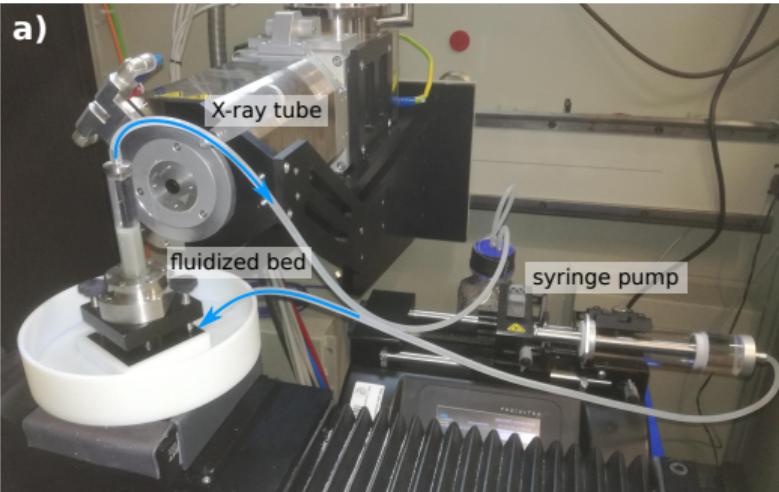


# X-ray Digital Fourier Analysis (X-DFA)

## A technique to measure granular dynamics

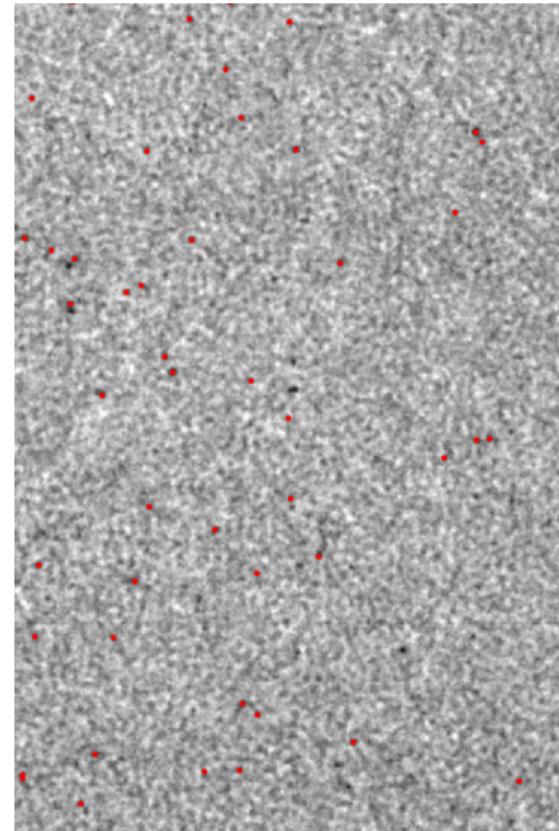
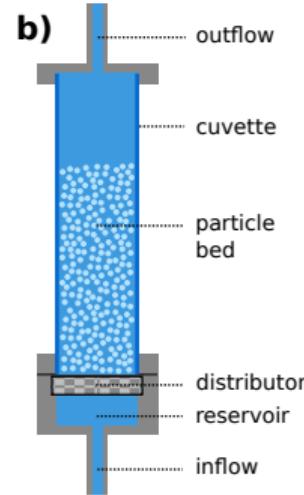
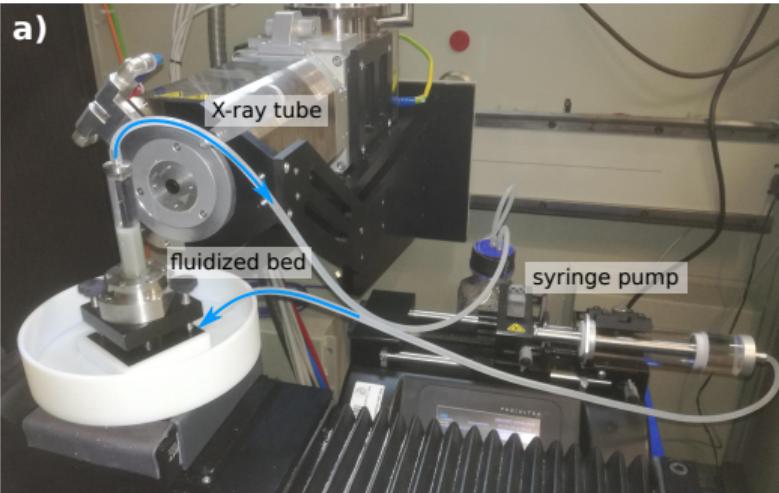


# Experiments



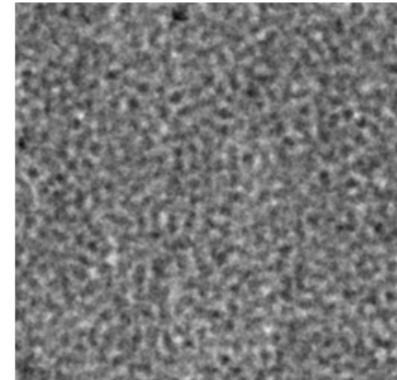
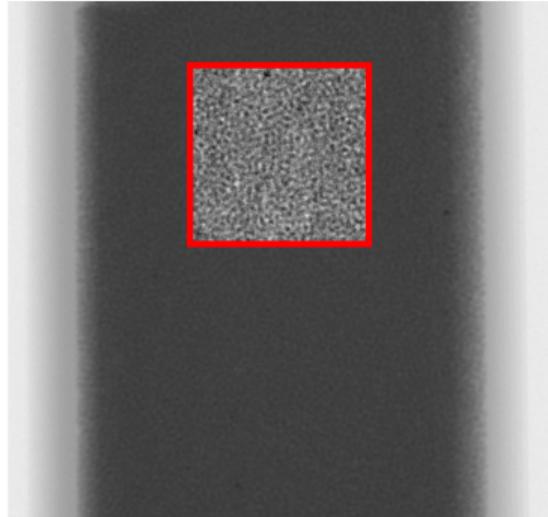
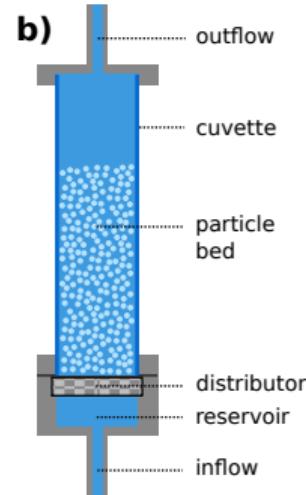
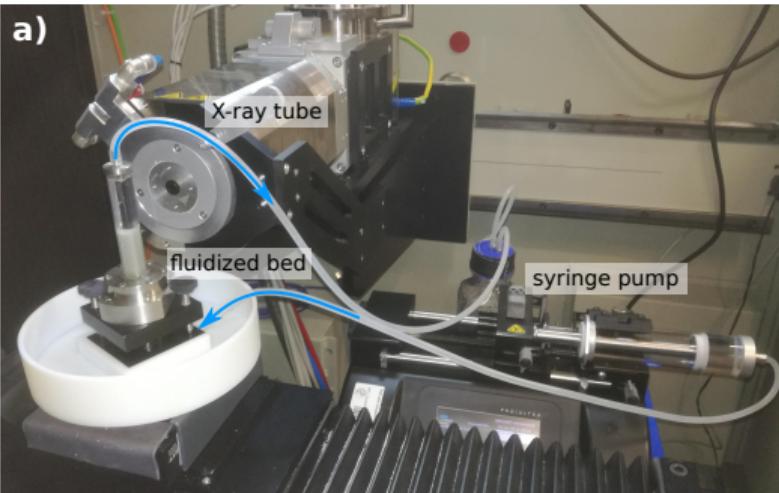
- volume fraction:  $0.45 < \Phi < 0.56$
- control dynamics and  $\Phi$  via pump rate

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## Differential Dynamic Microscopy (DDM)

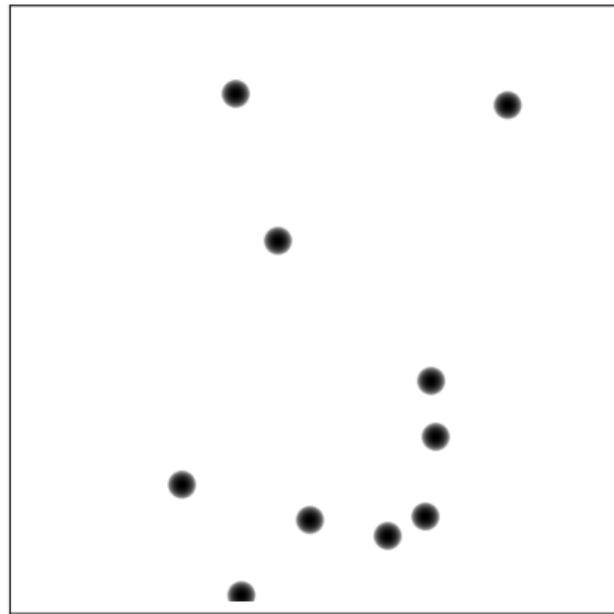
	<b>up to now</b>	<b>this work</b>
<b>system</b>	dispersion, gels	fluidized bed
<b>particles</b>	colloids	granulate
<b>part. diameter</b>	$< 1 \mu\text{m}$	$\approx 200 \mu\text{m}$
<b>volume fraction</b>	$\Phi \leq 0.33$	$0.45 < \Phi < 0.56$
<b>imaging</b>	light microscope	x-ray radiography
<b>dynamics</b>	Brownian motion, caging, glassy, collective motion	

# Extending Differential Dynamic Microscopy (DDM) to X-ray imaging

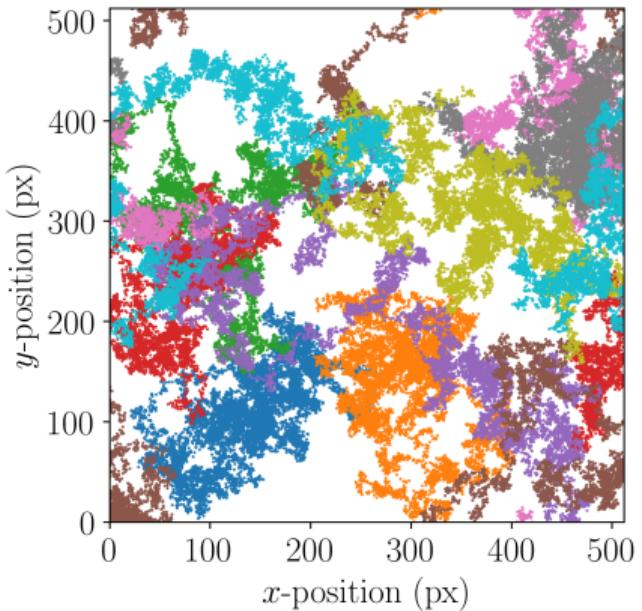
	up to now	this work
<b>system</b>	dispersion, gels	fluidized bed
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## Digital Fourier Analysis of X-Ray Radiograms (X-DFA)

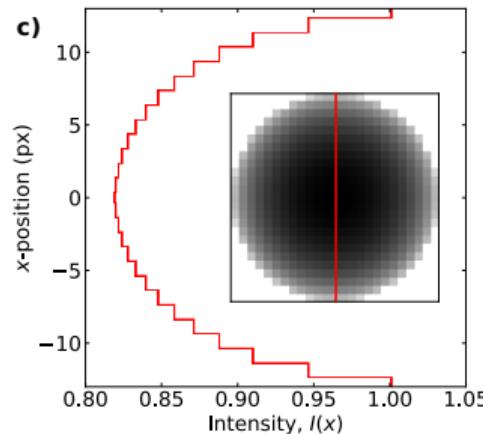
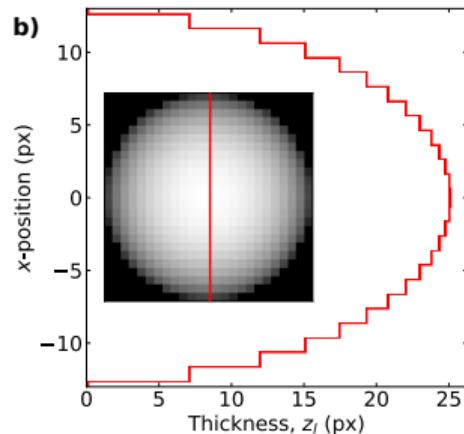
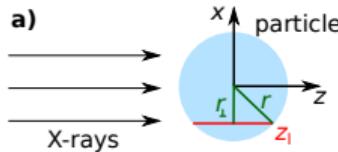
## Synthetic radiograms



Video 10 Particles

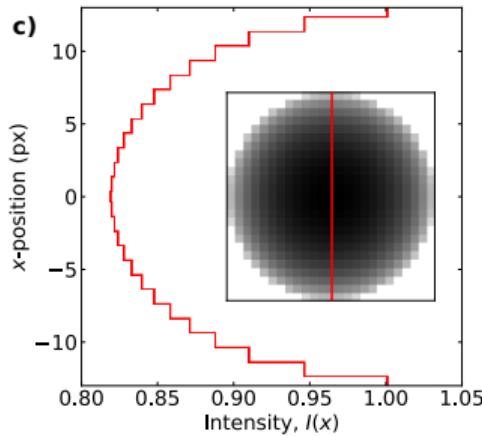
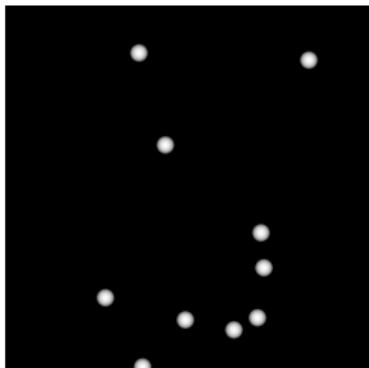
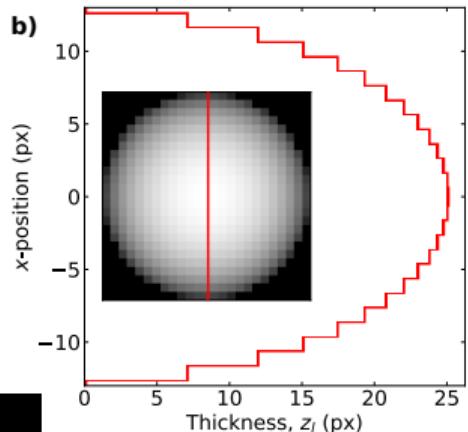
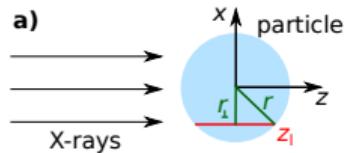


# Synthetic radiograms



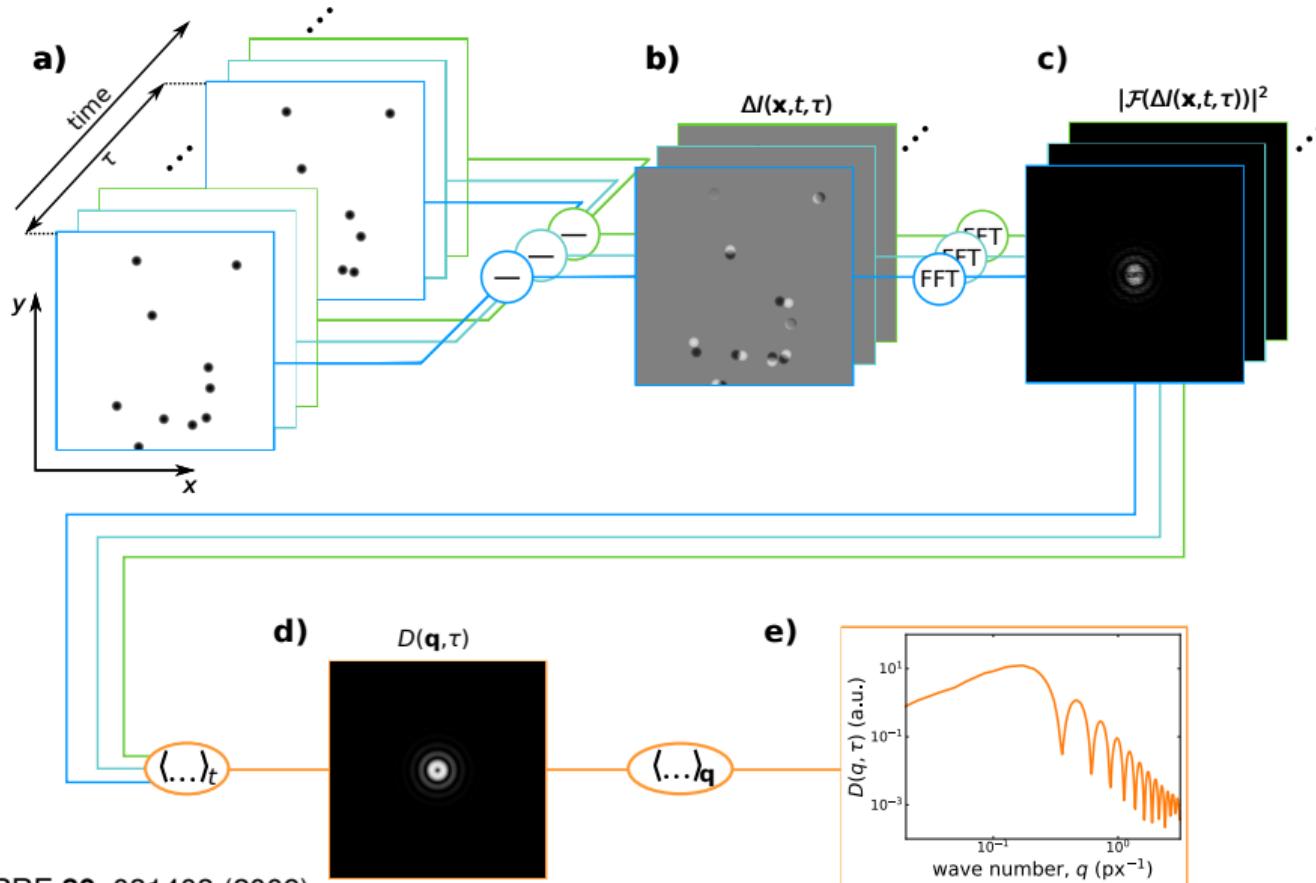
Beer-Lambert  
 $I(z_I) = I_0 \exp(-\mu z)$

# Synthetic radiograms



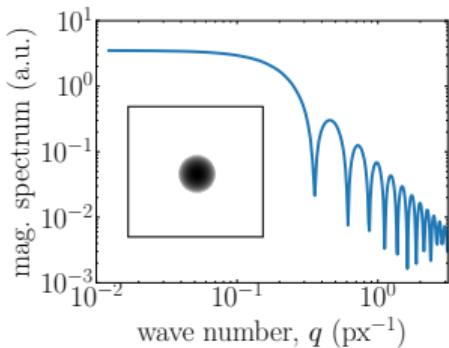
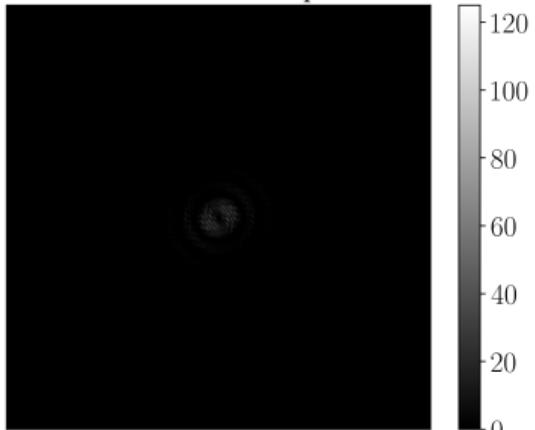
Beer-Lambert  
 $I(z_I) = I_0 \exp(-\mu z)$

# The image structure function $D(\mathbf{q}, \tau)$



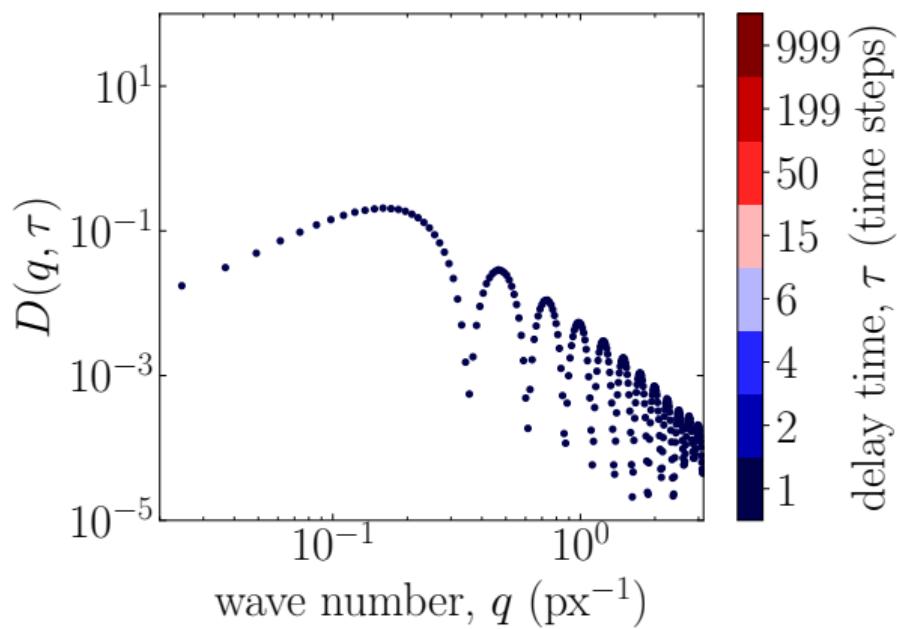
# The image structure function $D(q, \tau)$

$\tau = 1$  time steps



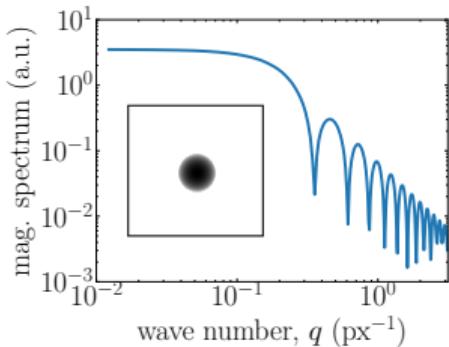
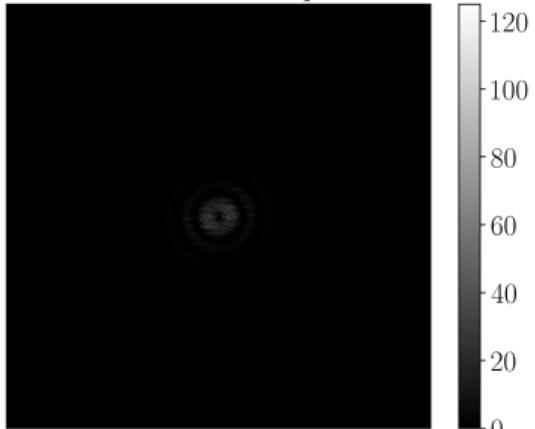
Time averaging:  $D(\mathbf{q}, \tau) = \langle |\mathcal{F}(\Delta I)|^2 \rangle_t$

Azimuthal averaging:  $D(\mathbf{q}, \tau) \rightarrow D(\mathbf{q}, \tau) \dots$



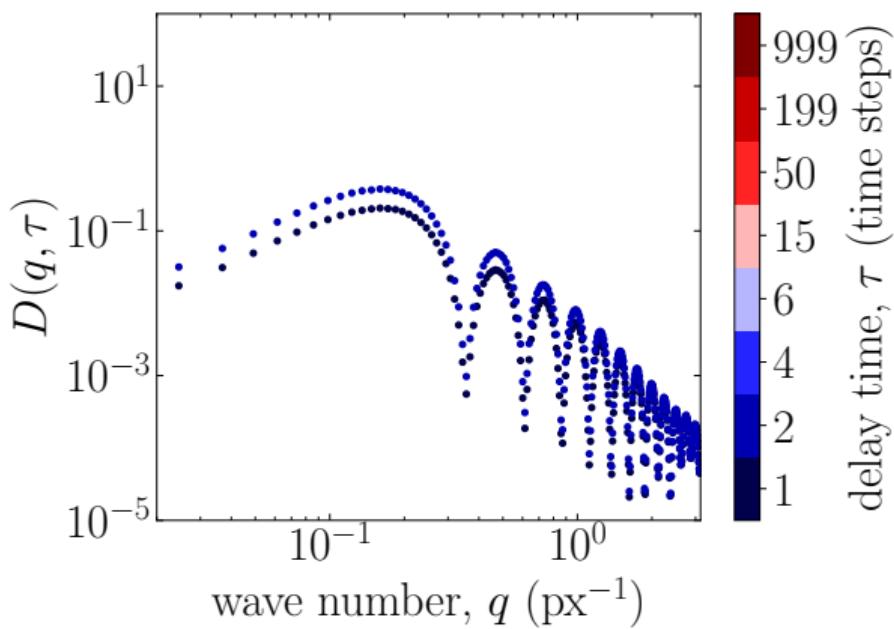
# The image structure function $D(q, \tau)$

$\tau = 2$  time steps



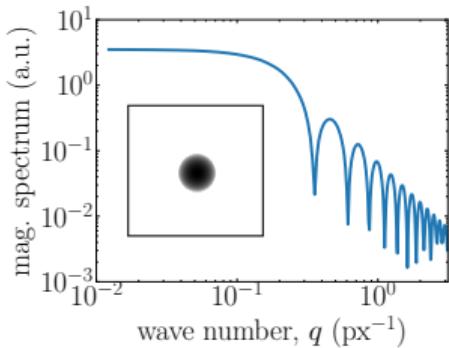
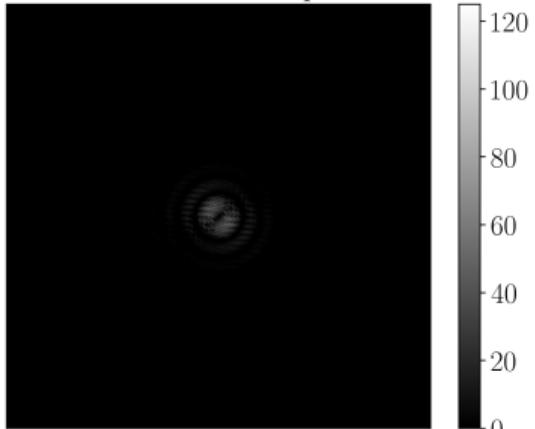
Time averaging:  $D(\mathbf{q}, \tau) = \langle |\mathcal{F}(\Delta I)|^2 \rangle_t$

Azimuthal averaging:  $D(\mathbf{q}, \tau) \rightarrow D(\mathbf{q}, \tau) \dots$



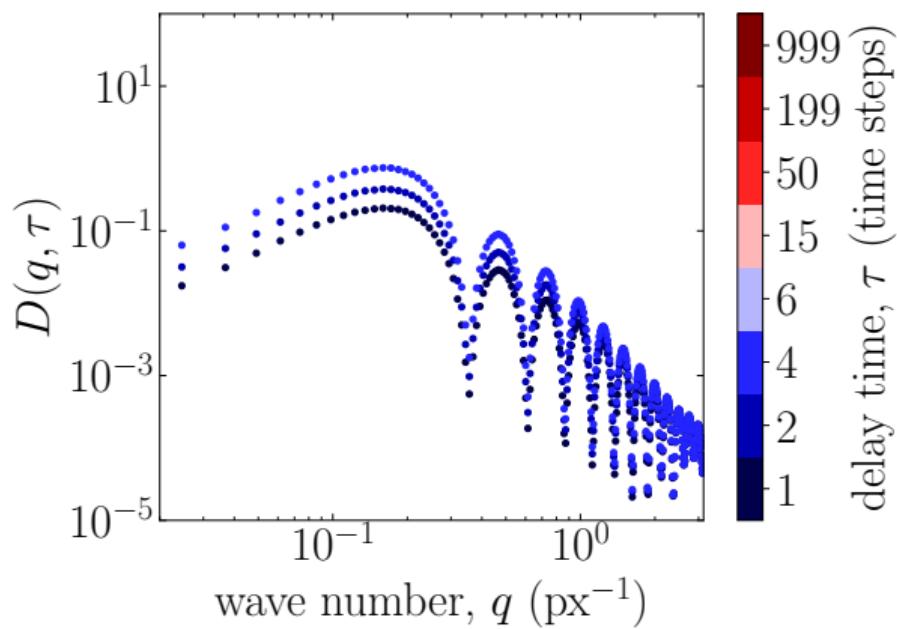
# The image structure function $D(q, \tau)$

$\tau = 4$  time steps



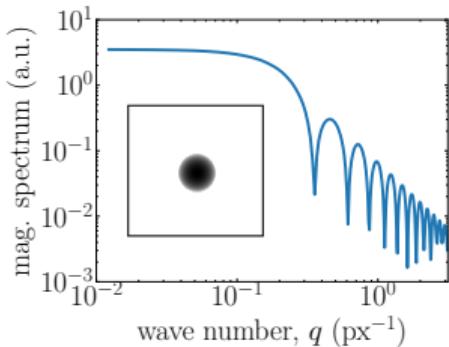
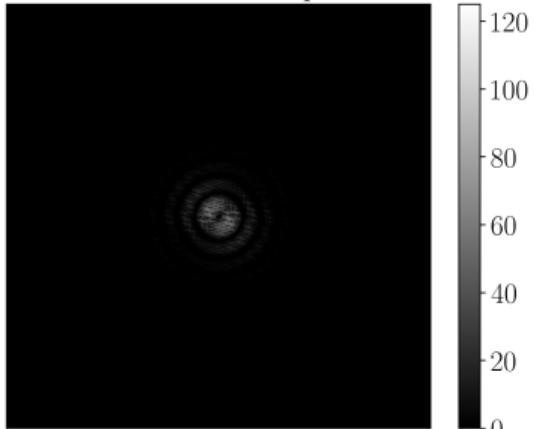
Time averaging:  $D(\mathbf{q}, \tau) = \langle |\mathcal{F}(\Delta I)|^2 \rangle_t$

Azimuthal averaging:  $D(\mathbf{q}, \tau) \rightarrow D(\mathbf{q}, \tau) \dots$



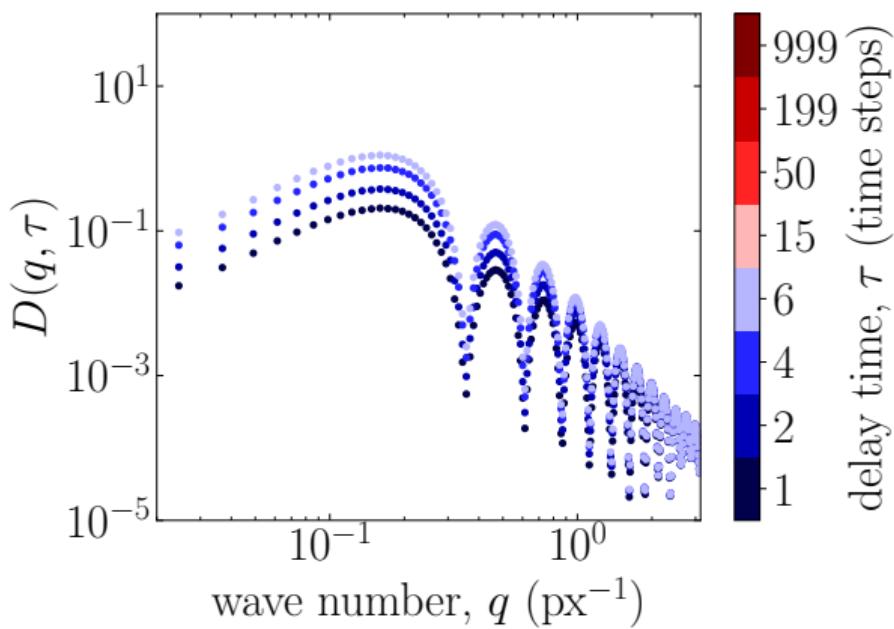
# The image structure function $D(q, \tau)$

$\tau = 6$  time steps

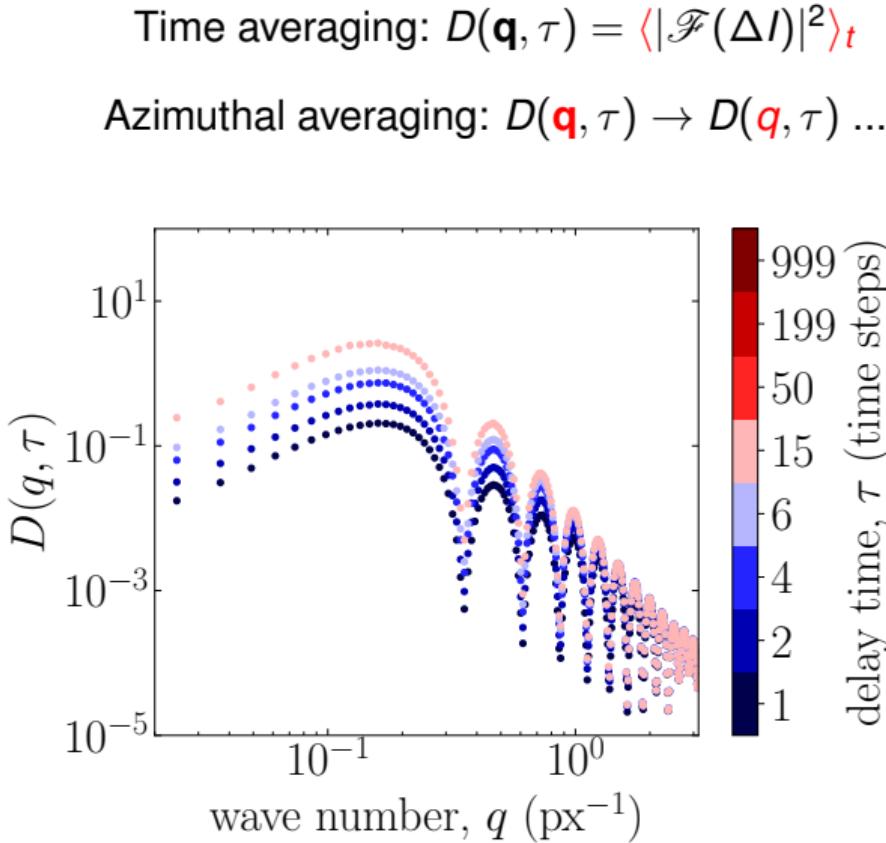
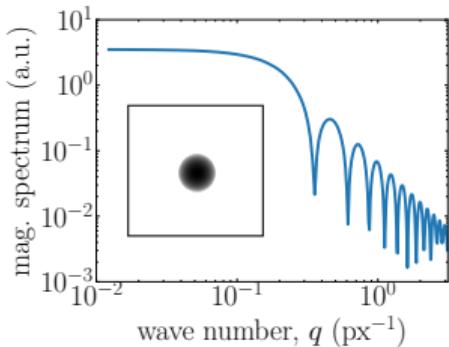
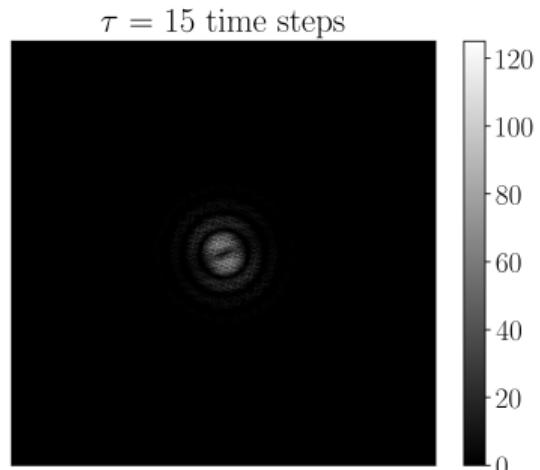


Time averaging:  $D(\mathbf{q}, \tau) = \langle |\mathcal{F}(\Delta I)|^2 \rangle_t$

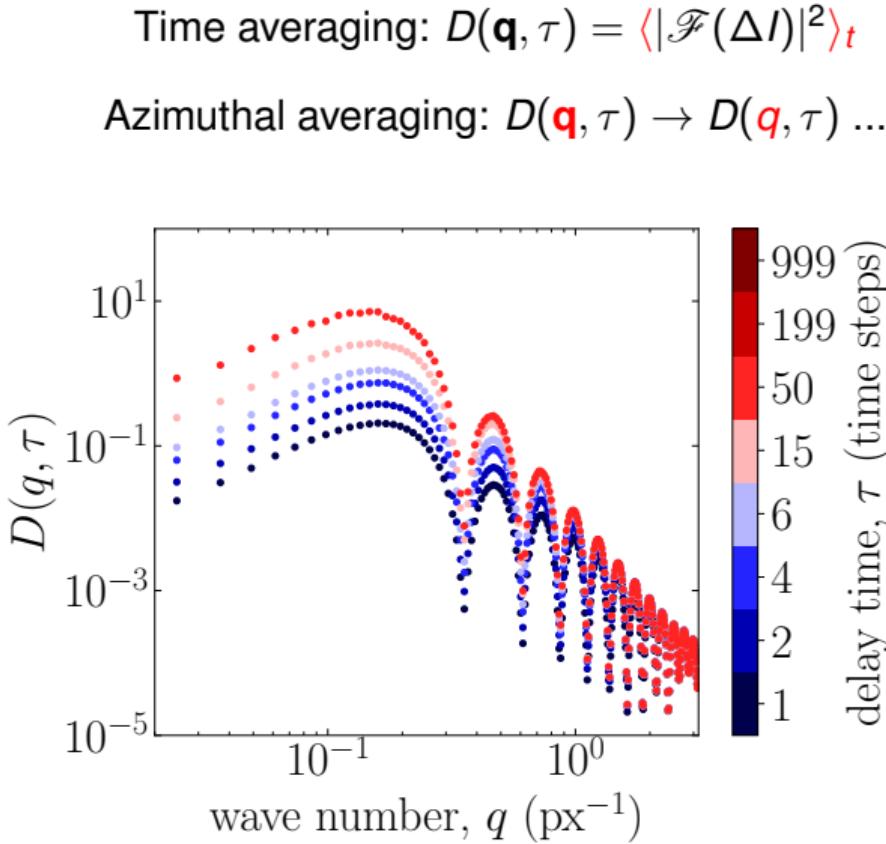
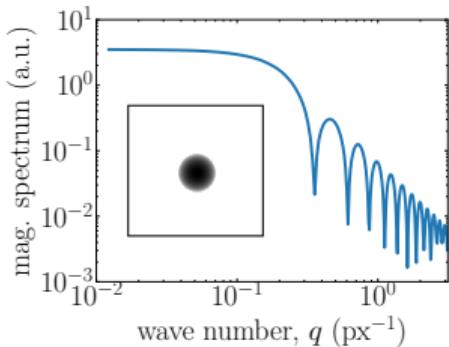
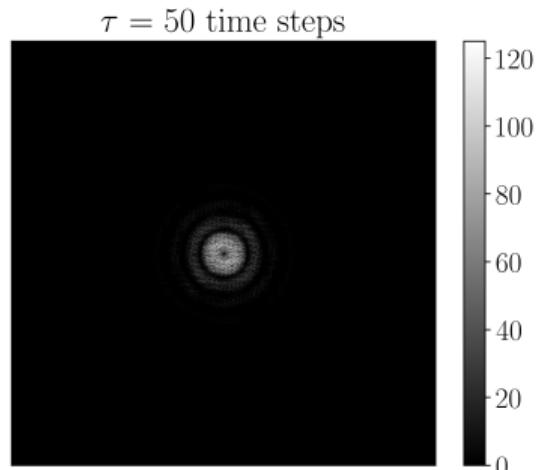
Azimuthal averaging:  $D(\mathbf{q}, \tau) \rightarrow D(\mathbf{q}, \tau) \dots$



# The image structure function $D(q, \tau)$

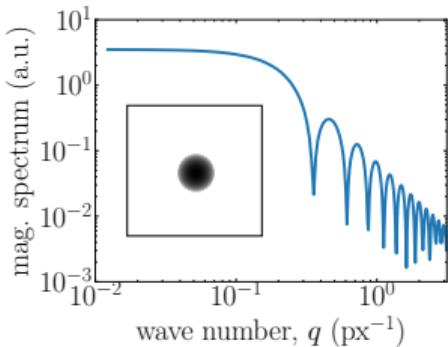
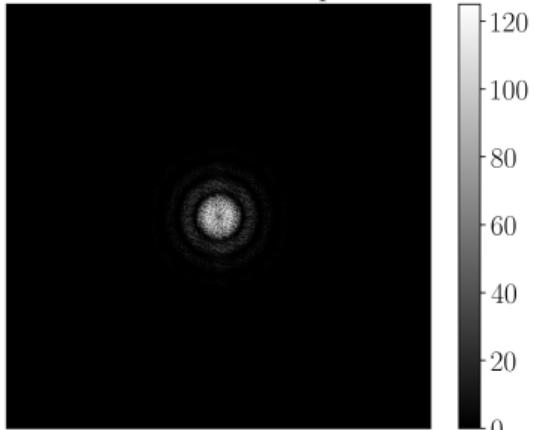


# The image structure function $D(q, \tau)$



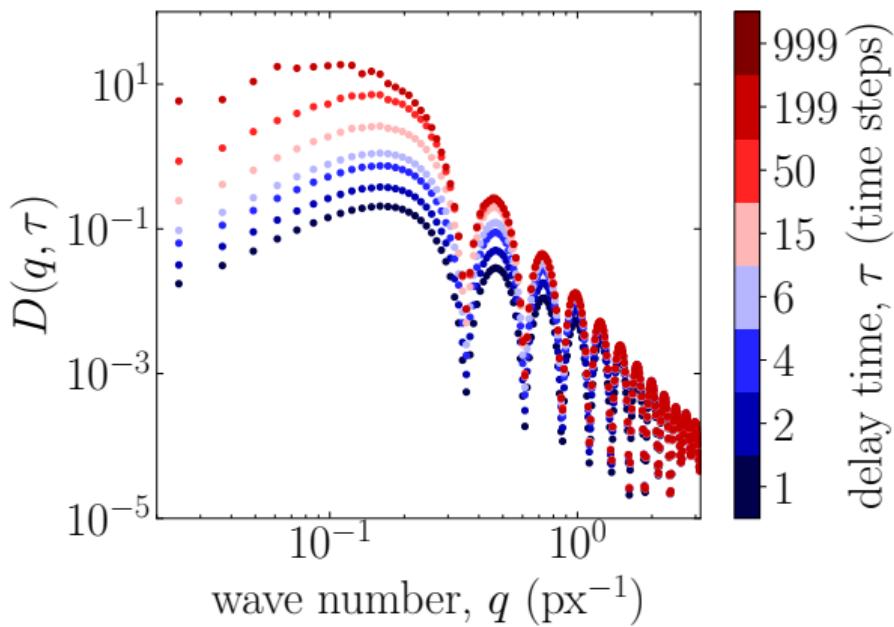
# The image structure function $D(q, \tau)$

$\tau = 199$  time steps



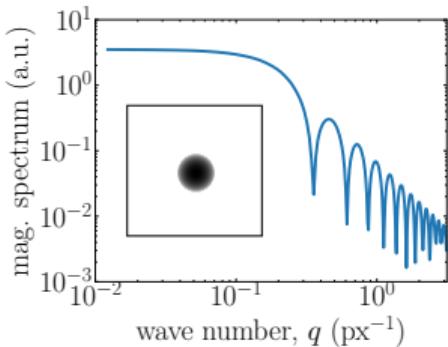
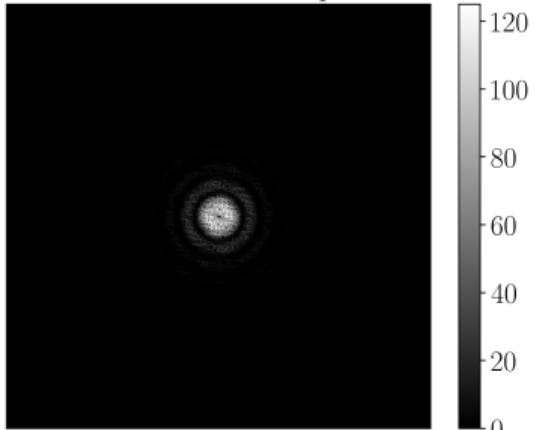
Time averaging:  $D(\mathbf{q}, \tau) = \langle |\mathcal{F}(\Delta I)|^2 \rangle_t$

Azimuthal averaging:  $D(\mathbf{q}, \tau) \rightarrow D(\mathbf{q}, \tau) \dots$



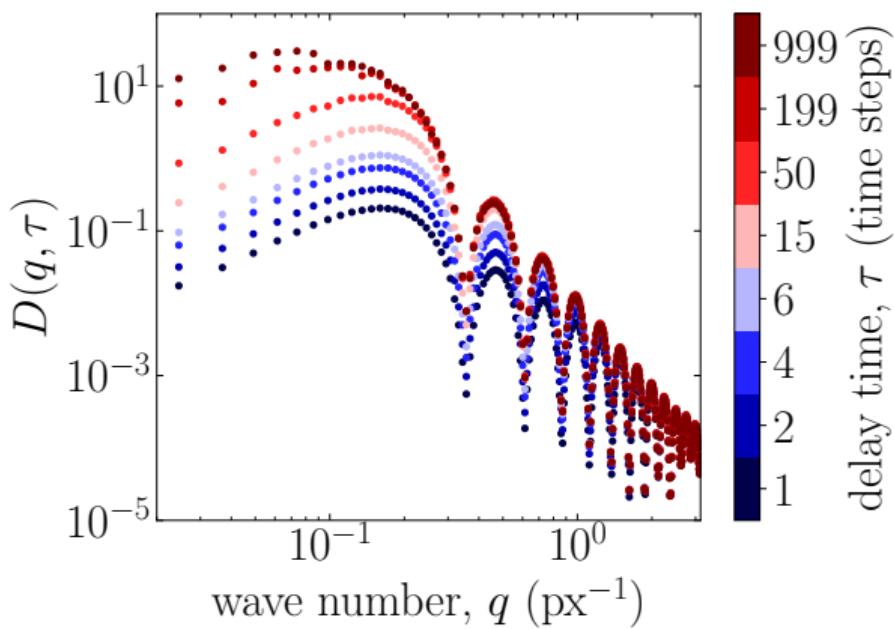
# The image structure function $D(q, \tau)$

$\tau = 999$  time steps

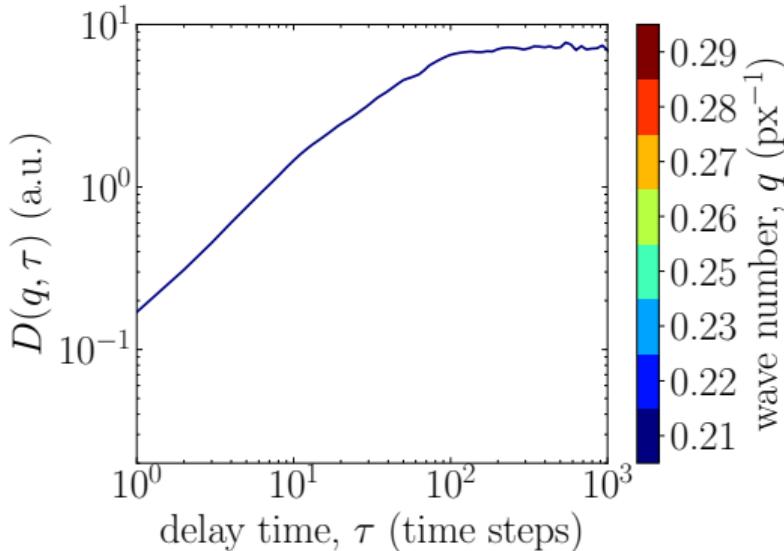
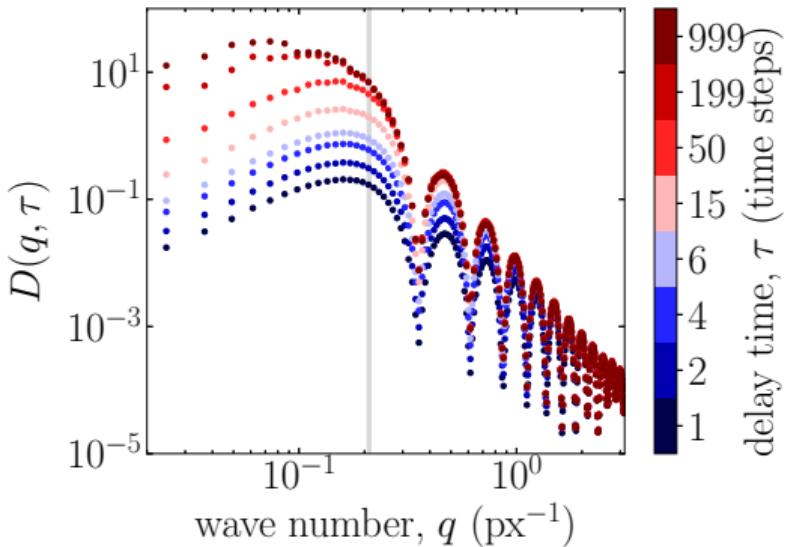


Time averaging:  $D(\mathbf{q}, \tau) = \langle |\mathcal{F}(\Delta I)|^2 \rangle_t$

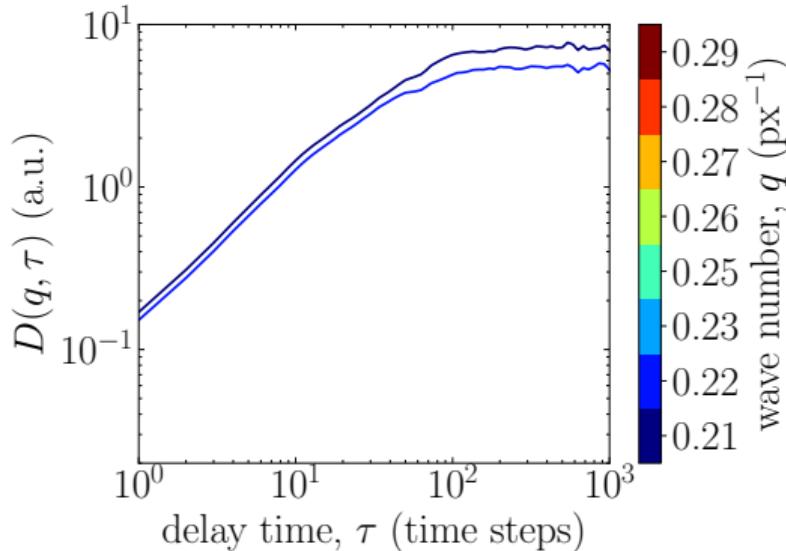
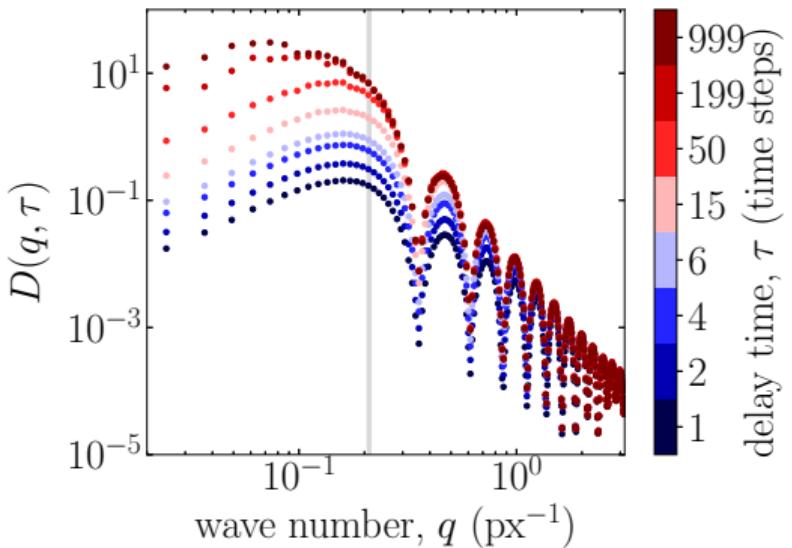
Azimuthal averaging:  $D(\mathbf{q}, \tau) \rightarrow D(\mathbf{q}, \tau) \dots$



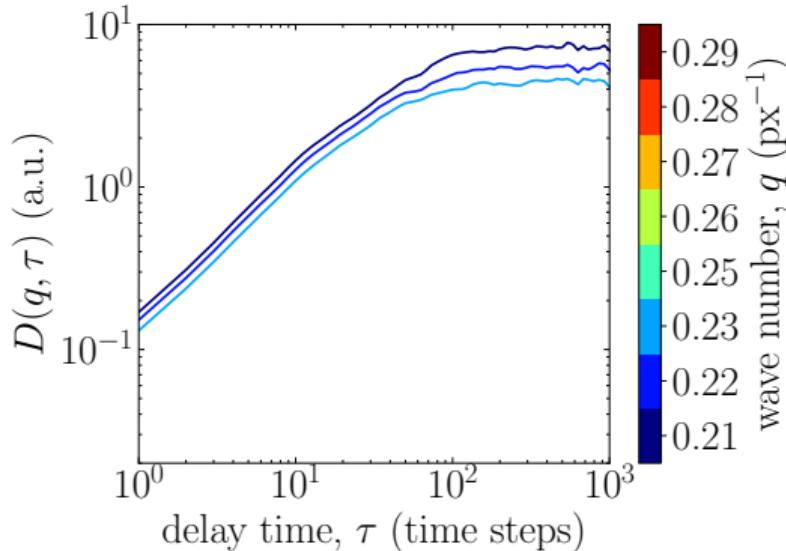
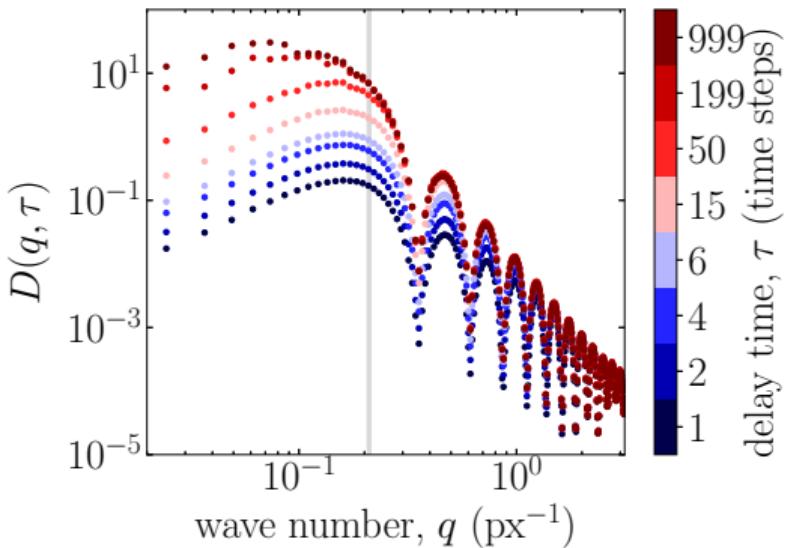
## The image structure function $D(q, \tau)$



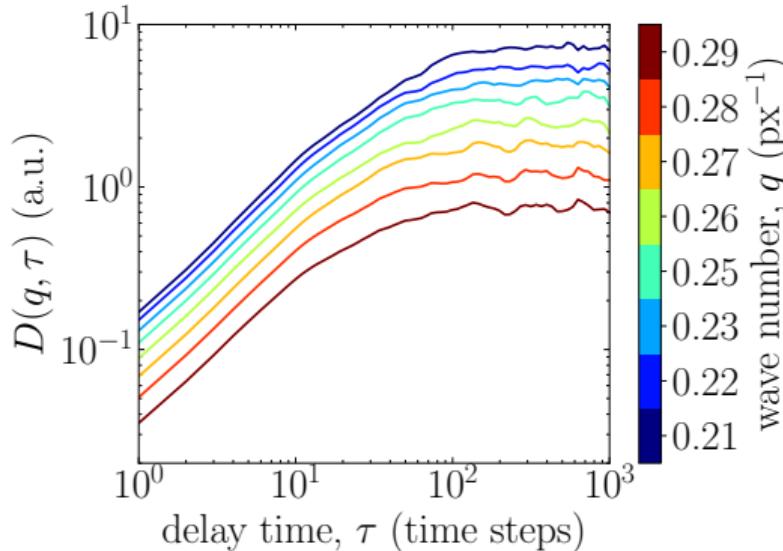
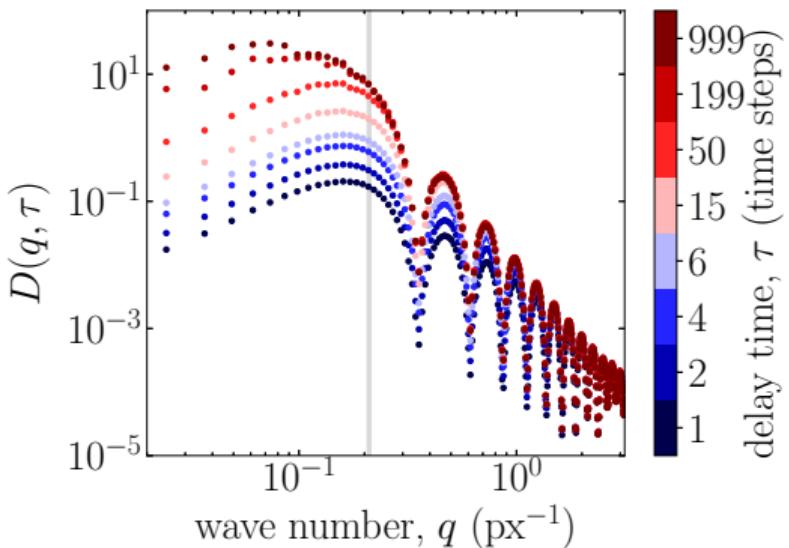
## The image structure function $D(q, \tau)$



## The image structure function $D(q, \tau)$

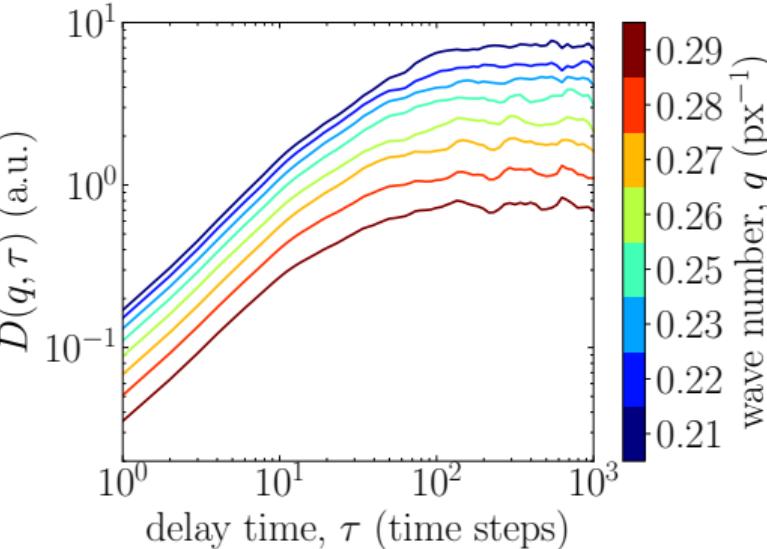
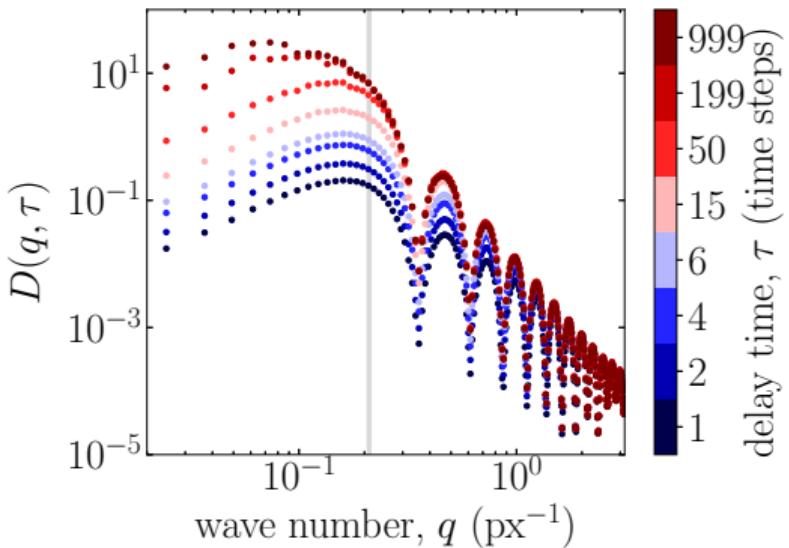


## The image structure function $D(q, \tau)$



$$\begin{aligned}
 D(q, \tau) &= \left\langle |I(q, t + \tau) - I(q, t)|^2 \right\rangle_t \\
 &= A(q) \left[ 1 - \frac{\left\langle I^*(q, t) I(q, t + \tau) \right\rangle_t}{\left\langle |I(q, t)|^2 \right\rangle_t} \right] + B(q)
 \end{aligned}$$

## The image structure function $D(q, \tau)$



$$\begin{aligned}
 D(q, \tau) &= \left\langle |I(q, t + \tau) - I(q, t)|^2 \right\rangle_t \\
 &= A(q) \left[ 1 - \underbrace{\frac{\langle I^*(q, t) I(q, t + \tau) \rangle_t}{\langle |I(q, t)|^2 \rangle_t}}_{\text{image correlation function}} \right] + B(q)
 \end{aligned}$$

## Linear space invariant imaging

image correlation function

$$g(\mathbf{q}, \tau) = \frac{\langle I^*(\mathbf{q}, t)I(\mathbf{q}, t + \tau) \rangle_t}{\langle |I(\mathbf{q}, t)|^2 \rangle_t}$$

# Linear space invariant imaging

image correlation function

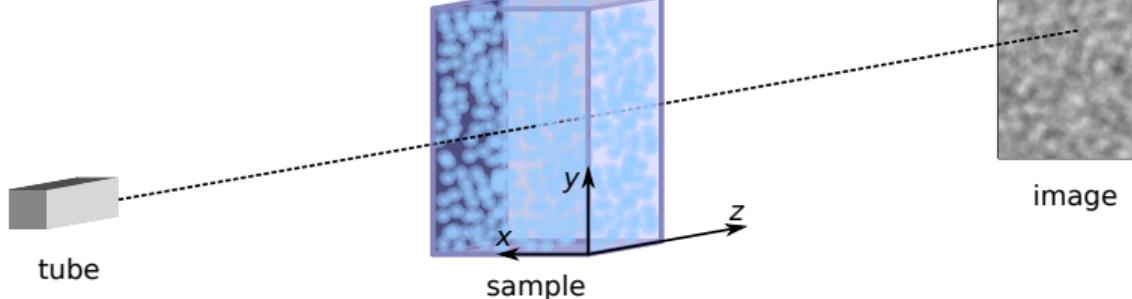
$$g(\mathbf{q}, \tau) = \frac{\langle I^*(\mathbf{q}, t)I(\mathbf{q}, t + \tau) \rangle_t}{\langle |I(\mathbf{q}, t)|^2 \rangle_t}$$

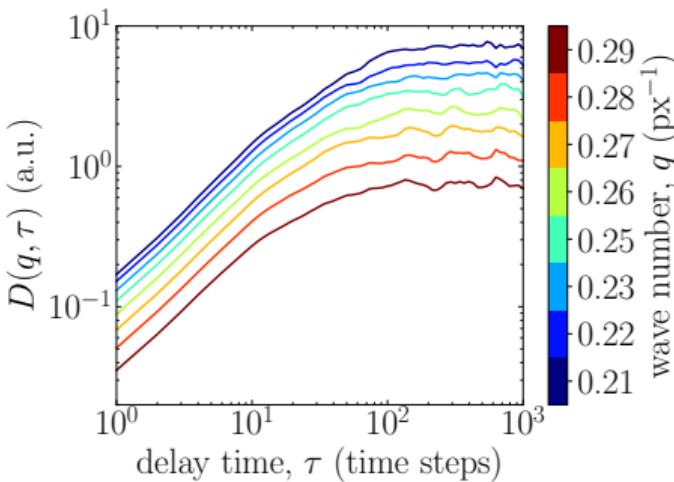
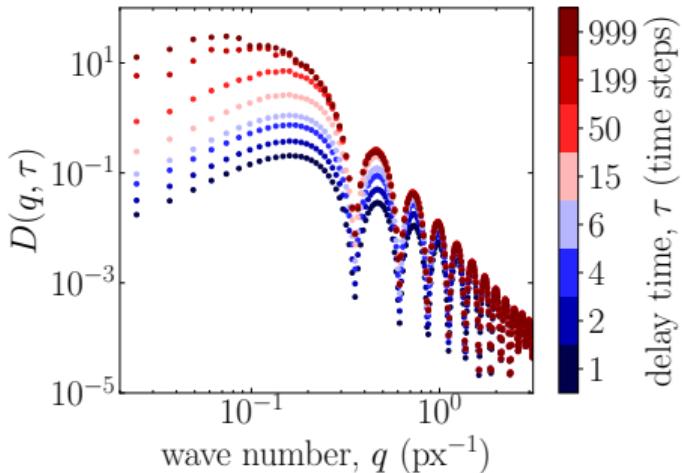
intermediate scattering function

$$f(\mathbf{q}, \tau) = \frac{\langle \rho^*(\mathbf{q}, t)\rho(\mathbf{q}, t + \tau) \rangle_t}{\langle |\rho(\mathbf{q}, t)|^2 \rangle_t}$$

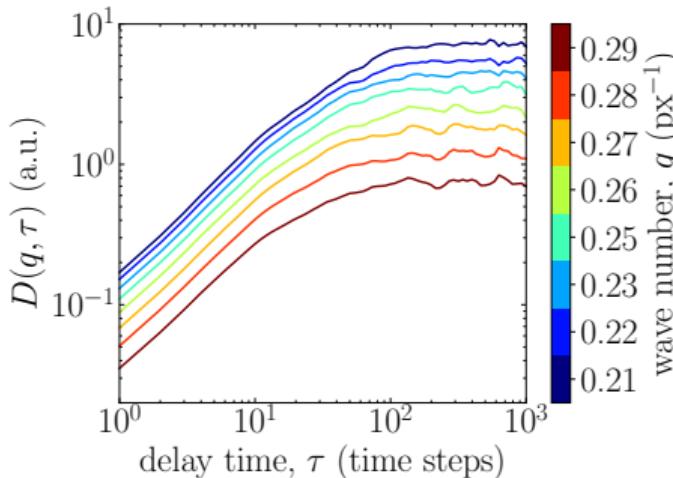
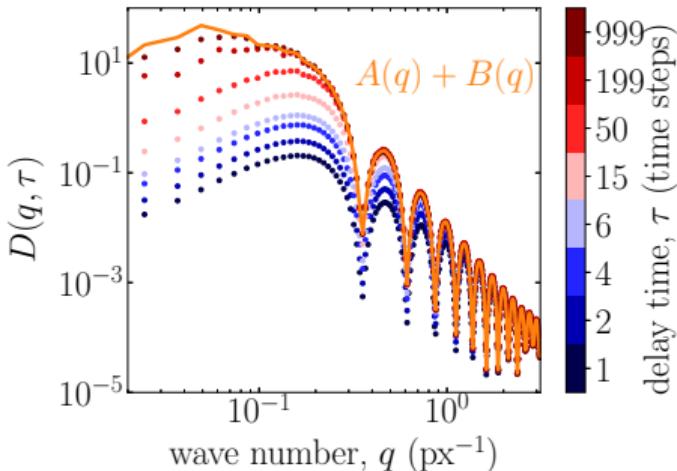
Linear space-invariant imaging:

$$I(\mathbf{r}, t) = I_0 + \int d\mathbf{r}' dz' T(\mathbf{r} - \mathbf{r}', -z') c(\mathbf{r}', z', t)$$



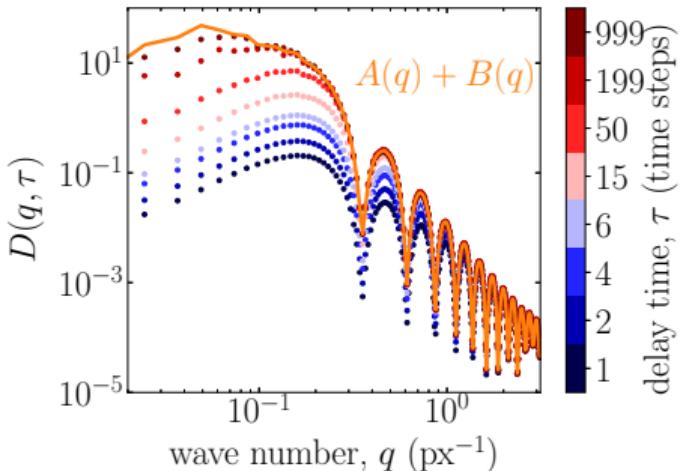


$$\begin{aligned}
 D(q, \tau) &= \left\langle |I(q, t + \tau) - I(q, t)|^2 \right\rangle_t \\
 &= A(q) \underbrace{\left[ 1 - \frac{\langle I^*(q, t) I(q, t + \tau) \rangle_t}{\langle |I(q, t)|^2 \rangle_t} \right]}_{\text{image correlation function}} + B(q)
 \end{aligned}$$



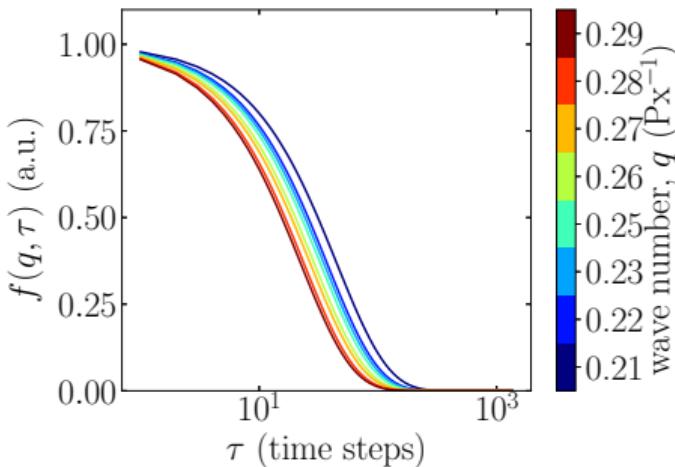
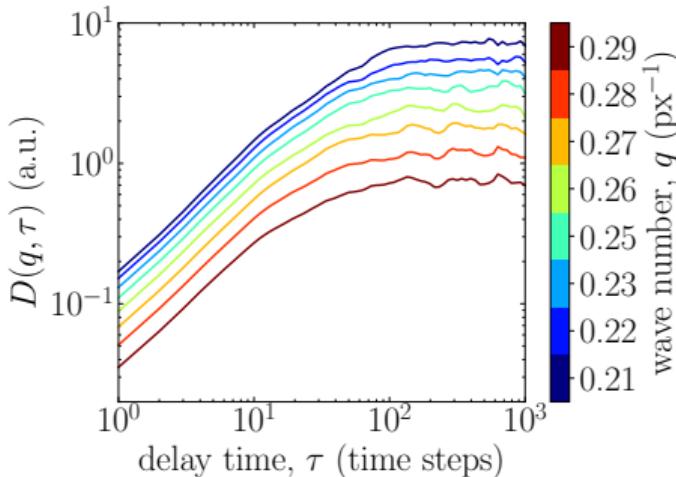
$$\begin{aligned}
 D(q, \tau) &= \left\langle |I(q, t + \tau) - I(q, t)|^2 \right\rangle_t \\
 &= A(q) \left[ 1 - \frac{\langle I^*(q, t) I(q, t + \tau) \rangle_t}{\langle |I(q, t)|^2 \rangle_t} \right] + B(q)
 \end{aligned}$$

- $d(q, \tau \rightarrow 0) = B(q) = 0$
- $d(q, \tau \rightarrow 0) = A(q) + B(q)$

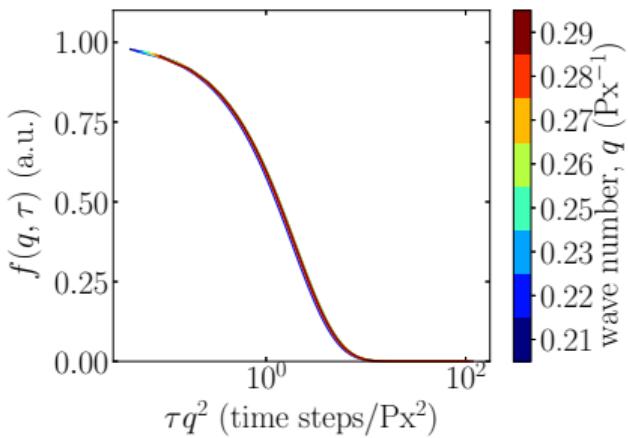
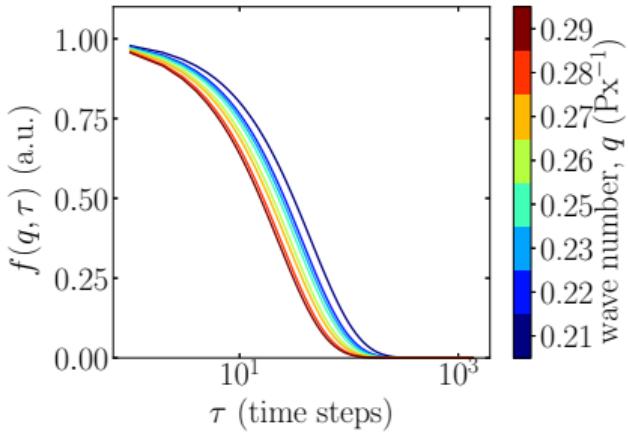


$$\begin{aligned}
 D(q, \tau) &= \left\langle |I(q, t + \tau) - I(q, t)|^2 \right\rangle_t \\
 &= A(q) \left[ 1 - \frac{\langle I^*(q, t) I(q, t + \tau) \rangle_t}{\langle |I(q, t)|^2 \rangle_t} \right] + B(q)
 \end{aligned}$$

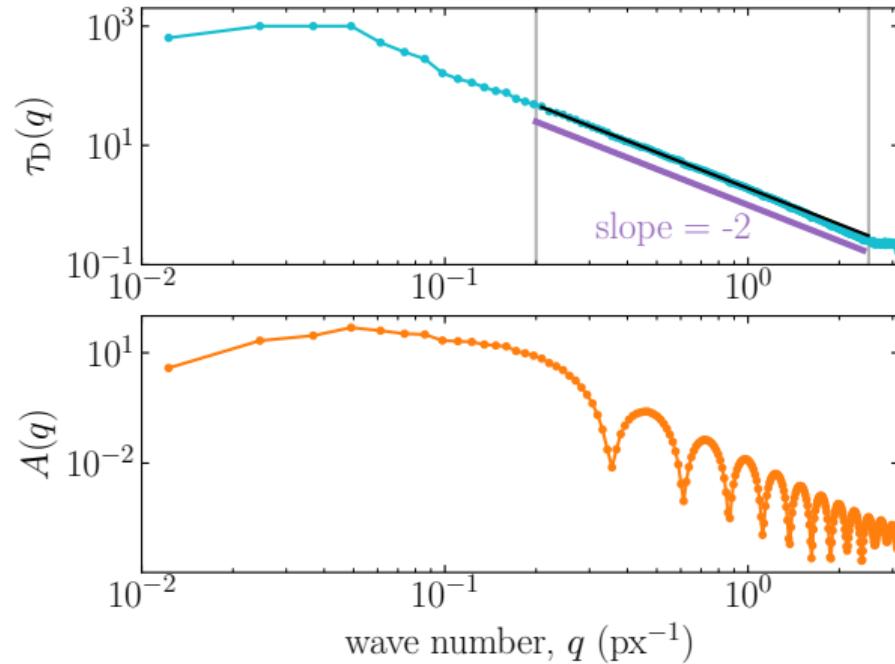
- $d(q, \tau \rightarrow 0) = B(q) = 0$
- $d(q, \tau \rightarrow 0) = A(q) + B(q)$



# Intermediate scattering function $f(q, \tau)$



Brownian motion:  
 $f(q, \tau) = \exp(-q^2 \tau / \tau_D)$   
Accuracy: 2% - 6%

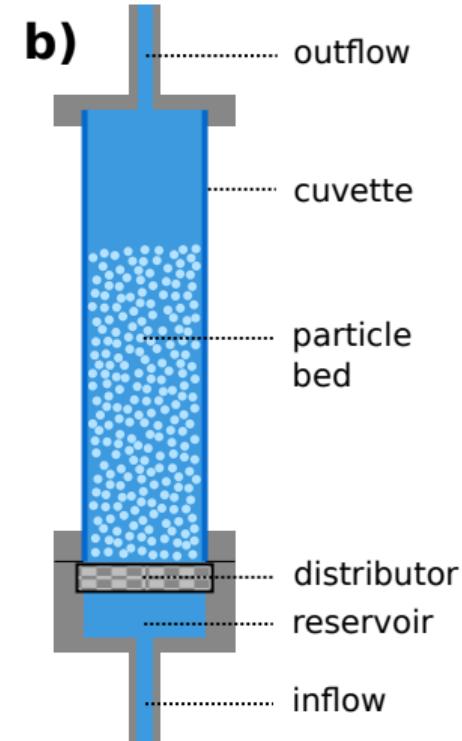
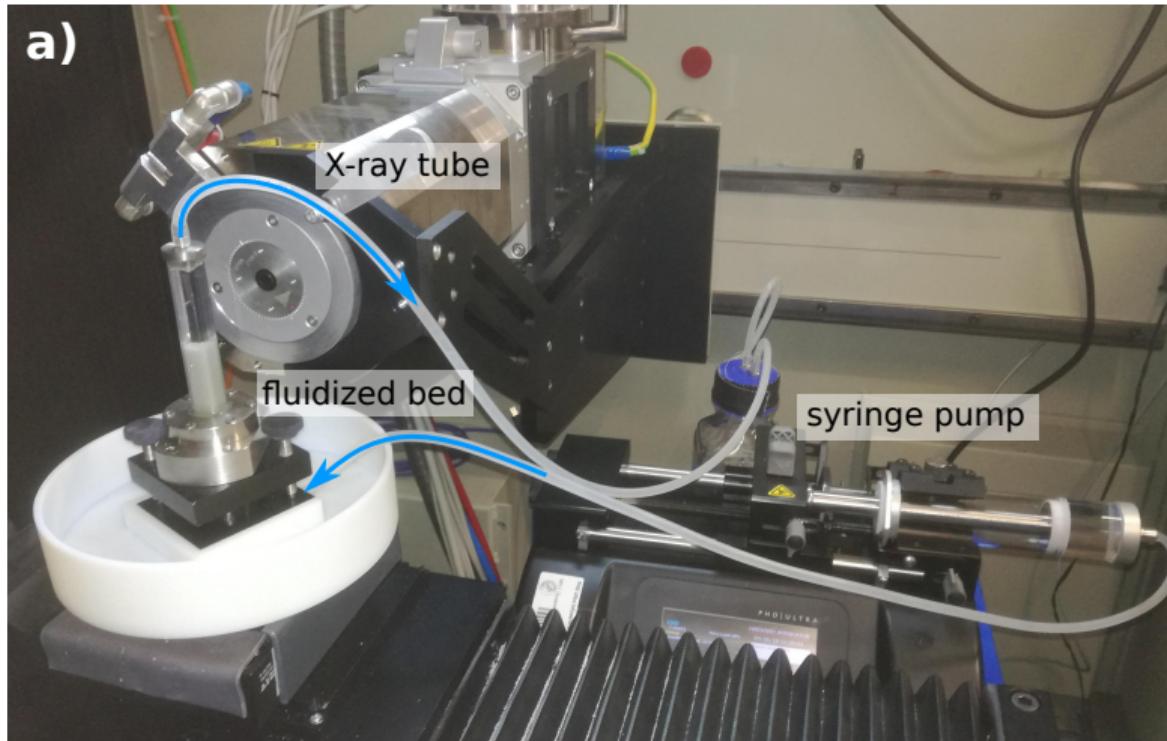


Validating X-DFA on a sedimenting  
suspension

Measurements on a fluidized bed

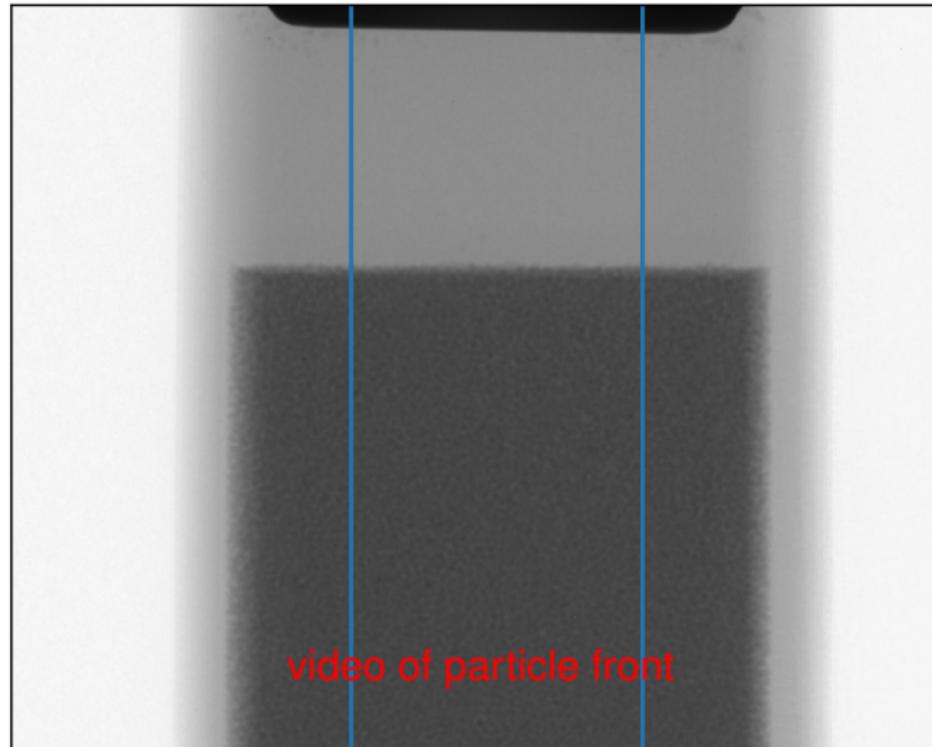
# Experimental validation: Sedimenting suspension

track sedimentation front ↔ DFA

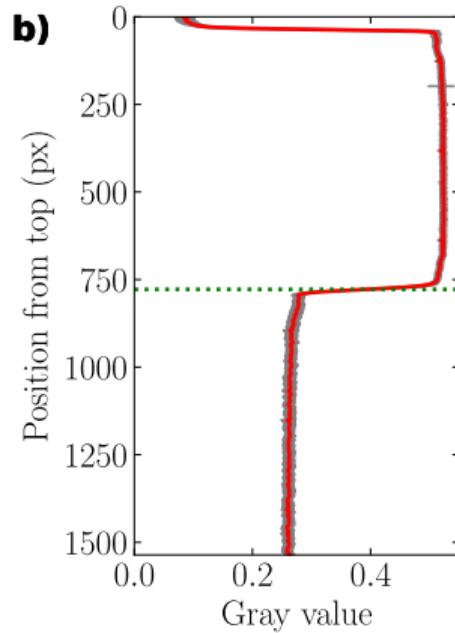
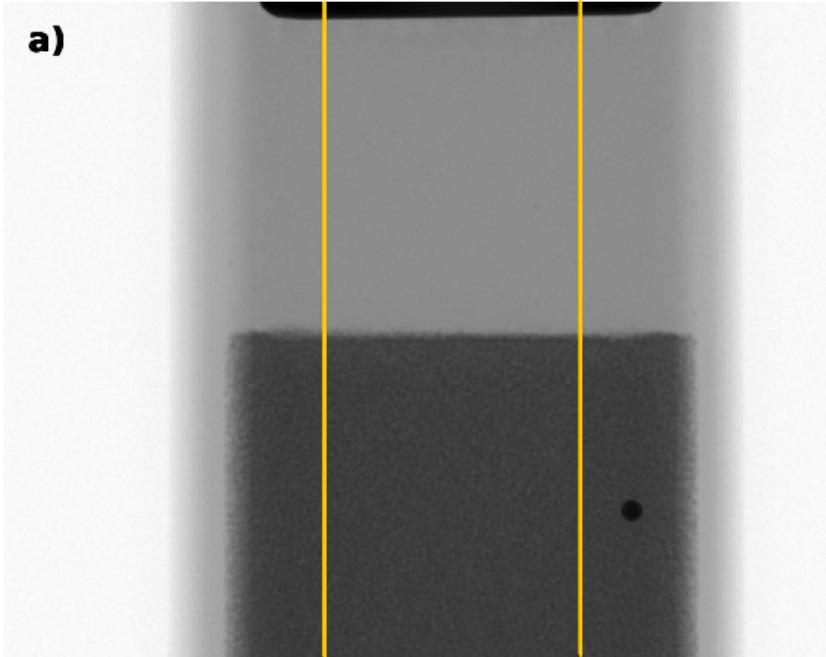


## Experimental validation: Sedimenting suspension

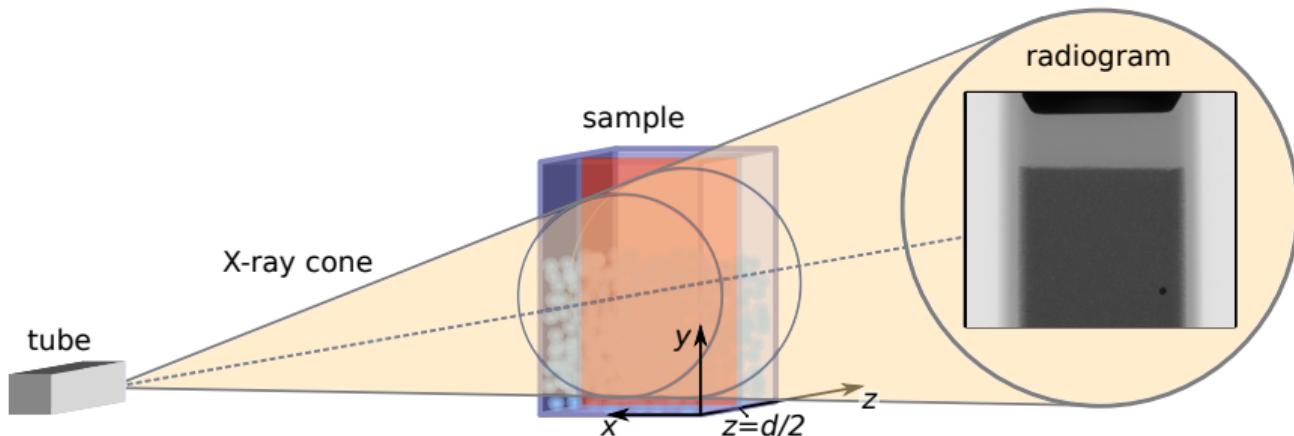
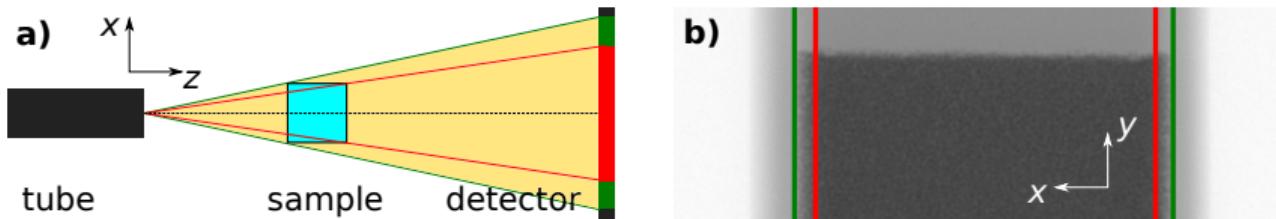
track sedimentation front ↔ DFA



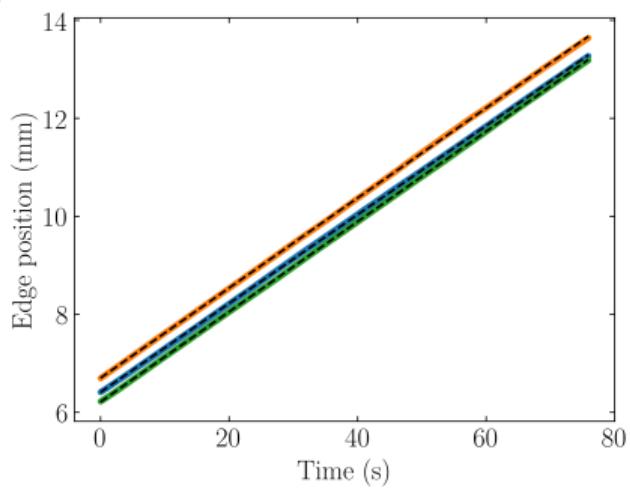
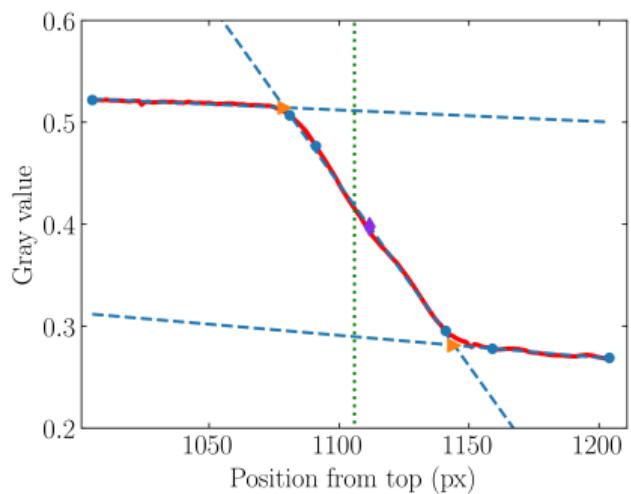
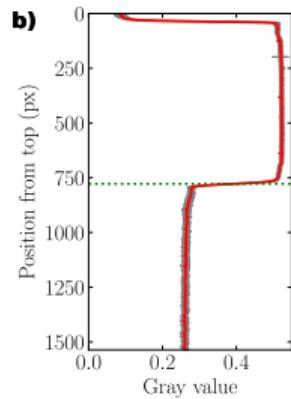
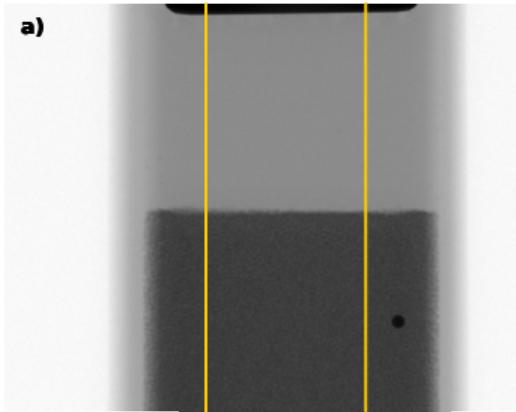
## Tracking of particle front



## Tracking of particle front

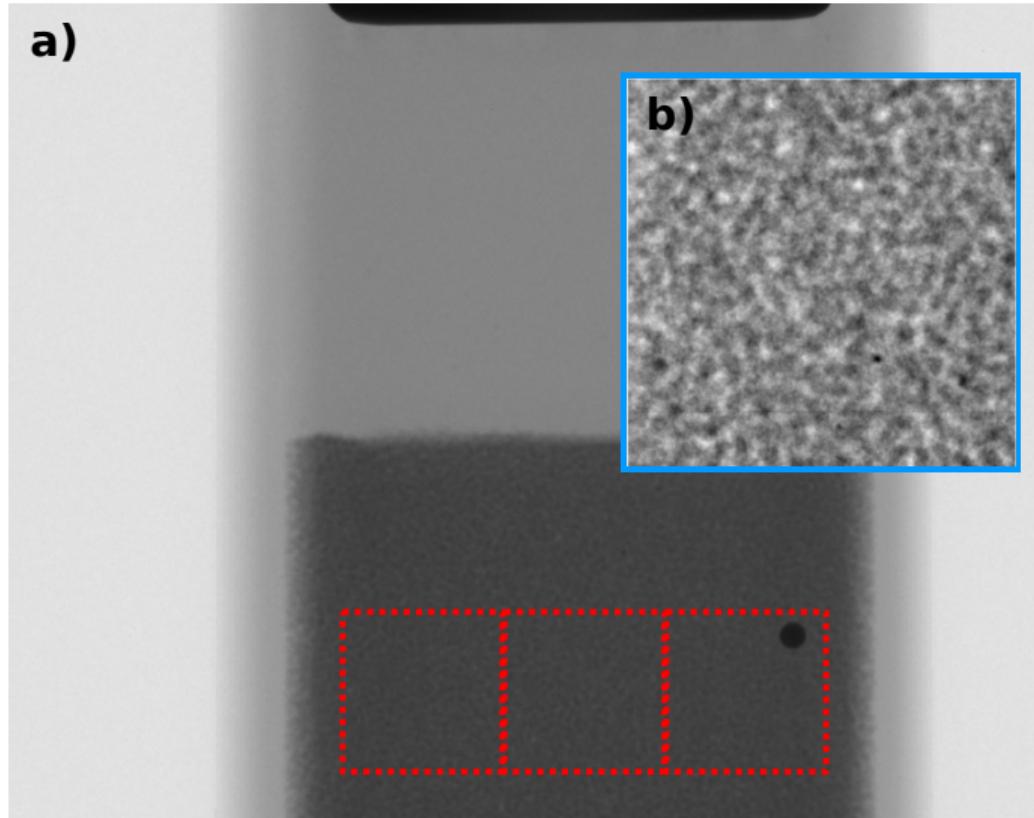


# Tracking of particle front



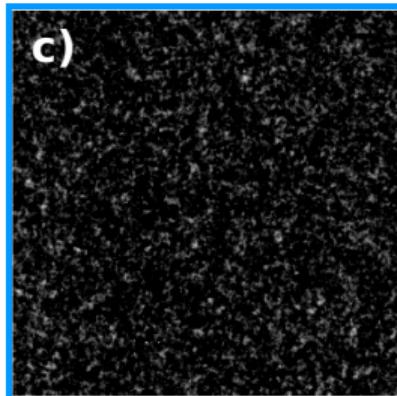
# X-DFA for sedimenting particles

a)

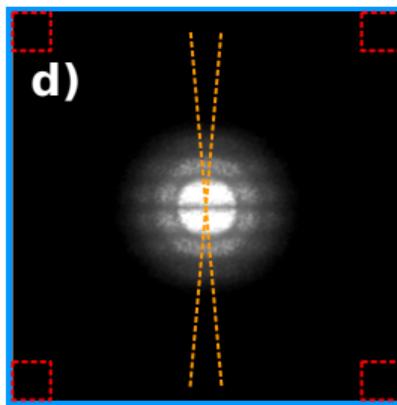


b)

c)

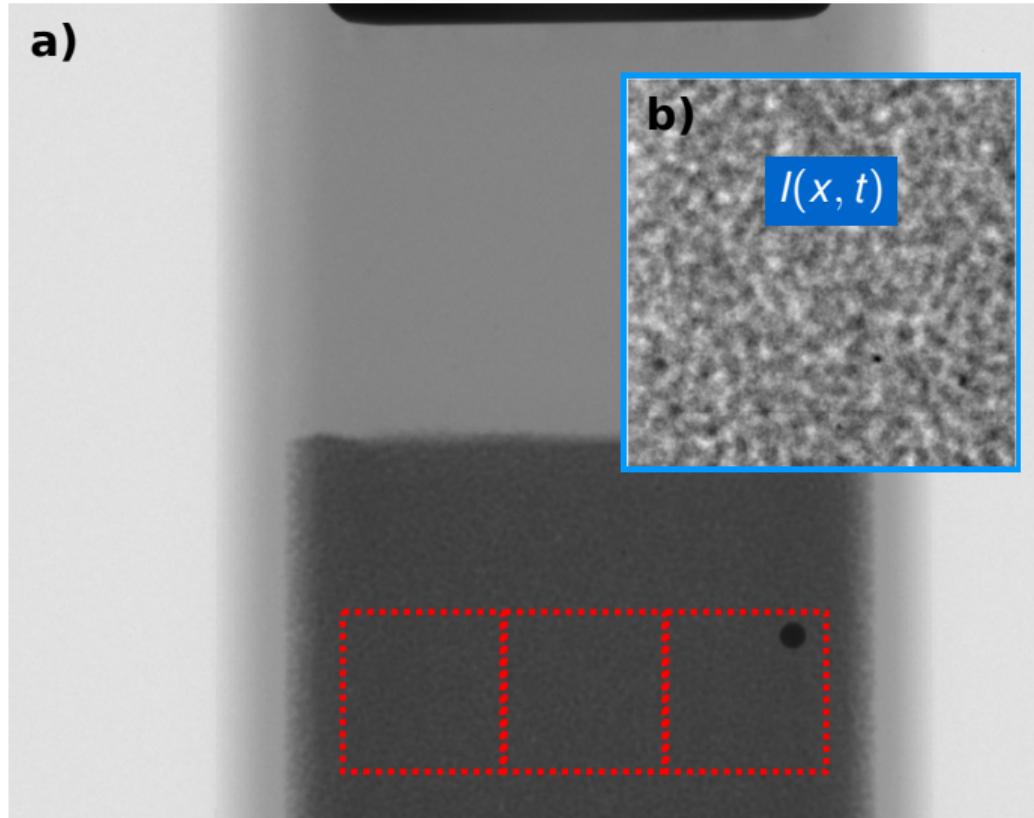


d)

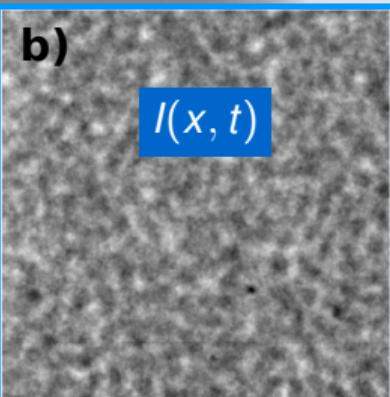


# X-DFA for sedimenting particles

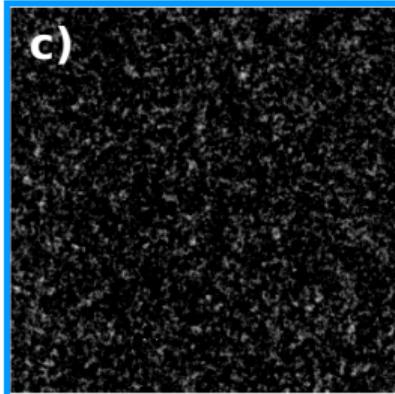
a)



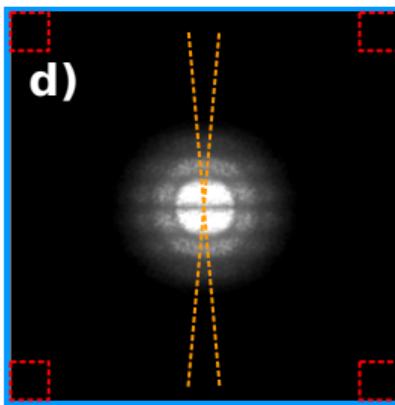
b)



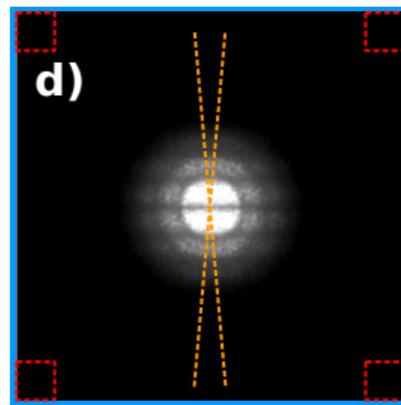
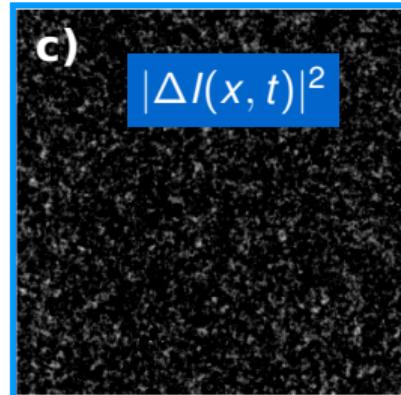
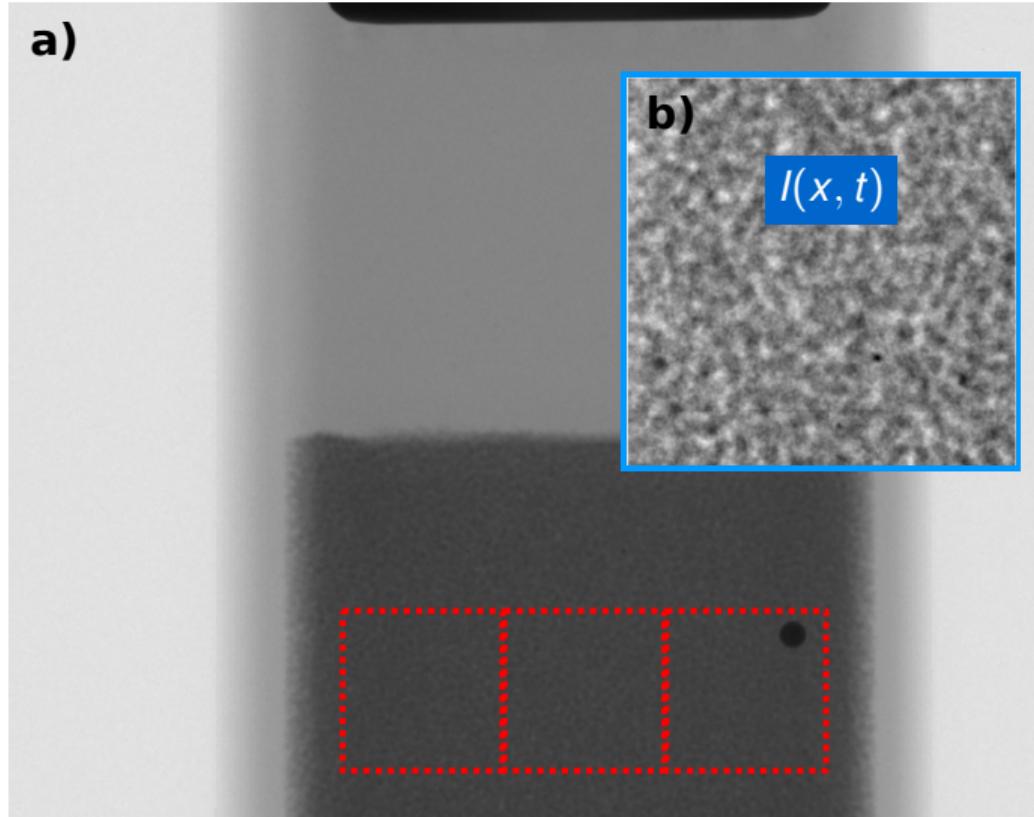
c)



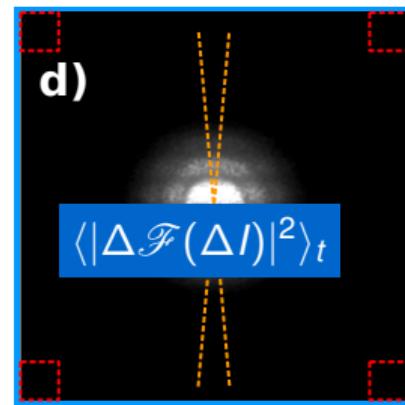
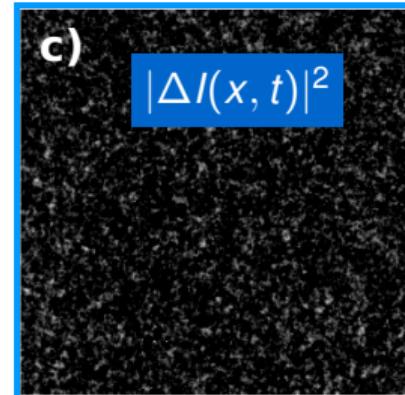
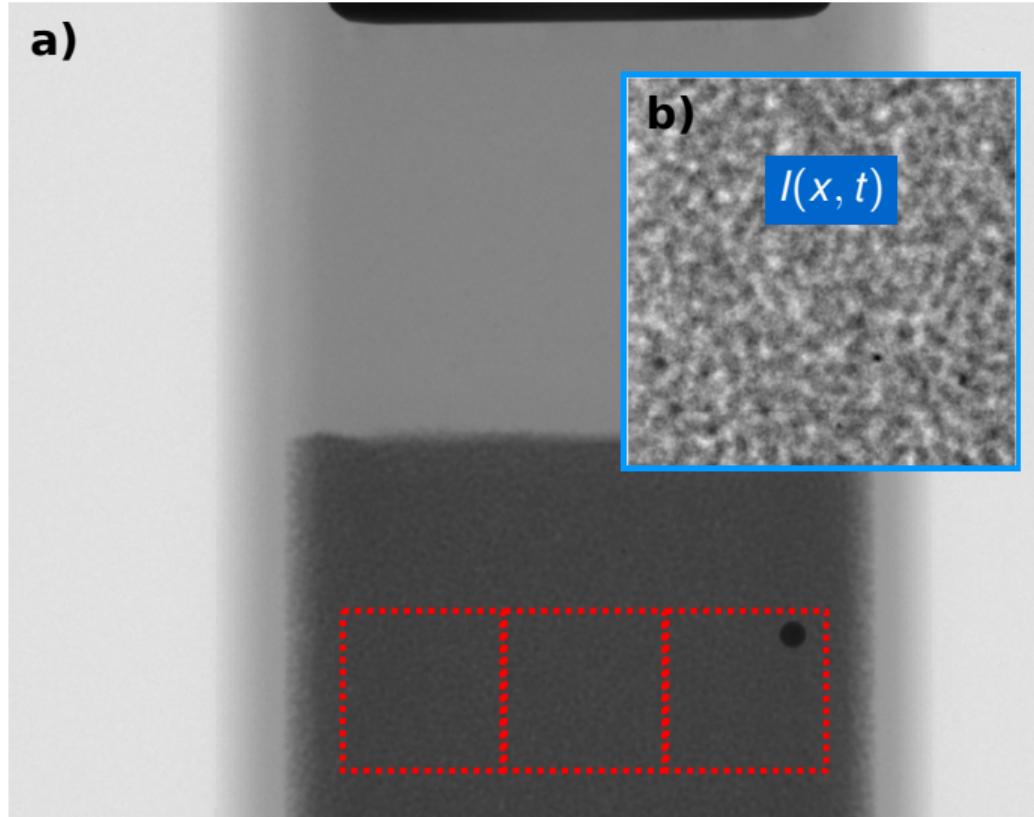
d)



# X-DFA for sedimenting particles



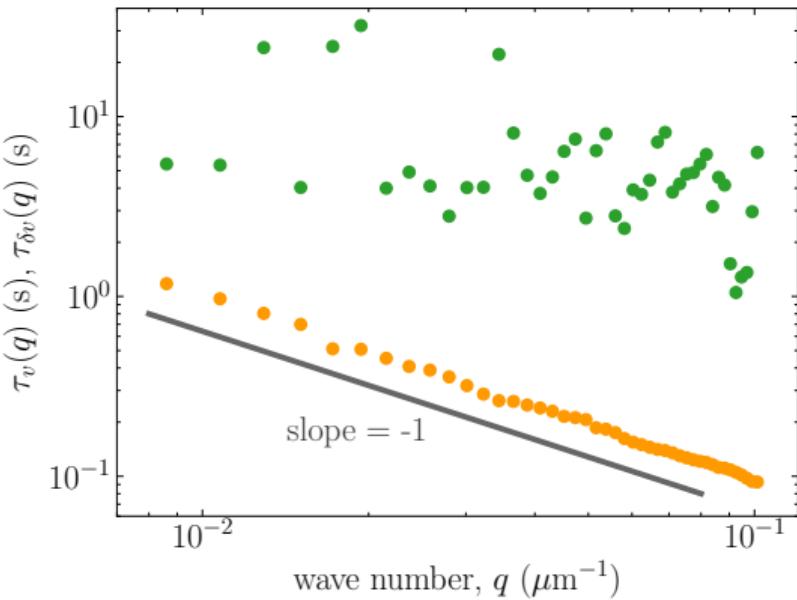
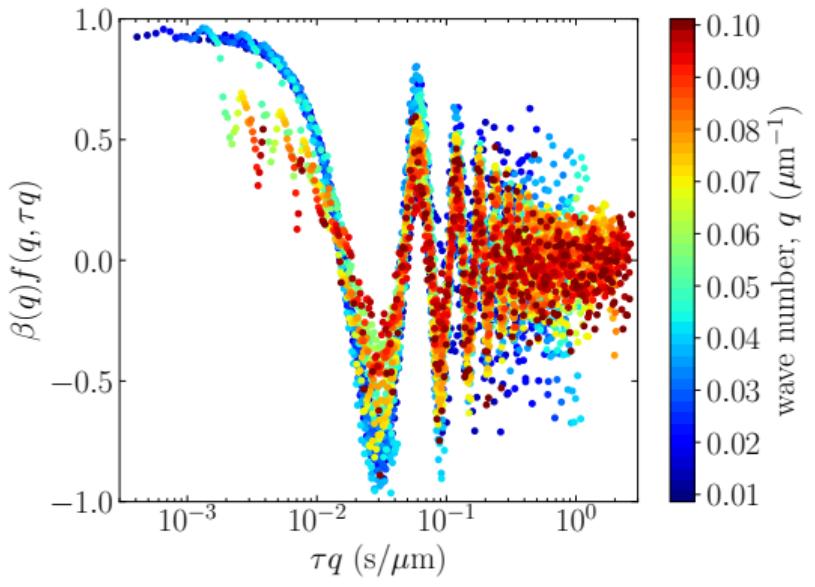
# X-DFA for sedimenting particles



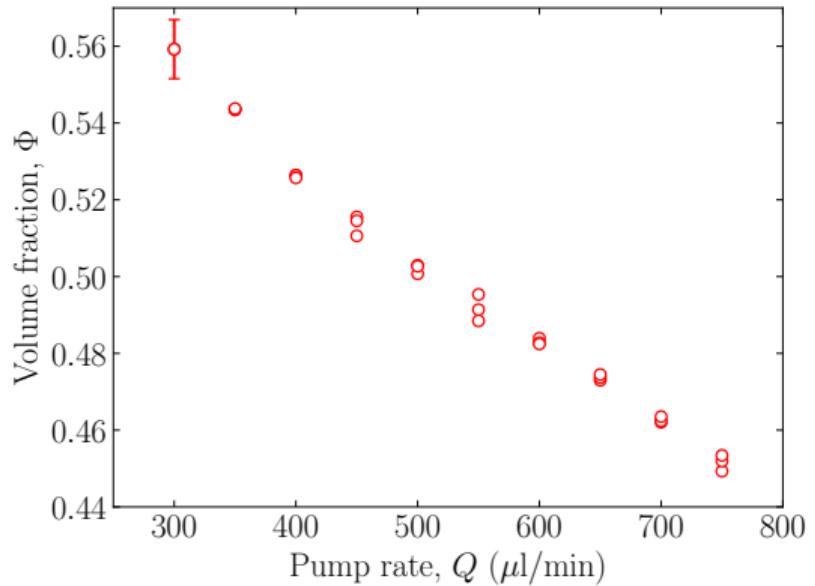
## X-DFA for sedimenting particles

$$f(q, \tau) = \cos(q\langle v_s \rangle \tau) \exp\left(-\frac{1}{2}q^2 \delta v^2 \tau^2\right)$$

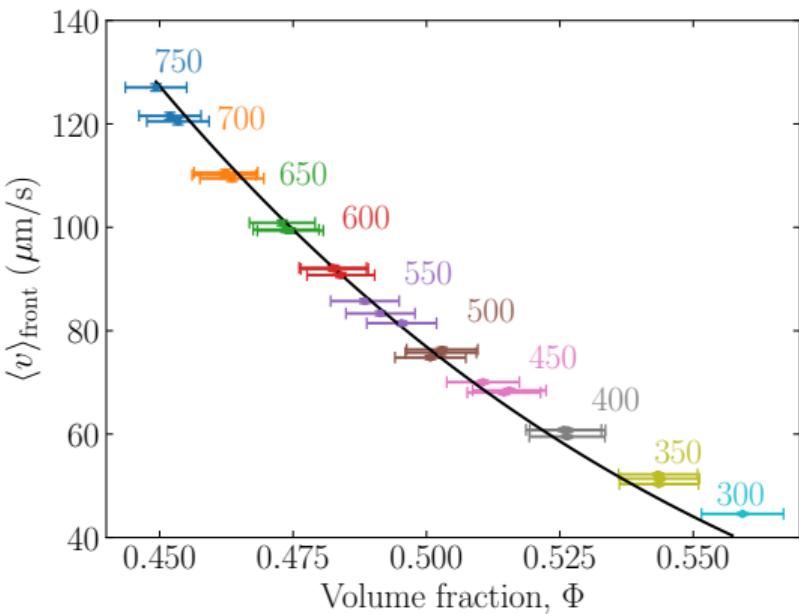
$$\langle v_s \rangle = \langle \Delta r \rangle / \tau_\nu, \langle \delta v \rangle = \langle \delta r \rangle / \tau_{\delta\nu}$$



## Richardson-Zaki law

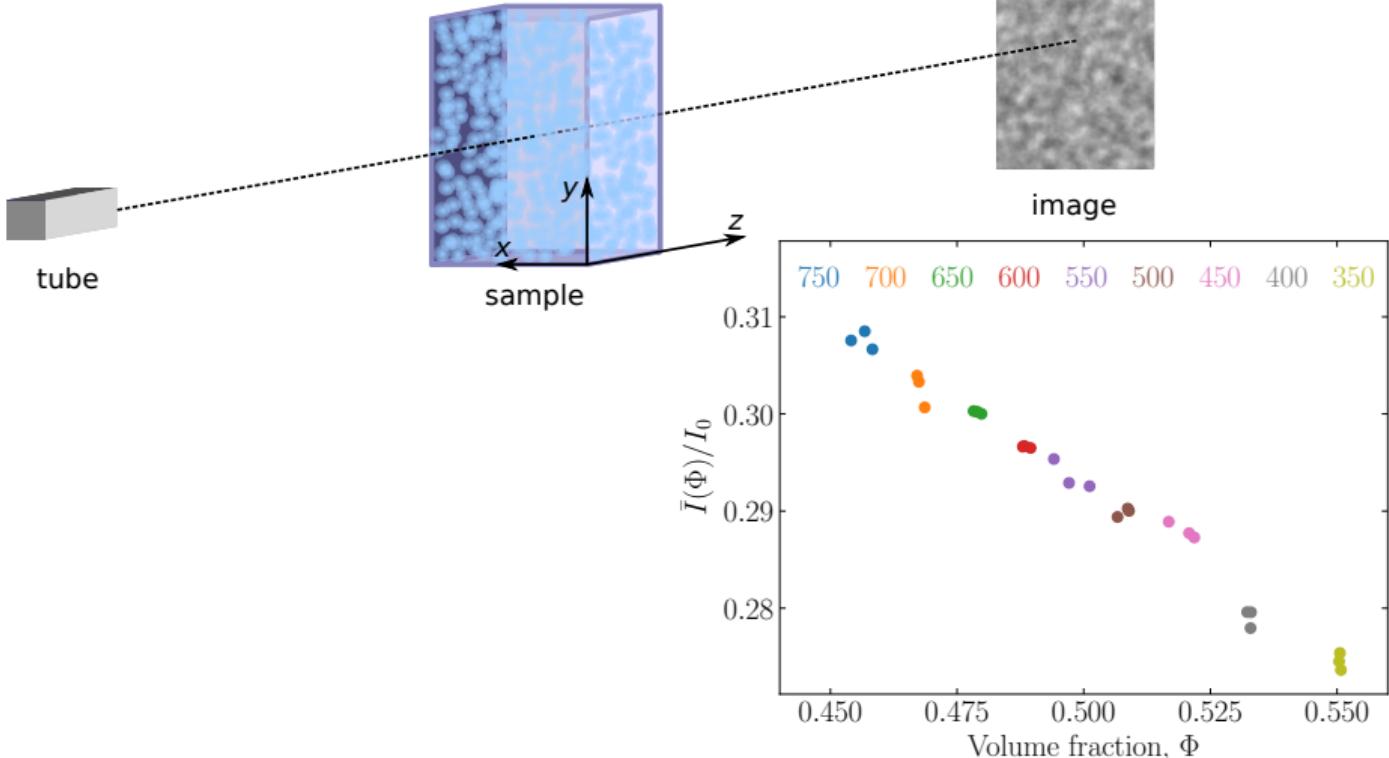


$$\frac{\langle v \rangle_{\text{front}}}{v_{\text{Stokes}}} = (1 - \Phi)^n$$

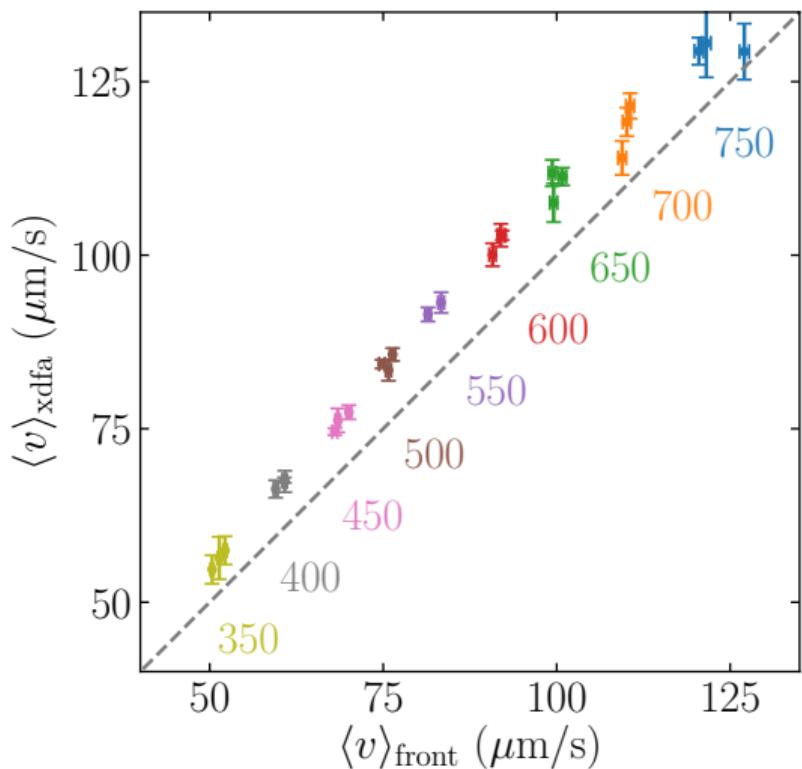


# X-DFA: Requirement of linear space invariant imaging

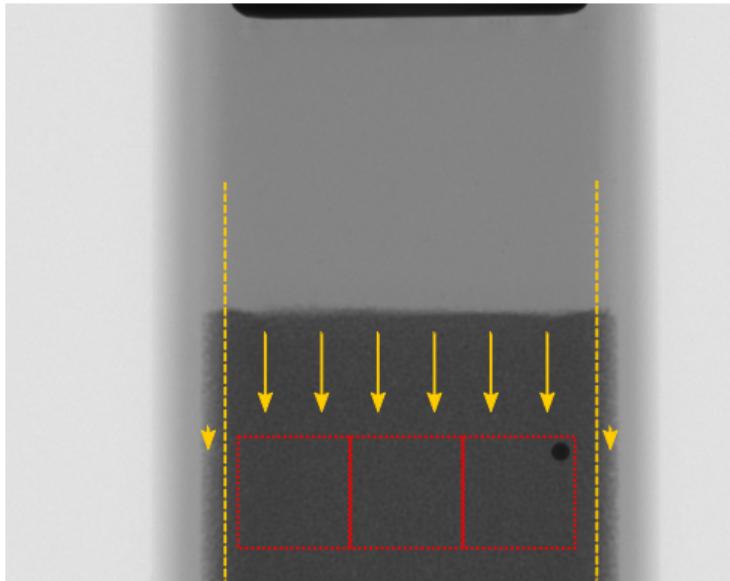
$$I(\mathbf{r}, t) = I_0 + \int d\mathbf{r}' dz' T(\mathbf{r} - \mathbf{r}', -z') c(\mathbf{r}', z', t)$$



## Front tracking vs. X-DFA

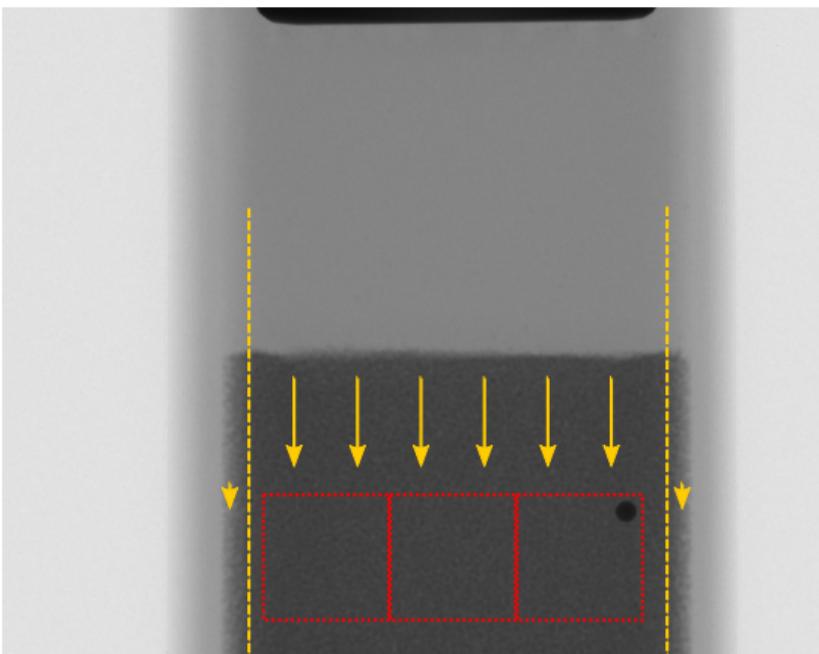


$\langle v \rangle_{\text{xdfa}} > \langle v \rangle_{\text{front}}$  by 9.4%



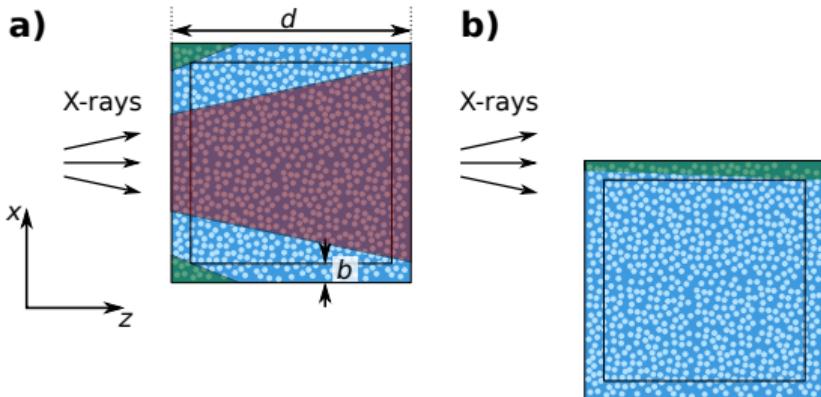
sample video

## Estimate width of boundary layer



$\langle v \rangle_{\text{xdfa}} > \langle v \rangle_{\text{front}}$  by 9.4%

$\langle v \rangle_{\text{xdfa}}$  takes two layers into account  
 $\langle v \rangle_{\text{front}}$  takes four layers into account



### Estimation:

Boundary velocity = 0

Else = const.

$\rightarrow b \approx 3$  particle diameters

Thank you for your attention!

