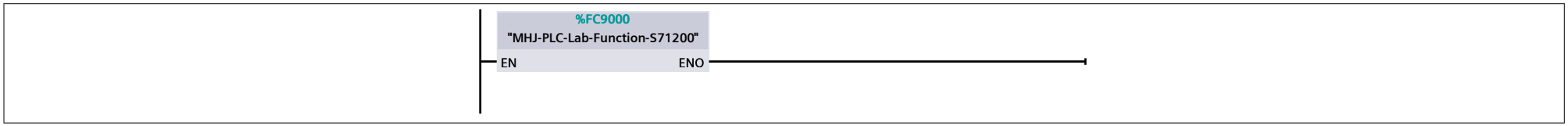
Automated Warehouse Trabajo_V16 / PLC_1 [CPU 1211C DC/DC/DC] / Bloques de programa

Main [OB1]

Main Propiedades							
General							
Nombre	Main	**Número**	1	**Tipo**	OB	**Idioma**	KOP
Numeración	Automático						
Información							
Título	"Main Program Sweep (Cycle)"	**Autor**		**Comentario**		**Familia**	
Versión	0.1	**ID personalizado**					

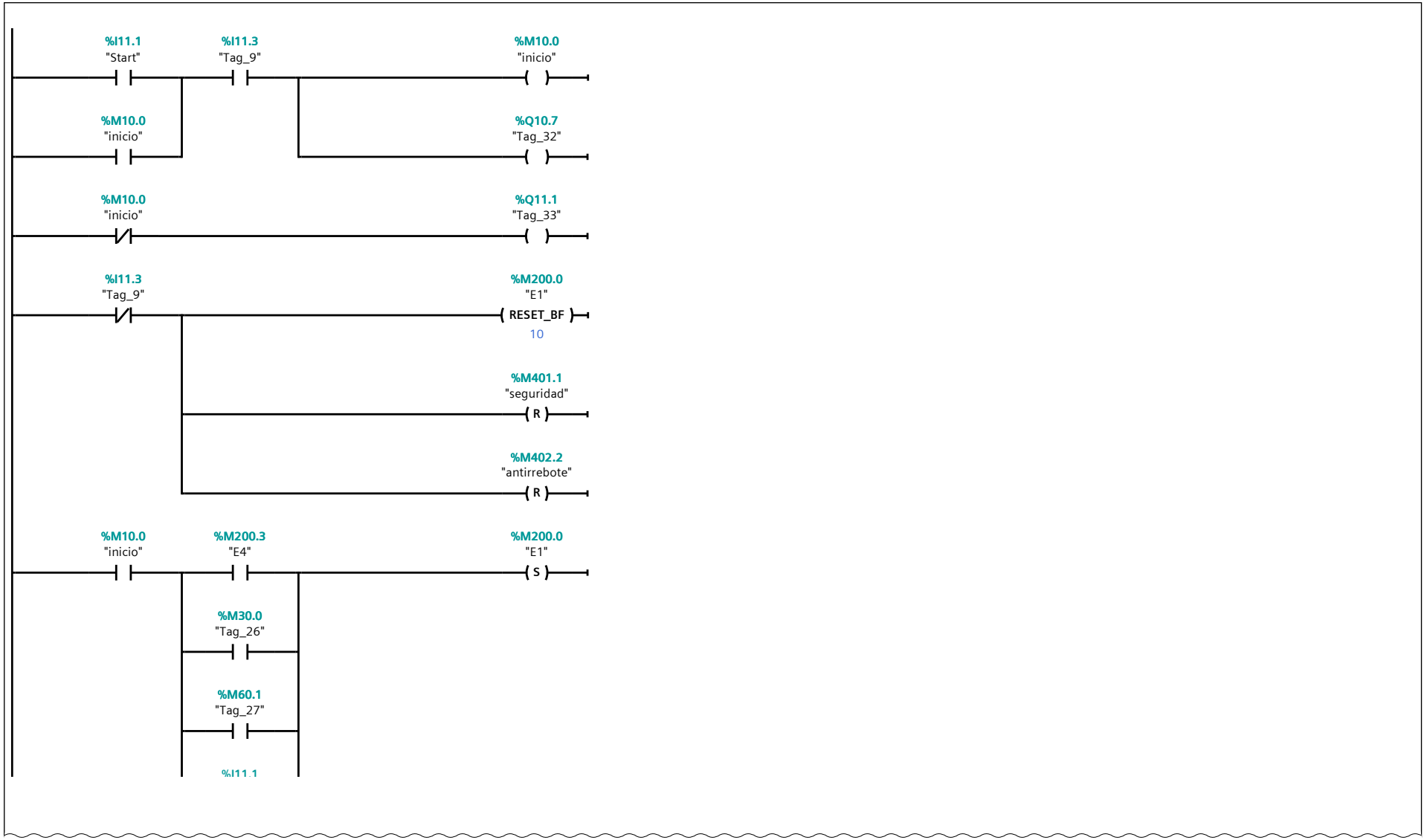
Main			
Nombre	**Tipo de datos**	**Valor predet.**	**Comentario**
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

Segmento 1:



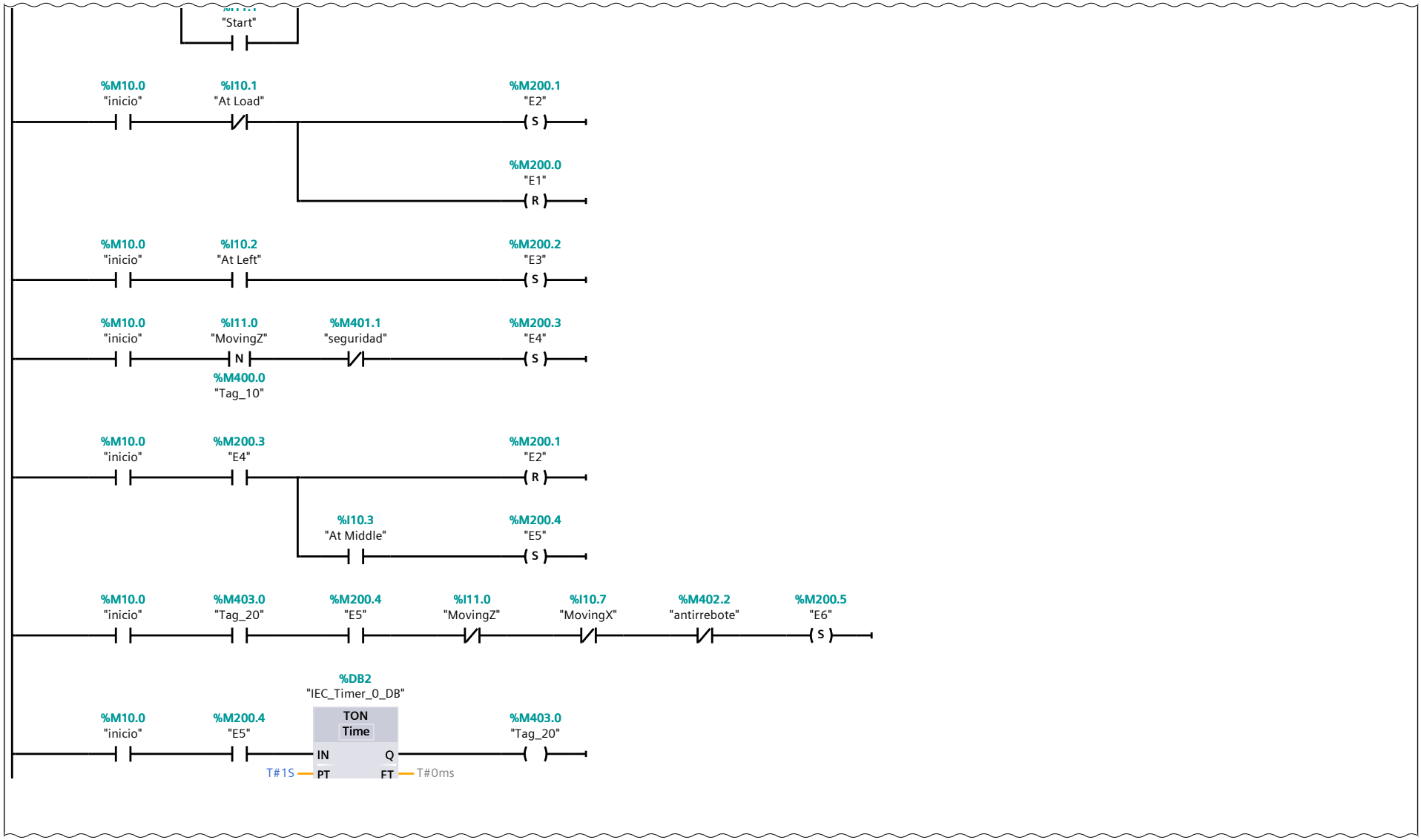
Segmento 2:

Segmento 2: (1.1 / 3.1)



Segmento 2: (2.1 / 3.1)

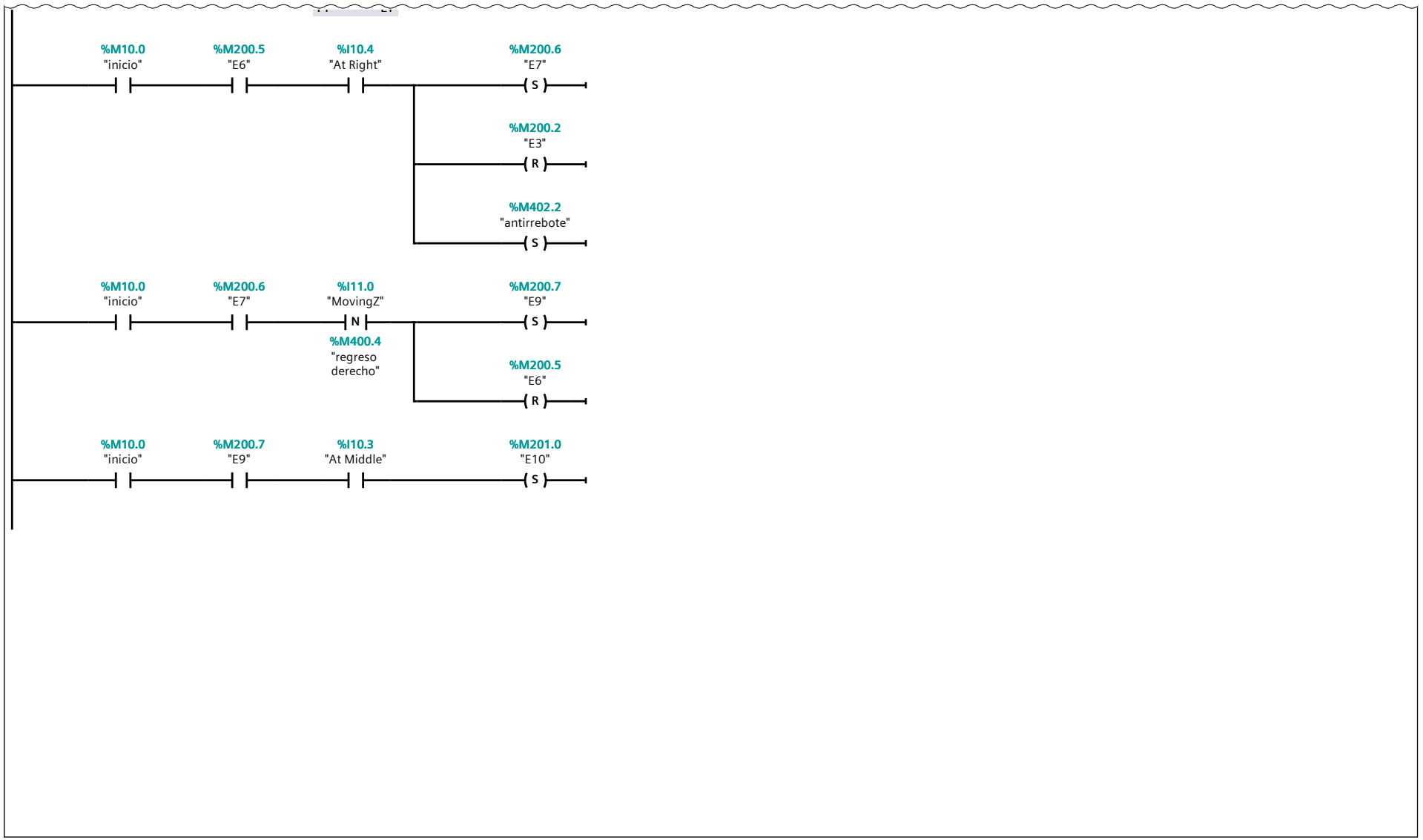
1.1 (Página1 - 2)



3.1 (Página1 - 4)

Segmento 2: (3.1 / 3.1)

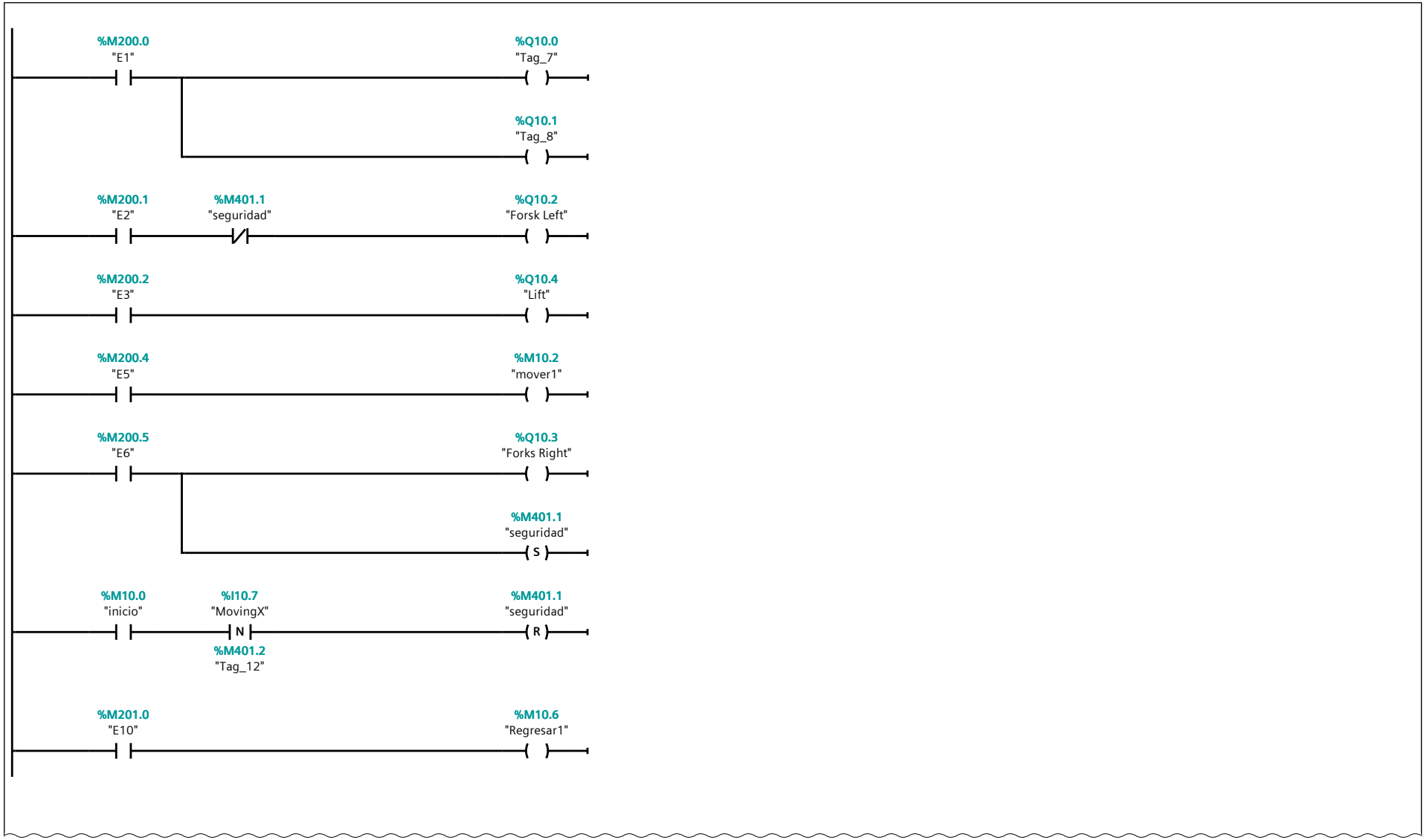
2.1 (Página1 - 3)



Totally Integrated Automation Portal		

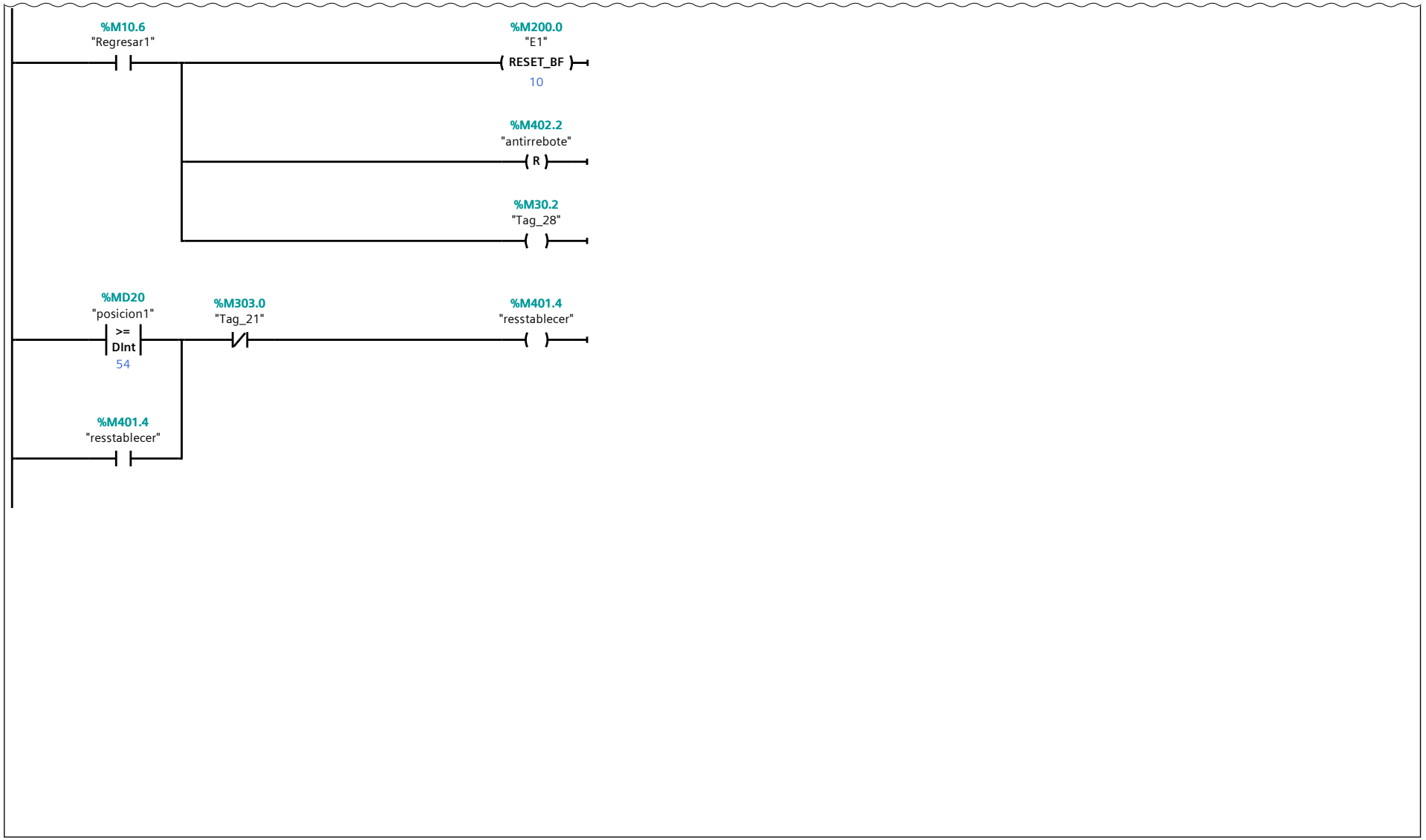
Segmento 3:

Segmento 3: (1.1 / 2.1)



Segmento 3: (2.1 / 2.1)

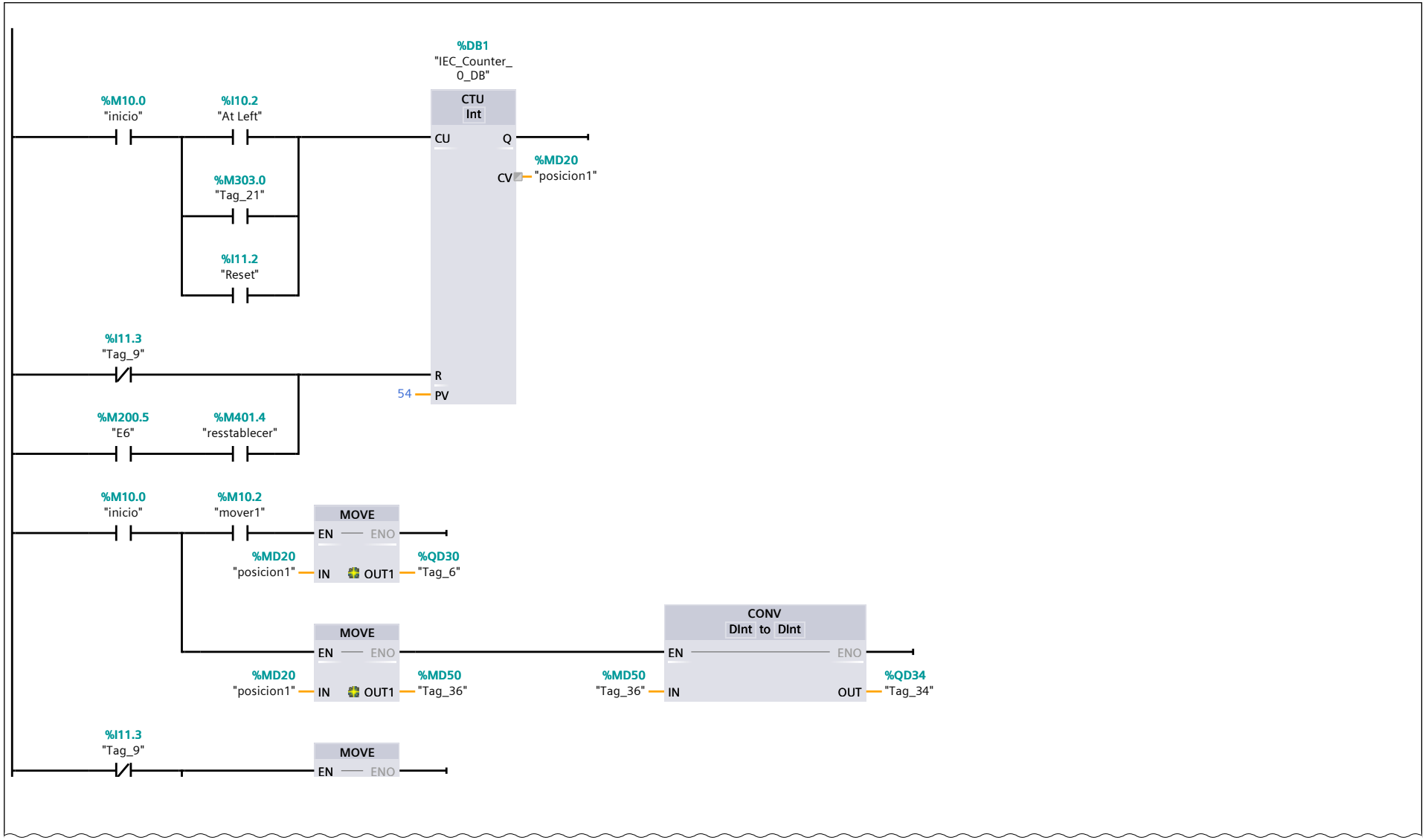
1.1 (Página1 - 6)



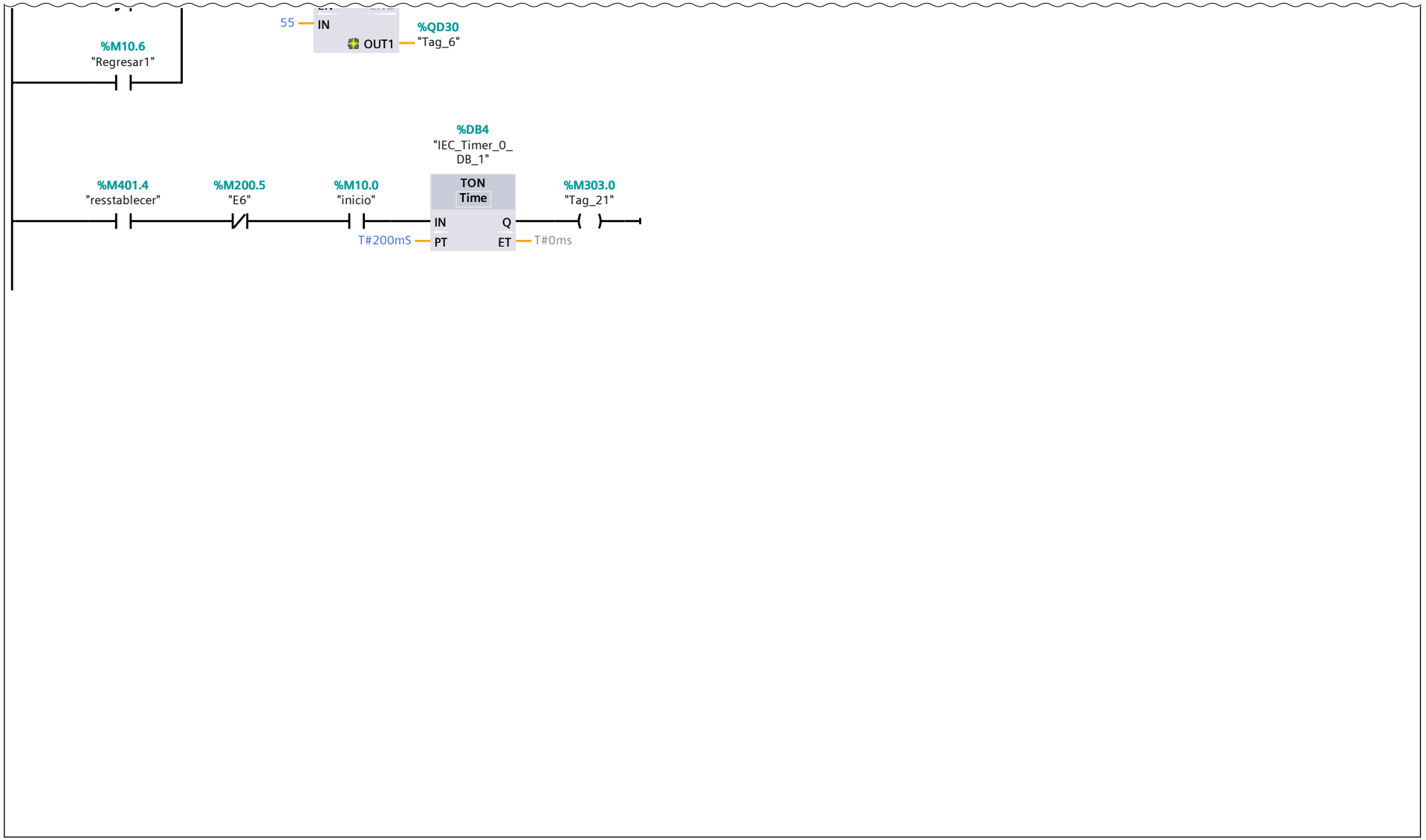
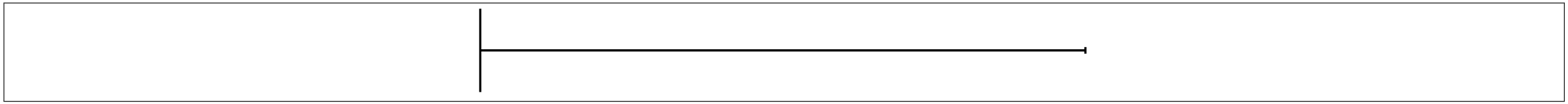
Totally Integrated Automation Portal		

Segmento 4:

Segmento 4: (1.1 / 2.1)



Segmento 4: (2.1 / 2.1)



Segmento 5: