A.R.T's

EPP-1 E(E) PROM PROGRAMMER

manual

EPP-1 E(E)PROM

PROGRAMMER

APPLIED READER TECHNOLOGY BV

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1.0. General Product Description.

The ART "EPP-1" EPROM programmer programs all current EPROMs in the 2716 - 27513 range, numerous 25XX EPROMs and the X2864 EEPROM. (The 27513 must be programmed "page by page".) Either "Intel" or "FPC" HEX files may be up- or downloaded.

The unit may be operated by any host system equipped with a RS232 interface. No special communications protocol is required (any standard terminal emulation program, such as 'Procomm', should be adequate). The EPP-1's command line interpreter enables the user to enter simple 1-character commands, or even multiple commands. Execution begins after a $\langle \text{CR} \rangle$ (carriage return) entry. Example, to display the Offset Address, "O $\langle \text{CR} \rangle$ " keys would be pressed. (The only exceptions to the need for $\langle \text{CR} \rangle$ are: 1) when using the $\langle \text{ESC} \rangle$ key, or 2) when downloading files to the EPP-1.

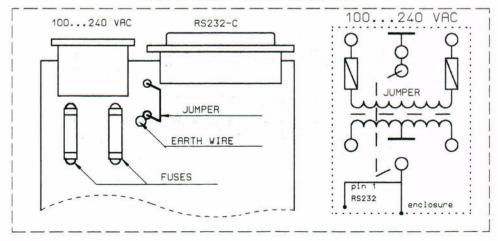
The EPP-1 uses a 1200 baud rate. This increases programming time by only 20% or so when programming higher speed EPROMs, but offers the advantage that these higher speed EPROMs can be programmed by user systems not equipped with RTS/CTS flow control (although flow control is always desirable).

1.1. Technical summary.

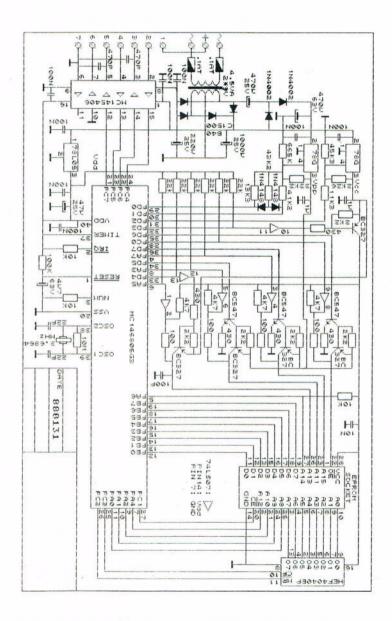
Operating voltage : 220 VAC (Europe) & 110 VAC (N. America) Power consumption : 4.5 VA Power Connector : "Euro" connector Fuses : 2 x 225ma, slow blow : RS232 Interface Connector : DB25 (female) : 1200 Baudrate Data bits : 8 (bit 7 = 0): None Parity Start/Stop bits Enclosure : Anodized aluminum Dimensions : 171 x 110 x 63 [mm] Weight : 800 gr.

Additionally, if your RS232 cable is shielded and you wish to ground the shield (connected to pin 1 of the RS232 connector) to the EPP-1 case, 1) Open the enclosure and 2) solder the jumper wire shown in Fig. 1.1.1. below.

Figure. 1.1.1. PCB Earth Contact.



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2.0. Command Description.

The Epp-1 utilizes 14 commands. A command in the process of execution may be canceled by pressing $\langle ESC \rangle$. The command syntax has been developed to quickly enable the user to operate the EPP-1 without having to continually refer back to the instructions.

Summary of Commands

Table 2.0.1.

(ESC) Cancel present command

- VP Define EPROM start address
- Display EPROM start address P
- VL Define last EPROM address
- L Display last EPROM address
- VO Define offset address
- 0 Display offset addres
- T* Test
- R* Read
- W× Write V*
- Verify
- G Get result code wS
- Select EPROM type S Display selected EPROM type
 - Error code will appear (if error results)
 - when using these commands Address in HEX
- EPROM select data word

<ESC> = Cancel present command execution

Execution of a command is cancelled, and the EPP-1 returns to initial state. Values set by the P, L, O and S command remain uneffected.

P = EPROM Start address (HEX)

"P<CR>" outputs the currently selected start address to the user interface. Default is "0000". "Error" message is output if no EPROM type has been selected.

vP = Define Start address (HEX)

"vP(CR>" sets the EPROM start address. The value must be lower than the defined "highest address" or an "error" message will output to the user interface when trying to execute the W/R/T/V commands. An "error" is also generated if no EPROM type has been selected.

If "200P<CR>" is entered, then address zero will be relocated to address "200" in the EPROM. Therefore, the EPP-1 will not access any Example: Therefore, the EPP-1 will not access any physical address from "0000" to "0200". (See also "L" command.)

= Last EPROM address (HEX)

"L<CR>" outputs the currently selected high address to the user interface. Default setting is the selected EPROM's highest address. "error" message is output if no EPROM type has been selected.

= Define Last EPROM address (HEX) to be accessed by the EPP-1

Allows user to select last(highest) address from total address range (not lower than the "start address" or an "error" will output whenever a W. R. T or V command is entered.) An error code is also output if no EPROM has been selected. Example: entering "2FFFL" would set the last(highest) accessable address to "2FFF". No commands will access addresses higher than 2FFF.

0 = Offset address (HEX)

The resident offset value is output to the user interface. The default value is "00000".

vD = Define Offset address (HEX)

User defines an offset address (which is subtracted from the downloaded file addressing or added to the uploaded file addressing) in order to relocate the file to the correct EPROM address. The default value is "0000". This value is also output to the user interface if no EPROM has been selected.

T = Test

"T(CR)" verifies that the EPROM is "empty" between the defined "vP" and "vL"(first and last) address values. If the range is not empty, an "error" message will be output to the user interface.

R = Read

"R<CR>" outputs the contents of the selected EPROM in Intel format to the user interface.

W = Write

"W(CR)" is entered and the EPP-1 waits for the user interface to download an Intel format file which will be relocated according to the P, L and O command settings. An "error code" is output to the user interface if an error occured or if no EPROM type has been selected.

V = Verify

"V<CR>" is entered and the EPP-1 waits for the user interface to download its Intel format file (to the EPP-1).

This file will be checked against the code already in the EPROM. If the two match, no error code is generated. Otherwise the EPP-1 will output an "error code" indicating the nature of the problem. An error code is generated if no EPROM type has been selected.

G = Get Result Code

Bit 10-15 Not used.

Output the result code (as a 16-bit word) to user interface. If both bytes are zero, no error(s) occurred. Table 2.0.1. defines the result codes (see also examples given under the "Tutorial" section, Paragraph 3.2(f).

Table 2.0.1. Result Code Word

Bit	0	Bit can't be programmed.	E(E)PROM is damaged or wrong selection code.
Bit	1	Illegal bit error.	Bit is programmed when it should not have been programmed. (EPROM wasn't totally erased or is damaged.)
Bit	2	Hex digit error.	A down-loaded digit is outside HEX range values 09 or AF. Check downloaded file.
Bit	3	Address range error.	Address is not valid (out of range!) Check range.
Bit	4	Command error.	Illegal command. Trying to read, write etc. while no valid selection code was entered.
Bit	5	HEX check error.	Sumcheck of a downloaded record is incorrect.
Bit	6	Abort flag.	Sets after use of <esc> command.</esc>
Bit	7	Not empty flag.	E(E) PROM not empty within defined range.
Bit	8	FPC Format error. (See appendix -B-)	An error has occured during the conversion to FPC format and/or downloading.
		Input overflow error	Input buffer could not capture all incoming data. Use of flow control.

S = Display EPROM type

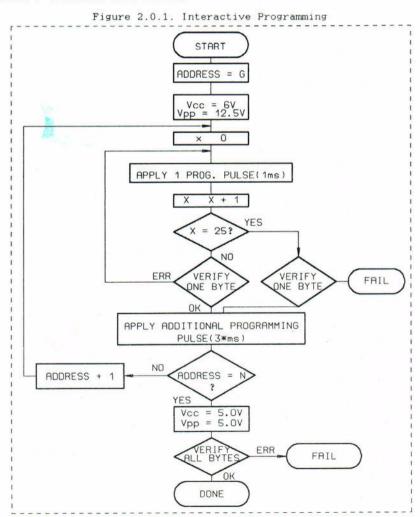
"S(CR)" outputs the selected EPROM type to the user interface. The default value is "0000".

wS = Select EPROM type

"wS<CR>" selects a specific EPROM type. If the code "w" is not valid, an error will be produced. "w" consists of 2 bytes (one word). Figure 2.0.2, shows the structure of the selection code word, while Table 2.0.2, defines the meanings of the bits in the selection code word.

If only the "R" (Read) command is to be utilized, only bits 0-2 need to be selected. The remaining bit values "don't care".

Note: To understand the calculation of the selection code (necessary if trying to determine whether an E(E)PROM not listed, can be programmed by the EPP-1), see Fig. 2.0.1. (The specific parameter values are found on the EPROM's technical data sheet.)



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Table 2.0.2. "EPROM Type Selection Parameters"

Bit	0-2	000 001 010 011 100	h/Pinning invalid 2716 2732 2764 27128 27256 27512 invalid		Bit	8-11	Pro 000 001 001 010 011 011 100	01 00 11 00 11 00 11 00 00 11 00 00 11 00 00	time 2.5 5.0 7.5 10.0 12.5 15.0 17.5 20.0 22.5 25.0	ms ms ms ms ms ms ms
Bit	3	Reser 0 1	oved OK invalid				101 101 110 110	00001	30.0 35.0 40.0 45.0 50.0	ms ms ms
Bit	4-5	00 01 10	am voltage 12.5 21 25 invalid		Bit	12-14	111	0 0 0 0 0 0 1 0 0	55.0	ms or
Bit	6	0	program 5 VDC 6 VDC				10	01	5x 6x 7x	
Bit	7	Reser 0 1	ved OK invalid		Bit	15		Skip 0 1	NoFF FF SI	Skip kip

Figure 2.0.2. on the next page gives the structure of the selection code word. Using this and table 2.0.2. and the data sheet of an E(E) PROM you can establish the correct selection code if a certain type is not listed in appendix -A-.

Example: For the Fujitsu 2764 EPROM the correct selection is put together as follows:

Type selection	:	2764		Program	time	:	15	ms
Program voltage	:	21	VDC	Program	factor	:	4	
Vcc program	*05	6	VDC	FF skip			ves	

The following selection code is now established (check with figure 2.0.2):

0100 0101 0101 0011

Selection code Fujitsu 2764 = C553

"Dump" programming implies that the programming algorithm is not used, which valid for some older types of eproms which cannot be 'pulse-programmed' as the algorithm does.

"FF skip" can be used while programming empty eprom's. If FFh is to be programmed the EPP-1 will skip programming this because an empty eprom already contains FFh. For EEproms "FF skip" should not be used.

Figure 2.0.2. Selection code word.

```
Bit 0-2 Length/pinning _______
                                        invalid 0 0
                                        2716
                                                 0
                                                     0
                                                        1
                                        2732
                                                  0
                                                     1
                                                        0
                                        2764
                                                  0
                                                     1
                                                          1
                                        27128
                                                  1
                                                      0
                                                         0
                                        27256
                                                  1
                                                     0
                                                         1
                                        27512
                                                     1
                                        invalid
Bit 3 ______
                                    invalid
Bit 4-5 Program voltage ____
                           12.5 VDC
                                      0
                                          0
                            21
                                 VDC
                                      0
                                          1
                            25
                                 VDC
                                       1
                                          0
                            invalid
                                          1
Bit 6 Vcc program ____
                        5 VDC
                        6 VDC
                                   1
                   ok
                               0
                    invalid
                                                             Bit
15
        13 12
               0
                   0
                       0
                           0
                                2.5 ms
                                          Bit 8-11 Program time
               0
                   0
                       0
                           1
                              5.0 ms
               0
                   0
                       1
                           0
                                7.5 ms
               0
                   0
                       1
                           1
                                10.0 ms
               0
                   1
                       0
                           0
                                12.5 ms
               0
                   1
                       0
                           1
                                15.0 ms
               0
                       1
                           0
                                17.5 ms
               0
                   1
                      1
                          1
                               20.0 ms
               1
                   0 0 0
                               22.5 ms
               1
                  0 0 1
                               25.0 ms
               1
                   0 1 0
                               30.0 ms
               1
                   0
                     1
                          1
                               35.0 ms
                       0 0
               1
                   1
                               40.0 ms
                          1
               1
                   1
                      0
                               45.0 ms
               1
                   1
                      1 0
                               50.0 ms
                  1
                      1 1
                               55.0 ms
               1
    0
        0
           0
                OX
                         _ _ _ _ _ Bit 12-14 Program factor
    0
        0
            1
                1 X
    0
       1
           0
                2 X
                3 X
    0
       1
            1
    1
        0
                4 X
           0
    1
        0
            1
                5 X
                6 X
    1
        1
            0
        1
            1
0
     No FF skip
                ____ Bit 15 FF skip
1
     FF skip
```

3.0 TUTORIAL - sample session

3.1. SETUP

- 3.1a Connect the EPP-1 to the mains power source (be sure a 3-conductor grounded cable is used).
- 3.1b Run your computer's terminal emulation program, setting the communication port (frequently "COM1" on the IBM PC's) as follows:

Baudrate : 1200 baud Start/Stop bits : 1 bit Data bits : 8 bits

Flow control : RTS/CTS (if available)

3.1c Connect the EPP-1 to the host system's RS232 interface. If in doubt, check with Fig. 3.1 before proceeding, making your own "flat cable" if necessary.

Figure 3.1

	Pin 1 = Shield		Shield	100	Pin	1	
	Pin 2 = Tx	->-	Rx	=	Pin	2	
	Pin 3 = Rx	-<-	Tx	-	Pin	3	
HOST	Pin 4 = RTS	->-	CTS	=	Pin	4	EPP-1
	Pin 5 = CTS	-<-	RTS	=	Pin	5	
	Pin 6 = input		high	120	Pin	6	
	Pin 7 = ground		ground	=	Pin	7	

The monitor should display:

ARTepp, ver 870808

3.2. OPERATION

A Fujitsu 2764 will be used as the basis for this tutorial. The data will be copied to another Fujitsu 2764, but it could just as easily be an Intel 27512 or any other device which would possess adequate "empty" capacity.

3.2a. Use Table 3.1. to determine the correct selection code for the Master EPROM, which is shown as "C553".

Note: if your EPROM is not listed in the table (or if the code shown next to the device in the table), you can calculate the code by referring to Table 2.0.2. You should do this now for the Fujitsu 2764 and compare the result with the value given in appendix $-\lambda$ -.

3.2b Enter "S(CR)" to see if an EPROM code has already been selected. If no value is currently selected, the result will be:

0000

....or you can directly....

Enter "*C553S" which will overwrite any previously entered value. Enter "S(CR)" to verify your entry. "C553" should appear on the screen.

SUGGESTION: Check your Intel file range to be certain that it will "fit" into the eprom.

3.2c Enter "*PLO" to check the Start, Last and Offset values (use this to verify the values you may have already entered or to see what previously entered values are contained).

O000 This (at left) will be the result for our sample EPROM. In this case we agree that the memory range for the Fujitsu 2764 is 0000h to 1FFFh. Other types will produce different values.

3.2c(1) If a range or offset address need to be changed, enter the correct HEX address value followed by "P", "L" or "O" and <CR>.

EXAMPLE: 1000P(CR) sets the start address to 1000h.

3.2d Upload the data from the master EPROM to the host computer (use your terminal emulation program to define the parameters (directory, filename, etc.) in order to store all data coming from the RS232 interface).

Once you have defined the parameters. enter R<CR> which accomplishes the uploading from the EPP-1.

- The EPP-1 will read the contents of the EPROM, convert it to Intel formatted lines and upload them to the user interface.
- This upload is done between the defined Start- and Last addresses (See P. L and O commands).
- 3.2d(1) After the uploading is complete, the EPP-1 should cause the dot prompt to appear, which means that the file has been successfully uploaded. If NOT, an error message will appear:
 - File was successfully uploaded from the EPROM.
 - error File was not successfully uploaded. Use Result code (par. 3.2f) to determine the programming broblem. Correct problem and try again.

3.2e Assuming that there was no error indication after uploading the file, we could now Verify that the programmed EPROM and uploaded file match:

Enter "V<CR>", return to your terminal emulation program and download the file. The EPP-1 will check the file against the code in the EPROM. If they match, no error indication will appear. If they do not match, "error" will be output, after which the G<CR> command can be entered to indentify the specific problem.

- 3.2f Confirm the target EPROM "PLO" addresses to insure that the program will fit within the range shown for the target and that the offset address is also correct.
 - T(CR) Check whether the target EPROM is empty within the selected range.
- 3.2g W(CR) Assume EPROM tested "empty". Now issue the Write command, which tells the EPP-1 to expect the downloading of an Intel or FPC formatted file.

You must now go to your emulation program and download the file.

- 3.2g(1) After the downloading is completed, the EPP-1 should cause the dot prompt to appear, which means that the EPROM has been successfully programmed. If NOT, an error message will appear:
 - * File was successfully downloaded to the EPROM.
 - error File was not successfully downloaded. Use Result code (Par. 3.2f) to determine the programming problem.

If "error" then:

G<CR> Enter G<CR> to display the Result code. Convert the hex code to binary and examine the "set"£ bits to identify the error(s).

Assume we have entered G<CR> and now see the result of "29":

29 $29 \text{ (Hex)} = 2^{5} + 2^{5} + 2^{6} = 0010 1001$. Table 2.0.1. tells us that we have:

Bit 0 = Not programmed error.

Bit 3 = Address range error.

Bit 5 = Hex check error.

- 3.2h Assuming that there was no error indication after downloading the file, we could now Verify that the programmed EPROM and downloaded file match:
 - Enter *V<CR>, return to your terminal emulation program and download the file again. The EPP-1 will check the file against the code in the EPROM. If they match, no error indication will appear. If they do not match, "error" will be output, after which the "G<CR>" command can be entered to identify the specific problem.

4.0. Other practical features and additional examples.

4.1. Using the Start-, Last- and Offset- Commands:

Table 4.1.1. Intel Format

:20008000134152546570702C2076657220383730383038206279204A18 :2000A0007073652E054572726F72070F1F3F7FFF09121B242D363F4844 :2000C000AD0BAD693D4B27023A4B1F09803A322A0BA600B7322B3426AC :2000E00034A602B735813A352BF72601813A34270DB634A109260181C2 :20010000A47FA11B26021E39B63097B0312A02AB20A11F26051E021453 :20012000B633E7105CA32025015FBF30813D372B03260B81A603B7369E :200140002616A603B7363A37270EB6374A2707363825031B02811A0253 :2001600020A10824021F024D27EFBE31E6105CA32025015FBF31A47F51 :20018000B7383A3781B630B73181B6391F39153981AE036F605A2AFB50

4.1.a. Start Address Command

If we define the start address as 0100h (entered as 100P)..(0100P, 1FFFL, 00800) then: 100h would be added to the EPROM start address. After programming, the first line in the EPROM (see table 4.1.1.) would start at address 180h as shown below:

Figure, 4.1.1. Start Address Command

hardware	0000h 0100h	2764	:	not accessable not accessable 0000hrelocated start address
	1FFFh			0080h Intel code

4.1.b. Last Address Command

If we define the Last Address to be 1000h (1000L), it becomes the highest address in the EPROM. Using combinations of the Offset-. Start- and Last-address commands provides complete flexibility in relocating code or to select specific address regions within the same EPROM.

Figure, 4.1.2. Last Address Command

hardware	0000h	3		:	0000h	
		1	2764	1	\$	
	40.02	1		:	20	
		1		1		
		1		1	1000h	
	₽ 3	1		;	not accessable	e
	12	1		;	not accessable	e
	1FFFh	;		;	not accessabl	e
					1000h not accessab not accessab	1

4.1.c. Offset Command

Looking at the first line of data (Table 4.1.3.) we see that the code starts at address 80h. The address in Intel format is is given by digits 3 through 6, which is shown as 0080h. Using the 2764's default values (0000P, 1FFFL, 00000), this address would be the actual address in the EPROM.

If we define the offset address to be 0080h (may be entered at 800)...(0000P, 1FFFL, 00800), then

80H will be substracted from the Intel address and the file will be relocated to start at address 0000h in the EPROM.

This has a function in hardware environments where an EPROM start address is not mapped at address 0000H.

Figure 4.1.1. Offset Command

hardware	0000h	1			0080h	Intel	code
		1	2764	1			
		1					
	•	1		-			
		;		1			
	*	1		1	1.01		
		1		1			
	1FFFh	1		1	2080h		

5.0 Trouble shooting.

If you can Read but not Write the E(E)PROM correctly then:

- 1. Check the Selection Code with data sheet of the $E(E)\ PROM$ used. Correct any Selection Code and/or try another $E(E)\ PROM$.
- Check wether the Start-, End-, and Offset addresses are within the range of the device.
- Insure that the file being downloaded does not contain unauthorized characters according to the Intel, FPC or other file format standards.
- Check the host to EPP-1 connection cable.
- 5. Does your computer utilize correct hardware flow control? It may not respond quickly enough to the CTS input and may transmit one or more characters too many before stopping transmission. Try using another communication port or slow down transmission speed via software on your computer. This means slowing down the rate at which characters are send and not reducing the baudrate (1200).

If you can Write but not Read the E(E)PROM correctly:

- Check your host to EPP-1 cable.
- Check for correct flow control.

If there is no communication at all then:

- 1. Check your host to EPP-1 cable.
- Check wether communication port is functioning.
- 3. Check fuses inside the EPP-1 (Disconnect power first).
- Test the EPP-1 on another computer. If it functions, contact your computer dealer. If not, contact your EPP-1 dealer.

APPENDIX -AProgrammable E(E)PROM's.

Other E(E) proms may be programmable -see table 2.0.2. and figure 2.0.2.

	27 27 28			or and right of	
	TYPE	Selection			
		code			
1000000					
AMD:	2716	8E21	MITSUBIT	SHI:	
	2732	8E22		2716	8E21
	2732A	8E12		2732	8E22
	2764	C553		2732A	8E12
	2764A	0000		2764	
	27128	C554			C553
		C554		27128	C554
	27128A	VERNOUS I		27C128	C554
	27256 27512	B945		27256	
	2/312		MOTOROLO	. MCM2716	0001
EUROTECHN	IQUE:		MOTOROLA	: MCM2716	8E21
	ET2716	8E21	NATIONAL	SEMICONDUCTOR:	
	ETC2716	8E21	NHITONAL		0704
				2716	8E21
	ET2732	8E22		2732	8E22
	ET2764	B533		27C16	8E21
				27C16H	
FUJITSU:	2716	8E21		27C32	8E22
	2732	8E22		27C32B	0202
	2732A	8E12		27C32H	
	2764	C553			
	27128	C554		27C64	
				27C128	
	27256	B945		27C256	
	27C32A	8E12		27C512	
	27C64	C553		27CP128B	
	27C128				
	27C256		NEC:	2732	8E22
	27C512	B946	NEO.	2732A	8E12
	B7 0012	2340			
HITACHI:	27128A	DO 44		2764C/D	C553
HITHCHI:		B944		27128C/D	C554
	27256	B945		27256D	
	27512	B946		27C64C/D	C553
	27C64G	C553		27256A	B945
	27C256	B945		27C64	C553
	462716	8E21		27C256C/D	0000
	462732	8E22		27C256AD/A	B945
	482732AG	8E12			
				27C512	B946
	462732P	8E22			
	482764	C553	OKI:	2716	8E21
	4827128	C554		2732	8E22
	4827128P	C554		2732A	8E12
				2764	C553
INTEL:	2716	8E21		27128	C554
	2732	8E22			
	2732A	8E12		27256	C945
				27C256	C945
	2764	C553		27256A	C945
	2764A				
	27128	C554	RICOH/PAN	IATECH:	
	27128A			27C64	
	27256	B945		-, -, -,	
	27512	B964	SEEQ:	2764	C553
	27C64	D304	SEEG!		0333
				27128	
	27C256			27C256	B945

SGS-ATES	SEMICONDUCTOR	CORP.:
----------	---------------	--------

2716 8E21 8E12 2732A 2764

SIGNETICS:

27C64

VLSI TECHNOLOGY INC. (VTI):

27C64 27C256

B945

TEXAS INSTRUMENTS:

2732 2732A 8E12 2764 C553 27128 C554 27C128 B944 B945 27C256

9755

WAFERSCALE INTEGRATION (WSI):

WS27C64 WS27C128

XICOR: X2864A

X2864AL

0303 0303

TOSHIBA: 2732A 8E12 8E22 2732D C553 2764 27128 C554

> 27256 27512

Not responsible for errors made in printed selection codes. Verify code prior to programming.

APPENDIX -B-

Terminal emulation programs

Any terminal emulation program using the RS232 communication port of the host system can be used to operate the EPP-1. The emulation program should also be able to download files from a disk memory to the RS232 port (sending Intel/FPC code files), and capture incoming data (upload) and store it on a disk medium.

Using a standard terminal emulation program, keep in mind the following:

After preparing the upload on the host system you might give the Read Upload command to actually upload the contents of an EPROM. After finishing

there will be a file on disk containing this contents. But the "R" command will be at the <u>beginning</u> of this file while the "*" (coming from the EPP-1) will be at the <u>end</u>. Use your editor to remove them. The EPP-1 will not recognize the "*" as a command, which will result

in an error.

Download First prepare the EPP-1 for receiving a Intel/FPC file from your host system. After giving the write command download the file via the terminal emulation program.

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APPENDIX -C-

Intel Format

This code format uses only ASCII representation of data. There are 8- and 16-bit Intel formats. The EPP-1 applies the 8-bit version. With this format it's still possible to program memories for use in sixteen bit environments. The format is as follows:

:LLAAAAOODDDDDDDDDSS

: - Start sentile

LL - Number of data bytes

AA - Address of first byte in the string

DD - Data byte. (example: 01001010B = 4A)

SS - Sumcheck on entire string. The total sum of bytes including the sumcheck, excluding the start sentile is 00h.

Example of sumcheck:

:02000000A20448

02h + 00h + 00h + 00h + A2h + 04h + 48h = 00h

So the sumcheck of this string is: 48h

APPENDIX -D-

"FPC" - "Four Packed Code" Format

This code format significantly decreases the time needed to send the file from the user interface to the EPP-1. The FPC format can be used by simply writing a conversion program based upon the following information.

Each string consists of 1+Lx4 blocks of five digits each, preceded by a "\$". Characters following the string are allowed, except for the "\$". A digit represents a number from 0 through 84 (where "0" is "%", and "84" is "Z". The character "*" is omitted. Each block of 5 digits represents 4 bytes of information. One block (the "header") is always present. It contains the sumcheck, length and code.

SLCC - where each letter represents a byte:

S - sumcheck (causes the sum of all bytes in the string mod 256 to be "0".

L - length of bytes following the header.

C - code (information about what the data in the string represents).

(If all 4 bytes are 0, this is the last string transmitted.)

 ${\tt SLCCAAAADDDDDDDD}$... (code 0)- if the code is 0, the string has an Intel-like hex format.

L - length, number of bytes + 4 address bytes

A - absolute address

D - data bytes

The number of bytes need not be a multiple of 4, but if not, the block of 4 bytes (5 digits) has to be completed. Any remaining bytes are "meaningless". The data bytes do not have to be present. If only the address is present, the address pointer of the receiver is replaced by the new value.

SLCCDDDDDDD...... (code 1) - code 1 has no address...only data.

SLCCRRRRDDDDDDD.... (code 2) - code 2 indicates a relative address. The relative 32 bit value supplied here is added to the current address pointer.

L - length (=4)

R - relative address increment

D - data bytes