

## CRITÉRIOS ESPECÍFICOS PARA O GENERAL MOTORS COMERCIAL PARCEIRO ETIQUETA MODELO GLOBAL:

- O MODELO IDENTIFICA COMO E ONDE OS DADOS ESTÃO A SER COLOCADOS NO RÓTULO QUANDO É NECESSÁRIO COMO PARTE DE UM REQUISITO DE NEGÓCIO GM
- TAMANHOS DE FONTE ESPECIFICADOS PARA LEGIBILIDADE - DADOS QUE NÃO VÃO CABER NO TAMANHO DA FONTE ESPECIFICADO SÃO
- QUANDO UMA MANIPULAÇÃO MATERIALIZADA É CONHECIDA COMO NECESSÁRIA, RECEBER LOCAIS SÃO RESPONSÁVEIS PARA FORNECER AS INFORMAÇÕES CORRETAS PARA O FORNECEDOR
- DIMENSÕES MÍNIMAS DO RÓTULO APROXIMADAMENTE 4" (102 MM) ALTA POR 6" (152 MM) LARGURA
  - NA Europa é o formato de papel DIN A5 (~ 6"x 8") em uso => se ele vai ser usado, por favor expandir a fonte para MAX sempre o
  - recipiente tamanho e local para o rótulo deve ser a decisão qual tamanho do papel pode ser usado
- RÓTULOS SÃO IMPRESSOS COM PERSONAGENS NEGROS SOBRE FUNDO BRANCO PAPEL COLORIDO NEM COR TINTA É PERMITIDA)
- FONTES DEVEM SER LETRAS MAIUSCULAS EM NEGRITO ARIAL NARROW, HELVETICA CONDENSADA
- SIMBOLOGIAS DE CÓDIGO DE BARRAS NO RÓTULO DEVEM SER: CÓDIGO 128 CÓDIGOS DE BARRAS LINEARES, DADOS E CÓDIGO DE BARRAS
- AS DATAS DEVEM ESTAR NO FORMATO INTERNACIONAL DE "DDMMYY" POR EXEMPLO: 25 DE SETEMBRO DE 2001)
- FORNECEDORES DEVEM USAR DELJIT-SOARES 2 PLANTA CÓDIGO DADOS DE CARACTERES, SE OS SEGMENTOS PCI SÃO FORNECIDOS - ALTERNATIVA É USAR O 5 PERSONAGEM CISCO PLANTA CÓDIGO A PARTIR DO NAD + ST SEGMENT(=> PAGE 16/17)
- PESOS É EXPRESSA NO FORMATO MÉTRICO INTERNACIONAL DE QUILOGRAMAS ( ARREDONDADO, NÃO DECIMAL
- RÓTULOS DEVEM SER VERIFICADOS COMO LEGÍVEIS PELO FORNECEDOR POR PADRÕES AIAG B10, B14, B8, B16, QS9000 E ISO (NOTA: OS CÓDIGOS DE BARRAS DEVE SER FACILMENTE COMPREENSÍVEL E ATENDER OU EXCEDER A QUALIDADE
- DESCRIÇÃO DE SER COLOCADA DE RECORDAR COM GM1738 (PREPARAR ESTE EXTREMOS OPOSTOS DE CADA RECIPIENTE)
- PARA FORNECEDORES LOCAIS APENAS ENVIO DE PLANTAS GM LOCAL PODE USAR O IDIOMA LOCAL, MAS DEVE TER COMUM FORMATO DO RÓTULO.

DETALHES ADICIONAIS DISPONÍVEIS NA GENERAL MOTORS SITE DE FORNECIMENTO <https://gm-supply-power.Covisint.com/Web/Portal/Home> (pesquisa no "GM1724")

PEDIDOS DE E-MAIL PARA ESCLARECIMENTO ADICIONAL OU ALTERAÇÕES SUGERIDAS PARA: REVERÊNCIA A LISTA DE CONTATOS NA FONTE DE ALIMENTAÇÃO

NOTA: VEJA TAMBÉM O RÓTULO DE EMBALAGEM E MISTO DE RÓTULO (GM1724-C) NORMAS E AS DIRETRIZES DE EMBALAGEM (GM1738)

### É A SUA IMAGEM

Seu rótulo é a impressão de sua empresa e produtos. Etiquetas impressas mal, colocação desleixada e códigos de barras inescaneável refletem sobre a percepção da sua empresa. A etiqueta de envio e processos associados devem receber os mesmos esforços de qualidade como seu produto – é a sua imagem.

NOME DO CLIENTE:

TODAS AS INSTALAÇÕES DA GM (MUNDIALMENTE)

ETIQUETA FINALIDADE/USO: PARA SER USADO EM UM ÚNICO DURANDO UMA OU MAIS PARTES COM UM NÚMERO DE PEÇA ÚNICA.

NOTA: AS DIMENSÕES QUE NÃO SÃO ESPECIFICADOS NA ESTA PÁGINA DEVE ESTAR EM CONFORMIDADE COM A INDÚSTRIA AUTOMOTIVA NORMAS

AUTORIZAÇÃO:

DATA DE EMISSÃO:

Versão. LANÇAMENTO

NÚMERO DE IDENTIFICAÇÃO DA ESPECIFICAÇÃO

GM COMPRA DE TODO O MUNDO

10 DE OUTUBRO DE 2017

MODELO PARA RECIPIENTES INDIVIDUAIS

PÁGINA 1 DE 18 AN

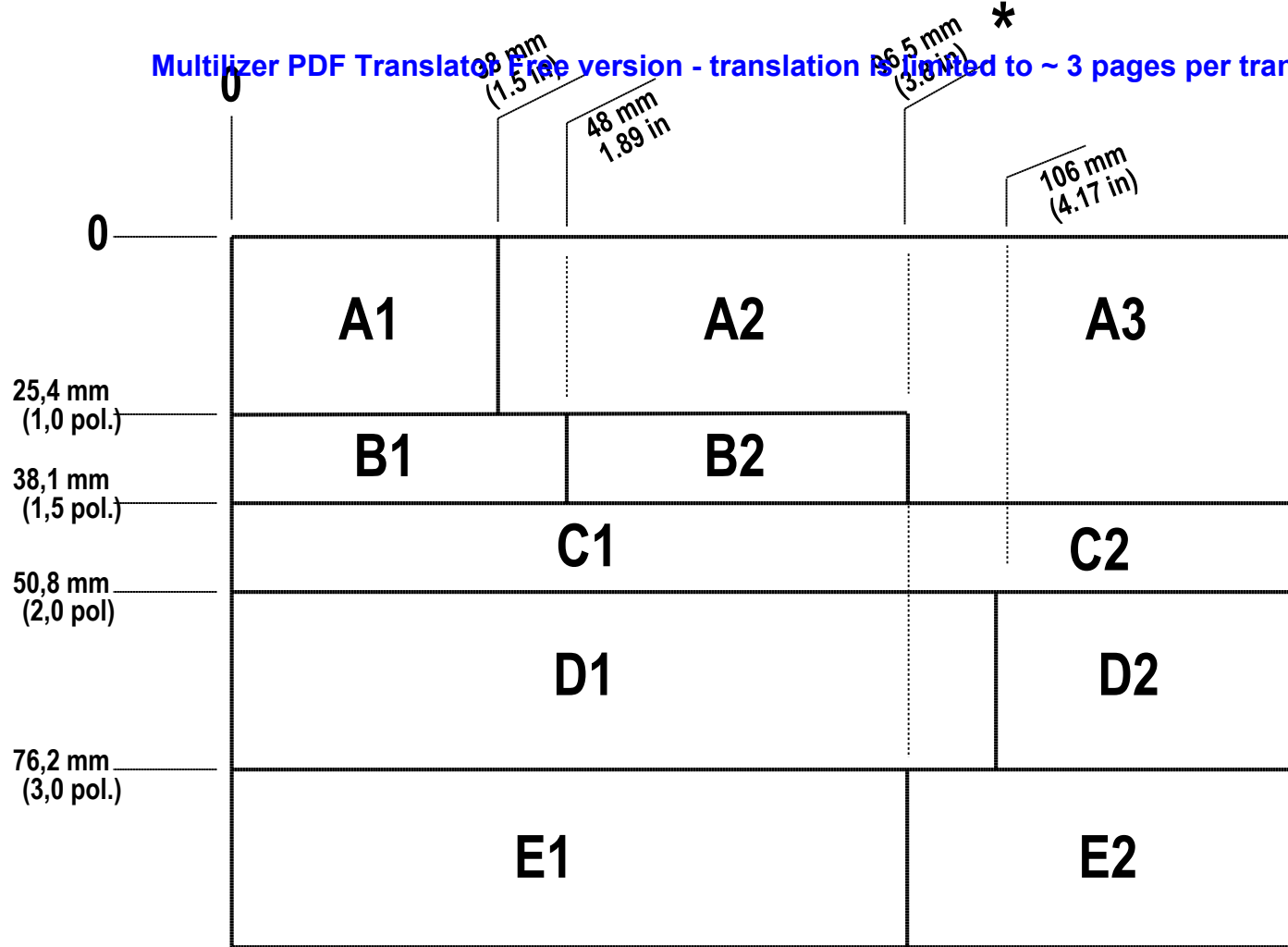
# LAYOUT DE DADOS

Recomenda-se que esta linha de separação vertical não deve ser impresso. (Ver zona de silêncio)

<b>A1</b> O NAVIO DE	<b>A2</b> NAVIO PARA	<b>A3</b> SÍMBOLO DE 2D
<b>B1</b> QUANTIDADE	<b>B2</b> ROTEAMENTO DE INFORMAÇÕES	
<b>C1</b> NÚMERO DE PEÇA GM	<b>C2</b> LOGÍSTICA REFERÊNCIA #1	
<b>D1</b> PLACA DO CARRO	<b>D2</b> REFERÊNCIA #2	
<b>E1</b> ÁREA DE FORNECEDOR	<b>E2</b> REFERÊNCIA #3	

**DIMENSÕES DO RÓTULO DE SUBORDINAR - APROXIMADAMENTE 4"(102 MM) ALTA POR 6" (152 MM) LARGURA**

<b>NOME DO CLIENTE:</b> TODAS AS INSTALAÇÕES DA GM (MUNDIALMENTE)	<b>ETIQUETA FINALIDADE/USO:</b> PARA SER USADO EM UM ÚNICO INSTALANDO UMA OU MAIS PARTES COM UM NÚMERO DE PEÇA ÚNICA.	<b>NOTA:</b> AS DIMENSÕES QUE NÃO SÃO ESPECIFICADOS NA ESTA PÁGINA DEVE ESTAR EM CONFORMIDADE COM A INDÚSTRIA AUTOMOTIVA NORMAS
<b>AUTORIZAÇÃO:</b> GM COMPRA DE TODO O MUNDO	<b>DATA DE EMISSÃO:</b> 10 DE OUTUBRO DE 2017	<b>Versão. LANÇAMENTO:</b> 2017
<b>NUMERO DE IDENTIFICAÇÃO DA ESPECIFICAÇÃO:</b> GM 1724-R: LABEL	<b>MODELO PARA RECIPIENTES INDIVIDUAIS</b>	<b>PÁGINA 2</b> DE 18 AN



\*

Esta dimensão baseia nominal 0,38 mm (0,015 pol) código 128 placa de licença de código de barras. O provedor do rótulo deve garantir a exigência zona tranquila de 6,4 mm (0,25 pol.) é mantida.

**DIMENSÕES DO RÓTULO MINIMUM - APROXIMADAMENTE 4"(102 MM) ALTA POR 6" (152 MM) LARGURA**

<p>NOME DO CLIENTE:</p> <p>TODAS AS INSTALAÇÕES DA GM (MUNDIALMENTE)</p>	<p>ETIQUETA FINALIDADE/USO: PARA SER USADO EM UM ÚNICO</p> <p>NUMERO DE PEÇA ÚNICA.</p>	<p>NOTA: AS DIMENSÕES QUE NÃO SÃO ESPECIFICADOS NA</p> <p>ESTA PÁGINA DEVE ESTAR EM CONFORMIDADE COM A INDÚSTRIA AUTOMOTIVA</p> <p>NORMAS</p>
<p>AUTORIZAÇÃO:</p> <p>GM COMPRA DE TODO O MUNDO</p>	<p>DATA DE EMISSÃO:</p> <p>10 DE OUTUBRO DE 2017</p>	<p>Versão. LANÇAMENTO</p> <p>NUMERO DE IDENTIFICAÇÃO DA ESPECIFICAÇÃO</p> <p>GM 1724-R: LABEL</p> <p>MODELO PARA RECIPIENTES INDIVIDUAIS</p> <p>PÁGINA 3 DE 18 AN</p>

# DATA SOURCES

DATA FROM SUPPLIER FILES  
NOTE: SUPPLIER CONTACT (PHONE OR E-MAIL) IS  
AT THE SUPPLIER'S OPTION  
ONLY NEED "MADE IN" OR "ASSEMBLED IN" TITLE

ADDRESS INFORMATION  
SUPPLIER GENERATED  
BASED ON CUSTOMER  
ORDER

PLANT/DOCK CODE FROM  
EDIFACT DELFOR OR  
DELJIT PCI SEGMENT # 12  
(=> Pages 16 -- 18)

ENCODED 2D BAR CODE DATA  
SHALL INCLUDE PART NUMBER,  
PART QUANTITY, LICENSE PLATE,  
PLANT/DOCK, MATERIAL HANDLING  
CODE,  
REFERENCE#1: PO NUMBER OR  
KANBAN, (*DEPENDS ON BUSINESS  
REQUIREMENT*).

ADDITIONAL RECOMMENDED  
DATA:, CONTAINER TYPE, WEIGHT

MATERIAL HANDLING CODE FROM  
EDIFACT DELFOR OR DELJIT PCI  
SEGMENT #11 (=> Pages 14 – 17)

REFERENCE SUB-BLOCK #1  
CUSTOMER REQUESTED REF  
FROM DELFOR  
(e.g. KANBAN- or PO-NO.)

OPTIONAL SPECIAL SYMBOL or  
EXPIRATION DATE  
CRITICAL PART, SAFETY, ETC.)  
EXP = EXPIRATION DATE TITLE  
CHECK DRAWING IF NEEDED



REFERENCE SUB-BLOCK #2  
DATE: SPECIFY TYPE, E.G.  
SHIP, PACK, MANUFACTURING,  
SUPPLIER GENERATED,  
CONTAINER TYPE:  
BASED ON CUSTOMER  
REQUIREMENTS  
GROSS WEIGHT:  
SUPPLIER GENERATED  
ROUND – NO DECIMAL

DATA FROM SUPPLIER FILES  
(QUANTITY SHOULD MATCH  
CUSTOMER ORDER)

DATA FROM SUPPLIER  
FILES  
CUSTOMER PART NUMBER  
MUST MATCH CUSTOMER  
ORDER

SUPPLIER DUNS ID  
COMBINED WITH SUPPLIER  
GENERATED SHIP PACK  
UNIQUE SERIAL NUMBER

UNRESTRICTED AREA  
OF LABEL FOR  
SUPPLIER'S USE  
NOTE - USE APPROPRIATE  
DIS AND DATA SYNTAX FOR  
ALL BAR CODES

FROM: <b>SUPPLIER NAME</b> FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX		TO: <b>GM PLANT NAME</b> TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK: <b>LC 15C</b>		
QUANTITY: <b>160</b>		MATERIAL HANDLING CODE: <b>A6-987</b>		
PART NUMBER: <b>12345678</b>		REFERENCE: <b>G1155</b>		
LICENSE PLATE:  <b>UN 123456789 A2B4C6D8E</b>				SHIPMENT DATE: <b>9OCT 2017</b>
CONTAINER TYPE: <b>SC151208</b> GROSS WEIGHT: <b>10 KG</b>				DELIVERY NOTE or PUS or INVOICE NUMBER: <b>BO3456789</b> PCI - CODE VALUE Z13 PCI - CODE VALUE Z15 PCI - CODE VALUE Z17
REFERENCE SUB-BLOCK #3 TEXT IS A DIRECT PASS-THROUGH OF WHATEVER DATA IS RECEIVED IN EDIFACT DELFOR OR DELJIT PCI SEGMENTS, PICKUP SHEET NUMBER, OR EXPIRATION DATE.				EXP DATE: <b>01FEB2017</b>

**Fonts shall be upper case bold arial narrow,  
helvetica condensed or equivalent**

**NOTE: PCI INFORMATION QUALIFIED IN COMPOSITE DATA ELEMENT  
C8027/7511; DATA PROVIDED IN COMPOSITE DATA ELEMENT C210/7102**

<b>CUSTOMER NAME:</b> <b>ALL GM FACILITIES (GLOBALLY)</b>		<b>LABEL PURPOSE/USE:</b> TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		<b>NOTE:</b> ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
<b>AUTHORIZATION:</b> <b>GM WORLD-WIDE PURCHASING</b>		<b>ISSUE DATE:</b> <b>10OCT2017</b>	<b>VERSION . RELEASE</b> <b>2017-01</b>	<b>SPECIFICATION ID NUMBER:</b> <b>GM 1724-A: LABEL</b> <b>TEMPLATE FOR INDIVIDUAL CONTAINERS</b>	
<b>PAGE 4 OF 18</b>					

# FORMAT & FONT SPECS

**FORMAT & FONT SPECS**

Fonts shall be upper case bold Arial Narrow, Helvetica Condensed or equivalent

Title: **TO:**  
6 Point, 1.5 mm, 0.06"  
**Address 4 lines max**  
12 Point, 4.3 mm, 0.17"  
Title; **PLANT DOCK**  
6 Point, 1.5 mm, 0.06"  
**Plant/Dock Text**  
14 Character max  
28 Point, 6.4 mm, 0.25"

Title: None  
Data Matrix per AIAG B-16

Mat Handling Reference Sub-Block  
Title: **MATERIAL HANDLING CODE**  
6 Point, 1.5 mm, 0.06"  
**MATERIAL HANDLING CODE Text**  
12 Character max  
36 Point, 9.17mm, 0.36"

Reference Sub-Block #1  
Title: **REFERENCE**  
6 Point, 1.5 mm, 0.06"  
**REFERENCE Text**  
8 Character max  
36 Point, 9.1 mm, 0.36"



Reference Sub-Block #2  
Title: **REQUIRED DATE**  
6 Point, 1.5 mm, 0.06"  
**Required Date Text (9 Characters)**  
Date Month  
34 Point, 12.03 mm, 0.47"  
Year  
18 Point, 12.03 mm, 0.249"  
Title: **CONTAINER TYPE**  
6 Point, 1.5 mm, 0.06"  
**Container Type**  
14 Point, .005 mm, 0.20"  
Title: **GROSS WEIGHT**  
6 Point, 1.5 mm, 0.06"  
**Gross Weight Text**  
14 Point, .005 mm, 0.20"  
**Unit of Weight Text** **KG**  
14 Point, .005 mm, 0.47"

Title: **FROM:**  
6 Point, 1.5 mm, 0.06"  
**Address 4 lines max**  
10 point, 2.5 mm, 0.1"  
**Phone Number (Optional)**  
10 Point, 2.5 mm, 0.1"  
**MADE IN XXX or ASY IN XXX**  
10 Point, 2.5 mm, 0.1"

Title: **QUANTITY**  
6 Point, 1.5 mm, 0.1"  
**Text**  
36 Point, 9.17mm, 0.36"

Title: **PART NUMBER**  
6 Point, 1.5 mm, 0.06"  
**Part Number Text**  
44 Point, 11.2 mm, 0.44"  
**Graphic Optional**  
Safety/Security  
Right Justified

Title: **LICENSE PLATE (1J)**  
6 Point, 1.5 mm, 0.06"  
**Bar Code**  
Code 128  
X-Dim 0.35814 mm (14.2 mil) nominal  
Height 16.5 mm (0.65 inch) min  
Data Identifier: 1J  
Assigning Authority: UN = D-U-N-S  
9 digits D-U-N-S Number  
9 characters container serial  
number max  
Human Readable Text  
20 Point, 7 mm, 0.27"  
Note-Spaces are optional in human readable  
text only. SPACES SHALL NOT BE  
INCLUDED IN BAR CODE DATA

<b>FROM:</b> <b>SUPPLIER NAME</b> FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 <b>EMAIL PHONE CONTACT</b> <b>ASSEMBLED/MADE IN XX</b>		<b>TO:</b> <b>GM PLANT NAME</b> TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 <b>PLANT/DOCK:</b> <b>LC 15C</b>		
<b>QUANTITY:</b> <b>160</b>		<b>MATERIAL HANDLING CODE:</b> <b>A6-987</b>		
<b>PART NUMBER:</b> <b>12345678</b>				<b>REFERENCE:</b> <b>G1155</b>
<b>SHIPMENT DATE:</b> <b>9OCT-2017</b>		<b>CONTAINER TYPE:</b> <b>SC151208</b>		<b>GROSS WEIGHT:</b> <b>10 KG</b>
<b>UN 123456789 A2B4C6D8E</b>		<b>DELIVERY NOTE or PUS or INVOICE NUMBER:</b> <b>BO3456789</b> <b>PCI - CODE VALUE Z13</b> <b>PCI - CODE VALUE Z15</b> <b>PCI - CODE VALUE Z17</b>		
<b>EXP DATE</b> 6 Point, 1.5 mm, 0.06" <b>Required Date Text (9 Characters)</b> Date: International date format 18 Point, 12.03 mm, 0.249"				

Reference Sub-Block #3  
Title: none  
14 Point, 3.6 mm, 0.14"  
Text will be direct pass-through of  
whatever data is received in EDIFACT  
DELFOR or DELJIT PCI segments

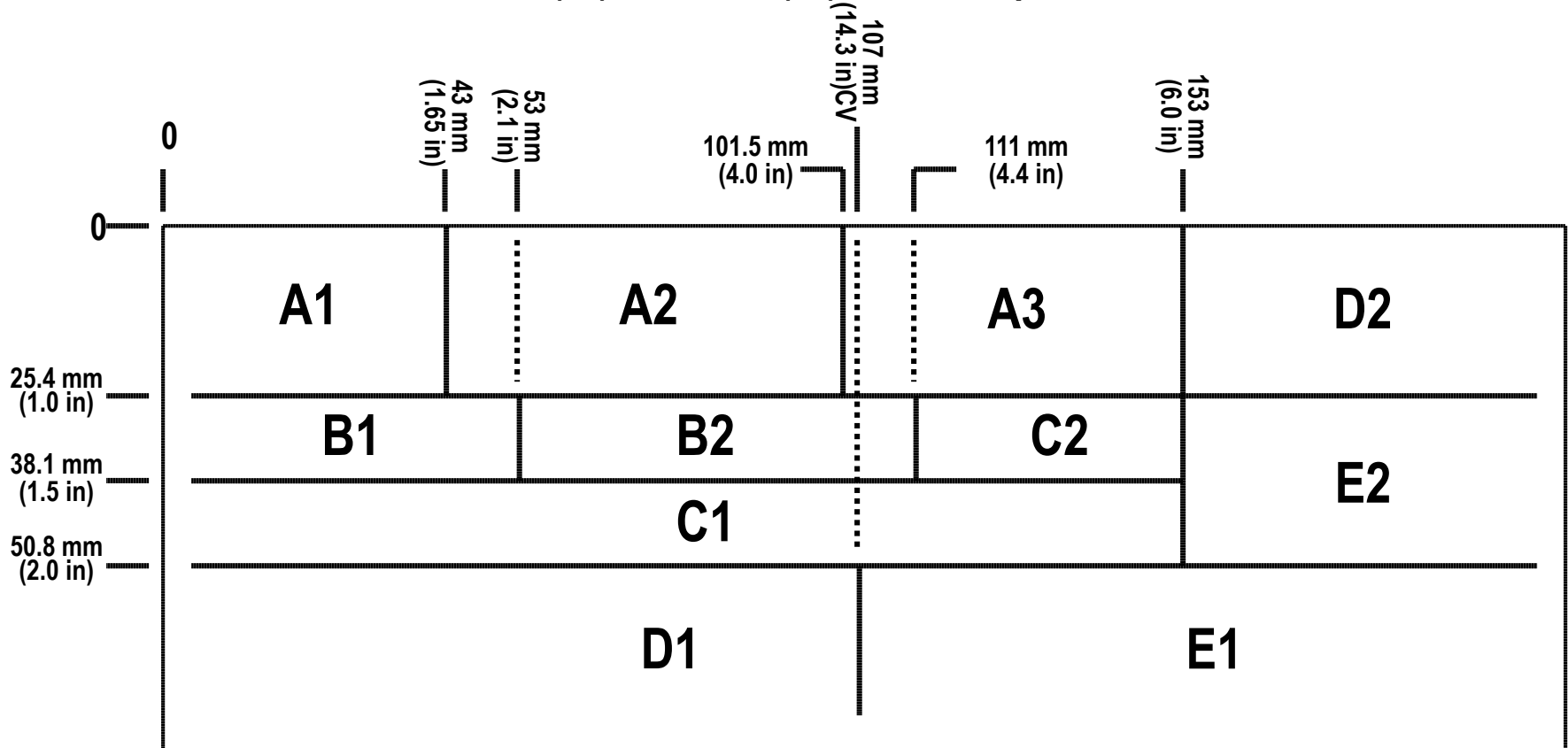
<b>CUSTOMER NAME:</b> <b>ALL GM FACILITIES (GLOBALLY)</b>		<b>LABEL PURPOSE/USE:</b> TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		<b>NOTE:</b> ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
<b>AUTHORIZATION:</b> <b>GM WORLD-WIDE PURCHASING</b>		<b>ISSUE DATE:</b> <b>10OCT2017</b>	<b>VERSION . RELEASE</b> <b>2017-01</b>	<b>SPECIFICATION ID NUMBER:</b> <b>GM 1724-A: LABEL</b> <b>TEMPLATE FOR INDIVIDUAL CONTAINERS</b>	
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# DATA LAYOUT

for SMALL CONTAINERS (example KLT)

(Alternate format to be used at supplier's option when shipping parts in small containers)

76.2mm (3") x 210mm (8") label or equivalent



Shaded area 5 mm (0.2 in) wide  
clearance for label holder

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)		LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
AUTHORIZATION: GM WORLD-WIDE PURCHASING		ISSUE DATE: 10OCT2017	VERSION . RELEASE 2017-01	SPECIFICATION ID NUMBER: GM 1724-A: LABEL TEMPLATE FOR INDIVIDUAL CONTAINERS	
				PAGE 6 OF 18	

# FORMAT SPECIFICATIONS




for SMALL CONTAINERS (example KLT)

(Alternate format to be used at supplier's option when shipping parts in small containers)

76.2 mm (3") x 210 mm (8") label or equivalent

(Data Sources & Fonts Are The Same As On Pages 3 & 4 - Fonts sizes must be adjusted to the smaller KLT fields)

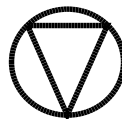
*It is recommended that these vertical separator lines should not be printed. (See Quiet Zone)*

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT MADE IN XX	TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK: <b>LC 15C</b>		SHIPMENT DATE: <b>15APR2017</b> CONTAINER TYPE: <b>SC151208</b> GROSS WEIGHT: <b>10 KG</b>
QUANTITY: <b>160</b>	MATERIAL HANDLING CODE: <b>A6-987</b>	REFERENCE: <b>G1155</b>	DELIVERY NOTE- or PUS- or INVOICE-NUMBER : <b>BC3456789</b>
PART NUMBER <b>12345678</b>			<b>BC3456789</b> Z13 PCI - CODE VALUE Z14 PCI - CODE VALUE Z15 PCI - CODE VALUE Z17
LICENSE PLATE (1J)  <b>UN 123456789 A2B4C6D8E</b>		<b>E1</b> <b>SUPPLIER</b>	

**FONTS SHALL BE UPPER CASE BOLD ARIAL NARROW,  
HELVETICA CONDENSED OR EQUIVALENT**

Shaded area 5 mm (0.2 in) wide is clearance for label holder

CUSTOMER NAME: <b>ALL GM FACILITIES (GLOBALLY)</b>	LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS		
AUTHORIZATION: <b>GM WORLD-WIDE PURCHASING</b>	ISSUE DATE: <b>10OCT2017</b>	VERSION . RELEASE <b>2017-01</b>	SPECIFICATION ID NUMBER: <b>GM 1724-A: LABEL TEMPLATE FOR INDIVIDUAL CONTAINERS</b>	PAGE 7 OF 18



### **“CRITICAL PROCESS” SYMBOL GUIDELINES:**

- The critical process symbol is applied to all operations which have been identified by the part design documents or the Plant Quality Manager as critical due to product characteristics that affect *product security* or *compliance with government regulations*. *Additional operations such as warranty , GCA, or high risk PFMEA’s may also be added at the Plant Quality Manager's discretion.*
- Any JES with a “Critical Process” symbol must agree with the Plant’s Critical Operation list.

EXP DATE: **01FEB2017**

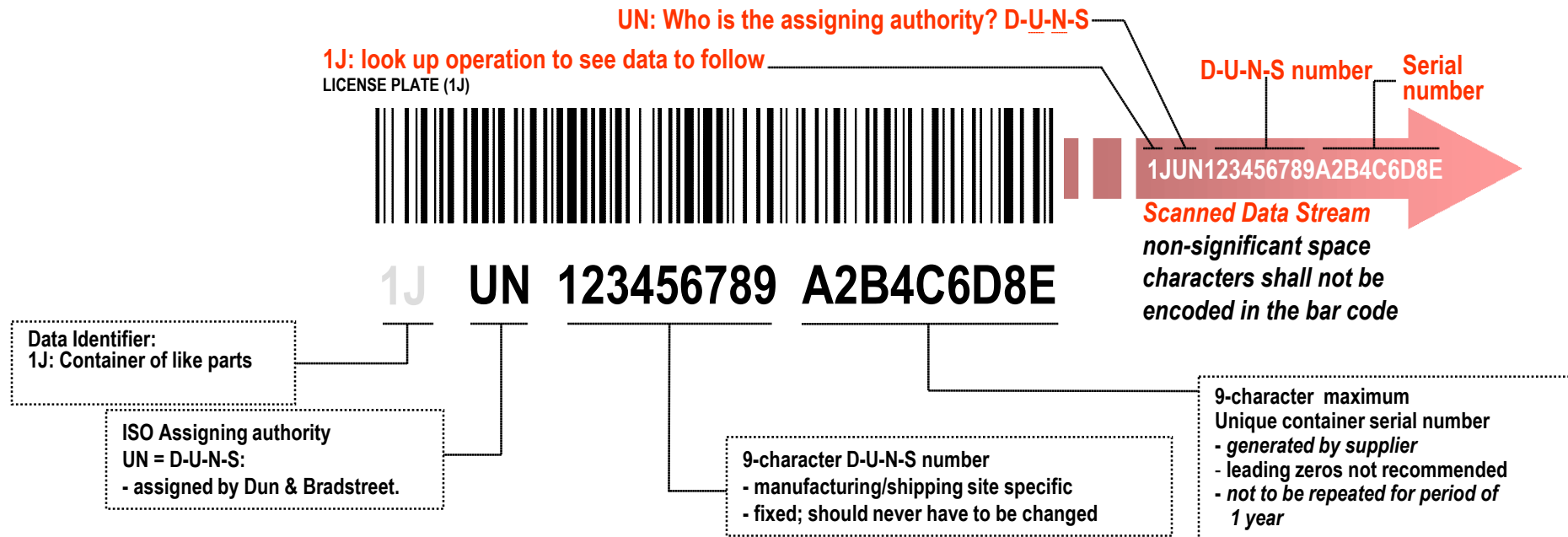
### **Expiration Date:**

- The supplier will reference the part design document or the BOM to determine whether the expiration date is required. ~~Der~~ - Identified by Manufacturing Engineering through the Process Failure Mode and Effects Analysis (PFMEA) If the assembly has a dispensed material in the assembly they will need to complete the use by expiration date.

<b>CUSTOMER NAME:</b> ALL GM FACILITIES (GLOBALLY)	<b><u>LABEL PURPOSE/USE:</u></b> TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	<b><u>NOTE:</u></b> ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS		
<b><u>AUTHORIZATION:</u></b> GM WORLD-WIDE PURCHASING	<b><u>ISSUE DATE:</u></b> 10OCT2017	<b><u>VERSION . RELEASE</u></b> 2017-01	<b><u>SPECIFICATION ID NUMBER:</u></b> GM 1724-A: LABEL TEMPLATE FOR INDIVIDUAL CONTAINERS	<b>PAGE 8 OF 18</b>



# CODE 128 BAR CODE STRUCTURE FOR LICENSE PLATE



## CODE 128 SPECIFICATION:

- 'X' DIMENSION SHALL BE IN THE RANGE OF 0.35814 MM (0.0141 INCH) NOMINAL
- BAR CODE HEIGHT SHALL BE A MINIMUM OF 20 MM (0.78 INCH)
- QUIET ZONE (AREA AT EACH END OF BAR CODE) SHALL BE A MINIMUM OF 6.3 MM (0.25 INCH)
- BAR CODE SHALL MEET A MINIMUM ANSI PRINT QUALITY GRADE OF 'C'

<b>CUSTOMER NAME:</b> <b>ALL GM FACILITIES (GLOBALLY)</b>	<b>LABEL PURPOSE/USE:</b> TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	<b>NOTE:</b> ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS		
<b>AUTHORIZATION:</b> <b>GM WORLD-WIDE PURCHASING</b>	<b>ISSUE DATE:</b> <b>10OCT2017</b>	<b>VERSION . RELEASE</b> <b>2017-01</b>	<b>SPECIFICATION ID NUMBER:</b> <b>GM 1724-A: LABEL TEMPLATE FOR INDIVIDUAL CONTAINERS</b>	<b>PAGE 9 OF 18</b>

# DATA MATRIX 2D BAR CODE

## DATA SYNTAX STRUCTURE



THE SEQUENCE ORDER IN WHICH THE DATA IS ENCODED IN THE 2D BARCODE IS NOT SIGNIFICANT. THE DATA IDENTIFIERS PERMIT THE SOFTWARE TO LOCATE AND/OR DETERMINE WHICH DATA IS NEEDED. MORE DETAILS REFER TO AIAG B14.

FOR MORE DETAILS REFER TO AIAG B14

ASCII/ISO 646 Character	DECIMAL	HEX
[	91	5B
)	41	29
>	62	3E
$R_s$	30	1E
$F_s$	28	1C
$G_s$	29	1D
$E_{OT}$	04	04

<b>CUSTOMER NAME:</b> ALL GM FACILITIES (GLOBALLY)		<b>LABEL PURPOSE/USE:</b> TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		<b>NOTE:</b> ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
<b>AUTHORIZATION:</b> GM WORLD-WIDE PURCHASING	<b>ISSUE DATE:</b> 10OCT2017	<b>VERSION . RELEASE</b> 2017-01	<b>SPECIFICATION ID NUMBER:</b> GM 1724-A: LABEL TEMPLATE FOR INDIVIDUAL CONTAINERS		<b>PAGE 10 OF 18</b>

# DATA MATRIX

## TECHNICAL SPECIFICATIONS

DATA MATRIX BARCODES SHOULD MAINTAIN SQUARE SHAPE. TO ALLOW FOR THE BEST POSSIBLE IMAGER PERFORMANCE, THE LARGEST PRACTICAL SIZE ELEMENT/CELL DIMENSION THAT FITS WITHIN THE AVAILABLE AREA SHALL BE USED. QUITE SPACE MUST BE PROVIDED AROUND THE ENTIRE PERIMETER OF THE BARCODE TO HELP SCANNING. THE QUITE ZONE SHOULD BE 2 TIMES THE SYMBOLOGY CELL DIMENSION. FOR SPACE CONSTRAINTS: BARCODE SIZE CHANGES MUST BE AGREED TO BY GM AND SUPPLIER.



### IT'S YOUR IMAGE

Your label is the first impression of your company and it's products.

Poorly printed labels, sloppy placement, and unscannable bar codes reflect on the perception of your company.

The shipping label and associated process should receive the same quality efforts as your product - it's your image.

<b>CUSTOMER NAME:</b> ALL GM FACILITIES (GLOBALLY)		<b>LABEL PURPOSE/USE:</b> TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		<b>NOTE:</b> ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
<b>AUTHORIZATION:</b> GM WORLD-WIDE PURCHASING		<b>ISSUE DATE:</b> 10OCT2017	<b>VERSION . RELEASE</b> 2017-01	<b>SPECIFICATION ID NUMBER:</b> GM 1724-A: LABEL TEMPLATE FOR INDIVIDUAL CONTAINERS	
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# DATA IDENTIFIERS

DATA IDENTIFIERS (DIs) DEFINE THE NATURE OF THE DATA CONTAINED WITHIN THE LINEAR BAR CODE.

DIs ARE USED WITHIN THE 2D BAR CODE TO DEFINE THE NATURE OF THE DATA IN EACH FIELD.

THE TABLE BELOW REPRESENT TYPICAL DIs USED WITH GM COMMON GLOBAL SHIPPING LABEL TEMPLATES.

ADDITIONAL DIs MAY BE USED AS BUSINESS PROCESSES REQUIRE AND SHALL CONFORM TO AIAG B10, B14, ANSI, AND ISO STANDARDS

DATA IDENTIFIER (DI)	QUALIFIER	COMMENT	EXAMPLE	WITHIN 2D BARCODE
P	na	TYPICALLY EIGHT(8) NUMERIC CHARACTERS	P12345678	REQUIRED
Q	na	TYPICALLY EXPRESSED IN PIECES	Q160	REQUIRED
1J	na	HAS STRUCTURE (SEE PAGE 9 of 18)	1JUN123456789A2B4C6D8E	REQUIRED
20L	na	DELIVERY LOCATION WITHIN PLANT	20LA6-967	REQUIRED
21L	na	IDENTIFIES PLANT AND DELIVERY DOCK	21LLC 12C	REQUIRED
K	na	IF REQUIRED AS PART OF GM BUSINESS PROCESS	KGM1234	REQUIRED IF PROVIDED
15K	na	IF REQUIRED AS PART OF GM BUSINESS PROCESS	15K1155	REQUIRED IF PROVIDED
6D	011	SHIPMENT DATE IF REQUIRED AS PART OF GM BUSINESS PROCESS YYYYMMDD	6D20161130011	IF REQUIRED BY GM
6D	036	EXPIRATION DATE IF REQUIRED AS PART OF GM BUSINESS PROCESS YYYYMMDD	6D20161130036	IF REQUIRED BY GM
6D	094	PRODUCTION DATE IF REQUIRED AS PART OF GM BUSINESS PROCESS YYYYMMDD	6D20161130094	IF REQUIRED BY GM
B	na	GM SPECIFIED PRIMARY CONTAINER NUMBER OR IF NOT SPECIFIED REFERENCE SUCH AS CARTON	B0000CART	REQUIRED
7Q	GT	GROSS WEIGHT OF MASTER PACK ROUNDED(NO DECIMALS)	7Q999GT	REQUIRED
2S	na	IF REQUIRED AS PART OF GM BUSINESS PROCESS	2SBO3456789	REQUIRED IF PROVIDED

SID Shipment ID: Delivery Note or Invoice-Number

=> Delivery Note is standard /// Invoice-Number is for Intercontinental Shipments

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)		LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
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# GTL Data Reference

Label Block	Data Field on the GM-GTL Label	Barcode Data Identifier	GTL Font Size Arial Narrow in Points	LT GTL Font Size Arial Narrow in Points	Max Field Length	Reference to EDI and Segment in the EDI Data	REQUIRED within D PDF BarCode
A	Ship From Address					From Supplier	NO
A	Ship To Address					From Supplier	NO
A	Plant					From PCI i available then from DELFOR DELJIT NAD ST	REQUIRED
A	Doc	L				From PCI i available then from DELFOR DELJIT LOC	REQUIRED
B	Quantity					From Supplier	REQUIRED
B	Material Handling Code	L				DELFOR DELJIT LOC	REQUIRED
C	GM Part Number	P				DELFOR DELJIT LIN	REQUIRED
C	Plan Number PO number					DELFOR DELJIT PIA	Provided
C	Security Sign					From Supplier GM Part	NO
D	License Plate	J				Drawing From Supplier	REQUIRED
D	Shipment Date		3	3		From Supplier	REQUIRED
D	Container Type	B				DELFOR DELJIT PAC	REQUIRED
D	Gross Weight					From Supplier	REQUIRED
E	Shipment ID DeliveryNote- or Invoice-Number	S	3	3		From Supplier	Requested
E	DELJIT PCI Segments					DELJIT PCI i available	Provided

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)		LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
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# EDI PCI SEGMENTS

## EDI File names

### **DELFOR = DELIVER FORECAST**

=> Up to 40 weeks forecast

### **DELJIT = DELIVERY JUST IN TIME**

=> Order/Call-off message for a specific quantity at a given day/time window

=> Standard Types: DELJIT-SH - Shipping Schedule or DELJIT-PUS - Pick-up Sheet)

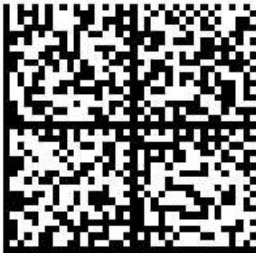


=> If DELJIT PCI segments 11Z, 12Z, 13Z, 15Z and 17Z are populated then the label data should be populated from this data. Example 1 (-> Page 16).

=> If DELJIT PCI segments 11Z-17Z are not populated then most of the data comes from the DELFOR. Example 2 + 3 (-> Pages 17/18).

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# EXAMPLE 1

## EDI: DELFOR+DELJIT-SH - with PCI SEGMENTS

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK (1)		LINE 1 LINE 2 LINE 3 (2)		
LC 15C		12Z				
QUANTITY: 160		MATERIAL HANDLING CODE: (3) A6-987				
PART NUMBER: (5) 12345678		REFERENCE (4) G1155				
LICENSE PLATE: 		SHIPMENT DATE: 15JUN2017		CONTAINER TYPE: SC151208 (7)		
UN 123456789 A2B4C6D8E		GROSS WEIGHT: 10 KG				
		DELIVERY NOTE or PUS or INVOICE NUMBER: BO3456789 PCI - CODE VALUE Z13 PCI - CODE VALUE Z15 PCI - CODE VALUE Z17 (15Z) (13Z) (17Z)				

Data contained in DELJIT-SH takes precedence over data in DELFOR  
e.g 'Plant Dock code' in PCI 12Z

UNB+UNOA:2+MBXGM+MBXSUPPLIER+970608:0735+12++MGO'  
UNH+1+DELFOR:D:97A:UN'  
BGM+241::PS+12+5'  
DTM+137:19970608:102'  
.....  
FTX+AAI+++This ☐ ore ☐ ast is sub ☐ e ☐ t .....  
(6) NAD+SU+123456789::16'  
NAD+MI+88122::92'  
NAD+SF+PLANT1234::16'  
GIS+37'  
(1) NAD+ST+72443::92'  
(5) LIN+++12345678:IN' Part number  
PIA+1+7:RY++1234:MP' Kanban No.with MP identifier  
(2) LOC+11+156'  
LOC+159+A1A2A3A4' Receiving dock  
(3) FTX+AAI+++TEXT' Linefeed location/Mat.Handl.Code  
(4) RFF+ON:ONA1A2A3' Purchase Order No.  
(7) 512QTY+79:99999:C62'  
PAC+++SC151208' Container Type  
.....

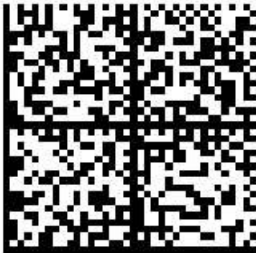

UNB+UNOA:2+MBXGM+MBXSUPP+131112:0139+6087++GMDELJIT'  
UNH+60870001+DELJIT:D:97A:UN+SH'  
BGM+242::SH+1331601+4'  
DTM+137:20131112:102'  
...  
FTX+AAI+++MESSAGE'  
RFF+AAI:47'  
(6) NAD+SU+123456789::16++GM PLANT'  
NAD+ST+72668::92++4J- SJC BRAZIL FAB PLANT (MGOC) '  
NAD+MI+88120::92'  
SEQ+6'  
PAC++:67'  
(3) PCI++A6-987++112:::167'  
(1) (2) PCI++LC 15C++12Z:::167'  
PCI++41L65++13Z:::167'  
PCI++EMPTY?: STOC ☐ MAN?:++14Z:::167'  
PCI++ STOC ☐ MAN++15Z:::167'  
PCI+++16Z:::167'  
(5) PCI++GREEN ☐ IDGE++17Z:::167'  
LIN+++12345678:IN'  
PIA+1+3:RY'  
LOC+11+15C'  
LOC+159+GAF-A004'

NOTE: IN THIS EXAMPLE PC1 SEGMENTS 15Z AND 16Z WERE NOT TRANSMITTED AND THEREFORE NOT PRINTED

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# EXAMPLE 2

## EDI: DELFOR+DELJIT-SH – no PCI SEGMENTS

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK: (1) <b>LC 15C</b> (2)		
QUANTITY: <b>160</b>	(3)	MATERIAL HANDLING CODE: <b>A6-987</b>	(4)	
PART NUMBER: (5) <b>12345678</b>		REFERENCE: <b>G1155</b>		
LOGO/PLATE:  (6) <b>UN 123456789 A2B4C6D8E</b>		SHIPMENT DATE: <b>15 JUN 2017</b> CONTAINER TYPE: <b>SC151208</b> GROSS WEIGHT: <b>10 KG</b>		
		DELIVERY NOTE or PUS or INVOICE NUMBER: <b>BO3456789</b> PCI - CODE VALUE Z13 PCI - CODE VALUE Z15 PCI - CODE VALUE Z17		

GTL Data in DELFOR and DELJIT-SH are the same

NOTE: INTERCONTINENTAL SUPPLIERS MUST USE THE INVOICE-NUMBER AS 'DELIVERY- OR PUS-NUMBER' => SEE PAGE 11

UNB+UNOA:2+MBXNOGM+MBXNOSUPPLIER+970608:0735+12++MGO'  
UNH+1+DELFOR:D:97A:UN'  
BGM+241::PS+12+5'  
DTM+137:19970608:102'  
**DELFOR**  
Document issue date  
.....  
FTX+AAI+++This ☐ ore ☐ ast is sub ☐ e ☐ t .....  
(6) NAD+SU+123456789::16'  
NAD+MI+88122::92'  
NAD+SF+PLANT1234::16'  
GIS+37'  
.....  
(1) NAD+ST+72443::92'  
(5) LIN+++12345678:IN' Part number  
(4) PIA+1+7:RY++1234:MP' Kanban number with MP identifier  
(2) LOC+11+A1A' Receiving dock  
(3) LOC+159+A1A2A3A4' Line feed location/Material Handling Code  
FTX+AAI+++TEXT'  
(4) RFF+ON:ONA1A2A3A' Purchase Order No.  
(7) QTY+79:99999:C62'  
PAC+++SC151208'  
.....  
Container Type




UNB+UNOA:1+MBXNOGM+MBXNOSUPPLIER+970607:0735+SHSH030++MGO'  
UNH+1+DELJIT:D:97A:UN+SH'  
BGM+::SH+BO3456789+5'  
(6) NAD+SU+123456789::16'  
(1) NAD+ST+72443::92'  
CTA+IC+:Jonny Testname'  
COM+?+44 1513502999:TE'  
NAD+MI+88122::92' Material issuer  
NAD+MI+GM::92'  
NAD+CA+A300::92'  
NAD+AF+A306::92'  
CTA+IC+GM M EP CCC'  
COM+?+44 151350299:TE'  
(5) PAC+119++0X00E010'  
(4) LIN+++12345678:IN'  
(3) PIA+1+1234:MP'  
(2) LOC+11+A1A'  
(1) LOC+159+A1A2A3A4'  
.....  
DELJIT-SH

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)	LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS		
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# OPTIONAL FASTENER PART DATA ONLY LABEL

THIS IS A SINGLE, PART DATA ONLY LABEL, AVAILABLE FOR ONLY FASTENER SUPPLIERS. THE USE OF THESE LABELS MUST BE APPROVED BY THE FASTENER COMMODITY MANAGER. USING THIS PROCESS, FASTENER SUPPLIERS WILL APPLY THIS PART "DATA ONLY" LABEL ON ONE SIDE AND APPLY THE NORMAL INDIVIDUAL CONTAINER "PLANT DATA APPLIED" LABEL ON THE OTHER SIDE.

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT CODE: <b>LC 15C</b>		
QUANTITY: <b>160</b>	MATERIAL HANDLING CODE: <b>A6-987</b>		REFERENCE: <b>G1155</b>	
PART NUMBER: <b>12345678</b>				
UN 123456789 A2B4C6D8E				
		SHIPMENT DATE: <b>15JUN2017</b>		
		CONTAINER TYPE: <b>SC151208</b> GROSS WEIGHT: <b>10 KG</b>		
DELIVERY NOTE or PUS or INVOICE NUMBER: <b>BO3456789</b> PCI - CODE VALUE Z13 PCI - CODE VALUE Z16 PCI - CODE VALUE Z17				




FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX			
QUANTITY: <b>160</b>			
PART NUMBER: <b>12345678</b>			
<b>FASTENER</b>			
		SHIPMENT DATE: <b>31MAR2017</b>	
		CONTAINER TYPE: <b>SC151208</b> GROSS WEIGHT: <b>10 KG</b>	

<b>CUSTOMER NAME:</b> ALL GM FACILITIES (GLOBALLY)		<b>LABEL PURPOSE/USE:</b> TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		<b>NOTE:</b> ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
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# OPTIONAL FASTENER PART DATA ONLY LABEL

THE PART DATA ONLY FASTENER LABEL WILL NOT HAVE THE GM PLANT DATA DISPLAYED AND WILL NOT HAVE BARCODES. THE A2 BOX WILL CONTAIN THE SUPPLIER NAME AND ADDRESS INFORMATION. THE PART DATA WILL CONSIST OF THE PART NUMBER, QUANTITY, GROSS WEIGHT, CONTAINER TYPE AND PRODUCTION DATE. THIS LABEL WILL SHOW THE PART NUMBER, QUANTITY, THE WORD "FASTNER" WILL BE IN THE D2 BOX RATHER THAN A 1D BARCODE.

<small>FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX</small>			
<small>QUANTITY:</small> <b>160</b>			
<small>PART NUMBER:</small> <b>12345678</b>			
<b>FASTENER</b>		<small>SHIPMENT DATE:</small> <b>31MAR2017</b> <small>CONTAINER TYPE:</small> <b>SC151208</b> <small>GROSS WEIGHT:</small> <b>10 KG</b>	

<small>CUSTOMER NAME:</small> <b>ALL GM FACILITIES (GLOBALLY)</b>	<small>LABEL PURPOSE/USE:</small> TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	<small>NOTE:</small> ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS		
<small>AUTHORIZATION:</small> <b>GM WORLD-WIDE PURCHASING</b>	<small>ISSUE DATE:</small> <b>10OCT2017</b>	<small>VERSION . RELEASE</small> <b>2017-01</b>	<small>SPECIFICATION ID NUMBER:</small> <b>GM 1724-A: LABEL</b> <b>TEMPLATE FOR INDIVIDUAL CONTAINERS</b>	<b>PAGE 18</b> <b>OF 18</b>