SPECIFIC CRITERIA FOR THE GENERAL MOTORS GLOBAL TRADING PARTNER LABEL TEMPLATE:

- THE TEMPLATE IDENTIFIES HOW AND WHERE DATA IS TO BE PLACED ON THE LABEL WHEN IT IS REQUIRED AS PART OF A GM BUSINESS REQUIREMENT
- FONT SIZES ARE SPECIFIED FOR READABILITY - DATA THAT WILL NOT FIT AT THE SPECIFIED FONT SIZE IS TO BE TRUNCATED
- WHEN A MATERIAL HANDLING CODE *(ALSO KNOWN AS "DLOC")* IS REQUIRED, RECEIVING LOCATIONS ARE RESPONSIBLE FOR PROVIDING THE CORRECT INFORMATION TO THE SUPPLIER *(VIA EDI)*
- MINIMUM LABEL DIMENSIONS - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE
- LABELS SHALL BE PRINTED WITH BLACK CHARACTERS ON WHITE BACKGROUND *(NEITHER COLORED PAPER NOR COLORED INK IS ALLOWED)*
- FONTS SHALL BE **UPPERCASE BOLD ARIAL NARROW, HELVETICA CONDENSED** OR **EQUIVALENT**
- BAR CODE SYMBOLOGIES ON THE LABEL SHALL BE: CODE 128 LINEAR BAR CODE, AND, PDF417 2-D BAR CODE
- DATES SHALL BE IN THE INTERNATIONAL FORMAT OF "DDMMMYYYY" *(EG: 25SEP2001)*
- *SUPPLIERS MUST USE DELJIT 2 CHARACTER PLANT CODE DATA IS PROVIDED OR THE CISCO CODE IF NOT PROVIDED*
- WEIGHTS SHALL BE EXPRESSED IN THE INTERNATIONAL METRIC FORMAT OF KILOGRAMS (*ROUNDED, NO DECIMAL*)
- LABELS SHALL BE VERIFIED AS LEGIBLE BY THE SUPPLIER PER AIAG B10, B14, B8, B16, QS9000 AND ISO STANDARDS *(NOTE: BAR CODES MUST BE EASILY SCANNABLE AND MEET OR EXCEED ANSI PRINT QUALITY "C" AT POINT OF RECEIPT)*
- LABELS SHALL BE AFFIXED IN ACCORDANCE WITH GM1738 GUIDELINES *(USUALLY OPPOSITE ENDS OF EACH CONTAINER)*
- FOR LOCAL SUPPLIERS ONLY SHIPPING TO LOCAL GM PLANTS CAN USE THE LOCAL LANGUAGE BUT MUST HAVE COMMON LABEL FORMAT.

ADDITIONAL DETAILS AVAILABLE AT GENERAL MOTORS' SUPPLY POWER SITE "**https://gmsupplypower.covisint.com/web/portal/home**" *(search on "GM1724")*

EMAIL REQUESTS FOR ADDED CLARIFICATION OR SUGGESTED CHANGES TO: REVERENCE THE CONTACT LIST ON SUPPLY POWER

NOTE: SEE ALSO MASTER LABEL *(GM1724-B)* AND
MIXED LABEL *(GM1724-C)* STANDARDS
AND PACKAGING GUIDELINES *(GM1738)*

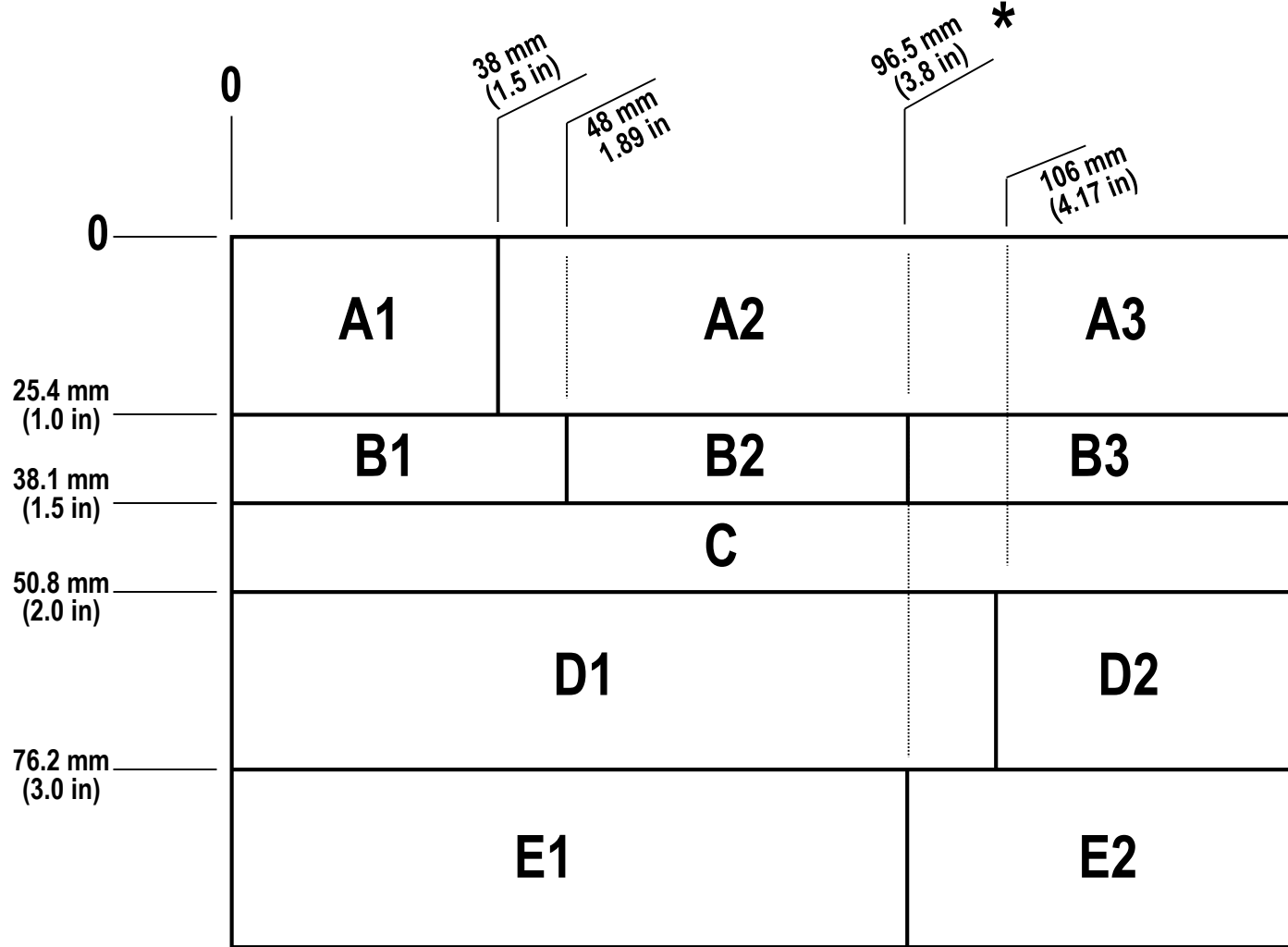| CUSTOMER NAME: **ALL GM FACILITIES (GLOBALLY)**	LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
AUTHORIZATION: **GM WORLD-WIDE PURCHASING**	ISSUE DATE: **06JAN2014**	VERSION . RELEASE **2013-01**	SPECIFICATION ID NUMBER: **GM 1724-A: LABEL** **TEMPLATE FOR INDIVIDUAL CONTAINERS**	**PAGE 1** **OF 14**

DATA LAYOUT

It is recommended that this vertical separator line should not be printed. (See Quiet Zone)

A1 SHIP FROM	A2 SHIP TO	A3 2D SYMBOL
B1 QUANTITY	B2 ROUTING INFORMATION	B3 LOGISTICS REFERENCE
C GM PART NUMBER		
D1 LICENSE PLATE		D2 REFERENCE #2
E1 SUPPLIER AREA		E2 REFERENCE #3

MIMINUM LABEL DIMENSIONS - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE

0

0

38 mm (1.5 in)

48 mm 1.89 in

96.5 mm (3.8 in) *

106 mm (4.17 in)

| A1 | A2 | A3 |

25.4 mm (1.0 in)

| B1 | B2 | B3 |

38.1 mm (1.5 in)

C

50.8 mm (2.0 in)

| D1 | D2 |

76.2 mm (3.0 in)

| E1 | E2 |

*

This dimension based on nominal 0.38 mm (0.015 in) Code 128 bar code license plate. The label provider must ensure quiet zone requirement of 6.4 mm (0.25 in) is maintained.

MIMIMUM LABEL DIMENSIONS - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)	LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
AUTHORIZATION: GM WORLD-WIDE PURCHASING	ISSUE DATE: 06JAN2014	VERSION . RELEASE 2013-01	SPECIFICATION ID NUMBER: GM 1724-A: LABEL TEMPLATE FOR INDIVIDUAL CONTAINERS	PAGE 3 OF 14

DATA SOURCES

ADDRESS INFORMATION SUPPLIER GENERATED BASED ON CUSTOMER ORDER

PLANT/DOCK CODE FROM EDIFACT DELFOR OR DELJIT PCI SEGMENT # 12

ENCODED 2D BAR CODE DATA SHALL INCLUDE PART NUMBER, PART QUANTITY, LICENSE PLATE, PLANT/DOCK, MATERIAL HANDLING CODE, REFERENCE#1: PO NUMBER OR KANBAN, (*DEPENDS ON BUSINESS REQUIREMENT*).

ADDITIONAL RECOMMENDED DATA:, CONTAINER TYPE, WEIGHT

DATA FROM SUPPLIER FILES NOTE: SUPPLIER CONTACT (PHONE OR E-MAIL) IS AT THE SUPPLIER'S OPTION

DATA FROM SUPPLIER FILES (QUANTITY SHOULD MATCH CUSTOMER ORDER)

DATA FROM SUPPLIER FILES CUSTOMER PART NUMBER MUST MATCH CUSTOMER ORDER

SUPPLIER DUNS ID COMBINED WITH SUPPLIER GENERATED SHIP PACK SERIAL NUMBER

UNRESTRICTED AREA OF LABEL FOR SUPPLIER'S USE
NOTE - USE APPROPRIATE DIs AND DATA SYNTAX FOR ALL BAR CODES

FROM:
FROM ADDRESS LINE 1
FROM ADDRESS LINE 2
FROM ADDRESS LINE 3
FROM ADDRESS LINE 4
EMAIL PHONE CONTACT
ASSEMBLED/MADE IN XX

TO:
TO ADDRESS LINE 1
TO ADDRESS LINE 2
TO ADDRESS LINE 3
TO ADDRESS LINE 4

PLANT/DOCK:
LC 15C

MATERIAL HANDLING CODE FROM EDIFACT DELFOR OR DELJIT PCI SEGMENT #11

QUANTITY:
160

MATERIAL HANDLING CODE:
A6-987

REFERENCE:
G1155

REFERENCE SUB-BLOCK #1 CUSTOMER REQUESTED REF FROM DELFOR OR DELJIT
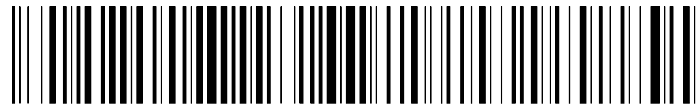
PART NUMBER
12345678

OPTIONAL SPECIAL SYMBOL (EG: CRITICAL PART, SAFETY, ETC.)

LICENSE PLATE (1J)
UN 123456789 A2B4C6D8E

SHIPMENT DATE:
23DEC2013

CONTAINER TYPE:
SC151208

GROSS WEIGHT:
10 KG

REFERENCE SUB-BLOCK #2 DATE: SPECIFY TYPE, E.G. SHIP, PACK, MANUFACTURING SUPPLIER GENERATED CONTAINER TYPE: SUPPLIER GENERATED BASED ON CUSTOMER REQUIREMENTS GROSS WEIGHT: SUPPLIER GENERATED ROUND – NO DECIMAL

REFERENCE SUB-BLOCK #3 TEXT IS A DIRECT PASS-THROUGH OF WHATEVER DATA IS RECEIVED IN EDIFACT DELFOR OR DELJIT PCI SEGMENTS OR PICKUP SHEET NUMBER

PCI – CODE VALUE Z13
PCI – CODE VALUE Z14
PCI – CODE VALUE Z15
PCI – CODE VALUE Z16
PCI – CODE VALUE Z17

FONTS SHALL BE UPPER CASE BOLD ARIAL NARROW, HELVETICA CONDENSED OR EQUIVALENT

NOTE: PCI INFORMATION QUALIFIED IN COMPOSITE DATA ELEMENT C8027/7511; DATA PROVIDED IN COMPOSITE DATA ELEMENT C210/7102

FORMAT & FONT SPECS

Title: **FROM:**
6 Point, 1.5 mm, 0.06"
Address 4 lines max
10 point, 2.5 mm, 0.1"
Phone Number (Optional)
10 Point, 2.5 mm, 0.1"
MADE IN XXX or **ASY IN XXX**
10 Point, 2.5 mm, 0.1"

Title: **TO:**
6 Point, 1.5 mm, 0.06"
Address 4 lines max
12 Point, 4.3 mm, 0..17"
Title ; **PLANT**
DOCK
6 Point, 1.5 mm, 0.06"
Plant/Dock Text
11 Character max
28 Point, 6.4 mm, 0.25"

FONTS SHALL BE UPPER CASE BOLD ARIAL NARROW, HELVETICA CONDENSED OR EQUIVALENT

Title: None
PDF 417 2D Bar Code per
AIAG B-16

FROM:
FROM ADDRESS LINE 1
FROM ADDRESS LINE 2
FROM ADDRESS LINE 3
FROM ADDRESS LINE 4
EMAIL PHONE CONTACT
ASSEMBLED/MADE IN XX

TO:
TO ADDRESS LINE 1
TO ADDRESS LINE 2
TO ADDRESS LINE 3
TO ADDRESS LINE 4
PLANT/DOCK:

LC 15C

Title: **QUANTITY**
6 Point, 1.5 mm, 0.1"
Text
36 Point, 9.17mm, 0.36"

Mat Handling Reference Sub-Block
Title: **MATERIAL HANDLING CODE**
6 Point, 1.5 mm, 0.06"
MATERIAL HANDLING CODE Text
8 Character max
36 Point, 9.17mm, 0.36"

QUANTITY:
160

MATERIAL HANDLING CODE:
A6-987

REFERENCE:
G115

Title: **PART**
NUMBER
6 Point, 1.5 mm, 0.06"
Part Number Text
44 Point, 11.2 mm, 0.44"
Graphic Optional
Safety/Security
Right Justified

PART NUMBER
12345678

Reference Sub-Block #1
Title: **REFERENCE**
6 Point, 1.5 mm, 0.06"
REFERENCE Text
8 Character max
36 Point, 9.1 mm, 0.36"

Title: **LICENSE PLATE (1J)**
6 Point, 1.5 mm, 0.06"
Bar Code
Code 128
0.381 mm (15 mil) nominal
Height 13 mm (0.5 inch) min
Data Identifier: 1J
Assigning Authority: UN = D-U-N-S
9 digits D-U-N-S Number
9 characters container serial
number max
Human Readable Text
24 Point , 6.1 mm, 0.24"
Note-Spaces are optional in human readable text only. SPACES SHALL NOT BE INCLUDED IN BAR CODE DATA

LICENSE PLATE (1J)

UN 123456789 A2B4C6D8E

SHIPMENT DATE:
23DEC2013

CONTAINER TYPE:
SC151208

GROSS WEIGHT:
10 KG

Reference Sub-Block #2
Title: **SHIPMENT DATE**
6 Point, 1.5 mm, 0.06"
Shipment Date Text (9 Characters)
Date Month
34 Point,12.03 mm, 0..47"
Year
18 Point,12.03 mm, 0..249"
Title: **CONTAINER TYPE**
6 Point, 1.5 mm, 0.06"
Container Type
14 Point, .005 mm, 0..20"
Title: **GROSS WEIGHT**
6 Point, 1.5 mm, 0.06"
Gross Weight Text
14 Point, .005 mm, 0.20"
Unit of Weight Text **KG**
14 Point, .005 mm, 0..47"

DELIVERY NOTE or PUS NUMBER :
BO3456789
PCI – CODE VALUE Z13
PCI – CODE VALUE Z14
PCI – CODE VALUE Z15
PCI – CODE VALUE Z17

Reference Sub-Block #3
Title: **none**
14 Point, 3.6 mm, 0.14"
Text will be direct pass-through of whatever data is received in EDIFACT DELFOR or DELJIT PCI segments

CUSTOMER NAME:	**LABEL PURPOSE/USE:** TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	**NOTE:** ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS
ALL GM FACILITIES (GLOBALLY)		

AUTHORIZATION:	**ISSUE DATE:**	**VERSION . RELEASE**	**SPECIFICATION ID NUMBER:**	
GM WORLD-WIDE PURCHASING	**06JAN2014**	**2013-01**	**GM 1724-A: LABEL TEMPLATE FOR INDIVIDUAL CONTAINERS**	**PAGE 5 OF 14**

DATA LAYOUT

for SMALL CONTAINERS (example KLT)

(Alternate format to be used at supplier's option when shipping parts in small containers)
74mm (3") x 210mm (8") label or equivalent

Shaded area 5 mm (0.2 in) wide clearance for label holder
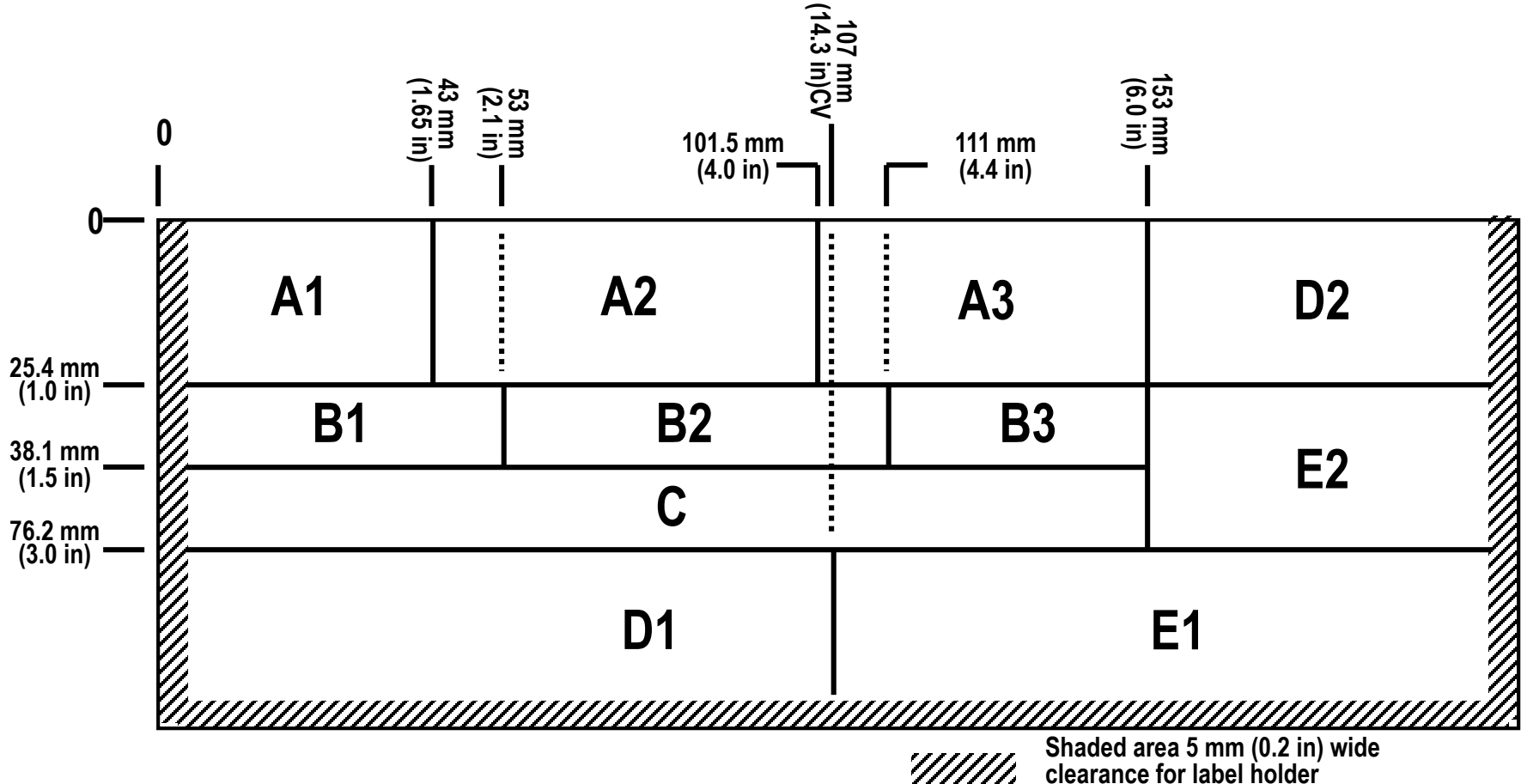
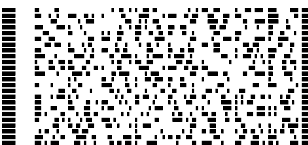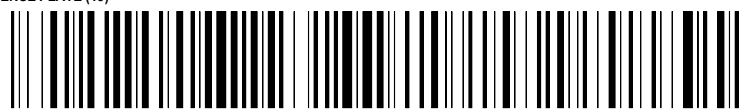| CUSTOMER NAME: **ALL GM FACILITIES (GLOBALLY)**	LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS

FORMAT SPECIFICATIONS

for SMALL CONTAINERS (example KLT)
(Alternate format to be used at supplier's option when shipping parts in small containers)
74mm (3") x 210mm (8") label or equivalent
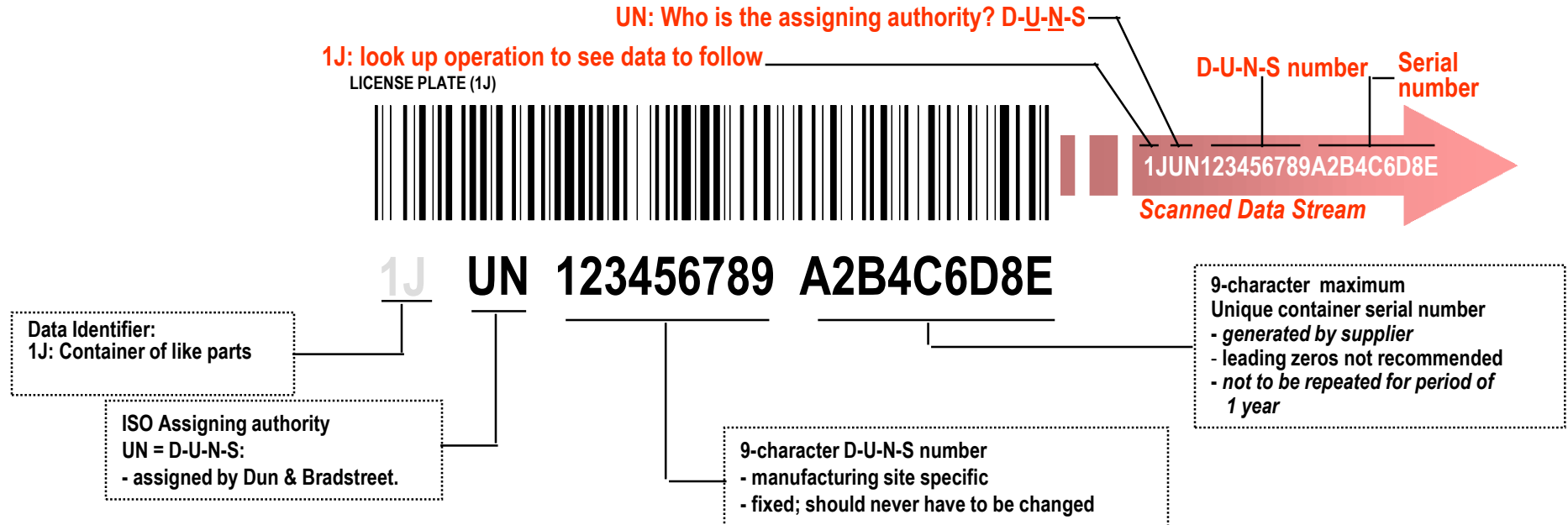## (Data Sources & Fonts Are The Same As On Pages 3 & 4)

It is recommended that these vertical separator lines should not be printed. (See Quiet Zone)

FROM:	**TO:**	**SHIPMENT DATE:**
FROM ADDRESS LINE 1	TO ADDRESS LINE 1	**23DEC2013**
FROM ADDRESS LINE 2	TO ADDRESS LINE 2	
FROM ADDRESS LINE 3	TO ADDRESS LINE 3	**CONTAINER TYPE:**
FROM ADDRESS LINE 4	TO ADDRESS LINE 4	SC151208
EMAIL PHONE CONTACT		**GROSS WEIGHT:**
ASSEMBLED/MADE IN XX	**PLANT/DOCK:** LC 15C	10 KG

QUANTITY:	**MATERIAL HANDLING CODE:**	**REFERENCE:**	
160	A6-987	G1155	PCI – CODE VALUE Z13
			PCI – CODE VALUE Z14
PART NUMBER	12345678	▽	PCI – CODE VALUE Z15
			PCI – CODE VALUE Z16
			PCI – CODE VALUE Z17

LICENSE PLATE (1J)

UN 123456789 A2B4C6D8E

E1
SUPPLIER

Shaded area 5 mm (0.2 in) wide is clearance for label holder

CUSTOMER NAME:	**LABEL PURPOSE/USE:** TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	**NOTE:** ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
ALL GM FACILITIES (GLOBALLY)			

CODE 128 BAR CODE STRUCTURE FOR LICENSE PLATE

UN: Who is the assigning authority? D-U-N-S

1J: look up operation to see data to follow

LICENSE PLATE (1J)

D-U-N-S number

Serial number

1JUN123456789A2B4C6D8E

Scanned Data Stream

1J   UN   123456789   A2B4C6D8E

Data Identifier:
1J: Container of like parts

ISO Assigning authority
UN = D-U-N-S:
- assigned by Dun & Bradstreet.

9-character D-U-N-S number
- manufacturing site specific
- fixed; should never have to be changed

9-character maximum
Unique container serial number
- *generated by supplier*
- leading zeros not recommended
- *not to be repeated for period of 1 year*

CODE 128 SPECIFICATION:
- 'X' DIMENSION SHALL BE IN THE RANGE OF 0.33 MM (0.013 INCH) TO 0.43 MM (0.017 INCH)
- BAR CODE HEIGHT SHALL BE A MINIMUM OF 13 MM (0.5 INCH)
- QUIET ZONE (*AREA AT EACH END OF BAR CODE*) SHALL BE A MINIMUM OF 6.3 MM (0.25 INCH)
- BAR CODE SHALL MEET A MINIMUM ANSI PRINT QUALITY GRADE OF 'C'

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)	LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS

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DATA IDENTIFIERS

DATA IDENTIFIERS (DIs) DEFINE THE NATURE OF THE DATA CONTAINED WITHIN THE LINEAR BAR CODE.
DIs ARE USED WITHIN THE 2D BAR CODE TO DEFINE THE NATURE OF THE DATA IN EACH FIELD.
THE TABLE BELOW REPRESENT TYPICAL DIs USED WITH GM COMMON GLOBAL SHIPPING LABEL TEMPLATES.
ADDITIONAL DIs MAY BE USED AS BUSINESS PROCESSES REQUIRE AND SHALL CONFORM TO AIAG B10, B14, ANSI, AND ISO STANDARDS

DATA IDENTIFIER (DI)	DEFINITION	COMMENT	EXAMPLE	WITHIN 2D BARCODE
P	GM PART NUMBER	TYPICALLY EIGHT(8) NUMERIC CHARACTERS	**P**12345678	REQUIRED
Q	QUANTITY	TYPICALLY EXPRESSED IN PIECES	**Q**160	REQUIRED
1J	LICENCE PLATE INDIVIDUAL CONTAINER OF LIKE PARTS	HAS STRUCTURE (SEE PAGE 7 of 11)	**1J**UN123456789A2B4C6D8E	REQUIRED
20L	MATERIAL HANDLING CODE	DELIVERY LOCATION WITHIN PLANT	**20L**A6-967	REQUIRED
21L	PLANT/DOCK CODE	IDENTIFIES PLANT AND DELIVERY DOCK	**21L**LC 12C	REQUIRED
K	PO NUMBER	IF REQUIRED AS PART OF GM BUSINESS PROCESS	**K**GM1234	REQUIRED IF PROVIDED
15K	KANBAN NUMBER	IF REQUIRED AS PART OF GM BUSINESS PROCESS	**15K**1155	REQUIRED IF PROVIDED
B	CONTAINER TYPE	GM SPECIFIED CONTAINER NUMBER OR IF NOT SPECIFIED REFERENCE SUCH AS CARTON	**B**KLT3214	REQUIRED
7Q	GROSS WEIGHT	GROSS WEIGHT OF MASTER PACK ROUNDED(NO DECIMALS)	**7Q**999**GT**	REQUIRED
2S	PICKUP SHEET IDENTIFIER	IF REQUIRED AS PART OF GM BUSINESS PROCESS	**2S**BO3456789	REQUIRED IF PROVIDED

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)	LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
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PDF 417 2D BAR CODE
DATA SYNTAX STRUCTURE

MESSAGE HEADER

FORMAT HEADER

MESSAGE TRAILER E_{O_T}

[)>R_S06G_SP12345678G_SQ160G_S1JUN123456789A2B4C6D8EG_S20LA6-987G_S21LLC 15CG_SKRC001G_S15KG1155G_SBKLT3214G_S7Q10GTG_S2SBO3456789$R_S$$E_{O_T}$

GROUP SEPARATOR G_S

DATA FORMAT 06 = DIs

RECORD SEPARATOR R_S

COMPLIANCE INDICATOR [)>

RECORD SEPARATOR R_S

THE SEQUENCE ORDER IN WHICH THE DATA IS ENCODED IN THE 2D BARCODE IS NOT SIGNIFIICANT. THE DATA IDENTIFIERS PERMIT THE SOFTWARE TO LOCATE AND/OR DETERMINE WHICH DATA IS NEEDED. MORE DETAILS REFER TO AIAG B14.

FOR MORE DETAILS REFER TO AIAG B14

ASCII/ISO 646 Character	DECIMAL	HEX
[	91	5B
)	41	29
>	62	3E
R_S	30	1E
F_S	28	1C
G_S	29	1D
E_{O_T}	04	04

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)	LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS

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PDF 417 2D BAR CODE
TECHNICAL SPECIFICATIONS

Note: Bar code enlarged for illustration purposes only

HEIGHT: 1.0 IN ± 0.2 IN (25.40 MM ± 5.08 MM) INCLUDING ALL-AROUND QUIET ZONE OF 0.04 IN (1MM) MUST FIT WITHIN SINGLE SUB-BLOCK

$Y=3X$

4 ....➤ **1X**

NOMINAL 7 COLUMNS **12**
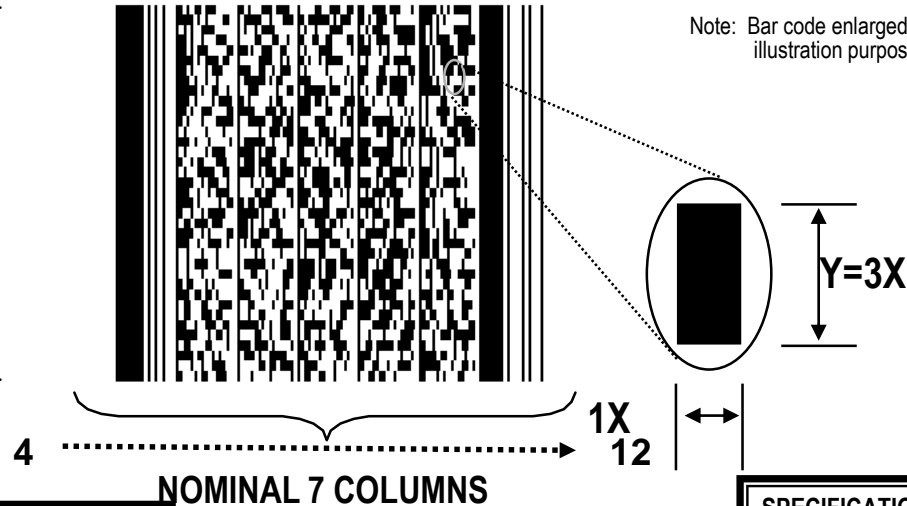
ERROR CORRECTION (SECURITY) LEVEL SHALL BE 5, 4, 0R 3 USE THE MAX ECC THAT WILLPRINT AND SCAN IN 2D LOCATION

SPECIFICATION: 'X' DIMENSION = MIN 0.010 INCH (10 MILS) (0.254 MM)

IT'S YOUR IMAGE
Your label is the first impression of your company and it's products.
Poorly printed labels, sloppy placement, and unscanable
bar codes reflect on the perception of your company.
The shipping label and associated process should
receive the same quality efforts as your product - it's your image.

CUSTOMER NAME: **ALL GM FACILITIES (GLOBALLY)**	LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS

AUTHORIZATION: **GM WORLD-WIDE PURCHASING**	ISSUE DATE: **06JAN2014**	VERSION . RELEASE **2013-01**	SPECIFICATION ID NUMBER: **GM 1724-A: LABEL** **TEMPLATE FOR INDIVIDUAL CONTAINERS**	**PAGE 11** **OF 14**

EDI PCI SEGMENTS

EDI File names

DELJIT EDI = DELIVERY JUST IN TIME

DELFOR EDI = DELIVER SCHEDULE MESSAGE
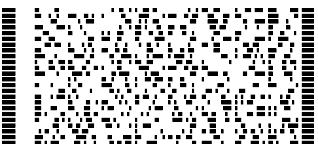
If DELJIT PCI segments 11Z-17Z are populated then the label data should be populated from this data. Example1.

If DELJIT PCI segments 11Z-17Z are not populated then most of the data comes from the DELFOR. Example 2.

EXAMPLE 1

WITH DELJIT EDI PCI SEGMENTS

FROM:
FROM ADDRESS LINE 1
FROM ADDRESS LINE 2
FROM ADDRESS LINE 3
FROM ADDRESS LINE 4
EMAIL PHONE CONTACT
ASSEMBLED/MADE IN XX

TO:
TO   ADDRESS   LINE   1
TO   ADDRESS   LINE   2
TO   ADDRESS   LINE   3
TO   ADDRESS   LINE   4

PLANT/DOCK: **LC 15C** (12Z)

QUANTITY: **160**

MATERIAL HANDLING CODE: **A6-987-** (11Z)

REFERENCE: **G1155**

PART NUMBER: **12345678**

LICENSE PLATE (1J)

UN 123456789 A2B4C6D8E

SHIPMENT DATE: **23DEC**2013

CONTAINER TYPE: **SC151208**

GROSS WEIGHT: **10 KG**

(13Z) (14Z) (15Z) (16Z) (17Z)

41L65
EMPTY?: STOCKMAN?:
STOCKMAN 21

GREEN WIDGET

Data contained in DELJIT takes precedence over data in DELFOR

DELJIT DATA

```
UNB+UNOA:2+MZ7:ZZ+7UP:ZZ+131112:0139+6087++GMDELJIT'
UNH+60870001+DELJIT:D:97A:UN+SH'
BGM+242:::SH+1331601+4'
DTM+137:20131112:102'
DTM+158:20131112:102'
DTM+159:20131209:102'
FTX+AAI+++MESSAGE'
RFF+AAN:47'
NAD+SU+017079625::16++GM PLANT'
NAD+ST+72668::92++4J- SJC BRAZIL FAB PLANT (MGOC)'
NAD+MI+88120::92'
SEQ+6'
PAC++:67'
PCI++A6-987++11Z::167'
PCI++LC 15C++12Z::167'
PCI++41L65++13Z::167'
PCI++EMPTY?: STOCKMAN?:++14Z::167'
PCI++ STOCKMAN++15Z::167'
PCI++++16Z::167'
PCI++GREEN WIDGET++17Z::167'
LIN+++12345678:IN'
PIA+1+3:RY'
LOC+11+D45'
LOC+159+FGAF:A604'
```
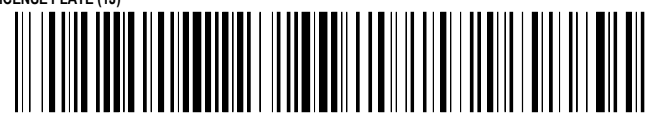
NOTE: IN THIS EXAMPLE PC1 SEGMENTS 15Z AND 16Z WERE NOT TRANSMITTED AND THEREFORE NOT PRINTED

CUSTOMER NAME:
ALL GM FACILITIES (GLOBALLY)

LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.

NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS

AUTHORIZATION:
GM WORLD-WIDE PURCHASING

ISSUE DATE:
06JAN2014

VERSION . RELEASE
2013-01

SPECIFICATION ID NUMBER:
GM 1724-A: LABEL TEMPLATE FOR INDIVIDUAL CONTAINERS

EXAMPLE 2
WITH OUT DELJIT EDI PCI SEGMENTS

FROM:	TO:	
FROM ADDRESS LINE 1	TO ADDRESS LINE 1	
FROM ADDRESS LINE 2	TO ADDRESS LINE 2	
FROM ADDRESS LINE 3	TO ADDRESS LINE 3	
FROM ADDRESS LINE 4	TO ADDRESS LINE 4	
EMAIL PHONE CONTACT		
ASSEMBLED/MADE IN XX	PLANT/DOCK: **72443 A1A2A**	

QUANTITY:	MATERIAL HANDLING CODE:	REFERENCE:
160	**A1A2A3A4**	**1234**

PART NUMBER
12345678

LICENSE PLATE (1J)

UN 123456789 A2B4C6D8E

SHIPMENT DATE:
23DEC 2013

CONTAINER TYPE:
SC151208

GROSS WEIGHT:
10 KG

Deliver note or PUS number
BO3456789

GREEN WIDGET

```
UNB+UNOA:2+MBXNOGM+MBXNOSUPPLIER+970608:0735+12++MGO'
UNH+1+DELFOR:D:97A:UN'
BGM+241::PS+12+5'
DTM+137:19970608:102'  Document issue date
DTM+158:19970609:102'  Horizon start date
DTM+159:19980315:102'  Horizon end date
FTX+AAI+++This forecast is subject to the fundamental
commercial conditions:specified in the GME-Materials
Management reQuirements and Conditions'
NAD+SU+084559798::16'  Supplier
NAD+MI+88122::92'  Material issuer
NAD+SF+123456789::16'  Ship From
CIS+37'
NAD+ST+72443::92'  Ship To CISCO
LIN+++12345678:IN'
PIA+1+7:RY++1234:MP'Kanban number with MP identifier
IMD+GREEN WIDGET++P:::DESCRIPTION'  Item Description
LOC+11+A1A2A'  Receiving dock
LOC+159+A1A2A3A4'  Line feed location/Material Handling
Code
FTX+AAI+++TEXT'
RFF+ON:A1A2A3A4A'  Purchase Order
QTY+79:99999:C62'
```
DELFOR DATA

```
UNB+UNOA:1+GMMBXNO+MBXNOSUPPLIER+970607:0735+MPUS0331030
++MGO'
UNH+1+DELJIT:D:97A:UN+PUS'
BGM+:::PUS+BO3456789+9'  MAIS Pick Up Sheet
identification
```
DELJIT DATA

> **Data contained in DELJIT takes precedence over data in DELFOR**

NOTE: IN THIS EXAMPLE PC1 SEGMENTS 15Z AND 16Z WERE NOT TRANSMITTED AND THEREFORE NOT PRINTED

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)	LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS

AUTHORIZATION:
GM WORLD-WIDE PURCHASING

ISSUE DATE:
06JAN2014

VERSION . RELEASE
2013-01

SPECIFICATION ID NUMBER: GM 1724-A: LABEL
TEMPLATE FOR INDIVIDUAL CONTAINERS

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