

SPECIFIC CRITERIA FOR THE GENERAL MOTORS GLOBAL TRADING PARTNER LABEL TEMPLATE:

- THE TEMPLATE IDENTIFIES HOW AND WHERE DATA IS TO BE PLACED ON THE LABEL WHEN IT IS REQUIRED AS PART OF A GM BUSINESS REQUIREMENT
- FONT SIZES ARE SPECIFIED FOR READABILITY - DATA THAT WILL NOT FIT AT THE SPECIFIED FONT SIZE IS TO BE TRUNCATED
- WHEN A MATERIAL HANDLING CODE (ALSO KNOWN AS "DLOC") IS REQUIRED, RECEIVING LOCATIONS ARE RESPONSIBLE FOR PROVIDING THE CORRECT INFORMATION TO THE SUPPLIER (VIA EDI)
- MINIMUM LABEL DIMENSIONS - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE
 - AT GMOV IN EUROPE IS THE PAPER FORMAT DINA5(~ 6" x 8") IN USE => IF IT WILL BE USED, PLEASE EXPAND THE FONT TO MAX
 - ALWAYS THE CONTAINER SIZE/PLACE FOR THE LABEL SHOULD BE THE DECISION WHICH PAPER SIZE MAY BE USED
- LABELS SHALL BE PRINTED WITH BLACK CHARACTERS ON WHITE BACKGROUND (NEITHER COLORED PAPER NOR COLORED INK IS ALLOWED)
- FONTS SHALL BE **UPPERCASE BOLD ARIAL NARROW, HELVETICA CONDENSED OR EQUIVALENT**
- BAR CODE SYMBOLOGIES ON THE LABEL SHALL BE: CODE 128 LINEAR BAR CODE, AND, PDF417 2-D BAR CODE
- DATES SHALL BE IN THE INTERNATIONAL FORMAT OF "DDMMYYYY" (EG: 25SEP2001)
- *SUPPLIERS MUST USE DELJIT-SH 2 CHARACTER PLANT CODE DATA IF THE PCI SEGMENTS ARE PROVIDED (=> PAGE 15)*
 - ALTERNATIVE IS TO USE THE 5 CHARACTER CISCO PLANT CODE FROM THE NAD+ST SEGMENT(=> PAGE16/17)
- WEIGHTS SHALL BE EXPRESSED IN THE INTERNATIONAL METRIC FORMAT OF KILOGRAMS (ROUNDED, NO DECIMAL)
- LABELS SHALL BE VERIFIED AS LEGIBLE BY THE SUPPLIER PER AIAG B10, B14, B8, B16, QS9000 AND ISO STANDARDS (NOTE: BAR CODES MUST BE EASILY SCANNABLE AND MEET OR EXCEED ANSI PRINT QUALITY "C" AT POINT OF RECEIPT)
- LABELS SHALL BE AFFIXED IN ACCORDANCE WITH GM1738 GUIDELINES (USUALLY OPPOSITE ENDS OF EACH CONTAINER)
- FOR LOCAL SUPPLIERS ONLY SHIPPING TO LOCAL GM PLANTS CAN USE THE LOCAL LANGUAGE BUT MUST HAVE COMMON LABEL FORMAT.

ADDITIONAL DETAILS AVAILABLE AT GENERAL MOTORS' SUPPLY POWER SITE "<https://gmsupplypower.covisint.com/web/portal/home>" (search on "GM1724")

EMAIL REQUESTS FOR ADDED CLARIFICATION OR SUGGESTED CHANGES TO: REVERENCE THE CONTACT LIST ON SUPPLY POWER

NOTE: SEE ALSO MASTER LABEL (GM1724-B) AND
MIXED LABEL (GM1724-C) STANDARDS
AND PACKAGING GUIDELINES (GM1738)

IT'S YOUR IMAGE

Your label is the impression of your company and it's products. Poorly printed labels, sloppy placement, and unscannable barcodes reflect on the perception of your company. The shipping label and associated processes should receive the same quality efforts as your product – it's your image.

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)		LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
AUTHORIZATION: GM WORLD-WIDE PURCHASING		ISSUE DATE: 15APR2015	VERSION . RELEASE 2015-01	SPECIFICATION ID NUMBER: GM 1724-A: LABEL TEMPLATE FOR INDIVIDUAL CONTAINERS	PAGE 1 OF 18

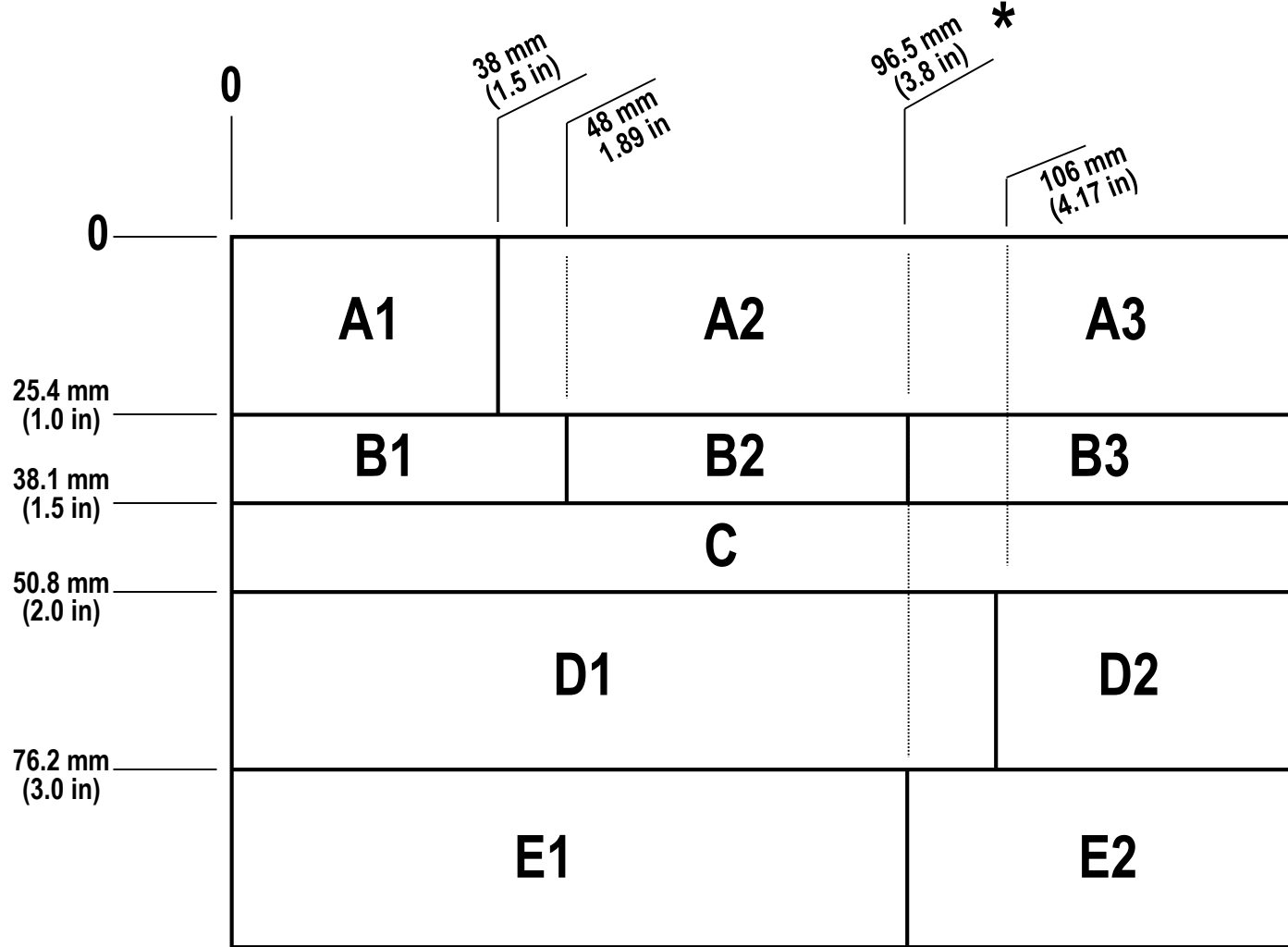
DATA LAYOUT

*It is recommended that this vertical separator line should not be printed.
(See Quiet Zone)*

A1 SHIP FROM	A2 SHIP TO	A3 2D SYMBOL
B1 QUANTITY	B2 ROUTING INFORMATION	B3 LOGISTICS REFERENCE #1
C GM PART NUMBER		
D1 LICENSE PLATE		D2 REFERENCE #2
E1 SUPPLIER AREA		E2 REFERENCE #3

MIMINUM LABEL DIMENSIONS - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE

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*

This dimension based on nominal 0.38 mm (0.015 in) Code 128 bar code license plate. The label provider must ensure quiet zone requirement of 6.4 mm (0.25 in) is maintained.

MINIMUM LABEL DIMENSIONS - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE

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DATA SOURCES

DATA FROM SUPPLIER FILES
NOTE: SUPPLIER CONTACT (PHONE OR E-MAIL) IS
AT THE SUPPLIER'S OPTION
ONLY NEED "MADE IN" OR "ASSEMBLED IN" TITLE

ADDRESS INFORMATION
SUPPLIER GENERATED
BASED ON CUSTOMER
ORDER

PLANT/DOCK CODE FROM
EDIFACT DELFOR OR
DELJIT PCI SEGMENT # 12
(=> Pages 16 – 18)

ENCODED 2D BAR CODE DATA
SHALL INCLUDE PART NUMBER,
PART QUANTITY, LICENSE PLATE,
PLANT/DOCK, MATERIAL HANDLING
CODE,
REFERENCE#1: PO NUMBER OR
KANBAN, (*DEPENDS ON BUSINESS
REQUIREMENT*).

ADDITIONAL RECOMMENDED
DATA:, CONTAINER TYPE, WEIGHT

DATA FROM SUPPLIER FILES
(QUANTITY SHOULD MATCH
CUSTOMER ORDER)

DATA FROM SUPPLIER
FILES
CUSTOMER PART NUMBER
MUST MATCH CUSTOMER
ORDER

SUPPLIER DUNS ID
COMBINED WITH SUPPLIER
GENERATED SHIP PACK
UNIQUE SERIAL NUMBER

UNRESTRICTED AREA
OF LABEL FOR
SUPPLIER'S USE
NOTE - USE APPROPRIATE
Dis AND DATA SYNTAX FOR
ALL BAR CODES

REFERENCE SUB-BLOCK #3
TEXT IS A DIRECT PASS-THROUGH OF
WHATEVER DATA IS RECEIVED IN EDIFACT
DELFOR OR DELJIT PCI SEGMENTS OR
PICKUP SHEET NUMBER

DELIVERYNOTE- or PUS- or INVOICE-NUMBER :

BO3456789
PCI - CODE VALUE Z13
PCI - CODE VALUE Z14
PCI - CODE VALUE Z15
PCI - CODE VALUE Z17

OPTIONAL SPECIAL SYMBOL
(EG: CRITICAL PART,
SAFETY, ETC.)
CHECK DRAWING IF NEEDED

REFERENCE SUB-BLOCK #2
DATE: SPECIFY TYPE, E.G.
SHIP, PACK, MANUFACTURING
SUPPLIER GENERATED
CONTAINER TYPE:
SUPPLIER GENERATED
BASED ON CUSTOMER
REQUIREMENTS
GROSS WEIGHT:
SUPPLIER GENERATED
ROUND - NO DECIMAL

FROM:
SUPPLIER NAME
FROM ADDRESS LINE 1
FROM ADDRESS LINE 2
FROM ADDRESS LINE 3
EMAIL PHONE CONTACT
MADE IN XX

TO:
GM PLANT NAME
TO ADDRESS LINE 1
TO ADDRESS LINE 2
TO ADDRESS LINE 3

PLANT/DOCK:
LC 15C

QUANTITY:
160

MATERIAL HANDLING CODE:
A6-987

REFERENCE:
G1155

PART NUMBER
12345678

LICENSE PLATE (1J)

UN 123456789 A2B4C6D8E

SHIPMENT DATE:
15APR2015

CONTAINER TYPE:
SC151208
GROSS WEIGHT:
10 KG

**Fonts shall be upper case bold arial narrow,
helvetica condensed or equivalent**

**NOTE: PCI INFORMATION QUALIFIED IN COMPOSITE DATA ELEMENT
C8027/7511; DATA PROVIDED IN COMPOSITE DATA ELEMENT C210/7102**

CUSTOMER NAME:
ALL GM FACILITIES (GLOBALLY)

LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER
HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.

NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON
THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY
STANDARDS

AUTHORIZATION:
GM WORLD-WIDE PURCHASING

ISSUE DATE:
15APR2015

VERSION . RELEASE
2015-01

SPECIFICATION ID NUMBER:
**GM 1724-A: LABEL
TEMPLATE FOR INDIVIDUAL CONTAINERS**

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OF 18**

FORMAT & FONT SPECS

FORMAT & FONT SPECS

FORMAT & FONT SPECS

Title: **FROM:**
6 Point, 1.5 mm, 0.06"
Address 4 lines max
10 point, 2.5 mm, 0.1"
Phone Number (Optional)
10 Point, 2.5 mm, 0.1"
MADE IN XXX or ASY IN XXX
10 Point, 2.5 mm, 0.1"

Title: **QUANTITY**
6 Point, 1.5 mm, 0.1"
Text
36 Point, 9.17mm, 0.36"

Title: **PART NUMBER**
6 Point, 1.5 mm, 0.06"
Part Number Text
44 Point, 11.2 mm, 0.44"
Graphic Optional
Safety/Security
Right Justified

Title: **LICENSE PLATE (1J)**
6 Point, 1.5 mm, 0.06"
Bar Code
Code 128
0.381 mm (15 mil) nominal
Height 13 mm (0.5 inch) min
Data Identifier: 1J
Assigning Authority: UN = D-U-N-S
9 digits D-U-N-S Number
9 characters container serial
number max
Human Readable Text
24 Point, 6.1 mm, 0.24"
*Note-Spaces are optional in human readable
text only. SPACES SHALL NOT BE
INCLUDED IN BAR CODE DATA*




Title: **TO:**
6 Point, 1.5 mm, 0.06"
Address 4 lines max
12 Point, 4.3 mm, 0.17"
Title: **PLANT DOCK**
6 Point, 1.5 mm, 0.06"
Plant/Dock Text
11 Character max
28 Point, 6.4 mm, 0.25"

Title: None
PDF 417 2D Bar Code per
AIAG B-16

Mat Handling Reference Sub-Block
Title: **MATERIAL HANDLING CODE**
6 Point, 1.5 mm, 0.06"
MATERIAL HANDLING CODE Text
8 Character max
36 Point, 9.17mm, 0.36"

Reference Sub-Block #1
Title: **REFERENCE**
6 Point, 1.5 mm, 0.06"
REFERENCE Text
8 Character max
36 Point, 9.1 mm, 0.36"

Reference Sub-Block #2
Title: **SHIPMENT DATE**
6 Point, 1.5 mm, 0.06"
Shipment Date Text (9 Characters)
Date Month
34 Point, 12.03 mm, 0.47"
Year
18 Point, 12.03 mm, 0.249"
Title: **CONTAINER TYPE**
6 Point, 1.5 mm, 0.06"
Container Type
14 Point, .005 mm, 0.20"
Title: **GROSS WEIGHT**
6 Point, 1.5 mm, 0.06"
Gross Weight Text
14 Point, .005 mm, 0.20"
Unit of Weight Text KG
14 Point, .005 mm, 0.47"

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK:		
QUANTITY: 160		MATERIAL HANDLING CODE: A6-987		
PART NUMBER 12345678		REFERENCE: G115		
LICENSE PLATE (1J)  UN 123456789 A2B4C6D8E		SHIPMENT DATE: 15APR2015		
SUPPLIER AREA		CONTAINER TYPE: SC151208 GROSS WEIGHT: 10 KG		DELIVERYNOTE- or PUS- or INVOICE-NUMBER : B03456789 PCI - CODE VALUE Z13 PCI - CODE VALUE Z14 PCI - CODE VALUE Z15 PCI - CODE VALUE Z17
Reference Sub-Block #3 Title: none 14 Point, 3.6 mm, 0.14" Text will be direct pass-through of whatever data is received in EDIFACT DELFOR or DELJIT PCI segments				

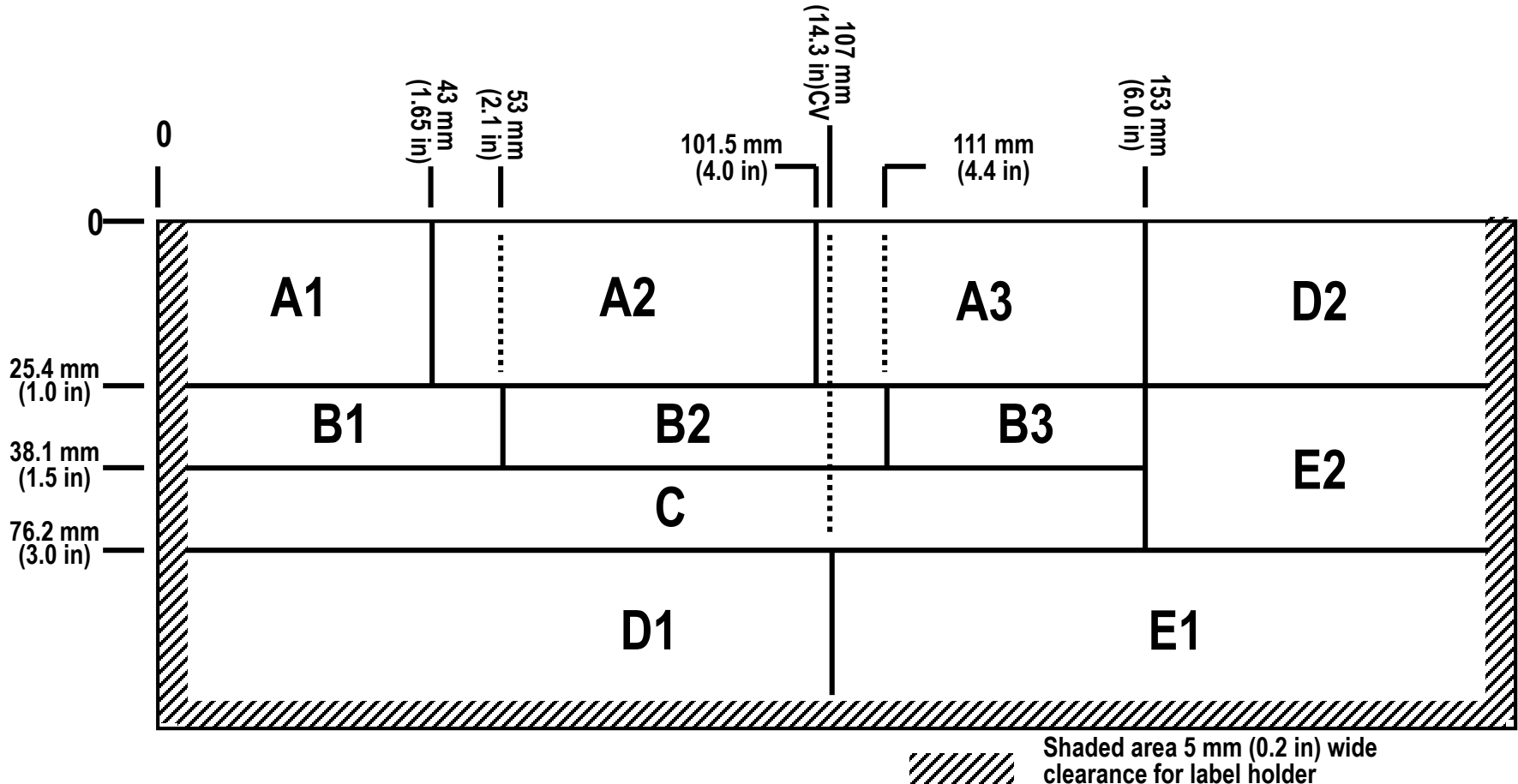
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DATA LAYOUT

for SMALL CONTAINERS (example KLT)

(Alternate format to be used at supplier's option when shipping parts in small containers)

74mm (3") x 210mm (8") label or equivalent



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FORMAT SPECIFICATIONS

for SMALL CONTAINERS (example KLT)

(Alternate format to be used at supplier's option when shipping parts in small containers)


74mm (3") x 210mm (8") label or equivalent

(Data Sources & Fonts Are The Same As On Pages 3 & 4 - Fonts sizes must be adjusted to the smaller KLT fields)

It is recommended that these vertical separator lines should not be printed. (See Quiet Zone)

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK: LC 15C			SHIPMENT DATE: 15APR2015 CONTAINER TYPE: SC151208 GROSS WEIGHT: 10 KG
QUANTITY: 160	MATERIAL HANDLING CODE: A6-987		REFERENCE: G1155		DELIVERYNOTE- or PUS- or INVOICE-NUMBER : B03456789 PCI - CODE VALUE Z13 PCI - CODE VALUE Z14 PCI - CODE VALUE Z15 PCI - CODE VALUE Z17
PART NUMBER 12345678					
LICENSE PLATE (1J)  UN 123456789 A2B4C6D8E			E1 SUPPLIER		

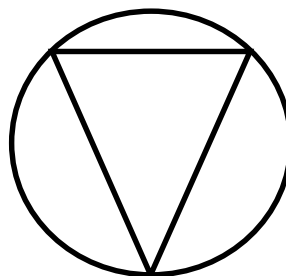
**FONTS SHALL BE UPPER CASE BOLD ARIAL NARROW,
HELVETICA CONDENSED OR EQUIVALENT**

 Shaded area 5 mm (0.2 in) wide is clearance for label holder

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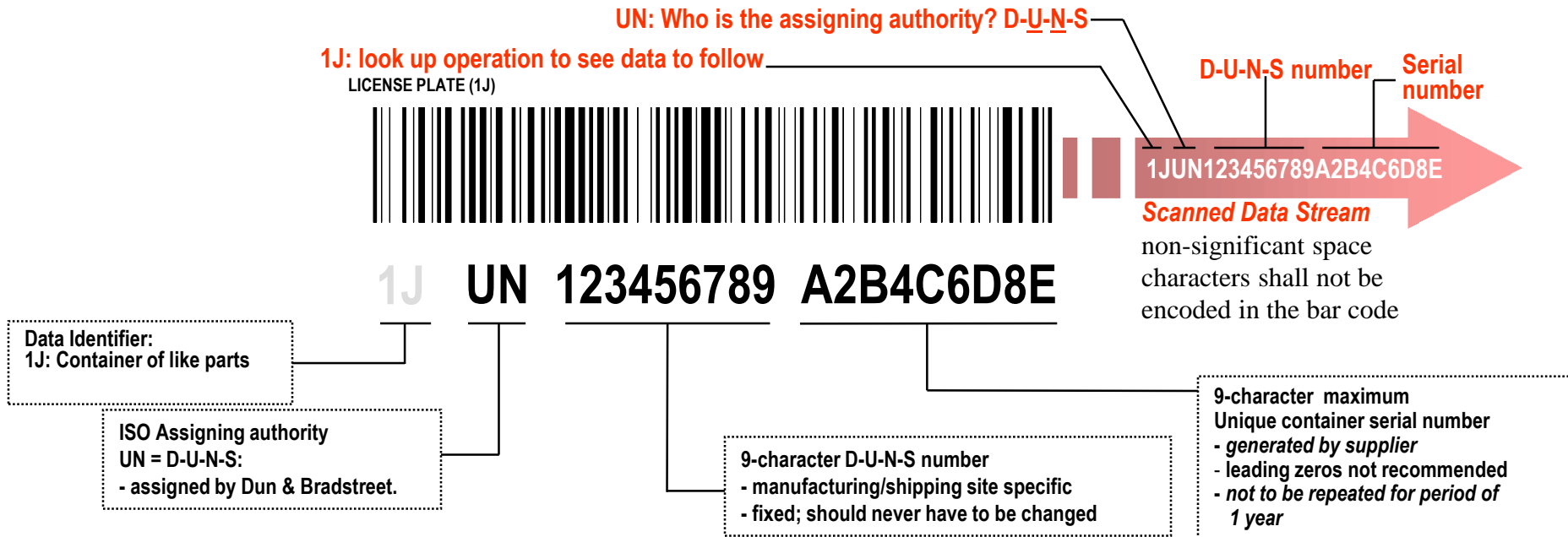
“CRITICAL PROCESS” SYMBOL GUIDELINES:

- The “critical process” symbol is applied to all operations which have been identified by the Plant Quality Manager as critical due to product characteristics that affect *product security* or *compliance with government regulations*. *Additional operations such as warranty , GCA, or high risk PFMEA’s may also be added* at the Plant Quality Manager's discretion.
- Any JES with a “Critical Process” symbol must agree with the Plant’s Critical Operation list.**



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CODE 128 BAR CODE STRUCTURE FOR LICENSE PLATE



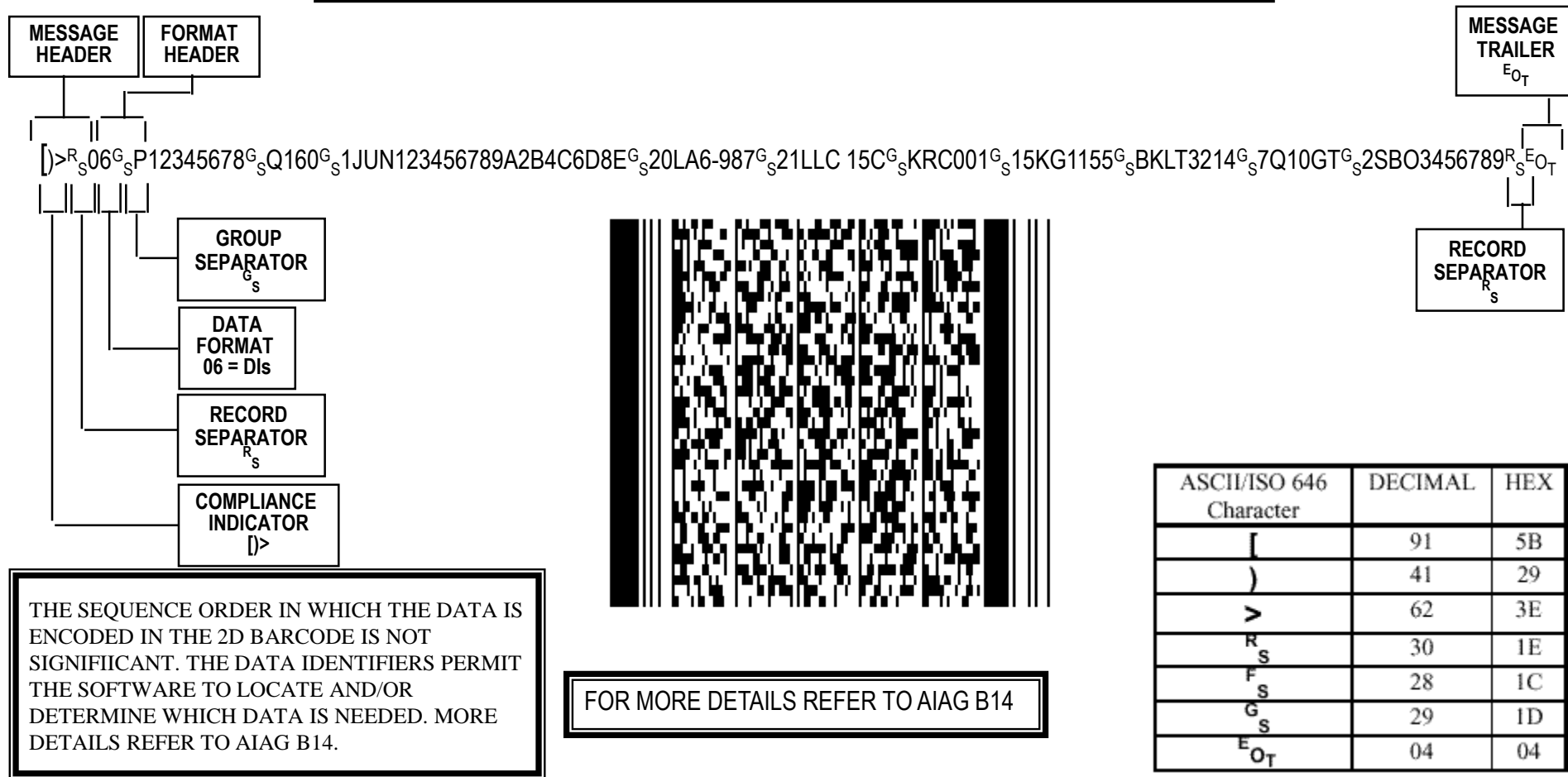
CODE 128 SPECIFICATION:

- 'X' DIMENSION SHALL BE IN THE RANGE OF 0.33 MM (0.013 INCH) TO 0.43 MM (0.017 INCH)
- BAR CODE HEIGHT SHALL BE A MINIMUM OF 13 MM (0.5 INCH)
- QUIET ZONE (AREA AT EACH END OF BAR CODE) SHALL BE A MINIMUM OF 6.3 MM (0.25 INCH)
- BAR CODE SHALL MEET A MINIMUM ANSI PRINT QUALITY GRADE OF 'C'

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PDF 417 2D BAR CODE

DATA SYNTAX STRUCTURE

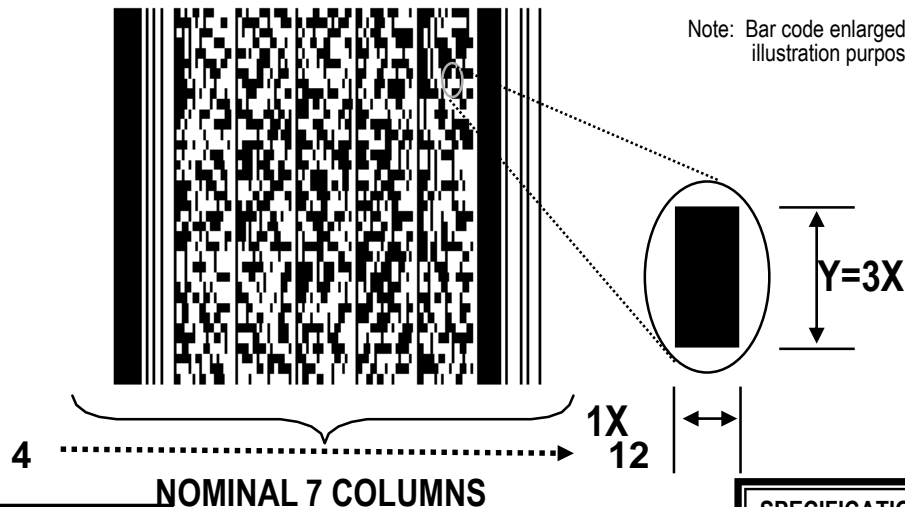


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PDF 417 2D BAR CODE

TECHNICAL SPECIFICATIONS

HEIGHT: 1.0 IN \pm 0.2 IN (25.40 MM \pm 5.08 MM)
INCLUDING ALL-AROUND QUIET ZONE OF
0.04 IN (1MM) MUST FIT WITHIN SINGLE
SUB-BLOCK



ERROR CORRECTION (SECURITY) LEVEL SHALL BE 5, 4, OR 3
USE THE MAX ECC THAT WILL PRINT AND SCAN IN 2D LOCATION

SPECIFICATION:
'X' DIMENSION = MIN 0.010 INCH (10 MILS)
(0.254 MM)

IT'S YOUR IMAGE

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bar codes reflect on the perception of your company.
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DATA IDENTIFIERS

DATA IDENTIFIERS (DIs) DEFINE THE NATURE OF THE DATA CONTAINED WITHIN THE LINEAR BAR CODE.

DIs ARE USED WITHIN THE 2D BAR CODE TO DEFINE THE NATURE OF THE DATA IN EACH FIELD.

THE TABLE BELOW REPRESENT TYPICAL DIs USED WITH GM COMMON GLOBAL SHIPPING LABEL TEMPLATES.

ADDITIONAL DIs MAY BE USED AS BUSINESS PROCESSES REQUIRE AND SHALL CONFORM TO AIAG B10, B14, ANSI, AND ISO STANDARDS

DATA IDENTIFIER (DI)	DEFINITION	COMMENT	EXAMPLE	WITHIN 2D BARCODE
P	GM PART NUMBER	TYPICALLY EIGHT(8) NUMERIC CHARACTERS	P12345678	REQUIRED
Q	QUANTITY	TYPICALLY EXPRESSED IN PIECES	Q160	REQUIRED
1J	LICENCE PLATE INDIVIDUAL CONTAINER OF LIKE PARTS	HAS STRUCTURE (=> PAGE 9)	1JUN123456789A2B4C6D8E	REQUIRED
20L	MATERIAL HANDLING CODE	DELIVERY LOCATION WITHIN PLANT	20LA6-967	REQUIRED
21L	PLANT/DOCK CODE	IDENTIFIES PLANT AND DELIVERY DOCK	21LLC 12C	REQUIRED
K	PO NUMBER	IF REQUIRED AS PART OF GM BUSINESS PROCESS	KGM1234	REQUIRED IF PROVIDED
15K	KANBAN NUMBER	IF REQUIRED AS PART OF GM BUSINESS PROCESS	15K1155	REQUIRED IF PROVIDED
B	CONTAINER TYPE	GM SPECIFIED CONTAINER NUMBER OR IF NOT SPECIFIED REFERENCE SUCH AS CARTON	BKLT3214	REQUIRED
7Q	GROSS WEIGHT	GROSS WEIGHT OF MASTER PACK ROUNDED(NO DECIMALS)	7Q999GT	REQUIRED
2S	SID SHIPMENT ID	IF REQUIRED AS PART OF GM BUSINESS PROCESS	2SBO3456789	REQUIRED

SID Shipment ID: DeliveryNote- or Pick-up-Sheet- or Invoice-Number

=> DeliveryNote is standard /// PUS-No. is used with DELJIT-PUS /// Invoice-Number is for Intercontinental Shipments

NOTE

OPEL/VAUXHALL WILL PROVIDE CISCO CODE RATHER THEN 2 CHARACTER PLANT CODE FOR PLANT/DOCK DATA AND THEY WILL PROVIDE KANBAN AND PICKUP SHEET DATA.

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GTL Data Reference

Label Block	Data Field on the GM-GTL Label	Barcode Data Identifier	GTL Font Size Arial Narrow in Points	KLT GTL Font Size Arial Narrow in Points	Field Length	Reference to EDI and Segment in the EDI Data	REQUIRED within 2D PDF BarCode
A1	Ship From Address		14	14		From Supplier	NO
A2	Ship To Address		18	14		From Supplier	NO
A2	Plant		44	24	5	From PCI 12Z if available / If not then from / DELFOR / DELJIT / NAD+ST	REQUIRED
A2	Dock	21L	44	24	3	From PCI 12Z if available / If not then from DELFOR / DELJIT / LOC+11	REQUIRED
B1	Quantity	Q	52	40		From Supplier	REQUIRED
B2	Material Handling Code	20L	52	40	9	DELFOR / DELJIT / LOC+159	REQUIRED
B3	Kanban Number	15K	52	40	4	DELFOR / DELJIT / PIA	If Provided
C	GM Part Number	P	52	40	8	DELFOR / DELJIT / LIN	REQUIRED
C	Security Sign					From Supplier / GM Part Drawing	NO
D1	License Plate	1J	28	24	18	From Supplier	REQUIRED
D2	Shipment Date		38	32	9	From Supplier	REQUIRED
D2	Container Type	B	28	14	8	DELFOR / DELJIT / PAC	REQUIRED
D2	Gross Weight	7Q	28	14		From Supplier	REQUIRED
E2	Shipment ID (DeliveryNote- or Pick-up-Sheet- or Invoice-Number)	2S	38	32		DELJIT PUS / BGM+242 or from Supplier	REQUIRED OV
E2	DELJIT PCI Segments		16	14		DELJIT / PCI if available	If Provided

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GM/Opel/Vauxhall and their MGO plants have the following EDIFACT message scenarios

EDIFACT:

1. DELFOR, DELJIT-SH and DESADV

⇒ Standard EDI message exchange - GM worldwide => also for all intercontinental suppliers)

2. DELFOR, DELJIT-PUS

⇒ no DESADV/ASN - only used with European suppliers – shipping to Opel/Vauxhall and some to GMHolden)

GTL (Global Transport Label):

Regarding the DESADV (SID in the EDIFACT BGM segment) and on the GTL label (Field E2: Delivery Note or PUS Number) must be used the following data:

1. The Delivery Note No. is created by the supplier – used for Standard Processes – same as SID No. in DESADV
=> DELFOR and DELJIT-SH are sent to the supplier – supplier sends DESADV
2. The PUS No. – must be used on the GTL's, if the supplier gets a DELJIT-PUS call-off message – containing the PUS-No.
=> DELFOR and DELJIT-PUS are sent to the supplier (copy from DELJIT-PUS to Logistics Carrier) – but no DESADV may be provided from supplier/carrier (PUS-No. acts as DeliveryNoteNo.)
3. For Intercontinental Shipments, there is mostly an Invoice No. used instead of the DeliveryNoteNumber
=> in the DESADV as SID and on DeliveryNote Paper => this Invoice No. must also be used on the GTL label
=> DELFOR and DELJIT-SH are sent to the supplier and the Logistics carrier – supplier sends DESADV

INFO: GM CCA (Customer Care & Aftersales) has the following EDI messages in use: DELFOR and DESADV – not all data content is the same/used as in MGO

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)		LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
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EDI PCI SEGMENTS

EDI File names

DELFOR = DELIVER FORECAST

=> Up to 40 weeks forecast

DELJIT = DELIVERY JUST IN TIME

=> Order/Call-off message for a specific quantity at a given day/time window

=> Standard Types: DELJIT-SH - Shipping Schedule or DELJIT-PUS - Pick-up Sheet)




=> If DELJIT PCI segments 11Z-17Z are populated then the label data should be populated from this data. Example1 (-> Page 15).

=> If DELJIT PCI segments 11Z-17Z are not populated then most of the data comes from the DELFOR. Example 2 + 3 (-> Pages 16/17).

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EXAMPLE 1

EDI: DELFOR+DELJIT-SH - with PCI SEGMENTS

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK: (1) LC 15C (12Z)			
QUANTITY: 160		MATERIAL HANDLING CODE: (3) A6-987 (11Z)		REFERENCE: (4) ONA1A2A3	
PART NUMBER (5) 12345678					
LICENSE PLATE (1J)  UN (6) 123456789 A2B4C6D8E				SHIPMENT DATE: 10APR2015 CONTAINER TYPE: (7) SC151208 GROSS WEIGHT: 10 KG	
<div><div>13Z</div><div>14Z</div><div>15Z</div><div>16Z</div><div>17Z</div></div>				Delivery Note- or PUS- or Invoice-Number 123456789 4JL65 EMPTY?: STOCKMAN?: STOCKMAN 21 GREEN WIDGET	

Data contained in DELJIT-SH takes precedence over data in DELFOR
e.g 'Plant Dock code' in PCI 12Z

UNB+UNOA:2+MBXGM+MBXSUPPLIER+970608:0735+12++MGO' UNH+1+DELFOR:D:97A:UN' BGM+241::PS+12+5' DTM+137:19970608:102'		DELFOR Document issue date	
..... FTX+AAI+++This forecast is subject'			
(6)	NAD+SU+123456789::16' NAD+MI+88122::92' NAD+SF+PLANT1234::16' GIS+37'	Supplier SF-Duns# Material issuer Ship From	
(1)	NAD+ST+72443::92'	Ship To CISCO plant code	
(5)	LIN+++12345678:IN' Part number PIA+1+7:RY++1234:MP'	Kanban No.with MP identifier	
(2)	LOC+11+15C' LOC+159+A1A2A3A4' FTX+AAI+++TEXT'	Receiving dock Linefeed location/Mat.Handl.Code	
(4)	RFF+ON: ONA1A2A3' 512QTY+79:99999:C62'	Purchase Order No.	
(7)	PAC+++SC108'	Container Type	
.....			




UNB+UNOA:2+MBXGM+MBXSUPP+131112:0139+6087++GMDELJIT' UNH+60870001+DELJIT:D:97A:UN+SH' BGM+242::SH+1331601+4' DTM+137:20131112:102'		DELJIT-SH Document issue date	
... FTX+AAI+++MESSAGE' RFF+AAI:47'			
(6)	NAD+SU+123456789::16++GM PLANT' NAD+ST+72668::92++4J- SJC BRAZIL FAB PLANT (MGOC)' NAD+MI+88120::92' SEQ+6' PAC++:67'		
(3)	PCI++A6-987++11Z::167' PCI++LC 15C++12Z::167' PCI++41L65++13Z::167'	(1) (2)	
(5)	PCI++EMPTY?: STOCKMAN?:++14Z::167' PCI++ STOCKMAN++15Z::167' PCI+++16Z::167' PCI++GREEN WIDGET++17Z::167' LIN+++12345678:IN' PIA+1+3:RY' LOC+11+15C' LOC+159+GAF-A004'	(3)	

NOTE: IN THIS EXAMPLE PC1 SEGMENTS 15Z AND 16Z WERE NOT TRANSMITTED AND THEREFORE NOT PRINTED

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)		LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
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EXAMPLE 2

EDI: DELFOR+DELJIT-SH – no PCI SEGMENTS

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK: (1) 72443 A1A (2)			
QUANTITY: 160		MATERIAL HANDLING CODE: (3) A1A2A3A4		REFERENCE: (4) 1234	
PART NUMBER (5) 12345678					
LICENSE PLATE (1J)  UN ⁽⁶⁾ 123456789 A2B4C6D8E		SHIPMENT DATE: 10APR2015 CONTAINER TYPE: (7) SC151208 GROSS WEIGHT: 10 KG			
		Delivery Note- or PUS- or Invoice-Number 123456789			

GTL Data in DELFOR and DELJIT-SH are the same

NOTE: INTERCONTINENTAL SUPPLIERS MUST USE THE INVOICE-NUMBER AS 'DELIVERY- OR PUS-NUMBER' => SEE PAGE 11



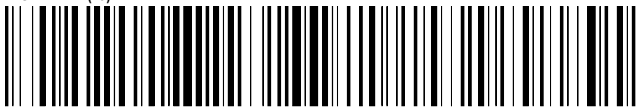
CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)		LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
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UNB+UNOA:2+MBXNOGM+MBXNOSUPPLIER+970608:0735+12++MGO'
UNH+1+DELFOR:D:97A:UN'
BGM+241::PS+12+5'
DTM+137:19970608:102'
DELFOR
Document issue date
.....
FTX+AAI+++This forecast is subject'
(6) NAD+SU+123456789:::16' Supplier SF-Duns#
NAD+MI+88122:::92' Material issuer
NAD+SF+PLANT1234:::16' Ship From
GIS+37'
(1) NAD+ST+72443:::92' Ship To CISCO plant code
(5) LIN+++12345678:IN' Part number
(4) PIA+1+7:RY++1234:MP' Kanban number with MP identifier
(2) LOC+11+A1A' Receiving dock
(3) LOC+159+A1A2A3A4' Line feed location/Material Handling Code
FTX+AAI+++TEXT'
(4) RFF+ON:ONA1A2A3A' Purchase Order No.
QTY+79:99999:C62'
(7) PAC+++0X00E010' Container Type
.....

UNB+UNOA:1+MBXNOGM+MBXNOSUPPLIER+970607:0735+SHSH030++MGO'
UNH+1+DELJIT:D:97A:UN+SH'
BGM+:::SH+B03456789+5'
(6) NAD+SU+123456789:::16'
(1) NAD+ST+72443:::92'
CTA+IC+:Jonny Testname'
COM+?+44 1513502999:TE'
NAD+MI+88122:::92' Material issuer
NAD+MI+GM:::92 '
NAD+CA+A300:::92 '
NAD+AF+A306:::92 '
CTA+IC+GM M EP CCC '
COM+?+44 151350299:TE '
(7) PAC+119++0X00E010 '
(5) LIN+++12345678:IN '
(4) PIA+1+1234:MP '
(2) LOC+11+A1A '
(3) LOC+159+A1A2A3A4 '
.....
DELJIT-SH

EXAMPLE 3

EDI: DELFOR+DELJIT-PUS - no PCI SEGMENTS

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK: (1) 72443 A1A (2)			
QUANTITY: 160		MATERIAL HANDLING CODE: (3) A1A2A3A4		REFERENCE: (4) 1234	
PART NUMBER (5) 12345678 					
LICENSE PLATE (1J)  UN (6) 123456789 A2B4C6D8E				SHIPMENT DATE: 10APR2015 CONTAINER TYPE: (7) SC151208 GROSS WEIGHT: 10 KG	
				DeliveryNote- or PUS- or Invoice-Number B03456789 (8)	

PUS Number must be taken from the DELJIT-PUS -
All other GTL Data are the same in DELFOR and DELJIT-SH

UNB+UNOA:2+MBXNOGM+MBXNOSUPPLIER+970608:0735+12++MGO'
UNH+1+DELFOR:D:97A:UN'
BGM+241::PS+12+5'
DTM+137:19970608:102'
DELFOR
Document issue date
.....
FTX+AAI+++This forecast is subject'
(6) NAD+SU+123456789::16' Supplier SF-Duns#
NAD+MI+88122::92' Material issuer
NAD+SF+PLANT1234::16' Ship From
GIS+37'
(1) NAD+ST+72443::92' Ship To CISCO plant code
(5) LIN+++12345678:IN' Part number
(4) PIA+1+7:RY++1234:MP' Kanban number with MP identifier
(2) LOC+11+A1A' Receiving dock
(3) LOC+159+A1A2A3A4' Line feed location/Material Handling Code
FTX+AAI+++TEXT'
(4) RFF+ON:ONA1A2A3A' Purchase Order No.
QTY+79:99999:C62'
(7) PAC+++SC151208' Container Type
.....

UNB+UNOA:1+MBXNOGM+MBXNOSUPPLIER+970607:0735+MPUS0331030++MGO'
UNH+1+DELJIT:D:97A:UN+PUS'
(8) BGM+::PUS+B03456789+9' Pick Up Sheet Number
(6) NAD+SU+123456789::16'
(1) NAD+ST+72443::92'
CTA+IC+:Jonny Testname'
COM+?+44 1513502999:TE'
NAD+MI+88122::92' Material issuer
NAD+MI+GM::92'
NAD+CA+A300::92'
NAD+AF+A306::92'
CTA+IC+GM M EP CCC'
COM+?+44 151350299:TE'
(7) PAC+119++SC151208'
(5) LIN+++12345678:IN'
(4) PIA+1+1234:MP'
(2) LOC+11+A1A'
(3) LOC+159+A1A2A3A4'
.....

The data (1) to (7) are in both messages.
But as we need here also PUS#(8)
=> DELJIT-PUS must be used

DELJIT-PUS

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)		LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
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