

SPECIFIC CRITERIA FOR THE GENERAL MOTORS GLOBAL TRADING PARTNER LABEL TEMPLATE:

- THE TEMPLATE IDENTIFIES HOW AND WHERE DATA IS TO BE PLACED ON THE LABEL WHEN IT IS REQUIRED AS PART OF A GM BUSINESS REQUIREMENT
- FONT SIZES ARE SPECIFIED FOR READABILITY - DATA THAT WILL NOT FIT AT THE SPECIFIED FONT SIZE IS TO BE TRUNCATED
- WHEN A MATERIAL HANDLING CODE (ALSO KNOWN AS “DLOC”) IS REQUIRED, RECEIVING LOCATIONS ARE RESPONSIBLE FOR PROVIDING THE CORRECT INFORMATION TO THE SUPPLIER (VIA EDI)
- MINIMUM LABEL DIMENSIONS - APPROXIMATELY 4” (102 MM) HIGH BY 6” (152 MM) WIDE
 - IN EUROPE IS THE PAPER FORMAT DINA5(~ 6” x 8”) IN USE => IF IT WILL BE USED, PLEASE EXPAND THE FONT TO MAX
 - ALWAYS THE CONTAINER SIZE/PLACE FOR THE LABEL SHOULD BE THE DECISION WHICH PAPER SIZE MAY BE USED
- LABELS SHALL BE PRINTED WITH BLACK CHARACTERS ON WHITE BACKGROUND (NEITHER COLORED PAPER NOR COLORED INK IS ALLOWED)
- FONTS SHALL BE **UPPERCASE BOLD ARIAL NARROW, HELVETICA CONDENSED OR EQUIVALENT**
- BAR CODE SYMBOLOGIES ON THE LABEL SHALL BE: CODE 128 LINEAR BAR CODE, AND, DATA Matrix 2-D BAR CODE
- DATES SHALL BE IN THE INTERNATIONAL FORMAT OF “DDMMYYYY” (EG: 25SEP2001)
- *SUPPLIERS MUST USE DELJIT-SH 2 CHARACTER PLANT CODE DATA IF THE PCI SEGMENTS ARE PROVIDED (=> PAGE 15)*
 - *ALTERNATIVE IS TO USE THE 5 CHARACTER CISCO PLANT CODE FROM THE NAD+ST SEGMENT(=> PAGE16/17)*
- WEIGHTS SHALL BE EXPRESSED IN THE INTERNATIONAL METRIC FORMAT OF KILOGRAMS (ROUNDED, NO DECIMAL)
- LABELS SHALL BE VERIFIED AS LEGIBLE BY THE SUPPLIER PER AIAG B10, B14, B8, B16, QS9000 AND ISO STANDARDS
 - (NOTE: BAR CODES MUST BE EASILY SCANNABLE AND MEET OR EXCEED ANSI PRINT QUALITY according to ISO/IEC 15415 as “C, 1.5/10/660” AT POINT OF RECEIPT. THE DATA MATRIX SYMBOLOGY ERROR CORRECTION SHOULD BE SET TO ECC200.)
- LABELS SHALL BE AFFIXED IN ACCORDANCE WITH GM1738 GUIDELINES (USUALLY OPPOSITE ENDS OF EACH CONTAINER)
- FOR LOCAL SUPPLIERS ONLY SHIPPING TO LOCAL GM PLANTS CAN USE THE LOCAL LANGUAGE BUT MUST HAVE COMMON LABEL FORMAT.

ADDITIONAL DETAILS AVAILABLE AT GENERAL MOTORS' SUPPLY POWER SITE “<https://gmsupplypower.covisint.com/web/portal/home>” (search on “GM1724”)

EMAIL REQUESTS FOR ADDED CLARIFICATION OR SUGGESTED CHANGES TO: REVERENCE THE CONTACT LIST ON SUPPLY POWER

NOTE: SEE ALSO MASTER LABEL (GM1724-B) AND
MIXED LABEL (GM1724-C) STANDARDS
AND PACKAGING GUIDELINES (GM1738)

IT'S YOUR IMAGE

Your label is the impression of your company and it's products. Poorly printed labels, sloppy placement, and unscannable barcodes reflect on the perception of your company. The shipping label and associated processes should receive the same quality efforts as your product – it's your image.

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)		LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
AUTHORIZATION: GM WORLD-WIDE PURCHASING	ISSUE DATE: 27NOV2017	VERSION . RELEASE 2017-01	SPECIFICATION ID NUMBER: GM 1724-A: LABEL TEMPLATE FOR INDIVIDUAL CONTAINERS	PAGE 1 OF 18	

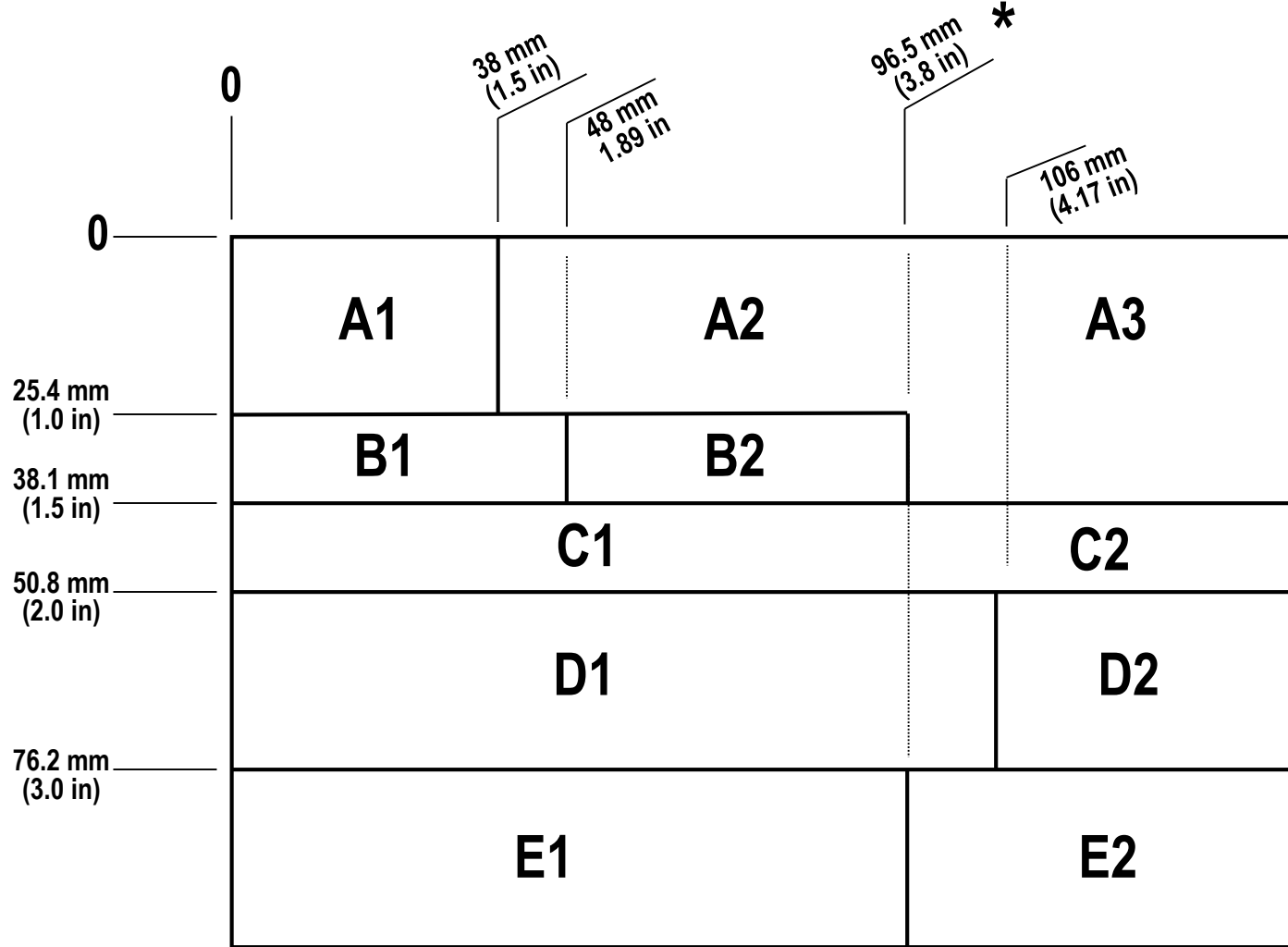
DATA LAYOUT

*It is recommended that this vertical separator line should not be printed.
(See Quiet Zone)*

A1 SHIP FROM	A2 SHIP TO		A3 2D SYMBOL
B1 QUANTITY	B2 ROUTING INFORMATION		
C1 GM PART NUMBER			C2 LOGISTICS REFERENCE #1
D1 LICENSE PLATE			D2 REFERENCE #2
E1 SUPPLIER AREA			E2 REFERENCE #3

MIMINUM LABEL DIMENSIONS - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE

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*

This dimension based on nominal 0.38 mm (0.015 in) Code 128 bar code license plate. The label provider must ensure quiet zone requirement of 6.4 mm (0.25 in) is maintained.

MINIMUM LABEL DIMENSIONS - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE

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DATA SOURCES

DATA FROM SUPPLIER FILES
NOTE: SUPPLIER CONTACT (PHONE OR E-MAIL) IS AT THE SUPPLIER'S OPTION
ONLY NEED "MADE IN" OR "ASSEMBLED IN" TITLE

ADDRESS INFORMATION
SUPPLIER GENERATED
BASED ON CUSTOMER
ORDER

PLANT/DOCK CODE FROM
EDIFACT DELFOR OR
DELJIT PCI SEGMENT # 12
(=> Pages 16 – 18)

ENCODED 2D BAR CODE DATA
SHALL INCLUDE PART NUMBER,
PART QUANTITY, LICENSE PLATE,
PLANT/DOCK, MATERIAL HANDLING
CODE,
REFERENCE#1: PO NUMBER OR
KANBAN, (*DEPENDS ON BUSINESS
REQUIREMENT*).

ADDITIONAL RECOMMENDED
DATA:, CONTAINER TYPE, WEIGHT

DATA FROM SUPPLIER FILES
(QUANTITY SHOULD MATCH
CUSTOMER ORDER)

DATA FROM SUPPLIER
FILES
CUSTOMER PART NUMBER
MUST MATCH CUSTOMER
ORDER

SUPPLIER DUNS ID
COMBINED WITH SUPPLIER
GENERATED SHIP PACK
UNIQUE SERIAL NUMBER

UNRESTRICTED AREA
OF LABEL FOR
SUPPLIER'S USE
NOTE - USE APPROPRIATE
Dis AND DATA SYNTAX FOR
ALL BAR CODES

REFERENCE SUB-BLOCK #3
TEXT IS A DIRECT PASS-THROUGH OF
WHATEVER DATA IS RECEIVED IN EDIFACT
DELFOR OR DELJIT PCI SEGMENTS, PICKUP
SHEET NUMBER, OR EXPIRATION DATE.




DELIVERY NOTE or PUS or INVOICE NUMBER:
BO3456789
PCI - CODE VALUE Z13
PCI - CODE VALUE Z15
PCI - CODE VALUE Z17
EXP DATE: **01FEB2017**

MATERIAL HANDLING CODE FROM
EDIFACT DELFOR OR DELJIT PCI
SEGMENT #11 (=> Pages 14 – 17)

REFERENCE SUB-BLOCK #1
CUSTOMER REQUESTED REF
FROM DELFOR
(e.g. KANBAN- or PO-NO.)

OPTIONAL SPECIAL SYMBOL or
EXPIRATION DATE
CRITICAL PART, SAFETY, ETC.)
EXP = EXPIRATION DATE TITLE
CHECK DRAWING IF NEEDED

REFERENCE SUB-BLOCK #2
DATE: SPECIFY TYPE, E.G.
SHIP, PACK, MANUFACTURING,
SUPPLIER GENERATED,
CONTAINER TYPE:
BASED ON CUSTOMER
REQUIREMENTS
GROSS WEIGHT:
SUPPLIER GENERATED
ROUND – NO DECIMAL

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK: LC 15C		
QUANTITY: 160		MATERIAL HANDLING CODE: A6-987		
PART NUMBER: 12345678		REFERENCE: G1155		
LICENSE PLATE: 		SHIPMENT DATE: 9OCT 2017 CONTAINER TYPE: SC151208 GROSS WEIGHT: 10 KG		
UN 123456789 A2B4C6D8E		REFERENCE SUB-BLOCK #3 TEXT IS A DIRECT PASS-THROUGH OF WHATEVER DATA IS RECEIVED IN EDIFACT DELFOR OR DELJIT PCI SEGMENTS, PICKUP SHEET NUMBER, OR EXPIRATION DATE.		

**Fonts shall be upper case bold arial narrow,
helvetica condensed or equivalent**

**NOTE: PCI INFORMATION QUALIFIED IN COMPOSITE DATA ELEMENT
C8027/7511; DATA PROVIDED IN COMPOSITE DATA ELEMENT C210/7102**

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)		LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
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FORMAT & FONT SPECS

**FONTS SHALL BE UPPER CASE BOLD ARIAL NARROW,
HELVETICA CONDENSED OR EQUIVALENT**

Title: **TO:**
6 Point, 1.5 mm, 0.06"
Address 4 lines max
12 Point, 4.3 mm, 0.17"
Title ; **PLANT**
DOCK
6 Point, 1.5 mm, 0.06"
Plant/Dock Text
14 Character max
28 Point, 6.4 mm, 0.25"

Title: None
Data Matrix per AIAG B-16

Mat Handling Reference Sub-Block
Title: **MATERIAL HANDLING CODE**
6 Point, 1.5 mm, 0.06"
MATERIAL HANDLING CODE Text
12 Character max
36 Point, 9.17mm, 0.36"

Reference Sub-Block #1
Title: **REFERENCE**
6 Point, 1.5 mm, 0.06"
REFERENCE Text
8 Character max
36 Point, 9.1 mm, 0.36"

Reference Sub-Block #2

Title: **REQUIRED DATE**
6 Point, 1.5 mm, 0.06"
Required Date Text (9 Characters)
Date Month
34 Point, 12.03 mm, 0.47"
Year
18 Point, 12.03 mm, 0.249"




Title: **CONTAINER TYPE**
6 Point, 1.5 mm, 0.06"
Container Type
14 Point, .005 mm, 0.20"
Title: **GROSS WEIGHT**
6 Point, 1.5 mm, 0.06"
Gross Weight Text
14 Point, .005 mm, 0.20"
Unit of Weight Text **KG**
14 Point, .005 mm, 0.47"

Title: FROM:
6 Point, 1.5 mm, 0.06"
Address 4 lines max
10 point, 2.5 mm, 0.1"
Phone Number (Optional)
10 Point, 2.5 mm, 0.1"
MADE IN XXX or ASY IN XXX
10 Point, 2.5 mm, 0.1"

Title: **QUANTITY**
6 Point, 1.5 mm, 0.1"
Text
36 Point, 9.17mm, 0.36"

Title: **PART
NUMBER**
6 Point, 1.5 mm, 0.06"
Part Number Text
44 Point, 11.2 mm, 0.44"
Graphic Optional
Safety/Security
Right Justified

Title: **LICENSE PLATE (1J)**
6 Point, 1.5 mm, 0.06"
Bar Code
Code 128
X-Dim 0.35814 mm (14.2 mil) nominal
Height 16.5 mm (0.65 inch) min
Data Identifier: 1J
Assigning Authority: UN = D-U-N-S
9 digits D-U-N-S Number
9 characters container serial
number max
Human Readable Text
20 Point , 7 mm, 0.27"
*Note-Spaces are optional in human readable
text only. SPACES SHALL NOT BE
INCLUDED IN BAR CODE DATA*

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK: LC 15C			
QUANTITY: 160		MATERIAL HANDLING CODE: A6-987			
PART NUMBER: 12345678 				REFERENCE: G1155	
LOGO/PLATE ID: 				SHIPMENT DATE: 9OCT 2017 CONTAINER TYPE: SC151208 GROSS WEIGHT: 10 KG	
Reference Sub-Block #3 Title: none 14 Point, 3.6 mm, 0.14" Text will be direct pass-through of whatever data is received in EDIFACT DELFOR or DELJIT PCI segments				DELIVERY NOTE or PUS or INVOICE NUMBER: BO3456789 PCI - CODE VALUE Z13 PCI - CODE VALUE Z15 PCI - CODE VALUE Z17 EXP DATE: 01FEB2017	
Title: EXP DATE 6 Point, 1.5 mm, 0.06" Required Date Text (9 Characters) Date: International date format 18 Point, 12.03 mm, 0.249"					

Reference Sub-Block #3
Title: none
14 Point, 3.6 mm, 0.14"
Text will be direct pass-through of
whatever data is received in EDIFACT
DELFOR or DELJIT PCI segments

Title: **EXP DATE** 6 Point, 1.5 mm, 0.06"
Required Date Text (9 Characters)
Date: International date format 18 Point 12.03 mm, 0.249"

CUSTOMER NAME:
ALL GM FACILITIES (GLOBALLY)

LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER
HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.

NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS

AUTHORIZATION:
GM WORLD-WIDE PURCHASING

ISSUE DATE:
27NOV2017

VERSION . RELEASE
2017-01

SPECIFICATION ID NUMBER: GM 1724-A: LABEL
TEMPLATE FOR INDIVIDUAL CONTAINERS

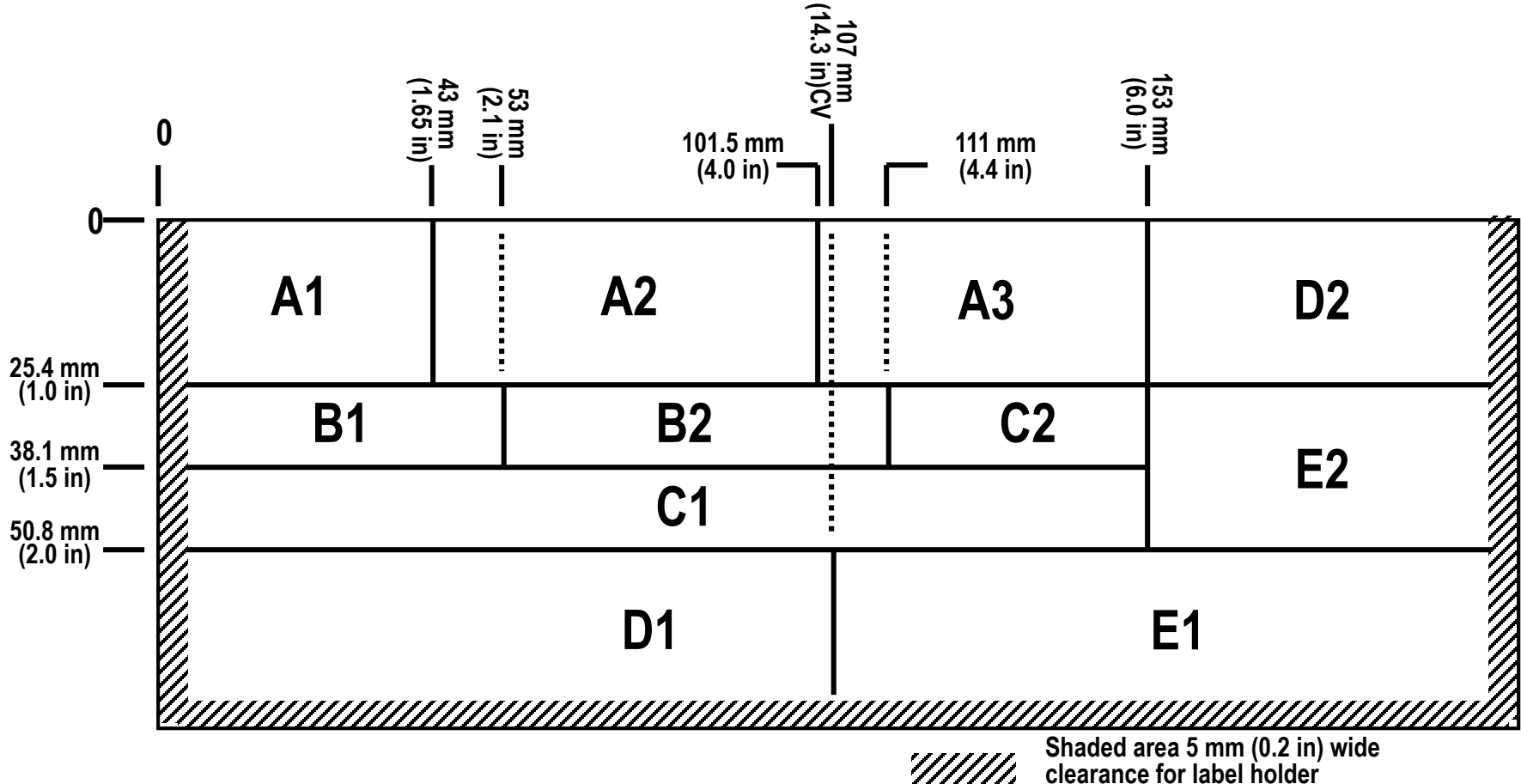
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DATA LAYOUT

for SMALL CONTAINERS (example KLT)

(Alternate format to be used at supplier's option when shipping parts in small containers)

76.2mm (3") x 210mm (8") label or equivalent



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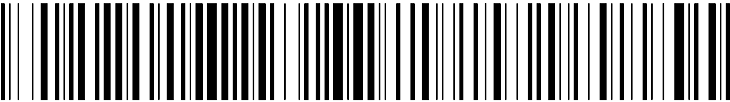
FORMAT SPECIFICATIONS

for SMALL CONTAINERS (example KLT)


(Alternate format to be used at supplier's option when shipping parts in small containers)
76.2 mm (3") x 210 mm (8") label or equivalent

(Data Sources & Fonts Are The Same As On Pages 3 & 4 - Fonts sizes must be adjusted to the smaller KLT fields)

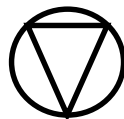
It is recommended that these vertical separator lines should not be printed. (See Quiet Zone)

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK: LC 15C			SHIPMENT DATE: 15APR2017 CONTAINER TYPE: SC151208 GROSS WEIGHT: 10 KG
QUANTITY: 160	MATERIAL HANDLING CODE: A6-987		REFERENCE: G1155		DELIVERYNOTE- or PUS- or INVOICE-NUMBER : B03456789 PCI - CODE VALUE Z13 PCI - CODE VALUE Z14 PCI - CODE VALUE Z15 PCI - CODE VALUE Z17
PART NUMBER 12345678					
LICENSE PLATE (1J)  UN 123456789 A2B4C6D8E			E1 SUPPLIER		

**FONTS SHALL BE UPPER CASE BOLD ARIAL NARROW,
HELVETICA CONDENSED OR EQUIVALENT**

 Shaded area 5 mm (0.2 in) wide is clearance for label holder

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“CRITICAL PROCESS” SYMBOL GUIDELINES:

- The “critical process” symbol is applied to all operations which have been identified by the part design documents or the Plant Quality Manager as critical due to product characteristics that affect *product security* or *compliance with government regulations*. *Additional operations such as warranty , GCA, or high risk PFMEA’s may also be added* at the Plant Quality Manager's discretion.
- Any JES with a “Critical Process” symbol must agree with the Plant’s Critical Operation list.

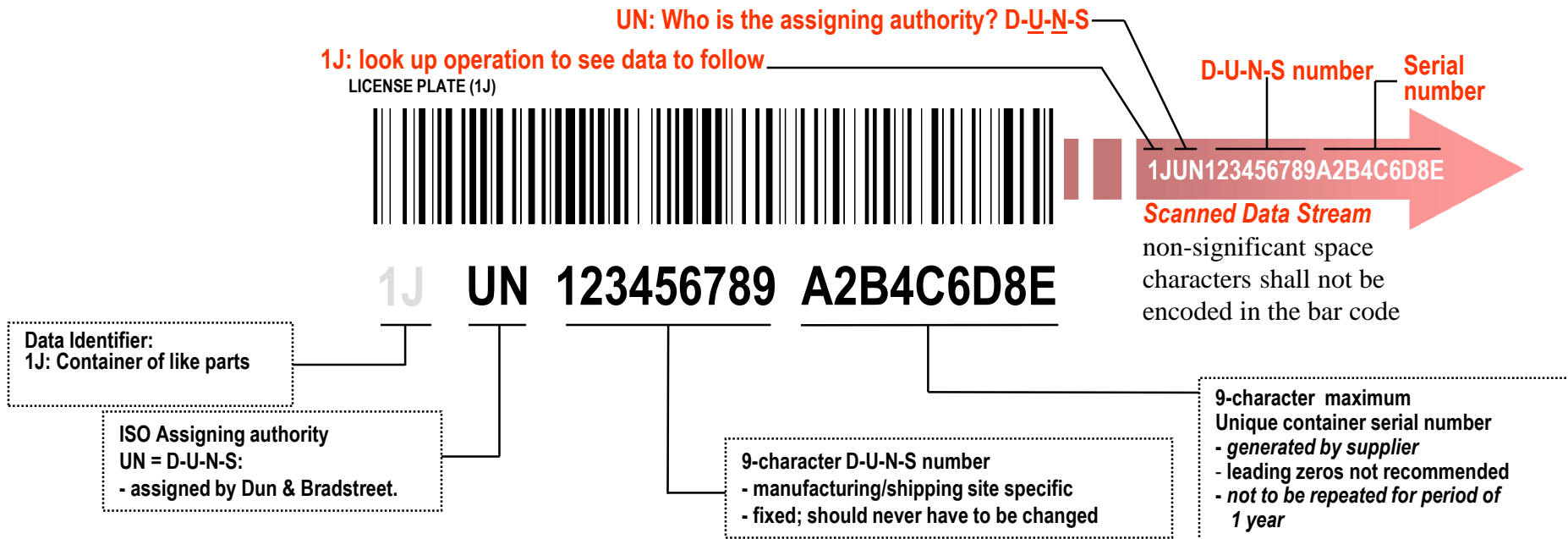
EXP DATE: **01FEB2017**

Expiration Date:

- The supplier will reference the part design document or the BOM to determine whether the expiration date is required. **Driver** - Identified by Manufacturing Engineering through the Process Failure Mode and Effects Analysis (PFMEA) If the assembly has a dispensed material in the assembly they will need to complete the “use by” expiration date.

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CODE 128 BAR CODE STRUCTURE FOR LICENSE PLATE



CODE 128 SPECIFICATION:

- 'X' DIMENSION SHALL BE IN THE RANGE OF 0.35814 MM (0.0141 INCH) NOMINAL
- BAR CODE HEIGHT SHALL BE A MINIMUM OF 16.5 MM (0.65 INCH)
- QUIET ZONE (AREA AT EACH END OF BAR CODE) SHALL BE A MINIMUM OF 6.3 MM (0.25 INCH)
- BAR CODE SHALL MEET A MINIMUM ANSI PRINT QUALITY GRADE OF 'C'

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DATA MATRIX 2D BAR CODE

DATA SYNTAX STRUCTURE

MESSAGE
HEADER

FORMAT
HEADER



THE SEQUENCE ORDER IN WHICH THE DATA IS ENCODED IN THE 2D BARCODE IS NOT SIGNIFICANT. THE DATA IDENTIFIERS PERMIT THE SOFTWARE TO LOCATE AND/OR DETERMINE WHICH DATA IS NEEDED. MORE DETAILS REFER TO AIAG B14.

FOR MORE DETAILS REFER TO AIAG B14

THE DATA MATRIX SYMBOLOGY ERROR CORRECTION SHOULD BE SET TO ECC200

ASCII/ISO 646 Character	DECIMAL	HEX
[91	5B
)	41	29
>	62	3E
R_s	30	1E
F_s	28	1C
G_s	29	1D
E_{OT}	04	04

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DATA MATRIX

TECHNICAL SPECIFICATIONS

DATA MATRIX BARCODES SHOULD MAINTAIN SQUARE SHAPE. TO ALLOW FOR THE BEST POSSIBLE IMAGER PERFORMANCE, THE LARGEST PRACTICAL SIZE ELEMENT/CELL DIMENSION THAT FITS WITHIN THE AVAILABLE AREA SHALL BE USED. QUIET SPACE MUST BE PROVIDED AROUND THE ENTIRE PERIMETER OF THE BARCODE TO HELP SCANNING. THE QUIET ZONE SHOULD BE 2 TIMES THE SYMBOLOGY CELL DIMENSION. FOR SPACE CONSTRAINTS: BARCODE SIZE CHANGES MUST BE AGREED TO BY GM AND SUPPLIER.



IT'S YOUR IMAGE

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Poorly printed labels, sloppy placement, and unscannable bar codes reflect on the perception of your company.

The shipping label and associated process should receive the same quality efforts as your product - it's your image.

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DATA IDENTIFIERS

DATA IDENTIFIERS (DIs) DEFINE THE NATURE OF THE DATA CONTAINED WITHIN THE LINEAR BAR CODE.

DIs ARE USED WITHIN THE 2D BAR CODE TO DEFINE THE NATURE OF THE DATA IN EACH FIELD.

THE TABLE BELOW REPRESENT TYPICAL DIs USED WITH GM COMMON GLOBAL SHIPPING LABEL TEMPLATES.

ADDITIONAL DIs MAY BE USED AS BUSINESS PROCESSES REQUIRE AND SHALL CONFORM TO AIAG B10, B14, ANSI, AND ISO STANDARDS

DATA IDENTIFIER (DI)	QUALIFIER	COMMENT	EXAMPLE	WITHIN 2D BARCODE
P	na	TYPICALLY EIGHT(8) NUMERIC CHARACTERS	P12345678	REQUIRED
Q	na	TYPICALLY EXPRESSED IN PIECES	Q160	REQUIRED
1J	na	HAS STRUCTURE (SEE PAGE 9 of 18)	1JUN123456789A2B4C6D8E	REQUIRED
20L	na	DELIVERY LOCATION WITHIN PLANT	20LA6-967	REQUIRED
21L	na	IDENTIFIES PLANT AND DELIVERY DOCK	21LLC 12C	REQUIRED
K	na	IF REQUIRED AS PART OF GM BUSINESS PROCESS	KGM1234	REQUIRED IF PROVIDED
15K	na	IF REQUIRED AS PART OF GM BUSINESS PROCESS	15K1155	REQUIRED IF PROVIDED
6D	011	SHIPMENT DATE IF REQUIRED AS PART OF GM BUSINESS PROCESS YYYYMMDD	6D20161130011	IF REQUIRED BY GM
6D	036	EXPIRATION DATE IF REQUIRED AS PART OF GM BUSINESS PROCESS YYYYMMDD	6D20161130036	IF REQUIRED BY GM
6D	094	PRODUCTION DATE IF REQUIRED AS PART OF GM BUSINESS PROCESS YYYYMMDD	6D20161130094	IF REQUIRED BY GM
B	na	GM SPECIFIED PRIMARY CONTAINER NUMBER OR IF NOT SPECIFIED REFERENCE SUCH AS CARTON	B0000CART	REQUIRED
7Q	GT	GROSS WEIGHT OF MASTER PACK ROUNDED(NO DECIMALS)	7Q999GT	REQUIRED
2S	na	IF REQUIRED AS PART OF GM BUSINESS PROCESS	2SBO3456789	REQUIRED IF PROVIDED

SID Shipment ID: Delivery Note or Invoice-Number

=> Delivery Note is standard /// Invoice-Number is for Intercontinental Shipments

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GTL Data Reference

Label Block	Data Field on the GM-GTL Label	Barcode Data Identifier	GTL Font Size Arial Narrow in Points	KLT GTL Font Size Arial Narrow in Points	Max Field Length	Reference to EDI and Segment in the EDI Data	REQUIRED within 2D PDF BarCode
A1	Ship From Address		14	14		From Supplier	NO
A2	Ship To Address		18	14		From Supplier	NO
A2	Plant		44	24	5	From PCI 12Z if available / If not then from / DELFOR / DELJIT / NAD+ST	REQUIRED
A2	Dock	21L	44	24	8	From PCI 12Z if available / If not then from DELFOR / DELJIT / LOC+11	REQUIRED
B1	Quantity	Q	52	40		From Supplier	REQUIRED
B2	Material Handling Code	20L	52	40	12	DELFOR / DELJIT / LOC+159	REQUIRED
C1	GM Part Number	P	52	40	8	DELFOR / DELJIT / LIN	REQUIRED
C2	Kanban Number/ PO number	15K K	52	40	4	DELFOR / DELJIT / PIA	If Provided
C	Security Sign					From Supplier / GM Part Drawing	NO
D1	License Plate	1J	28	24	18	From Supplier	REQUIRED
D2	Shipment Date		38	32	9	From Supplier	REQUIRED
D2	Container Type	B	28	14	8	DELFOR / DELJIT / PAC	REQUIRED
D2	Gross Weight	7Q	28	14		From Supplier	REQUIRED
E2	Shipment ID (DeliveryNote- or Invoice-Number)	2S	38	32		From Supplier	If Requested
E2	DELJIT PCI Segments		16	14		DELJIT / PCI if available	If Provided

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)		LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
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EDI PCI SEGMENTS

EDI File names

DELFOR = DELIVER FORECAST

=> Up to 40 weeks forecast

DELJIT = DELIVERY JUST IN TIME

=> Order/Call-off message for a specific quantity at a given day/time window

=> Standard Types: DELJIT-SH - Shipping Schedule or DELJIT-PUS - Pick-up Sheet)

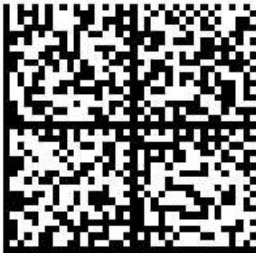


=> If DELJIT PCI segments 11Z, 12Z, 13Z, 15Z and 17Z are populated then the label data should be populated from this data. Example 1 (-> Page 16).

=> If DELJIT PCI segments 11Z-17Z are not populated then most of the data comes from the DELFOR. Example 2 + 3 (-> Pages 17/18).

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)	LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS		
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EXAMPLE 1

EDI: DELFOR+DELJIT-SH - with PCI SEGMENTS

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK (1)		LINE 1 LINE 2 LINE 3 (2)		
160		LC 15C		(12Z)		
QUANTITY:		MATERIAL HANDLING CODE:				
160		A6-987		(3)		
PART NUMBER: (5)		12345678				REFERENCE (4) G1155
LICENSE PLATE				SHIPMENT DATE 15JUN2017		
UN 123456789 A2B4C6D8E				CONTAINER TYPE: SC151208 (7) GROSS WEIGHT: 10 KG		
				DELIVERY NOTE or PUS or INVOICE NUMBER: BO3456789 PCI - CODE VALUE Z13 PCI - CODE VALUE Z15 PCI - CODE VALUE Z17		
				(15Z) (13Z) (17Z)		

Data contained in DELJIT-SH takes precedence over data in DELFOR
e.g 'Plant Dock code' in PCI 12Z

UNB+UNOA:2+MBXGM+MBXSUPPLIER+970608:0735+12++MGO' UNH+1+DELFOR:D:97A:UN' BGM+241::PS+12+5' DTM+137:19970608:102' FTX+AAI+++This forecast is subject' (6) NAD+SU+123456789::16' NAD+MI+88122::92' NAD+SF+PLANT1234::16' GIS+37' (1) NAD+ST+72443::92' (5) LIN+++12345678:IN' Part number PIA+1+7:RY++1234:MP' Kanban No.with MP identifier (2) LOC+11+156' LOC+159+A1A2A3A4' Receiving dock (3) FTX+AAI+++TEXT' Linefeed location/Mat.Handl.Code (4) RFF+ON:ONA1A2A3' Purchase Order No. (7) 512QTY+79:99999:C62' PAC+++SC151208' Container Type		DELFOR Document issue date	
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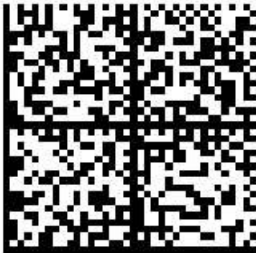

UNB+UNOA:2+MBXGM+MBXSUPP+131112:0139+6087++GMDELJIT' UNH+60870001+DELJIT:D:97A:UN+SH' BGM+242::SH+1331601+4' DTM+137:20131112:102' ... FTX+AAI+++MESSAGE' RFF+AAI:47' (6) NAD+SU+123456789::16++GM PLANT' NAD+ST+72668::92++4J- SJC BRAZIL FAB PLANT (MGOC) ' NAD+MI+88120::92' SEQ+6' PAC++:67' (3) PCI++A6-987++11Z::167' (1) (2) PCI++LC 15C++12Z::167' PCI++41L65++13Z::167' PCI++EMPTY?: STOCKMAN?:++14Z::167' PCI++ STOCKMAN++15Z::167' PCI+++16Z::167' PCI++GREEN WIDGET++17Z::167' (5) LIN+++12345678:IN' PIA+1+3:RY' LOC+11+15C' LOC+159+GAF-A004'		DELJIT-SH Document issue date	
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NOTE: IN THIS EXAMPLE PC1 SEGMENTS 15Z AND 16Z WERE NOT TRANSMITTED AND THEREFORE NOT PRINTED

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)		LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
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EXAMPLE 2

EDI: DELFOR+DELJIT-SH – no PCI SEGMENTS

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK: (1) LC 15C (2)		
QUANTITY: 160	(3)	MATERIAL HANDLING CODE: A6-987	(4)	
PART NUMBER: (5) 12345678		REFERENCE: G1155		
LOGO/PLATE:  UN 123456789 A2B4C6D8E		SHIPMENT DATE: 15 JUN 2017 CONTAINER TYPE: SC151208 GROSS WEIGHT: 10 KG		
		DELIVERY NOTE or PUS or INVOICE NUMBER: BO3456789 PCI - CODE VALUE Z13 PCI - CODE VALUE Z15 PCI - CODE VALUE Z17		

GTL Data in DELFOR and DELJIT-SH are the same

NOTE: INTERCONTINENTAL SUPPLIERS MUST USE THE INVOICE-NUMBER AS 'DELIVERY- OR PUS-NUMBER' => SEE PAGE 11

UNB+UNOA:2+MBXNOGM+MBXNOSUPPLIER+970608:0735+12++MGO'
UNH+1+DELFOR:D:97A:UN'
BGM+241::PS+12+5'
DTM+137:19970608:102'
DELFOR
Document issue date
.....
FTX+AAI+++This forecast is subject'
(6) NAD+SU+123456789:::16'
NAD+MI+88122:::92'
NAD+SF+PLANT1234:::16'
GIS+37'
(1) NAD+ST+72443:::92'
(5) LIN+++12345678:IN' Part number
(4) PIA+1+7:RY++1234:MP' Kanban number with MP identifier
(2) LOC+11+A1A' Receiving dock
(3) LOC+159+A1A2A3A4' Line feed location/Material Handling Code
FTX+AAI+++TEXT'
(4) RFF+ON:ONA1A2A3A' Purchase Order No.
(7) QTY+79:99999:C62'
PAC+++SC151208'
.....


UNB+UNOA:1+MBXNOGM+MBXNOSUPPLIER+970607:0735+SHSH030++MGO'
UNH+1+DELJIT:D:97A:UN+SH'
BGM+:::SH+BO3456789+5'
(6) NAD+SU+123456789:::16'
(1) NAD+ST+72443:::92'
CTA+IC+:Jonny Testname'
COM+?+44 1513502999:TE'
NAD+MI+88122:::92' Material issuer
NAD+MI+GM:::92'
NAD+CA+A300:::92'
NAD+AF+A306:::92'
CTA+IC+GM M EP CCC'
COM+?+44 151350299:TE'
(5) PAC+119++0X00E010'
(4) LIN+++12345678:IN'
(3) PIA+1+1234:MP'
(2) LOC+11+A1A'
(3) LOC+159+A1A2A3A4'
.....

DELJIT-SH

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)	LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
AUTHORIZATION: GM WORLD-WIDE PURCHASING	ISSUE DATE: 27NOV2017	VERSION . RELEASE 2017-01	SPECIFICATION ID NUMBER: GM 1724-A: LABEL TEMPLATE FOR INDIVIDUAL CONTAINERS
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OPTIONAL FASTENER PART DATA ONLY LABEL

THIS IS A SINGLE, PART DATA ONLY LABEL, AVAILABLE FOR ONLY FASTENER SUPPLIERS. THE USE OF THESE LABELS MUST BE APPROVED BY THE FASTENER COMMODITY MANAGER. USING THIS PROCESS, FASTENER SUPPLIERS WILL APPLY THIS PART "DATA ONLY" LABEL ON ONE SIDE AND APPLY THE NORMAL INDIVIDUAL CONTAINER "PLANT DATA APPLIED" LABEL ON THE OTHER SIDE.

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT CODE: LC 15C		
QUANTITY: 160	MATERIAL HANDLING CODE: A6-987		REFERENCE: G1155	
PART NUMBER: 12345678		SHIPMENT DATE: 15JUN2017		
UN 123456789 A2B4C6D8E		CONTAINER TYPE: SC151208 GROSS WEIGHT: 10 KG		
DELIVERY NOTE or PUS or INVOICE NUMBER: BO3456789 PCI - CODE VALUE Z13 PCI - CODE VALUE Z16 PCI - CODE VALUE Z17				




FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX			
QUANTITY: 160			
PART NUMBER: 12345678		SHIPMENT DATE: 31MAR2017	
FASTENER		CONTAINER TYPE: SC151208 GROSS WEIGHT: 10 KG	

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)		LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
AUTHORIZATION: GM WORLD-WIDE PURCHASING		ISSUE DATE: 27NOV2017	VERSION . RELEASE 2017-01	SPECIFICATION ID NUMBER: GM 1724-A: LABEL TEMPLATE FOR INDIVIDUAL CONTAINERS	PAGE 17 OF 18

OPTIONAL FASTENER PART DATA ONLY LABEL

THE PART DATA ONLY FASTENER LABEL WILL NOT HAVE THE GM PLANT DATA DISPLAYED AND WILL NOT HAVE BARCODES. THE A2 BOX WILL CONTAIN THE SUPPLIER NAME AND ADDRESS INFORMATION. THE PART DATA WILL CONSIST OF THE PART NUMBER, QUANTITY, GROSS WEIGHT, CONTAINER TYPE AND PRODUCTION DATE. THIS LABEL WILL SHOW THE PART NUMBER, QUANTITY, THE WORD "FASTNER" WILL BE IN THE D2 BOX RATHER THAN A 1D BARCODE.

<small>FROM:</small> SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX			
<small>QUANTITY:</small> 160			
<small>PART NUMBER:</small> 12345678			
FASTENER		<small>SHIPMENT DATE:</small> 31MAR2017 <small>CONTAINER TYPE:</small> SC151208 <small>GROSS WEIGHT:</small> 10 KG	

<small>CUSTOMER NAME:</small> ALL GM FACILITIES (GLOBALLY)	<small>LABEL PURPOSE/USE:</small> TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	<small>NOTE:</small> ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS		
<small>AUTHORIZATION:</small> GM WORLD-WIDE PURCHASING	<small>ISSUE DATE:</small> 27NOV2017	<small>VERSION . RELEASE</small> 2017-01	<small>SPECIFICATION ID NUMBER:</small> GM 1724-A: LABEL TEMPLATE FOR INDIVIDUAL CONTAINERS	PAGE 18 OF 18