

SPECIFIC CRITERIA FOR THE GENERAL MOTORS GLOBAL TRADING PARTNER LABEL TEMPLATE:

- THE TEMPLATE IDENTIFIES HOW AND WHERE DATA IS TO BE PLACED ON THE LABEL WHEN IT IS REQUIRED AS PART OF A GM BUSINESS REQUIREMENT
- FONT SIZES ARE SPECIFIED FOR READABILITY - DATA THAT WILL NOT FIT AT THE SPECIFIED FONT SIZE IS TO BE TRUNCATED
- WHEN A MATERIAL HANDLING CODE (ALSO KNOWN AS “DLOC”) IS REQUIRED, RECEIVING LOCATIONS ARE RESPONSIBLE FOR PROVIDING THE CORRECT INFORMATION TO THE SUPPLIER (VIA EDI)
- MINIMUM LABEL DIMENSIONS - APPROXIMATELY 4” (102 MM) HIGH BY 6” (152 MM) WIDE
 - IN EUROPE IS THE PAPER FORMAT DINA5(~ 6” x 8”) IN USE => IF IT WILL BE USED, PLEASE EXPAND THE FONT TO MAX
 - ALWAYS THE CONTAINER SIZE/PLACE FOR THE LABEL SHOULD BE THE DECISION WHICH PAPER SIZE MAY BE USED
- LABELS SHALL BE PRINTED WITH BLACK CHARACTERS ON WHITE BACKGROUND (NEITHER COLORED PAPER NOR COLORED INK IS ALLOWED)
- FONTS SHALL BE **UPPERCASE BOLD ARIAL NARROW, HELVETICA CONDENSED OR EQUIVALENT**
- BAR CODE SYMBOLOGIES ON THE LABEL SHALL BE: CODE 128 LINEAR BAR CODE, AND, DATA MATRIC 2-D BAR CODE
- DATES SHALL BE IN THE INTERNATIONAL FORMAT OF “DDMMYYYY” (EG: 25SEP2001)
- SUPPLIERS MUST USE DELJIT-SH 2 CHARACTER PLANT CODE DATA IF THE PCI SEGMENTS ARE PROVIDED
 - ALTERNATIVE IS TO USE THE 5 CHARACTER CISCO PLANT CODE FROM THE NAD+ST SEGMENT
- WEIGHTS SHALL BE EXPRESSED IN THE INTERNATIONAL METRIC FORMAT OF KILOGRAMS (ROUNDED, NO DECIMAL)
- LABELS SHALL BE VERIFIED AS LEGIBLE BY THE SUPPLIER PER AIAG B10, B14, B8, B16, QS9000 AND ISO STANDARDS (NOTE: BAR CODES MUST BE EASILY SCANNABLE AND MEET OR EXCEED ANSI PRINT QUALITY “C” AT POINT OF RECEIPT)
- LABELS SHALL BE AFFIXED IN ACCORDANCE WITH GM1738 GUIDELINES (USUALLY OPPOSITE ENDS OF EACH CONTAINER)
- FOR LOCAL SUPPLIERS ONLY SHIPPING TO LOCAL GM PLANTS CAN USE THE LOCAL LANGUAGE BUT MUST HAVE COMMON LABEL FORMAT.
- USE OF MIXED LOAD LABELS MUST BE REVIEWED AND APPROVED BY PLANT PACKAGING ENGINEER.

ADDITIONAL DETAILS AVAILABLE AT GENERAL MOTORS’ SUPPLY POWER SITE “<https://gmsupplypower.covisint.com/web/portal/home>” (search on “GM1724”) EMAIL REQUESTS FOR ADDED CLARIFICATION OR SUGGESTED CHANGES TO: REVERENCE THE CONTACT LIST ON SUPPLY POWER

NOTE: SEE ALSO SINGLE LABEL (GM1724-A) AND
MASTER LABEL (GM1724-B) STANDARDS
AND PACKAGING GUIDELINES (GM1738)

IT’S YOUR IMAGE

Your label is the impression of your company and it’s products. Poorly printed labels, sloppy placement, and unscannable barcodes reflect on the perception of your company. The shipping label and associated processes should receive the same quality efforts as your product – it’s your image.

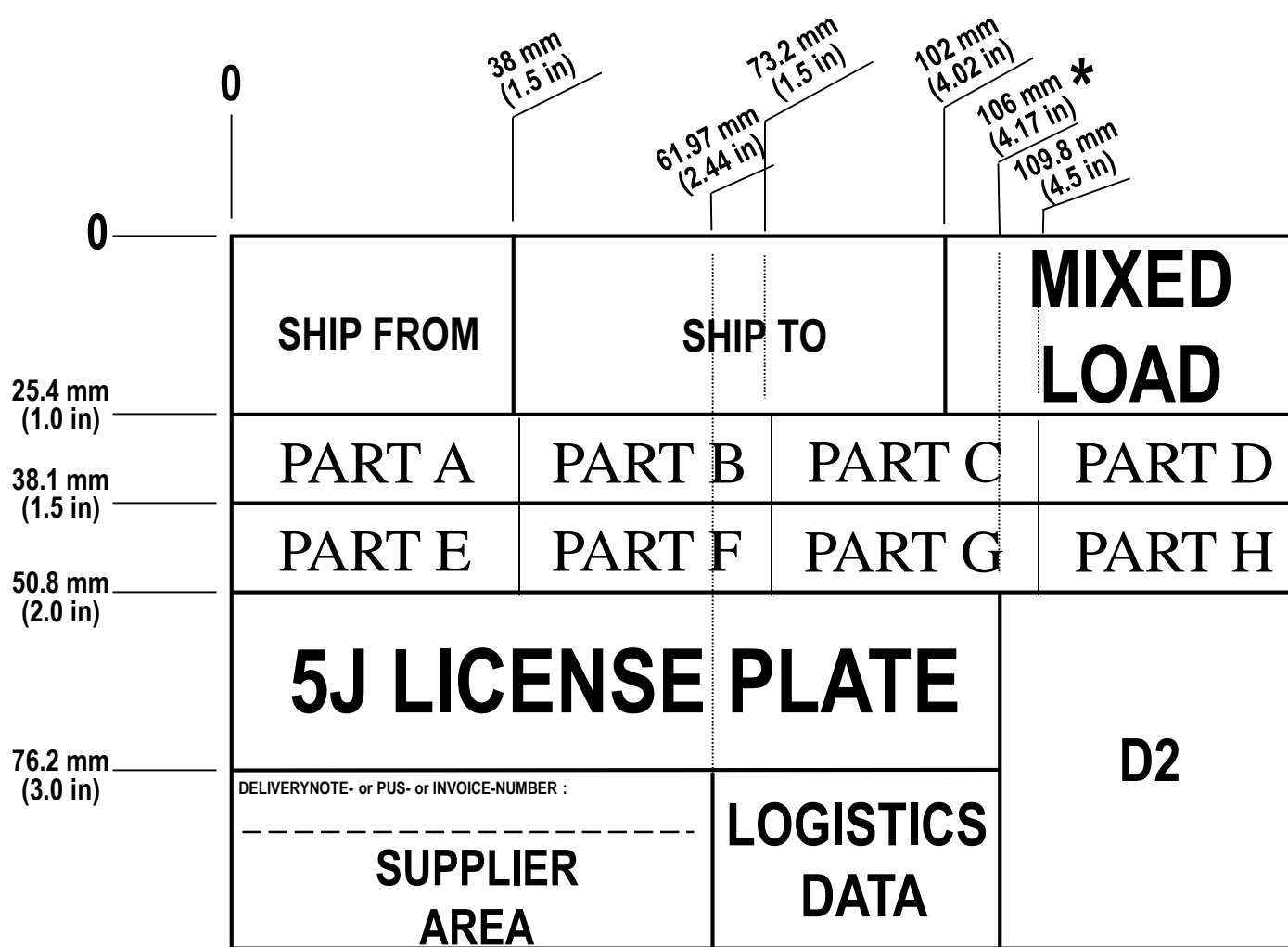
CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)	LABEL PURPOSE/USE: TO BE USED ON MIXED LOAD CONTAINERS OR PALLET LOAD HOLDING MORE THAN ONE CONTAINER OF DIFFERENT PART NUMBERS ON THE SAME PALLET LOAD.	NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS		
AUTHORIZATION: GM WORLD-WIDE PURCHASING	ISSUE DATE: 10OCT2017	VERSION . RELEASE 2017-01	SPECIFICATION ID NUMBER: GM 1724-C: LABEL	PAGE 1
TEMPLATE FOR MIXED LOAD CONTAINERS				OF 7

DATA LAYOUT

SHIP FROM	SHIP TO		MIXED LOAD
PART A	PART B	PART C	PART D
PART E	PART F	PART G	PART H
5J LICENSE PLATE			2D BARCODE
<small>DELIVERYNOTE- or PUS- or INVOICE-NUMBER :</small> <hr/> SUPPLIER AREA		LOGISTICS DATA	

MINIMUM LABEL DIMENSIONS - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)	LABEL PURPOSE/USE: TO BE USED ON MIXED LOAD CONTAINERS OR PALLET LOAD HOLDING MORE THAN ONE CONTAINER OF DIFFERENT PART NUMBERS ON THE SAME PALLET LOAD.		NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
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This dimension based on nominal 0.38 mm (0.015 in) Code 128 bar code license plate. The label provider must ensure quiet zone requirement of 6.4 mm (0.25 in) is maintained.

MINIMUM LABEL DIMENSIONS - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE



<u>CUSTOMER NAME:</u> ALL GM FACILITIES (GLOBALLY)		<u>LABEL PURPOSE/USE:</u> TO BE USED ON MIXED LOAD CONTAINERS OR PALLET LOAD HOLDING MORE THAN ONE CONTAINER OF DIFFERENT PART NUMBERS ON THE SAME PALLET LOAD.		<u>NOTE:</u> ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS	
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DATA SOURCES

ADDRESS INFORMATION
SUPPLIER GENERATED
BASED ON CUSTOMER
ORDER

PLANT/DOCK CODE FROM
EDIFACT DELFOR OR
DELJIT PCI SEGMENT # 12

DATA FROM SUPPLIER FILES
NOTE: SUPPLIER CONTACT (PHONE OR E-MAIL) IS AT
THE SUPPLIER'S OPTION
ONLY NEED "MADE IN" OR "ASSEMBLED IN" TITLE

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK: LC 15C		MIXED LABEL	
PART NUMBER: 12345678 #PACKS: 5 TOTAL QTY: 1000 QTY PER PACK: @ 200	PART NUMBER: 22345678 #PACKS: 5 TOTAL QTY: 1000 QTY PER PACK: @ 200	PART NUMBER: 32345678 #PACKS: 5 TOTAL QTY: 1000 QTY PER PACK: @ 200	PART NUMBER: 42345678 #PACKS: 5 TOTAL QTY: 1000 QTY PER PACK: @ 200		
PART NUMBER: 52345678 #PACKS: 5 TOTAL QTY: 1000 QTY PER PACK: @ 200	PART NUMBER: 62345678 #PACKS: 5 TOTAL QTY: 1000 QTY PER PACK: @ 200	PART NUMBER: 72345678 #PACKS: 5 TOTAL QTY: 1000 QTY PER PACK: @ 200	PART NUMBER: 82345678 #PACKS: 5 TOTAL QTY: 1000 QTY PER PACK: @ 200		
LICENSE RATES:  UN 123456789 A2B4C6D8E					
DELIVERY NOTE or PUS or INVOICE NUMBER: <hr/> SUPPLIER AREA		GROSS WEIGHT: 99999 KG			

DATA FROM SUPPLIER
FILES
CUSTOMER PART NUMBER
MUST MATCH CUSTOMER
ORDER

SUPPLIER DUNS ID
COMBINED WITH SUPPLIER
GENERATED SHIP PACK
SERIAL NUMBER

LOGISTICS DATA
GROSS WEIGHT:
SUPPLIER GENERATED
ROUND INTEGER-NO DECIMAL

**Fonts shall be upper case bold arial narrow,
helvetica condensed or equivalent**

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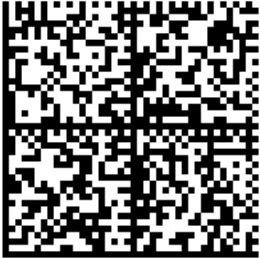

FORMAT & FONT SPECS

Title: **FROM:**
6 Point, 1.5 mm, 0.06"
Address 4 lines max
10 point, 2.5 mm, 0.1"
Phone Number (Optional)
10 Point, 2.5 mm, 0.1"
MADE IN XXX or ASY IN XXX
10 Point, 2.5 mm, 0.1"

Title: **PART NUMBER**
6 Point, 1.5 mm, 0.06"
Part Number Text
16 Point, 0.16"
Title: **TOTAL QTY**
6 Point, 1.5 mm, 0.06"
Total Qty Text
16 Point, 0.16"
Title: **# PACKS**
6 Point, 1.5 mm, 0.06"
Packs Text
16 Point, 0.16"
Title: **QTY PER PACK**
6 Point, 1.5 mm, 0.06"
Qty Per Pack Text
16 Point, 0.16"

Title: **TO:**
6 Point, 1.5 mm, 0.06"
Address 4 lines max
12 Point, 4.3 mm, 0.17"
Title; **PLANT DOCK**
6 Point, 1.5 mm, 0.06"
Plant/Dock Text
8 Character max
28 Point, 6.4 mm, 0.25"

FORMAT & FONT SPECS
FONTS SHALL BE UPPER CASE BOLD ARIAL NARROW,
HELVETICA CONDENSED OR EQUIVALENT

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX		TO: GM PLANT NAME TO ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 PLANT/DOCK: LC 15C	
MATERIAL HANDLING CODE: MHC			
PART NUMBER: 12345678		REFERENCE: G1155	
LICENSE PLATE:  UN 123456789 A2B4C6D8E		GROSS WEIGHT KG: 999 TOTAL QTY: 10000 #PACKS: 10 QTY/PACK: 1000	
MASTER LABEL		DELIVERY NOTE or PUS or INVOICE NUMBER: SUPPLIER AREA	

LOGISTICS DATA
Title: **GROSS WEIGHT:**
6 Point, 1.5mm, 0.06"
Gross Weight Text:
18 Point, 0.18"
Unit of Measure Text KG
18 Point, 0.18"

Title: **LICENSE PLATE (5J)**
6 Point, 1.5 mm, 0.06"
Bar Code
Code 128
X-Dim 0.35814 mm (14.2 mil) nominal
Height 16.5 mm (0.65 inch) min
Data Identifier: 5J
Assigning Authority: UN = D-U-N-S
9 digits D-U-N-S Number
9 characters container serial
number max
Human Readable Text
20 Point, 7 mm, 0.27"
Note-Spaces are optional in human
readable text only. SPACES SHALL NOT
BE INCLUDED IN BAR CODE DATA

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DATA IDENTIFIERS

DATA IDENTIFIERS (DIs) DEFINE THE NATURE OF THE DATA CONTAINED WITHIN THE LINEAR BAR CODE.

DIs ARE USED WITHIN THE 2D BAR CODE TO DEFINE THE NATURE OF THE DATA IN EACH FIELD.

THE TABLE BELOW REPRESENT TYPICAL DIs USED WITH GM COMMON GLOBAL SHIPPING LABEL TEMPLATES.

ADDITIONAL DIs MAY BE USED AS BUSINESS PROCESSES REQUIRE AND SHALL CONFORM TO AIAG B10, B14, ANSI, AND ISO STANDARDS

DEFINITION	COMMENT	EXAMPLE
GM PART NUMBER	TYPICALLY EIGHT(8) NUMERIC CHARACTERS	P12345678
QUANTITY	QUANTITY PER PACK	Q1000
TOTAL QUANTITY	TOTAL QUANTITY IN MASTER PACK/PALLET	7Q10000PL
NUMBER OF PACKS	NUMBER OF INDIVIDUAL PACK ON THE MASTER PACK	7Q10PK
GROSS WEIGHT	GROSS WEIGHT OF MASTER PACK ROUNDED (<i>NO DECIMALS</i>)	7Q999GT
MIXED LICENSE PLATE	HAS STRUCTURE SEE 1724A FOR DEFINATION	5JUN123456789A2B4C6D8E
PLANT/DOCK CODE	IDENTIFIES PLANT AND RECEIVING DOCK	21LLC 12C
PICKUP SHEET IDENTIFIER	IF REQUIRED AS PART OF GM BUSINESS PROCESS	2SBO3456789

SID Shipment ID: DeliveryNote- or Invoice-Number

=> DeliveryNote is standard /// Invoice-Number is for Intercontinental Shipments

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DATA MATRIX 2D BAR CODE

DATA SYNTAX STRUCTURE

$\text{D}>^{\text{R}}_{\text{S}}06^{\text{G}}_{\text{S}}5\text{JUN12345678A2B4C6D8}^{\text{G}}_{\text{S}}7\text{Q9999GT}^{\text{G}}_{\text{S}}21\text{LLC } 15^{\text{C}}_{\text{S}}2\text{SBO3456789}$
 $\text{D}>^{\text{R}}_{\text{S}}06^{\text{G}}_{\text{S}}5\text{JUN12345678A2B4C6D8}^{\text{G}}_{\text{S}}7\text{Q9999GT}^{\text{G}}_{\text{S}}21\text{LLC}$
 $15^{\text{C}}_{\text{S}}2\text{SBO3456789}^{\text{R}}_{\text{S}}06^{\text{G}}_{\text{S}}\text{P12345678}^{\text{G}}_{\text{S}}7\text{Q1000PL}^{\text{G}}_{\text{S}}7\text{Q5PK}^{\text{G}}_{\text{S}}\text{Q200}^{\text{R}}_{\text{S}}06^{\text{G}}_{\text{S}}\text{P22345678}^{\text{G}}_{\text{S}}7\text{Q1000PL}^{\text{G}}_{\text{S}}7\text{Q5PK}^{\text{G}}_{\text{S}}\text{Q200}^{\text{R}}_{\text{S}}06^{\text{G}}_{\text{S}}\text{P32345678}^{\text{G}}_{\text{S}}7\text{Q1000PL}^{\text{G}}_{\text{S}}7\text{Q5PK}^{\text{G}}_{\text{S}}\text{Q200}^{\text{R}}_{\text{S}}06^{\text{G}}_{\text{S}}\text{P42345678}^{\text{G}}_{\text{S}}7\text{Q1000PL}^{\text{G}}_{\text{S}}7\text{Q5PK}^{\text{G}}_{\text{S}}\text{Q200}^{\text{R}}_{\text{S}}06^{\text{G}}_{\text{S}}\text{P52345678}^{\text{G}}_{\text{S}}7\text{Q1000PL}^{\text{G}}_{\text{S}}7\text{Q5PK}^{\text{G}}_{\text{S}}\text{Q200}^{\text{R}}_{\text{S}}06^{\text{G}}_{\text{S}}\text{P62345678}^{\text{G}}_{\text{S}}7\text{Q1000PL}^{\text{G}}_{\text{S}}7\text{Q5PK}^{\text{G}}_{\text{S}}\text{Q200}^{\text{R}}_{\text{S}}06^{\text{G}}_{\text{S}}\text{P72345678}^{\text{G}}_{\text{S}}7\text{Q1000PL}^{\text{G}}_{\text{S}}7\text{Q5PK}^{\text{G}}_{\text{S}}\text{Q200}^{\text{R}}_{\text{S}}06^{\text{G}}_{\text{S}}\text{P82345678}^{\text{G}}_{\text{S}}7\text{Q1000PL}^{\text{G}}_{\text{S}}7\text{Q5PK}^{\text{G}}_{\text{S}}\text{Q200}^{\text{R}}_{\text{S}}\text{E}^{\text{O}}_{\text{T}}$

THE SEQUENCE ORDER IN WHICH THE DATA IS ENCODED IN THE 2D BARCODE IS NOT SIGNIFICANT. THE DATA IDENTIFIERS PERMIT THE SOFTWARE TO LOCATE AND/OR DETERMINE WHICH DATA IS NEEDED. THE PART DATA MUST GROUPED WITH PART NUMBER. OR MORE DETAILS REFER TO AIAG B14.

M
E
S
S
A
G
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E
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V
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L
O
P
E

Message Header $\text{D}>^{\text{R}}_{\text{S}}$

Format Header 06^{G}_{S}

5JUN12345678A2B4C6D8 $^{\text{G}}_{\text{S}}$ 7Q9999GT $^{\text{G}}_{\text{S}}$ 21LLC 15 $^{\text{C}}_{\text{S}}$ 2SBO3456789

Format Trailer $^{\text{R}}_{\text{S}}$

Format Header 06^{G}_{S}

P12345678 $^{\text{G}}_{\text{S}}$ 7Q1000PL $^{\text{G}}_{\text{S}}$ 7Q5PK $^{\text{G}}_{\text{S}}$ Q200

Format Trailer $^{\text{R}}_{\text{S}}$

Format Header 06^{G}_{S}

P22345678 $^{\text{G}}_{\text{S}}$ 7Q1000PL $^{\text{G}}_{\text{S}}$ 7Q5PK $^{\text{G}}_{\text{S}}$ Q200

Format Trailer $^{\text{R}}_{\text{S}}$

Format Header 06^{G}_{S}

P32345678 $^{\text{G}}_{\text{S}}$ 7Q1000PL $^{\text{G}}_{\text{S}}$ 7Q5PK $^{\text{G}}_{\text{S}}$ Q200

Format Trailer $^{\text{R}}_{\text{S}}$

Format Header 06^{G}_{S}

P42345678 $^{\text{G}}_{\text{S}}$ 7Q1000PL $^{\text{G}}_{\text{S}}$ 7Q5PK $^{\text{G}}_{\text{S}}$ Q200

Format Trailer $^{\text{R}}_{\text{S}}$

Format Header 06^{G}_{S}

P52345678 $^{\text{G}}_{\text{S}}$ 7Q1000PL $^{\text{G}}_{\text{S}}$ 7Q5PK $^{\text{G}}_{\text{S}}$ Q200

Format Trailer $^{\text{R}}_{\text{S}}$

Format Header 06^{G}_{S}

P62345678 $^{\text{G}}_{\text{S}}$ 7Q1000PL $^{\text{G}}_{\text{S}}$ 7Q5PK $^{\text{G}}_{\text{S}}$ Q200

Format Trailer $^{\text{R}}_{\text{S}}$

Format Header 06^{G}_{S}

P72345678 $^{\text{G}}_{\text{S}}$ 7Q1000PL $^{\text{G}}_{\text{S}}$ 7Q5PK $^{\text{G}}_{\text{S}}$ Q200

Format Trailer $^{\text{R}}_{\text{S}}$

Format Header 06^{G}_{S}

P82345678 $^{\text{G}}_{\text{S}}$ 7Q1000PL $^{\text{G}}_{\text{S}}$ 7Q5PK $^{\text{G}}_{\text{S}}$ Q200

Format Trailer $^{\text{R}}_{\text{S}}$

Message Trailer $\text{E}^{\text{O}}_{\text{T}}$

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