|--|

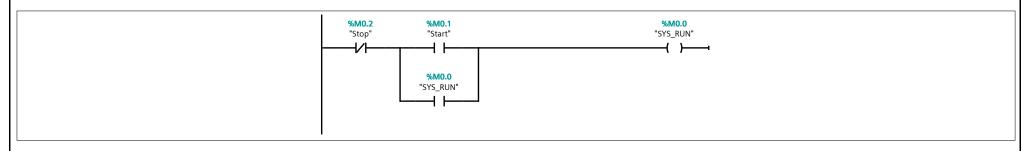
## TCPS\_1 / PLC\_1 [CPU 1214C DC/DC/DC] / Program blocks

## Main [OB1]

Main Properties									
General Control of the Control of th									
Name	Main	Number	1	Туре	ОВ	Language	LAD		
Numbering	Automatic								
Information									
Title	"Main Program Sweep (Cy-cle)"	Author	Margaret Kagwiria	Comment		Family			
Version	0.1	User-defined ID							

Main								
Name	Data type	Default value	Comment					
▼ Input								
Initial_Call	Bool		Initial call of this OB					
Remanence	Bool		=True, if remanent data are available					
Тетр								
Constant								

## Network 1:



## Network 2:

Totally Integrated **Automation Portal** %M0.0 %M2.6 %M2.7 %M0.5 "SYS\_RUN" "AutoMode" "Auto Switch" "Manual Switch" %M0.5 "AutoMode" %M2.7 %M2.6 %M0.6 "ManualMode" "Manual Switch" "Auto Switch" %M0.6 "ManualMode" **Network 3: RTD input Processing** %FC1 "Analog Input Processing" %IW96 %DB2.DBD4 "RTDInput" — Analog Input "ProcessData". ProcessTemp 12200.0 — Raw Value Min Process Value 15140.0 — Raw Value Max 20.0 — Eng Value Min 57.0 — Eng Value Max "NormInput" — Norm Out **Network 4: Control Valve Output Processing** 

