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7.19:      .ORIG x3005; start location

           LEA R2, DATA; takes address from x000B and offsets PC by that address,
writes result to R2

           LDR R4, R2, #0; store value of address of R2 + 0 into R4 (data at address of
result just written into R2 + 0 stored into R4)

LOOP      ADD R4, R4, #-3; R4: mem(R4-3), deincrements R4 by 3

           BRzp LOOP; loop if 0 or positive

           TRAP x25; stop process

DATA      .FILL x000B; any specified register will have value x000B (11)

           .END; end program

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4 times

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7.21:      .ORIG x3000; start location

           AND R0, R0, #0; initializing R0 to 0

           ADD R2, R0, #10; R2: mem(R0+10), stores value R0 plus 10 in R2

           LD R1, MASK; R1 is ptr, point to data starting at x8000

           LD R3, PTR1; R3 is ptr, point to data starting at x4000

LOOP      LDR R4, R3, #0; R4: mem(0 + R3), put into R4 data from address (R3+0)

           AND R4, R4, R1; AND R4 w/ R1, R4 set flag

           BRz NEXT; next line if zero

           ADD R0, R0, #1; R0: mem(R0+1), increments R0 by 1

NEXT      ADD R3, R3, #1; R3: mem(R3+1), increments ptr R3 by 1

           ADD R2, R2, #-1; R2: mem(R2-1), deincrements ptr R2 by 1

           BRp LOOP; loop if positive

           STI R0, PTR2; mem(mem(PTR2)) into R4 (storing this address into memory)

           HALT; stop

MASK      .FILL x8000; any specified register will have value in x8000

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PTR1 .FILL x4000; any specified register will have value in x4000
 PTR2 .FILL x5000; any specified register will have value in x5000
 .END; end program

See above for what the program does.

7.23: .ORIG x3000; start location
 LD R0, PTR; R0 is ptr, point to data in x4000
 ADD R1, R0, #0; R1: mem(R0+0), stores value of R0 + 0 in R1
 AGAIN LDR R2, R1, #0; R4: mem(R1 + 0), put into R2 data from address R2+0
 BRz CONT; go to "CONT" line if zero
 ADD R1, R1, #1; R1: mem(R1+1), increments R1 by 1
 BRnzp AGAIN; go to "AGAIN" line
 CONT ----- (a)
 LOOP LDR R3, R0, #0; R3: mem(0 + R0), put into R3 data from address (R0+0)
 ----- (b)
 NOT R4, R4; flip bits in R4 to make negative of R4, store in R4
 ADD R4, R4, #1; R4: mem(R4+1), increments R4 by 1
 ADD R3, R3, R4; add R3 with R4, store value in R3
 BRnp NO; go to "NO" line if not 0
 ----- (c)
 ----- (d)
 NOT R2, R0; flip bits in R0 to make negative of R0, store in R2
 ADD R2, R2, #1; R2: mem(R2+1), increments R2 by 1
 ADD R2, R1, R2; add R1 with R2, store value in R2
 BRnz YES; go to "YES" line if negative or 0
 ----- (e)

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YES      AND R5, R5, #0; initialize R5 to 0
          ADD R5, R5, #1; R5: mem(R5+1), increments R5 by 1
          BRnzp DONE; if R3 = negative, 0, positive then stop program
NO       AND R5, R5, #0; initialize R5 to 0
DONE     HALT; stop
PTR      .FILL x4000; any specified register will have value in x4000
          .END; end program

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a.:
b.:
c.:
d.:
e.:

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7.24:    .ORIG x3000; start location
          AND R2, R2, #0; initialize R2 to 0
          ADD R2, R2, #4; R2: mem(R2+4), increments R2 by 4
LOOP     BRz DONE; halt program if R2 = 0
          ADD R2, R2, #-1; R2: mem(R2-1), deincrements ptr R2 by 1
          ADD R3, R3, R3; add R3 to itself, store value in R3 (double R3, store in R3)
          BR LOOP; loop regardless of register value
DONE     HALT; stop
          .END; end program

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The error is that the ADD function on line 6 isn't adding the value in R2 to R3, and is instead just adding R3 to itself. To fix it, replace one of the last two R3s on that line with R2.