

Maximizing the Flight Time of a Paper HelicopterUsing Response Surface Methodology

Statistics

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1. Introduction

Response Surface Methodology (RSM) is a set of techniques used to understand and optimize systems. It is commonly applied in the design, development, and formulation of new products, as well as the improvement of existing ones. (Myers et al., 2009). The goal of the study described in the introduction is to use RSM to maximize the flight time of a paper helicopter. The response variable being studied is the flight time, and the predictor variables include the rotor length, rotor width, body length, and fold length. The other variables, such as the foot length, fold width, fold direction, and paper type, are also specified.

The study is conducted using a specific software, R Version 4.1.1 and R Studio Version 1.4.1717. The flight measurements are taken by dropping the paper helicopters from a ceiling height of approximately 2.6m and measuring the flight time using a mobile phone stopwatch. The results of the study are presented in the Appendix, and certain parts of the output that guided the decision-making process are presented within the text.

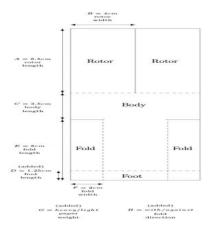


Figure 1:Blueprint of a helicopter, reproduced from [Erhardt, 2007]

2. Creating a design with 2^{k-1} elements

In this case, the study utilizes a complete factorial design with two levels (high and low) of four chosen factors to build 16 paper helicopters. However, to obtain information about the main effects and low-order interactions, a fraction of the complete factorial experiment can be run if certain high-order interactions are assumed to be insignificant. This type of design, known as a fractional factorial design 2^{k-p} , is commonly used in industry for screening experiments. The study used a 24–1 fractional factorial design to investigate the main effects and two-way interactions, with replicates in two blocks. (Myers et al., 2009). The order of the runs in the blocks was randomized. The high and low values for the four factors were already determined in the article, and the measures of the four factors, their coded values, and the measured response are shown in Table 1.

Table 1:Screening experiment with uncoded and coded factor levels

run.	std.	block	rotor length	rotor width	body length	fold length	A coded	B coded	C coded	E coded	Time	
order	order	DIOCK	der	(A) [cm]	(B) [cm]	(C) [cm]	(E) [cm]	A coded	D coded	C coded	L coded	[s]
1	7	1	5,5	5	5,5	5	-1	1	1	-1	2,04	
2	3	1	5,5	5	1,5	9	-1	1	-1	1	1,93	
3	5	1	5,5	3	5,5	9	-1	-1	1	1	1,73	
4	2	1	11,5	3	1,5	9	1	-1	-1	1	2,62	
5	8	1	11,5	5	5,5	9	1	1	1	1	2,33	
6	6	1	11,5	3	5,5	5	1	-1	1	-1	2,63	
7	4	1	11,5	5	1,5	5	1	1	-1	-1	$3,\!28$	
8	1	1	5,5	3	1,5	5	-1	-1	-1	-1	2,15	
1	1	2	5,5	3	1,5	5	-1	-1	-1	-1	2,26	
2	3	2	5,5	5	1,5	9	-1	1	-1	1	1,97	
3	4	2	11,5	5	1,5	5	1	1	-1	-1	3,33	
4	7	2	5,5	5	5,5	5	-1	1	1	-1	1,96	
5	2	2	11,5	3	1,5	9	1	-1	-1	1	2,66	
6	6	2	11,5	3	5,5	5	1	-1	1	-1	2,86	
7	5	2	5,5	3	5,5	9	-1	-1	1	1	1,84	
8	8	2	11,5	5	5,5	9	1	1	1	1	2,56	

3. First Linear Response Surface Model

A statistical model was developed that includes both main effects and interactions between variables. The initial model had an overall significance level of p = 0.000000347 and an F-statistic of 57.09 based on 7 and 8 degrees of freedom. The coefficients and their T-statistics are presented in Table 2. The analysis of variance for the model showed an error sum of squares of 0, which resulted in an "infinite" Lack of Fit F-statistic. Due to the limited sample size of 8 for a model with four predictor variables, further optimization was conducted. In a real-world setting, such a value may indicate that the model is "overfitted" and not reliable for prediction. Factors A and E were chosen for further optimization while factor C, although significant, was not considered in the subsequent analysis.

Table 2 : Model coefficients of the first model, Response: Time

	Estimate	Std.Error	t-value	$\Pr(> t)$
(Intercept)	2.380	0.020	101.200	0.000
x1 - factor A	0.400	0.020	16.950	0.000
x2 - factor B	0.040	0.020	1.724	0.120
x3 - factor C	-0.140	0.020	-5.970	0.000
x4 - factor E	-0.180	0.020	-7.610	0.000
x1:x2	0.050	0.020	2.150	0.060
x1:x3	-0.050	0.020	-2.040	0.080
x1:x4	-0.060	0.020	-2.630	0.030

4. Identifying the requirements for further optimization efforts

The second response surface model used only factors A and E as predictors and flight times as the response. The model's parameters were found to be acceptable, with a high overall F statistic and low p-value and significant individual coefficients at a significance level of 0.01. The determination and adjusted determination coefficients were both above 0.80, indicating that the model explains a substantial portion of the data variation. The Lack of Fit F-statistic was not significant at a significance level of 0.05. A contour plot was created (Figure 2) to illustrate the response increasing, with a color gradient (green indicating lower response, and orange indicating higher response). The model did not account for any non-linear relations in the data, but it identified a region where the response could be improved by adjusting only two factors. The gradient technique (steepest ascent method) was used to provide 6 estimates of improved flight time, and 6 new helicopters were built to test this assumption.

As illustrated in Table 3, The prediction was not verified, most likely due to inaccuracies in the time measurement in both the initial and follow-up experiments. As a result, the conditions from step 3 were used for the next step. The variables that were not manipulated were reset to the original values specified in the study (rotor width = 4 cm, body length = 3.5 cm) for this and subsequent steps.

<i>Table 3:The relationship between</i>	helicopter design and performance a	s determined by ridge analysis.
, and the second	1 0 1 3	, ,

distance	factor A	factor E	rotor length	fold length	estimated	actual flight
(as default step size)	- coded	- coded	[cm]	[cm]	flight time [s]	time [s]
0	0.00	0.00	8.50	7.00	2.38	2.28
1	0.91	-0.41	11.24	6.18	2.82	2.73
2	1.82	-0.82	13.97	5.36	3.26	3.31
3	2.74	-1.23	16.71	4.54	3.70	3.96
4	3.65	-1.64	19.45	3.72	4.14	3.78
5	4.56	-2.05	22.18	2.90	4.57	4.13

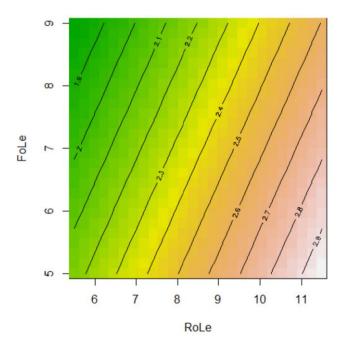


Figure 2: Contour plot. This graph that illustrates the relationship between flight time and rotor length (x-axis) and fold length (y-axis) using contour lines

5. Central Composite Design and Second Order Model

Central composite designs are commonly used basic experimental designs for estimating second-order response surface models. These designs include a factorial design for estimating first-order and two-factor interactions, k axial (or "star") points for estimating the second-order terms, and replicated center points to estimate the second-order terms and estimate error. The value of α is set to \sqrt{k} for rotatability, ensuring that the accuracy of prediction with a quadratic equation is not dependent on direction (Erhardt, 2007). A central composite design was generated with a center point of rotor length = 16.7cm and fold length = 4.5cm. The center point was repeated twice in the "cube" block and twice in the "star" block. The measurements of the resulting helicopters, their coded values, and the measured response are shown in Table 4. The second-order model created after the central composite design is acceptable, with a model F-statistic of 7.86 on 5 and 6 degrees of freedom (p-value of 0.013), and determination and adjusted determination coefficients both above 0.75. The individual model coefficients can be found in the appendix. Both factors were individually significant at $\alpha = 0.05$, as well as the quadratic term of the fold length.

Table 4: Optimization experiment with coded and uncoded factor levels

run.order	std.order	block	rotor lenght A [cm]	fold lenght E [cm]	A coded	E coded	Time
1	6	1	16,7	4,5	0	0	4,04
2	2	1	19,44	$3,\!68$	1	-1	$3,\!87$
3	3	1	13,96	$5,\!32$	-1	1	$3,\!25$
4	1	1	13,96	$3,\!68$	-1	-1	$3,\!32$
5	5	1	16,7	$4,\!5$	0	0	3,96
6	4	1	19,44	$5,\!32$	1	1	$3,\!45$
1	2	2	$20,\!57$	$4,\!5$	1,41	0	$4,\!27$
2	4	2	16,7	$5,\!66$	0	1,41	2,66
3	6	2	16,7	$4,\!5$	0	0	4,1
4	5	2	16,7	$4,\!5$	0	0	3,82
5	3	2	16,7	$3,\!34$	0	-1,41	3,9
6	1	2	12,83	$4,\!5$	-1,41	0	$3,\!14$

6. The Final Paper Helicopter and conclusion

The second-order model has a stationary point, which is a maximum, at a rotor length of 20cm and fold length of 4cm in the original units. The contour plot of this model is shown in Figure 3. The estimated flight time of 4.23 seconds, as determined by the R function canonical path, was relatively close to the actual flight time of the helicopter, 4.17 seconds. However, it is important to note the limitations of our experiment and suggest ways for improvement. The sample size was small and could be increased in future experiments. Additionally, including more repetition blocks could improve the precision of the models. The quality of flight time measurement could be enhanced by recording the experiments and basing the measurements on the frame rate of a camera instead of human eye and reaction time. Also, releasing the helicopters from a greater height could be considered. In conclusion, some improvement in flight time was achieved, but the small scale of our experiment does not allow us to confirm that the true maximum has been reached.

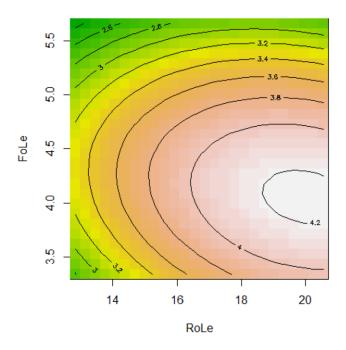


Figure 3: The contour plot of flight time depending on rotor lenght (RoLe - x axis) and fold lenght

7. R Script

```
> library(rsm)
Warning message:
package 'rsm' was built under R version 4.1.2
>
   ## 1. Design
>
>
   ## basic design
>
   design \leftarrow cube(basis = \sim x1 + x2 + x3,
                 generators = x4 \sim x1*x2*x3,
                n0 = 0,
                reps = 1,
                  coding = c(x1 \sim (RoLe - 8.5)/3,
                            x2 \sim (RoWi - 4.0)/1,
                             x3 \sim (BoLe - 3.5)/2,
                            x4 \sim (FoLe - 7.0)/2),
                randomize = FALSE)
   as.data.frame(design)
   run.order std.order x1 x2 x3 x4
                      1 -1 -1 -1
  1
           1
           2
  2
                      2 1 -1 -1 1
  3
           3
                      3 -1 1 -1 1
  4
           4
                      4 1 1 -1 -1
  5
           5
                      5 -1 -1 1 1
  6
           6
                      6 1 -1 1 -1
  7
           7
                      7 -1 1 1 -1
 8
                      8 1 1 1 1
 > design
   run.order std.order RoLe RoWi BoLe FoLe
  1
           1
                      1 5.5
                                 3 1.5
                                           5
  2
           2
                      2 11.5
                                   1.5
                                           9
                                 3
  3
           3
                      3 5.5
                                 5
                                    1.5
                                           9
  4
                      4 11.5
                                 5
                                    1.5
                                           5
           4
  5
                                           9
           5
                      5 5.5
                                   5.5
                                           5
                                    5.5
  6
           6
                      6 11.5
                                 3
  7
                                 5 5.5
                                           5
           7
                      7 5.5
  8
           8
                      8 11.5
                                 5 5.5
                                           9
 x1 \sim (RoLe - 8.5)/3
 x2 \sim (RoWi - 4)/1
 x3 \sim (BoLe - 3.5)/2
 x4 \sim (FoLe - 7)/2
 >
 > ## Setting up the experiment
 > set.seed(8)
                 # setting your own seed
 > expt <- djoin(dupe(design), dupe(design))</pre>
 > as.data.frame(expt)
```

```
run.order std.order x1 x2 x3 x4 Block
1
            1
                        7 -1 1 1 -1
                                            1
2
            2
                        3 -1
                             1 -1
                                    1
                                            1
3
            3
                                            1
                        5 -1 -1
                                 1
                                     1
4
            4
                        2
                          1 -1 -1
                                            1
5
           5
                         1 1 1
                                           1
                      8
6
                           1 -1 1 -1
                                            1
            6
7
            7
                              1 -1 -1
                        4 1
                                            1
8
           8
                       1 -1 -1 -1
                                          1
9
                       1 -1 -1 -1
                                          2
           1
10
            2
                              1 -1 1
                                            2
                        3 -1
11
            3
                           1
                              1 -1 -1
                                            2
12
                                            2
            4
                        7 -1
                              1
                                  1 -1
            5
                                            2
13
                        2
                           1 -1 -1
                                            2
14
            6
                        6
                           1 -1
                                 1 -1
15
            7
                                            2
                        5 -1 -1
                                 1
                                    1
            8
                       8
                          1 1 1
                                            2
16
> expt
   run.order std.order RoLe RoWi BoLe FoLe Block
1
            1
                        7
                           5.5
                                   5
                                      5.5
                                              5
                                                    1
2
            2
                           5.5
                                              9
                        3
                                   5
                                      1.5
                                                    1
3
            3
                           5.5
                                      5.5
                                              9
                        5
                                   3
                                                     1
4
            4
                        2 11.5
                                   3
                                              9
                                      1.5
                                                    1
5
            5
                                      5.5
                                              9
                        8 11.5
                                   5
                                                    1
6
            6
                        6 11.5
                                   3
                                      5.5
                                              5
                                                    1
7
            7
                                              5
                        4 11.5
                                   5
                                      1.5
                                                    1
8
            8
                        1
                           5.5
                                   3
                                      1.5
                                              5
                                                    1
9
            1
                           5.5
                                              5
                                                    2
                        1
                                   3
                                      1.5
            2
                                                    2
10
                           5.5
                                             9
                        3
                                  5
                                      1.5
11
            3
                        4 11.5
                                   5
                                      1.5
                                              5
                                                    2
12
                        7
                           5.5
                                  5
                                      5.5
                                             5
                                                    2
            4
                                                    2
13
            5
                        2 11.5
                                   3
                                      1.5
                                             9
14
            6
                        6 11.5
                                   3
                                      5.5
                                              5
                                                    2
            7
15
                        5 5.5
                                  3
                                      5.5
                                             9
                                                    2
16
            8
                        8 11.5
                                     5.5
                                              9
                                                    2
                                   5
Data are stored in coded form using these coding formulas
x1 \sim (RoLe - 8.5)/3
x2 \sim (RoWi - 4)/1
x3 \sim (BoLe - 3.5)/2
x4 \sim (FoLe - 7)/2
> ## Writing CSV-File for measurements
>
> expt.coded <- code2val(expt, attr(expt, "codings"))</pre>
  write.csv2(cbind(expt.coded[, c(1:2, 7, 3:6)], expt[, 3:6]),
              file="helicopter.csv", row.names=FALSE)
+
 ## 1. Design - re-generating the used design
>
> ## basic design
 design \leftarrow cube(basis = \sim x1 + x2 + x3,
```

generators = $x4 \sim x1*x2*x3$,

n0 = 0,

+

```
reps = 1,
                   coding = c(x1 \sim (RoLe - 8.5)/3,
                             x2 \sim (RoWi - 4.0)/1
                               x3 \sim (BoLe - 3.5)/2,
                             x4 \sim (FoLe - 7.0)/2),
                 randomize = FALSE)
+
  ## Setting up the experiment
 set.seed(008)
                   # setting your own seed
  expt <- djoin(dupe(design), dupe(design))</pre>
>
> expt
   run.order std.order RoLe RoWi BoLe FoLe Block
1
            1
                        7
                           5.5
                                   5
                                       5.5
                                              5
                                                     1
2
            2
                        3
                           5.5
                                   5
                                      1.5
                                              9
                                                     1
3
            3
                                              9
                        5
                           5.5
                                   3
                                      5.5
                                                     1
4
            4
                        2 11.5
                                      1.5
                                              9
                                   3
                                                     1
            5
                        8 11.5
                                              9
5
                                   5
                                      5.5
                                                     1
                                              5
6
            6
                        6 11.5
                                   3
                                      5.5
                                                     1
7
            7
                        4 11.5
                                   5
                                      1.5
                                              5
                                                     1
                                              5
8
            8
                           5.5
                                   3
                                      1.5
                                                     1
                        1
9
            1
                           5.5
                                   3
                                      1.5
                                              5
                                                     2
                        1
10
            2
                        3
                           5.5
                                   5
                                      1.5
                                              9
                                                     2
            3
                                              5
                                                     2
11
                        4 11.5
                                   5
                                      1.5
12
            4
                           5.5
                                   5
                                      5.5
                                              5
                                                     2
            5
                                              9
                                                     2
13
                                   3
                        2 11.5
                                      1.5
                                                     2
14
            6
                        6 11.5
                                   3
                                      5.5
                                              5
15
            7
                        5
                           5.5
                                   3
                                      5.5
                                              9
                                                     2
16
                                   5
                                      5.5
                                              9
                                                     2
            8
                        8 11.5
Data are stored in coded form using these coding formulas
... x1 \sim (RoLe - 8.5)/3
x2 \sim (RoWi - 4)/1
x3 \sim (BoLe - 3.5)/2
x4 \sim (FoLe - 7)/2
> dat <- read.csv2("helicopter_Marjan_Stella.csv")</pre>
> expt$Time <- dat$Time
       First order and two-way interaction model of all data
> rsm1 < - rsm(Time \sim FO(x1, x2, x3, x4) + TWI(x1, x2, x3, x4),
              data=expt)
> summary(rsm1)
Near-stationary-ridge situation detected -- stationary point altered
 Change 'threshold' if this is not what you intend
Call:
```

	Estimate	Std. Error	t value	Pr(> t)	
(Intercept)	2.384375	0.023560	101.2040	1.015e-13	***
x1	0.399375	0.023560	16.9513	1.488e-07	***
x2	0.040625	0.023560	1.7243	0.1229384	
x3	-0.140625	0.023560	-5.9688	0.0003349	***
x4	-0.179375	0.023560	-7.6135	6.226e-05	***
x1:x2	0.050625	0.023560	2.1488	0.0638986	-
x1:x3	-0.048125	0.023560	-2.0426	0.0753634	-
x1:x4	-0.061875	0.023560	-2.6263	0.0303538	*

```
rsm(formula = Time \sim FO(x1, x2, x3, x4) + TWI(x1, x2, x3,
    x4), data = expt)
Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
Multiple R-squared: 0.9804, Adjusted R-squared: 0.9632
F-statistic: 57.09 on 7 and 8 DF, p-value: 3.347e-
06 Analysis of Variance Table
Response: Time
                     Df Sum Sq Mean Sq F value
                                                   Pr(>F)
FO(x1, x2, x3, x4)
                      4 3.4096
                                     1 95.9782 8.539e-07
TWI(x1, x2, x3, x4) 3 0.1393
                                        5.2289
                                                  0.02734
                      8 0.0711
Residuals
                                     0
Lack of fit
                      0.0000
                                   Inf
Pure error
                      8 0.0711
                                     0
Stationary point of response surface:
        x1
                  x2
                            х3
                                      x4
 -2.288053 -2.321969
                     2.207303
                                2.837962
Stationary point in original units: RoLe
      RoWi
                 BoLe
                           FoLe
  1.635840 1.678031 7.914607 12.675923
Eigenanalysis:
eigen() decomposition
$values
[1] 0.04665678 0.00000000 0.00000000 -0.04665678
$vectors
          [,1]
                     [,2]
                                [,3]
                                            [,4]
     0.7071068  0.0000000  0.0000000
x1
                                      0.7071068
x2 0.3836235
               0.6630869  0.5157342  -0.3836235
x3 -0.3646792 -0.2216991
                           0.8275673  0.3646792
x4 -0.4688732 0.7149583 -0.2216991
                                      0.4688732
> ## 3. Optimization (part 1)
> rsm2 <- rsm(Time \sim FO(x1, x4), data=expt)
> summary(rsm2)
Call:
             Estimate Std. Error t value
                                           Pr(>|t|)
                         0.051571 46.2352 8.254e-16 ***
(Intercept)
             2.384375
                         0.051571 7.7442 3.186e-06 ***
x1
             0.399375
```

0.051571 -3.4782 0.004081 ** x4 -0.179375 $rsm(formula = Time \sim FO(x1, x4), data = expt)$

```
Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
Multiple R-squared: 0.8472, Adjusted R-squared: 0.8237
F-statistic: 36.04 on 2 and 13 DF, p-value: 4.978e-
06 Analysis of Variance Table
Response: Time
            Df Sum Sq Mean Sq F value
                                            Pr(>F)
             2 3.06681 1.53341 36.0357 4.978e-06
FO(x1, x4)
Residuals
            13 0.55318 0.04255
Lack of fit 1 0.06126 0.06126
                                1.4943
                                            0.245
Pure error 12 0.49192 0.04099
Direction of steepest ascent (at radius 1):
        x1
0.9122151 -0.4097116
Corresponding increment in original units:
      RoLe
                 FoLe
 2.7366453 -0.8194233
>
>
> ## Plotting
> contour(rsm2, \sim x1 + x4, image=TRUE)
>
> ## Optimization according to steepest ascent
> ## 5-step rediction accoring to first-order model
> # step size left as default, cause it produced non-negative lenghts
> steepest(rsm2, dist=0:5)
Path of steepest ascent from ridge analysis:
  dist
          x1
                 x4
                        RoLe FoLe | yhat
     0 0.000 0.000 | 8.500 7.000 | 2.384
1
2
     1 0.912 -0.410 | 11.236 6.180 | 2.822
     2 1.824 -0.819 | 13.972 5.362 | 3.260
3
4
     3 2.737 -1.229 | 16.711 4.542 | 3.698
    4 3.649 -1.639 | 19.447 3.722 | 4.136
5
     5 4.561 -2.049 | 22.183 2.902 | 4.573
6
> #Corresponding increment in original units:
> # RoLe
              FoLe
> #2.7366453 -0.8194233
>
> ## 4. Optimization (part 2)
>
> ## Basic RSM design
> design2 <- ccd(2,
                n0=2.
+
                 coding = c(x1 \sim (RoLe - 16.7)/2.74,
                            x2 \sim (FoLe - 4.5)/0.82),
                randomize = FALSE)
> as.data.frame(design2)
  run.order std.order
                                        x2 Block
                             x1
```

```
1
            1
                        1 -1.000000 -1.000000
                                                     1
 2
              2
                             1.000000 -1.000000
                                                      1
 3
              3
                         3 -1.000000
                                      1.000000
                                                      1
 4
             4
                            1.000000
                                       1.000000
                                                      1
 5
             5
                        5
                            0.000000
                                       0.000000
                                                     1
 6
             6
                        6
                           0.000000
                                      0.000000
                                                     1
 7
                                                     2
             1
                        1 -1.414214
                                       0.000000
 8
             2
                        2
                                                     2
                            1.414214
                                       0.000000
 9
             3
                        3
                            0.000000 -1.414214
                                                     2
             4
                            0.000000
                                                     2
 10
                        4
                                       1.414214
             5
                        5
                                                     2
 11
                            0.000000
                                       0.000000
                                                     2
 12
                            0.000000
                                       0.000000
 > design2
    run.order std.order
                             RoLe
                                        FoLe Block
              1
                         1 13.96000 3.680000
                                                    1
 1
 2
              2
                                                    1
                         2 19.44000 3.680000
 3
              3
                         3 13.96000 5.320000
                                                    1
 4
              4
                         4 19.44000 5.320000
                                                    1
 5
              5
                                                    1
                         5 16.70000 4.500000
              6
 6
                         6 16.70000 4.500000
                                                    1
 7
              1
                                                    2
                         1 12.82505 4.500000
 8
              2
                         2 20.57495 4.500000
                                                    2
 9
              3
                         3 16.70000 3.340345
                                                    2
             4
                                                    2
 10
                         4 16.70000 5.659655
 11
             5
                                                    2
                         5 16.70000 4.500000
                                                    2
 12
             6
                         6 16.70000 4.500000
 Data are stored in coded form using these coding formulas
 x1 \sim (RoLe - 16.7)/2.74
 x2 \sim (FoLe - 4.5)/0.82
 > expt2.coded <- code2val(expt2, attr(expt2, "codings"))</pre>
   write.csv2(cbind(expt2.coded[, c(1:2, 5)],
                     round(expt2.coded[, 3:4], digits=2),
                     round(expt2[, 3:4], digits=2)),
               file="helicopter2_e_b.csv", row.names=FALSE)
 +
 >
 >
   ## Basic RSM design
   design2 <- ccd(2,
                  n0=2,
 +
                    coding = c(x1 \sim (RoLe - 16.7)/2.74,
                               x2 \sim (FoLe - 4.5)/0.82),
 +
                  randomize = FALSE)
 +
                  # setting your own seed
 > set.seed(8)
   expt2 <- dupe(design2)</pre>
 >
 > expt2
     run.order std.order
                              RoLe
                                        FoLe Block
1
            1
                        6 16.70000 4.500000
                                                  1
 2
             2
                        2 19.44000 3.680000
                                                  1
 3
             3
                        3 13.96000 5.320000
                                                  1
 4
             4
                        1 13.96000 3.680000
                                                   1
 5
             5
                        5 16.70000 4.500000
                                                  1
                                                   1
 6
             6
                        4 19.44000 5.320000
 7
                                                   2
             1
                        2 20.57495 4.500000
```

```
2
                      4 16.70000 5.659655
8
                                              2
9
            3
                                              2
                      6 16.70000 4.500000
10
            4
                      5 16.70000 4.500000
                                              2
            5
                      3 16.70000 3.340345
                                              2
11
12
                      1 12.82505 4.500000
                                              2
Data are stored in coded form using these coding formulas
 x1 \sim (RoLe - 16.7)/2.74
x2 \sim (FoLe - 4.5)/0.82
> ## 5. Analysis - Optimization (part 3)
> dat2 <- read.csv2("helicopter2_Marjan_stella_measurements.csv")</pre>
> expt2$Time <- dat2$Time</pre>
> rsm3 < - rsm(Time \sim SO(x1, x2), data=expt2)
> summary(rsm3)
Call:
             Estimate Std. Error t value Pr(>|t|)
                         0.118021 33.7228 4.526e-08 ***
(Intercept)
            3.980000
             0.293508
x1
                         0.083453 3.5170
                                           0.012564 *
x2
            -0.280453
                         0.083453 -3.3606
                                           0.015218 *
                         0.118021 -0.7414
x1:x2
            -0.087500
                                           0.486448
x1^2
            -0.142500
                         0.093304 -1.5273
                                           0.177551
            -0.355000
x2^2
                         0.093304 -3.8048
                                           0.008918 **
___
rsm(formula = Time \sim SO(x1, x2), data = expt2)
Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
Multiple R-squared: 0.8676, Adjusted R-squared: 0.7572
F-statistic: 7.86 on 5 and 6 DF, p-value:
0.01304 Analysis of Variance Table
Response: Time
             Df Sum Sq Mean Sq F value
                                          Pr(>F)
 FO(x1, x2) 2 1.31841 0.65920 11.8315 0.008276
 TWI(x1, x2) 1 0.03063 0.03063 0.5497 0.486448
  PQ(x1, x2) 2 0.84064 0.42032 7.5440 0.023033
Residuals
              6 0.33429 0.05572
Lack of fit 3 0.29029 0.09676 6.5976 0.077785
Pure error
             3 0.04400 0.01467
Stationary point of response surface:
        x1
                   x2
  1.1963922 -0.5424471
Stationary point in original units:
      RoLe
                FoLe
```

19.978115 4.055193

```
Eigenanalysis: eigen()
decomposition
$values
[1] -0.1338451 -0.3636549
$vectors
         [,1]
                  [,2]
x1 -0.9809888 0.1940643
x2 0.1940643 0.9809888
>
> ## Plotting
> contour(rsm3, \sim x1 + x2, image=TRUE)
> #choosing best measurements for helicopter
> canonical.path(rsm3, dist=seq(-5, 5, by=0.5), which=1)
           x1
                  x2 |
                           RoLe
                                    FoLe | yhat
1 -5.0 6.101 -1.513 | 33.41674 3.25934 | 0.886
 -4.5 5.611 -1.416 | 32.07414 3.33888 | 1.521
3 -4.0 5.120 -1.319 | 30.72880 3.41842 | 2.090
4 -3.5 4.630 -1.222 | 29.38620 3.49796 | 2.592
5 -3.0 4.139 -1.125 | 28.04086 3.57750 | 3.027
6 -2.5 3.649 -1.028 | 26.69826 3.65704 | 3.395
7 -2.0 3.158 -0.931 | 25.35292 3.73658 | 3.696
8 -1.5 2.668 -0.834 | 24.01032 3.81612 | 3.930
9 -1.0 2.177 -0.737 | 22.66498 3.89566 | 4.098
10 -0.5 1.687 -0.639 | 21.32238 3.97602 | 4.198
11 0.0 1.196 -0.542 | 19.97704 4.05556 | 4.232
12 0.5 0.706 -0.445 | 18.63444 4.13510 | 4.198
13 1.0 0.215 -0.348 | 17.28910 4.21464 | 4.098
14 1.5 -0.275 -0.251 | 15.94650 4.29418 | 3.930
15 2.0 -0.766 -0.154 | 14.60116 4.37372 | 3.696
16 2.5 -1.256 -0.057 | 13.25856 4.45326 | 3.395
17 3.0 -1.747 0.040 | 11.91322 4.53280 | 3.027
18 3.5 -2.237 0.137 | 10.57062 4.61234 | 2.592
19 4.0 -2.728 0.234 | 9.22528 4.69188 | 2.090
20 4.5 -3.218 0.331 | 7.88268 4.77142 | 1.521
21 5.0 -3.709 0.428 | 6.53734 4.85096 | 0.885
> canonical.path(rsm3, dist=seq(-5, 5, by=0.5), which=2)
  dist
          x1
                 x2 |
                          RoLe
                                   FoLe |
                                            yhat
1 -5.0 0.226 -5.447 | 17.31924 0.03346 | -4.858
2 -4.5 0.323 -4.957 | 17.58502 0.43526 | -3.133
3 -4.0 0.420 -4.466 | 17.85080 0.83788 | -1.586
4 -3.5 0.517 -3.976 | 18.11658 1.23968 | -0.223
5 -3.0 0.614 -3.485 | 18.38236 1.64230 |
                                         0.960
6 -2.5 0.711 -2.995 | 18.64814 2.04410 |
  -2.0 0.808 -2.504 | 18.91392 2.44672 |
                                         2.778
8 -1.5 0.905 -2.014 | 19.17970 2.84852 |
                                         3.413
9 -1.0 1.002 -1.523 | 19.44548 3.25114 | 3.868
10 -0.5 1.099 -1.033 | 19.71126 3.65294 | 4.141
11 0.0 1.196 -0.542 | 19.97704 4.05556 | 4.232
12 0.5 1.293 -0.052 | 20.24282 4.45736 | 4.141
13 1.0 1.390 0.439 | 20.50860 4.85998 | 3.868
14 1.5 1.487 0.929 | 20.77438 5.26178 | 3.414
15 2.0 1.585 1.420 | 21.04290 5.66440 | 2.776
16 2.5 1.682 1.910 | 21.30868 6.06620 | 1.959
17 3.0 1.779 2.401 | 21.57446 6.46882 | 0.958
```

 18
 3.5
 1.876
 2.891 | 21.84024 6.87062 | -0.223

 19
 4.0
 1.973
 3.382 | 22.10602 7.27324 | -1.588

 20
 4.5
 2.070
 3.872 | 22.37180 7.67504 | -3.133

 21
 5.0
 2.167
 4.362 | 22.63758 8.07684 | -4.858

8. References

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