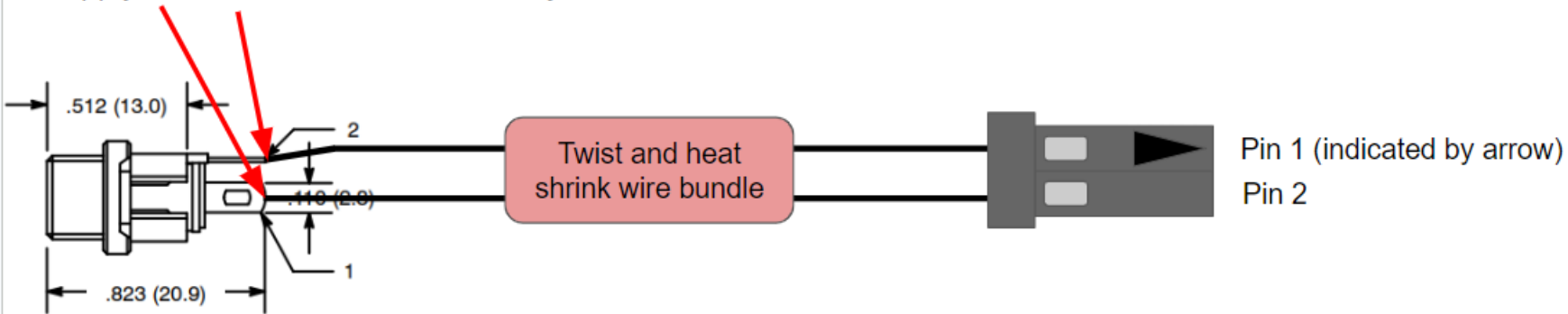


Apply solder joints at points 1 and 2,
apply heat shrink over entire solder joint



Barrel Jack Part Number:
NTE Electronics, Inc 57-PJ80

Wire/Wire Housing Part Number:
Molex 2162711022