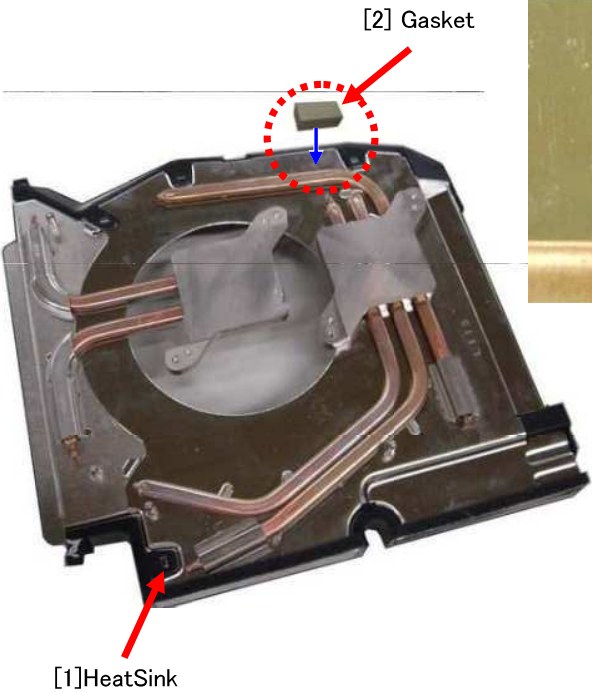




PLAYSTATION3

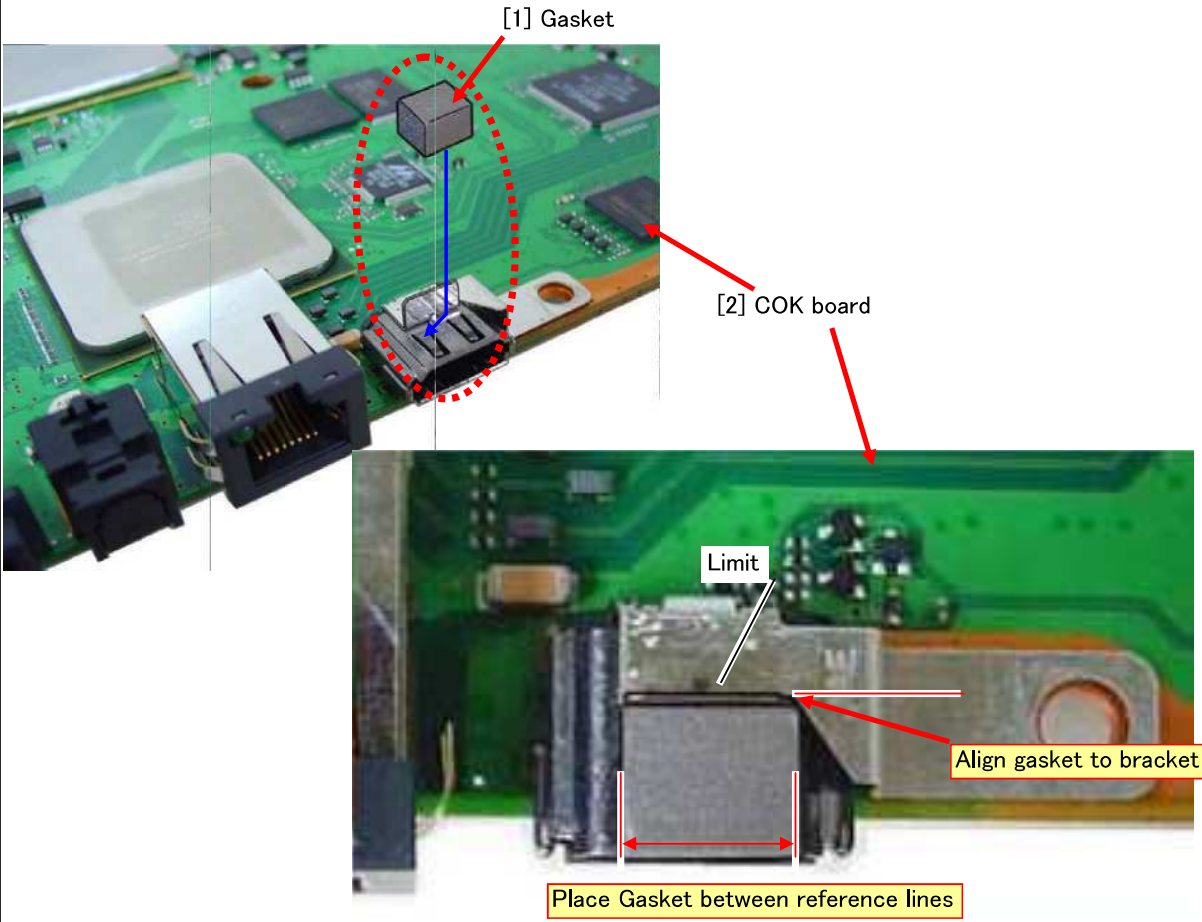
Assembly standard

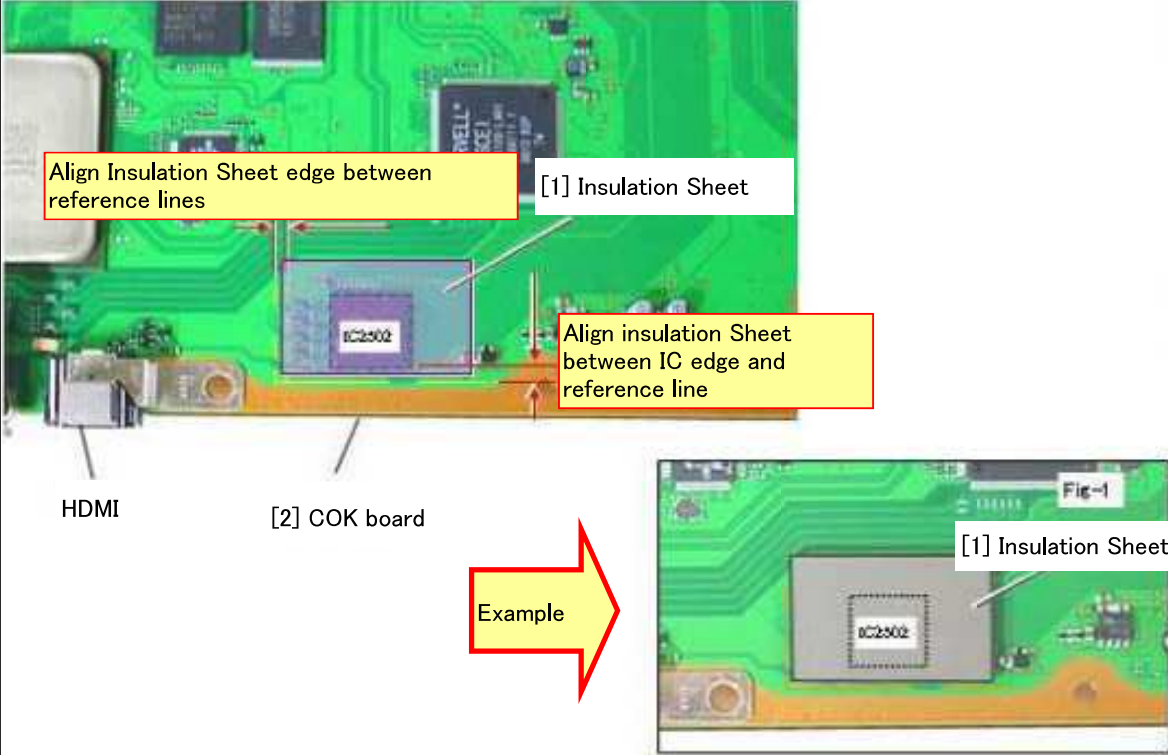
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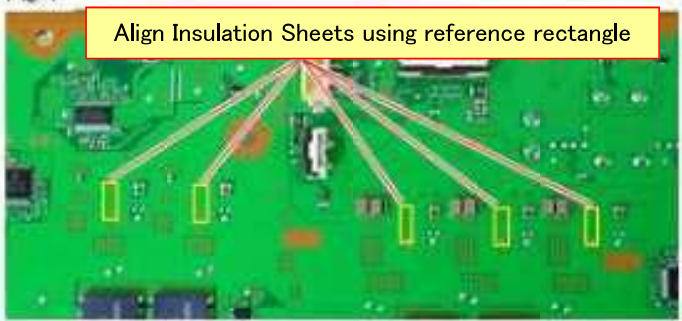
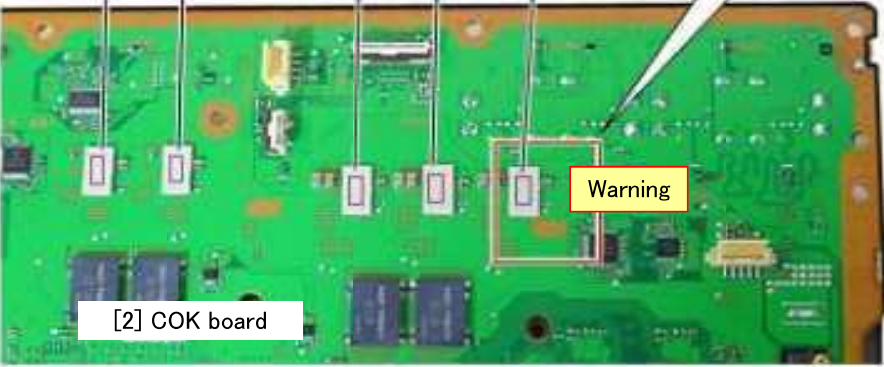
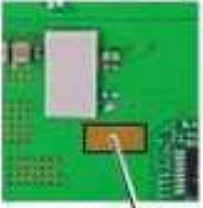
No.	Description												
<div>Contents</div> <div>PLAYSTATION3 Console</div> <div>1. Heatsink (1)</div> <div>2. Heatsink (2)</div> <div>3. COK board (1)</div> <div>4. COK board (2)</div> <div>5. COK board (3)</div> <div>6. Main frame (1)</div> <div>7. Main frame (2)</div> <div>8. Main frame (3)</div> <div>9. Main frame (4)</div> <div>10. Main frame (5)</div> <div>11. DC fan harness</div> <div>12. CSW board (1)</div> <div>13. CSW board (2)</div> <div>14. SW regulator (1)</div> <div>15. SW regulator (2)</div> <div>16. Sub frame (1)</div> <div>17. Sub frame (2)</div> <div>18. Sub frame (3)</div> <div>19. AC inlet</div> <div>20. BD Drive</div> <div>21. Upper cabinet</div> <div>22. CMC board</div>													
	No.	DATE	REVISION	SIGN	No.	DATE	REVISION	SIGN	No.	DATE	REVISION	SIGN	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
	<div>△</div> ×				<div>△</div> ×				<div>△</div> ×				
	<div>△</div> ×				<div>△</div> ×				<div>△</div> ×				
	<div>△</div> ×				<div>△</div> ×				<div>△</div> ×				

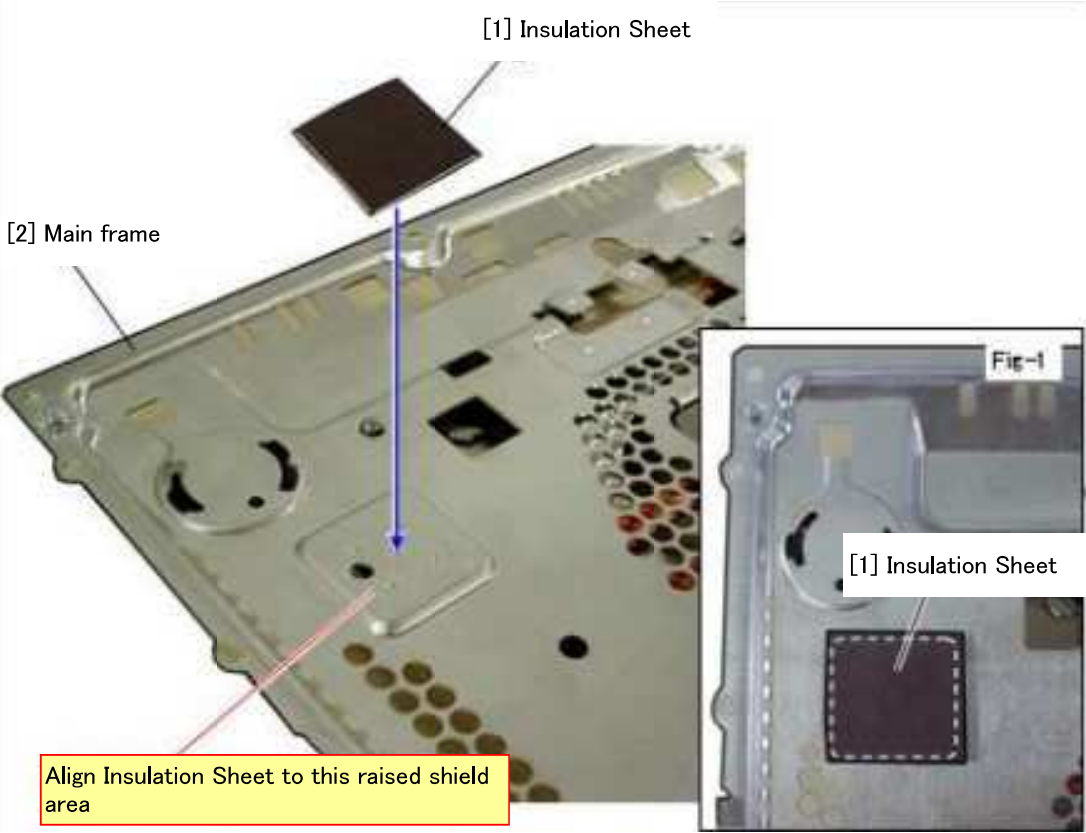
No.	Description					Note
	<div><div><p>[1]HeatSink</p><p>[2] Gasket</p></div><div><p>Align gasket side $\pm 2\text{mm}$</p><p>Gasket placement reference line</p><p>Align gasket side $\pm 2\text{mm}$</p></div><div><p>Example</p></div></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	2-888-857-01	Heatsink				
2	2-899-846-01	Gasket (3X10X20)				

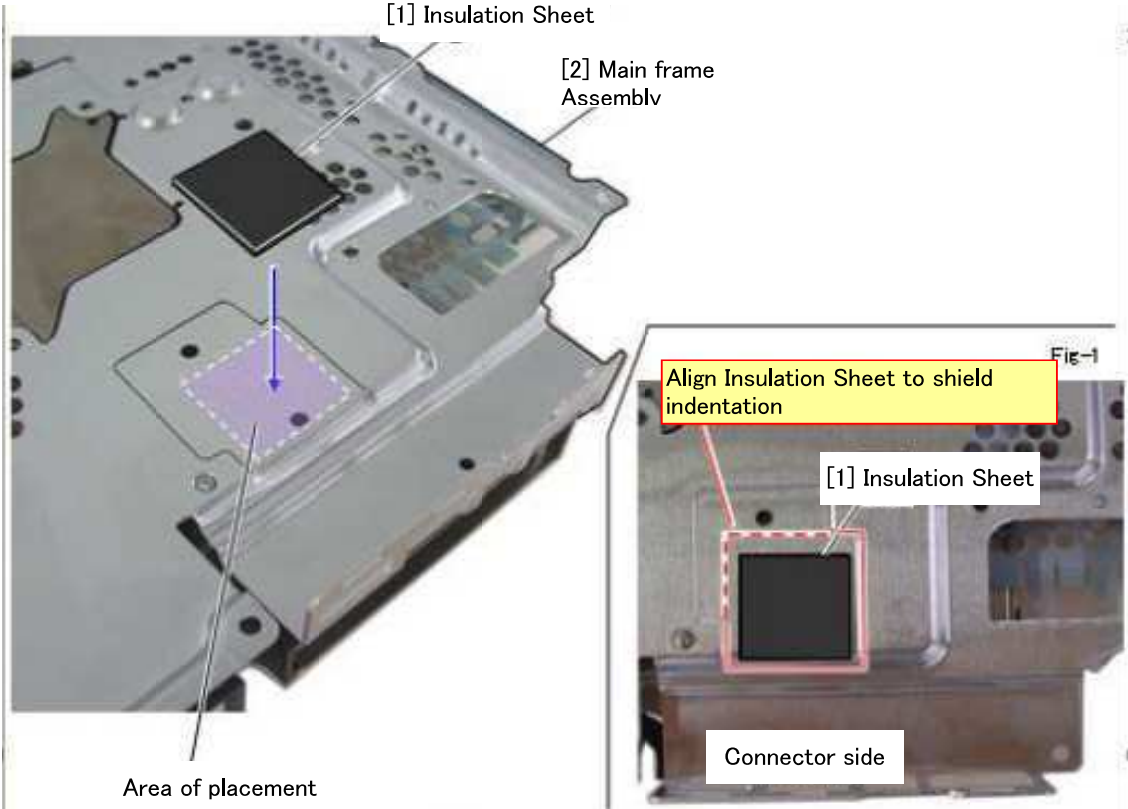
No.	Description					Note
	<p>Start application of cushion foam from this side of Heatsink</p> <p>[3] Main frame</p> <p>[1] Cushion</p> <p>[2] Heatsink</p> <p>Fig-1</p> <p>Adjust cushion foam end to bottom</p> <p>Align cushion foam to Heatsink edge</p> <p>Fig-2</p> <p>Fig-3</p> <p>Place cushion foam end on MCB Shield</p>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	2-891-147-01	Cushion (7 × 230 × 3)				
2	2-888-857-01	Heatsink				
3	X-2149-621-2	Main frame ASSY				

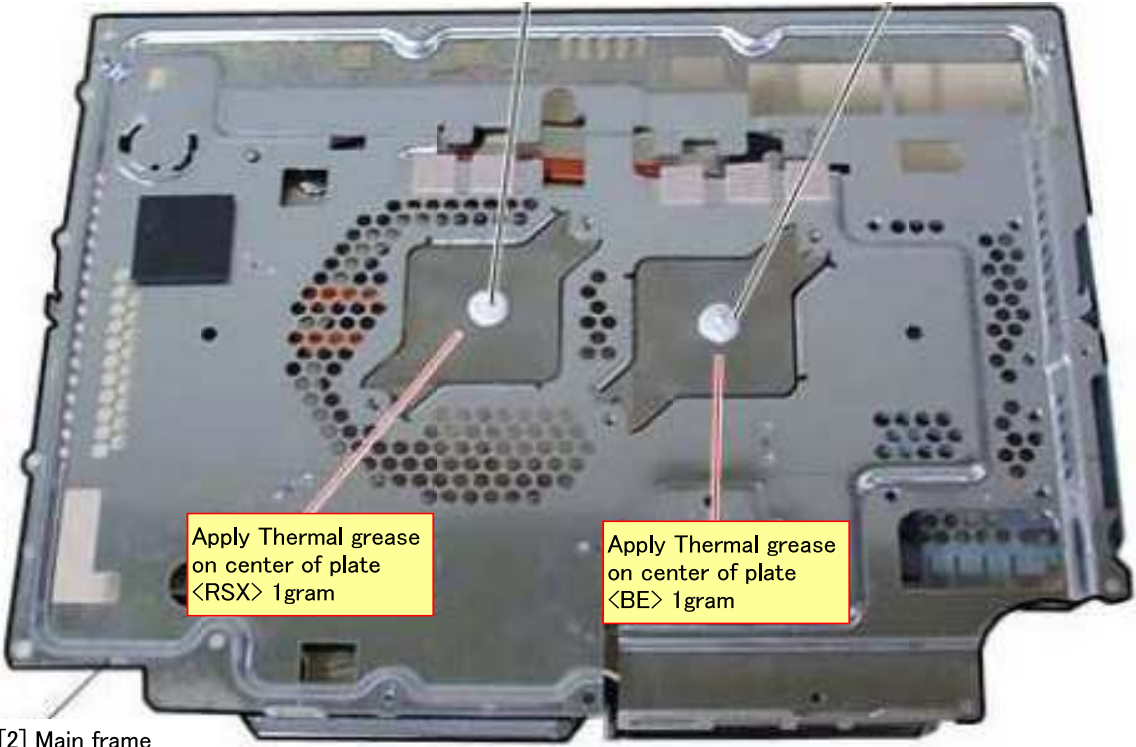
No.	Description					Note
	 <p>[1] Gasket</p> <p>[2] COK board</p> <p>Limit</p> <p>Align gasket to bracket</p> <p>Place Gasket between reference lines</p>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	2-893-732-01	Gasket (7X7X8)				
2	A-1226-213-A	COK-001 board(60G)				
2	A-1239-033-A	COK-001 board(20G)				

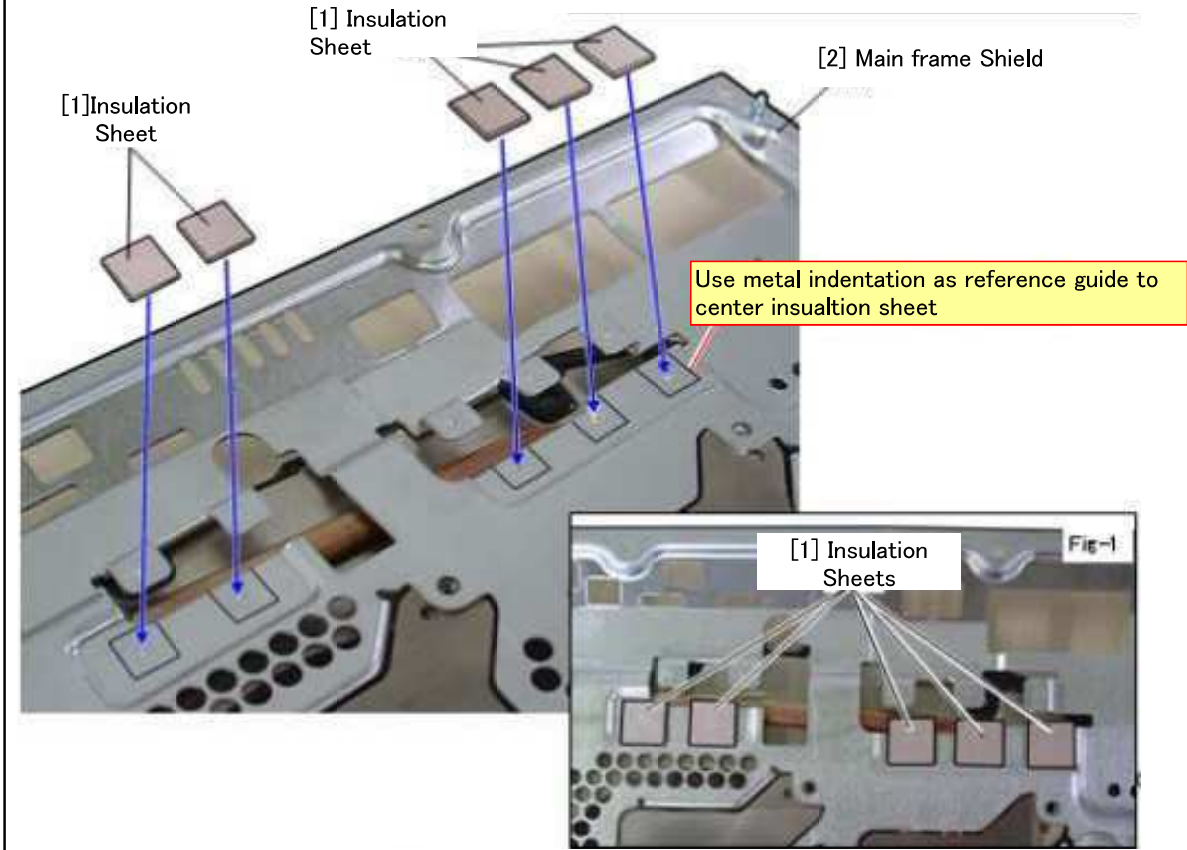
No.	Description					Note
	<div></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	2-899-467-01	Sheet (20X30X1.1)				
2	A-1226-213-A	COK-001 board(60G)				
2	A-1239-033-A	COK-001 board(20G)				

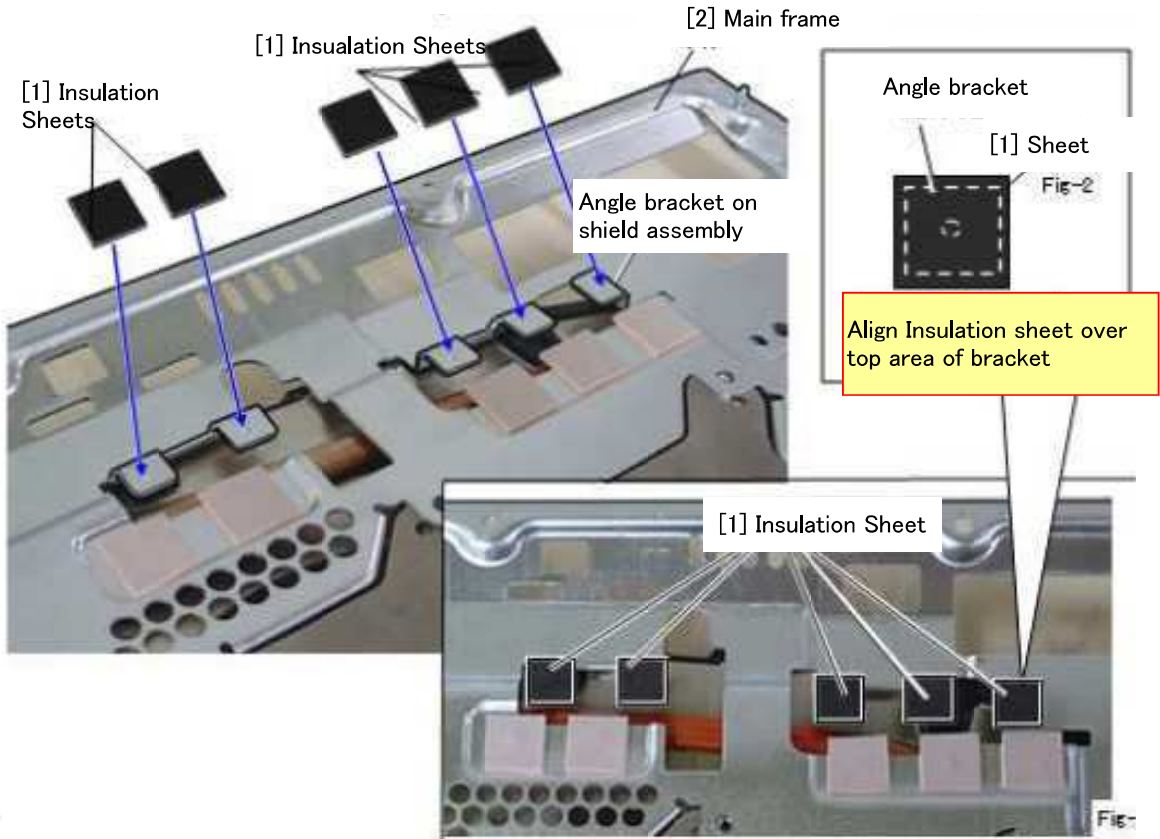
No.	Description					Note
	<div><div><p>Align Insulation Sheets using reference rectangle</p></div><div><p>[1] Insulation</p><p>[1] Sheet</p><p>Warning</p><p>[2] COK board</p><p>Fig-1</p></div><div><p>Fig-2</p><p>Ensure this area is not covered</p></div></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	2-891-150-01	Sheet (12 × 7 × 1.3)				
2	A-1226-213-A	COK-001 board(60G)				
2	A-1239-033-A	COK-001 board(20G)				

No.		Description				Note	
		<div><p>[1] Insulation Sheet</p><p>[2] Main frame</p><p>Align Insulation Sheet to this raised shield area</p><p>Fig-1</p><p>[1] Insulation Sheet</p></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6	
1	2-891-148-01	Sheet (30×30×1.3)					
2	X-2149-621-2	Main frameASSY					

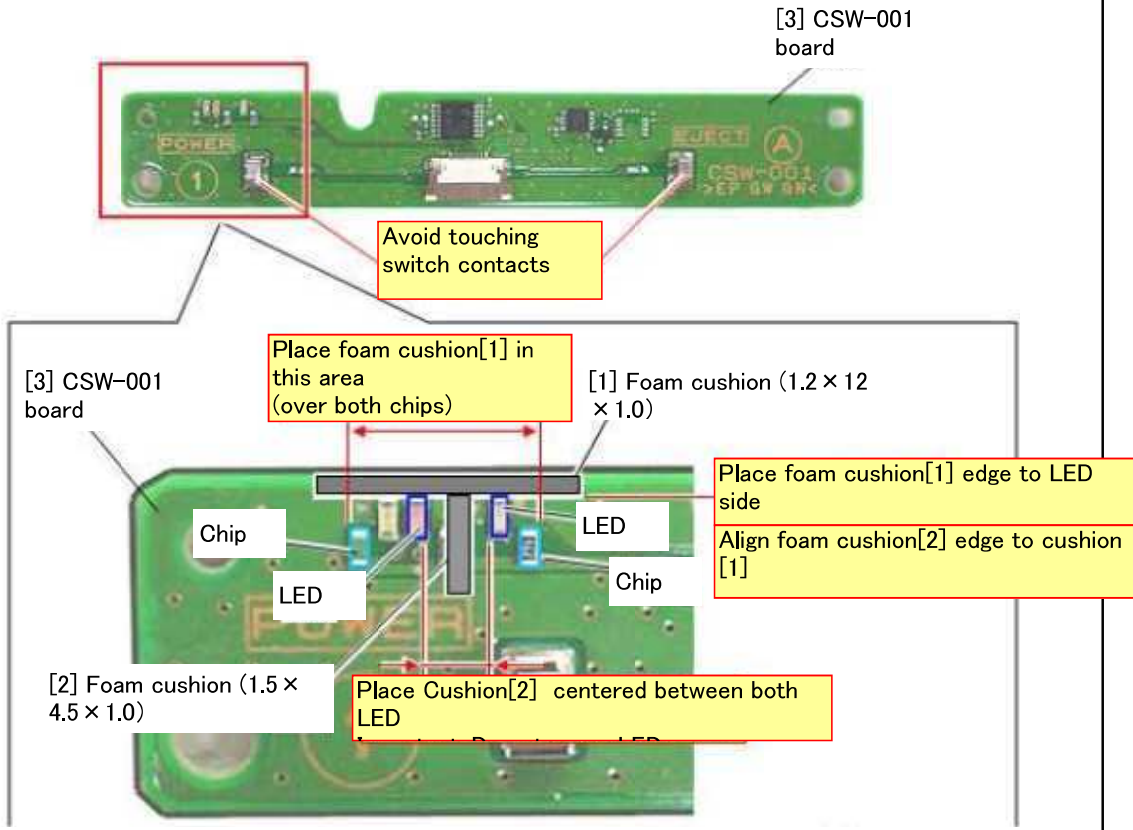
No.		Description				Note	
		<div></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6	
1	2-899-683-01	Sheet (24 × 24 × 2)					
2	X-2149-621-2	Main frame ASSY					

No.	Description					Note
	<div><div>[1] Thermal Grease</div><div>[1] Thermal Grease</div><div>Apply Thermal grease on center of plate <RSX> 1gram</div><div>Apply Thermal grease on center of plate <BE> 1gram</div><div>[2] Main frame Assembly</div></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	7-640-015-26	Thermal Grease (GA204) 200G WHT				
2	X-2149-621-2	Main frame ASSY				


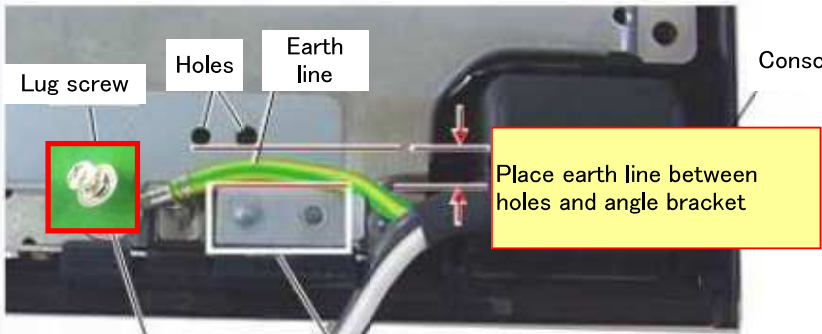
No.		Description				Note	
							
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6	
1	2-891-149-01	Sheet (13×13×1.3)					
2	X-2149-621-2	Main frame ASSY					

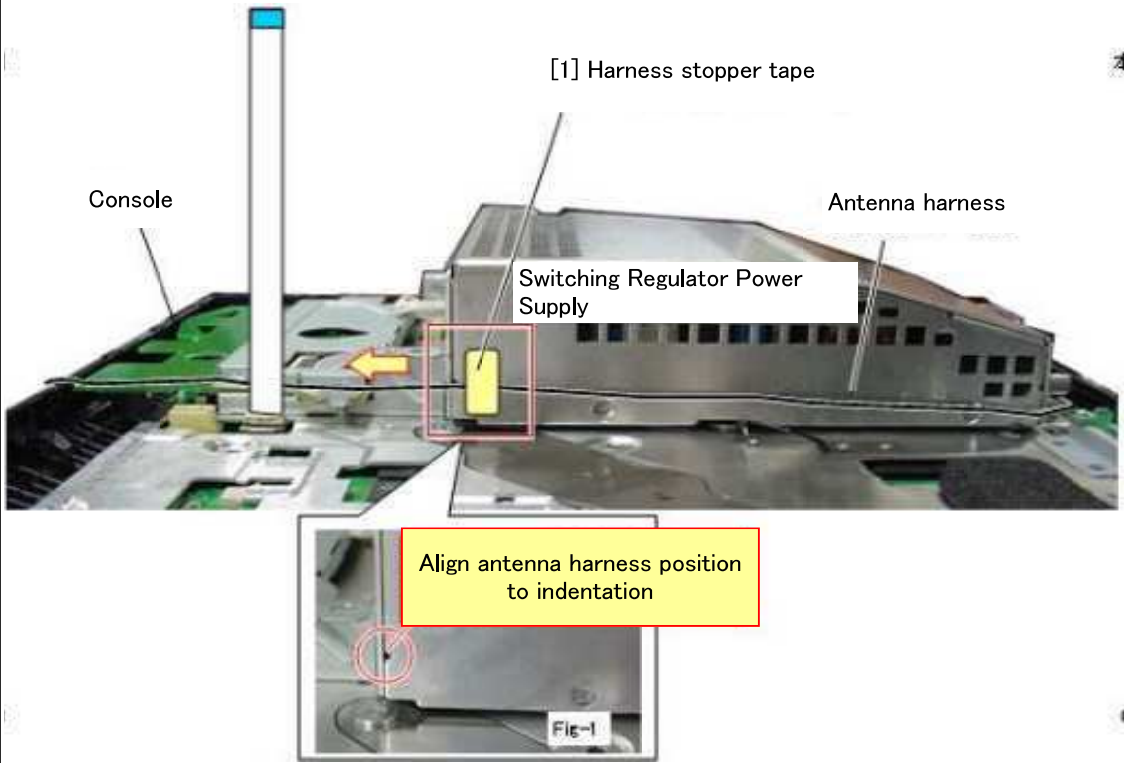
No.	Description					Note
	<div></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	2-896-902-01	Sheet (11×11×1.3)				
2	X-2149-621-2	Main frame ASSY				

No.	Description					Note
	<div><div>[2] Main frame</div><div>DC fan wire harness connector</div><div>DC fan harness</div><div>[1] DC fan</div><div>Clip</div><div>Place wire harness under Clip</div><div>Connector on COK board</div><div><div>Fig-1</div><div>Place wire harness under Heatsink</div><div>Rib</div><div>Guide wire Harness under retaining</div></div></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	1-787-558-11	DC fan (D14F-12BS1 01H1)				
2	X-2149-621-2	Main frame ASSY				

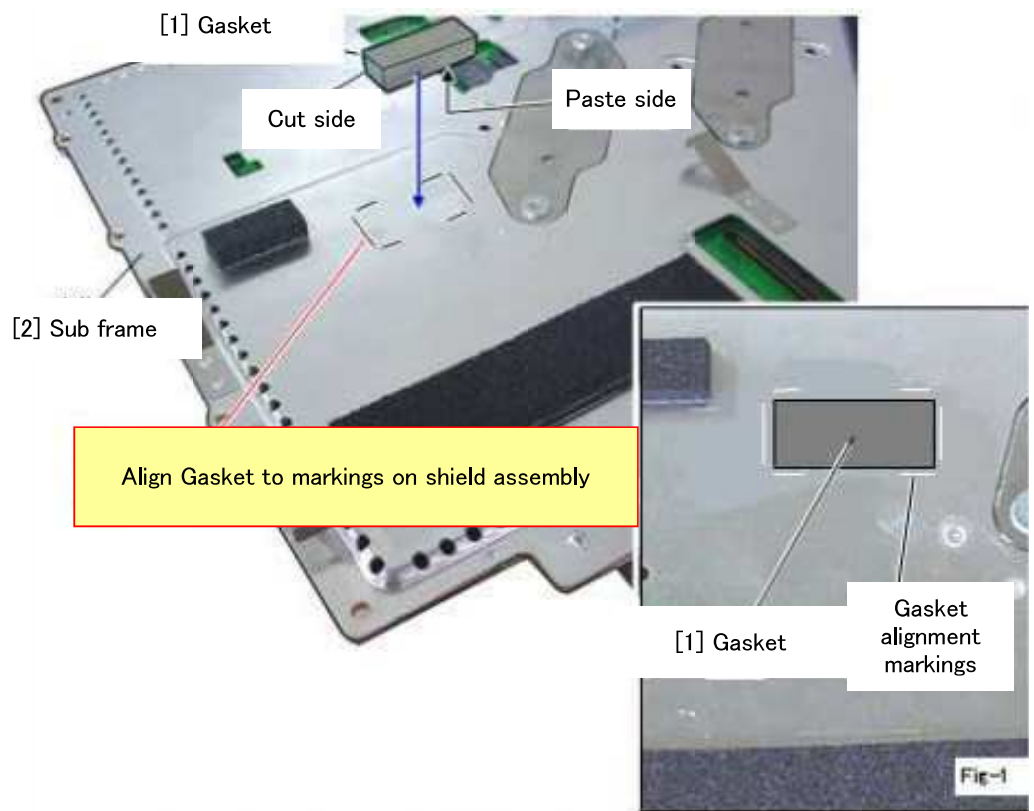
No.	Description					Note
	<div><p>[3] CSW-001 board</p><p>Avoid touching switch contacts</p><p>Place foam cushion[1] in this area (over both chips)</p><p>[1] Foam cushion (1.2 × 12 × 1.0)</p><p>Place foam cushion[1] edge to LED side</p><p>Align foam cushion[2] edge to cushion [1]</p><p>[3] CSW-001 board</p><p>Chip</p><p>LED</p><p>Chip</p><p>LED</p><p>[2] Foam cushion (1.5 × 4.5 × 1.0)</p><p>Place Cushion[2] centered between both LED</p></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	2-899-833-01	Cushion (1.2 × 12 × 1.0)				
2	2-898-730-01	Cushion (1.5 × 4.5 × 1.0)				
3	A-1226-216-A	CSW-001 board				

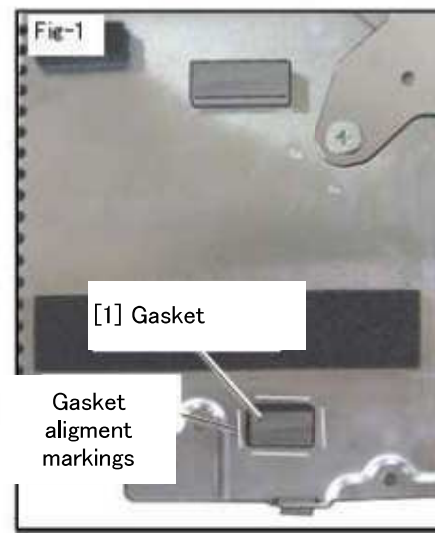
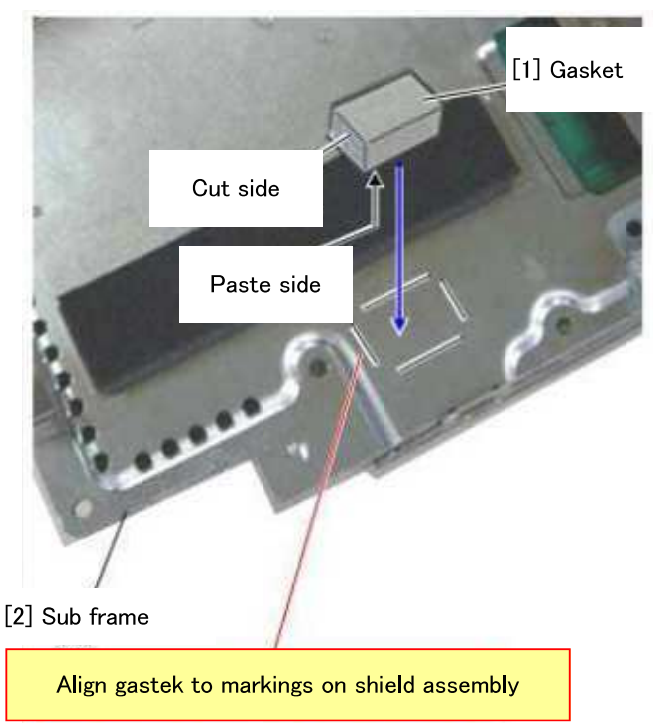
No.	Description					Note
	<div><div><div>Avoid touching switch contacts</div><div><div>[2] CSW board</div><div>Guide boss</div><div>Reinforce plate</div><div>[1] Flexible flat cable</div><div>Console</div><div>Guide boss</div><div>Connector on COK board</div></div><div><div>Fig-2</div><div><div>NG</div><div>Ensure that switch contacts are not deformed</div><div>NG</div><div>OK例</div><div>Switch Contact</div><div>OK</div></div><div></div></div></div></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	1-833-478-11	Flexible flat cable (FFC-010)				
2	A-1226-216-A	CSW-001 board				

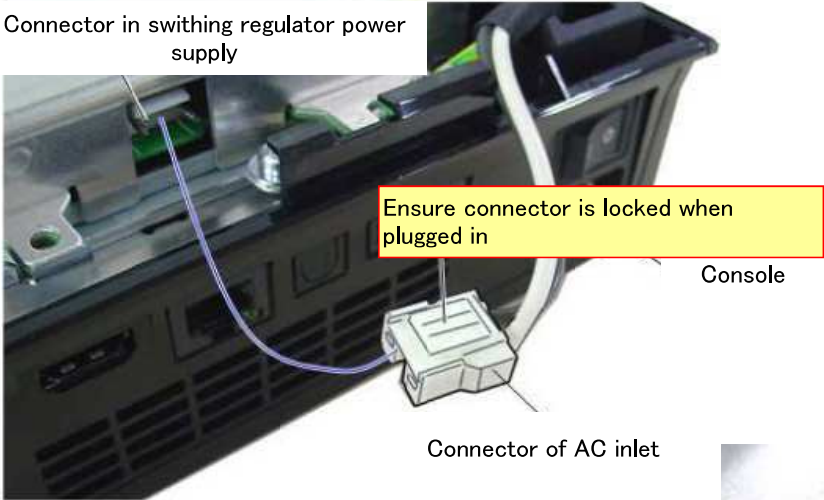
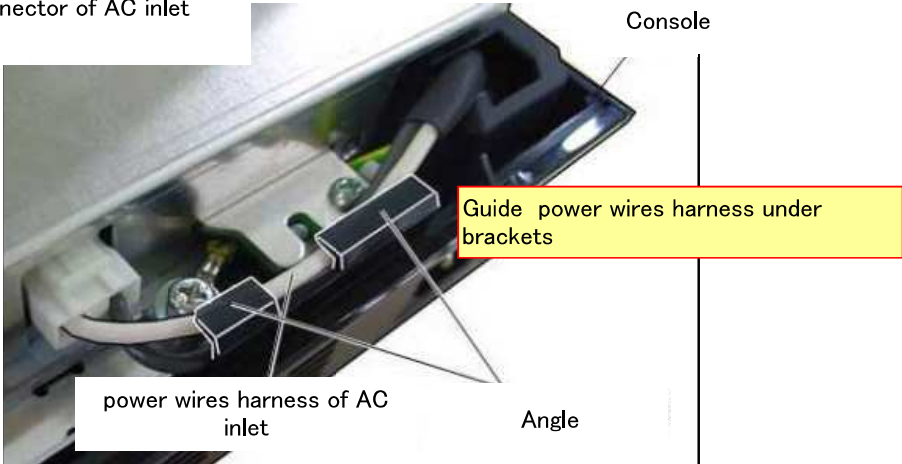
No.	Description					Note	
	<div></div>						
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6	
1	2-888-867-01	+PSW M4 × 5.5					







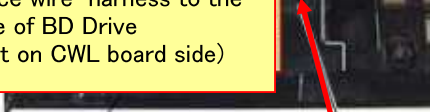
No.	Description					Note
	<div></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	3-069-212-01	Harness stopper tape				

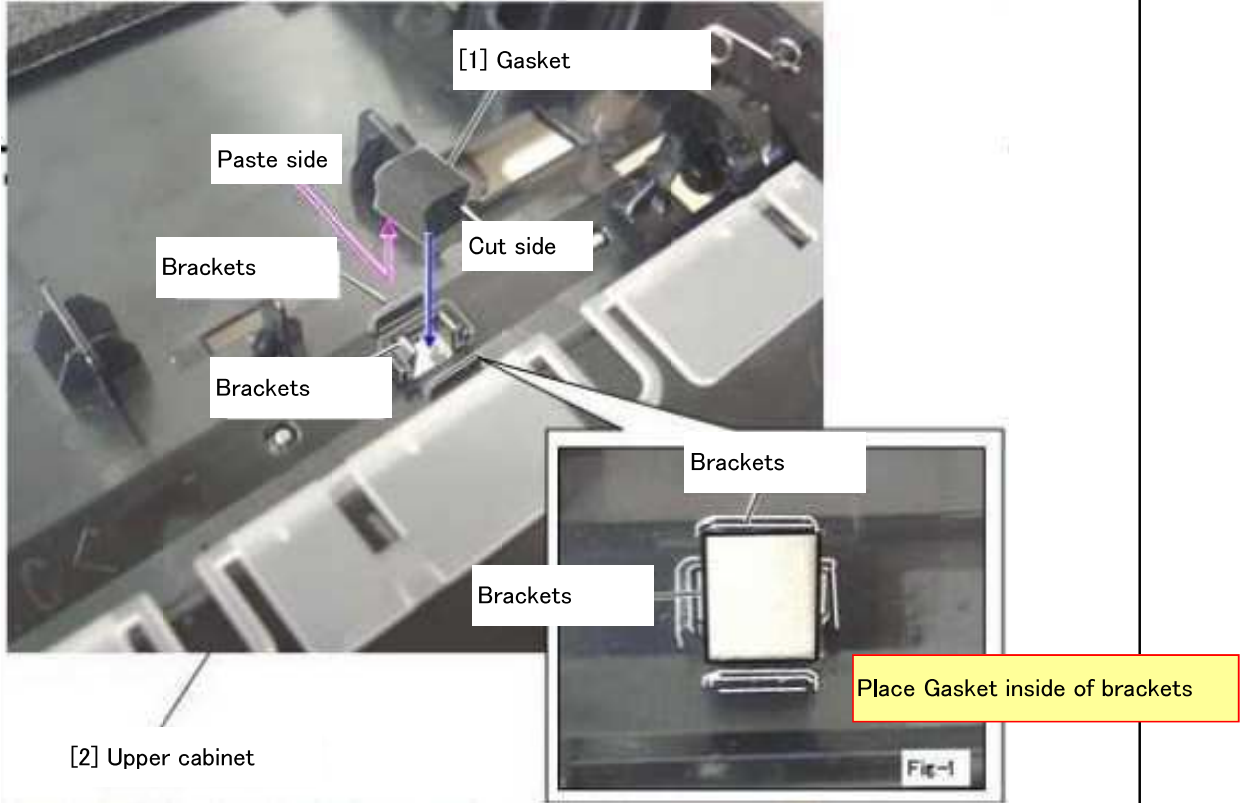
No.	Description					Note
	<div><div><div>[1]Insulation Sheet</div><div>[2] Sub frame</div><div>Align Insulation sheet over rectangle indentation</div></div><div><div>Fig-1</div></div></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	2-891-151-01	Sheet (24 × 24 × 2)				
2	X-2149-622-1	Sub frame ASSY				

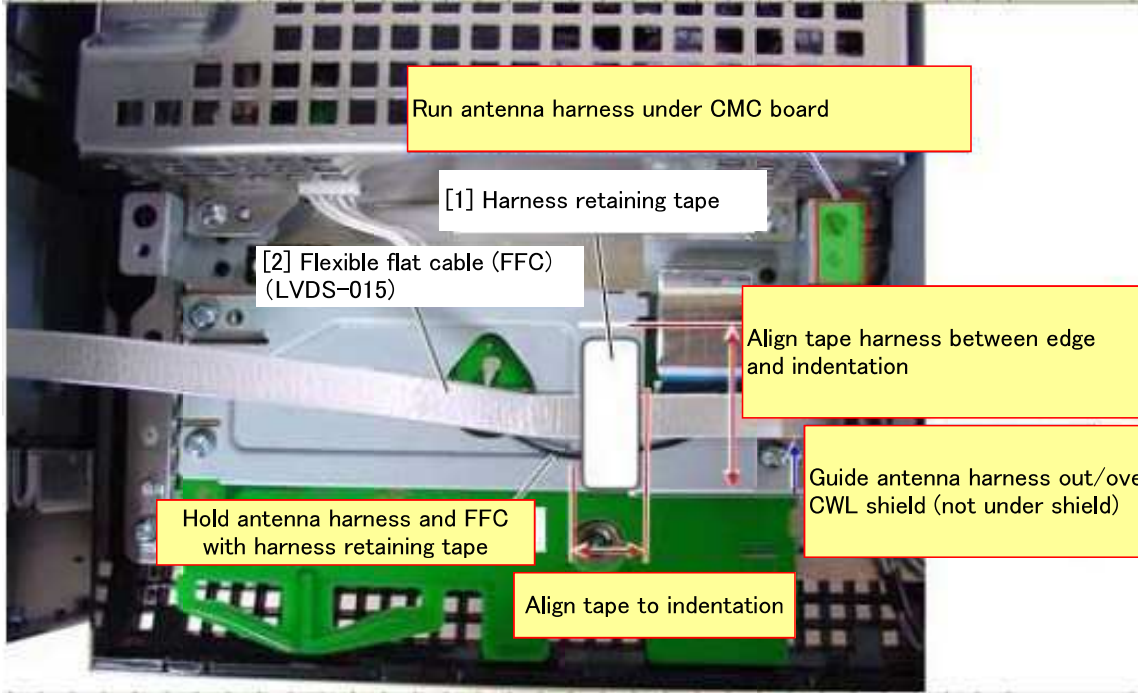
No.	Description					Note
						
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	2-893-730-01	Gasket (7X10X25)				
2	X-2149-622-1	Sub frame ASSY				

No.	Description					Note
	<div></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	2-893-731-01	Gasket (7X10X15)				
2	X-2149-622-1	Sub frame ASSY				

No.	Description					Note
	<div><div>Connector in swithing regulator power supply</div><div>Console</div><div>Connector of AC inlet</div><div>Console</div><div>power wires harness of AC inlet</div><div>Angle</div></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6

No.	Description					Note
	<div><div><p>Wire harness of BD Drive</p></div><div><p>Connector of harness</p></div><div><p>Connector on COK board</p></div><div><p>Ensure connector is fully inserted</p></div></div> <div><div><p>Connector on COK board</p></div><div><p>Wire harness of BD Drive</p></div><div><p>Foot of Drive</p></div><div><p>Main frame</p></div><div><p>Place wire harness to the side of BD Drive (Not on CWL board side)</p></div><div><p>Guide wire harness under bracket</p></div></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6

No.	Description					Note
	<div><p>[1] Gasket</p><p>Paste side</p><p>Cut side</p><p>Brackets</p><p>Brackets</p><p>[2] Upper cabinet</p><p>Brackets</p><p>Brackets</p><p>Place Gasket inside of brackets</p><p>Fig-1</p></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	2-893-732-01	Gasket (7X7X8)				
2	9-910-000-99	Upper cabinet ASSY(60G)				
2	9-910-001-05	Upper cabinet ASSY(20G)				

No.	Description					Note
	<div></div>					
no.	Parts no	parts name	no.	Parts no	parts name	PLAYSTATION3 Assembly standard DATE 2006/Nov/6
1	2-891-153-01	Harness stopper tape (10 × 30)				
2	1-833-480-11	Flexible flat cable (LVDS-015)				