

1. Assume: x_{ij} = number of units shipped from plant i to wholesaler j ,
 Parameter c_{ij} = transportation cost of shipping a unit from plant i to wholesaler j ,
 $i \in I = \{1,2\}$ and $j \in J = \{1,2,3\}$

minimize $z = 16x_{11} + 14x_{12} + 8x_{13} + 5x_{21} + 9x_{22} + 12x_{23}$ where z is the minimal transportation cost of shipping a unit from a plant i to a wholesaler j . Such that (with these constraints):

$$\sum_{i \in I} x_{i1} \geq 2700 \text{ (demand of wholesaler 1)}$$

$$\sum_{i \in I} x_{i2} \geq 4500 \text{ (demand of wholesaler 2)}$$

$$\sum_{i \in I} x_{i3} \geq 3600 \text{ (demand of wholesaler 3)}$$

$$\sum_{j \in J} x_{1j} \leq 4500 \text{ (Production capacity of plant 1)}$$

$$\sum_{j \in J} x_{2j} \leq 9000 \text{ (Production capacity of plant 2)}$$

$$\sum x_{ij} \geq 0$$

2. Assume: x_{ij} is the time in hours it takes to set up machine i to complete job j .
 $x_{ij} = 1$ if machine i is tasked with completing job j or if job j is completed by machine i .
 $x_{ij} = 0$ if machine i is not tasked with completing job j or if job j is not completed by machine i .

minimize $z = 14x_{11} + 5x_{12} + 8x_{13} + 7x_{14} + 2x_{21} + 12x_{22} + 6x_{23} + 5x_{24} + 7x_{31} + 8x_{32} + 3x_{33} + 9x_{34} + 2x_{41} + 4x_{42} + 6x_{43} + 10x_{44}$
 where $i \in I = \{1,2,3,4\}$ and $j \in J = \{1,2,3,4\}$ where z is the minimal setup time required to complete the four jobs. Such that (with these constraints):

$$x_{11} + x_{12} + x_{13} + x_{14} = 1 \text{ (machine 1 constraint)}$$

$$x_{21} + x_{22} + x_{23} + x_{24} = 1 \text{ (machine 2 constraint)}$$

$$x_{31} + x_{32} + x_{33} + x_{34} = 1 \text{ (machine 3 constraint)}$$

$$x_{41} + x_{42} + x_{43} + x_{44} = 1 \text{ (machine 4 constraint)}$$

$$x_{11} + x_{21} + x_{31} + x_{41} = 1 \text{ (job 1 constraint)}$$

$$x_{12} + x_{22} + x_{32} + x_{42} = 1 \text{ (job 2 constraint)}$$

$$x_{13} + x_{23} + x_{33} + x_{43} = 1 \text{ (job 3 constraint)}$$

$$x_{14} + x_{24} + x_{34} + x_{44} = 1 \text{ (job 4 constraint)}$$

$$x_{ij} = 0 \text{ or } x_{ij} = 1$$

3. Assume: x_{ij} is the cost of implementing machine i at location j to expand production capacity.

$x_{ij} = 1$ if machine i is placed in location j or if location j contains machine i .

$x_{ij} = 0$ if machine i is not placed in location j or if location j does not contain machine i .

minimize $z = 94x_{11} + 13x_{12} + 62x_{13} + 71x_{14} + 62x_{21} + 19x_{22} + 84x_{23} + 96x_{24} + 75x_{31} + 88x_{32} + 18x_{33} + 80x_{34} + 11x_{41} + 0x_{42} + 81x_{43} + 21x_{44}$ where $i \in I = \{1,2,3,4\}$ and $j \in J = \{1,2,3,4\}$ where z is the minimal material handling cost of locating each of the machines in one possible location each. Such that (with these constraints):

$$x_{11} + x_{12} + x_{13} + x_{14} = 1 \text{ (machine 1 constraint)}$$

$$x_{21} + x_{22} + x_{23} + x_{24} = 1 \text{ (machine 2 constraint)}$$

$$x_{31} + x_{32} + x_{33} + x_{34} = 1 \text{ (machine 3 constraint)}$$

$$x_{41} + x_{42} + x_{43} + x_{44} = 1 \text{ (machine 4 constraint)}$$

$$x_{11} + x_{21} + x_{31} + x_{41} = 1 \text{ (Location 1 constraint)}$$

$$x_{12} + x_{22} + x_{32} + x_{42} = 1 \text{ (Location 2 constraint)}$$

$$x_{13} + x_{23} + x_{33} + x_{43} = 1 \text{ (Location 3 constraint)}$$

$$x_{14} + x_{24} + x_{34} + x_{44} = 1 \text{ (Location 4 constraint)}$$

$$x_{42} = 0$$

$$x_{ij} = 0 \text{ or } x_{ij} = 1$$



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