

Question 1.

1. Variables:

- ① x_i , $i \in \{1, 2, 3, 4, 5, 6\}$: Indicates the number of air traffic controllers who work 8-hour shifts, starting at 12am, 4am, 8am, 12pm, 4pm, 8pm respectively.
- ② y_j , $j \in \{1, 2, 3, 4\}$: Indicates the number of air traffic controllers who work 12-hour shifts, starting at 12am, 8am, 12pm, 8pm respectively.

Objective: $\min 40 \times 8 \times \sum_{i=1}^6 x_i + 35 \times 12 \sum_{j=1}^4 y_j$

Constraints:

① Time Slot constraints:

- 1) 12am to 4pm: $x_1 + x_6 + y_1 + y_4 \geq 8$
- 2) 4am to 8am: $x_1 + x_2 + y_1 + y_4 \geq 10$
- 3) 8am to 12pm: $x_2 + x_3 + y_1 + y_2 \geq 16$
- 4) 12pm to 4pm: $x_3 + x_4 + y_2 + y_3 \geq 21$
- 5) 4pm to 8pm: $x_4 + x_5 + y_2 + y_3 \geq 18$
- 6) 8pm to 12am: $x_5 + x_6 + y_3 + y_4 \geq 12$

② Non-negativity and Integer constraints:

$$x_i \geq 0, x_i \in \mathbb{Z}; \quad \forall i \in \{1, 2, 3, 4, 5, 6\}$$

$$y_j \geq 0, y_j \in \mathbb{Z}; \quad \forall j \in \{1, 2, 3, 4\}$$

As a result, the algebraic formulation of the problem should be:

$$\min 40 \times 8 \times \sum_{i=1}^6 x_i + 35 \times 12 \sum_{j=1}^4 y_j$$

$$\text{s.t.} \quad x_1 + x_6 + y_1 + y_4 \geq 8$$

$$x_1 + x_2 + y_1 + y_4 \geq 10$$

$$x_2 + x_3 + y_1 + y_2 \geq 16$$

$$x_3 + x_4 + y_2 + y_3 \geq 21$$

$$x_4 + x_5 + y_2 + y_3 \geq 18$$

$$x_5 + x_6 + y_3 + y_4 \geq 12$$

$$x_i \geq 0, x_i \in \mathbb{Z} \quad \forall i \in \{1, 2, 3, 4, 5, 6\}$$

$$y_j \geq 0, y_j \in \mathbb{Z} \quad \forall j \in \{1, 2, 3, 4\}$$

Below is the result of using Gurobi to solve the problem, the codes will be attached as an appendix.

```

if model.status == gp.GRB.OPTIMAL:
    print("Optimal solution found:")
    print(f"x (8-hour shift): {[x[i].x for i in range(6)]}")
    print(f"y (12-hour shift): {[y[j].x for j in range(4)]}")
    print(f"Total labor cost: ${model.objVal:.2f}")
else:
    print("No optimal solution found.")

```

[10] ✓ 0.0s

... Optimal solution found:
x (8-hour shift): [-0.0, 2.0, 3.0, 3.0, -0.0, -0.0]
y (12-hour shift): [8.0, 3.0, 12.0, -0.0]
Total labor cost: \$12220.00

The minimized dispatcher labor cost is \$12220, with

$$x = [0, 2, 3, 3, 0, 0]$$

$$y = [8, 3, 12, 0]$$

2. We add an additional constraint to the algebraic formulation above:

$$\frac{\sum_{j=1}^4 y_j}{\sum_{i=1}^6 x_i + \sum_{j=1}^4 y_j} \leq \frac{1}{3} \quad \Leftrightarrow \quad \underline{2 \sum_{j=1}^4 y_j \leq \sum_{i=1}^6 x_i}$$

Below is the result of using Gurobi to solve the new problem, codes will be attached as an appendix.

```

if model.status == gp.GRB.OPTIMAL:
    print("Optimal solution found:")
    print(f"x (8-hour shift): {[x[i].x for i in range(6)]}")
    print(f"y (12-hour shift): {[y[j].x for j in range(4)]}")
    print(f"Total labor cost: ${model.objVal:.2f}")
else:
    print("No optimal solution found.")

```

[16] ✓ 0.0s

... Optimal solution found:
x (8-hour shift): [2.428571428571428, 2.0, 8.428571428571429, 6.0, 5.428571428571429, 0.0]
y (12-hour shift): [5.571428571428572, 0.0, 6.571428571428571, 0.0]
Total labor cost: \$12871.43

The minimized dispatcher labor cost is now \$12871.43, with

$$x = [2.43, 2, 8.43, 6, 5.43, 0]$$

$$y = [5.57, 0, 6.57, 0]$$

Question 2

The primal problem is:

$$\max 10x_1 + 14x_2 + 20x_3$$

$$\text{s.t. } 2x_1 + 3x_2 + 4x_3 \leq 220$$

$$4x_1 + 2x_2 - x_3 \leq 385$$

$$x_1 + 4x_3 \leq 160$$

$$x_1, x_2, x_3 \geq 0$$

The dual problem is:

$$\min 220y_1 + 385y_2 + 160y_3$$

$$\text{s.t. } 2y_1 + 4y_2 + y_3 \geq 10$$

$$3y_1 + 2y_2 \geq 14$$

$$4y_1 - y_2 + 4y_3 \geq 20$$

$$y_1, y_2, y_3 \geq 0$$

Firstly, we solve the primal using Gurobi, the result is shown below, and the codes are attached as appendix.

```
if model.status == gp.GRB.OPTIMAL:
    print("Optimal solution found:")
    print(f"x: {[x[i].x for i in range(3)]}")
    print(f"Maximized Value: ${model.objVal:.2f}")
else:
    print("No optimal solution found.")
```

✓ 0.0s

Optimal solution found:
x: [97.77777777777777, 0.0, 6.111111111111114]
Maximized Value: 1100.00

The maximum of primal should be 1100, with corresponding $x = [97.77, 0, 6.11]$

Then, we solve the dual using Gurobi, the result is shown below, and the codes are attached as appendix.

```
if model.status == gp.GRB.OPTIMAL:
    print("Optimal solution found:")
    print(f"y: {[y[i].x for i in range(3)]}")
    print(f"Minimized Value: ${model.objVal:.2f}")
else:
    print("No optimal solution found.")
```

✓ 0.0s

Optimal solution found:
y: [5.0, 0.0, 0.0]
Minimized Value: 1100.00

The minimum of dual should be 1100, with corresponding $y = [5, 0, 0]$.

Therefore, the primal and dual indeed yield the same optimal value, which is 1100.

Question 3

1. All sensible patterns for 10-ft cutting are listed as follows:

Pattern #	Pattern Combination	Scrap pieces leftover
1 (x_1)	3 + 3 + 3	1
2 (x_2)	3 + 3 + 4	0
3 (x_3)	4 + 4	2
4 (x_4)	3 + 5	2
5 (x_5)	4 + 5	1
6 (x_6)	5 + 5	0

2. (a) Variables: $x_i, i \in \{1, 2, 3, 4, 5, 6\}$, where x_i represents the 10-ft boards used in each pattern stated above.

Objective: $\min \sum_{i=1}^6 x_i$

Constraints: $3x_1 + 2x_2 + x_4 \geq 90$

$$x_2 + 2x_3 + x_5 \geq 60$$

$$x_4 + x_5 + 2x_6 \geq 60$$

$$x_i \geq 0, x_i \in \mathbb{Z}, \forall i = \{1, 2, 3, 4, 5, 6\}$$

Therefore, the algebraic formulation of the problem is as follows:

$$\min \sum_{i=1}^6 x_i$$

$$\text{s.t. } 3x_1 + 2x_2 + x_4 \geq 90$$

$$x_2 + 2x_3 + x_5 \geq 60$$

$$x_4 + x_5 + 2x_6 \geq 60$$

$$x_i \geq 0, x_i \in \mathbb{Z}$$

$$\forall i = \{1, 2, 3, 4, 5, 6\}$$

(b) Below is the result from Gurobi of (a), the code is attached as an appendix.

```
if model.status == gp.GRB.OPTIMAL:
    print("Optimal solution found:")
    print(f"x: {[x[i].x for i in range(6)]}")
    print(f"Minimized Value: {model.objVal:.2f}")
else:
    print("No optimal solution found.")
```

✓ 0.0s

Optimal solution found:
x: [-0.0, 46.0, 7.0, -0.0, -0.0, 30.0]
Minimized Value: 83.00

From the result, the optimal number of the patterns should be

$$x = [0, 46, 7, 0, 0, 30], \text{ that is, } x_1=0, x_2=46, x_3=7, x_4=x_5=0, x_6=30$$

The minimum number of 10-ft boards to cut is 83.

However, the optimal solution isn't unique, but they yield the same optimal value, a few examples can be shown below:

```
# Output all the solutions found
solution_count = min(10, model.SolCount) # Number of solutions in the solution pool
print(f"Number of solutions found: {solution_count}")

if model.status == gp.GRB.OPTIMAL or model.SolCount > 0:
    print("Optimal objective value: %g" % model.objVal)
    for i in range(min(10, solution_count)):
        model.setParam(gp.GRB.Param.SolutionNumber, i)
        print(f"Solution {i + 1}: {model.PoolObjVal}")
        print(f"x: {[x[j].x for j in range(6)]}")
```

✓ 0.0s

Number of solutions found: 10
Optimal objective value: 83
Solution 1: 83.0
x: [0.0, 46.0, 6.0, 0.0, 2.0, 29.0]
Solution 2: 82.99999999999999
x: [-0.0, 45.0, 7.0, -0.0, 1.9999999999999999, 29.0000000000000018]
Solution 3: 83.0
x: [-0.0, 45.0, 8.0, -0.0, -0.0, 30.0]
Solution 4: 83.0
x: [-0.0, 46.0, 7.0, -0.0, -0.0, 30.0]
Solution 5: 83.0
x: [-0.0, 45.0, 7.0000000000000036, 1.0, 0.9999999999999929, 29.0]
Solution 6: 83.0
x: [-0.0, 45.0, 7.0000000000000036, -0.0, 0.9999999999999929, 30.0]
Solution 7: 83.0
x: [-0.0, 45.0, 6.0, -0.0, 3.0, 29.0]
Solution 8: 83.0
x: [-0.0, 45.0, 6.0, -0.0, 4.0, 28.0]
Solution 9: 83.0
x: [-0.0, 46.0, 5.0, -0.0, 4.0, 28.0]
Solution 10: 83.0
x: [1.0, 44.0, 7.0, -0.0, 2.0, 29.0]

As stated in the picture on the left, there're several optimal solution, all of them have the same model objective value 83.

3. (a) In the chart stated in q1, we focus on the scrap pieces leftover. Then, we need to minimize $x_1 + 2x_3 + 2x_4 + x_5$. With respect to the above solution, we add a constraint $\sum_{i=1}^6 x_i \leq 83$. Then, the algebraic formulation becomes:

$$\begin{aligned} \min \quad & x_1 + 2x_3 + 2x_4 + x_5 \\ \text{s.t.} \quad & \sum_{i=1}^6 x_i \leq 83 \\ & 3x_1 + 2x_2 + x_4 \geq 90 \\ & x_2 + 2x_3 + x_5 \geq 60 \\ & x_4 + x_5 + 2x_6 \geq 60 \\ & x_i \geq 0, x_i \in \mathbb{Z} \\ & \forall i = \{1, 2, 3, 4, 5, 6\} \end{aligned}$$

(b) The model can be modified as above, the result is shown below, the codes are attached as an appendix.

```
# Print the results
if model.status == gp.GRB.OPTIMAL:
    print("Optimal solution found:")
    for i in range(6):
        print(f"Pattern {i+1} (x[{i}]): {x[i].x}")
    print(f"Total number of 10-ft boards: {sum([x[i].x for i in range(6)]):.0f}")
    total_scrap = x[0].x + 2 * x[2].x + 2 * x[3].x + x[4].x
    print(f"Total scrap generated: {total_scrap} inches")
else:
    print("No optimal solution found.")
```

✓ 0.0s

```
Optimal solution found:
Pattern 1 (x[0]): -0.0
Pattern 2 (x[1]): 46.0
Pattern 3 (x[2]): 7.0
Pattern 4 (x[3]): -0.0
Pattern 5 (x[4]): -0.0
Pattern 6 (x[5]): 30.0
Total number of 10-ft boards: 83
Total scrap generated: 14.0 inches
```

Then,

$$x_1 = x_4 = x_5 = 0, x_2 = 46, x_3 = 7, x_6 = 30.$$

The minimum pieces leftover is 14,
the total number of boards used is
still 83.

IEOR E4004 Assignment 2 Code

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```
[1]: import numpy as np
import gurobipy as gp
```

1 Question 1

1.1 1) Formulate and solve a linear program to minimize the dispatcher labor costs.

```
[2]: # Create a model
model = gp.Model("q1.1")
```

Set parameter Username

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```
[3]: # Define decision variables
x = model.addVars(6, vtype=gp.GRB.INTEGER, name="x") # 8-hour shift variables
y = model.addVars(4, vtype=gp.GRB.INTEGER, name="y") # 12-hour shift variables
```

```
[4]: # Objective function: minimize labor costs
model.setObjective(
    40 * 8 * sum(x[i] for i in range(6)) + 35 * 12 * sum(y[j] for j in
    ↪range(4)),
    gp.GRB.MINIMIZE
)
```

```
[5]: # Add constraints based on the problem formulation
model.addConstr(x[0] + x[5] + y[0] + y[3] >= 8)
model.addConstr(x[0] + x[1] + y[0] + y[3] >= 10)
model.addConstr(x[1] + x[2] + y[0] + y[1] >= 16)
model.addConstr(x[2] + x[3] + y[1] + y[2] >= 21)
model.addConstr(x[3] + x[4] + y[1] + y[2] >= 18)
model.addConstr(x[4] + x[5] + y[2] + y[3] >= 12)

# Non-negativity constraints:
for i in range(6):
    model.addConstr(x[i] >= 0)
for j in range(4):
    model.addConstr(y[j] >= 0)
```

```
[6]: model.optimize()
```

Gurobi Optimizer version 11.0.3 build v11.0.3rc0 (win64 - Windows 10.0 (19045.2))

CPU model: Intel(R) Core(TM) i7-10875H CPU @ 2.30GHz, instruction set [SSE2|AVX|AVX2]

Thread count: 8 physical cores, 16 logical processors, using up to 16 threads

Optimize a model with 16 rows, 10 columns and 34 nonzeros

Model fingerprint: 0xa99bbcf8

Variable types: 0 continuous, 10 integer (0 binary)

Coefficient statistics:

Matrix range [1e+00, 1e+00]

Objective range [3e+02, 4e+02]

Bounds range [0e+00, 0e+00]

RHS range [8e+00, 2e+01]

Found heuristic solution: objective 13020.000000

Presolve removed 10 rows and 0 columns

Presolve time: 0.00s

Presolved: 6 rows, 10 columns, 24 nonzeros

Variable types: 0 continuous, 10 integer (0 binary)

Found heuristic solution: objective 12720.000000

Root relaxation: objective 1.222000e+04, 7 iterations, 0.00 seconds (0.00 work units)

Nodes		Current Node			Objective Bounds			Work	
Expl	Unexpl	Obj	Depth	IntInf	Incumbent	BestBd	Gap	It/Node	Time
*	0	0		0	12220.000000	12220.0000	0.00%	-	0s

Explored 1 nodes (7 simplex iterations) in 0.01 seconds (0.00 work units)

Thread count was 16 (of 16 available processors)

Solution count 3: 12220 12720 13020

Optimal solution found (tolerance 1.00e-04)

Best objective 1.222000000000e+04, best bound 1.222000000000e+04, gap 0.0000%

```
[10]: if model.status == gp.GRB.OPTIMAL:
    print("Optimal solution found:")
    print(f"x (8-hour shift): {[x[i].x for i in range(6)]}")
    print(f"y (12-hour shift): {[y[j].x for j in range(4)]}")
    print(f"Total labor cost: ${model.objVal:.2f}")
else:
    print("No optimal solution found.")
```

Optimal solution found:

x (8-hour shift): [-0.0, 2.0, 3.0, 3.0, -0.0, -0.0]

y (12-hour shift): [8.0, 3.0, 12.0, -0.0]

Total labor cost: \$12220.00

1.2 2 Suppose at most one-third of its controllers can work 12-hour shifts. Repeat (1).

```
[15]: # Create a model
model = gp.Model("q1.2")

# Define decision variables
x = model.addVars(6, vtype=gp.GRB.CONTINUOUS, name="x") # 8-hour shift
# variables
y = model.addVars(4, vtype=gp.GRB.CONTINUOUS, name="y") # 12-hour shift
# variables

model.setObjective(
    40 * 8 * sum(x[i] for i in range(6)) + 35 * 12 * sum(y[j] for j in
# range(4)),
    gp.GRB.MINIMIZE
)

# Add constraints based on the problem formulation
model.addConstr(x[0] + x[5] + y[0] + y[3] >= 8)
model.addConstr(x[0] + x[1] + y[0] + y[3] >= 10)
model.addConstr(x[1] + x[2] + y[0] + y[1] >= 16)
model.addConstr(x[2] + x[3] + y[1] + y[2] >= 21)
model.addConstr(x[3] + x[4] + y[1] + y[2] >= 18)
model.addConstr(x[4] + x[5] + y[2] + y[3] >= 12)

# Non-negativity constraints:
for i in range(6):
    model.addConstr(x[i] >= 0)
for j in range(4):
    model.addConstr(y[j] >= 0)

# Additional Constraint:
model.addConstr(gp.quicksum(x[i] for i in range(6)) >= 2*gp.quicksum(y[j] for j in
# range(4)))

model.optimize()
```

Gurobi Optimizer version 11.0.3 build v11.0.3rc0 (win64 - Windows 10.0 (19045.2))

CPU model: Intel(R) Core(TM) i7-10875H CPU @ 2.30GHz, instruction set [SSE2|AVX|AVX2]

Thread count: 8 physical cores, 16 logical processors, using up to 16 threads

Optimize a model with 17 rows, 10 columns and 44 nonzeros

Model fingerprint: 0xfef9b289

Coefficient statistics:

Matrix range [1e+00, 2e+00]

Objective range [3e+02, 4e+02]

Bounds range [0e+00, 0e+00]

RHS range [8e+00, 2e+01]

Presolve removed 10 rows and 0 columns

Presolve time: 0.00s

Presolved: 7 rows, 10 columns, 34 nonzeros

Iteration	Objective	Primal Inf.	Dual Inf.	Time
0	0.0000000e+00	8.500000e+01	0.000000e+00	0s
7	1.2871429e+04	0.000000e+00	0.000000e+00	0s

Solved in 7 iterations and 0.01 seconds (0.00 work units)

Optimal objective 1.287142857e+04

```
[16]: if model.status == gp.GRB.OPTIMAL:
        print("Optimal solution found:")
        print(f"x (8-hour shift): {[x[i].x for i in range(6)]}")
        print(f"y (12-hour shift): {[y[j].x for j in range(4)]}")
        print(f"Total labor cost: ${model.objVal:.2f}")
    else:
        print("No optimal solution found.")
```

Optimal solution found:

x (8-hour shift): [2.428571428571428, 2.0, 8.428571428571429, 6.0,
5.428571428571429, 0.0]

y (12-hour shift): [5.571428571428572, 0.0, 6.571428571428571, 0.0]

Total labor cost: \$12871.43

2 Question 2

2.1 1) Primal problem

```
[9]: model = gp.Model("q2.1")

# Define decision variables
x = model.addVars(3, vtype = gp.GRB.CONTINUOUS, name = "x")

# Objective function:
model.setObjective(10*x[0] + 14*x[1] + 20*x[2], gp.GRB.MAXIMIZE)

# Add constraints based on the problem formulation
model.addConstr(2*x[0] + 3*x[1] + 4*x[2] <= 220)
```

```

model.addConstr(4*x[0] + 2*x[1] - x[2] <= 385)
model.addConstr(x[0] + 4*x[2] <= 160)

# Non-negativity constraints:
for i in range(3):
    model.addConstr(x[i] >= 0)

model.optimize()

```

Gurobi Optimizer version 11.0.3 build v11.0.3rc0 (win64 - Windows 10.0 (19045.2))

CPU model: Intel(R) Core(TM) i7-10875H CPU @ 2.30GHz, instruction set [SSE2|AVX|AVX2]

Thread count: 8 physical cores, 16 logical processors, using up to 16 threads

Optimize a model with 6 rows, 3 columns and 11 nonzeros

Model fingerprint: 0xc75614d9

Coefficient statistics:

```

Matrix range      [1e+00, 4e+00]
Objective range   [1e+01, 2e+01]
Bounds range      [0e+00, 0e+00]
RHS range         [2e+02, 4e+02]

```

Presolve removed 3 rows and 0 columns

Presolve time: 0.00s

Presolved: 3 rows, 3 columns, 8 nonzeros

Iteration	Objective	Primal Inf.	Dual Inf.	Time
0	1.1000000e+03	3.437500e+00	0.000000e+00	0s
1	1.1000000e+03	0.000000e+00	0.000000e+00	0s

Solved in 1 iterations and 0.01 seconds (0.00 work units)

Optimal objective 1.100000000e+03

```

[10]: if model.status == gp.GRB.OPTIMAL:
        print("Optimal solution found:")
        print(f"x: {[x[i].x for i in range(3)]}")
        print(f"Maximized Value: {model.objVal:.2f}")
    else:
        print("No optimal solution found.")

```

Optimal solution found:

x: [97.77777777777777, 0.0, 6.111111111111114]

Maximized Value: 1100.00

2.2 2) Dual problem

```
[11]: model = gp.Model("q2.2")

# Define decision variables
y = model.addVars(3, vtype = gp.GRB.CONTINUOUS, name = "y")

# Objective function:
model.setObjective(220*y[0] + 385*y[1] + 160*y[2], gp.GRB.MINIMIZE)

# Add constraints based on the problem formulation
model.addConstr(2*y[0] + 4*y[1] + y[2] >= 10)
model.addConstr(3*y[0] + 2*y[1] >= 14)
model.addConstr(4*y[0] - y[1] + 4*y[2] >= 20)

# Non-negativity constraints:
for i in range(3):
    model.addConstr(y[i] >= 0)

model.optimize()
```

Gurobi Optimizer version 11.0.3 build v11.0.3rc0 (win64 - Windows 10.0 (19045.2))

CPU model: Intel(R) Core(TM) i7-10875H CPU @ 2.30GHz, instruction set [SSE2|AVX|AVX2]

Thread count: 8 physical cores, 16 logical processors, using up to 16 threads

Optimize a model with 6 rows, 3 columns and 11 nonzeros

Model fingerprint: 0xfb1fc6f3

Coefficient statistics:

Matrix range [1e+00, 4e+00]

Objective range [2e+02, 4e+02]

Bounds range [0e+00, 0e+00]

RHS range [1e+01, 2e+01]

Presolve removed 3 rows and 0 columns

Presolve time: 0.00s

Presolved: 3 rows, 3 columns, 8 nonzeros

Iteration	Objective	Primal Inf.	Dual Inf.	Time
0	0.0000000e+00	2.900000e+01	0.000000e+00	0s
3	1.1000000e+03	0.000000e+00	0.000000e+00	0s

Solved in 3 iterations and 0.01 seconds (0.00 work units)

Optimal objective 1.100000000e+03

```
[12]: if model.status == gp.GRB.OPTIMAL:
        print("Optimal solution found:")
```

```

print(f"y: {[y[i].x for i in range(3)]}")
print(f"Minimized Value: {model.objVal:.2f}")
else:
    print("No optimal solution found.")

```

Optimal solution found:
y: [5.0, 0.0, 0.0]
Minimized Value: 1100.00

3 Question 3

3.1 1. Solve this problem using Gurobi solver via the Python interface. What is the optimal number of each pattern, and what is the minimum number of boards to cut?

```

[17]: model = gp.Model("q3.2")

# Define decision variables
x = model.addVars(6, vtype = gp.GRB.INTEGER, name = "x")

# Objective function:
model.setObjective(gp.quicksum(x[i] for i in range(6)), gp.GRB.MINIMIZE)

# Add constraints based on the problem formulation
model.addConstr(3*x[0] + 2*x[1] + x[3] >= 90)
model.addConstr(x[1] + 2*x[2] + x[4] >= 60)
model.addConstr(x[3] + x[4] + 2*x[5] >= 60)

# Non-negativity constraints:
for i in range(6):
    model.addConstr(x[i] >= 0)

model.optimize()

```

Gurobi Optimizer version 11.0.3 build v11.0.3rc0 (win64 - Windows 10.0 (19045.2))

CPU model: Intel(R) Core(TM) i7-10875H CPU @ 2.30GHz, instruction set [SSE2|AVX|AVX2]

Thread count: 8 physical cores, 16 logical processors, using up to 16 threads

Optimize a model with 9 rows, 6 columns and 15 nonzeros

Model fingerprint: 0xd42d0d5f

Variable types: 0 continuous, 6 integer (0 binary)

Coefficient statistics:

Matrix range	[1e+00, 3e+00]
Objective range	[1e+00, 1e+00]
Bounds range	[0e+00, 0e+00]

RHS range [6e+01, 9e+01]
 Found heuristic solution: objective 150.0000000
 Presolve removed 6 rows and 0 columns
 Presolve time: 0.00s
 Presolved: 3 rows, 6 columns, 9 nonzeros
 Variable types: 0 continuous, 6 integer (0 binary)

 Root relaxation: objective 8.250000e+01, 4 iterations, 0.00 seconds (0.00 work units)

Nodes		Current Node			Objective Bounds			Work		
Expl	Unexpl	Obj	Depth	IntInf	Incumbent	BestBd	Gap	It/Node	Time	
	0	0	82.50000	0	1	150.00000	82.50000	45.0%	-	0s
H	0	0				83.0000000	82.50000	0.60%	-	0s
	0	0	82.50000	0	1	83.00000	82.50000	0.60%	-	0s

Explored 1 nodes (4 simplex iterations) in 0.02 seconds (0.00 work units)
 Thread count was 16 (of 16 available processors)

Solution count 2: 83 150

Optimal solution found (tolerance 1.00e-04)
 Best objective 8.300000000000e+01, best bound 8.300000000000e+01, gap 0.0000%

```
[18]: if model.status == gp.GRB.OPTIMAL:
    print("Optimal solution found:")
    print(f"x: {[x[i].x for i in range(6)]}")
    print(f"Minimized Value: {model.objVal:.2f}")
else:
    print("No optimal solution found.")
```

Optimal solution found:
 x: [-0.0, 46.0, 7.0, -0.0, -0.0, 30.0]
 Minimized Value: 83.00

```
[4]: # Create a model
model = gp.Model("q3.2")

# Define decision variables
x = model.addVars(6, vtype=gp.GRB.INTEGER, name="x")

# Objective function: minimize the number of 10-ft boards used
model.setObjective(gp.quicksum(x[i] for i in range(6)), gp.GRB.MINIMIZE)

# Add constraints based on the problem formulation
model.addConstr(3 * x[0] + 2 * x[1] + x[3] >= 90) # Demand for 3-ft boards
model.addConstr(x[1] + 2 * x[2] + x[4] >= 60)    # Demand for 4-ft boards
```

```

model.addConstr(x[3] + x[4] + 2 * x[5] >= 60)          # Demand for 5-ft boards

# Non-negativity constraints (implicitly handled by integer type):
for i in range(6):
    model.addConstr(x[i] >= 0)

# Set parameters to find multiple solutions
model.setParam(gp.GRB.Param.PoolSearchMode, 2) # Focus on finding multiple
↪ solutions
model.setParam(gp.GRB.Param.PoolSolutions, 100) # Limit to 100 solutions

# Optimize the model
model.optimize()

```

Set parameter PoolSearchMode to value 2

Set parameter PoolSolutions to value 100

Gurobi Optimizer version 11.0.3 build v11.0.3rc0 (win64 - Windows 10.0 (19045.2))

CPU model: Intel(R) Core(TM) i7-10875H CPU @ 2.30GHz, instruction set [SSE2|AVX|AVX2]

Thread count: 8 physical cores, 16 logical processors, using up to 16 threads

Optimize a model with 9 rows, 6 columns and 15 nonzeros

Model fingerprint: 0xd42d0d5f

Variable types: 0 continuous, 6 integer (0 binary)

Coefficient statistics:

Matrix range [1e+00, 3e+00]

Objective range [1e+00, 1e+00]

Bounds range [0e+00, 0e+00]

RHS range [6e+01, 9e+01]

Found heuristic solution: objective 150.0000000

Presolve removed 6 rows and 0 columns

Presolve time: 0.00s

Presolved: 3 rows, 6 columns, 9 nonzeros

Variable types: 0 continuous, 6 integer (0 binary)

Found heuristic solution: objective 90.0000000

Root relaxation: objective 8.250000e+01, 3 iterations, 0.00 seconds (0.00 work units)

Nodes		Current Node				Objective Bounds			Work	
Expl	Unexpl	Obj	Depth	IntInf		Incumbent	BestBd	Gap	It/Node	Time
	0	0	82.50000	0	1	90.00000	82.50000	8.33%	-	0s
H	0	0				83.0000000	82.50000	0.60%	-	0s
	0	0	82.50000	0	1	83.00000	82.50000	0.60%	-	0s

Optimal solution found at node 0 - now completing solution pool...

Nodes		Current Node			Pool Obj. Bounds			Work	
					Worst				
Expl	Unexpl	Obj	Depth	IntInf	Incumbent	BestBd	Gap	It/Node	Time
0	0	82.50000	0	1	-	82.50000	-	-	0s
0	2	82.50000	0	1	-	82.50000	-	-	0s

Cutting planes:

Gomory: 1

Explored 3340 nodes (1627 simplex iterations) in 0.05 seconds (0.00 work units)

Thread count was 16 (of 16 available processors)

Solution count 100: 83 83 83 ... 84

No other solutions better than 84

Optimal solution found (tolerance 1.00e-04)

Best objective 8.300000000000e+01, best bound 8.300000000000e+01, gap 0.0000%

```
[5]: # Output all the solutions found
solution_count = min(10, model.SolCount) # Number of solutions in the solution
pool
print(f"Number of solutions found: {solution_count}")

if model.Status == gp.GRB.OPTIMAL or model.SolCount > 0:
    print('Optimal objective value: %g' % model.objVal)
    for i in range(min(10, solution_count)):
        model.setParam(gp.GRB.Param.SolutionNumber, i)
        print(f"Solution {i + 1}: {model.PoolObjVal}")
        print(f"x: {[x[j].xn for j in range(6)]}")
```

Number of solutions found: 10

Optimal objective value: 83

Solution 1: 83.0

x: [0.0, 46.0, 6.0, 0.0, 2.0, 29.0]

Solution 2: 82.99999999999999

x: [-0.0, 45.0, 7.0, -0.0, 1.999999999999962, 29.000000000000018]

Solution 3: 83.0

x: [-0.0, 45.0, 8.0, -0.0, -0.0, 30.0]

Solution 4: 83.0

x: [-0.0, 46.0, 7.0, -0.0, -0.0, 30.0]

Solution 5: 83.0

x: [-0.0, 45.0, 7.0000000000000036, 1.0, 0.9999999999999929, 29.0]

Solution 6: 83.0

x: [-0.0, 45.0, 7.0000000000000036, -0.0, 0.9999999999999929, 30.0]

Solution 7: 83.0

```

x: [-0.0, 45.0, 6.0, -0.0, 3.0, 29.0]
Solution 8: 83.0
x: [-0.0, 45.0, 6.0, -0.0, 4.0, 28.0]
Solution 9: 83.0
x: [-0.0, 46.0, 5.0, -0.0, 4.0, 28.0]
Solution 10: 83.0
x: [1.0, 44.0, 7.0, -0.0, 2.0, 29.0]

```

3.2 2. Modify the model and resolve it. Summarize the results here

```

[9]: import gurobipy as gp

# Create a model
model = gp.Model("q3.3")

# Define decision variables (number of times each pattern is used)
x = model.addVars(6, vtype=gp.GRB.INTEGER, name="x")

# Objective function: minimize the number of 10-ft boards and then the total
↳ scrap
model.setObjective((x[0] + 2 * x[2] + 2 * x[3] + x[4]), gp.GRB.MINIMIZE)

# Add constraints for meeting demand
model.addConstr(gp.quicksum(x[i] for i in range(6)) <= 83)
model.addConstr(3 * x[0] + 2 * x[1] + x[3] >= 90, "3ft_board_demand")
model.addConstr(x[1] + 2 * x[2] + x[4] >= 60, "4ft_board_demand")
model.addConstr(x[3] + x[4] + 2 * x[5] >= 60, "5ft_board_demand")

# Non-negativity constraints
for i in range(6):
    model.addConstr(x[i] >= 0)

# Optimize the model
model.optimize()

```

Gurobi Optimizer version 11.0.3 build v11.0.3rc0 (win64 - Windows 10.0 (19045.2))

CPU model: Intel(R) Core(TM) i7-10875H CPU @ 2.30GHz, instruction set [SSE2|AVX|AVX2]

Thread count: 8 physical cores, 16 logical processors, using up to 16 threads

Optimize a model with 10 rows, 6 columns and 21 nonzeros

Model fingerprint: 0x380bd254

Variable types: 0 continuous, 6 integer (0 binary)

Coefficient statistics:

Matrix range [1e+00, 3e+00]

Objective range [1e+00, 2e+00]


```

    Bounds range      [0e+00, 0e+00]
    RHS range         [6e+01, 9e+01]
Presolve removed 6 rows and 0 columns
Presolve time: 0.00s
Presolved: 4 rows, 6 columns, 15 nonzeros
Variable types: 0 continuous, 6 integer (0 binary)

Root relaxation: objective 1.400000e+01, 2 iterations, 0.00 seconds (0.00 work
units)

```

Nodes		Current Node			Objective Bounds			Work	
Expl	Unexpl	Obj	Depth	IntInf	Incumbent	BestBd	Gap	It/Node	Time
*	0	0		0	14.0000000	14.00000	0.00%	-	0s

```

Explored 1 nodes (2 simplex iterations) in 0.01 seconds (0.00 work units)
Thread count was 16 (of 16 available processors)

```

```

Solution count 1: 14

```

```

Optimal solution found (tolerance 1.00e-04)
Best objective 1.400000000000e+01, best bound 1.400000000000e+01, gap 0.0000%

```

```

[12]: # Print the results
if model.status == gp.GRB.OPTIMAL:
    print("Optimal solution found:")
    for i in range(6):
        print(f"Pattern {i+1} (x[{i}]): {x[i].x}")
    print(f"Total number of 10-ft boards: {sum([x[i].x for i in range(6)])}..
    ↪0f}")
    total_scrap = x[0].x + 2 * x[2].x + 2 * x[3].x + x[4].x
    print(f"Total scrap generated: {total_scrap} inches")
else:
    print("No optimal solution found.")

```

```

Optimal solution found:
Pattern 1 (x[0]): -0.0
Pattern 2 (x[1]): 46.0
Pattern 3 (x[2]): 7.0
Pattern 4 (x[3]): -0.0
Pattern 5 (x[4]): -0.0
Pattern 6 (x[5]): 30.0
Total number of 10-ft boards: 83
Total scrap generated: 14.0 inches

```