



TEAM PACIFIC CORPORATION

SEMICONDUCTOR
ASSEMBLY AND TEST

BREAKTHROUGH
POWER PACKAGING
SOLUTIONS



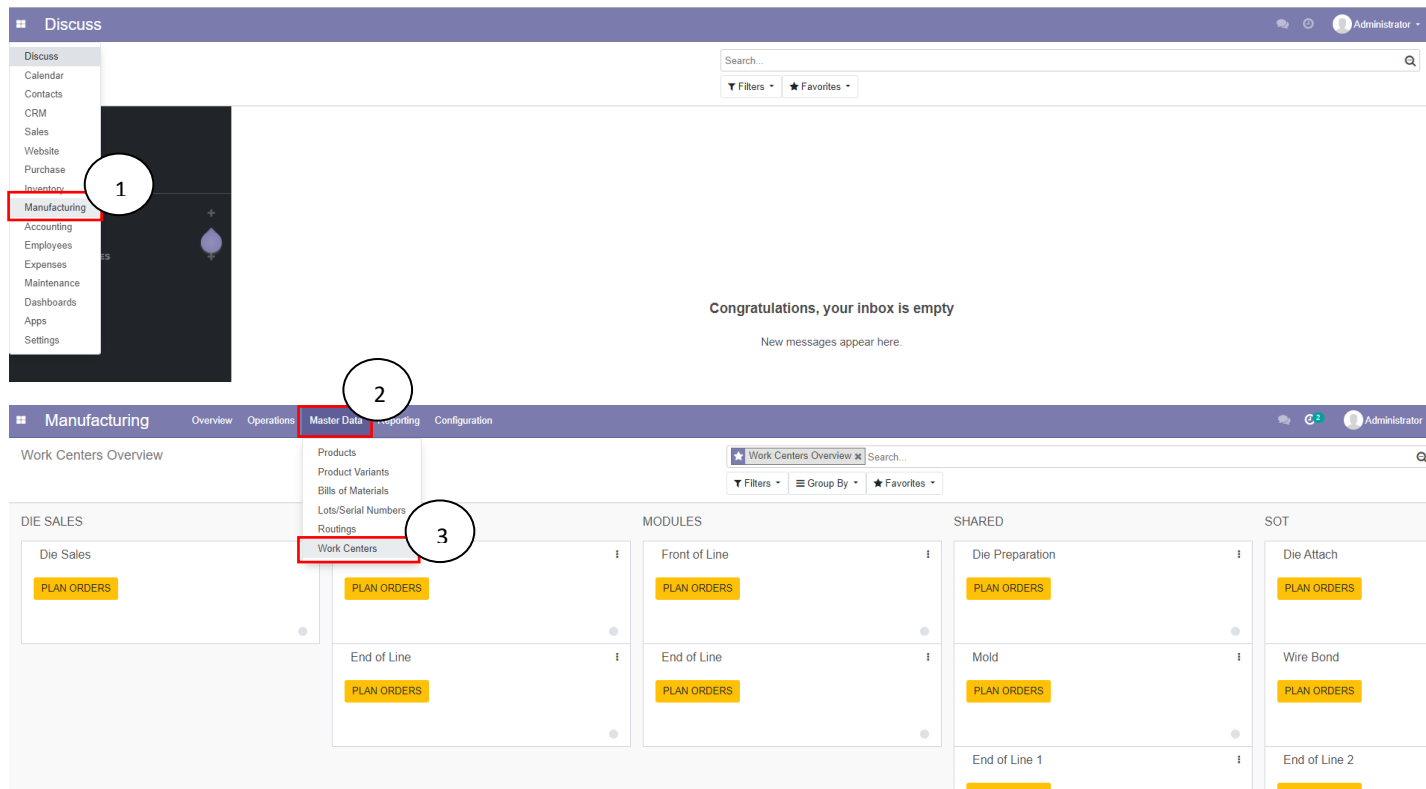
ODOO

MANUFACTURING > MASTER DATA

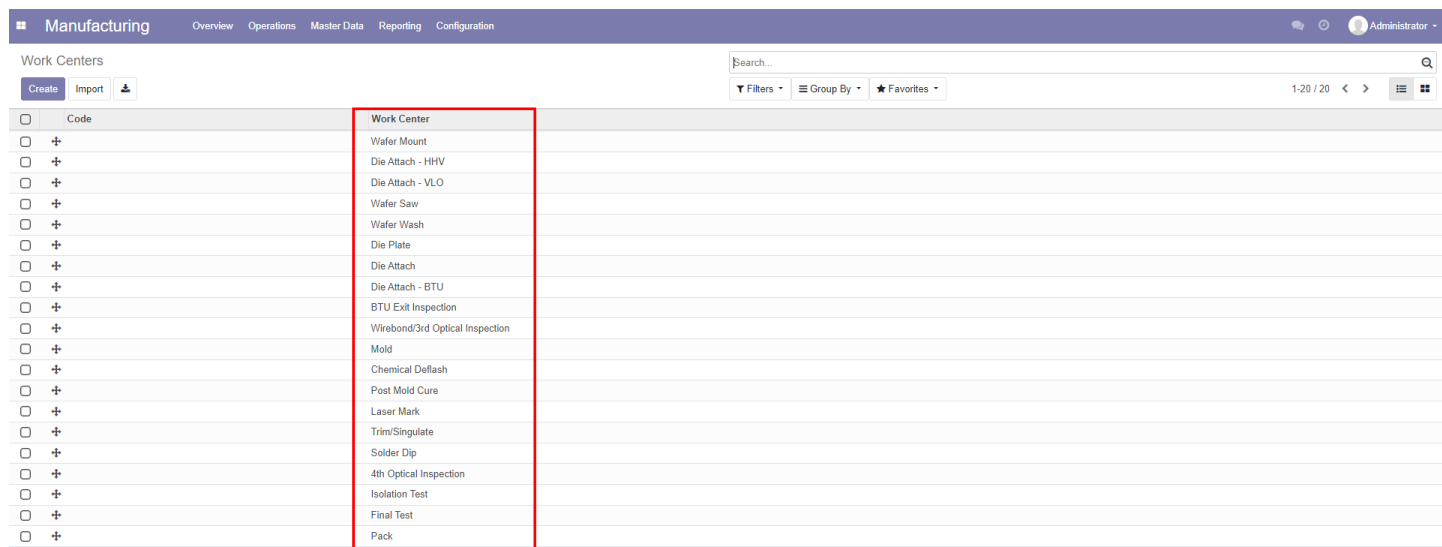
By: Information Segment, 2023

Work Center

1. Go to Manufacturing¹ > Master Data² > Work Center³.



1.1 Shown Below are the list of defined Work Center.



1.2 There are two option to set up the Work Center. First is to create one Work Center entry, and to import multiple Work Enter entry.

1.3 First, to add a new item, click the "Create"⁴ button to generate new Work Center.

Manufacturing Overview Operations Master Data Reporting Configuration

Work

Search...

Filters Group By Favorites

1-24 / 24

Code	Work Center
+ Shared	Saw
+ SHARED	Die Preparation
+ SHARED	Mold
+ SHARED	End of Line 1
+ SHARED	End of Line 3
+ TO	Die Attach
+ TO	Wire Bond
+ TO	End of Line 2
+ SOT	Die Attach
+ SOT	Wire Bond
+ SOT	End of Line 2
+ MODULES	Front of Line
+ MODULES	End of Line
+ HERMETICS	Front of Line
+ HERMETICS	End of Line
+ DIE SALES	Die Sales
+ TO	Die Attach
+ SOT	Die Attach
+ TO	Wirebond
+ SOT	Wirebond
+ Shared	Mold
+ Shared	EOL1
+ TO	EOL2
+ SOT	EOL2

1.4 Fill out the necessary information⁵.

1.5 In the General Information Section, fill out the required field needed for the Product Information⁶.

1.6 Click save when you're done or Click discard if not⁷.

Manufacturing Overview Operations Master Data Reporting Configuration

Work Centers

Save Discard

0.00% OEE 0.00 Hours Lost 0.00 Minutes Load 0% Performance

5

Work Center Name Code

Alternative Workcenters Working Hours Standard 40 hours/week

General Information

Production Information Costing Information

Time Efficiency 100.00 %

Capacity 1.00

OEE Target 90.00 %

Time before prod. 00:00 minutes

Time after prod. 00:00 minutes

Cost per hour 0.00

6

Description

Description of the work center...

7

Fill out the required field needed:

Work Center Name

Code

Alternative Work Center

Working Hour

1.7 The sample filled-out Work Center is shown below. Click Edit Button⁸ to update the Work Center details or Create Button⁸ to create a new Work Center.

Manufacturing Overview Operations Master Data Reporting Configuration

Work Centers / Saw

8

0.67% OEE 401.38 Hours Lost 2.05 Minutes Load 0% Performance

Work Center Name: Saw Code: Shared
Alternative Workcenters: Working Hours: Standard 40 hours/week

General Information

Production Information

Time Efficiency	100.00 %
Capacity	100,000.00
OEE Target	90.00 %
Time before prod.	00:00 minutes
Time after prod.	00:00 minutes

Costing Information

Cost per hour	0.00
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Description

1.8 Second option to set up Work Center, click the import button⁹ then click the load file button¹⁰ to select the file to upload.

Note: Excel files are recommended as fields formatting is automatic.

Manufacturing Overview Operations Master Data Reporting Configuration

Work Centers

9

Create Import

Search...

Filters Group By Favorites

Code	Work Center
+ Shared	Saw
+ SHARED	Die Preparation
+ SHARED	Mold
+ SHARED	End of Line 1
+ SHARED	End of Line 3
+ TO	Die Attach
+ TO	Wire Bond
+ TO	End of Line 2
+ SOT	Die Attach
+ SOT	Wire Bond
+ SOT	End of Line 2
+ MODULES	Front of Line
+ MODULES	End of Line
+ HERMETICS	Front of Line
+ HERMETICS	End of Line
+ DIE SALES	Die Sales

Manufacturing Overview Operations Master Data Reporting Configuration

Work Centers / Import a File

10

Load File Cancel

Select a CSV or Excel file to import.

Excel files are recommended as fields formatting is automatic.

Need Help?
Import FAQ

1.9 After selecting a file, select an applicable label of the columns. Click the test button¹¹, to test the selected column/s to import, and then click the import button¹².

Manufacturing

OverviewOperationsMaster DataReportingConfiguration

C 2

Administrator

Work Centers / Import a File

ImportTestLoad New FileCancel

12

11

Map your file to import

☒ The first row of the file is the label of the column

Code	Work Center	Description
Code	Work Center	Description
SHARED	Die Preparation	
SHARED	Mold	
SHARED	End of Line 1	Deflash to PMC
SHARED	End of Line 3	Test to Pack
TO	Die Attach	
TO	Wire Bond	
TO	End of Line 2	Laser Mark to 4th Opt
SOT	Die Attach	
SOT	Wire Bond	
SOT	End of Line 2	Laser Mark to 4th Opt

Select an applicable label for the column to import.