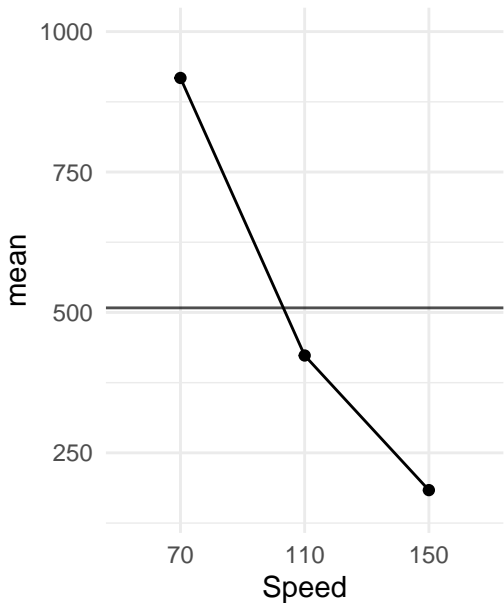


Main effects plot of Speed



Main effects plot of Diamet

