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Document Control

No	Page	Change Description	Issued by	Date:
1	All	Created	Jasmin Hsu	14.01.2010
2	All	Up grading washing & cleaning definition & document format update	Jasmin Hsu	06.08.2013

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Precautions for the use of Rotary Switch

1. General Information:

This guideline provides general information about the handling of our rotary switches.

2. Recommend Soldering Profiles

2.1 Recommended soldering profiles for SMT parts

Please download our Hot-Air Reflow standard profile from our website under the following link:

http://www.wuerth-electronic.com/web/en/passive_bauelemente_standard/download_center_pbs/Download_Center_PBS.php?p=2#dbfilter

File name: "Standard Soldering Profile"

All our products are proven and tested by Wuerth Elektronik soldering test standard.


2.2 Recommended soldering profiles for THT parts

Please download our soldering standard from the Internet under the following link:

http://www.wuerth-electronic.com/web/en/passive_bauelemente_standard/download_center_pbs/Download_Center_PBS.php?p=2#dbfilter

File name: "Standard Soldering Profile"

All our products are proven and tested by Wuerth Elektronik soldering test standard.

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2.3 Recommendation for Hand soldering

350°C for 3 sec. max.

2.4 Recommended for vapor phase soldering

Our dip switch products are not qualified for VPH.
Qualification of usability must be approved on customer side for this process, gladly with free samples offered by Wuerth Elektronik.

2.5 Cleaning, Washing and Coating

For non-washable series,
Parts out of this series are not construed for washing, so that washing can cause a malfunction afterwards.


For our washable series
Our rotary switches are generally washable, read the following instruction before proceed washing process.

Please do not submerge our washable products into water or cleaning agents or put them in locations exposed to water/liquids completely.

When cleaning by hand (brushing), please do not use excessive force on our switch to avoid malfunction afterwards, because you could deform function relevant areas or you could damage sealing functions.

Do not clean washable series immediately after soldering. The cleaning may be absorbed into the switch through respiration while the switch cools.

If our product is potted in customer applications, the potting material might shrink during and after hardening. According to this the product is exposed to the pressure of the potting material with the effect that the product is possibly damaged by this pressure and so the electronics as well as the mechanical characteristics are endanger to

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be affected. After the potting material is cured, the products need to be checked in case any malfunctions or destructions on the product have occurred.

3 Handling of components

Please keep our switch at “0” position during the soldering process.

For setting of the position, we recommend to use a screwdriver or designated segment wheel or spindles for operation and do not apply with excessive force as , it could cause damage or deformation of the contact area and result into malfunction.

Please let the board or parts cool down before setting the positions.

4 Storage & operation condition

Storage temperature : -40°C ~ 85°C

Operation temperature: -40°C ~ 85° C

5. Packaging


Our SMD parts are generally packed on tape on reel. **Except for WS-RSS** series, they will be packed into tube since there is a raised actuator (spindle).

Our THT parts are generally packed in tube.

For details packaging information, please refer to our catalogue or specification.

6. Compliance

Wuerth Elektronik are Rohs compliance products. For a 3rd parties test report, please contact us.

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For any further information, please feel free to contact our sales representatives.