how to replace water?

To replace the water, first disconnect the tube from the OUT/TANK FILL connector and drain the coolant from the system. Then fill a jar with at least 300ml of pure alcohol. Plunge the tube stump into the jar and connect a utility pump to the OUT/TANK FILL connector. Plunge the suction tube stump of the pump into the jar, holding it immersed. Repeat pump strokes while the alcohol lasts. Remove the suction stump of the pump from the jar and repeat 10 pump strokes to purge the system with air. Ensure that the laser diode driver sync input, Q-switch control pulse, sync pulse output for amplifier driver, laser diode driver current sensor output, emission indicator circuit, and CAN bus connector for communication between oscillator and amplifier drivers are all disconnected before draining the coolant.