REVIEW OF THE LITERATURE



Sitting Biomechanics Part I: Review of the Literature

Donald D. Harrison, DC, PhD,^a Sanghak O. Harrison, DC,^a Arthur C. Croft, DC,^b Deed E. Harrison, DC,^c and Stephan J. Troyanovich, DC^d

ABSTRACT

Objective: To develop a new sitting spinal model and an optimal driver's seat by using review of the literature of seated positions of the head, spine, pelvis, and lower extremities.

Data Selection: Searches included MED-LINE for scientific journals, engineering standards, and textbooks. Key terms included sitting ergonomics, sitting posture, spine model, seat design, sitting lordosis, sitting electromyography, seated vibration, and sitting and biomechanics.

Data Synthesis: In part I, papers were selected if (1) they contained a first occurrence of a sitting topic, (2) were reviews of the literature, (3) corrected errors in previous studies, or (4) had improved study designs compared with previous papers. In part II, we separated information pertaining to sitting dynamics and drivers of automobiles from part I.

Results: Sitting causes the pelvis to rotate backward and causes reduction in lumbar lordosis, trunk-thigh angle, and knee angle and an increase in muscle effort and disc pressure. Seated posture is affected by seat-back angle, seat-bottom angle and

foam density, height above floor, and presence of armrests.

Conclusion: The configuration of the spine, postural position, and weight transfer is different in the 3 types of sitting: anterior, middle, and posterior. Lumbar lordosis is affected by the trunk-thigh angle and the knee angle. Subjects in seats with backrest inclinations of 110 to 130 degrees, with concomitant lumbar support, have the lowest disc pressures and lowest electromyography recordings from

spinal muscles. A seat-bottom posterior inclination of 5 degrees and armrests can further reduce lumbar disc pressures and electromyography readings while seated. To reduce forward translated head postures, a seat-back inclination of 110 degrees is preferable over higher inclinations. Work objects, such as video monitors, are optimum at eye level. Forward-tilting, seat-bottom inclines can increase lordosis, but subjects give high comfort ratings to adjustable chairs, which allow changes in position. (J Manipulative Physiol Ther 1999;22:594-609)

Key Indexing Terms: Sitting; Biomechanics; Lordosis; Ergonomics; Spine; Model; Vibration; Posture; Chair Design

INTRODUCTION

Because of a void in the literature, an automotive engineering corporation requested that the authors determine an optimal sitting spinal model of a driver and an optimal driver's seat. To complete these two objectives, the state of the current knowledge concerning chair design and sitting ergonomics in the work place (office and factory) and in automobiles was reviewed. Part I of this review concentrates on sitting in the work place. Sitting dynamics (vibration) and sitting of drivers will be discussed in part II.

Because few studies exist for sitting in the driver's seat of an automobile compared with sitting in the work place, the purpose of part I is to review sitting ergonomic principles that will be applied to automobile seats presented in part II. Key words used in MEDLINE searches were sitting ergonomics, sitting posture, spine model, seat design, sitting lordosis, sitting electromyography, vibration, and sitting and biomechanics.

Submit reprint requests to: Donald D. Harrison, PhD, DC, President, CBP Nonprofit, Inc, 210 Bent Oak Circle, Harvest, AL 35749.

Paper submitted December 9, 1998; in revised form February 12, 1999.

Discussion

The concepts of ideal sitting posture have a long history in the literature, especially in the German literature. In 1884, Staffel¹ wrote the standard for the sitting position that was quoted later by Fick,² Strasser,³ and Schede.⁴ By 1929, Drescher⁵ had already designed seats for Siemens factories that had adjustable backrests and seat bottoms with rounded front edges to reduce pressure on the under-thigh region. In 1948, Akerbloom⁶ provided a review of sitting principles from the period 1853-1947.

Keegan, in 1953⁷ and again in 1962,⁸ wrote a comprehensive evaluation of seats and sitting while discussing degeneration and herniation of lower lumbar discs. He⁷ obtained lateral radiographs of the lumbar spine of his subjects in a variety of positions, including standing, squatting, bending, and sitting in different chairs. In 1966, Knutsson et al⁹ had an interesting review in the first part of their article on electromyographic evaluation of the sacrospinal muscles during sitting. In 1971, Kroemer¹⁰ reviewed the footrests, office equipment, consoles, work benches, and machine stands in factories and office settings.

Seated posture has also been of interest in Sweden. In 1970, Nachemson and Elfstrom¹¹ inserted pressure sensors into the discs of live subjects (4 subjects) and showed that sitting posture caused a higher disc pressure than standing or lying. Andersson et al¹²⁻¹⁶ wrote a series of articles on elec-

^aChiropractic BioPhysics Nonprofit, Inc, Harvest, Ala.

^bSpine Research Institute of San Diego, Calif.

^cPrivate practice of chiropractic, Elko, Nev.

^dPrivate practice of chiropractic, Normal, Ill.

tromyographic measurements and disc pressure during seated postures, including office chairs, wheel chairs, and driver's seats.

In 1980, the Society of Automobile Engineers¹⁷ wrote a manual covering all aspects of car seats, both front and rear. Williams et al¹⁸ presented a more recent review of sitting and pain and reported that lordosis is preferred over kyphosis. In a review done especially for automobile seats, Fubini¹⁹ wrote a synopsis of safety, comfort, adaptability, practicality, solidity, and suitability.

In the late 1800s and early 1900s, several design items were identified. Very early, Parow²⁰ and von Meyer²¹ concluded that the ischial tuberosities were the chief points of support in the sitting position because of posterior pelvic rotation. Von Meyer^{21,22} stated that spinal ligaments were not in tension while sitting and that a support is required to give lumbar relaxation. He noted that straight-back chairs did not give support to the spinal column. In 1884, Staffel's designed chair¹ had a lumbar support and a space under this support for the buttocks to slide backward to effect some forward rotation of the pelvis.

The debate about what constitutes a normal position of the lumbar spine during sitting (kyphosis or lordosis) occurred as early as 1911. Fick² thought that the spine should be "ventriflexed," whereas Staffel¹ suggested that the lumbar curve in sitting should be as close as possible to its form in the standing position.

Some of the issues (or variables) studied before 1950 included the following: (1) seat-bottom height, (2) seat-bottom incline, (3) seat-bottom contour, (4) seat-bottom width, (5) seat-bottom length, (6) seat-back tilt inclination, (7) seat-back lumbar support, (8) seat-back height, (9) table and desk height, (10) the correct sitting posture, (11) muscle activity while seated, (12) thigh angle to trunk, (13) knee angle, and (14) footrest position.

Fig 1 illustrates some of these ideas, which Keegan⁸ suggested for seat design, and these are numbered from most important to least important.

Before Snijders et al,²³ Fick² and von Meyer²² discussed sitting with crossed legs. Before Marumoto et al,²⁴ Spitzy²⁵ and Schede⁴ discussed table height and near sightedness while sitting. Before Lord et al²⁶ and Keegan,⁸ von Meyer²² and Staffel¹ had written about loss of lumbar lordosis from standing to sitting. Before Coleman et al²⁷ and Keegan,⁸ Staffel¹ had incorporated lumbar supports on his designed chairs. Before Hooton²⁸ and Floyd and Roberts,²⁹ Staffel¹ discussed table heights for adults and children while sitting. Before Reinecke et al³⁰ presented lumbar support motion as a "new" strategy, Hertzberg³¹ had designed a pulsating seat cushion and lumbar support for the US Air Force.

Let us next examine normal standing posture. Because humans are the only species on earth with an upright stance, all dynamics (after rising from a lying position) are changes from an upright posture. Thus such movements as walking, squatting, climbing, and sitting can be described as changes from the upright position. Therefore normal upright posture must be defined before sitting changes are described.

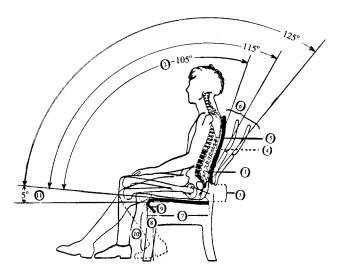


Fig 1. Keegan's⁷ 1953 list of important aspects of seat design: 1, lumbar support; 2, minimum 105-degree tilt angle of backrest; 3, open space for posteriorly projecting sacrum and buttocks; 4, convex thoracic support with height to lower scapulae; 5, shoulder support at 105 degrees; 6, any adjustable tilt of seat back pivoted on a point in line with the hip joints; 7, maximum length of seat bottom (16 in); 8, seat-bottom height above floor (16 in); 9, seat bottom curved down under back of knees; 10, free space for feet under seat bottom; and 11, upward tilt of seat bottom of 5 degrees for maintenance of back against back support.

Normal Standing Procedure

The details of sitting posture require more than just a definition of upright human posture. Although posture alignment is of vital importance, posture provides few details of the inside spinal alignment. Because the positions of individual vertebrae are desired for a sitting spinal model, a normal upright spinal model is required to discuss spinal changes occurring in the sitting posture. Thus after discussing normal upright posture, a normal spinal model will be reviewed.

Postural control is a fundamental but complex motor function, which is involved in nearly every motor task. Different theories have been developed to explain the neural organization required for sitting, standing, breathing, and movement.³² Electromyographic studies have been performed on infants to follow the evolution of sitting to standing posture.³³

All authors of postural studies represent the anteroposterior view of upright stance as a true vertical alignment of centers of mass (Fig 2, A). However, in the lateral view, there is debate about which anatomic structures are aligned to a vertical gravity line (Fig 2, B-D). Normal standing posture has been defined as perfect alignment of the ear, shoulder, hip, knee, and ankle (Fig 2, B). All 1985, Woodhull et al 35 stated that good standing posture is often idealized and that studies $^{37-41}$ reporting the average standing posture indicate that the body center of gravity lies slightly anterior to the talus of the ankle (Fig 2, C). For different ideal posture, Kapandji stated that the posterior parts of the head, back, and buttocks

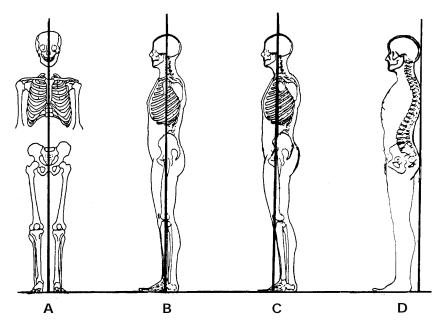


Fig 2. Standing postural alignment. The anteroposterior view depicts the vertical alignment of the body centers of mass and vertebrae in A. The literature agrees on this anteroposterior view alignment. There is disagreement among the idealized alignments in the lateral view (B and D) and the averages of measured human alignment in the lateral view (C). Compared with the ideal posture (B), the average posture (C) has anterior head translation and anterior pelvic translation.

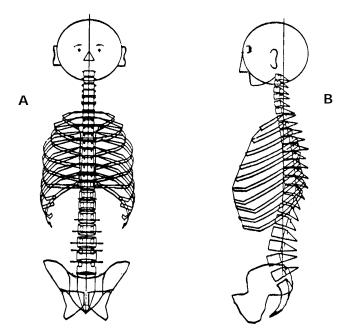


Fig 3. Belytschko and Privitzer's⁵⁵ sitting spinal model developed for the Air Force. Note that the pelvis is rotated posteriorly, but the head and rib cage remain in the alignment found in the ideal standing position.

should be vertically aligned (Fig 2, *D*). Thus, as in spinal modeling, there is debate concerning the use of an ideal normal position versus an average normal position.

The validity of restoring normal posture as a clinical outcome^{43,44} and reliability of measuring posture has been established.⁴⁵⁻⁴⁷ Even though ideal posture has been described in the literature for more than a hundred years, the alignment of the vertebrae in the lateral view cannot be determined from posture.⁴⁸⁻⁵⁰

Average spinal alignment in the sagittal view has been determined from numerous radiographic studies. Spinal modeling, although determining some guidelines of alignment during impact simulations, has often used the alignment determined from one human subject instead of using equilibrium equations or an average from a large population of subjects. To develop normal alignment of the cervical lordosis, thoracic kyphosis, lumbar lordosis, and pelvic tilt, spinal modeling and lateral radiographic studies will be reviewed.

Spinal Modeling and Spinal Alignment

Spinal modeling began in the 1950s to explain spinal injuries to ejected Air Force pilots.⁵¹ In 1984, King⁵² reviewed the use of biomechanical models for studying musculoskeletal biomechanics. In 1987, Yoganandan et al⁵³ reviewed the types of spinal models in the biomechanics literature, including the following: (1) anthropometric, (2) discrete parameter, (3) continuous elastic, and (4) finite element (FEM). After the description of locations of centers of mass for various body parts by Clauser et al,⁵⁴ Belytschiko and Privitzer⁵⁵ published a complete 3-dimensional spinal model with in vivo and in vitro validation. Theirs was a seated model with posterior pelvic rotation to simulate the forces on pilots who were subjected to seat pyrotechnic ejections. Fig 3 illustrates this model. They concluded that

Sitting Biomechanics Part I · Harrison et al

the spinal alignment must be a true vertical in the anteroposterior view, have lordotic cervical and lumbar curvatures in the lateral view, and be without any anterior head translation or posterior thoracic translation.

Another early spinal model was described by Schultz and Galante.⁵⁶ For the anteroposterior spinal alignment, Schultz and Miller^{57,58} stated that "the spine is approximately straight when viewed frontally because each vertebra and disc is approximately symmetric about the sagittal plane." In 1991, Schultz⁵⁹ stated that "one advantage of using a mathematical rather than a physical model is that changes are easy to make in a mathematical model." In the lateral view for the cervical spine, such changes could be the inclusion of specific angles for average cervical lordosis. For example, a mean of 23 degrees was reported for Ruth Jackson's stress lines on C2 compared with C7.⁶⁰ Ruth Jackson's stress lines are examples of posterior tangents at C2 and C7. The angle formed by these tangents at C2 and C7 is termed an absolute rotation angle (ARA).

In 1996, Yoganandan et al⁶¹ reviewed the use of FEM models of the cervical spine. They state that "the finite element method is an invaluable application tool that can supplement experimental research in understanding the clinical biomechanics of the spine." An FEM can be described as dividing an object of interest into small geometric shapes (eg, tetrahedrons), thereby creating a 3-dimensional mesh. Each of these geometric shapes (elements) can be assigned appropriate mechanical (material) properties, which have been established from experiments. These models can then be subjected to nearly limitless experimental conditions by means of software interface and can closely approximate stresses, strains, deflections, bending moments, and shears. For example, at the Iowa Spine Institute, Goel et al^{62,63} now have a complete spine FEM with pelvis and ribs.

In 1996, while presenting a simple geometric cervical spine model as a normal standard and as an initial starting position, Harrison et al⁶⁴ noted that "considering all these models, a rigorously defined normal, static position is encountered rarely." Using the posterior tangent line analysis at C2 and C7, Harrison et al⁶⁴⁻⁶⁷ presented validation of a circular sagittal cervical model with an average ARA of 34 degrees and an ideal ARA of 42 degrees. They also presented average relative rotation values for each pair of cervical vertebrae from a large population of 400 subjects.⁶⁴ For the thoracic kyphosis, nearly identical means were reported for all the segmental angles (relative rotation angles [RRAs]), and an overall thoracic kyphosis mean value was reported as an ARA of 40 degrees from T1 to T12.^{68,69}

For the lumbar lordosis in a 1997 study, Troyanovich et al⁷⁰ compared results from 7 separate standing lateral lumbar studies (n = 552). They found that a fundamental lumbar lordosis existed across a large range of age groups. Average segmental RRAs, ARAs, Cobb angles, Ferguson angles, arcuate angles, and Z-axis translations for T12 to S1 were determined for the lumbar spine.⁷⁰ While refining the Harrison spinal model, the sagittal lumbar lordosis was successfully modeled with an 85-degree portion of an ellipse

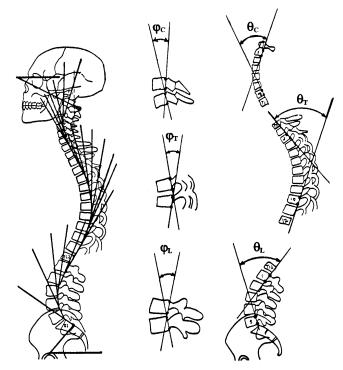


Fig 4. Harrison geometric model with circular arcs for the cervical and thoracic curvatures and an elliptic arc for the lumbar spine. Normal average and normal ideal values for these angles can be found in Harrison et al.⁷³

with an L1 to L5 ARA of 40 degrees and a T12 to S1 Cobb angle of 65 degrees.^{71,72}

The Harrison spinal model provides qualitative normals (geometric shapes are cervical circular arc, thoracic circular arc, and lumbar elliptical arc) and tables of quantitative normal sets of values for the cervical lordosis and lumbar lordosis. With these normals, diagnosis of spinal displacement on radiographs is possible. Fig 4 illustrates this Harrison geometric model with end-of-curve measurements on the base of the posterior tangent radiographic method at C2 to C7, T3 to T10, and L1 to L5.

The elliptical shape of the lumbar lordosis might lead one to design an elliptical-shaped lumbar support. However, Mosner et al⁷⁴ failed to find any significant differences in lordotic radiographic appearance between black and white persons, even though there are entirely different lateral low back skin contours present during physical examination. With normal qualitative and quantitative values for standing posture, we are now able to describe what happens to a human in the seated posture, which are described as changes from standing.

Biomechanics of Seated Postures

Previously, a list of design aspects affecting seated posture was given. These items affect seated posture in different ways. Before determining how a sitting human's posture will be changed, it is convenient to categorize seated posture by location of the center of gravity.

Sitting Biomechanics Part I · Harrison et al

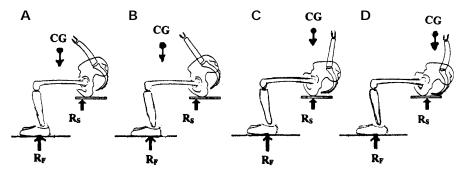


Fig 5. Schoberth's three sitting categories on the basis of center of gravity location. The vector R_S represents the reaction force through the seat bottom. R_F is the reaction force from the ground at the feet. CG, Center of gravity of the body mass above the pelvis.

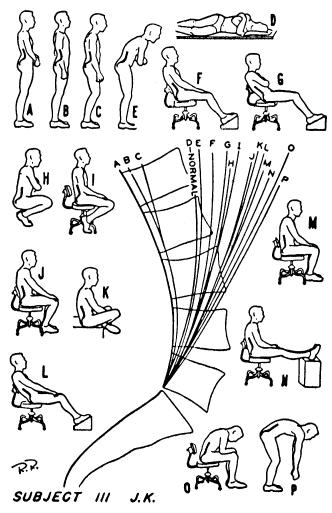


Fig 6. In 1953, Keegan radiographed subjects in different sitting, standing, and lying postures. Reprinted with permission: Keegan JJ. Alterations of the lumbar curve related to posture and seating. Reprinted with permission from J Bone Joint Surg 1953;35-A:589-603.

In 1962, Schoberth⁷⁵ defined 3 different sitting postures on the basis of the location of the center of gravity of the body and the proportion of body weight transmitted to the floor by the feet. Schoberth termed these 3 sitting postures as anterior, middle, and posterior. He noted that these 3 pos-

tures also differed with respect to the shape of the lumbar spine. He showed radiographically that his subjects posteriorly rotated their pelvises 40 degrees on average during transition of standing to sitting.

In the middle position (Fig 5, C), the center of gravity is above the ischial tuberosities, and the feet transmit about 25% of the body weight to the floor. In sitting in a relaxed middle position, the lumbar spine is either straight or in slight kyphosis. The anterior position can be obtained from the middle position either by a forward rotation of the pelvis (Fig 5, B) or by creating a kyphosis of the spine by flexing without much rotation of the pelvis (Fig 5, A). In this anterior position the center of gravity is in front of the ischial tuberosities, and the feet transmit more than 25% of the body weight to the floor. In the posterior position (Fig 5, D) the center of gravity is above or behind the ischial tuberosities, and less than 25% of the body weight is transmitted by the feet. This position is obtained by extension rotation of the pelvis and simultaneous kyphosis of the spine.

Before Schoberth's⁷⁵ sitting categories were published, Keegan⁷ radiographed a small number of subjects (only 4) in various standing and sitting postures to determine changes in the lumbar spine in the lateral view. He traced the posterior vertebral bodies on each radiograph and then superimposed the sacrums of all tracings to create a composite template. Fig 6, *A-P*, shows the positions radiographed and resulting variations in the lumbar spine. Note that Fig 6, *F*, *G*, *L*, and *N*, are types of posterior sitting; Figs 6, *I*, *J*, and *M*, are examples of middle sitting; and Fig 6, *O*, is a type of anterior sitting.

From other lateral tracings, Keegan derived a relationship between lordosis and thigh-trunk angle. He radiographed his subjects in the lateral recumbent position while varying only the thigh-trunk angle. Fig 7 shows that as the thigh-trunk angle is reduced from 200 to 50 degrees, the pelvis rotates posteriorly, and the lumbar lordosis becomes kyphotic. Keegan discovered that the length (he hypothesized tension) in the anterior and posterior thigh muscles accounted for the effects of thigh-trunk flexion and extension. In Fig 7 the anterior and posterior thigh muscles are darkened to show their attachments. Fig 7 also shows how tension in these muscles will pull on the pelvis. He determined that the 135-

degree thigh-trunk angle was a neutral position for tension in the thigh muscles. He believed that tension in the anterior thigh muscles (and psoas) in standing accentuated the lumbar curve. He thought that, beside the lever arm for posterior pelvic rotation caused by sitting on the ischial tuberosities, the tension in the posterior thigh muscles played a large role in posterior rotation of the pelvis and reduction of the lumbar lordosis.

In a recent study with 109 subjects, Lord et al⁷⁶ measured the changes in lumbar lordosis between standing and sitting posture. The sitting posture was upright middle posture with 90-degree thigh-trunk angle and 90-degree knee angle; the feet were made to rest on the floor by adjusting the height of the seat. By using a Cobb angle from the top of L1 to the top of S1, the mean standing lordosis of 49 degrees was reduced to 34 degrees in the seated posture.

In another recent study, Yasukouchi and Isayama⁷⁷ measured lumbar lordosis and pelvic rotation of 20 male subjects in standing and 3 different middle sitting postures. The 3 sitting postures were based on thigh-trunk angles of 120, 90, and 60 degrees, which were obtained by changing the height of the seat bottom above the floor. To obtain the 120degree thigh-trunk angle, they also had to incline the seat bottom forward. Additionally, they varied the knee angle at 60, 90, and 120 degrees in the two thigh-trunk postures of 60 and 90 degrees. Instead of radiographs, an inclinometer was used for lumbar lordosis. Taped skin markers were used on the armpits, iliocristale, trochanter major, and lateral epicondyle for thigh-trunk angle. Also, instead of radiographs for pelvic tilt, skin markers on the trochanter major and iliocristale were photographed and compared with a vertical line. They concluded that pelvic tilt was caused by different hip extensors to an extent dependent on changing the thightrunk and knee angles. Because skin markers are somewhat inaccurate because of elasticity of the stretching skin, their results may be less valid than radiographic studies. However, several investigators⁷⁷⁻⁷⁹ have reported that lumbar lordosis was affected by the knee flexion angle.

In another recent study without radiographic measurements, Black et al⁸⁰ used a Metrecom, a 3-dimensional computerized digitizer, to mark the palpated points of the (1) anterior nasal spine, (2) mastoid process, (3) spinous process of T1, (4) palpation-derived body of T4, (5) suprasternal notch, (6) spinous process of L1, (7) spinous process of S2, and (8) anterior-superior iliac spine. They studied 3 different sitting postures: (1) middle sitting slumped, (2) middle sitting erect, and (3) anterior sitting with only pelvic rotation. Although trying to separate upper and lower cervical spine movements, they modeled the cervical spine as 3 rigid bodies: head, neck, and base of the cervical spine. The degree of lumbar lordosis was assessed by using a Cybex 320 electronic digital inclinometer. They used intraclass coefficients with repeated measures to show their method was repeatable; all intraclass coefficients were greater than 0.65 except head inclination, which was 0.48. Because of elasticity of the stretching skin and the use of palpation, their results are not as valid as those obtained in

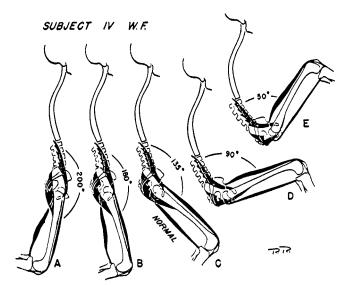


Fig 7. Effects of altering the thigh-trunk angle in the lateral recumbent posture. Reprinted with permission: Keegan JJ. Alterations of the lumbar curve related to posture and seating. Reprinted with permission from J Bone Joint Surg 1953;35-A:589-603.

radiographic studies, but they claimed that flexion in the lumbar spine was accompanied by extension in the cervical spine, while the head orientation remained fairly constant.

Effects of Seat Design

Bendix and Biering-Sorensen⁸¹ studied the effects of seatbottom inclination on 10 subjects. They studied 4 positions of the seat bottom: (1) level, (2) 5-degree forward inclination, (3) 10-degree forward inclination, and (4) 15-degree forward inclination. They used an inclinometer to measure the distances between 4 points marked with a Speed marker: (1) a sacral point near the spinous process of S2, (2) a lumbar point near the L1 spinous process, (3) a thoracic point near the spinous process of T4, and (4) the external occipital protuberance. The height of the chair was adjusted to keep the subjects' thighs horizontal and lower legs vertical. They observed their subjects for 1 hour of sitting in "a comfortable position with elbows placed on the table," which was provided. They noted an increase in lumbar lordosis with a forward increase in seat incline, and they hypothesized 3 possible ways of adapting the body to a forward-tilting seat bottom. Fig 8 illustrates these positions. Because their subjects' lumbar angles showed a 4-degree increase, these authors suggested that the position in Fig 8, B, occurred. Subjects rated the 0- and 5-degree inclines as most comfortable after 1 hour of sitting while reading. This study and other studies examining longer sitting periods confirm frequent leg crossing in seated subjects.⁸¹⁻⁸³

The incline or slope of seat bottoms has been a subject of debate for more than 100 years. In 1884, Staffel¹ recommended a forward slope. Other profiles, such as level and backward slopes, have been suggested.⁸⁴⁻⁸⁶ In Akerbloom's classic text,⁶ he suggested 3 to 5 degrees of backward incline, which was actually proposed by Schulthess⁸⁷ in 1905. By

Sitting Biomechanics Part I · Harrison et al

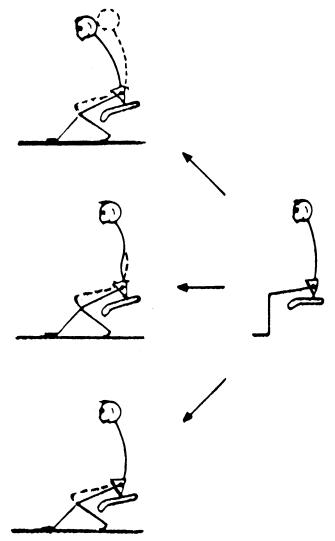


Fig 8. Hypothesized 3 possible ways to sit on inclined seats. Bendix and Biering-Sorensen⁸¹ determined that position A could not occur from their data and that position B was how their subjects adapted to forward-inclining seat bottoms.

1958, Floyd and Roberts²⁹ suggested that the slope of the seat bottom should be changed to fit the job requirements. The horizontal seat allows freedom of movement, while the backward slope tends to move the subject against the backrest and lumbar support.

In 1953, Keegan⁷ noted that seat-bottom height, when too high above the floor, could cause shorter people to have dangling legs. This position causes compression stresses on the soft tissues of the posterior thigh and becomes uncomfortable in a short period of time. Thus a short person sitting on a chair that is too high for him or her will soon sit on the edge of the chair and negate any seat-bottom incline or any lumbar support.

This situation can occur when the seat-bottom length is too long (seat depth).^{29,84,88} The shorter person will not slide back against the backrest because of pressure at the posterior knee area. The minimum width is from trochanter to trochanter to allow support for the ischial tuberosities.^{29,89}

Table 1. Summary of seat-back inclination before 1972

Author	Year	Suggested seat-back angle
Schulthess ⁸⁷	1905	100-105 degrees
Schede ⁴	1935	Individual minimum*
Lay and Fisher ⁸⁵	1940	111-117 degrees
Morant ⁹⁶	1947	110 degrees for alert pilots, 110-125 degrees for rest position
Kroemer ⁹⁰	1971	90-120 degree range in review article

^{*}When subject began to rest against the back support.

The maximum width would be to accommodate overweight subjects. The range of seat width and length in most references were between 35 and 40 cm for both dimensions.⁹⁰

Seat-bottom contour has also been discussed in the literature. Various contour shapes have been proposed, including saddle-shape, molded to fit the buttocks, and sloping valley posteriorly. Attempts to conform the seat to the thighs have proved unsuccessful, and a flat surface has been suggested as optimal. At the pressure zones on flat seats were determined by viewing a naked person sitting on a glass plane or by using powder on a naked person to check for sitting impression. Others Andrews the ischial tuberosities and thighs in sitting. Brienza et al presented their seating system structure, which has a support surface of vertical elements arranged in an 11 × 12 array. These elements depress linearly by the amount of pressure applied, thus forming a pressure distribution with measured values.

In 1962, Swearingen et al⁹⁵ studied the supporting structures for 104 subjects. The body weight is supported by 8% of the seat area under the ischia, which carries 64.8% of the weight. They observed that the remaining 35.2% is borne by the combination of footrests (18.4%), armrests (12.4%), and a backrest (4.4%) at 105 degrees. They believed that the small amount of weight carried by the backrest indicated that stability was achieved here, although not necessarily relaxation of the muscles.

The classic texts and review article by Akerbloom,⁶ Keegan,^{7,8} and Kroemer⁹⁰ presented reviews of the topic of seat-back design. Table 1^{4,85,87,90,96} summarizes the recommended setback inclinations from 90 to 125 degrees. Seat-back height ranged from the inferior of the shoulder blades to the top of the shoulders. In Keegan's 1962 text,⁸ he presented a rating system for evaluating 36 seats ranging from church benches to car and truck seats. He stated that manufacturers were ignoring ergonomic research on seat designs, and that seat-back incline research and lumbar support research were not being applied for the public comfort.

Kroemer⁹⁰ also discussed use of a lumbar support pad. Most references recommended a lumbar support in the range (3-5 cm) suggested by Akerbloom in 1948.⁶ Majeske and Buchanan⁹⁷ investigated changes in the angular positions of the forearm, upper arm, pelvis, trunk, neck, and head in middle relaxed sitting with and without a lumbar support. Photographs of data markers placed on the subjects' skin were measured with a protractor. They claimed the various joint angles were more normal in sitting with a

lumbar support. They also noted a reduction in anterior head carriage with a lumbar support. In 1991, Williams et al¹⁸ studied 210 subjects with pain while sitting randomly assigned to kyphotic sitting or sitting with a lumbar support. When sitting with a lumbar support, their subjects reported significantly reduced low back pain and reduced referred leg pain. An increase in pain for kyphotic sitting subjects was found.

In 1971, Kroemer⁹⁰ also suggested armrests depending on the ergonomic requirements of the sitter. If free mobility of the trunk, shoulders, and arms was required, then armrests might be a hindrance. Otherwise, adjustable armrests are helpful in changing positions and for decreasing the load on the spinal column.

Before 1970, head restraints are not discussed. Especially in automobile impact research, head restraints were designed to reduce extension strains during whiplash. Recently, posterior head translation strains were considered a major factor in whiplash. 98

The reader may have noticed that we have presented a history of seat design up to about 1970, with only a few references that are recent, and thus we have not yet presented the advancements in the past 30 years. In the later 1960s and early 1970s, a shift in research methods took place. Before 1970, most sitting "research" was (1) theoretical and based on the mechanical ideas of the particular authors, (2) based on the comments of comfort of the subjects, (3) based on the observed reactions of the subjects studied, (4) based on anthropometric averages of populations, ⁹⁹ and/or (5) based on radiographic studies. Around 1970, 3 types of methods began to help the researcher sift through the multitude of personal opinions about sitting.

In the later 1960s, ergonomists began to develop comfort rating methods, which were made better with reliability and validity studies. In the 1960s, electromyographic studies of muscle activity in different postures began to appear. In 1970, Nachemson and Elfstrom¹¹ published their famous study on internal pressures in the intervertebral disc in various sitting and standing postures. They inserted needle electrodes into the lumbar discs (usually L3-L4) of live subjects. Many people believe that Nachemson and Elfstrom only studied disc pressure in lying, standing, and sitting, and that sitting caused the greatest disc pressure. However, they studied 17 body positions, including some in lifting weights. Fig 9 is from their study and illustrates loads on the discs in various positions.

In the cervical and lumbar areas, the annulus of the disc is wedge shaped, being thicker and higher anteriorly than posteriorly. 100-102 Measurements of disc pressure in vivo and in vitro have established lordosis in the cervical and lumbar areas as the normal configuration. 103,104 On the basis of in vitro studies, the pressure in the nucleus has been determined to be approximately 50% higher than that found during any externally applied vertical load when two adjacent vertebral bodies are parallel and much less than that found when in the normal, slightly extended position. 11,103,104 Any shift in load from vertical creates a concomitant myoelectric activity, which increases the load on the disc. 11 When stand-

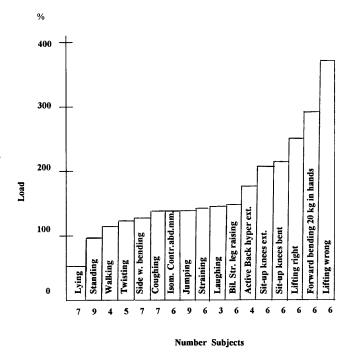


Fig 9. Results of Nachemson and Elfstrom's 1970 study. ¹¹ Mean change in load (%) compared with standing values.

ing erect, the normal vertebral column is straight in the anteroposterior aspect and curved in the lateral aspect; there is a cervical lordosis, a thoracic kyphosis, and a lumbar lordosis. Thus some additional scientific information became available for later studies (1970-1998) to determine optimal seat designs and optimal seated positions for different ergonomic requirements.

Optimal Seated Posture

Akerbloom⁶ used electromyography to demonstrate that the support of the lumbar spine in seated posture is sufficient to rest the back muscles. In other early studies with electromyography in sitting, Lundervold studied typists in 1951¹⁰⁵ and 1958.¹⁰⁶

In 1954, Basmajian and Bentzon,¹⁰⁷ and in 1958, Basmajian¹⁰⁸ studied muscles of the thigh, leg, foot, and the iliopsoas during standing posture. In 1955, Floyd and Silver¹⁰⁹ studied the myoelectric patterns of the erector spinae in standing posture. In a series of myoelectric studies in standing, Joseph and Nightingale,¹¹⁰⁻¹¹² Joseph et al,¹¹³ and Joseph and Williams¹¹⁴ investigated hip, thigh, and leg muscles.

In 1961, Carlsoo¹¹⁵ examined muscles of the lower leg, thigh, hip, abdominal region, and neck in the standing posture with electromyography and then compared these readings with a multitude of abnormal postures and working positions.

One of the earliest studies of sitting posture with electromyography to determine an optimal seat-back incline and size of lumbar support pad was by Knutsson et al⁹ in 1966. They studied 4 groups of subjects: normal subjects (n = 20), subjects with back pain without radiographic findings (n = 10), subjects with back pain with minor radiographic changes (n = 10), and subjects with back pain with severe

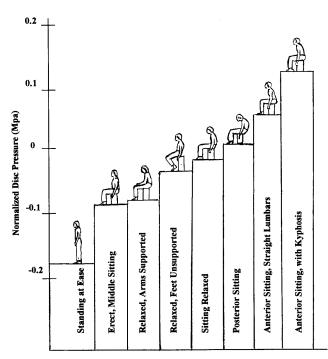


Fig 10. Andersson et al's 1974 disc-pressure findings in unsupported sitting. ¹²⁻¹⁵

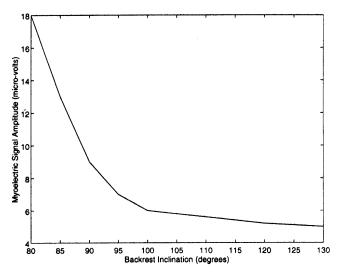


Fig 11. Myoelectric amplitude reduces with increase in seat-back incline.

radiographic findings of disc degeneration and spondylosis (n = 10). They studied middle sitting with two seat-back inclines of 100 and 110 degrees while varying the lumbar support pad at 0, 1, 2, and 3 cm. Patients sat against the seat back with knees at a 90-degree angle and hands resting on thighs. The electromyography readings favored a 110-degree seat-back incline and 1 to 2 cm of lumbar support, except for the severely degenerated patients who favored the 100-degree incline and 1 to 2 cm of support.

Many of the later studies of electromyography in sitting combined disc internal pressure and muscle activity. In a series of articles in 1974 combining disc internal pressure

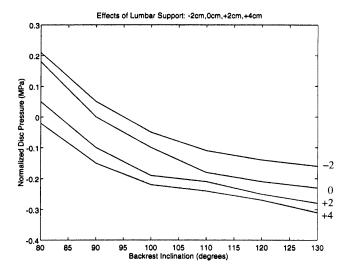


Fig 12. Average values of normalized disc pressure (at 0.51 mPa) reduces with seat back incline and increasing horizontal lumbar support.

and muscle activity, Andersson et al¹²⁻¹⁵ studied sitting in an experimental chair, sitting at a work table, sitting in a wheelchair, and sitting in an automobile seat. The 4 parameters studied were backrest inclination, seat-bottom inclination, lumbar support (height and amount of horizontal travel), and (upper) thoracic support. Andersson et al studied standing, 7 unsupported sitting positions, and supported sitting postures. They found that internal disc pressure was considerably higher in unsupported sitting than in standing. Increase in backrest inclination and increase in lumbar support was associated with a decrease in disc pressure in supported sitting. Myoelectrical activity was approximately the same for standing and relaxed unsupported sitting. For electromyographic readings, the highest level of activity occurred in anterior sitting, and the lowest occurred in posterior sitting. To obtain low values of both electromyographic readings and disc pressure, the authors stated that the backrest should be inclined to at least 100 degrees. Fig 10 shows disc pressure in the standing position and in their 7 unsupported sitting positions. Fig 11 shows their results of decreasing myoelectric activity with backrest inclination, whereas Figs 12 and 13 show decreasing disc pressure with seat-back inclination and the effects of support (lumbar support, thoracic support, and seat-bottom backward incline), respectively.

In 1974, Andersson et al¹⁴ studied the effect of armrests on disc pressure and myoelectric activity. They found that the use of armrests further reduced the disc pressure and the myoelectric activity in the trapezius muscles. If armrests are too high, the subject must elevate the shoulders and abduct the arms.¹¹⁶ If the armrests are too low, the subject must slide the buttocks forward or lean forward to use them. If the armrests are too far laterally, increased abduction of the arms and increased inward rotation of the humerus occurs. Fig 14 illustrates lower disc pressure, with changes in seatback inclination, when using armrests compared with arms hanging.

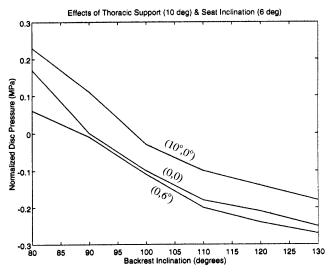


Fig 13. Normalized (at 0.51 mPa) disc pressure decreases with seat-back inclination and seat-bottom posterior tilt but increases with use of thoracic support. Inside the parentheses, the first value is either 10 or 0 degrees for a support under the upper thoracic vertebrae, and the second value, 0 or 6 degrees, is for seat-bottom posterior tilt.

Lumbar Lordosis versus Kyhosis in Seated Posture

The vast majority of authors have favored a lordotic lumbar spine, whereas a few¹¹⁷⁻¹¹⁹ have advocated a flexed posture when sitting. The electromyographic studies and disc pressure studies just reviewed proved that flexion of the lumbar spine while seated caused an increase in load on the muscles and discs, whereas a lordotic posture greatly reduced these pressures. Still, in 1983, the flexed position while seated was promoted by Adams and Hutton.¹¹⁷

Adams and Hutton¹¹⁷ loaded cadaveric lumbar motion segments for 4 hours, with some segments in flexion and some in extension. Flexed discs lost more fluid, especially in the nucleus pulposus. They concluded that fluid flow in flexed postures can aid the nutrition of the lumbar discs. Adams and Hutton seemed to discount the fact that it might be disadvantageous to lose fluid rapidly from the disc in a prolonged flexed posture.

In 1988, Dolan et al¹¹⁸ studied 11 subjects in different postures, including standing and sitting, with surface electromyography. They measured the lumbar lordosis with electronic inclinometers. Their results confirmed data from previous studies that all sitting postures reduced the lumbar lordosis and increased electromyographic readings. They also noted that compressive forces on the apophyseal joints are reduced in flexed postures. They claimed that "people want to reduce the lumbar lordosis whenever possible, even at the expense of increasing back muscle activity." They appear to be influenced by a 1965 study on primitive peoples by Fahrni and Trueman.¹¹⁹

In 1965, Fahrni and Trueman¹¹⁹ claimed that the incidence of lumbar disc disease was very low in people who habitually sit or squat in positions that greatly flex the lumbar spine. Although Fahrni and Trueman promoted squatting

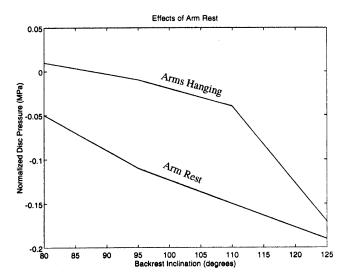


Fig 14. Disc pressure (normalized at 0.51 mPa) is lower for the same seat-back incline when using armrests.

with feet flat on the ground, Keegan (Fig 6, *H*) had shown that squatting on the toes was associated with very good lordosis compared with most sitting positions. Fahrni and Trueman also neglected the idea that primitive peoples are generally more active, not overweight, in better physical condition, nonsmokers, and do not sit for prolonged periods as do modern people.

Finally, in the 1990s, Adams and colleagues began to reverse their minority-held opinion about sitting flexed postures being desirable in their published works in 1995¹²⁰ and 1996.¹²¹ In a 1995 review of lumbar spine mechanics, they stated that the only known loading condition to cause posterior disc prolapse involved prolonged forward bending (flexion) with compression and lateral bending. In 1996, they noted in their review of the literature that the ability of the disc to act as a hydrostatic cushion depends on the high water content of these tissues, especially the nucleus pulposus.

The discerning reader realized that Adams and Hutton's 1983 study¹¹⁷ had shown high water content loss in flexed postures and that they¹²¹ may be about to reverse their minority position on flexion. They also noted that stress concentrations in the posterior annulus caused by prolonged flexion might be a common cause of pain from the disc. They noted that as the disc creeped under sustained loading, a small loss of fluid led to a large drop in pressure, and the compression load was transferred to the middle to outer annulus instead of the nucleus and inner annulus. They noted that the posterior annulus is affected most because it is the narrowest part of the disc and least able to sustain large compressive strains. This situation would occur on rising after prolonged flexion. They also note that these stress concentration peaks in the outer annulus can account for the observed collapse of the inner annulus into the nucleus and that this is caused by creep-related water loss from the nucleus.

In 1996, they wrote the following: "Pain originating from either of these mechanisms would be expected to increase



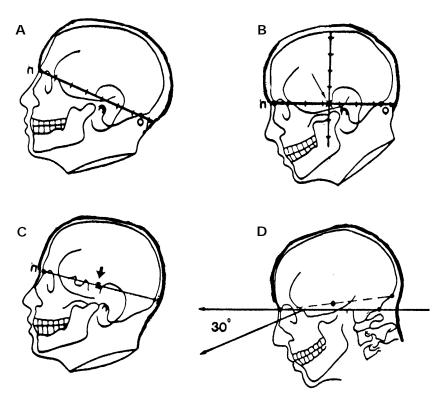


Fig 15. Center of mass and neutral resting head posture. Vital and Senegas¹²⁸ found that suspension will result in the nasion-opisthion reference line becoming horizontal (A and B). Vital and Senegas located the center of gravity of the head at the midpoint of the nasion-inion line, just posterior to the sella turcica (C). Vital and Senegas claim a comfortable gaze angle is declined 30 degrees to the nasion-opisthion reference line, when it is horizontal (D).

during the course of a day, especially in an individual who had spent a considerable amount of time with his lumbar spine flexed, so that disc creep would have been unchecked by the apophyseal joints. This would explain why prolonged automobile driving is so closely associated with back pain and disc prolapse".¹²¹

In 1997, Hedman and Fernie¹²² studied anterior column forces and articular facet forces in the lumbar spine during sitting. They attempted to determine the relationship between seated forces and the mechanical responses in lumbar tissues. They loaded whole lumbar spines (L1-S1) in two postures, flexed and extended. Their results suggested a mechanism of force balancing in lordotic postures under static loads, whereas flexed postures produced large increases in the tensile forces in the posterior annulus.

Thus after 1996 the literature agrees that sitting with a lordotic lumbar spine is the preferred position. We now focus our attention on head and neck position.

Forward Head Position

From biomechanical¹²³ and epidemiologic studies, ^{124,125} strains on the cervical spine in the sitting position appeared to be related to increased forward inclination of the head. A forward position of the head can occur from anterior translation, forward flexion (x-axis rotation), or a combination of both. To understand forces on the cervical spine in sitting, it is neces-

sary to review the cervical coupling patterns for anterior head translation and forward flexion. Also, the position of the center of gravity of the head will be important for discussing forces on the cervical spine in various sitting positions.

The location of the center of gravity of the head has been debated. Dempster¹²⁶ used volumetry to study the center of gravity of the head in 1955. Using only two cadavers, Biraune and Fischer¹²⁷ located the center of gravity of the head behind the sella turcica. Clauser et al⁵⁴ presented a thorough review of the literature for various body part centers of mass in 1969, with center of mass of the head located at the sella turcica. In 1986, Vital and Senegas¹²⁸ used a suspension technique to locate the head center of gravity of 6 cadavers "behind the sella turcica, above and slightly in front of the external auditory meatus."

They claimed that the nasion-opisthion reference line is the true normal orientation of the head because suspension makes this line horizontal (Fig 15). They determined that the center of gravity is the midpoint of the nasion-inion line (Fig 15, *C*). They also claimed that when the nasion-opisthion line is horizontal, it causes a 30-degree declined gaze position, which is formed by a perpendicular line to the orbits (Fig 15, *D*) and that this 30-degree declined position is recommended by ergonomists as a good working position.

In 1952, Kendall et al⁴³ described forward head posture as the external auditory meatus positioned anterior to a vertical

Sitting Biomechanics Part I • Harrison et al

postural line through the center of the shoulder joint. Patients seen in pain clinics frequently have postural faults.³⁵ Anterior head translation is one of these common postural positions.^{129,130}

Determination of anterior head translation is clinically reliable. ^{131,132} In 1995, Haughie et al ¹³³ showed that computer-terminal workers, who had more pain than their coworkers, had more anterior head translation, less range of motion in extension, and more medical visits.

Many physical problems have been associated with forward head posture, including the following: (1) increase of upper cervical curvature (C1-C4); (2) decrease in lower cervical curvature (C5-T1); (3) alteration of the upper thoracic kyphosis; (4) protraction, elevation, and downward rotation of the scapulae; (5) internal rotation of the humeri; and (6) elevation of the first and second ribs. 134-137

Penning, in 1978¹³⁸ and 1995, ¹³⁹ was the first to describe changes in cervical lordosis with anterior-posterior head translation. He reported that the upper segments (C1-C4) extended while the lower cervical vertebrae (C5-T1) flexed in anterior head translation. Hanten et al⁴⁶ have measured resting head posture and total head excursion, which is forward and backward head movement in translation, in 218 adults. For men, the average head excursion was 11.4 cm, and for women, it was 10.0 cm.

Eklund et al¹⁴⁰ investigated head posture in drivers of fork lifts, trucks, forestry machines, and cranes. They determined that head axial rotation was a frequent cause of pain in these workers and that forward head postures and forward body positions occurred in bad lighting conditions.

Flexion of the cervical spine has been studied by many investigators and recently by Dvorak et al.¹⁴¹ Loss of cervical lordosis occurs in flexion, which causes increased disc pressure and increased electromyographic readings in the cervical musculature. However, the most important effect is tension on the cervical spinal cord, brain stem, and nerve roots.¹⁴² Flexion is often found in desk workers and typists.¹⁴³ Fig 16 illustrates attempts by ergonomists to reduce back and neck stress with tilting seat bottoms and tilting stands for reading materials. However, this position still results in neck flexion. It will be shown in a later section that this is a common problem for drivers of automobiles.

Consensus by Comfort Ratings

It is interesting to note that carefully designed ergonomic chairs are often rejected by subjects in the workplace. In 1997, Christiansen¹⁴⁴ stated that "sitting comfort, a state of physical well-being, is a personal sensation." The feeling of comfort cannot be measured directly, and often it has been deduced from 3 principles: (1) the fit of the chair to the subject's body type, (2) the subject's performance or behavior while seated, and (3) the subject's assessment of his or her state of comfort (or discomfort). Although the electromyographic, disc-pressure, and radiographic studies previously mentioned are examples of item 2, much research has gone into items 1 and 3.

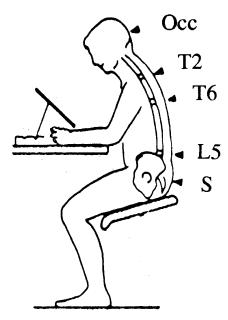


Fig 16. Ergonomic chairs and reading material stands reduce but do not eliminate neck flexion.

Body size and shape has been a topic of ergonomic research for 100 years. Before adjustable chairs, work chairs were made to fit the 50th percentile in body size. For an example of body dimensional research in 1997, Greil¹⁴⁵ studied 42,000 Germans, aged from birth to 70 years. Percentiles of trunk-cephalic height, trunk length, depth of lower trunk, maximum sitting breadth, vertical thigh diameter, lower leg and foot length, backrest-heel distance, and additive arm length were presented by sex, age, and type of body shape.

In each category (items 1-3) there are researchers who are adamant that their particular assessment for proper sitting posture is the best. For example, in 1969, Shackel et al¹⁴⁶ stated that "a further and conclusive reason for our concentrating upon subjective measures is inherent in the context of studying chair comfort in relation to individual users choosing for themselves, namely the ultimate criterion must be the subjective judgment of a representative sample of users."

Comfort ratings come in a variety of methods. ¹⁴⁶⁻¹⁴⁸ For a modern statistical analysis, Helander and Zhang ¹⁴⁹ studied comfort and discomfort in sitting. Genaidy and Karwowski ¹⁵⁰ presented a review of constrained body postures and deviations from the neutral posture over a long period while working. These postures have been associated with discomfort, pain, disc degeneration, high risk of arthritis, inflammation of tendon sheaths, muscle spasms, and general pain.

People generally avoid static positions for prolonged periods by frequently moving while standing and sitting. In 1967, Branton and Grayson¹⁵¹ observed that people frequently change positions while waiting at train stations. They noted that certain postures (eg, leg crossing) occur significantly more often and for longer durations. In 1969, Branton¹⁵² provided a review of 45,000 sitting observations,

Sitting Biomechanics Part I • Harrison et al

including time-lapse films, and concluded that chairs must allow for changes in position. Branton pointed out that this frequent movement of sitters is not just an "urge to move" but that certain postures occur more frequently for specific types of chairs and for tall versus short people. Branton noted that, by speeding up time-lapse films of sitters, certain sequences of postural changes occurred at least 12 to 16 times during 5-hour periods.

Branton¹⁴⁵ categorized sitting postures into 4 groups, which were described as follows: (1) minimal support derived from seat (3.3% of time, 3 minutes in duration); (2) full back support from seat and armrests (49.5% of time, 15 minutes in duration); (3) slumped. with some support from seat and armrests (23.4% of time, 11 minutes in duration); and (4) all other postures (23.8%, 5 minutes in duration). He noted that people often need to extend their legs and cross their ankles, which appeared to be a stabilizing position for the pelvis similar to crossing the knees. Change of position is thought to reduce ischemia of the tissues, but then the long duration of certain postures is unexplained.

In general, our cited references published before 1950* are opinion papers based on the best estimates of ergonomics, biomechanics, and observations. However, most of the references on posture^{32-36,39-50} and spinal modeling⁵¹⁻⁷⁴ have reliability, validity, precise engineering measurements, and/or clinical data with statistics. The studies on sitting biomechanics, 75-81 seat design, 82-83,90-104 and optimal seated posture 105-116 are mostly recent articles with multiple subjects and clinical statistics with electromyographic data. The articles cited for lumbar lordosis versus kyphosis in the seated position^{117,118,120-122} have biomechanical measurements in laboratories, whereas the citations on forward head posture 123-143 are large population clinical studies or randomized clinical trials. The studies on comfort ratings in sitting positions are based on patient questionnaires with statistical evaluations.

CONCLUSION

Sitting biomechanics has a long history in the literature. Posture and lower extremity positions have been reviewed here with the neglect of upper extremity positions, which can be found in the ergonomics literature. Since 1970, electromyography and disc-pressure studies have settled some debates about the ideal sitting position. Oftentimes, the theoretic ideal chair and sitting position are not preferred by subjects' comfort ratings.

Lumbar supports, armrests, seat-back inclination, freedom to move, freedom to cross the knees or ankles, adjustable heights of chairs, curved anterior seat bottom to reduce pressure on the popliteal area, and minimal anterior translation and/or flexion of the head have been shown to reduce sitting stress and to be associated with higher comfort ratings. By using electromyographic results and internal disc pressures, the optimum seat-back angle appears to be 120 degrees from horizontal, whereas the seat-bottom optimum appears to be

approximately 0 to 10 degrees posteriorly inclined. The lumbar support optimum appears to be 5 cm of protrusion from the seat back. The seat height should be less than the distance from knee to feet to eliminate pressure on the posterior popliteal area. The special subject of optimal seating in a car seat will be the subject of part II of this review.

REFERENCES

- Staffel F. Zur Hygiene des sitzens. Zbl F Allg Gesundheitspflege 1884;3:403-21.
- Fick R. Spezielle gelenkund muskelmechanik. Handbuch der Anatomie und Mechanik der Gelenke. Jena: Gustav Fischer; 1911. p. 688.
- Strasser H. Die Rumfhaltungen. In: Lehrbuch der muskel und gelenkmechanik, chapter VI. Vol. 2. Berlin: Springer; 1913. p. 244-320.
- 4. Schede F. Grundlagen der korperlichen eriziehung. Stuttgart: F. Enke; 1935. p. 154.
- Drescher EW. Arbeitssitz und arbeitplatz. Reichsarbeitsblatt III; 1929. p. 159-75.
- Akerbloom B. Standing and sitting posture. Stockholm: AB Nordiska Bokhandein; 1948.
- Keegan JJ. Alterations of the lumbar curve related to posture and seating. J Bone Joint Surg 1953;35-A:589-603.
- Keegan JJ. Evaluation and improvement of seats. Indust Med Surg 1962:137-48.
- 9. Knutsson B, Lindh K, Telhag H. Sitting-an electromyographic and mechanical study. Acta Othop Scand 1966;37:415-28.
- Kroemer KHE. Seating in plant and office. Am Ind Hyg Assoc J 1971:32:636-51.
- Nachemson A, Elfstrom G. Intravital dynamic pressure measurements in lumbar discs. A study of common movements, maneuvers and exercises. Scand J Rehabil Med 1970; 1(Suppl):1-40.
- Andersson BJG, Ortengren R, Nachemson A, Elfstrom G. Lumbar disc pressure and myoelectric back muscle activity during sitting. I. Studies on an experimental chair. Scand J Rehabil Med 1974;6:104-14.
- Andersson BJG, Ortengren R, Nachemson A, Elfstrom G. Lumbar disc pressure and myoelectric back muscle activity during sitting. II. Studies on an office chair. Scand J Rehabil Med 1974;6:115-21.
- Andersson BJG, Ortengren R. Lumbar disc pressure and myoelectric back muscle activity during sitting. III. Studies on a wheel chair. Scand J Rehabil Med 1974;6:122-7.
- Andersson BJG, Ortengren R, Nachemson A, Elfstrom G. Lumbar disc pressure and myoelectric back muscle activity during sitting. IV. Studies on a car driver's seat. Scand J Rehabil Med 1974;6:128-33.
- Andersson BJG, Ortengren R, Nachemson A, Elfstrom G, Broman H. The sitting posture: an electromyographic and discometric study. Orthop Clin North Am 1975;6:105-19.
- Society of Automobile Engineers. Motor vehicle seating manual. Warrendale (PA): SAE; 1980.
- Williams MM, Hawley JA, McKenzie RA, Wijmem PM. A comparison of the effects of two sitting postures on back and referred pain. Spine 1991;16:1185-91.
- Fubini E. The interaction between technical requirements and comfort in car seating. Coll Antropol 1997;21:405-27.
- Parow W. Studien uber die physikalischen bedingungen der aufrechten stellung und der normalen krummung der wirbelsaule. Arch Anat Physiol 1864;31:74-110, 223-55.
- von Meyer H. Das aufrechte stehen. Arch Anat Physiol 1853:9-44.
- von Meyer H. Das sitzen mit gekreuzen oberschenkeln und dessen moglichen folgen. Arch Anat Physiol 1890;14:204-8.

^{*}References 1-6, 20-22, 25, 28, 37, 38, 84-89, 96.

- Snijders CJ, Slagter AH, van Strik R, Vleeming A, Stoeckart R, Stam HJ. Why leg crossing? The influence of common postures on abdominal muscle activity. Spine 1995;20:1989-93.
- Marumoto T, Sotoyama M, Villanueva MBG, Jonai H, Yamada H, Kanai A, et al. Correlation analysis between visual acuity and sitting postural parameters of young students. J Jpn Ophthalmol Soc 1997;101:393-9.
- Spitzy H. Die korperliche erziehung des kindes. 2nd ed. Wien; 1926. p. 424.
- Lord MJ, Small JM, Dinsay JM, Watkins RG. Lumbar lordosis. Effects of sitting and standing. Spine 1997;22:2571-4.
- Coleman N, Hull BP, Ellitt G. An empirical study of preferred settings for lumbar support on adjustable office chairs. Ergonomics 1998;41:401-9.
- Hooton EA. A survey in seating. Cambridge (MA): Gardner; 1945. p. 101.
- 29. Floyd WF, Roberts DF. Anatomical and physiological principles in chair and table design. Ergonomics 1958;8:1-16.
- Reinecke SM, Hazard RG, Coleman K. Continuous passive motion in seating: A new strategy against low back pain. J Spinal Disord 1994;7:29-35.
- 31. Hetzberg HTE. Comfort tests of a pulsating seat cushion and lumbar pad. Wright-Patterson AFB (OH): Air Material Command; 1949. Publication No. MCREXD 695-82.
- Dietz V. Human neuronal control of automatic functional movements: interaction between central programs and afferent input. Physiol Rev 1992;72:33-69.
- Hadders-Algra M, Brogren E, Forssberg H. Ontogeny of postural adjustments during sitting in infancy: variation, selection and modulation. J Physiol 1996;493:273-88.
- Kuchera M. Gravitational stress, musculoligamentous strain, and postural alignment. Spine: state of the art reviews. 1995;9:463-89.
- 35. Woodhull AM, Maltrud K, Mello BL. Alignment of the human body in standing. Eur J Appl Physiol 1985;54:109-15.
- Wells KF, Luttgens K. Kinesiology: scientific basis of human motion. 6th ed. Philadelphia: Saunders; 1976.
- Du Bois Reymond R. Specielle muskelphysioogie oder bewegungslehre. Berlin: Hirschwuld; 1903.
- Hellebrant FA, Tepper RH, Braun CL, Elliott MC. The location of the cardinal anatomical orientation planes passing through the center of weight in young adult women. Am J Physiol 1938;121:465-70.
- 39. Hellebrandt FA, Hirt S, Fries EC. Centre of gravity of the human body. Arch Phys Ther 1944;25:465-70.
- 40. May J. The placement of the gravity line on the human body in the anterior-posterior plane and its relationship to posture by roentgenoscopic study [thesis]. Iowa: State University of Iowa; 1955.
- 41. Klausen K. The form and function of the loaded human spine. Acta Physiol Scand 1965;65:176-90.
- 42. Kapandji AI. The physiology of the joints. Vol. 3. New York: Churchill Livingstone; 1974. p. 15.
- Kendall HO, Kendall FP, Boynton DA. Posture and pain. Baltimore: Williams & Wilkins; 1952.
- McKenzie RA. The lumbar spine: mechanical diagnosis and therapy. Waikanae, New Zealand: Spinal Publications; 1981.
- Smidt GL, Day JW, Gerleman DG. Iowa anatomical position system. A method of assessing posture. Eur J Appl Physiol 1984;52:407-13.
- Hanten WP, Lucio RM, Russell JL, Brunt D. Assessment of total head excursion and resting head posture. Arch Phys Med Rehabil 1991;72:877-80.
- 47. Bullock-Saxton J. Postural alignment in standing: a repeatable study. Australian J Physiotherapy 1993;39:25-9.
- 48. Mosner ÉA, Bryan JM, Stull MA, Shippee R. A comparison of actual and apparent lumbar lordosis in black and white adult females. Spine 1989;14:310-4.

- 49. Johnson GM. The correlation between surface measurements of head and neck posture and the anatomic position of the upper cervical vertebrae. Spine 1998;23:921-7.
- 50. Refshauge KM, Goodsell M, Lee M. The relationship between surface contour and vertebral body measures of upper spine curvature. Spine 1994;19:2180-5.
- Hess JL, Lumbard CF. Theoretical investigations of dynamic response of man to high vertical accelerations. J Aviation Med 1958;29:66-75.
- King AI. A review of biomechanical models. J Biomech Eng 1984;106:97-104.
- Yoganandan N, Myclebust JB, Ray G, Sances A Jr. Mathematical and finite element analysis of spine injuries. Crit Rev Biomed Eng 1987;15:29-93.
- 54. Clauser CE, McConville JT, Young JW. Weight, volume, and center of mass of segments of the human body. Wright-Patterson Air Force Base (OH): Aerospace Medical Research Library, Aerospace Medical Division, Air Force Systems Command; 1969. Publication No. AMRL-TR-69-70.
- 55. Belytschko T, Privitzer E. Refinement and validation of a three-dimensional head-spine model. Wright-Patterson Air Force Base (OH): Aerospace Medical Research Laboratory, Aerospace Medical Division, Air Force Systems Command; 1978. Publication No. AMRL-TR-78-7.
- Schultz AB, Galante JO. A mathematical model for the study of the mechanics of the human vertebral column. J Biomech 1970;3:405-16.
- Schultz AB, Miller JAA. Biomechanics of the human spine.
 In: Mow VC, Hayes WC, editors. Basic orthopaedic biomechanics. New York: Raven Press; 1991. p. 337-74.
- Schultz AB, Miller JAA. Biomechanics of the human spine.
 In: Mow VC, Hayes WC, editors. Basic orthopaedic biomechanics. New York: Raven Press; 1997. p. 365.
- 59. Schultz AB. The use of mathematical models for studies of scoliosis biomechanics. Spine 1991;16:1211-6.
- Gore DR, Sepic SB, Ardner GM. Roentgenographic findings of the cervical spine in asymptomatic people. Spine 1986; 6:521-4
- Yoganandan N, Kumaresan S, Voo L, Pintar FA. Spine Update. Finite element applications in human cervical spine modeling. Spine 1996;21:1824-34.
- Goel VK, Clark C, McGowan D. An in vivo study of the kinematics of the normal, injured and stabilized cervical spine. J Biomech 1984;17:363-76.
- Goel VJ, Gilbertson LG. Spine update. Applications of the finite element method to thoracolumbar spinal research-past, present, and future. Spine 1995;20:1719-27.
- Harrison DD, Janik TJ, Troyanovich SJ, Holland B. Comparisons of lordotic cervical spine curvatures to a theoretical ideal model of the static sagittal cervical spine. Spine 1996;21:667-75.
- Harrison DD, Janik TJ, Troyanovich SJ, Harrison DE, Colloca CJ. Evaluation of the assumptions used to derive an ideal normal cervical spine model. J Manipulative Physiol Ther 1997; 10:202-13
- 66. Harrison DD, Janik TJ. Clinical validation of an ideal normal static cervical spine model. In: Witten M, editor. Computational medicine, public health, and biotechnology. Vol. 2. Austin (TX): World Scientific Publishing; 1995. p. 1047-56.
- 67. Janik TJ, Harrison DD. Prediction of 2-D static normal position of the cervical spine from mathematical modeling. In: Witten M, editor. Computational medicine, public health, and biotechnology. Vol. 2. Austin (TX): World Scientific Publishing; 1995. p. 1035-46.
- 68. Stagnara P, De Mauroy JC, Dran G, Fonon GP, Costanzo G, Dimnet J, et al. Reciprocal angulation of vertebral bodies in a sagittal plane: approach to references for the evaluation of kyphosis and lordosis. Spine 1982;7:335-42.

- Bernhardt M, Bridwell KH. Segmental analysis of the sagittal plane alignment of the normal thoracic and lumbar spines and thoracolumbar junction. Spine 1989;14:717-21.
- Troyanovich SJ, Calliet R, Janik TJ, Harrison DD, Harrison DE. Radiographic mensuration characteristics of the sagittal lumbar spine from a normal population with a method to synthesize prior studies of lordosis. J Spinal Disord 1997;10:3806.
- Harrison DD, Calliet R, Janik TJ, Troyanovich TJ, Harrison DE. Elliptical modeling of the sagittal lumbar lordosis and segmental rotation angles as a method to discriminate between normal and low back pain subjects. J Spinal Disord 1998;11:430-9.
- Janik TJ, Harrison DD, Calliet R, Troyanovich TJ, Harrison DE. Can the sagittal lumbar curvature be closely approximated by an ellipse? J Orthop Res 1998;16:766-70.
- Harrison DE, Harrison DD, Troyanovich SJ. Reliability of spinal displacement analysis on plane x-rays: a review of commonly accepted facts and fallacies with implications for chiropractic education and technique. J Manipulative Physiol Ther 1998;21:252-66.
- Mosner EA, Bryan JM, Stull MA, Shippee R. A comparison of actual and apparent lumbar lordosis in black and white adult females. Spine 1989;14:310-4.
- 75. Schoberth H. Sitzhaltung, sitzschaden, sitzmobel. Berlin: Springer Verlag; 1962.
- Lord MJ, Small JM, Dinsay JM, Watkins RG. Lumbar lordosis. Effects of sitting and standing. Spine 1997;22:2571-4.
- Yasukouchi A, Isayama T. The relationships between lumbar curves, pelvic tilt, and joint mobilities in different sitting postures in young adults. Appl Human Sci 1995;14:15-21.
- Stokes IAF, Avery JM. Influence of the hamstring muscles on lumbar spine curvature in sitting. Spine 1980;5:525-8.
- Bridger RS, Wilkinson D, Houweninge van T. Hip joint mobility and spinal angles in standing and in different sitting postures. Hum Factors 1989;31:229-41.
- Black KM, McClure P, Polansky M. The influence of different sitting positions on cervical and lumbar posture. Spine 1996;21:65-70.
- Bendix T, Biering-sorensen F. Posture of the trunk when sitting on forward inclining seats. Scand J Rehabil Med 1983;15:197-203.
- 82. Eastman MC, Kamon F. Posture and subjective evaluation at flat and slanted desks. Hum Factors 1976;18:15.
- 83. Grall TB. An experimental investigation of the quantitative effects of postural support on man's systematic stress mechanism during sustained visual task performance. Leichestershire, England: Institute for Consumer Ergonomics, University of Technology, Loughbourough; 1974.
- 84. Bennett HE. School posture and seating. Boston: Ginn; 1928.
- Lay WF, Fisher LC. Riding comfort and cushions. Trans Soc Automotive Engineers 1940;47:482-96.
- Weddell AGM, Darcus HD. Some anatomical problems in naval warfare. Br J Indust Med 1947;4:77-83.
- Schultless W. Die pathologie und therapie der ruckgratsverkrummungen. In: Handbuch der orthopadischen chirurgie von G. Joachimsthal. Vol. 2. Jena: 1905-1907. p. 487-1224.
- Hooton FA. A survey in seating. Gardiner (MA): Heywood-Wakefield Company; 1945.
- Darcus HD, Weddell AGM. Some anatomical and physiological principles concerned in the design of seats for naval war weapons. Br Med Bull 1947;5:31-7.
- Kroemer KHE. Seating in plant and office. Am Indust Hyg J 1971:635-51.
- Ollefs HZ. Pressure distribution while sitting. Zeitschrift für Orthopädie und ihre Grenzgebiete 1951;80:573.
- 92. Bush CA. Study on pressures on skin under ischial tuberosities and thighs during sitting. Arch Phys Med 1969;50:207.
- Jurgens HW. Seat pressure distribution. Coll Antropol 1997; 21:359-66.

- 94. Brienza DM, Chung KC, Brubaker CE, Wang J, Karg TE, Lin CT. A system for the analysis of seat support surfaces shape control and simultaneous measurement of applied pressures. IEEE Trans Rehabil Eng 1996;4:103-13.
- Swearingen JJ, Wheelwright CD, Garner JD. An analysis of sitting areas and pressures in man. Oklahoma City (OK): US Civil Aero-Medical Research Institute; 1962. Report No. 62-1.
- Morant GM. Dimensional requirements for seats in R.A.F. aircraft. Flying Personnel Research Committee; 1947. Report No. 682.
- 97. Majeske C, Buchanan C. Quantitative description of two sitting postures with and without a lumbar support pillow. Phys Ther 1984;64:1531-3.
- Grauer JN, Panjabi MM, Cholewicki J, Nibu K, Dvorak J. Whiplash produces an S-shaped curvature of the neck with hyperextension at lower levels. Spine 1997;22:2489-94.
- Floyd WF, Ward JS. Anthropometric and physiological considerations in school, office, and factory seating. In: Grandjean E, editor. Sitting posture. London: Taylor & Francis Ltd; 1969. p. 18-25.
- 100. Galante JO. Tensile properties of the human lumbar annulus fibrosus. Acta Orthop Scand 1967;100(Suppl).
- Kapandji IA. L'anatomie fonctionelle du rachis lombo-sacre. Acta Orthop Belg 1969;35:543.
- 102. Parke WW, Schiff DC. The applied anatomy of the intervertebral disc. Orthop Clin North Am 1971;2:309.
- 103. Nachemson A. Lumbar intradiscal pressure. Experimental studies on post mortem material. Acta Orthop Scand 1960;43(Suppl).
- 104. Nachemson A. The influence of spinal movements on the lumbar intradiscal pressure and on the tensile stresses in the annulus fibrosus. Acta Orthop Scand 1963;33:183.
- Lundervold AJS. Electromyographic investigation of position and manner of working in typewriting. Acta Physiol Scand 1951;84(Suppl).
- 106. Lundervold AJS. Electromyographic investigation during typewriting. Ergonomics 1958;1:226.
- 107. Basmajian JV, Bentzon JW. Electromyographic study of certain muscles of the leg and foot in the standing position. Surg Gynecol Obstet 1954;98:662-6.
- 108. Basmajian JV. Electromyography of iliopsoas. Anat Rec 1958:130:267.
- 109. Floyd WF, Silver PHS. The function of the erector spinae muscles in certain movements and postures in man. J Physiol 1955;129:184-203.
- 110. Joseph J, Nightingale A. Electromyography of muscles of posture: leg muscles in males. J Physiol 1952;117:484-91.
- Joseph J, Nightingale A. Electromyography of muscles of posture: thigh muscles in males. J Physiol 1954;126:81-5.
- 112. Joseph J, Nightingale A. Electromyography of muscles of posture: leg and thigh muscles in women, including the effects of high heels. J Physiol 1956;132:465-8.
- 113. Joseph J, Nightingale A, Williams PL. A detailed study of the electric potentials recorded over some postural muscles while relaxed and standing. J Physiol 1955;127:617-25.
- 114. Joseph J, Williams PL. Electromyography of certain hip muscles. J Anat 1957;91:286-94.
- 115. Carlsoo S. The static muscle load in different work positions: an electromyographic study. Ergonomics 1961;4:193-211.
- 116. Brattgard SO. Design of wheelchairs and wheelchair service based on scientific research. Readaption 1969;162:11.
- 117. Adams MA, Hutton WC. The effect of posture on the fluid content of lumbar intervertebral discs. Spine 1983;8:665-71.
- Dolan P, Adams MA, Hutton WC. Commonly adopted postures and their effect on the lumbar spine. Spine 1988;13:197-200.
- 119. Fahrni WH, Trueman GE. Comparative radiological study of the spines of a primitive population with North Americans and North Europeans. J Bone Joint Surg 1965;47B:552-5.

- 120. Adams MA, Dolan P. Recent advances in lumbar spinal mechanics and their clinical significance. Clin Biomechanics 1995;10:3-19.
- 121. Adams MA, McMillan DW, Green TP, Dolan P. Sustain loading generates stress concentrations in lumbar intervertebral discs. Spine 1996;21:434-8.
- 122. Hedman TP, Fernie GR. Mechanical response of the lumbar spine to seated postural loads. Spine 1997;22:734-43.
- 123. Less M, Eihelberg W. Force changes in neck vertebrae and muscles. In: Komi P, editor. Biomechanics. Vol. V-A. Baltimore: University Park Press; 1976. p. 530-6.
- 124. Ferguson D. Posture aching and body build in telephonists. J Hum Ergol 1976;5:183-6.
- 125. Hunting W, Grandjean E, Maeda K. Constrained postures in accounting machine operators. Appl Ergol 1980;11:145-9.
- 126. Dempster WT. Space requirements for the seated operator. Wright-Patterson Air Force Base (OH): Aerospace Medical Research Library, Aerospace Medical Division, Air Force Systems Command; 1955. WADC Technical Report No. 55159.
- 127. Biraune W, Fischer O. On the center of gravity of the human body. New York: Springer-Verlag; 1985.
- 128. Vital JM, Senegas J. Anatomical bases of the study of the constraints to which the cervical spine is subject in the sagittal plane. A study of the center of gravity of the head. Surg Radiol Anat 1986;8:169-73.
- McKenzie RA. The cervical and thoracic spine: mechanical diagnosis and therapy. Waikanae, New Zealand: Spinal Publications: 1990.
- Lennon JM, Shealy CN, Cady RK, Matta W, Cox R, Simpson WF. Postural and respiratory modulation of autonomic function, pain, and health. Am J Pain Manage 1994;4:36-9.
- Garrett TR, Youdas JW, Madson TJ. Reliability of measuring forward head posture in a clinical setting. JOSPT 1993;17:155-60.
- Lundstrom F, Lundstrom A. Natural head position as a basis for cephalometric analysis. Am J Orthod Dentofacial Orthod 1992;101:244-7.
- 133. Haughie LJ. Fiebert IM, Roach KE. Relationship of forward head posture and cervical backward bending to neck pain. J Manual Manip Ther 1995;3:91-7.
- 134. Lafferty-Braun B, Amundson LR. Quantitative assessment of head and shoulder posture. Arch Phys Med Rehabil 1989; 70:322-9.

- 135. Ayub E, Glasheen-Wray M, Kraus S. Head posture: a case study of the effects of the rest position of the mandible. JOSPT 1984;8:179-83.
- Darnell MW. A proposed chronology of events for forward head posture. J Craniomand Prac 1983;1:49-54.
- Saunders HD, Saunders R. Evaluation, treatment and prevention of musculoskeletal disorders. Vol. 1. Minnesota: Educational Opportunities; 1993.
- Penning L. Normal movements of the cervical spine. Am J Roentgenol 1978;130:317-26.
- Penning L. Kinematics of cervical spine injury. A functional radiological hypothesis. Eur Spine J 1995;4:126-32.
- Eklund J, Odenrick P, Zettergren S, Johansson H. Head posture measurements among work vehicle drivers and implications for work and workplace design. Ergonomics 1994;37:623-39.
- 141. Dvorak J, Panjabi MM, Novotny JE, Antinnes JA. In vivo flexion/extension of the normal cervical spine. J Orthop Res 1991;9:828-34.
- 142. Breig A. Adverse mechanical tension in the central nervous system. Analysis of cause and effect. Relief by functional neurosurgery. New York: John Wiley and Sons; 1978.
- 143. Bendix T. Trunk posture and load on the trapezius muscle whilst sitting at sloping desks. Ergonomics 1984;27:873-82.
- 144. Christiansen K. Subjective assessment of sitting comfort. Coll Antropol 1997;21:387-95.
- 145. Greil H. Ontogenetic aspects of dimensions and proportions in sitting posture. Coll Antropol 1997;21:367-86.
- Shackel B, Chidsey KD, Shipley P. The assessment of chair comfort. Ergonomics 1969;12:269-306.
- 147. Barkla DM. Chair angles, duration of sitting, and comfort ratings. Ergonomics 1964;7:297-304.
- 148. Corlett EN, Bishop RP. A technique for assessing postural discomfort. Ergonomics 1976;19:175-82.
- Helander MG, Zhang L. Field studies of comfort and discomfort in sitting. Ergonomics 1997;40:895-915.
- 150. Genaidy AM, Karwowski W. The effects of neutral posture deviations on perceived joint discomfort ratings in sitting and standing postures. Ergonomics 1993;36:785-92.
- 151. Branton P, Grayson G. An evaluation of train seats by observation of sitting behavior. Ergonomics 1967;10:35-51.
- 152. Branton P. Behavior, body mechanics and discomfort. Ergonomics 1969;12:316-27.