



## MODA QUARTZ QC STANDARDS

Defect	Color Category	Field Spec	Quantity / Disposition
Blotch	Double/single	Max 2m Diameter	> One per quadrant = Unacceptable
	multi	Max 4mm Diameter	
Face Side Voids	All	Any size	All = Unacceptable
Water mark	Mono/single	Any size	All = Unacceptable
Scratch Marks	All	Undetectable with the naked eye	All = Unacceptable
Polishing Mark	All	Any size	All = Unacceptable
Contaminants	Artificial Colored spot	Any size	All = Unacceptable
Dry spot	All	Max 2 mm Diameter	> Four per slab > One per Quadrant = Unacceptable
Surface Cracking	All	Any size	All = Unacceptable
Fissure	All	Any size	All = Unacceptable
Gloss	All	Glossmeter, 60°, avg. of 5	Single Color: < 45 Multi Color: < 60 = Unacceptable
Backside - Void, Hole, Surface Crack, Missing Material	All	Max 1mm Diameter	> Two per quadrant = Unacceptable
Thickness	All	Calipers, 4 side	2 cm = 19.5 – 20.5 mm 3 cm = 29.5 – 30.5 mm
Proximity Standard	All	-	Any 2 Faults (any size) within 100mm of each other = Unacceptable
Warp	All	< 1 mm over 1000 mm	> 1mm = Unacceptable



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