# **ANSWERS TO THE EXERCISES**

1.1 Flow parameter:

$$Q / a_{t0} \propto \dot{m} / (\rho_{t0} \sqrt{kRT_{t0}}) \propto \dot{m}RT_{t0} / (P_{t0} \sqrt{kRT_{t0}}) \propto \dot{m}\sqrt{RT_{t0} / k} / P_{t0}$$
  
Speed parameter:  $N / a_{t0} = N / \sqrt{kRT_{t0}}$ 

1.2 If  $\beta_1 = 0$ , then  $C_{\theta 1} = 0$  and

$$\psi = C_{\theta 2} / U$$
  
 $R = 1 - C_{\theta 2} / (2U) = 1 - \psi / 2$ 

So if R = 0.5, then  $\psi = 1$  is the only acceptable value. From Eq. (1-24), the rotor discharge relative flow angle must be zero. Since the absolute flow angles into and out of the stage are zero, no inlet or exit guide vanes will be required.

1.3  $D_B = 1.2D_A$  and  $A_B = 1.44A_A$ . Therefore,

$$N_B = N_A / 1.2$$

$$Q_B = 1.44Q_A$$

For equivalence with the original compressor at 3,600 rpm, the scaled compressor must operate at 3,000 rpm and will supply 44% more flow capacity than the original.

- 1.4 For a 20% increase in flow capacity, a 20% increase in  $A_0$  is needed, which requires a scale factor of  $\sqrt{1.2}$ . Hence the speed must be reduced by a factor of  $\sqrt{1.2}$ .
- 2.1 Equations (2-19), (2-27), (2-28) and (2-53) combine to yield

$$a_1^2 = kRT_1 = c_p(k-1)T_1$$

$$2c_pT_1 = 2a_1^2/(k-1)$$
 
$$T_{t1}/T_1 = 1 + (k-1)C_{z1}^2/(2a_1^2) = 1 + \frac{k-1}{2}M_1^2$$

Hence, from Eqs. (2-28) and (2-55),

$$(a_1 / a_{t1})^2 = 1/(1 + \frac{k-1}{2}M_1^2)$$
$$(\rho_1 / \rho_{t1})^{k-1} = 1/(1 + \frac{k-1}{2}M_1^2)$$

2.2 From Eq. (1-17),

$$H_2 = H_1 + UC_{\theta 2}$$

For a thermally and calorically perfect gas,  $T_t$  is a function of only H. Hence Eq. (2-52) yields

$$T_{t2id} = T_{t2} = T_{t1} + (H_2 - H_1) / c_p$$

In the absence of losses, the flow is isentropic and Eq. (2-55) yields

$$P_{t2id} = P_{t1} (T_{t2id} / T_{t1})^{\frac{k}{k-1}}$$

Equation (2-68), using the inlet velocity pressure as relevant base kinetic energy term, requires

$$P_{t2} = P_{t2id} - \overline{\omega} \left( P_{t1} - P_1 \right)$$

2.3 For complete Mach number equivalence, the discharge Mach number and flow angle must be equivalent, i.e.,  $C_{\theta 2}/a_2$  and  $C_{z2}/a_2$  must be equivalent. As shown in Exercise 2.1, when Mach number equivalence exists, this requirement can be restated to require equivalence on  $C_{\theta 2}/a_{t2}$  and  $C_{z2}/a_{t2}$ . Mach number equivalence at the inlet requires equivalence on  $U/a_{t1}$ . From Exercise 2.2,

$$\Delta H = H_2 - H_1 = UC_{\theta 2}$$

$$\Delta H / a_{t1}^2 = (U / a_{t1})(C_{\theta 2} / a_{t2})a_{t2} / a_{t1}$$

$$(a_{t2} / a_{t1})^2 = T_{t2} / T_{t1} = 1 + (kR / c_p)(\Delta H / a_1^2)$$

Hence equivalence on  $\Delta H/a_{t1}^2$  is required to produce equivalence on  $C_{\theta 2}/a_{t2}$ ,  $T_{t2}/T_{t1}$  and  $a_{t2}/a_{t1}$ . Neglecting losses, Eq. (2-55) requires

$$P_{t2} / P_{t1} = (T_{t2} / T_{t1})^{\frac{k}{k-1}}$$
$$\rho_{t2} / \rho_{t1} = (T_{t2} / T_{t1})^{\frac{1}{k-1}}$$

so equivalence on  $P_{t2}/P_{t1}$  and  $\rho_{t2}/\rho_{t1}$  is also achieved. Hence

$$\dot{m}/(\rho_{t2}a_{t2}A_2) = [\dot{m}/(\rho_{t1}a_{t1}A_1)][\rho_{t1}a_{t1}A_1/(\rho_{t2}a_{t2}A_2)]$$
  
 $N/a_{t2} = N/a_{t1}[a_{t1}/a_{t2}]$ 

Since the last terms on the right-hand side of the previous two equations satisfy equivalence, Mach number equivalence at the inlet of the blade row will produce Mach number equivalence at the discharge.

2.4 Denote the base case with the original working fluid by subscript B, and the new case by subscript N. Let  $T_{t2B}$  and  $\rho_{t2B}$  be the rotor exit conditions for the base case. For mass flow and speed equivalence at the rotor inlet,

$$\dot{m} / (\rho_t \sqrt{kRT}) = \text{constant}$$
  
 $N / \sqrt{kRT} = \text{constant}$ 

Since the inlet conditions and *R* are identical for the two fluids, the mass flow and speed for the new case must be

$$\dot{m}_N = \dot{m}_B \sqrt{1.38/1.4}$$
  
 $N_N = N_B \sqrt{1.38/1.4}$ 

For speed equivalence at the rotor exit,

$$N_N = N_B \sqrt{(1.38T_{t2N})/(1.4T_{t2B})}$$

Hence  $T_{t2N} = T_{t2B}$  is required to satisfy the equivalent speed condition at both the rotor inlet and exit. Mass flow equivalence at the rotor exit with  $T_{t2N} = T_{t2B}$  requires

$$\dot{m}_N = \dot{m}_B \sqrt{1.38/1.4} (\rho_{t2N} / \rho_{t2B})$$

Thus, to achieve mass flow equivalence at both locations,  $\rho_{t2N} = \rho_{t2B}$  is required. But Eq. (2-55) with  $T_{t2N} = T_{t2B}$  requires

$$(\rho_{t2B} / \rho_{t1})^{0.4} = T_{t2B} / T_{t1} = (\rho_{t2N} / \rho_{t1})^{0.38}$$
  
$$\rho_{t2N} / \rho_{t1} = (\rho_{t2B} / \rho_{t1})^{0.4/0.38}$$

Hence the two conditions for Mach number equivalence cannot be satisfied at both the rotor inlet and exit. Since Mach number equivalence at both stations cannot be achieved for the same speed and mass flow, complete Mach number equivalence through the compressor is not achieved in this case.

2.5 Using Eq. (2-42), the temperature at which liquid will begin to form can be estimated from

$$\frac{T_c}{T} = 1 - \frac{3}{7(1+\omega)} \log_{10} \left(\frac{P}{P_c}\right)$$

For P = 200 kPa,  $T > 247.6^{\circ}$  K is required to avoid liquid phase formation.

2.6 Use Eq. (2-56) to compute the temperature ratio,  $T_R$ , from pressure ratio,  $P_R$ , and  $\eta_{ad}$ . Use Eq. (2-57) to compute the polytropic efficiency. Hence

$$P_R = 3.0$$
:  $T_R = 1.4338$ ,  $\eta_p = 87.11\%$   
 $P_R = 5.0$ :  $T_R = 1.6868$ ,  $\eta_p = 87.95\%$ 

2.7 Use Eq. (2-56) to compute the stage temperature ratio,  $T_R$ , from the stage pressure ratio and stage  $\eta_{ad}$ . This yields a stage temperature ratio of 1.032477. For the three-stage compressor, the pressure ratio is  $(1.1)^3 = 1.331$  and the temperature ratio is  $(1.032477)^3 = 1.10063$ . Then Eq. (2-56) yields the overall adiabatic efficiency of 84.59%. If the efficiencies are all polytropic, the stage temperature ratio,  $T_R$ , can be computed using Eq. (2-57). Then Eq. (2-57) can be used to compute the overall compressor efficiency as

$$\eta_p = \frac{k-1}{k} \ln(1.1^3) / \ln(T_R^3) = \frac{k-1}{k} \ln(1.1) / \ln(T_R)$$

So the overall compressor efficiency is identical to the individual stage efficiency.

2.8 From Eqs. (2-63) and (2-68), the discharge static and total pressures are

$$P_d = 200 + 0.6(30) = 218$$

$$P_{td} = 230 - 0.1(30) = 227$$

For a thermally perfect gas with no work or heat transfer,  $T_{td} = T_{ti} =$  300. Equation (2-55) yields the inlet and discharge static temperatures.

$$T_i = 300(200 / 230)^{(0.4/1.4)} = 288.26$$

$$T_d = 300(218/227)^{(0.4/1.4)} = 296.55$$

For adiabatic reversible (isentropic) flow, the discharge temperature would be

$$T_{d rev} = 300(218/230)^{(0.4/1.4)} = 295.44$$

Hence the diffuser efficiency is given by Eqs. (2-52) and (2-62)

$$\eta_{diff} = \frac{c_p(295.44 - 288.26)}{c_p(296.55 - 288.26)} = 86.6\%$$

3.1 From Eq. (3-29) for axisymmetric, time-steady flow,

$$\frac{\partial (rW_{\theta} + \omega r^2)}{\partial m} = \frac{\partial rC_{\theta}}{\partial m} = 0$$

Similarly, Eq. (3-25) requires

$$\frac{\partial I}{\partial m} = 0$$

Inserting these results into Eq. (3-28) yields

$$\frac{\partial s}{\partial m} = 0$$

3.2 Direct substitution of  $W_{\theta} = W_m \tan \beta'$  into Eq. (3-30) yields

$$\frac{W_m}{\cos^2 \beta'} \frac{\partial W_m}{\partial n} + \frac{W_m^2 \tan \beta'}{r} \frac{\partial r \tan \beta'}{\partial n} + \kappa_m W_m^2 + 2\omega W_m \tan \beta' \cos \phi = \frac{\partial I}{\partial n} - T \frac{\partial s}{\partial n}$$

For the stationary coordinate system,  $\omega$  = 0,  $W \rightarrow C$ ,  $\beta' \rightarrow \beta$  and  $I \rightarrow H$ . Hence

$$\frac{C_m}{\cos^2 \beta} \frac{\partial C_m}{\partial n} + \frac{C_m^2 \tan \beta}{r} \frac{\partial r \tan \beta}{\partial n} + \kappa_m C_m^2 = \frac{\partial H}{\partial n} - T \frac{\partial s}{\partial n}$$

3.3 From the definition of the dot product and Eq. (3-61),

$$V = \sqrt{\vec{V} \cdot \vec{V}} = \sqrt{V_m^2 + V_n^2 + V_\theta^2}$$

$$\tfrac{1}{2}\vec{\nabla}V^2 = V\frac{\partial V}{\partial m}\vec{e}_m + V\frac{\partial V}{\partial n}\vec{e}_n + \frac{V}{r}\frac{\partial V}{\partial \theta}\vec{e}_\theta$$

3.4 For the stated conditions, Eqs. (3-21) and (3-27) combine to yield

$$\frac{\partial br\rho W_m}{\partial m} = 0$$

Equation (3-22) simplifies to

$$W_m \frac{\partial W_m}{\partial m} - \frac{\sin \phi}{r} [W_\theta + \omega r]^2 = -\frac{1}{\rho} \frac{\partial P}{\partial m}$$

Equation (3-23) and the definition of the angle  $\phi$  yield

$$\frac{\partial (rW_{\theta} + \omega r^2)}{\partial m} = 0$$

and Eq. (3-25) simplifies to

$$\frac{\partial I}{\partial m} = 0$$

3.5 From the uniform flow assumption, the total mass flow is

$$\int_{0}^{b} r\rho u dy = \bar{r}\rho_{e}u_{e}(b-2\delta) + \int_{0}^{\delta} r\rho u dy + \int_{b-\delta}^{b} r\rho u dy$$

where  $\overline{r}$  is the average radius. Using the standard boundary layer approximation that r is constant for the last two terms and Eq. (3-35), yields

$$\dot{m}/(2\pi) = \int_{0}^{b} r\rho u dy = \bar{r}\rho_{e}u_{e}(b-2\delta^{*})$$

Similarly, the momentum flux is

$$\int_{0}^{b} r\rho u^{2} dy = \bar{r}\rho_{e}u_{e}^{2}(b-2\delta) + \int_{0}^{\delta} r\rho u^{2} dy + \int_{b-\delta}^{b} r\rho u^{2} dy$$

and Eq. (3-38) yields

$$\int_{0}^{b} r\rho u^{2} dy = \bar{r}\rho_{e}u_{e}^{2}(b - 2\delta^{*} - 2\theta)$$

3.6 Conservation of mass for incompressible flow before and after mixing requires

$$\bar{r}b\rho_e u_{mix} = \bar{r}\rho_e u_e (b - 2\delta^*)$$
  
 $u_{mix} = u_e (1 - 2\delta^*/b)$ 

Conservation of momentum with constant static pressure requires

$$\bar{r}b(P_e + \rho_e u_{mix}^2) = \bar{r}bP_e + \bar{r}\rho_e u_e^2 b[1 - 2(\delta^* + \theta)/b]$$

Introducing the incompressible relation for total pressure,

$$P_{t,mix} + \tfrac{1}{2} \rho_e u_{mix}^2 = P_{t,e} + \rho_e u_e^2 [\tfrac{1}{2} - 2(\delta^* + \theta) \, / \, b]$$

Introducing  $u_{mix}$  from the mass balance equation

$$\begin{split} P_{t,mix} + & \frac{1}{2} \rho_e u_e^2 (1 - 2\delta^* / b)^2 = P_{t,e} + \rho_e u_e^2 [\frac{1}{2} - 2(\delta^* + \theta) / b] \\ P_{t,e} - & P_{t,mix} = \rho_e u_e^2 [\frac{1}{2} (1 - 2\delta^* / b)^2 - \frac{1}{2} + 2(\delta^* + \theta) / b] \\ P_{t,e} - & P_{t,mix} = \frac{1}{2} \rho_e u_e^2 [(2\delta^* / b)^2 + 4\theta / b] \end{split}$$

5.1 From Eqs. (5-1), (5-2), (5-3) and (5-9)

$$\frac{\partial}{\partial m} = \frac{\partial \xi}{\partial m} \frac{\partial}{\partial \xi} + \frac{\partial \eta}{\partial m} \frac{\partial}{\partial \eta} = \frac{1}{\cos \beta} \frac{\partial}{\partial \xi} - \frac{\tan \beta}{S} \frac{\partial S}{\partial m} \frac{\partial}{\partial \eta}$$
$$\frac{\partial}{\partial \theta} = \frac{\partial \xi}{\partial \theta} \frac{\partial}{\partial \xi} + \frac{\partial \eta}{\partial \theta} \frac{\partial}{\partial \eta} = \frac{r}{S} \frac{\partial}{\partial \eta}$$

Substitution of these derivatives into the steady form of Eq. (3-21) using Eq. (3-27) yields

$$\frac{1}{\cos \beta} \frac{\partial br\rho W_m}{\partial \xi} - \frac{\tan \beta}{S} \frac{\partial br\rho W_m}{\partial \eta} + \frac{1}{S} \frac{\partial br\rho W_{\theta}}{\partial \eta} = 0$$

Converting to finite-difference form, using the difference approximation form given in Eqs. (5-35) and (5-36) and multiplying through by  $4\Delta\xi\Delta\eta$ , yields

$$\begin{split} &\frac{2\Delta\eta}{\cos\overline{\beta}}[(br\rho\,W_m)_{\xi+\Delta\xi,\eta}-(br\rho\,W_m)_{\xi-\Delta\xi,\eta}]\\ -&\frac{2\Delta\xi\,\overline{r}\overline{b}\,\tan\overline{\beta}}{\overline{S}}[(\rho\,W_m)_{\xi,\eta+\Delta\eta}-(\rho\,W_m)_{\xi,\eta-\Delta\eta}]\\ +&\frac{2\Delta\xi\,\overline{r}\overline{b}}{\overline{S}}[(\rho\,W_\theta)_{\xi,\eta+\Delta\eta}-(\rho\,W_\theta)_{\xi,\eta-\Delta\eta}]=0 \end{split}$$

where the overbar designates values at point  $(\xi, \eta)$ . Noting that  $2\Delta m = 2\Delta \xi \cos \overline{\beta}$ ,

$$\begin{split} &\frac{2\Delta\eta\,\overline{S}}{\overline{r}}[(br\rho\,W_m)_{\xi+\Delta\xi,\eta}-(br\rho\,W_m)_{\xi-\Delta\xi,\eta}]\\ -&2\overline{b}\,\Delta m\tan\overline{\beta}\,[(\rho\,W_m)_{\xi,\eta+\Delta\eta}-(\rho\,W_m)_{\xi,\eta-\Delta\eta}]\\ +&2\overline{b}\,\Delta m[(\rho\,W_\theta)_{\xi,\eta+\Delta\eta}-(\rho\,W_\theta)_{\xi,\eta-\Delta\eta}]=0 \end{split}$$

Checking the result for the control volume in Fig. 5-4, it can be seen that the second term in this difference equation does not precisely balance mass. The term  $\tan \bar{\beta}$  should be evaluated at each boundary, instead of using a mean value. Thus there will be an inherent error in the numerical approximation to the continuity equation.

## 5.2 The required Taylor series are

$$\psi(m + \Delta m) = \psi(m) + \psi'(m)\Delta m + \frac{1}{2}\psi''(m)(\Delta m)^{2} + \frac{1}{6}\psi'''(m)(\Delta m)^{3} + \cdots$$
$$\psi(m - \Delta m) = \psi(m) - \psi'(m)\Delta m + \frac{1}{2}\psi''(m)(\Delta m)^{2} - \frac{1}{6}\psi'''(m)(\Delta m)^{3} + \cdots$$

Subtract the second equation from the first and divide by  $2\Delta m$  to obtain

$$\psi'(m) = \frac{\psi(m + \Delta m) - \psi(m - \Delta m)}{2\Delta m} + O[(\Delta m)^{2}]$$

Hence the difference approximation is of second-order accuracy in  $\Delta m$ . Add the two Taylor series and divide by  $(\Delta m)^2$  to obtain the second derivative difference approximation, which is also of second-order accuracy in  $\Delta m$ .

## 5.3 The required Taylor series are

$$\psi(m+2\Delta m) = \psi(m) + 2\psi'(m)\Delta m + 2\psi''(m)(\Delta m)^{2} + \frac{4}{3}\psi'''(m)(\Delta m)^{3} + \cdots$$
$$\psi(m+\Delta m) = \psi(m) + \psi'(m)\Delta m + \frac{1}{2}\psi''(m)(\Delta m)^{2} + \frac{1}{6}\psi'''(m)(\Delta m)^{3} + \cdots$$

341

Multiply the second equation by 4, subtract the first equation from it and divide by  $2\Delta m$  to obtain

$$\psi'(m) = \frac{4\psi(m + \Delta m) - 3\psi(m) - \psi(m + 2\Delta m)}{2\Delta m} + O[(\Delta m)^2]$$

which is also of second order accuracy in  $\Delta m$ .

5.4 The required Taylor series is

$$u(m + \Delta m) = u(m) + u'(m)\Delta m + \frac{1}{2}u''(m)(\Delta m)^2 + \frac{1}{6}u'''(m)(\Delta m)^3 + \cdots$$

Solve for the first derivative to obtain

$$u'(m) = \frac{u(m + \Delta m) - u(m)}{\Delta m} + O(\Delta m)$$

Hence this difference approximation is of first-order accuracy in  $\Delta m$ .

- 5.5 Under the conditions stated, the flow upstream of the blade at near steady-state conditions will be approximately axisymmetric and time steady. From Eq. (5-72), the quantity  $Sb\rho W_m$  will be approximately constant, so its second derivative in Eq. (5-102) will be approximately zero. Similarly, the quantities I and  $rC_{\theta} = rW_{\theta} + \omega r^2$  will be approximately constant, as seen from Eqs. (3-25) and (3-29), so their second derivatives in Eqs. (5-103) and (5-104) will be approximately zero. Had the quantity  $Sb\rho$  been moved outside of the second derivative in Eq. (5-102), the stabilizing term would no longer be approximately zero unless Sb is constant. In contrast, if Sbp were moved inside of the second derivatives in Eqs. (5-103) and (5-104), those stabilizing would cease to be near zero unless Sb is constant. The derivative terms in the stabilizing terms are chosen as the quantities most likely to be nearly constant at near steady-state conditions. Although these terms should normally be small, any numerical stability problem will cause them to become large, basically introducing as much numerical damping as needed for a stable solution.
- 5.6 (a) In general, estimate  $\theta$  from the upstream value using Eq. (5-106) with  $\delta^*$  and  $\tau_w$  set to zero for the purpose of this initial guess. If the previous station is the leading edge, where  $\theta = 0$ , that procedure won't work. In that case, a reasonably safe initial guess could be obtained by setting  $\theta$  from an assumed value of  $Re_{\theta}$  that is well below transition, e.g., 50.
  - (b) The steps in the iteration to solution at each station might be as follows:

- Compute  $b_0$  from Eq. (5-121)
- Compute *K* from Eq. (5-122)
- Compute  $\Lambda$  from Eq. (5-124)
- Compute  $\delta$  from Eq. (5-115)
- Compute  $\delta^*$  from Eqs. (5-116) through (5-120)
- Compute  $\tau_w$  from Eqs. (5-109) and (5-123)
- Recompute  $\theta$  from Eq. (5-106)
- Repeat above steps until converged
- 5.7 (a) Estimate  $\theta$  from the upstream value using Eq. (5-106) with  $\delta^*$  and  $\tau_w$  set to zero for the purpose of this initial guess. Estimate ( $\delta \delta^*$ ) from Eq. (5-127) with E set to zero for the purpose of this initial guess.
  - (b) The steps in the iteration to solution at each station might be as follows:
    - Compute  $H_1$  from Eq. (5-128)
    - Compute  $H_k$  from Eq. (5-132)
    - Compute *E* from Eq. (5-133)
    - Compute *H* and  $\delta^*$  from Eqs. (5-131) and (5-129)
    - Compute  $c_f$  from Eqs. (5-134) and (5-135)
    - Recompute  $\theta$  and  $(\delta \delta^*)$  from Eqs. (5-106) and (5-127)
    - Repeat above steps until converged
- 6.1 For Eq. (6-8),  $i^* = \alpha^* + \gamma \kappa_1 = \alpha^* \theta / 2 = f(\sigma, \theta)$ . For Eq. (6-12),  $i^* = f(\beta_1^*, \sigma, \theta)$ . But since  $\beta_1^* = \kappa_1 + i^*$ , the true independent variables can be expressed as  $i^* = f(\kappa_1, \sigma, \theta)$
- 6.2 For Eq. (6-8),  $\beta_1^* = \alpha^* + \gamma = f(\sigma, \theta, \gamma)$ . For Eq. (6-12),  $\beta_1^* = i^* + \kappa_1 = f(\sigma, \theta, \kappa_1) = f(\sigma, \theta, \gamma)$ .
- 6.3 Both Fig. 6-2 and 6-14 are from the same reference, and use the same definition of  $\alpha^*$ . Hence if the positive and negative stall incidence angles are to be properly computed, Eq. (6-8) must be solved for  $\alpha^*$ .
- 7.1 Convert the data at base (constant radius) blade angle data to  $\kappa_1$  and  $\kappa_2$ . Interpolate for c and  $t_b/c$  at the mean radius,  $\kappa_1$  at the inlet radius and  $\kappa_2$  at the discharge radius. Estimate the stream surface angle from

$$\tan \phi = (r_2 - r_1) / (z_2 - z_1)$$

The effective geometry data in the stream surface are

$$c \rightarrow c / \cos \phi$$

$$s = \pi (r_2 + r_1) / Z$$

$$t_b / c \rightarrow \cos \phi t_b / c$$

$$\tan \kappa_1 \rightarrow \cos \phi \tan \kappa_1$$

$$\tan \kappa_2 \rightarrow \cos \phi \tan \kappa_2$$

- 7.2 Calculation of the meridional gradient of  $W_m$  with simple finite differences will usually be based on data at points on opposite sides of blade rows. This may cause the computed gradient to be meaningless, since  $W_m$  may be strongly influenced by discontinuous changes in the swirl velocity, etc., imposed by the blades.
- 7.3 A choke condition in an axial-flow compressor will almost always be caused by choke in a blade row, with an associated abrupt increase in loss. The approach to the Mach number limit in Eq. (7-29) is normally just an indication that blade row choke has occurred. In the unlikely event of a true annulus choke, this should still be reasonably accurate, since hub-to-shroud gradients in  $W_m$  are seldom extreme in an axial-flow compressor. If the through-flow analysis were to be applied within the blade passage, the more rigorous choke criterion might be necessary.
- 7.4 The approximation should be quite accurate on interior stream surfaces, assuming a reasonable number of stream surfaces are used. However, it is somewhat of an extrapolation for the end-wall surfaces. Even there, it will offer acceptable accuracy unless the meridional gradient of  $W_m$  becomes excessive near the end-walls. By the definition, a positive mass flow rate passes between adjacent stream surfaces, so the singularity will occur only on end-walls, unless it is caused by numerical errors in the early iterations of the solution process. If an end-wall boundary layer solution is included, a singularity in the inviscid through-flow analysis should be suppressed by the abrupt increase in end-wall blockage prediction when the endwall velocity becomes small.
- 8.1 From Eq. (8-11), the mass flow rate in a boundary layer is given by

$$\int_{0}^{\delta} \rho V_{m} dy = \rho_{e} V_{me} (\delta - \delta_{1}^{*})$$

Hence a mass balance combining the two incoming flows yields

$$2\pi r(\rho_e V_{me})_{in}(\delta - \delta_1^*)^+ = 2\pi (r\rho_e V_{me})_{in}(\delta - \delta_1^*)_{in} + \dot{m}_{leak}$$

which results in Eq. (8-58).

8.2 From Eqs. (8-11) and (8-12), the meridional momentum flux in a boundary layer is given by

$$\int_{0}^{\delta} \rho V_{m}^{2} dy = \rho_{e} V_{me}^{2} (\delta - \delta_{1}^{*} - \theta_{11})$$

Hence the leakage flow contributes no meridional momentum, so

$$2\pi r(\rho_e V_{me}^2)_{in}(\delta - \delta_1^* - \theta_{11})^+ = 2\pi (r\rho_e V_{me}^2)_{in}(\delta - \delta_1^* - \theta_{11})_{in}$$

Combining with the result in the previous exercise yields Eq. (8-60).

8.3 From Eqs. (8-12) and (8-13), the tangential momentum flux in a boundary layer is given by

$$\int_{0}^{\delta} \rho V_{m} V_{\theta} dy = \rho_{e} V_{me} V_{\theta e} (\delta - \delta_{1}^{*} - \theta_{12})$$

Hence to balance tangential momentum of the two incoming flows,

$$\begin{aligned} 2\pi r (\rho_e V_{me} V_{\theta e})_{in} (\delta - \delta_1^* - \theta_{12})^+ \\ &= 2\pi (r \rho_e V_{me} V_{\theta e})_{in} (\delta - \delta_1^* - \theta_{12})_{in} + (\dot{m} U)_{leak} \end{aligned}$$

Combining with the result of Exercise 8.1 yields Eq. (8-62) for the case of leakage flow entering the boundary layer.

- 8.4 The process is the same as for the previous three exercises, except for the tangential momentum and direction of the leakage flow.
- 8.5 Substituting the power-law profiles into the designated equations yields

$$\delta_1^* = \int_0^{\delta} \left[ 1 - \left( \frac{y}{\delta} \right)^n \right] dy = \delta - \frac{\delta}{n+1}$$

$$\theta_{11} = \int_0^{\delta} \left[ \left( \frac{y}{\delta} \right)^n - \left( \frac{y}{\delta} \right)^{2n} \right] dy = \delta \frac{n}{(n+1)(2n+1)}$$

which combine to yield Eq. (8-20).

$$\theta_{12} = \int_{0}^{\delta} \left[ \left( \frac{y}{\delta} \right)^{n} - \left( \frac{y}{\delta} \right)^{n+m} \right] dy = \delta \frac{m}{(n+1)(n+m+1)}$$

which yields Eq. (8-21).

9.1 Trapezoidal-rule integration of the uncorrected data between stream surfaces 1 and 3 yields

$$I = \frac{1}{2} [(\Delta p_t')_1 + 2(\Delta p_t')_2 + (\Delta p_t')_3] \Delta m$$

Integration of the corrected data yields

$$I_c = \frac{1}{2} [(\Delta p_t')_{1,c} + 2(\Delta p_t')_{2,c} + (\Delta p_t')_{3,c}] \Delta \dot{m}$$

Introducing Eq. (9-10),

$$I_c = \frac{1}{2} [2(\Delta p_t')_{2,c} - (\Delta p_t')_{3,c} + 2(\Delta p_t')_{2,c} + (\Delta p_t')_{3,c}] \Delta \dot{m} = 2(\Delta p_t')_{2,c} \Delta \dot{m}$$

From Eq. (9-9),

$$I_c = \frac{1}{2} [(\Delta p_t')_1 + 2(\Delta p_t')_2 + (\Delta p_t')_3] \Delta \dot{m} = I$$

9.2 For a circular-arc camberline, Eq. (4-7) gives the arc radius of curvature,  $R_{C_i}$  as

$$R_c = c/[2\sin(\theta/2)]$$

Hence the camberline length, L, is given by

$$L = R_C \theta = c \theta / [2 \sin(\theta / 2)]$$

Dividing by the staggered spacing,  $s \cos \gamma$ , yields Eq. (9-15).

10.1 For a constant-work, repeating stage,  $C_3 = C_1$  and  $U^2\psi$  = constant. Hence, Eqs. (10-6) and (10-7) yield

$$h_2 - h_1 = U_c^2 \psi_c - \frac{1}{2} (C_2^2 - C_1^2)$$
  
 $h_3 - h_1 = U_c^2 \psi_c$ 

Hence Eqs. (10-3) and (10-5) yield

$$R = 1 - \frac{C_{z2}^2 + C_{\theta 2}^2 - C_{z1}^2 - C_{\theta 1}^2}{2U_c^2 \psi_c}$$

Differentiating with respect to *r*,

$$\frac{\partial R}{\partial r} = \frac{1}{U_c^2 \psi_c} \left[ C_{z1} \frac{\partial C_{z1}}{\partial r} + C_{\theta 1} \frac{\partial C_{\theta 1}}{\partial r} - C_{z2} \frac{\partial C_{z2}}{\partial r} - C_{\theta 2} \frac{\partial C_{\theta 2}}{\partial r} \right]$$

From Eq. (10-24),

$$C_z \frac{\partial C_z}{\partial r} + C_\theta \frac{\partial C_\theta}{\partial r} = -\frac{C_\theta^2}{r}$$

Hence

$$r_c \frac{\partial R}{\partial r} = \frac{1}{\psi_c} \frac{r_c}{r} \left[ \frac{C_{\theta 2}^2}{U_c^2} - \frac{C_{\theta 1}^2}{U_c^2} \right]$$

Substituting Eqs. (10-20) and (10-21) to eliminate the velocity terms yields Eq. (10-45).

10.2 For a constant-work stage, Eq. (10-24) can be written as

$$\frac{r_c}{2} \frac{\partial (C_{z2}/U_c)^2}{\partial r} = -\frac{r_c^2 C_{\theta 2}}{r U_c} \frac{\partial [r C_{\theta 2}/(r_c U_c)]}{\partial r}$$

Equations (10-20) and (10-21), with n = -1 and m = 1, yield

$$\begin{split} C_{\theta 2} / U_c &= (1 - R_c)(r / r_c) + \frac{1}{2} \psi_c(r_c / r) \\ r_c \frac{\partial [r C_{\theta 2} / (r_c U_c)]}{\partial r} &= 2(1 - R_c)(r / r_c) \\ r_c \frac{\partial (C_{z2} / U_c)^2}{\partial r} &= 4(1 - R_c)[(1 - R_c)(r / r_c) + \frac{1}{2} \psi_c(r_c / r)] \end{split}$$

Integration of the last equation yields Eq. (10-48).

10.3 In the answer to Exercise 10.1, it is shown that

$$r_c \frac{\partial R}{\partial r} = \frac{1}{\psi_c} \frac{r_c}{r} \left[ \frac{C_{\theta 2}^2}{U_c^2} - \frac{C_{\theta 1}^2}{U_c^2} \right]$$

Hence constant reaction requires

$$\frac{1}{\psi_c} \frac{r_c}{r} \left[ \frac{C_{\theta 2}^2}{U_c^2} - \frac{C_{\theta 1}^2}{U_c^2} \right] = 0$$

Hence

$$\frac{C_{\theta 2}^2 - C_{\theta 1}^2}{U_c^2} = \frac{(C_{\theta 2} + C_{\theta 1})(C_{\theta 2} - C_{\theta 1})}{U_c^2} = 0$$

For a constant-work stage,  $H_2 = H_1$ , so Eq. (10-2) can be used to yield

$$\frac{(C_{\theta 2} + C_{\theta 1})\psi_c}{U_c} = 0$$

Since reaction is undefined for the trivial case of  $\psi_c = 0$ , the required condition is

$$C_{\theta 2} = -C_{\theta 1}$$

This condition also must be satisfied at the reference radius. Equations (10-9) and (10-10) are valid at the reference radius, so

$$2(1-Rc)=0$$

The only case where this is true is that of R = 1.

- 13.1 From Eq. (13-42) it is clear that the loss coefficient cannot be less than one. About the only design option available is to minimize the tangential loss, and possibly the exit cone loss, through the choice of  $r_3$  and  $A_3$ . If the diffusers achieve the same discharge flow conditions, the diffuser type used has no effect on the scroll/collector loss.
- 13.2 From the information given, no firm conclusions can be reached about overall exhaust loss. The reduced scroll loss coefficient is due at least in part to the increase in kinetic energy supplied by the centrifugal impeller. The absolute exhaust system loss could actually be higher for the centrifugal stage configuration. The substitution is almost certain to reduce the curvature loss of the original diffuser and the tangential loss in the scroll. To justify the substitution, a performance analysis of the centrifugal stage and its exhaust system must be compared to the exhaust system analysis without the substitution, including any benefits from the additional pressure rise supplied by the centrifugal stage.
- 13.3 The axial diffuser will have the lower loss since there will be no curvature loss contribution. The main reason a curved diffuser might be chosen is to reduce the overall axial length of the compressor. If the flow exiting the compressor has significant  $C_{\theta}$ , the curved diffuser could be more effective. The higher discharge radius will yield greater diffusion of  $C_{\theta}$  through conservation of angular momentum.
- 13.4 The results will basically be as dependable as the correction model itself. While not all losses in a compressor are skin-friction-related, that simply means not all losses are Reynolds-number-related. If the correction model used accounts for that, the imposed roughness cor-

rection should be valid. If anything, it might be slightly conservative if the Reynolds number lies in a zone of transition from smooth to rough skin friction. The greatest uncertainty lies in the ability to assign a surface roughness that is consistent with the characteristic Reynolds number used in the correction model.

13.5 Calculate the value of surface roughness, e, that results in  $Re_e$  = 60. It is unnecessary to polish the surfaces to achieve a surface roughness less than that value. The constant, 2,000, in the definition of  $Re_e$  is rather insignificant and can be omitted in Eq. (13-34) for more general applications. Hence, the Reynolds number based on e is the significant parameter.

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## ABOUT THE AUTHOR

Mr. Aungier is the manager of Advanced Technology for Elliott Turbomachinery Company Inc., Ebara Group in Jeannette, Pennsylvania. He has been active in fluid mechanics research and development for more than 36 years, 32 of those in turbomachinery aerodynamics, specializing in centrifugal compressors, axial-flow compressors and radial-inflow turbines. He has numerous publications in this field, primarily through the American Society of Mechanical Engineers. He is a graduate of Cornell University, where he received a masters degree in Aerospace Engineering and a bachelors degree in Engineering Physics.

Mr. Aungier started his career in 1966 as an officer in the U.S. Air Force, conducting research in hypersonic re-entry vehicle aerodynamics at the Air Force Weapons Laboratory in Albuquerque, New Mexico. He is the author of numerous Air Force and NASA publications, some of which are the basis for one of the analysis techniques described in this book. In 1970, Mr. Aungier joined the Research Division of Carrier Corporation in Syracuse, New York, where he spent 11 years managing and conducting applied research on the fluid dynamics of turbomachinery and air handling equipment. Most of his individual research was focused on the interests of Elliott Company (then a division of Carrier), including development of aerodynamic performance analysis techniques for axial-flow compressors, centrifugal compressors and radial-inflow turbines. In 1981, Mr. Aungier transferred to Elliott Company as manager of Compressor Development, where his interests expanded to include the development of systematic and efficient techniques for aerodynamic design of turbomachinery. His responsibilities were extended to include turbine aerodynamic development in 1983 and mechanical design and analysis in 1987. He continues to be an active contributor to turbomachinery aerodynamic technology, specializing in comprehensive aerodynamic design and analysis systems. In 2000, ASME Press published his first book, describing his centrifugal compressor aerodynamic design and analysis system. The present book provides a similar treatment of his axial-flow compressor aerodynamic design and analysis system.

# **INDEX**

Accentric factor, 26	NACA 63–series, 70–71
Adiabatic efficiency; see efficiency,	NACA 65-series, 62-65
adiabatic	Blade row; also see blade and cascade
Adiabatic process; see isentropic	Design, 221-222, 264-266
process	Diffusion limit, 130, 132, 204-206
Adjustable blade rows, 311–316	Force defect; see boundary layer,
Angle of attack	blade force defect
Defined, 62, 64, 119-120	Shrouded, 6, 147-149, 191-193
Design, 121,124	Throat, 73–75, 201
Stall, 135	Types, 3, 201
Angular momentum, conservation of,	Blade-to-blade flow; see flow, blade-
157–158, 162, 293, 325	to-blade
Annulus sizing, 169–171, 263,	Blockage, aerodynamic, 41, 145, 157,
266–268; also see end-wall	195, 318, 320–321
contours	Blockage, blade, 293
Axial-centrifugal compressor, 328–332	Boundary layer
,	Axisymmetric, 54
Blade; also see blade camberline;	Axisymmetric-three-dimensional,
blade profile and blade row	54–56, 175–197, 302–307
Angles, 60–62, 64–65, 70–71, 76,	Blade force defect, 55-56, 179-180,
119–120	182, 187–191, 303–306
Construction, 62–71	Clearance gap, 179, 187, 305
Controlled diffusion airfoil, 59,	Displacement thickness, 52, 56, 108,
71–73, 117	178, 182
Geometry on a stream surface, 202	Energy thickness, 109
Leading edge, 89–90	Enthalpy thickness, 109
Loading, 129, 222–224, 273	Entrainment, 54, 56, 181, 187
Blade camberline	Laminar, 108–110
Circular-arc, 65–66	Momentum-integral equation, 54,
NACA A4K6, 70–71	56, 107, 181–182
NACA 65-series, 62-65	Momentum thickness, 53, 56,
Parabolic-arc, 66–68	108–109, 182
Blade profile	Profiles, 108, 183–184
C-series, 68–69	Profile loss coefficient, 112
Double-circular-arc, 69–70	Separation, 110–111, 184
, , , , , , , , , , , , , , , , , , ,	* '

Boundary layer (continued)
Shape factors, 108, 110–111,
183–184
Shroud seal leakage effects,
191–193
Transition, 110–111, 186, 194
Turbulent, 110–111, 175–197,
302–307
Two-dimensional, 51–54, 107–113
Velocity thickness, 109

Camber angle; see blade, angles
Camberline; see blade camberline
Cascade; see also blade row
Empirical performance models,
121–151
Geometry, 60–62, 75–76, 119–120
Centrifugal compressor; see
compressor types
CFL stability criterion, 103
Characteristics, 98–101
Choked flow, 161, 299
Collector, 322–327
Compressibility factor, 26
Compressible flow analysis; see flow,
compressible

Compressor design; see design, detailed, multistage compressor

Compressor performance analysis; see performance analysis, compressor

Compressor types, 1, 328–332 Computational fluid dynamics (CFD) Euler (inviscid flow) codes; see flow, inviscid Viscous CFD codes, 42, 50, 114, 303

Computerized design system, useful features

Aerodynamic performance analysis, 200–202, 311, 327–328
Blade geometry database, 73
Cascade performance models, 149
Equation-of-state package, 37–38
Internal flow analysis, 288, 290–291, 301

Meridional through-flow, 167–171 Multi-stage compressor, 261–268 Stage, 257 Conservation of mass, 157, 160, 292, 296, 299; also see continuity equation and boundary layer, entrainment

Continuity equation, 47, 83–84, 97, 159

Contours; see end-wall contours

Controlled diffusion airfoil; see blade, controlled diffusion airfoil

Critical Mach number, 138

Critical point, 23–24

Curvature effects, 47, 157, 292,

319-320

Departure functions, 30–31, 37 Design, detailed Adjustable blade rows; see adjustable blade rows Multistage compressor, 251-257, 259–285 Stage, 215-257 Deviation angle Defined, 62, 120 Design, 125–128 Off-design, 142–144 D-factor, see diffusion factors Diffuser Divergence angle, 318–319 Divergence parameter, 318–319 Exhaust, 316-322 Two-dimensional, 204 Diffusion Factors, 129-132, 206 Dimensionless parameters, 10–11, 13-14, 217, 262 Displacement thickness; see boundary layer, displacement Divergence angle; see diffuser, divergence angle

Efficiency
Adiabatic, 20–21, 32
Compressor, 11, 20–22, 32
Diffuser, 33
Nozzle, 35
Polytropic, 21–22, 32
Elliptic equations, 49, 81

Drag coefficient, 133

End-wall boundary layer; see	Flow coefficient, 14, 217, 219, 262,
boundary layer, axisymmetric-	330–331
three-dimensional	Flow work, 19
End-wall contours	Fluid turning, 64, 120, 141
Designing, 169–171, 252, 263, 266	
Smoothing, 266–267	Gas constant, 10, 23
Energy equation, 19, 47, 97, 158, 293	Gas mixtures, 29
Energy thickness; see boundary layer,	Gas property data, 24, 29
energy thickness	Gas viscosity; see viscosity
Enthalpy, 19, 25, 31, 45–46	
Enthalpy thickness; see boundary	Head
layer, enthalpy thickness	Adiabatic, 20
Entrainment; see boundary layer,	Defined, 11
entrainment	Polytropic, 22
Entropy, 19, 25, 31	Helmholtz energy, 30
Equation of state	Hub-to-shroud flow; see flow, hub-to-
Aungier's modified Redlich-Kwong,	shroud
26–29	Hydraulic diameter, 326-327
Caloric, 22, 24–25	Hyperbolic equations, 49, 81
Calorically perfect gas, 25, 31–32	31 1 , ,
Comparison of, 28	Incidence angle
Perfect gas, 23–26, 31–32	Choking, 136–137
Pseudo-perfect gas, 32–33	Defined, 62, 120
Real gas, 26, 30–31	Design, 122–124
Redlich-Kwong, 26–29	Minimum loss, 138
Thermal, 22, 26	Stall, 134–137
Thermally perfect gas, 23–26, 31–32	Internal energy, 18, 24–25
Equivalent diffusion factor, see	Inviscid flow analysis; see flow,
diffusion factors	inviscid
Equivalent performance; see similitude	Irrotational flow; see flow,
Euler turbine equation, 13, 44–45	irrotational
Finite difference enpreyimations see	Isentropic efficiency, see efficiency,
Finite-difference approximations; see	adiabatic
numerical approximations Flow	Isentropic process, 20, 46
Blade-to-blade, 41, 49, 77–107,	isenti spie process, 20, 10
290–291	Kutta condition, 87, 94-95
Compressible, 316–322; see also	
flow, inviscid	Labyrinth seal, 148-149
Hub-to-shroud, 41, 49, 153–172,	Lift coefficient, 63, 65–66, 70–71, 120,
291–299; also see normal	133
equilibrium	Loss coefficient
Inviscid, 48–50, 77–107, 113–114,	Blade tip clearance, 146–147
153–169, 288–302	Collector, 327
Irrotational, 49, 81, 83–84	Defined, 36
One-dimensional, 41, 318–322	Design, 128, 130, 132–134
Quasi-three-dimensional, 41, 50,	Discharge, 327–328
287–302	End-wall, 133, 150
Transonic, 89	Minimum, 138
······································	

Loss coefficient (continued)
Off-design, 138, 144–145, 150
Profile, 112, 128, 130, 132
Reynolds number effect, 150–151
Scroll, 327
Shock wave, 138–141
Shroud seal leakage, 147–149
Smoothing, 203
Supercritical Mach number, 138

Mach number, 9, 160; also, see critical Mach number
Mass conservation; see conservation of mass
Matrix methods, 88–89
Meridional coordinate; see stream surface
Meridional through-flow; see flow, hub-to-shroud
Momentum equations, 46–47, 97, 157, 293
Momentum-integral equation; see boundary layer, momentum-

Natural coordinates, 44, 57, 156 Normal equilibrium Approximate, 49, 168, 207–211 Simple, 48–49, 168, 219, 221 Full, 48–49, 165–167, 211–213 Numerical approximations, 87–88,

Momentum thickness; see boundary

layer, Momentum thickness

integral equation

94, 104, 171–172 Numerical stability, see stability,

Passage curvature; see curvature effects

numerical

Performance analysis
Compressor, 199–214
Diffuser, 316–322
Volute and collector, 322–327
Performance characteristics, 7–13
Periodicity condition, 86
Pitch, 62

Polytropic efficiency; see efficiency, polytropic

Polytropic process, 21–22 Potential flow; see flow, irrotational Power, 18–19, 44 Pressure recovery coefficient, 34, 322, 327

Quasi-normal, 155–157, 201, 291–292 Quasi-three-dimensional flow; see flow, quasi-three-dimensional

Ratio of specific heats, 10, 26, 31
Reaction, 14, 217–219, 262
Recovery ratio, 226–229
Relative conditions, 3–6, 43–46
Repeating stage, 215, 219, 251–257
Reversible process, 11, 19
Reynolds number, 10, 110, 150–151, 321, 328
Rotating coordinate system, 43, 55
Rotating stall, see stall
Rothalpy, 45

Saturation line, 23, 30 Scroll, 322-327 Seal leakage, 147-149, 191-193 Shear stress, 51–54, 182; see also skin friction coefficient Similitude, 7-11 Sizing parameter, 326 Skin friction coefficient Calculation of, 109, 111, 186, 321-322 Defined, 108, 318 Loss calculation from, 150, 326 Solidity, 62, 120 Sound speed, 10, 26, 31 Specific heat, 24, 31; also see ratio of specific heats Stability, aerodynamic; see stall and surge Stability, numerical, 102–105, 165, 297, 299 Stage design; see design, stage Stage loading, 273 Stage matching, 11-13, 259, 270 Stagger angle; see blade, angles Staggered spacing, 179, 206

Stall, 204-207, 222-224

Stall incidence angles; see incidence angle, stall
Stokes' theorem, 84, 129; also, see also flow, irrotational
Stream function, 85, 93
Streamline curvature method; see normal equilibrium, full
Stream surface curvature; see curvature effects
Stream surface, 43, 79–80, 155, 289
Surface roughness, 321–322, 328
Surge, 11–12, 204–207
Swirl vortex types; see vortex types

Thermodynamic properties Real gas, 30-31 Rotating-to-stationary coordinate conversion, 45-46 Thermally and calorically perfect gas, 25, 31 Thermally perfect gas, 24 Total-to-static conversion, 25, 31, 45-46 Thermodynamics, 17–40 First law of, 18 Second law of, 19 Throat; see blade row, throat Time-marching method, 49, 81, 96 - 107Total thermodynamic conditions, 19, 45-46

Torque, 44
Transition; see boundary layer, transition

Vapor saturation conditions; see

saturation line
Vector operators, 57
Velocity diagrams, 5–8
Velocity thickness; see boundary
layer, velocity thickness
Viscosity, 37
Viscous flow analysis; see boundary
layer and computational fluid
dynamics (CFD), viscous CFD
codes
Volume ratio effects, 9, 12
Volute; see scroll
Vortex types,
Assigned flow angle, 245
Comparison of, 247–251, 280–284
Constant reaction vortex, 235–241,

280 Constant swirl vortex, 242–245, 280 Defining equation, 220, 262–263 Exponential vortex, 242 Free vortex, 230–235, 280

Work input, 13, 225 Work coefficient, 13, 217, 219, 262