

## Profilschiebung

Zur 2. Lösung

### Streineingriffswinkel

gl. 21.35

$$\cos \beta = \frac{\tan d_m}{\tan d_f} \rightarrow d_f = \arctan \left( \frac{\tan d_m}{\cos \beta} \right) = \arctan \left( \frac{\tan 20^\circ}{\cos 20^\circ} \right)$$
$$d_f = 21,17^\circ$$

### Beträgsingriffswinkel

$$\cos d_{w0} = \cos d_f \cdot \frac{a_d}{a} \rightarrow d_{w0} = \cos^{-1} \left( \cos d_f \cdot \frac{a_d}{a} \right)$$
$$= \cos^{-1} \left( \cos(21,17^\circ) \cdot \frac{146,86}{147,66} \right) = 21,96^\circ$$

### Summe Profilschiebungskorrektur

gl. 21.31  $\rightarrow$  Hinweis

$$\bar{\text{inv}} d_{w0} = \tan d_{w0} - d_{w0} \cdot \frac{\pi}{180}$$
$$= \tan(21,96) - 21,96 \cdot \frac{\pi}{180} = 0,02$$

$$\bar{\text{inv}} d_f = \tan d_f - d_f \cdot \frac{\pi}{180}$$
$$= \tan(21,17) - 21,17 \cdot \frac{\pi}{180} = 0,018$$

$$\Sigma x = \frac{\bar{\text{inv}} d_{w0} - \bar{\text{inv}} d_f}{2 \cdot \tan 20^\circ} \cdot (z_1 + z_2)$$
$$= \frac{0,02 - 0,018}{2 \cdot \tan(20^\circ)} \cdot (21 + 71) = 0,253$$

gl. 21.56

### Ersatzzähnezahlen

$$\cos \beta_b = \frac{\sin d_m}{\sin d_f} \rightarrow \beta_b = \cos^{-1} \left( \frac{\sin d_m}{\sin d_f} \right) = \cos^{-1} \left( \frac{\sin(20^\circ)}{\sin(21,17^\circ)} \right)$$
$$\beta_b = 18,73^\circ$$

Additionskorrektur

$$\cos^2 \beta_b = \frac{1}{2} (1 + \cos(2\beta_b)) \quad \cos^2 \beta_b = \frac{1}{2} (1 + \cos(2 \cdot 18,73^\circ)) = 0,897$$

$$z_{m1} = \frac{z_1}{\cos^2 \beta_b \cdot \cos \beta} = \frac{21}{0,897 \cdot \cos(20)} = 24,91$$

$$z_{m2} = \frac{71}{0,897 \cdot \cos(20)} = 84,23$$



## Stimmvolle Wahl von $x_1$

gl. 21-33

$$\begin{aligned}x_1 &\approx \frac{\Sigma x}{2} + \left( \frac{1}{2} - \frac{\Sigma x}{2} \right) \cdot \frac{\lg\left(\frac{z_{0,2}}{z_{0,1}}\right)}{\lg\left(\frac{z_{n,1} \cdot z_{n,2}}{100}\right)} \\&\approx \frac{0,253}{2} + \left( \frac{1}{2} - \frac{0,253}{2} \right) \cdot \frac{\lg\left(\frac{2,1}{2,1}\right)}{\lg\left(\frac{0,4151 \cdot 84,23}{100}\right)} \\&\approx 0,276\end{aligned}$$

~~alt~~  $\Sigma x = x_1 + x_2 \quad \rightarrow x_2 = \Sigma x - x_1$

$$\begin{aligned}x_2 &= 0,253 - 0,276 \\x_2 &= -0,023\end{aligned}$$

gl. 21-56

Beide Räder nach TB 21-3 ausführbar

## Verschöbungen

gl. 21-49

$$V_1 = x_1 \cdot m_{n12}$$

$$0,276 \cdot 3 = 0,828$$

$$V_2 = x_2 \cdot m_{n12}$$

$$-0,023 \cdot 3 = -0,069$$

$$V_3 = 0$$

$$V_4 = 0$$

## Kontroll Achsabstand

Betriebszählkreismessmesser:

gl. 21-22a

$$d_{w1} = d_1 \cdot \frac{\cos \alpha_T}{\cos \alpha_w} = 67,04 \cdot \frac{\cos \left( \frac{21,17}{21,36} \right)}{\cos (21,36)} = ~~67,04~~ 67,41$$

$$d_{w2} = d_2 \cdot \frac{\cos \alpha_T}{\cos \alpha_w} = 226,67 \cdot \frac{\cos \left( \frac{21,17}{21,36} \right)}{\cos (21,36)} = ~~226,67~~ 227,91$$

$$a = \frac{67,41 + 227,91}{2} = 147,66$$



Gl 21-23

Durchmesser Zahnrad

	$d$	$d_b$ Gl 21-33	$d_a$ 21-24	$d_{f_1}$ 21-25	$d_{v_1}$
$z_1$	67,04	62,52	74,78	61,196	67,41
$z_2$	226,67	211,37	232,61	218,032	227,66
	$d$	$d_b$ Gl 21-33	$d_a$ Gl 21-40	$d_f$ Gl 21-41	$d_v$
$z_3$	74,49	69,46	79,49	68,24	74,49
$z_4$	220,82	205,92	225,82	214,57	220,82

Kopfhöhenberechnung

Gl 21-23

$$q = a - a_n - m \cdot (x_1 + x_2) = 147,66 - 146,86 - 3 \cdot (0,153) = 0,041$$

Stimmmodul  $m_t$

Gl 21-34

$$\cos \beta = \frac{m_n}{m_t} \rightarrow m_t = \frac{m_n}{\cos \beta} \quad \text{②}$$

$$m_{t12} = \frac{3}{\cos 20} = 3,19$$

$$m_{t34} = \frac{2,5}{\cos 20} = 2,66$$

Profilüberdeckung  $\epsilon_{\alpha}$

Gl 21-57

$$\epsilon_{\alpha} = \frac{0,5 - \sqrt{d_{a1}^2 - d_{b1}^2} + \frac{z_1}{2} \cdot \sqrt{d_{a2}^2 - d_{b2}^2} - a - \sin \alpha}{\pi \cdot m_{t12} \cdot \cos \alpha}$$

$$= 6,68$$

$$\epsilon_{\beta12} = \frac{b \cdot \sin \beta}{\pi \cdot m_n} = \frac{30 \cdot \sin(20)}{\pi \cdot 3} = 1,09$$

→ Gl 21-44

Gesamt:

$$\epsilon_{\Sigma12} = \epsilon_{\beta12} + \epsilon_{\alpha12} = 6,68 + 1,09 = 7,77$$

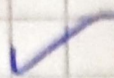
laut Seite 787 gut ✓



$$\epsilon_{f34} = 7,33$$

$$\epsilon_{B34} = 2,395$$

$$\epsilon_{g34} = 9,725$$



Kopfspiel prüfen

Seite 794

$$c = 0,25 \cdot m$$

$$c_{12} = 0,25 \cdot 3 = 0,75$$

$$c_{34} = 0,25 \cdot 2,$$

$c_{12}$  nach Profilverschlebung

21-22 c 794

$$c = a - 0,5 \cdot (d_{a1} + d_{g2})$$

$$= 147,66 - 0,5 \cdot (74,78 + 219,032)$$

$$= 0,754$$

