

▼ Printer

2.850

Filament diameter

0.400

Nozzle diameter

1

-

+

Number of extruders

200.000

-

+

Bed X size

200.000

-

+

Bed Y size

Bed center is (0,0)

▼ Control

0

-

+

Start at GCode line

10.000

Step (mm)

Reset

Clear below

Pause

Auto pause

☒

Show trajectory

☐

Show overlaps and overhangs (?)

☒

Automatic deposition height & width (?)

▼ Status

278796

-

+

GCode line

120.25

122.25

18.000

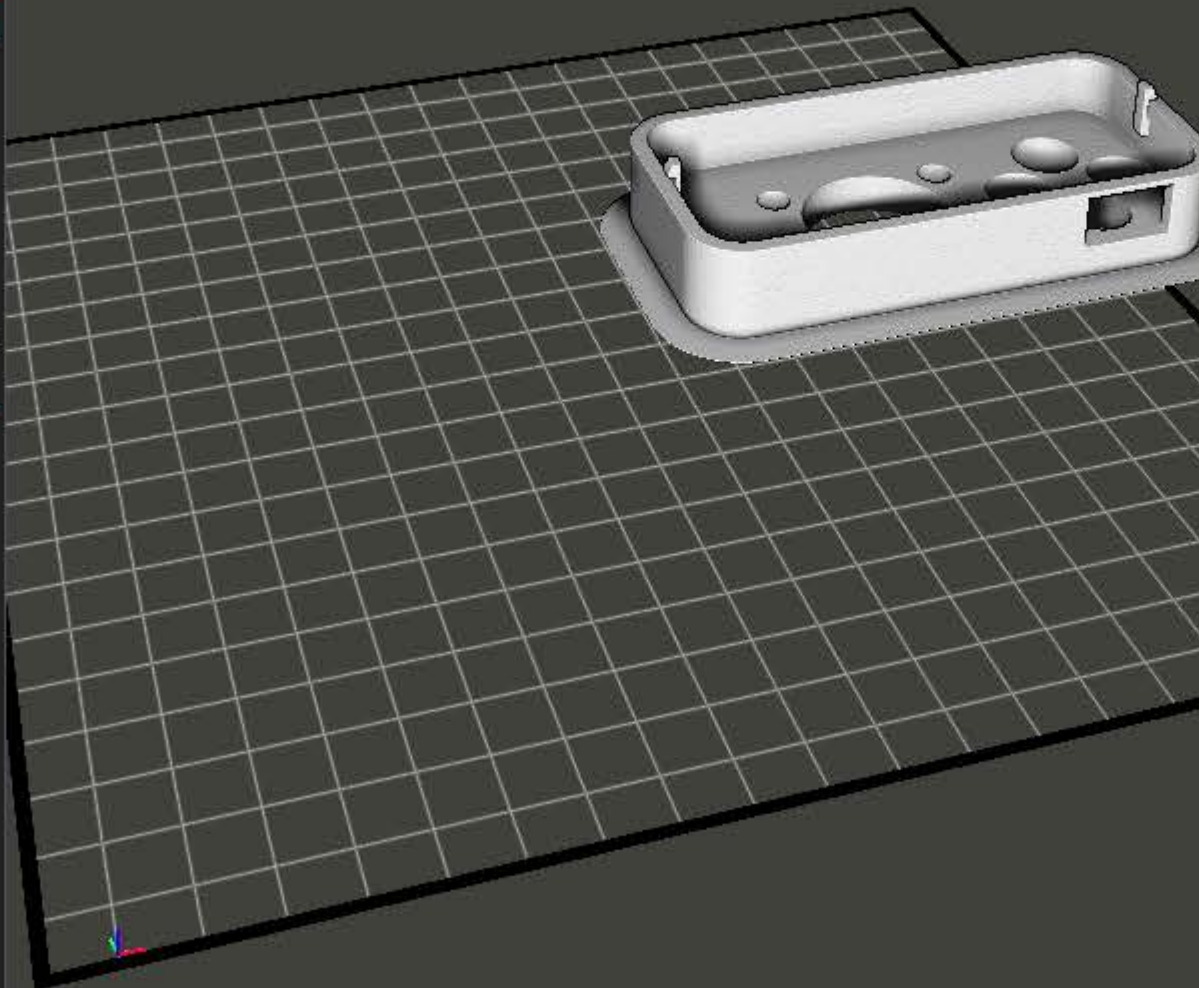
XYZ (mm)

Flow (mm<sup>3</sup>/sec)

Speed (mm/sec)

dangling (red)

overlaps (blue)



```
1 ;START_OF_HEADER
2 ;HEADER_VERSION:0.1
3 ;FLAVOR:Griffin
4 ;GENERATOR.NAME:Cura_SteamEngine
5 ;GENERATOR.VERSION:4.13.1
6 ;GENERATOR.BUILD_DATE:2022-01-28
7 ;TARGET_MACHINE.NAME:Ultimaker S5
8 ;EXTRUDER_TRAIN.0.INITIAL_TEMPERATURE:200
9 ;EXTRUDER_TRAIN.0.MATERIAL.VOLUME_USED:17614
10 ;EXTRUDER_TRAIN.0.MATERIAL.GUID:506c9f0d-e3aa-4bc
11 ;EXTRUDER_TRAIN.0.NOZZLE.DIAMETER:0.4
12 ;EXTRUDER_TRAIN.0.NOZZLE.NAME:AA 0.4
13 ;BUILD_PLATE.TYPE:glass
14 ;BUILD_PLATE.INITIAL_TEMPERATURE:60
15 ;BUILD_VOLUME.TEMPERATURE:28
16 ;PRINT.TIME:18623
17 ;PRINT.GROUPS:1
18 ;PRINT.SIZE.MIN.X:111.407
19 ;PRINT.SIZE.MIN.Y:91.407
20 ;PRINT.SIZE.MIN.Z:0.2
21 ;PRINT.SIZE.MAX.X:218.593
22 ;PRINT.SIZE.MAX.Y:148.593
23 ;PRINT.SIZE.MAX.Z:18
24 ;END_OF_HEADER
25 ;Generated with Cura_SteamEngine 4.13.1
26 T0
27 M82 ;absolute extrusion mode
28
29 G92 E0
30 M109 S200
31 G280 S1
32 G0 Z20.001
33 G1 F1500 E-6.5
34 ;LAYER_COUNT:179
35 ;LAYER:0
36 M107
37 <
```