

INF01 118



# Técnicas Digitais para Computação

**Minimização de Funções Booleanas**  
**Projeto de um detector BCD**

**Aula 13**

## Funções com Saídas Não-Especificadas

- Suponha-se uma função cuja entrada é um código BCD

A	B	C	D	F	
0	0	0	0	1	m0
0	0	0	1	0	
0	0	1	0	0	
0	0	1	1	1	m3
0	1	0	0	1	m4
0	1	0	1	0	
0	1	1	0	0	
0	1	1	1	1	m7
1	0	0	0	1	m8
1	0	0	1	0	
1	0	1	0	X	
1	0	1	1	X	
1	1	0	0	X	
1	1	0	1	X	
1	1	1	0	X	
1	1	1	1	X	



- Sabe-se que estas combinações de entradas nunca ocorrerão
- Valor da saída não precisa ser especificado  
**don't care = X**

- Simplificação da função usando mapa de Karnaugh

	CD			
AB	00	01	11	10
00	1		1	
01	1		1	
11	X	X	X	X
10	1		X	X

- X pode ser 0 ou 1 => o que for mais conveniente para simplificar a função

$$F = \overline{C}\overline{D} + CD$$

Exercício:

Represente a Função F relativa ao Mapa de Karnaugh abaixo, através de uma soma de mintermos. Faça a MINIMIZAÇÃO da função, escreva a função resultante e desenhe o circuito lógico.

		YZ			
		00	01	11	10
WX	00	0	0	X	0
	01	1	X	0	X
	11	1	1	X	1
	10	1	X	0	1

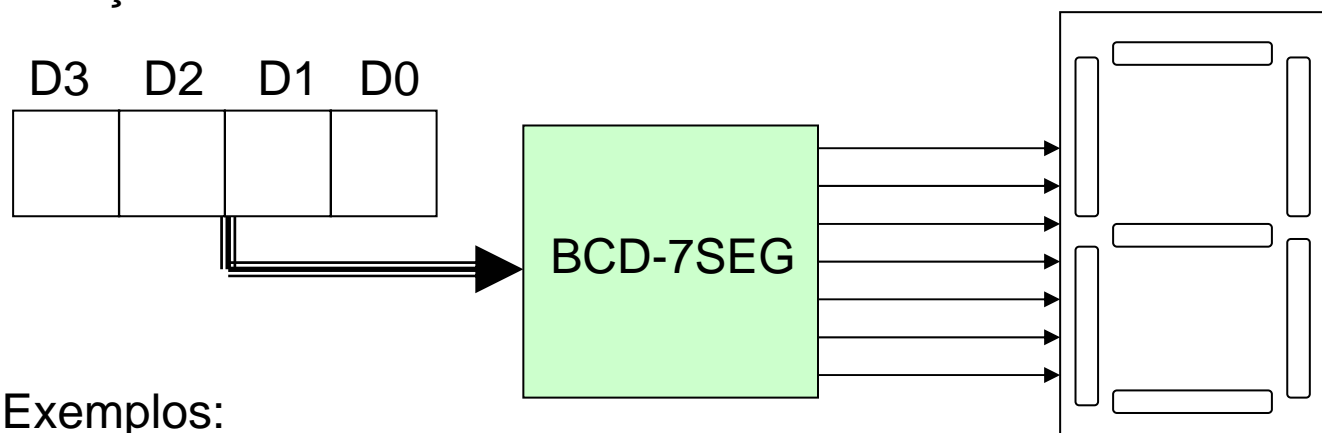
$$F = W'XY'Z' + WXY'Z' + WX'Y'Z' + WXY'Z + WXYZ' + WX'YZ'$$

$$F = XY' + WZ'$$

## Exercício:

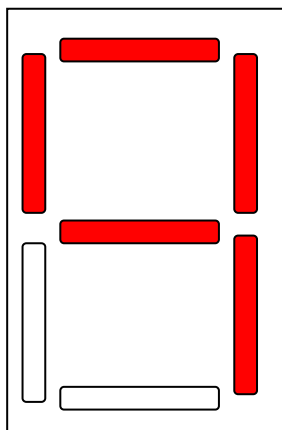
### Projeto conversor BCD - 7 segmentos

#### 1) Definição

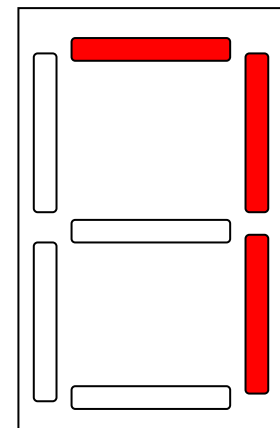


Exemplos:

1001



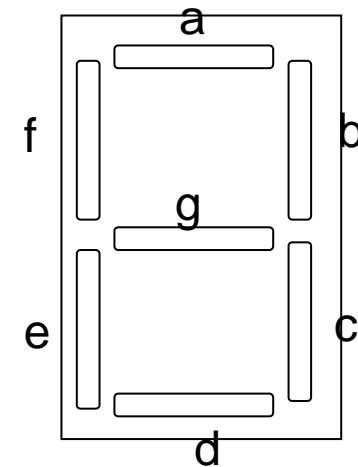
0111



## Projeto conversor BCD - 7 segmentos

### 2) Montagem da Tabela Verdade

	D3	D2	D1	D0	a	b	c	d	e	f	g
decimal	0	0	0	0	1	1	1	1	1	1	0
	0	0	0	1	0	1	1	0	0	0	0
	0	0	1	0	1	1	0	1	1	0	0
	0	0	1	1	1	1	1	1	0	0	1
	0	1	0	0	0	1	1	0	0	1	1
	0	1	0	1	1	0	1	1	0	1	1
	0	1	1	0	1	0	1	1	1	1	1
	0	1	1	1	1	1	1	0	0	0	0
	1	0	0	0	1	1	1	1	1	1	1
	1	0	0	1	1	1	1	1	0	1	1
	1	0	1	0	X	X	X	X	X	X	X
	1	0	1	1	X	X	X	X	X	X	X
	1	1	0	0	X	X	X	X	X	X	X
	1	1	0	1	X	X	X	X	X	X	X
	1	1	1	0	X	X	X	X	X	X	X
	1	1	1	1	X	X	X	X	X	X	X



## Projeto conversor BCD - 7 segmentos

- 3) Extração das funções booleanas a, b, c, d, e, f, g simplificando no mapa de karnaugh.
- 4) Desenho do circuito lógico CMOS.
- 5) Simulação funcional do conversor BCD-7 segmentos (usando simulador lógico)
- 6) Compilação e síntese da descrição para uma das famílias de FPGA.
- 7) Simulação temporal.

Medir:  $t_{plh}$ ,  $t_{phl}$ ,  $t_r$  e  $t_f$ .

INF01 118

# Técnicas Digitais para Computação

Minimização de Funções Booleanas  
Metodo de Quine-McCluskey

Aula 13





# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	X <sub>0</sub>	1 <sub>4</sub>	0 <sub>12</sub>	1 <sub>8</sub>
01	0 <sub>1</sub>	1 <sub>5</sub>	1 <sub>13</sub>	1 <sub>9</sub>
11	0 <sub>3</sub>	X <sub>7</sub>	X <sub>15</sub>	0 <sub>11</sub>
10	0 <sub>2</sub>	1 <sub>6</sub>	0 <sub>14</sub>	1 <sub>10</sub>



# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	X <sub>0</sub>	1 <sub>4</sub>	0 <sub>12</sub>	1 <sub>8</sub>
01	0 <sub>1</sub>	1 <sub>5</sub>	1 <sub>13</sub>	1 <sub>9</sub>
11	0 <sub>3</sub>	X <sub>7</sub>	X <sub>15</sub>	0 <sub>11</sub>
10	0 <sub>2</sub>	1 <sub>6</sub>	0 <sub>14</sub>	1 <sub>10</sub>

### Coluna 0

0000 ( 0 )

0100 ( 4 )

1000 ( 8 )

0101 ( 5 )

0110 ( 6 )

1001 ( 9 )

1010 (10)

0111 ( 7 )

1101 (13)

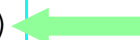
1111 (15)

# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	X 0	1 4	0 12	1 8
01	0 1	1 5	1 13	1 9
11	0 3	X 7	X 15	0 11
10	0 2	1 6	0 14	1 10

Coluna 0	Coluna 1
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )
0100 ( 4 ) 1000 ( 8 )	010- ( 4, 5 ) 01-0 ( 4, 6 ) 100- ( 8, 9 ) 10-0 ( 8,10 )
0101 ( 5 ) 0110 ( 6 ) 1001 ( 9 ) 1010 (10)	01-1 ( 5, 7 ) -101 ( 5,13 ) 011- ( 6, 7 ) 1-01 ( 9,13 )
0111 ( 7 ) 1101 (13)	-111 ( 7,15 ) 11-1 (13,15)
1111 (15)	



# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	X 0	1 4	0 12	1 8
01	0 1	1 5	1 13	1 9
11	0 3	X 7	X 15	0 11
10	0 2	1 6	0 14	1 10

Coluna 0	Coluna 1
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )
0100 ( 4 )	010- ( 4, 5 ) 01-0 ( 4, 6 )
1000 ( 8 )	100- ( 8, 9 ) 10-0 ( 8, 10 )
0101 ( 5 ) 0110 ( 6 ) 1001 ( 9 ) 1010 ( 10 )	01-1 ( 5, 7 ) -101 ( 5, 13 ) 011- ( 6, 7 ) 1-01 ( 9, 13 )
0111 ( 7 ) 1101 ( 13 )	-111 ( 7, 15 ) 11-1 ( 13, 15 )
1111 ( 15 )	

# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	X 0	1 4	0 12	1 8
01	0 1	1 5	1 13	1 9
11	0 3	X 7	X 15	0 11
10	0 2	1 6	0 14	1 10

Coluna 0	Coluna 1
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )
	010- ( 4, 5 ) 01-0 ( 4, 6 )
0100 ( 4 )	100- ( 8, 9 ) 10-0 ( 8, 10 )
1000 ( 8 )	
	01-1 ( 5, 7 ) -101 ( 5, 13 )
0101 ( 5 )	0110 ( 6 ) 1001 ( 9 ) 1010 ( 10 )
	011- ( 6, 7 ) 1-01 ( 9, 13 )
0111 ( 7 )	-111 ( 7, 15 ) 11-1 ( 13, 15 )
1101 ( 13 )	
1111 ( 15 )	

# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	<del>X</del> 0	<del>0</del> 4	0 12	<del>1</del> 8
01	0 1	1 5	1 13	1 9
11	0 3	<del>X</del> 7	<del>X</del> 15	0 11
10	0 2	1 6	0 14	1 10

Coluna 0	Coluna 1
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )
	010- ( 4, 5 ) 01-0 ( 4, 6 )
0100 ( 4 )	100- ( 8, 9 ) 10-0 ( 8, 10 )
1000 ( 8 )	
	01-1 ( 5, 7 ) -101 ( 5, 13 )
0101 ( 5 )	011- ( 6, 7 ) 1-01 ( 9, 13 )
0110 ( 6 )	
1001 ( 9 )	
1010 ( 10 )	
	0111 ( 7 ) -111 ( 7, 15 ) 11-1 ( 13, 15 )
0111 ( 7 )	
1101 ( 13 )	
1111 ( 15 )	

# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	X 0	0 4	0 12	1 8
01	0 1	1 5	1 13	1 9
11	0 3	X 7	X 15	0 11
10	0 2	1 6	0 14	1 10

Coluna 0	Coluna 1
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )
0100 ( 4 )	010- ( 4, 5 ) 01-0 ( 4, 6 )
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0110 ( 6 )	011- ( 6, 7 ) 1-01 ( 9, 13 )
1001 ( 9 )	-111 ( 7, 15 ) 11-1 ( 13, 15 )
1010 ( 10 )	
1111 ( 15 )	

# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	X 0	0 4	0 12	0 8
01	0 1	1 5	1 13	1 9
11	0 3	X 7	X 15	0 11
10	0 2	1 6	0 14	1 10

Coluna 0	Coluna 1
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )
0100 ( 4 )	010- ( 4, 5 ) 01-0 ( 4, 6 )
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0101 ( 5 )	01-1 ( 5, 7 ) -101 ( 5, 13 )
0110 ( 6 )	011- ( 6, 7 )
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1010 ( 10 )	
0111 ( 7 )	-111 ( 7, 15 )
1101 ( 13 )	11-1 ( 13, 15 )
1111 ( 15 )	



# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	X 0	4	0 12	8
01	0 1	5	1 13	1 9
11	0 3	X 7	X 15	0 11
10	0 2	1 6	0 14	1 10

Coluna 0	Coluna 1
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )
0100 ( 4 ) 1000 ( 8 )	010- ( 4, 5 ) 01-0 ( 4, 6 ) 100- ( 8, 9 ) 10-0 ( 8, 10 )
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0111 ( 7 ) 1101 ( 13 ) 1111 ( 15 )	-111 ( 7, 15 ) 11-1 ( 13, 15 )



# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	0 <sub>0</sub>	4 <sub>4</sub>	0 <sub>12</sub>	8 <sub>8</sub>
01	0 <sub>1</sub>	5 <sub>5</sub>	1 <sub>13</sub>	9 <sub>9</sub>
11	0 <sub>3</sub>	7 <sub>7</sub>	15 <sub>15</sub>	0 <sub>11</sub>
10	0 <sub>2</sub>	6 <sub>6</sub>	0 <sub>14</sub>	1 <sub>10</sub>

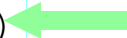
Coluna 0	Coluna 1
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )
0100 ( 4 ) 1000 ( 8 )	010- ( 4, 5 ) 01-0 ( 4, 6 ) 100- ( 8, 9 ) 10-0 ( 8, 10 )
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1111 ( 15 )	

# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	0 0	4	0 12	8
01	0 1	5	1 13	9
11	0 3	7	X 15	0 11
10	0 2	6	0 14	1 10

Coluna 0	Coluna 1
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )
0100 ( 4 ) 1000 ( 8 )	010- ( 4, 5 ) 01-0 ( 4, 6 ) 100- ( 8, 9 ) 10-0 ( 8, 10 )
0101 ( 5 ) 0110 ( 6 ) 1001 ( 9 ) 1010 ( 10 )	01-1 ( 5, 7 ) -101 ( 5, 13 ) 011- ( 6, 7 ) 1-01 ( 9, 13 )
0111 ( 7 ) 1101 ( 13 ) 1111 ( 15 )	-111 ( 7, 15 ) 11-1 ( 13, 15 )



# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	X 0	4	0 12	8
01	0 1	5	1 13	9
11	0 3	7	X 15	0 11
10	0 2	6	0 14	1 10

Coluna 0	Coluna 1
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )
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0111 ( 7 ) 1101 ( 13 )	-111 ( 7, 15 ) 11-1 ( 13, 15 )
1111 ( 15 )	

# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	0 0	4	0 12	8
01	0 1	5	1 13	9
11	0 3	7	15	0 11
10	0 2	6	0 14	1 10

Coluna 0	Coluna 1
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )
0100 ( 4 ) 1000 ( 8 )	010- ( 4, 5 ) 01-0 ( 4, 6 ) 100- ( 8, 9 ) 10-0 ( 8, 10 )
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1111 ( 15 )	



# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	0 0	4	0 12	8
01	0 1	5	1 13	9
11	0 3	7	15	0 11
10	0 2	6	0 14	1 10

Coluna 0	Coluna 1
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )
0100 ( 4 ) 1000 ( 8 )	010- ( 4, 5 ) 01-0 ( 4, 6 ) 100- ( 8, 9 ) 10-0 ( 8,10 )
0101 ( 5 ) 0110 ( 6 ) 1001 ( 9 ) 1010 (10)	01-1 ( 5, 7 ) -101 ( 5,13 ) 011- ( 6, 7 ) 1-01 ( 9,13 )
0111 ( 7 ) 1101 (13) 1111 (15)	-111 ( 7,15 ) 11-1 (13,15 ) 1111 (15)

# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	<del>0</del> <sub>0</sub>	<del>1</del> <sub>4</sub>	<del>0</del> <sub>12</sub>	<del>1</del> <sub>8</sub>
01	0 <sub>1</sub>	1 <sub>5</sub>	1 <sub>13</sub>	1 <sub>9</sub>
11	0 <sub>3</sub>	<del>1</del> <sub>7</sub>	<del>1</del> <sub>15</sub>	0 <sub>11</sub>
10	0 <sub>2</sub>	1 <sub>6</sub>	0 <sub>14</sub>	1 <sub>10</sub>

Coluna 0	Coluna 1
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )
0100 ( 4 ) 1000 ( 8 )	010- ( 4, 5 ) 01-0 ( 4, 6 ) 100- ( 8, 9 ) 10-0 ( 8, 10 )
0101 ( 5 ) 0110 ( 6 ) 1001 ( 9 ) 1010 ( 10 )	01-1 ( 5, 7 ) -101 ( 5, 13 ) 011- ( 6, 7 ) 1-01 ( 9, 13 )
0111 ( 7 ) 1101 ( 13 )	-111 ( 7, 15 ) 11-1 ( 13, 15 )
1111 ( 15 )	

# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	<del>0</del> <sub>0</sub>	<del>1</del> <sub>4</sub>	<del>0</del> <sub>12</sub>	<del>1</del> <sub>8</sub>
01	0 <sub>1</sub>	1 <sub>5</sub>	1 <sub>13</sub>	1 <sub>9</sub>
11	0 <sub>3</sub>	<del>1</del> <sub>7</sub>	<del>1</del> <sub>15</sub>	0 <sub>11</sub>
10	0 <sub>2</sub>	1 <sub>6</sub>	0 <sub>14</sub>	1 <sub>10</sub>

Coluna 0	Coluna 1	Coluna 2
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )	
0100 ( 4 ) 1000 ( 8 )	010- ( 4, 5 ) 01-0 ( 4, 6 ) 100- ( 8, 9 ) 10-0 ( 8, 10 )	01-- ( 4, 5, 6, 7 )
0101 ( 5 ) 0110 ( 6 ) 1001 ( 9 ) 1010 ( 10 )	01-1 ( 5, 7 ) -101 ( 5, 13 ) 011- ( 6, 7 ) 1-01 ( 9, 13 )	-1-1 ( 5, 7, 13, 15 )
0111 ( 7 ) 1101 ( 13 )	-111 ( 7, 15 ) 11-1 ( 13, 15 )	
1111 ( 15 )		



# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	<del>0</del> <sub>0</sub>	<del>1</del> <sub>4</sub>	<del>0</del> <sub>12</sub>	<del>1</del> <sub>8</sub>
01	0 <sub>1</sub>	1 <sub>5</sub>	1 <sub>13</sub>	1 <sub>9</sub>
11	0 <sub>3</sub>	<del>1</del> <sub>7</sub>	<del>1</del> <sub>15</sub>	0 <sub>11</sub>
10	0 <sub>2</sub>	1 <sub>6</sub>	0 <sub>14</sub>	1 <sub>10</sub>

Coluna 0	Coluna 1	Coluna 2
0000 ( 0 )	0-00 ( 0, 4) -000 ( 0, 8)	
0100 ( 4 ) 1000 ( 8 )	010- ( 4, 5) <b>01-0 ( 4, 6 )</b> 100- ( 8, 9) 10-0 ( 8, 10)	01-- ( 4, 5, 6, 7)
0101 ( 5 ) 0110 ( 6 ) 1001 ( 9 ) 1010 ( 10 )	<b>01-1 ( 5, 7 )</b> -101 ( 5, 13) 011- ( 6, 7) 1-01 ( 9, 13)	-1-1 ( 5, 7, 13, 15)
0111 ( 7 ) 1101 ( 13 )	-111 ( 7, 15) 11-1 ( 13, 15)	
1111 ( 15 )		

# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	<del>0</del> <sub>0</sub>	<del>1</del> <sub>4</sub>	<del>0</del> <sub>12</sub>	<del>1</del> <sub>8</sub>
01	0 <sub>1</sub>	1 <sub>5</sub>	1 <sub>13</sub>	1 <sub>9</sub>
11	0 <sub>3</sub>	<del>1</del> <sub>7</sub>	<del>1</del> <sub>15</sub>	0 <sub>11</sub>
10	0 <sub>2</sub>	1 <sub>6</sub>	0 <sub>14</sub>	1 <sub>10</sub>

Coluna 0	Coluna 1	Coluna 2
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )	
0100 ( 4 ) 1000 ( 8 )	010- ( 4, 5 ) 01-0 ( 4, 6 ) 100- ( 8, 9 ) 10-0 ( 8, 10 )	01-- ( 4, 5, 6, 7 )
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0111 ( 7 ) 1101 ( 13 )	-111 ( 7, 15 ) 11-1 ( 13, 15 )	
1111 ( 15 )		

# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	<del>0</del> <sub>0</sub>	<del>1</del> <sub>4</sub>	<del>0</del> <sub>12</sub>	<del>1</del> <sub>8</sub>
01	0 <sub>1</sub>	1 <sub>5</sub>	1 <sub>13</sub>	1 <sub>9</sub>
11	0 <sub>3</sub>	<del>1</del> <sub>7</sub>	<del>1</del> <sub>15</sub>	0 <sub>11</sub>
10	0 <sub>2</sub>	1 <sub>6</sub>	0 <sub>14</sub>	1 <sub>10</sub>

Coluna 0	Coluna 1	Coluna 2
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )	
0100 ( 4 ) 1000 ( 8 )	010- ( 4, 5 ) 01-0 ( 4, 6 ) 100- ( 8, 9 ) 10-0 ( 8, 10 )	01-- ( 4, 5, 6, 7 )
0101 ( 5 ) 0110 ( 6 ) 1001 ( 9 ) 1010 ( 10 )	01-1 ( 5, 7 ) <del>-101 ( 5, 13 )</del> 011- ( 6, 7 ) 1-01 ( 9, 13 )	-1-1 ( 5, 7, 13, 15 )
0111 ( 7 ) 1101 ( 13 )	<del>-111 ( 7, 15 )</del> 11-1 ( 13, 15 )	
1111 ( 15 )		

# Método Quine-McCluskey

## Exemplo

cd \ ab	00	01	11	10
00	<del>0</del> <sub>0</sub>	<del>1</del> <sub>4</sub>	<del>0</del> <sub>12</sub>	<del>1</del> <sub>8</sub>
01	0 <sub>1</sub>	1 <sub>5</sub>	1 <sub>13</sub>	1 <sub>9</sub>
11	0 <sub>3</sub>	<del>1</del> <sub>7</sub>	<del>1</del> <sub>15</sub>	0 <sub>11</sub>
10	0 <sub>2</sub>	1 <sub>6</sub>	0 <sub>14</sub>	1 <sub>10</sub>

Coluna 0	Coluna 1	Coluna 2
0000 ( 0 )	0-00 ( 0, 4 ) -000 ( 0, 8 )	
0100 ( 4 ) 1000 ( 8 )	010- ( 4, 5 ) 01-0 ( 4, 6 ) 100- ( 8, 9 ) 10-0 ( 8, 10 )	01-- ( 4, 5, 6, 7 )
0101 ( 5 ) 0110 ( 6 ) 1001 ( 9 ) 1010 ( 10 )	01-1 ( 5, 7 ) -101 ( 5, 13 ) 011- ( 6, 7 ) 1-01 ( 9, 13 )	-1-1 ( 5, 7, 13, 15 )
0111 ( 7 ) 1101 ( 13 )	-111 ( 7, 15 ) 11-1 ( 13, 15 )	
1111 ( 15 )		

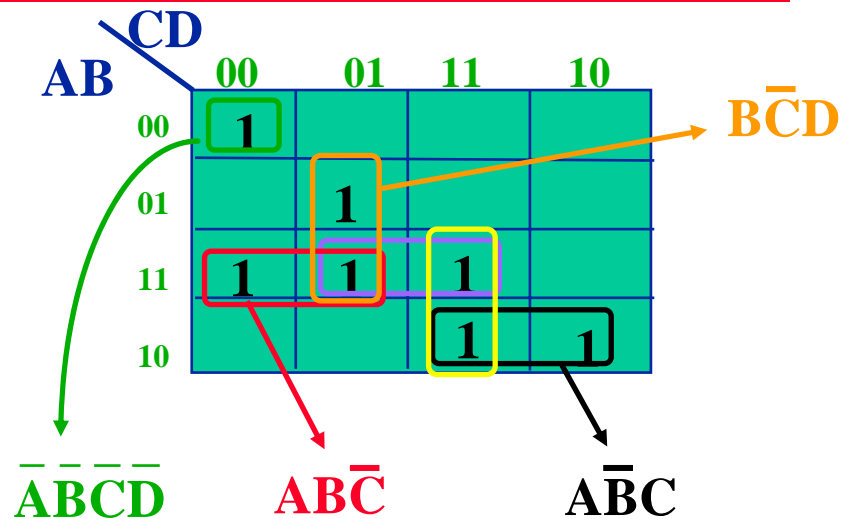
# Tabela de Cobertura

Tabela de Cobertura	4	5	6	8	9	10	13
( 0, 4) 0-00	X						
( 0, 8) -000				X			
( 8, 9) 100-				X	X		
( 8, 10) 10-0				X		X	
( 9, 13) 1-01					X		X
( 4, 5, 6, 7) 01--	X	X	X				
( 5, 7, 13, 15) -1-1		X					X

cd \ ab	00	01	11	10
00	X <sub>0</sub>	1 <sub>4</sub>	0 <sub>12</sub>	1 <sub>8</sub>
01	0 <sub>1</sub>	1 <sub>5</sub>	1 <sub>13</sub>	1 <sub>9</sub>
11	0 <sub>3</sub>	X <sub>7</sub>	X <sub>15</sub>	0 <sub>11</sub>
10	0 <sub>2</sub>	1 <sub>6</sub>	0 <sub>14</sub>	1 <sub>10</sub>

• Exemplo Implicantes Primos Essenciais

$$F = \Sigma m (0,5,10,11,12,13,15)$$



6 implicantes primos

p1	$\bar{A}\bar{B}\bar{C}\bar{D}$	→	essencial	m0
p2	$B\bar{C}\bar{D}$	→	essencial	m5
p3	$AB\bar{C}$	→	essencial	m12
p4	$ABD$	→	escolher entre 1 destes	
p5	$ACD$	→		
p6	$A\bar{B}C$	→	essencial	m10

• Tabela de Cobertura

	m0	m5	m10	m11	m12	m13	m15	
p1	X							essencial
p2		X				X		essencial
p3					X	X		essencial
p4						X	X	escolher entre 1 destes
p5				X			X	
p6		X	X					essencial

falta cobrir só m15 - pode-se escolher p4 ou p5

$$F = \bar{A}\bar{B}\bar{C}\bar{D} + B\bar{C}\bar{D} + AB\bar{C} + A\bar{B}C + \begin{matrix} ABD \\ \text{ou} \\ ACD \end{matrix}$$

Método de  
Quine -  
McCluskey