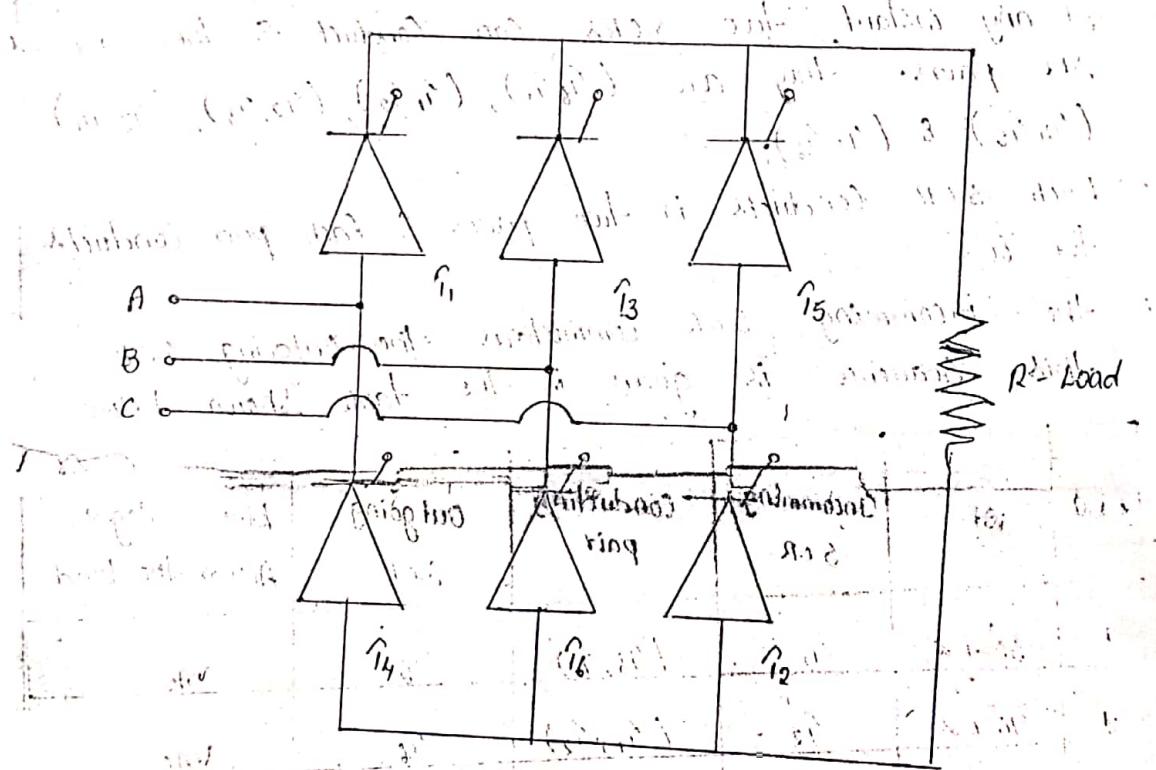


P.J DSK

30. Half wave Bridge type Converter with R-load : [6-pulse com.
+ six pulse converter circuit is obtained by connecting a
d.c. terminal of two 3-pulse converters in series if we connect
the d.c. terminals of two 3-pulse converters in series, the
converters so formed is called as 6-pulse bridge converter
shown in the fig. This converter is most widely used in
industrial applications upto the 1200 kw level, where two quadrant
operations is required. At higher voltages



- * This circuit consists of two groups of SCRs, +ve group & -ve group
- * Here, SCRs $\text{r}_1, \text{r}_3, \text{r}_5$ form a +ve group, whereas SCRs $\text{r}_4, \text{r}_6, \text{r}_2$ forms a -ve group.
- * The +ve group SCRs are turned on when the supply voltages are +ve & -ve group SCRs are turned on when the supply voltages are -ve.

(1)

* for describing the operation of ckt we should remember the following points:

- * Each device should be triggered after desired firing angle & the sequence of triggering should be $T_1, T_2, T_3, T_4, T_5, T_6$.
 - * Each S.C.R can conduct for 120° .
 - * S.C.R must be triggered in the sequence $T_1, T_2, T_3, T_4, T_5, T_6$.
 - * The phase shift between the triggering of the two adjacent S.C.R is 60° .
 - * At any instant, two S.C.Rs can conduct & there are six pairs. They are (T_6, T_1) , (T_1, T_2) , (T_2, T_3) , (T_3, T_4) , (T_4, T_5) & (T_5, T_6) .
 - * Each S.C.R conducts in two pairs & each pair conducts for 60° .
 - * The incoming S.C.R commutes the outgoing S.C.R.
- This sequence is given in the table shown below.

S.NO	WT	Incomming S.C.R	Conducting pair	Outgoing S.C.R	Line Voltage Across the load
1	$30^\circ + \alpha$	T_1	(T_6, T_1)	T_5	V_{AB}
2	$90^\circ + \alpha$	T_2	(T_1, T_2)	T_6	V_{AC}
3	$150^\circ + \alpha$	T_3	(T_2, T_3)	T_1	V_{BC}
4	$210^\circ + \alpha$	T_4	(T_3, T_4)	T_2	V_{BA}
5	$270^\circ + \alpha$	T_5	(T_4, T_5)	T_3	V_{CA}
6	$330^\circ + \alpha$	T_6	(T_5, T_6)	T_4	V_{CB}

- * When the two S.C.Rs are conducting, i.e., one from the (+ve) group & one from -ve (lower) group, the corresponding line voltage is applied across the load.
- * Phase A is connected to first $\frac{1}{2}$ bridge (T_1/T_4) B-phase to 2nd $\frac{1}{2}$ bridge (T_3/T_6) & C-phase to 3rd $\frac{1}{2}$ bridge (T_5/T_2).

* Average off Voltage E_{dc} for Continuous Conduction Mode

General form for Average off Voltage is

$$E_{dc} = \frac{1}{2\pi} \int_0^{2\pi} E_{dc}(\omega t) \cdot d(\omega t)$$

for $\alpha < 60^\circ$

$$E_{dc} = 6 \times \frac{1}{2\pi} \int_{\pi/6+\alpha}^{\pi/2+\alpha} E_{AB}(\omega t) \cdot d(\omega t)$$

Where the line-to-line voltage E_{AB} is given by

$$E_{AB} = \sqrt{3} E_m \sin(\omega t + \pi/6)$$

$$\therefore E_{dc} = \frac{3\sqrt{3}}{2\pi} \int_{\pi/6+\alpha}^{\pi/2+\alpha} \sqrt{3} E_m \sin(\omega t + \pi/6) d(\omega t)$$

$$= \frac{3\sqrt{3} E_m}{\pi} \int_{\pi/3+\alpha}^{\pi/2+\alpha} \sin(\omega t) \cdot d(\omega t)$$

$$= \frac{3\sqrt{3} E_m}{\pi} (\cos \omega t) \Big|_{\pi/3+\alpha}^{\pi/2+\alpha} = \frac{3\sqrt{3} E_m}{\pi} [\cos(\pi/3+\alpha) - \cos(2\pi/3+\alpha)]$$

$$= \frac{3\sqrt{3} E_m}{\pi} [\cos(\pi/3+\alpha) + \cos(\pi/3-\alpha)]$$

$$= \frac{3\sqrt{3} E_m}{\pi} [2 \cdot \cos(\pi/3) \cdot \cos \alpha] = \frac{3\sqrt{3} E_m}{\pi} \cos \alpha$$

Average load current is

$$I_d = \frac{3\sqrt{3} E_m}{\pi R} \cos \alpha$$

for discontinuous conduction Mode :

$$E_{dc} = 6 \times \frac{1}{2\pi} \int_{\pi/6+\alpha}^{5\pi/6} \sqrt{3} E_m \sin[\omega t + \pi/6] d(\omega t) = \frac{3\sqrt{3} E_m}{\pi} \int_{\pi/6+\alpha}^{5\pi/6} \sin(\omega t) d(\omega t)$$

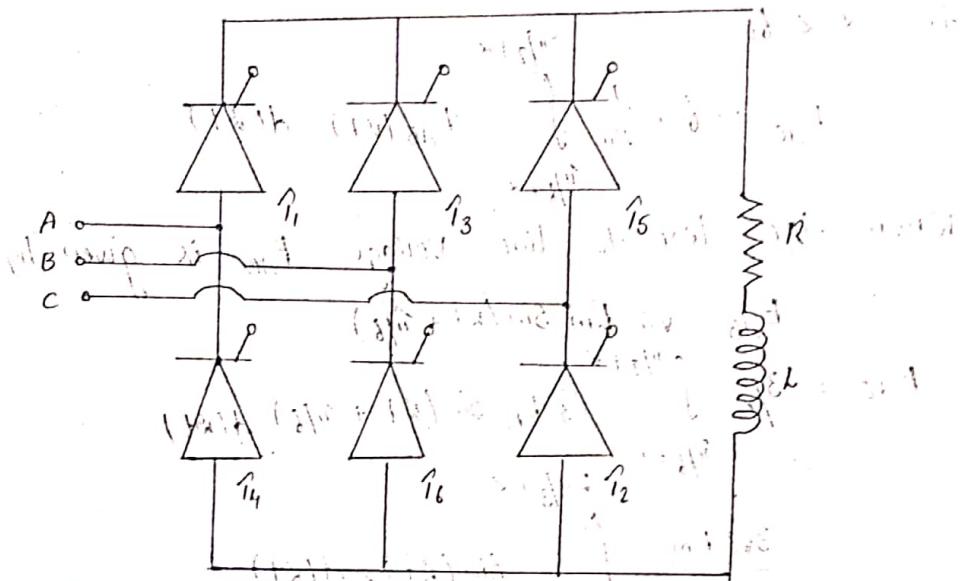
$$= \frac{3\sqrt{3} E_m}{\pi} [\cos \omega t] \Big|_{\pi/6+\alpha}^{\pi/3+\alpha} = \frac{3\sqrt{3} E_m}{\pi} [1 + \cos(\alpha + \pi/3)]$$

$$\text{for } \alpha_{\max} \quad E_{dc} = 0 \Rightarrow \frac{3\sqrt{3} E_m}{\pi} [1 + \cos(\alpha + \pi/3)] = 0$$

$$\text{Hence } \alpha_{\max} = 120^\circ$$

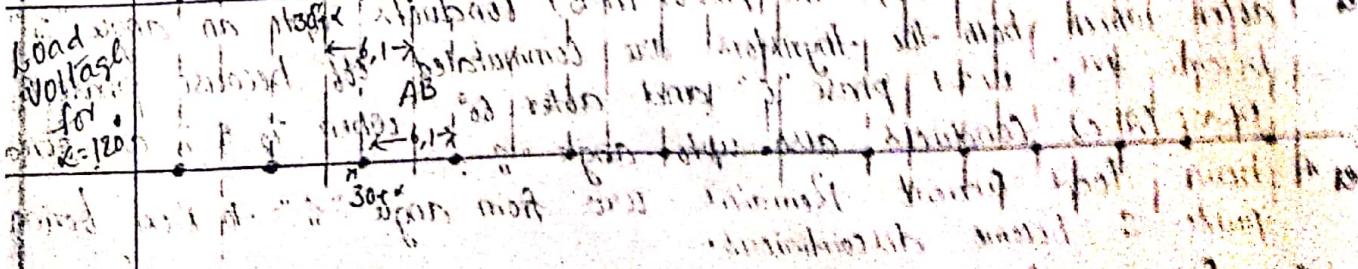
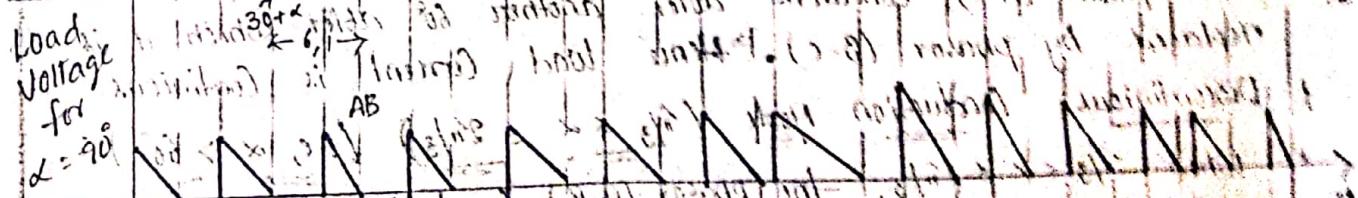
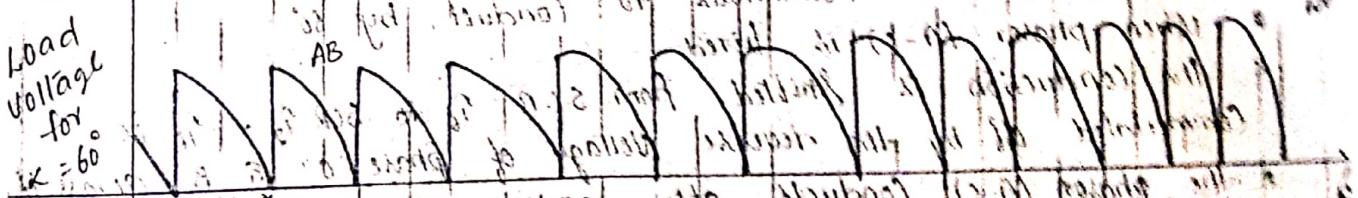
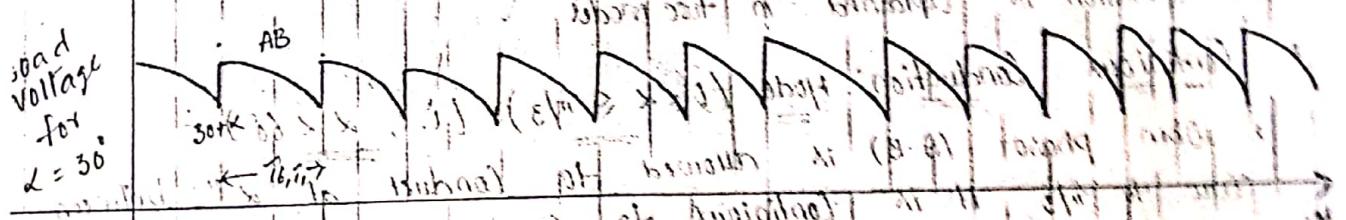
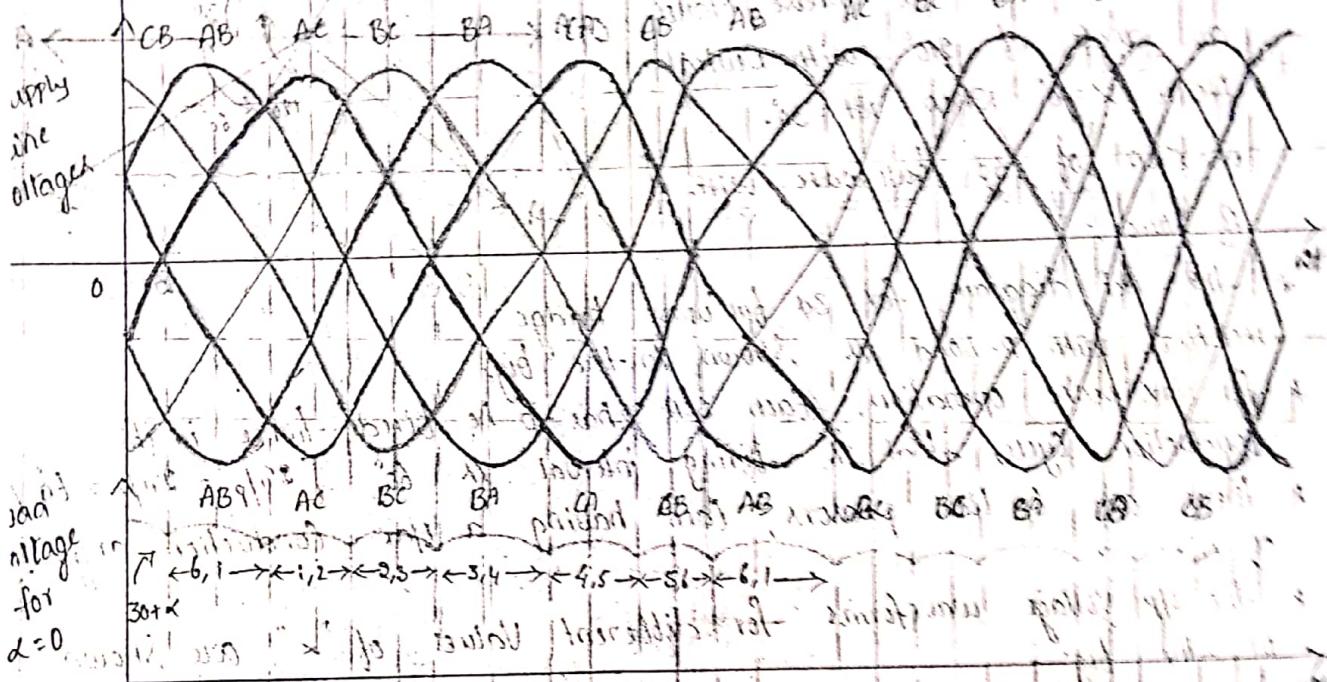
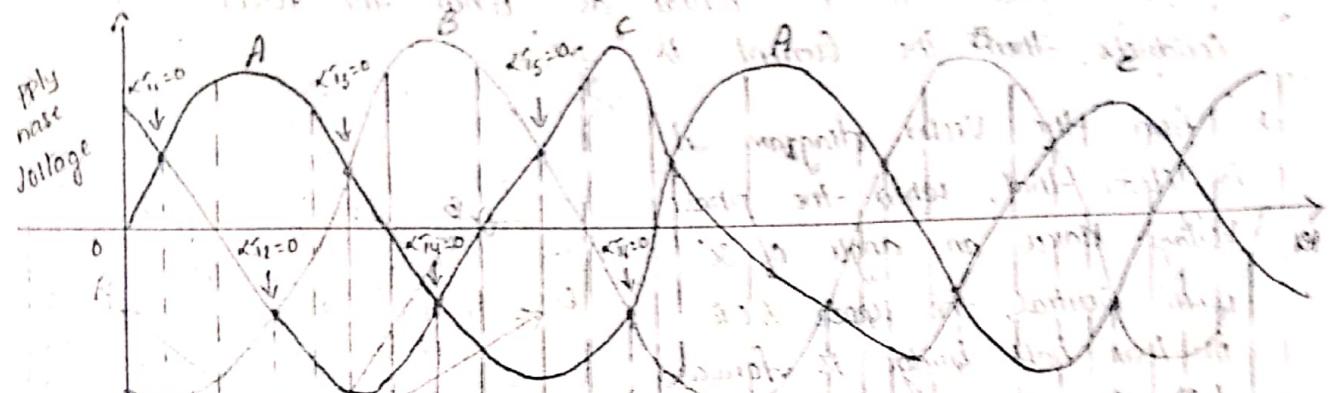
Average load current , $3\sqrt{3} E_m \left[1 + \cos(\alpha + \pi/3) \right]$.

3φ full-wave Bridge converter with R-L load
 the power diagram of the three phase fully controlled converter with $(R+L)$ load is shown in the fig.



- * the o/p Voltage & o/p Current waveform for different firing angles are shown in the fig. the load inductance is assumed to be very large so as to produce constant load current.
- * from the o/p Voltage & Current waveforms we observe that
 - ① the waveform of R-L load is similar to that of R-load for $\alpha = 0^\circ, 30^\circ, 60^\circ$.
 - ② for $\alpha > 60^\circ$, the waveforms are different. the voltage goes -ve due to the inductive nature of the load.
 - ③ for $\alpha = 90^\circ$, the Area under the +ve & -ve cycle are equal & the Average Voltage is zero.
 - ④ for $\alpha < 90^\circ$ the Average o/p Voltage is +ve & for $\alpha > 90^\circ$ the Average o/p Voltage is -ve
 - ⑤ the max value of $\alpha = 180^\circ$

Q/p Voltage waveforms for 3ph full bridge converter with R load



When the upper SCR of a half bridge conducts, the current of that phase is +ve whereas when the lower SCR conducts, then the current is -ve.

- * from the Vector diagram it is clear that, when the phase voltage makes an angle of 30° with Neutral, the upper SCR in that half bridge is forward biased when its phase makes an angle of 210° with Neutral. Hence $\alpha = 0^\circ$ when $\omega t = 30^\circ$.

Operation of 3ϕ full wave with R-Load:

- * The circuit diagram for 3ϕ full wave bridge rectifier with R-Load is shown in the fig.
- * for six pulse operation, each SCR has to be fired twice in its conduction cycle, that is firing interval is 60° [$2\pi/6 = 2\pi/6 = 60^\circ$]
- * There are 6 line phasors, each having a Max. Conduction angle of 60° .
- * The o/p voltage waveforms for different values of "α" are shown in the fig:-
- * Its operation is explained in two modes

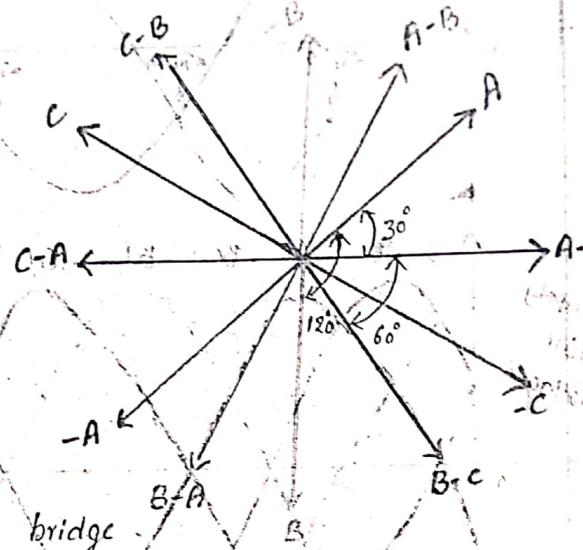
* Continuous Conduction Mode ($0 \leq \alpha \leq \pi/3$) (i.e., $\alpha \leq 60^\circ$)

- * When phasor (A-B) is allowed to conduct at "α" between zero to $\pi/3$, it is continuous to conduct by 60° .
- * When phasor (A-C) is fired.
- * The conduction is shifted from SCR T_6 to SCR T_2 . It is commutated off by the reverse voltage of phase "C" & "B" across it.
- * The phasor (A-C) conducts after another 60° after which it is replaced by phasor (B-C). Hence load current is continuous.

* Discontinuous Conduction Mode ($\pi/3 \leq \alpha \leq 2\pi/3$) (*i.e., $\alpha > 60^\circ$*)

- * When $\pi/3 \leq \alpha \leq 2\pi/3$, the phasor (A-B) conducts upto an angle "n" after which both the thyristors are commutated off because phase B becomes +ve w.r.t phase "C" and after 60° when T_2 & T_1 are fired phase (A-C) conducts also upto angle "n". Hence load current remains zero from angle "n" to next firing pulse & become discontinuous.

for $\alpha = 120^\circ$, the o/p voltage is zero, & hence $\alpha_{max} = 120^\circ$ [7]



$$= \frac{3\sqrt{3} E_m}{\pi} \int_{60^\circ + \alpha}^{120^\circ + \alpha} [\cos(\omega t) - \cos(120^\circ + \omega t)] dt$$

$$E_{AB} = \frac{3\sqrt{3} E_m}{\pi} \cos \alpha \quad \text{for } 0^\circ < \alpha < 180^\circ$$

Where "Em" is the peak-value of the line-to-neutral voltage.

* As the firing angle changes from 0° to 90° , the voltage also changes from Max. to zero & the converter is said to be in rectification mode.

* for the angles in the range of 90° to 180° , the voltage varies from zero to negative & the converter is in the inversion mode.

* RMS O/p Voltage:

$$E_{rms} = \left[\frac{1}{2\pi} \int_{30^\circ + \alpha}^{90^\circ + \alpha} E_{AB}^2(\omega t) d\omega t \right]^{1/2}$$

$$= \left[\frac{1}{2\pi} \cdot 6 \cdot \int_{30^\circ + \alpha}^{90^\circ + \alpha} E_{AB}^2(\omega t) d\omega t \right]^{1/2}$$

$$= \left[\frac{9E_m^2}{2\pi} \int_{60^\circ + \alpha}^{120^\circ + \alpha} [1 - \cos(120^\circ + 2\omega t)] d(2\omega t) \right]^{1/2}$$

$$= \left[\frac{9E_m^2}{2\pi} \int_{60^\circ + \alpha}^{120^\circ + \alpha} \left[1 - \frac{1}{2} (\sin(120^\circ + 2\omega t) - \sin(960^\circ + 2\omega t)) \right] d(2\omega t) \right]^{1/2}$$

$$= \left[\frac{9E_m^2}{2\pi} \left\{ 60^\circ + \frac{1}{2} (\sin(120^\circ + 90^\circ) - \sin(960^\circ + 90^\circ)) \right\} \right]^{1/2}$$

$$= \left[\frac{9E_m^2}{2\pi} \left\{ 60^\circ + \frac{1}{2} [\sqrt{3} \cos 30^\circ] \right\} \right]^{1/2}$$

$$= \frac{3E_m}{2\pi} \left[\frac{2}{3} + \frac{\sqrt{3}}{\pi} \cos 30^\circ \right]^{1/2}$$

Operation of 3φ Full wave bridge Rectifier with R-L Load:

operation of three phase full wave rectifier with R-L load can be explained in two modes.

* Rectifier operation ($\alpha < 90^\circ$):

- * The o/p voltage wave forms for rectification mode is shown in the fig:

& Supply waveforms are Quasi-Square Wave for α up to 90° .

The peak inverse Voltage rating of Thyristor is $\sqrt{3} E_m$.

Ckt works in the first Quadrant since E_{dc} & I_{dc} are both +ve & hence $P_{dc(av)}$ is +ve & power flows from source to load.

* Inverter operation ($\alpha > 90^\circ$):

- * The o/p voltage waveforms for Inverter mode of operation is shown in the fig:

* Average o/p voltage is -ve for inverting operation.

* The Average power flow is from load to source.

∴ Average o/p power ($P_{dc(av)}$) is -ve.

* Hence ckt works in fourth Quadrant.

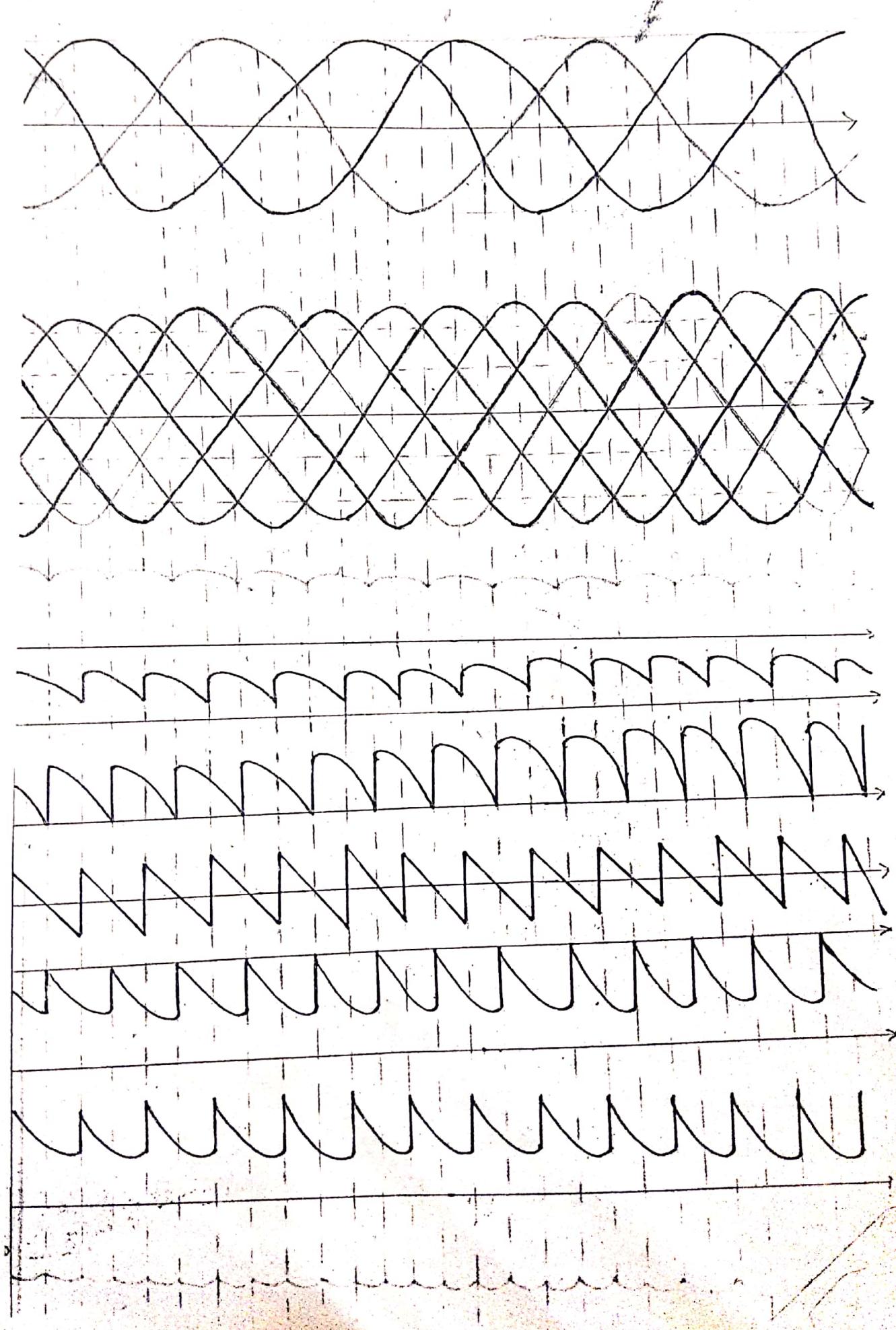
Average o/p Voltage:

$$\text{Average o/p Voltage} = E_{dc} = \frac{6\pi}{2\pi} \int_{30^\circ}^{90^\circ} E_u(\omega t) d(\omega t)$$

$$= \frac{3}{\pi} \int_{30^\circ}^{90^\circ} \sqrt{3} E_m \sin(\omega t + 30^\circ) d(\omega t)$$

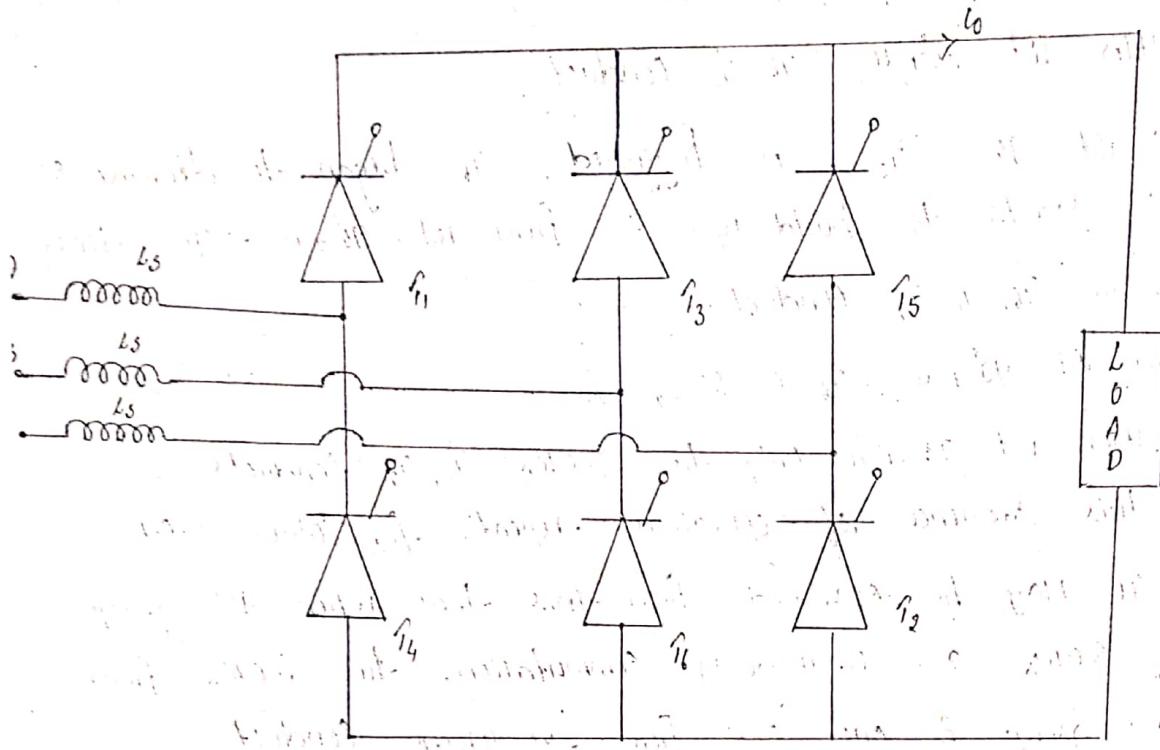
$$= \frac{3}{\pi} \int_{60^\circ}^{120^\circ} \sqrt{3} E_m \sin(\omega t) d(\omega t)$$

Voltage waveforms for 3Ø full bridge converter for R-L load



- * At $\omega t = 30^\circ + \mu$, $I_5 = 0$ while $I_1 = I_6 = I_0$. \therefore from $\omega t = 30^\circ + \mu$ to 30° , three S.C.R's I_5, I_6, I_1 conduct.
 - * After $\omega t = 30^\circ + \mu$, I_6, I_1 conducts.
 - * At $\omega t = 90^\circ$, I_2 is triggered, "I₁" began to decrease & "I₂" starts to build up. \therefore from $\omega t = 90^\circ + \mu - 90^\circ$ three S.C.R's I_6, I_1, I_2 conduct.
 - * At $\omega t = 90^\circ + \mu$, $I_6 = 0$ & $I_2 = I_0$.
 - * After $\omega t = 90^\circ + \mu$, only two S.C.R's I_1, I_2 conduct.
 - * This sequence of operation repeats for other S.C.R's.
 - * It may be observed from this that when the group of S.C.R's are undergoing commutation, two S.C.R's from +ve group & one SCR from -ve group conducts.
 - * After the commutation of +ve group completes, only one two S.C.R's conduct one from +ve group & other from -ve group.
 - * Similarly when the -ve group of S.C.R's are undergoing commutation, three S.C.R's conduct, two from the -ve group & one from the +ve group.
 - * After the commutation of -ve group completes, only two SCRs conduct one from +ve group & other from -ve group.
 - * Conduction of various thyristors are shown below.
- 5-6, 5-6-1, 6-1, 6-1-2, 1-2, 1-2-3, 2-3, 2-3-4,
 3-4, 3-4-5, 4-5, 4-5-6, 5-6, & so on.
- * It is seen that three & two S.C.R's conduct alternately.
 - & also for 6-pulse converter there are six shaded areas indicating six commutations / cycles of source voltage.

Effect of source inductance for 3φ full bridge converter



* fig: shows a 3φ full-bridge converter with a source inductance L_s in each line. The load current is assumed constant at the analysis with pulsating Current is Complicated.

* from the waveforms shown in the fig:b, the conduction of various S.C.R's with firing angle $\alpha = 0^\circ$ & overlap angle $\mu = 0^\circ$.

* we observe that T_5, T_6 conduct up to $\omega t = 30^\circ$

* from $\omega t = 90^\circ$ to 150° T_1, T_2 conduct.

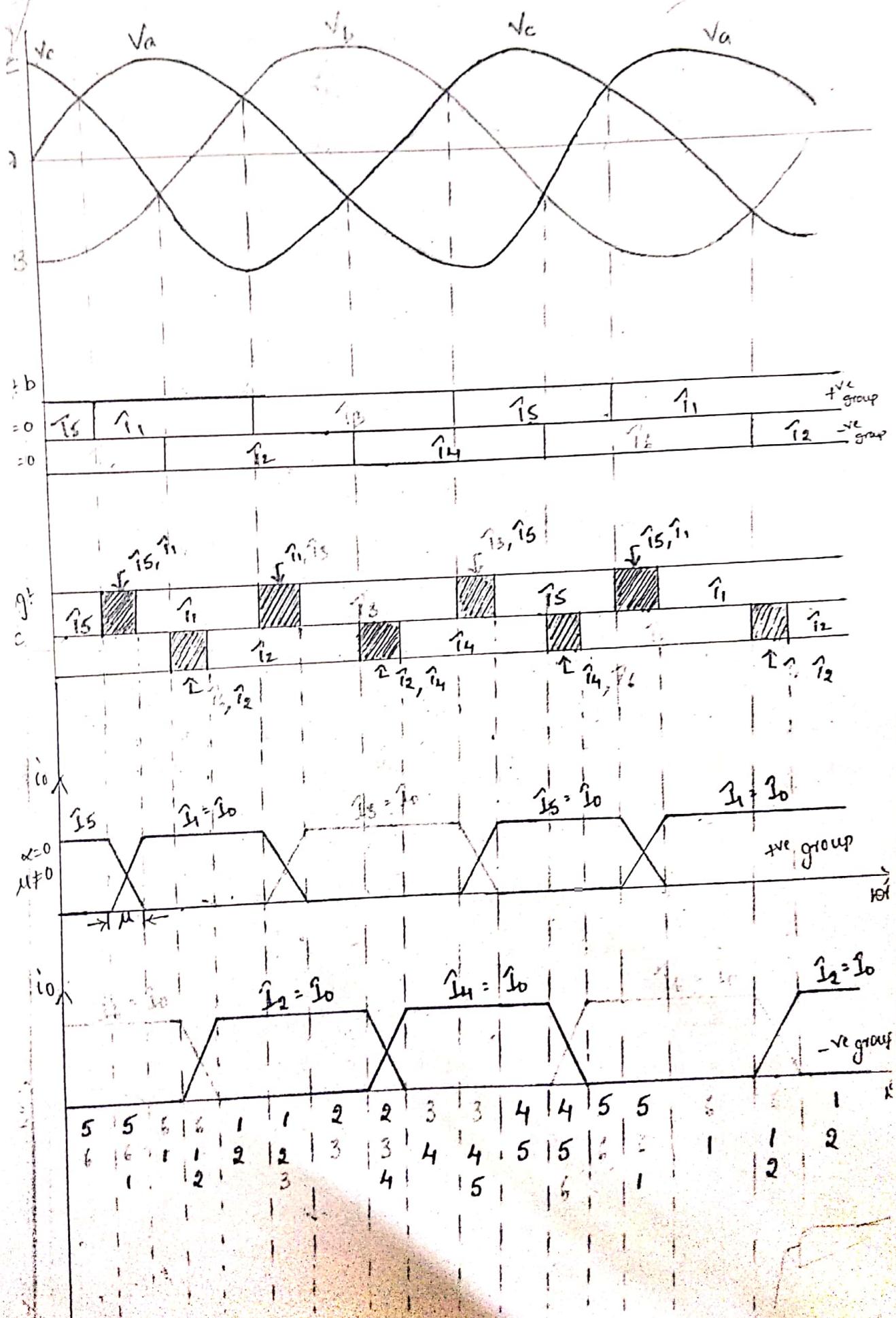
* from $\omega t = 30^\circ$ to 60° T_3, T_4 conduct. etc. so on.

* it is seen that only two S.C.R's conduct at a time, one from the +ve group & the other from -ve group.

* fig:c shows the effect of the overlap from $\omega t = 0^\circ$ to 30° . T_5, T_6 conduct. At $\omega t = 30^\circ$, "T₅" is outgoing S.C.R & "T₁" is incoming S.C.R.

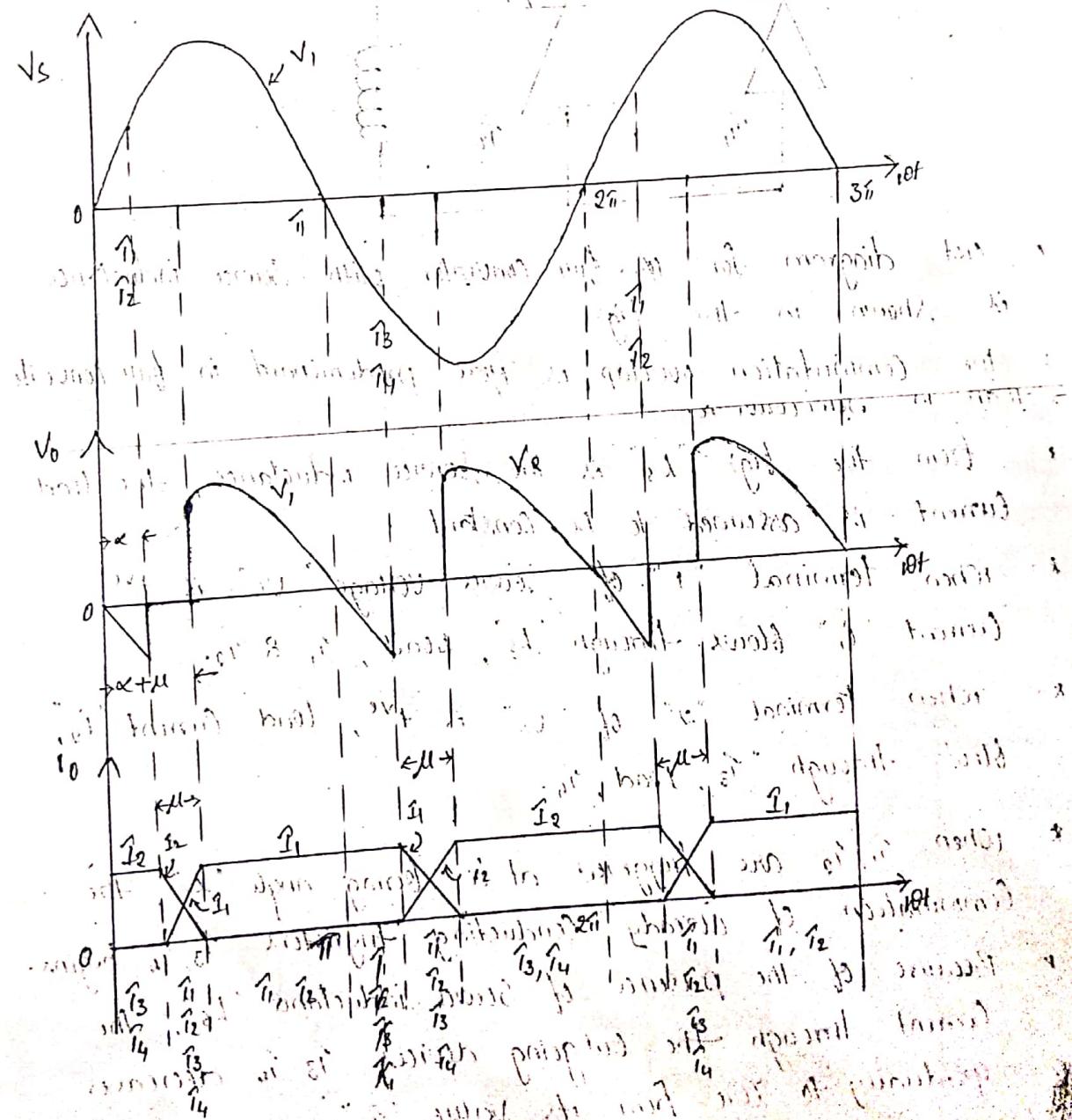
* At "T₁" is triggered, current through "T₅" starts decaying while through "T₁" current began to build up.

Half voltage wave-form's for above cut:

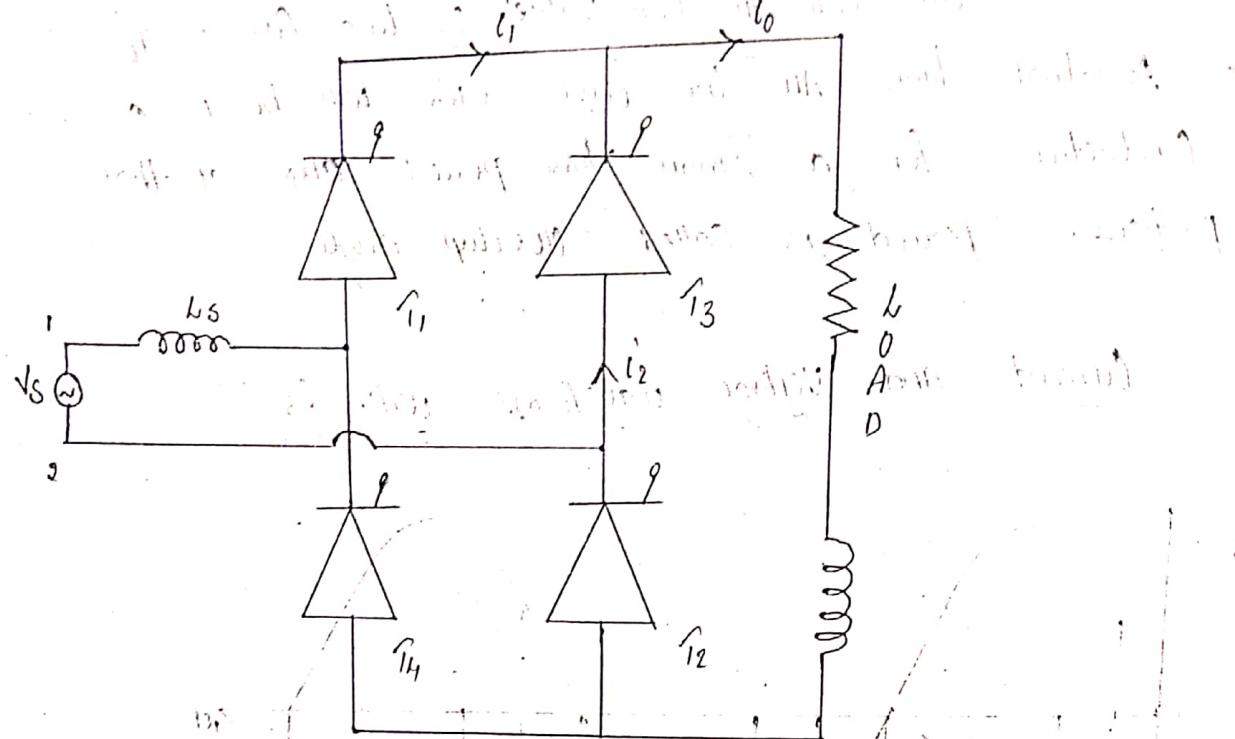


- * When all incoming Thyristors T_1, T_2 , the current gradually build up from zero to full value of load current "I₀".
- * At that time all the four S.C.R's will be in conduction for a small time period. Angle at that particular period is called overlap angle.

* Current and Voltage waveforms with I_s



* 10. full converter with Effect of Source inductance



* cut diagram for 10 full converter with source inductance is shown in the fig:

* the Commutation overlap is more predominant in full converters

* from the fig: "Ls" is the source inductance, the load current is assumed to be constant

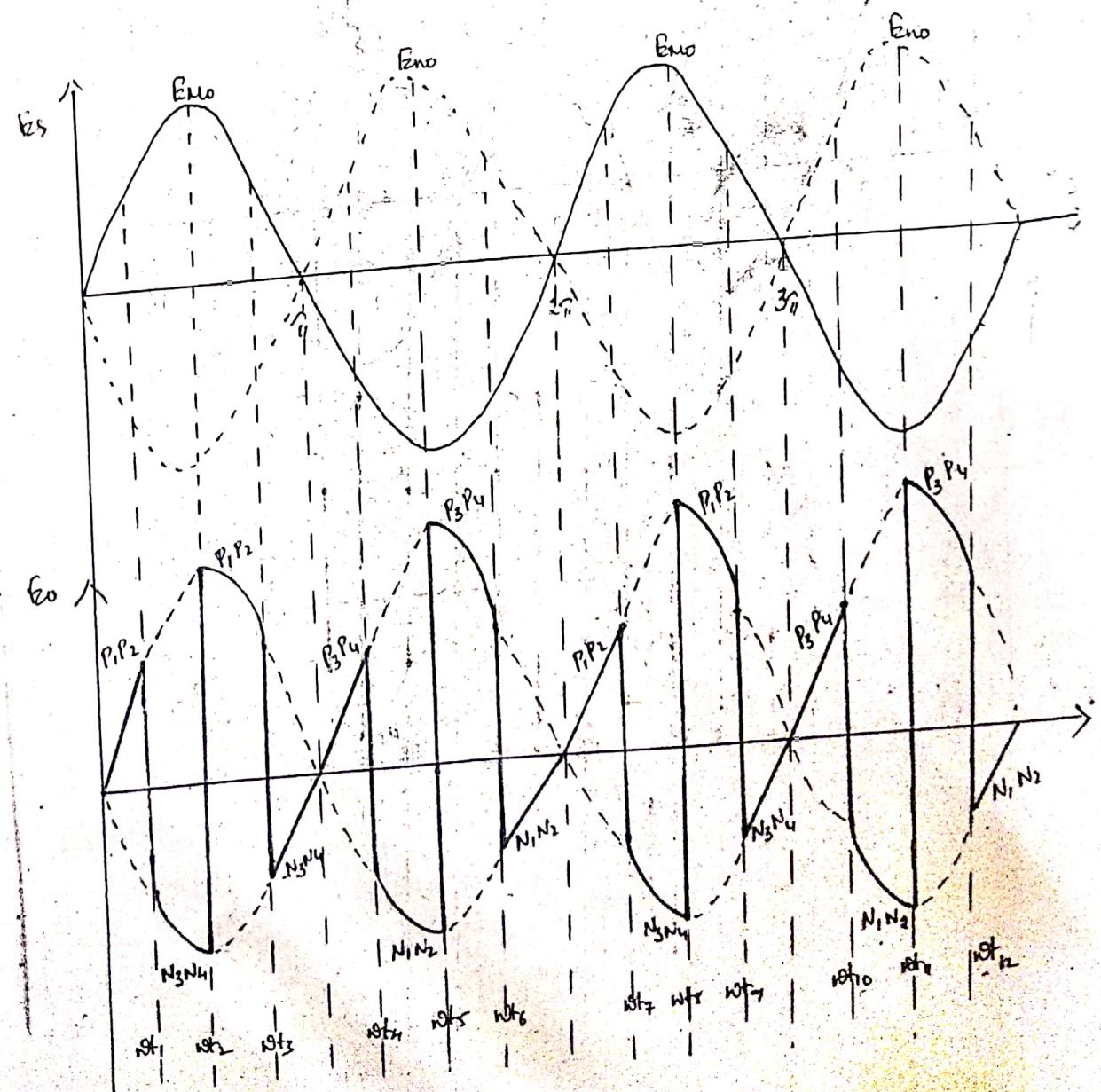
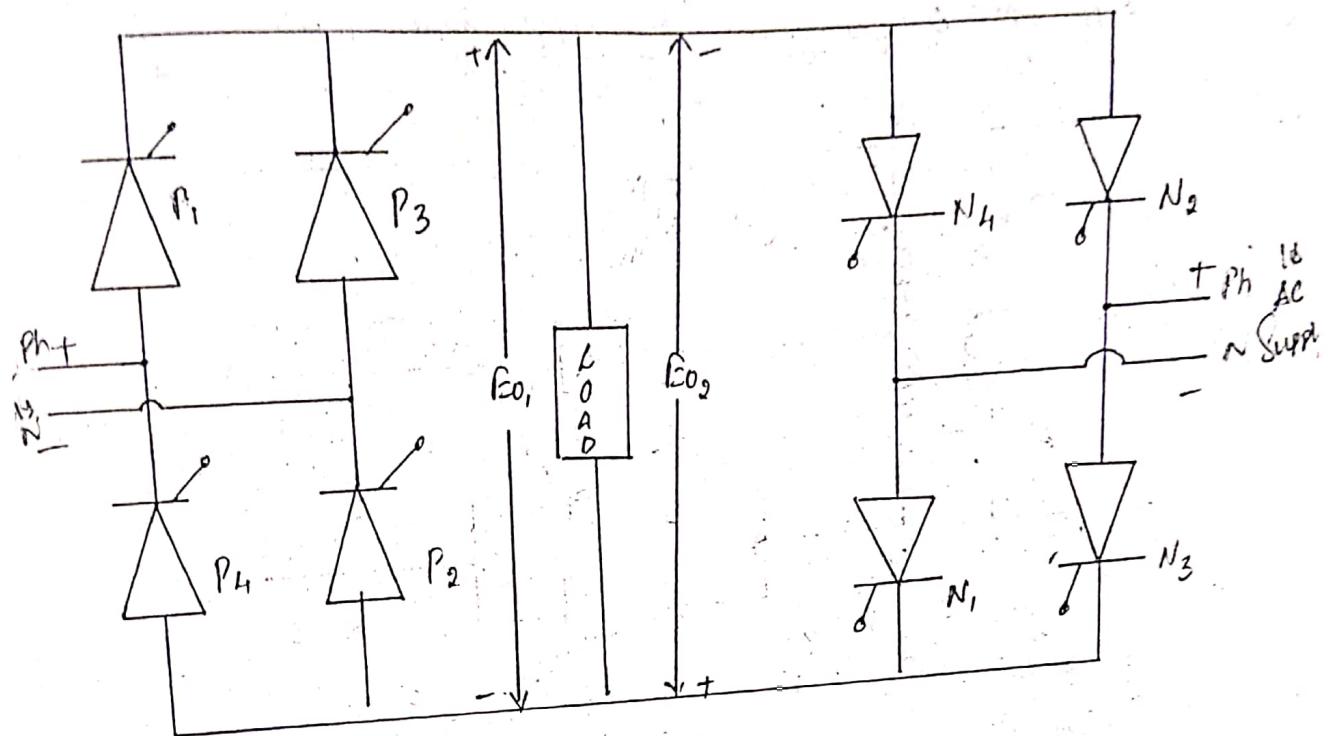
* When terminal "1" of source voltage V_s is +ve current "i1" flows through L_s , load, T_1 & T_2 .

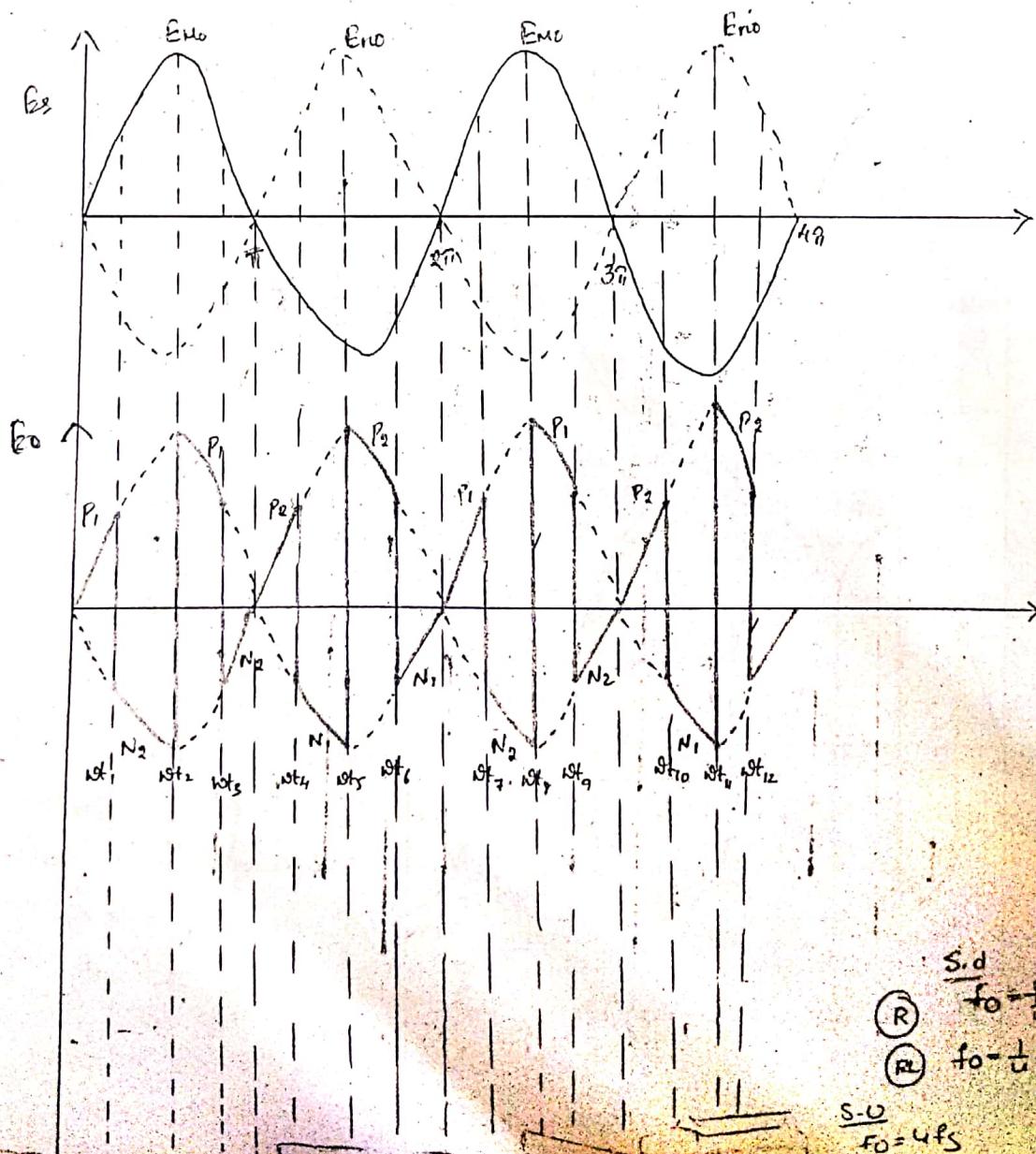
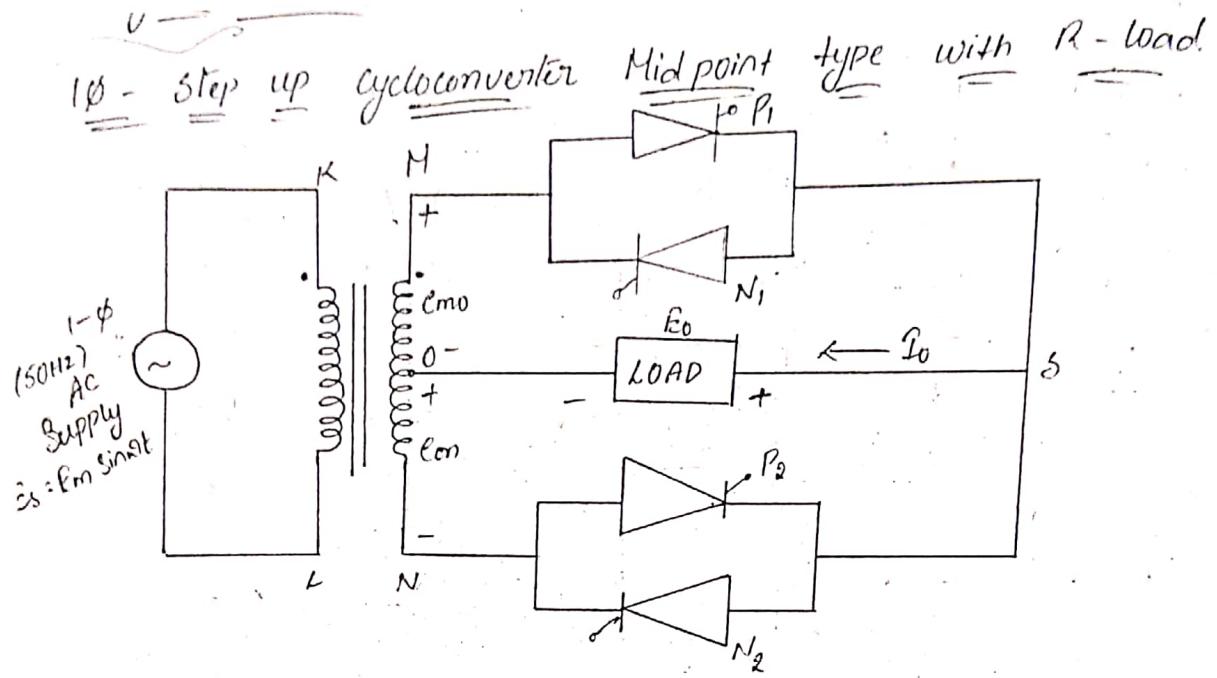
* When terminal "2" of V_s is +ve, load current "i2" flows through T_3 , load, T_4 .

* When T_1, T_2 are triggered at a triggering angle α , the commutation of already conducting thyristors T_3, T_4 begins.

* Because of the presence of source inductance " L_s ", the current through the outgoing devices T_3, T_4 decreases gradually to zero from its value " I_0 ".

* Bridge type Step up Cycloconverter



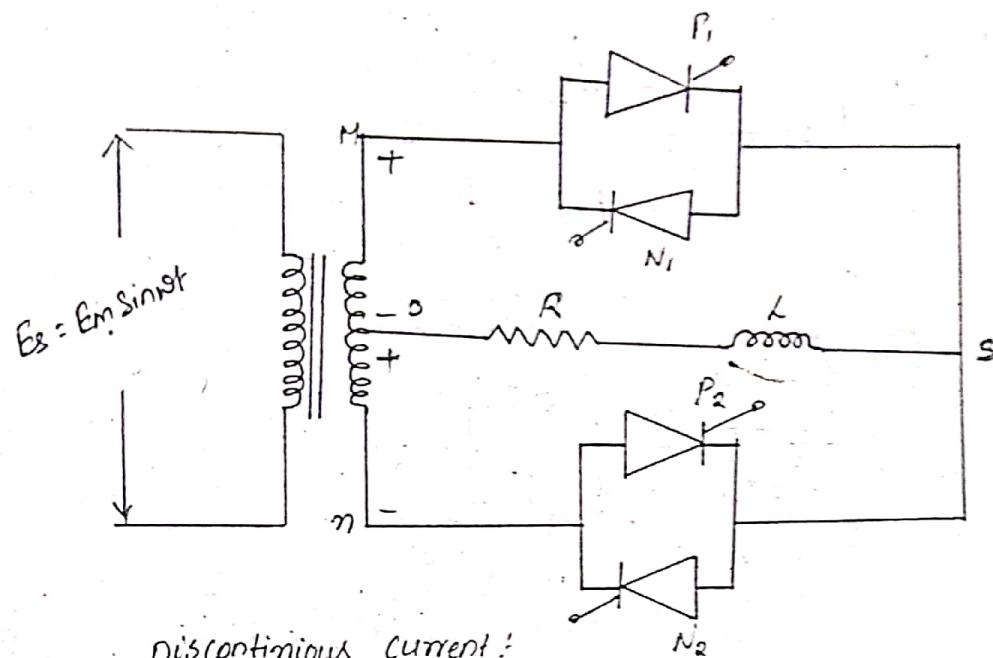


(R) $\frac{S.d}{f_0} = \frac{1}{3} f_s$

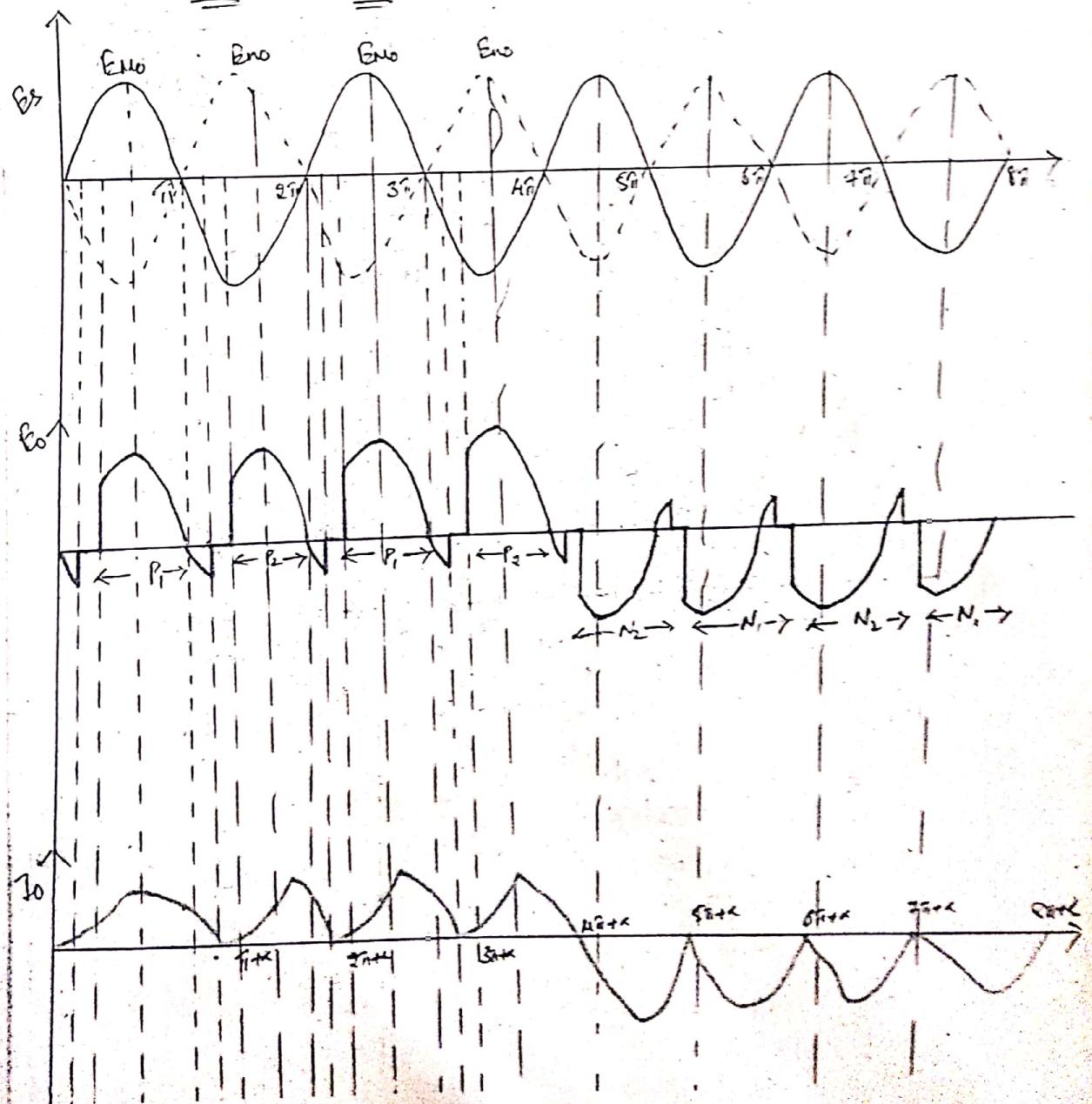
(R_L) $f_0 = \frac{1}{4} f_s$

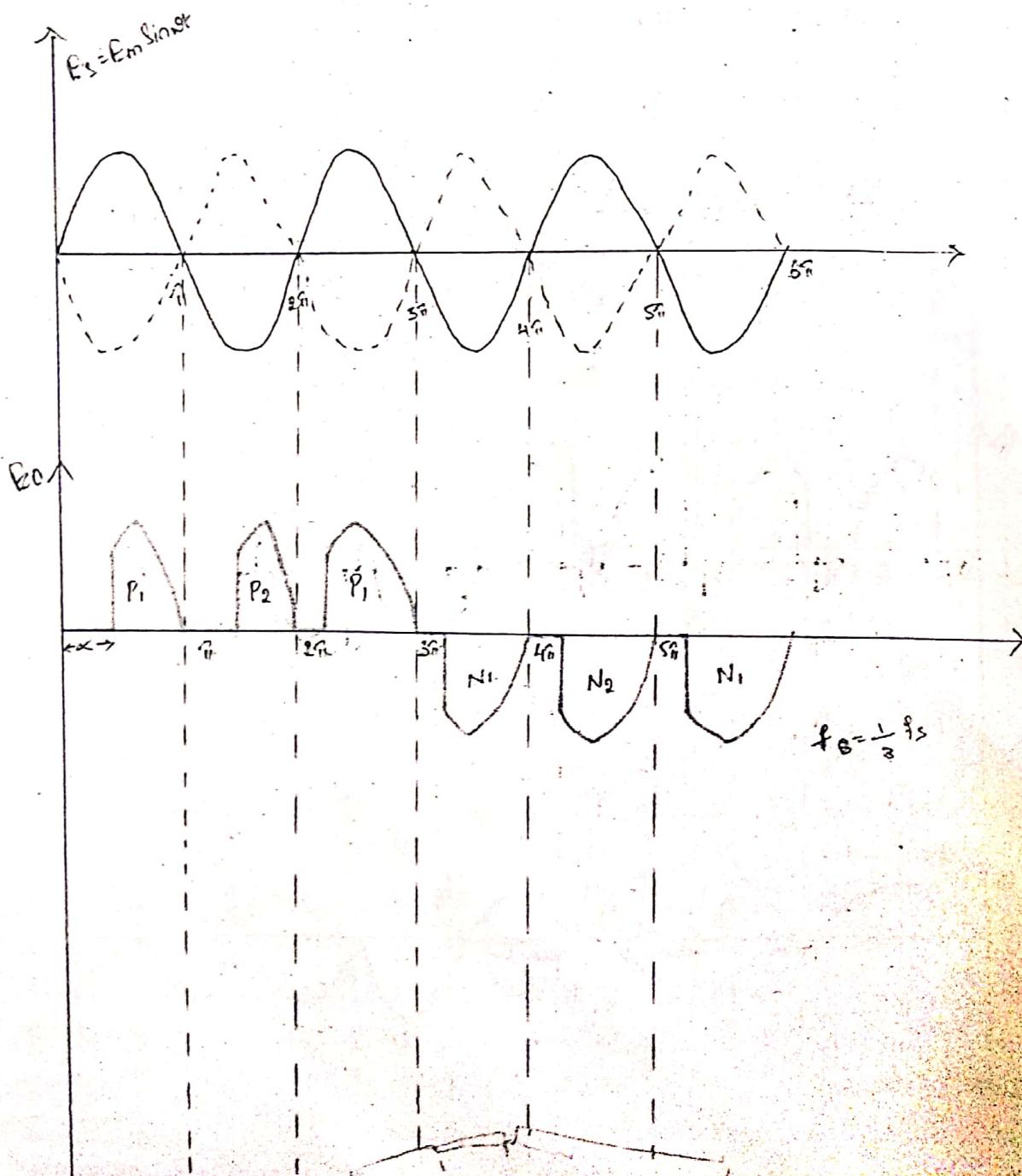
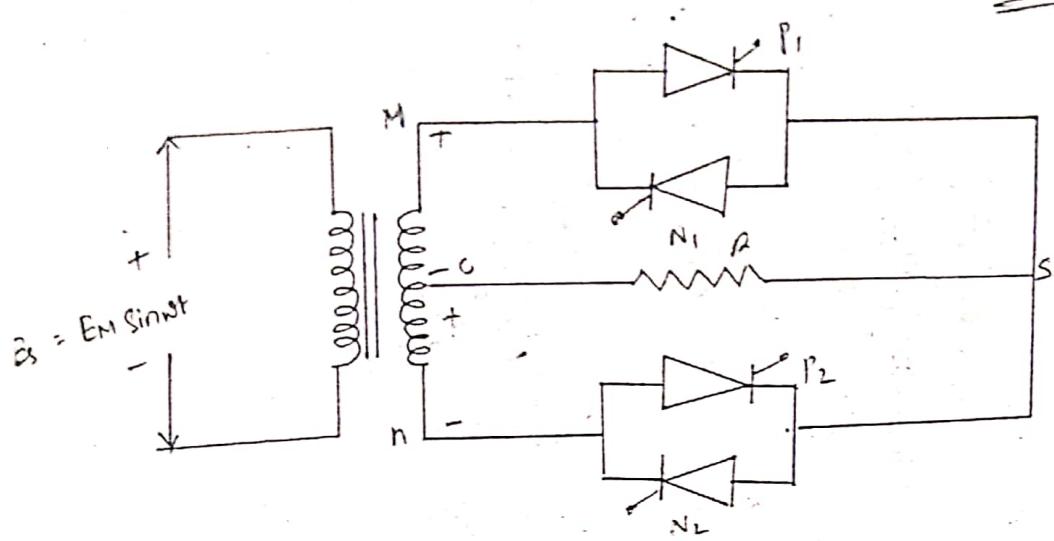
$\frac{S.d}{f_0} = 4 f_s$

* Step down Cycloconverter Midpoint type with R-L load

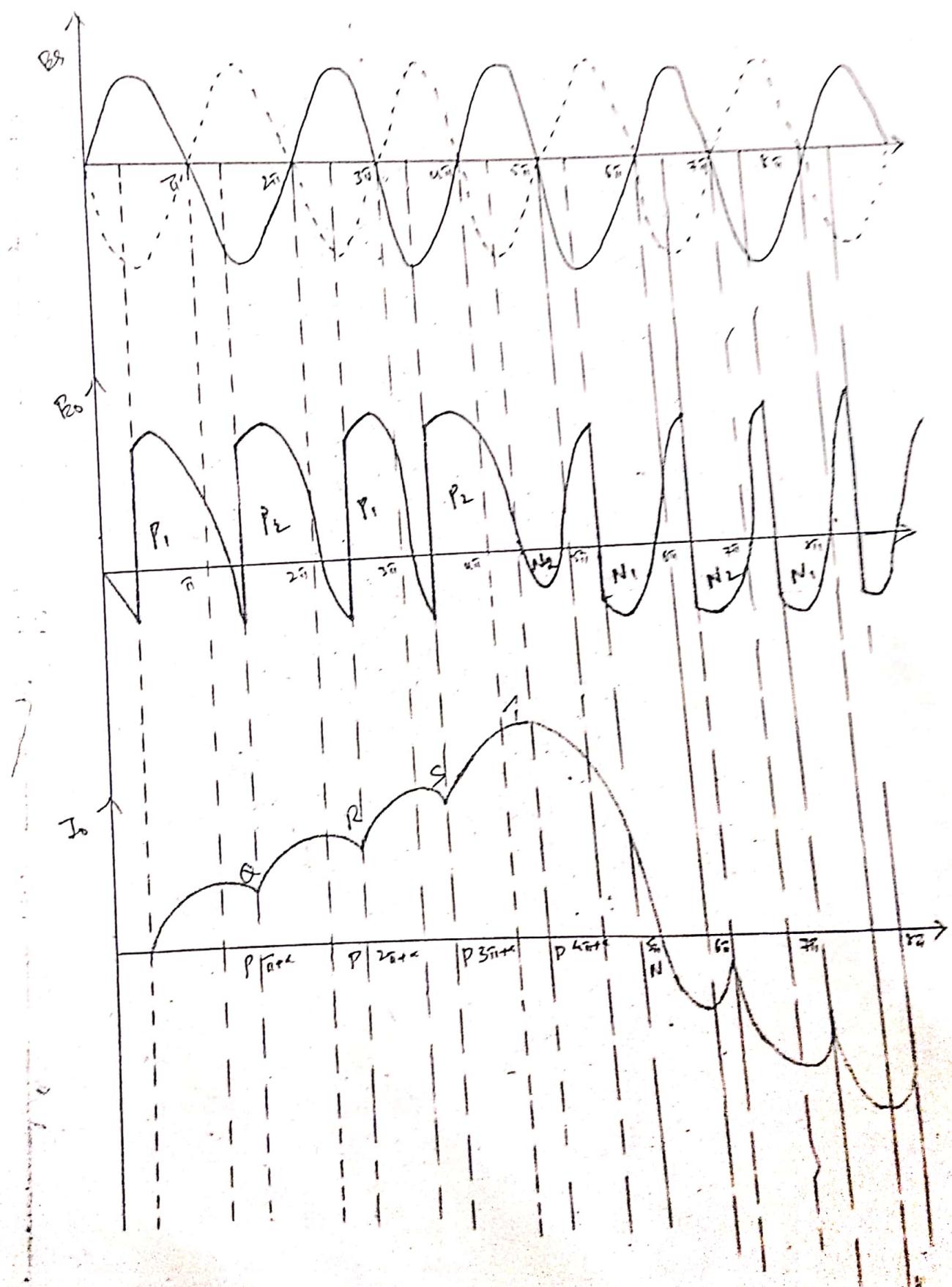


Discontinuous current:





Continuous Load Current



$$f_0 = \frac{1}{4} f_s$$