


 Rug-Rel <small>Commitment towards Technology & Quality Services</small>	ACCEPTANCE TEST PROCEDURE		DOC Name ATP	PART NUMBER 0313-000-274	
IN VEHICLE CREW CONSOLE DP231		REV A	SH No. 1	PREPD. Shruti B R	DATE 23/01/25
		Ver 1.0	No. OF SH 41	APPRD. Athif Allam	DATE
<div>ACCEPTANCE TEST PROCEDURE OF IN VEHICLE CREW CONSOLE (IVCC) DP231</div>					


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<div><u>LIST OF ABBREVIATIONS</u></div> <table><tr><td>SBC</td><td>Single Board Computer</td></tr><tr><td>RS232</td><td>Recommended Standard 232</td></tr><tr><td>RS422</td><td>Recommended Standard 422</td></tr><tr><td>OS</td><td>Operating system</td></tr><tr><td>RAM</td><td>Random Access Memory</td></tr><tr><td>LAN</td><td>Local Area Network</td></tr><tr><td>USB</td><td>Universal Serial Bus</td></tr><tr><td>SSDs</td><td>Solid State Drives</td></tr><tr><td>DDR</td><td>Double Data Rate</td></tr></table>							SBC	Single Board Computer	RS232	Recommended Standard 232	RS422	Recommended Standard 422	OS	Operating system	RAM	Random Access Memory	LAN	Local Area Network	USB	Universal Serial Bus	SSDs	Solid State Drives	DDR	Double Data Rate
SBC	Single Board Computer																							
RS232	Recommended Standard 232																							
RS422	Recommended Standard 422																							
OS	Operating system																							
RAM	Random Access Memory																							
LAN	Local Area Network																							
USB	Universal Serial Bus																							
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Table 1: Technical Specification of CREW CONSOLE

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3. SCOPE OF DOCUMENT:

This document describes the complete procedure to test the physical and functional aspects of the **CREW CONSOLE**. This test includes complete testing of all the I/O viz. USB, RS422 & Ethernet etc.

4. TEST CASES:

S No	Test Cases	Description
01	Processor Test	It tests the processor, RAM and SSD storage detection using pass mark software
02	Ethernet Test	It tests the 2 ports connected to laptop using the Ping operation
03	USB Test	It validate the USB interface Of 2 ports using a mouse & keyboard
04	Serial Port Test	It test of 2 ports(RS422)connected to DB9 Connector using mini com software
05	Joystick Test	All the buttons including movement of joystick validation using test application
06	Membrane Keyboard Test	It validates all the switches and LED's of the membrane keyboard using test application

Table 2: Test cases of CREW CONSOLE

IN VEHICLE CREW CONSOLE
DP231

REV
A

SH No.
10

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41

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5. SYSTEM OVERVIEW:

This shows the complete view of the **CREW CONSOLE**



Figure 1: Isometric view 1 of CREW CONSOLE

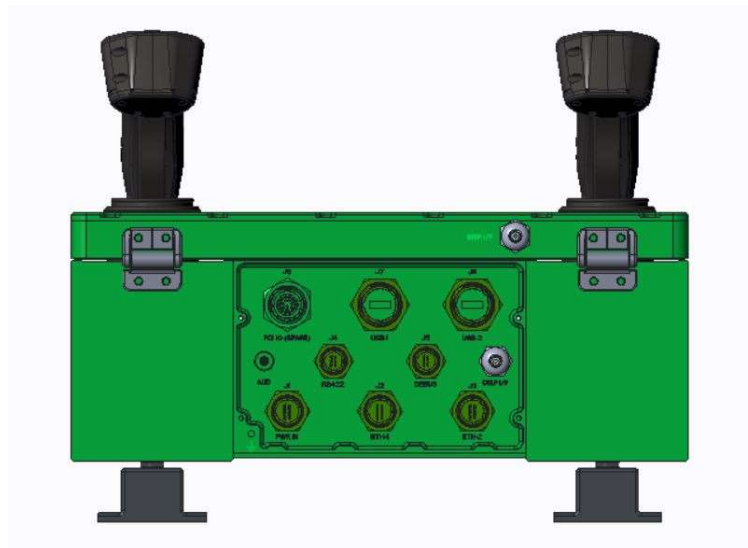


Figure 2: Isometric view 2 of CREW CONSOLE

IN VEHICLE CREW CONSOLE
DP231

REV
A

SH No.
11

PREPD.
Shruti B R

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1.0

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41

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6. GA DRAWINGS:

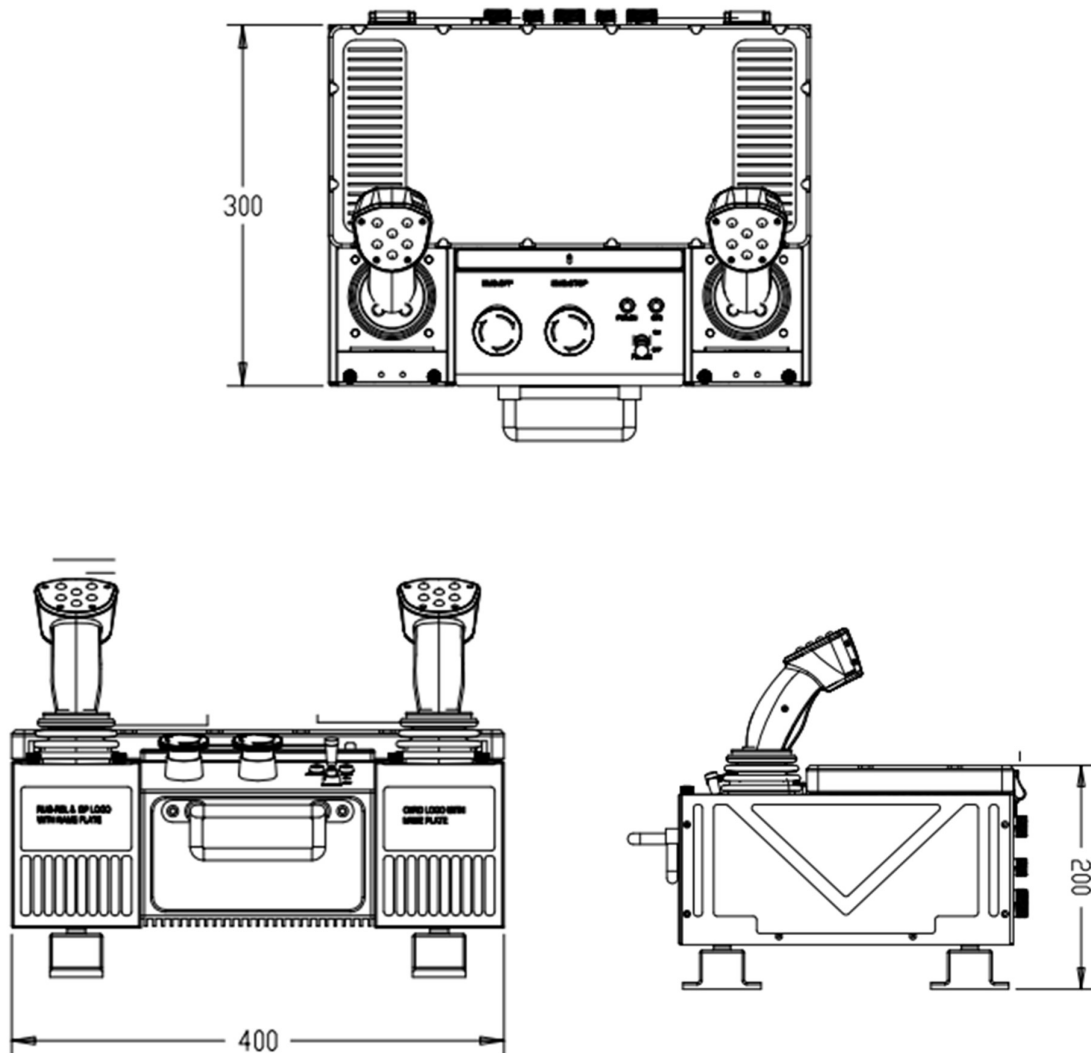



Figure 3: GA Drawings of CREW CONSOLE

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7. EXTERNAL INTERFACE DETAILS:

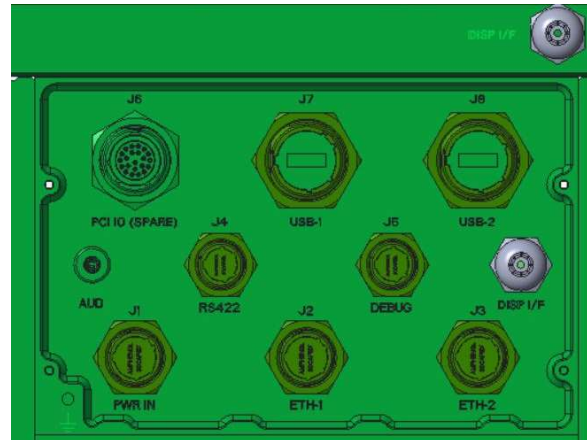



Figure 4: External interface details of CREW CONSOLE

Sl No	Connector Reference	Signal Type	Signal Name	Manufacturer Part No.
1	J1	DC Power	I/P Power	D38999/24WB5PN
2	J2	Ethernet1	ETH-1	D38999/24WB35SA
3	J3	Ethernet2	ETH-2	D38999/24WB35SA
4	J4	RS422	RS422	D38999/24WA35PN
5	J5	RS422	RS422	D38999/24WA35SN
6	J6	Spare	-	D38999/24WC35PN
7	J7	USB-1	-	RE38999/24WDUSB-SB
8	J8	USB-2	-	RE38999/24WDUSB-SB

Table 3: Connector Details of CREW CONSOLE

8. PHYSICAL INSPECTION:

- Record the serial number and measure the Dimensions of the CREW CONSOLE unit and record the measured readings in Dimension measurements table.
- Visual inspection to be carried out to check all the screws are properly intact and tightened.
- Check all the Circular connectors are properly intact and tightened.
- Check for any Physical damages on the chassis.

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9. INTERNAL BLOCK DIAGRAM:

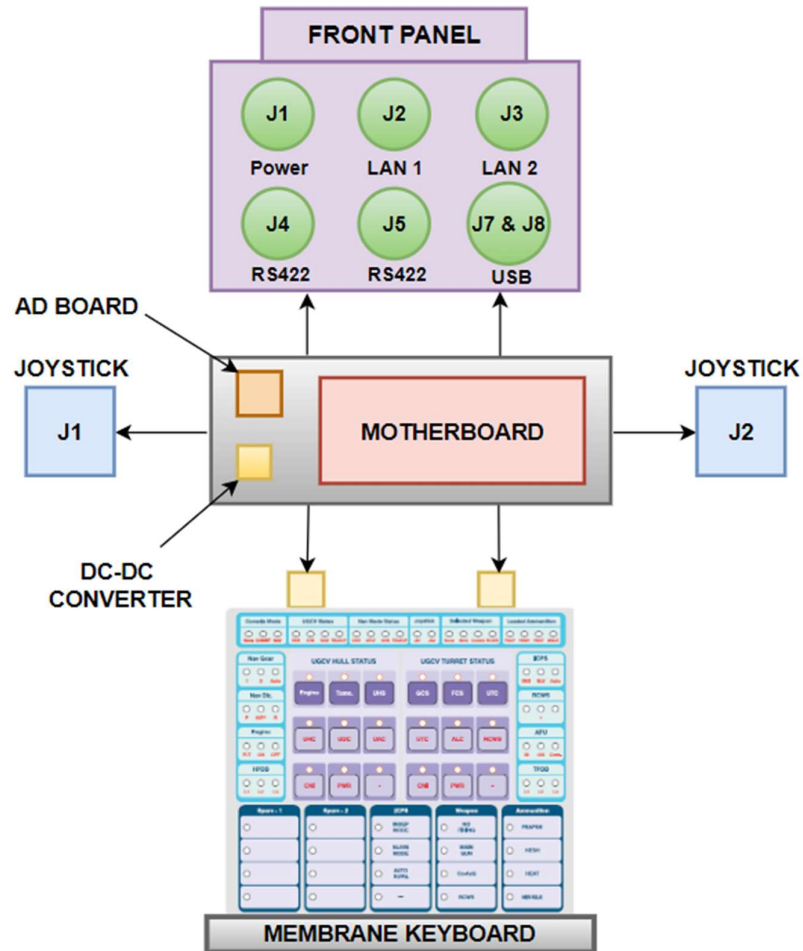



Figure 5: Internal Block Diagram of CREW CONSOLE

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10. TEST SETUP:

The test set up used in the Electrical/Functional tests of **CREW CONSOLE** is as depicted in Figure 6.

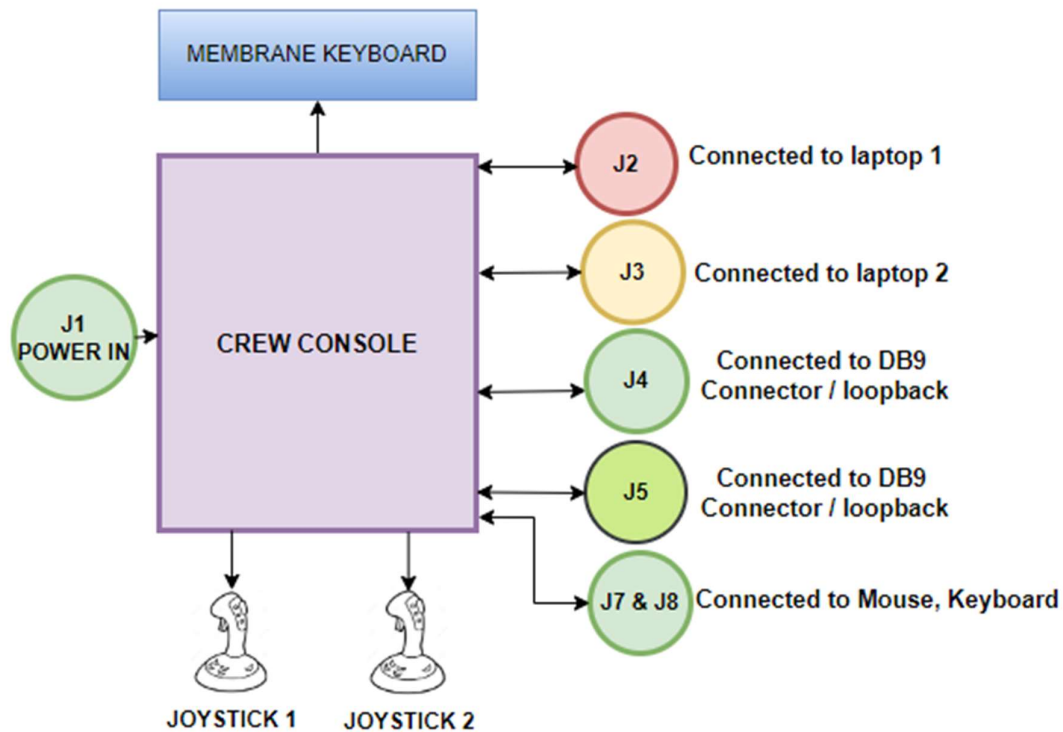



Figure 6: Test setup for functional test of **CREW CONSOLE**

11. FUNCTIONAL TESTS:

Functional tests comprise of the full range of tests to be carried out on the **CREW CONSOLE** to establish its Functional/ Specification compliance as per the Operational Requirements. The list of functional tests to be carried out and the test procedure is described in this Section.

11.1 Test Equipment and Accessories

List of the test equipment required for performing the acceptance tests are detailed as follows.

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11.1.1 Testing Cables

SL. No.	Description	Quantity
1	Power connector Mating Cable assembly – J1	01 No.
2	Ethernet connector Mating Cable assembly – J2&J3	02 Nos.
3	RS422 connector Mating Cable assembly -J4	01 No.
4	RS422 connector Mating cable assembly- J5	01 No.
5	USB connectors Mating cable assembly- J7 & J8	02Nos.

Table 4 : List of test cables

11.1.2 External Devices

SL. No.	External Devices Required	Quantity
1	External PC/ Laptop the following software installed: Ubuntu	1

Table 5: List of external devices

11.1.3 Drivers and software to be installed in CREW CONSOLE

SL. No.	Drivers/ Software
1	Minicom on Ubuntu (for serial ports testing)
2	Burn In Test Pass Mark software on SBC
3	Membrane keyboard test application
4	Joystick Test application

Table 6: List of Drivers/Software to be installed

12. IN VEHICLE CREW CONSOLE TEST PROCEDURE


The below section describes the testing procedure of In Vehicle Crew Console


12.1 Power Testing


Testing of the Power involves detection and working of all functional cards.

12.1.1 Power ON test

1. **Test Objective:** To ensure the unit is turned on and the functionality is as per the expected results in the TDRS-3.

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<p>2. Test Procedure:</p> <ol style="list-style-type: none"> Connect the power cable between power connector (J1) on External Interface Panel and DC power supply. Switch on the DC Power supply and ensure “PWR ON” led glows RED on the external Interface panel, which confirms that Power supply is reaching the Crew Console & remaining devices. Switch on the toggle; the green LED on the external interface panel will glow, confirming that the system will begin the boot up process on the SBC. The system boots up with Ubuntu on SBC which is displayed on the external monitor. Check USB keyboard and mouse are working for SBC. Note down the measured value in TDRS-3 <p>Note:</p> <ol style="list-style-type: none"> Unit to be cleaned of dust and dirt before start of test Maintain Min.1U free space above the unit during testing for optimum thermal performance This orientation to be maintained during all testing. <p>12.1.2 Power OFF test</p> <ol style="list-style-type: none"> Test Objective: To ensure the unit is turned OFF and expected results. Test Procedure: <ol style="list-style-type: none"> Shutdown the SBC. Turn OFF the Power Switch. Note down the measured value in TDRS-3 <p>12.2 SBC Testing (Ubuntu)</p> <p>Test Objective: The objective of this test is</p> <ol style="list-style-type: none"> To ensure and display the detection of processor To detect and detail the RAM configuration To detect the 1Gb network port 1 and port 2 To detect the USB port To detect the Serial Port To detect the RS422 					

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<div>12.2.1 Configuration Settings</div> <div><div>a. Connect J2 & J3 mating cable to laptop.</div><div>b. Assign IP address to Crew Console.</div><div>c. Irrespective of IP address of Crew Console and Laptop, the default gateway address should be the same on both Crew Console and Laptop. (E.g., For Ethernet1(J2) - IP address: 192.168.1.20, Subnet Mask: 255.255.255.0) For Ethernet2(J3)- IP address: 192.168.1.20, Subnet Mask: 255.255.255.0)</div><div>d. Connect loop back cables assembly to the DB9 connector of RS422 connector mating cable assembly-- J4 & J5.</div></div> <div>12.2.2 Test Procedure for detection of processor, SSD Storage & RAM:</div> <div><div>a. Log In to the root account.</div><div>b. Go to Path-Home-> download -> bitlinux4.1.1002.tar.gz (Extract the file)-> bitlinux4.1.1002->64bit->Right click on the "Open in Terminal" program.</div><div>c. Change the mode to 777 using command "chmod 777 burnintest" and press enter</div><div>d. Change your current working directory to "burnintest" by typing "cd path_to_burnintest_folder" (There is an easy way to copy path by dragging the burnintest icon into the terminal) and press enter</div><div>e. Open "BurnInTest" using command ". /bit_cmd_line_x64".</div><div>f. The test will take 15mins to complete. Result will be displayed on Screen after completion of test.</div><div>g. Note down the measured /observed values in TDRS-4 &5, against the respective portion of the tests</div></div> <div>Note: This procedure is invoked once with all options selected.</div> <div>12.3 RS422 – COM 3 PORT TEST (Ubuntu)</div> <div><div>1. Test Objective: To detect and test the RS422 – ttyS3 port.</div><div>2. Test Procedure:<div><div>a. Connect RS422 loopback cable assembly to the DB9 connector (RS422 port of SBC) of RS422 connector Mating cable assembly- J4</div><div>b. Open Terminal.</div><div>c. Start minicom by using command "sudo minicom -s".</div><div>d. Enter Serial Port setup menu.</div><div>e. Press "A" type "/dev/ttyS3".</div><div>f. Save setup as dev_ttyS3 by selecting "save setup as" option.</div><div>g. Exit from setup.</div><div>h. Type keys to display.</div><div>i. Record the observations in TDRS-6</div></div></div></div>						

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12.4 RS422 – COM 1 PORT TEST (Ubuntu)

1. **Test Objective:** To detect and test the RS422 – ttyS0 port.
2. **Test Procedure:**
 - a) Connect RS422 loopback cable assembly to the DB9 connector (RS422 port of SBC) of RS422 connector Mating cable assembly- J5
 - b) Open **Terminal**.
 - c) Start minicom by using command “**sudo minicom -s**”.
 - d) Enter Serial Port setup menu.
 - e) Press “**A**” type “**/dev/ttyS0**”.
 - f) Save setup as dev_ttyS0 by selecting “**save setup as**” option.
 - g) Exit from setup.
 - h) Type keys to display.

12.5 JOYSTICK TEST (Ubuntu)

1. **Test Objective:** To detect and test the joystick.
2. **Test Procedure:**
 - 1) Open **jstest-gtk** from the Application menu by double-clicking it. The application window appear as shown in below figure.

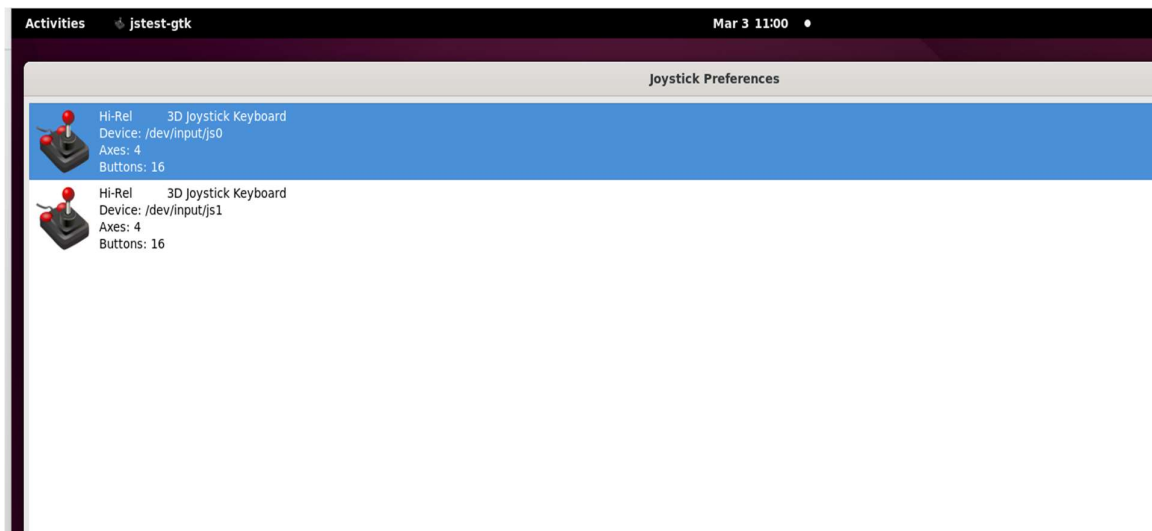



Figure 7: Testing for JOYSTICK 1 & 2 application

- 2) Select the joystick device (**/dev/input/js0**) from the list. A new window will display.
 - The number of **Axis** and their positions.
 - The number of **Buttons** and their states.

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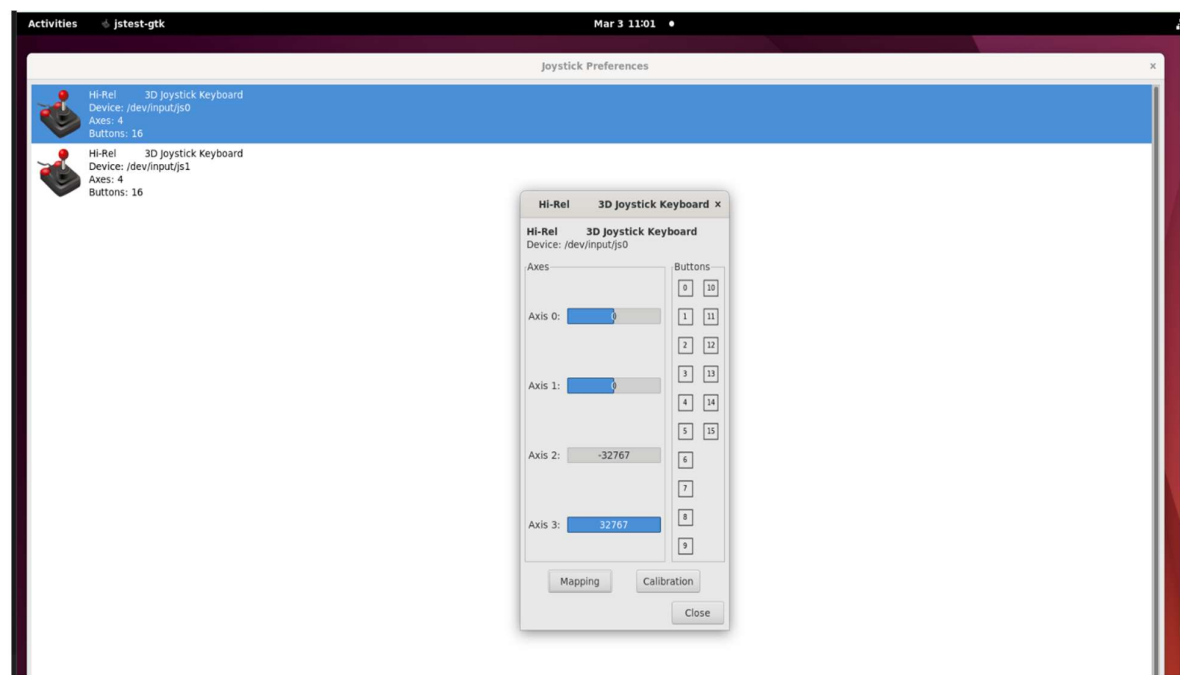


Figure a)

- Move the joystick in all directions and observe axis values changing. Press all buttons and verify that their states toggle.

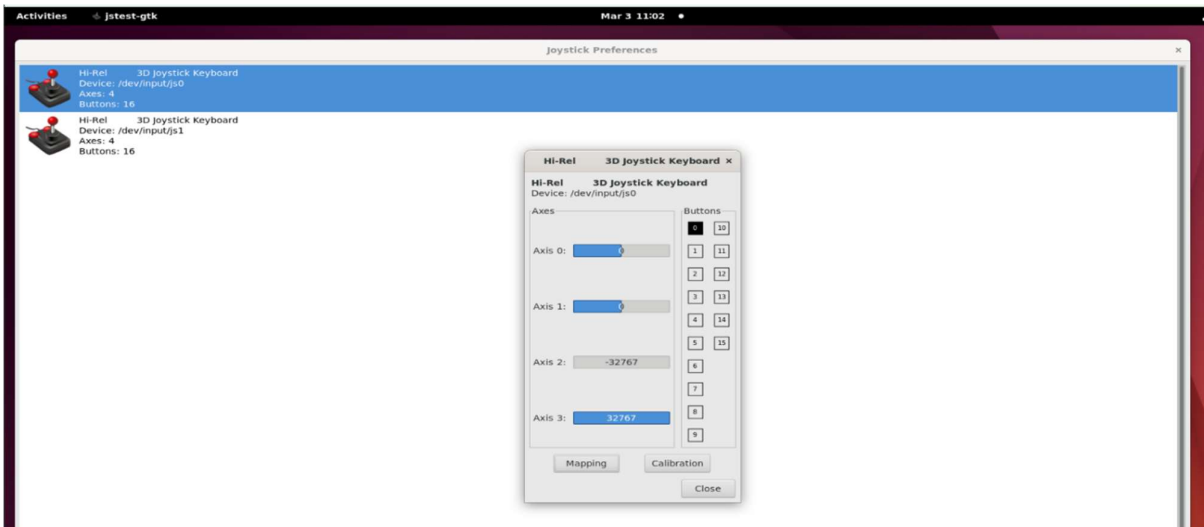



Figure b)

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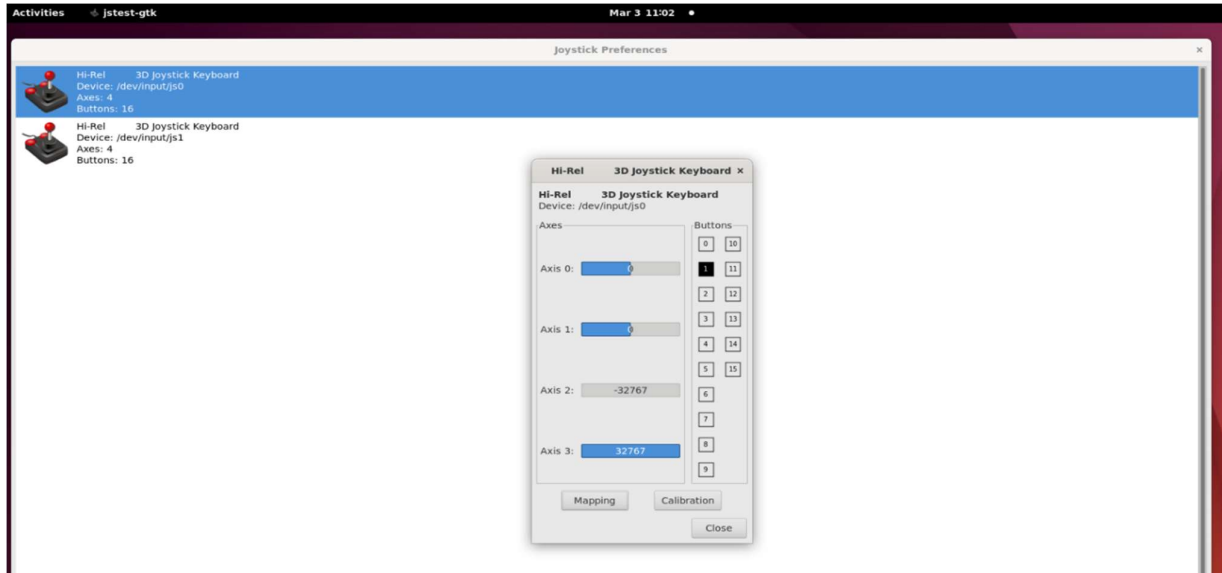


Figure c)

NOTE: Repeat the test for Joystick 2 (`/dev/input/js1`) by following the above steps.


12.6 MEMBRANE KEYBOARD:

1. **Test Objective:** To detect and test the Membrane Keyboard.
2. **Test Procedure:**
 1. Open the server application by entering 127.0.0.1 in a web server.
 2. The login form will automatically appear once the server is running.
 3. The login form consists of two input fields and a button:
 - a. **Username :** admin
 - b. **Password :** 123

Login Form

User Name

Password

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4. After successful login, the main GUI interface will load as shown in below figure.

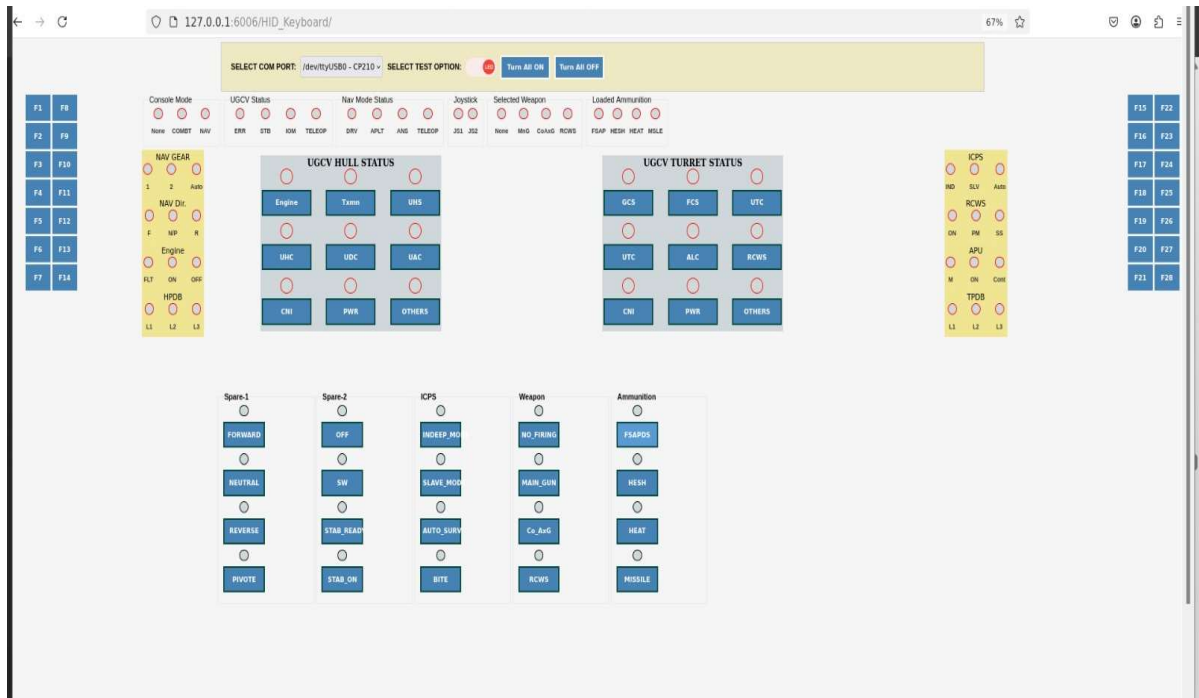


Figure 8: Main GUI Interface

5. Select COM Port: Dropdown to select the appropriate serial port (e.g /dev/ttyUSB0) and TEST OPTION: Select **LED** as shown in below figure a).

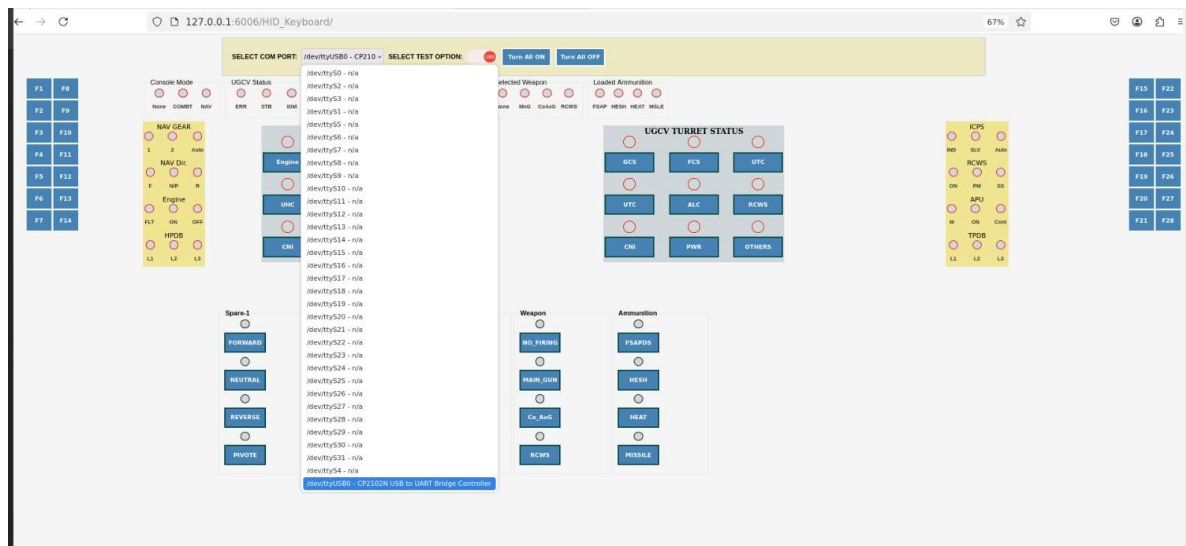


Figure a)

IN VEHICLE CREW CONSOLE
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6. Click the "Turn All ON" button. All LEDs in the GUI will light up as shown in below figure b).

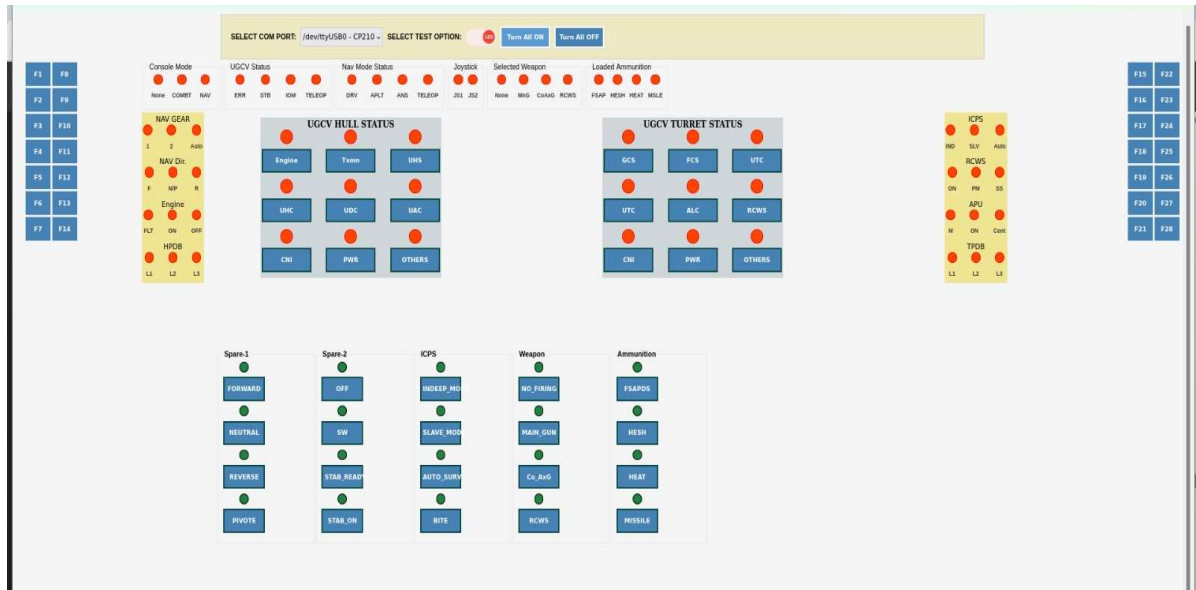


Figure b)

7. Click the "Turn All OFF" button. All LEDs in the GUI will turn off as shown in below figure c).

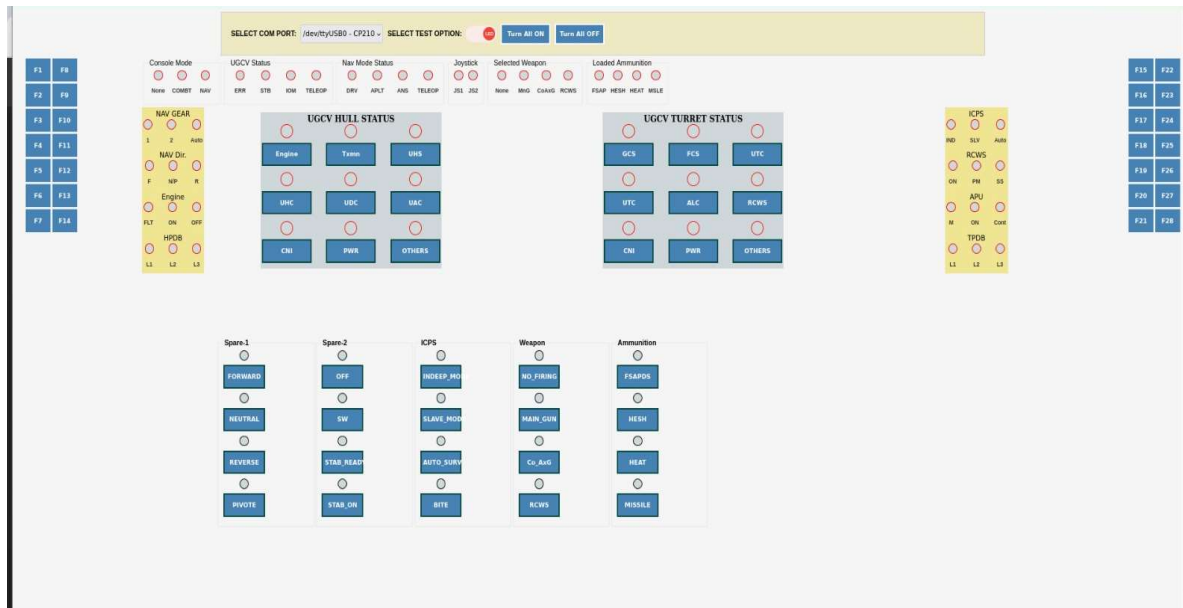



Figure c)

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8. Select TEST OPTION at the top. Scroll through the option and select **HID**. Press the “Engine” button on the physical membrane keyboard, the Engine button in the GUI will blink to confirm the interaction as shown in below figure d).

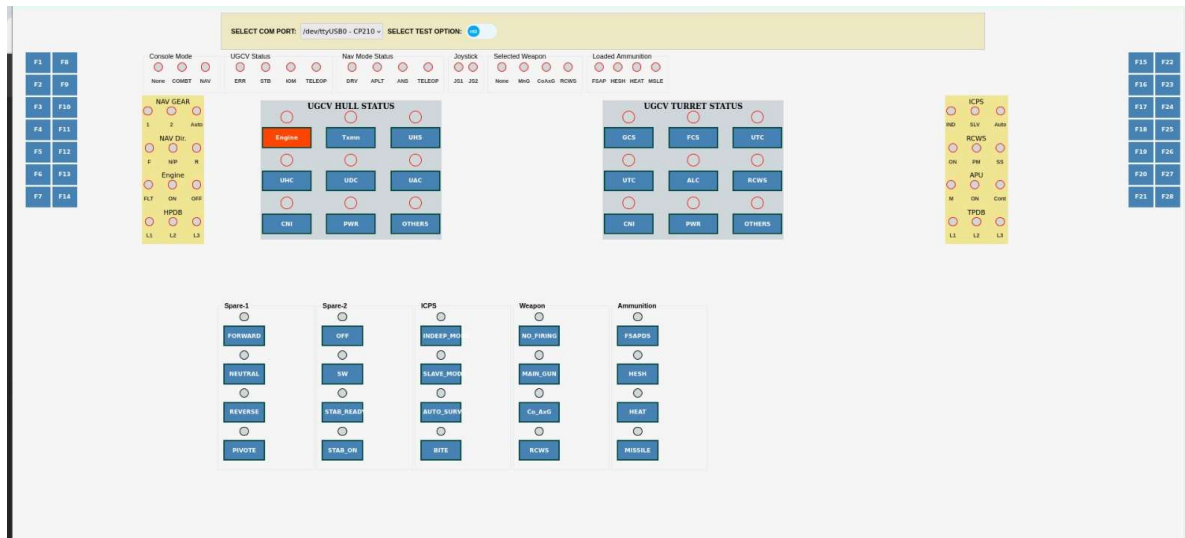



Figure d)

9. Repeat this for all other buttons on the membrane keyboard.

12.7 EMERGENCY BUTTON TEST:

- Test Objective:** To detect and test the Emergency Button.
- Test Procedure:**
 - Navigate to the directory.
cd/home/Downloads/AsriCoreApi_v0.0.27.0/sample → Right click on the “open in terminal” program.
 - Run the compiled program “sudo ./sample-x86_64”
 - Password: root123


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- d) Press the EMG. OFF & EMG. STOP button, observe that the state in the terminal logs, the expected output should be shown in below figure.



Figure 9.a): Testing of Emergency OFF & STOP Buttons (ON)

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<p>e) Release the EMG. OFF & EMG. STOP button, observe that the state in the terminal logs, the expected output should be shown in below figure</p> <div><pre>EMG.OFF_0 OFF. EMG.STOP_2 OFF. EMG.OFF_0 OFF. EMG.STOP_2 OFF. EMG.OFF_0 OFF. EMG.STOP_2 OFF. EMG.OFF_0 OFF. EMG.STOP_2 OFF. EMG.OFF_0 OFF. EMG.STOP_2 OFF. EMG.OFF_0 OFF. EMG.STOP_2 OFF.</pre></div>						
<p>Figure 10.b): Testing of Emergency OFF & STOP Buttons (OFF)</p>						

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<div> <div> <div>TEST DATA RECORD SHEET – 1</div> <div>APPENDIX ‘A’-FUNCTIONAL TEST DATA RECORDS</div> </div> <div> <div> <div>Project : DP231</div> <div>DUT : In Vehicle Crew Console</div> <div>Serial No. :</div> </div> <div> <div>Date :</div> <div>Test Condition :</div> </div> </div> </div>					
S.NO	SPECIFICATIONS	Observed Value	REMARKS OK/NOT OK		
Dimensions:					
a	Length:300mm±5%				
b	Width:400mm±5%				
c	Height:200mm±5%				
d	Weight: 12Kg				
Connector Discription:					
e	J1(D38999/24WB5PN)				
f	J2(D38999/24WB5SA)				
g	J3(D38999/24WB5SA)				
h	J4(D38999/24WA35PN)				
i	J5(D38999/24WA35SN)				
j	J6(D38999/24WC35PN)				
k	J7(RE38999/24WDUSB-SB)				
l	J8(RE38999/24WDUSB-SB)				
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		ACCEPTANCE TEST PROCEDURE		DOC Name ATP	PART NUMBER 0313-000-274		
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TEST DATA RECORD SHEET – 2

ISOLATION TEST

Project : DP231
DUT : In Vehicle Crew Console
Serial No. :

Date :

Test Condition :

S.NO	PARAMETER	SPECIFICATIONS	Observed Value	REMARKS OK/NOT OK
a	J1 (A & C) +28V	No continuity should come		
b	J1 (B & D) GND	No continuity should come		
c	J1 (A & E) Earth	No continuity should come		

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TEST DATA RECORD SHEET – 3

Power ON & OFF Test

Project : DP231
DUT : In Vehicle Crew Console
Serial No. :

Date :
Test Condition :

Power ON test:

SI No	Test Description	Specified values	Observed Value (Yes /No)	Remarks
1	Switch ON DC	PWR_ON LED RED glows		
2	"PWR SW" in ON position	SBC booted with Ubuntu 22.04		

Power OFF test:

SI No	Test Description	Specified values	Observed Value (Yes /No)	Remarks
1	Switch OFF DC	PWR_ON RED LED OFF		
2	Power supply OFF position	SBC - No output on monitor		

Power Consumption test:

	Voltage (V)	Current (A)	Remarks
18V			
24V			
32V			

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TEST DATA RECORD SHEET – 4

SBC Testing (Ubuntu)

Project : DP231
DUT : In Vehicle Crew Console
Serial No. :

Date:

Test Condition:

Processor Detection test

SI No	Test Name	Specified values	Observed Value	Remarks
1	Processor	CPU Detected		
2	CPU manufacturer	Genuine Intel		
3	CPU Type	13th Gen Intel(R) Core (TM) i7-1365UE		
4	CPUID	Family 6, Model 186, Stepping 3		
5	Physical CPU's	1		
6	Cores per CPU	10		
7	Hyperthreading	Enabled		
8	CPU speed	1700.0 MHz		

RAM Detection test


SI No	Test Name	Specified values	Observed Value	Remarks
1	RAM Test	RAM detected		
2	Total Physical Memory	7718 MB		
3	Memory devices			
3.1	Channel A-D	8192 MB, DDR4, 3200 MT/s		

SSD Storage detection test

SI No	Test Name	Specified values	Observed Value	Remarks
1	SSD storage detection	SSD detected		
2	Disk drive:	256GB		

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TEST DATA RECORD SHEET – 5

SBC Testing (Ubuntu)

Project : DP231
DUT : In Vehicle Crew Console
Serial No. :

Date:

Test Condition:

Network Ports test

Test Setup for ETH Ping:

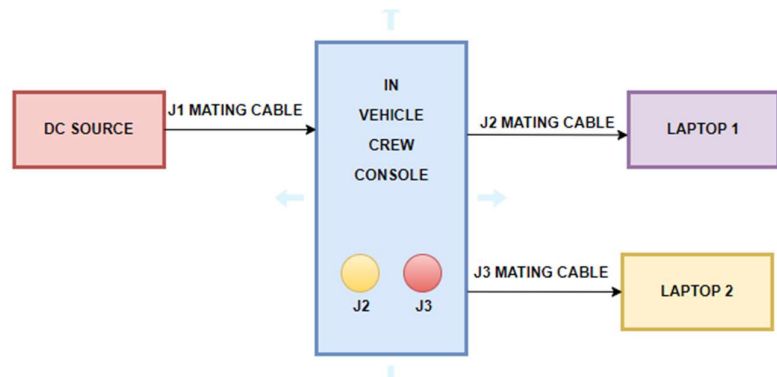


Figure 11: Test setup of Eth ping Test

Ethernet Port 1 Test

Sl No	Test Name	Specified values	Observed Value	Remarks
1	Ethernet Port	Ethernet Port detected		
2	Network	Intel(R) I210 Gigabit Network Connection		
3	IPv4	Assign any IP address		
4	Speed	1000Mb/s		

Ethernet Port 2 Test

Ethernet Port 2 is connected to the ethernet switch through backplane internally. Check for the port speed showing 1000Mbps.

Sl No	Test Name	Specified values	Observed Value	Remarks
1	Ethernet Port	Ethernet Port detected		
2	Network	Intel(R) I210 Gigabit Network Connection		
3	IPv4	Assign any IP address		
4	Speed	1000Mb/s		

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Procedure for ping test:

- Connect J2 mating cable to laptop.
- Assign IP address and gateway in network setting as shown above.
- Open the "Open in terminal".
- Type "ping" in the black box and hit the space bar.
- Type the IP address you'd like to ping (e.g., 10.XXX.X.X).
- Ping reply should be received.

RS422-COM1 Port test:

SI No	Test Name	Specified values	Observed Value	Remarks
1	COM Port	COM Ports detected		
2	Communications Port:	TtyS0		
3	Serial Port: ttyS0	Result: PASS		

USB port test

SI No	Test Name	Specified values	Observed Value	Remarks
1	USB Ports	USB Ports detected		
2	USB Ports	USB x HCI Compliant Host Controller		

Note: The above results are obtained when USB key board or joystick is connected.
Check for the working of Keyboard.

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TEST DATA RECORD SHEET – 6

RS422 – COM 3 PORT TEST (Ubuntu)

Project : DP231
DUT : In Vehicle Crew Console
Serial No. :

Date:


Test Condition:

RS422 - COM3 port test (Ubuntu)

Sl No	Test Name	Specified values	Observed Value	Remarks
1	RS422 Port	RS422 Port detected		
2	RS422 Port	Keys pressed on the keyboard to be shown on GUI of Minicom. E.g.: 00 AA EE WW.		

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TEST DATA RECORD SHEET – 7

MEMBRANE KEYBOARD & BEZEL KEYS TEST (Ubuntu)

Project : DP231

DUT : In Vehicle Crew Console

Serial No. :

Date:

Test Condition:

Membrane Keyboard LED Test:

SI No	Test Description	Observed Value	Remarks
1	Click the “Turn All ON” button. All LEDs in the GUI will turn ON		
2	Click the “Turn All OFF” button. All LEDs in the GUI will turn OFF		

Membrane Keyboard Test:

SI No	Bezel Keys Name	Observed Value	Remarks
1	Press the button(e.g., Engine) on the physical membrane keyboard, the button in the GUI will ON & OFF Condition		

Note: Repeat the same procedure for all the button on the membrane keyboard.


Bezel Key Test:

SI No	Test Description	Observed Value	Remarks
1	Press the button(e.g.,F1) on the physical membrane keyboard, the button in the GUI will ON&OFF Condition		

Note: Repeat the same procedure for all the button on the Bezel keys.

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TEST DATA RECORD SHEET – 8

JOYSTICK TEST (Ubuntu)

Project : DP231
DUT : In Vehicle Crew Console
Serial No. :

Date:

Test Condition:

Joystick Test:

SI No	Test Description	Observed Value	Remarks
1	Press the button(e.g., B1) on the physical Joystick, the button will ON & OFF Condition		
2	Move the joysticks in all directions and the axis values changing from -32767 to 32767		

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TEST DATA RECORD SHEET – 9

10.2" DISPLAY TEST (Ubuntu)

Project : DP231
DUT : In Vehicle Crew Console
Serial No. :

Date:

Test Condition:

Display test:

SI No	Test Description	Specified values	Observed Value	Remarks
1	Resolution	1920 x 1080		
2	Touch	Checking the interact with a device or system through physical touch		

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TEST DATA RECORD SHEET – 10

EMERGENCY BUTTON TEST (Ubuntu)

Project : DP231
DUT : In Vehicle Crew Console
Serial No. :

Date:
Test Condition:

Emergency Button Test:

SI No	Test Description	Observed Value	Remarks
1	Press the EMG.OFF button, observe that the state in the terminal block shows"EMG.OFF_0 ON".		
2	Release the EMG.OFF button, observe that the state in the terminal block shows"EMG.OFF_0 OFF".		
3	Press the EMG.STOP button, observe that the state in the terminal block shows"EMG.STOP_2 ON".		
4	Release the EMG.STOP button, observe that the state in the terminal block shows"EMG.STOP_2 OFF".		

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APPENDIX 'B' - PERFORMANCE CHECK

TEST DATA RECORD SHEET – 1

Initial Checks

Project : DP231
DUT : In Vehicle Crew Console
Serial No. :

Date:
Test Condition:

<i>Test No.</i>	<i>Name of the Test</i>	<i>Status</i>	<i>Remarks</i>
1	VISUAL INSPECTION		
2	ISOLATION TEST		
3	POWER ON TEST		
4	POWER OFF TEST		
5	SBC TESTING		
5.1	PROCESSOR DETECTION TEST		
5.2	RAM DETECTION TEST		
5.3	SSD STORAGE DETECTION TEST		
5.4	NETWORK PORT TEST		
5.5	SERIAL COMMUNICATION PORTS TESTS		
5.6	USB PORTS TEST		
6	RS422 – COM 3 PORT TEST (Ubuntu 22.04)		
7	MEMBRANE KEYBOARD & BEZEL KEYS TEST		
8	JOYSTICK TEST		
9	10.2" DISPLAY TEST		
10	EMERGENCY BUTTON TEST		

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TEST DATA RECORD SHEET – 2

Random Vibration – 1

Project : DP231
DUT : In Vehicle Crew Console
Serial No. :

Date:

Test Condition:

	Voltage (V)	Current (A)	Red LED Status
X AXIS			
Y AXIS			
Z AXIS			

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TEST DATA RECORD SHEET – 4

Random Vibration – 2

Project : DP231
DUT : In Vehicle Crew Console
Serial No. :

Date:

Test Condition:

	Voltage (V)	Current (A)	Red LED Status
X AXIS			
Y AXIS			
Z AXIS			

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TEST DATA RECORD SHEET – 5

Final Checks

Project : DP231
DUT : In Vehicle Crew Console
Serial No. :

Date:

Test Condition:

<i>Test No.</i>	<i>DP test</i>	<i>Status</i>	<i>Remarks</i>
1	VISUAL INSPECTION		
2	ISOLATION TEST		
3	POWER ON TEST		
4	POWER OFF TEST		
5	SBC TESTING		
5.1	PROCESSOR DETECTION TEST		
5.2	RAM DETECTION TEST		
5.3	SSD STORAGE DETECTION TEST		
5.4	NETWORK PORT TEST		
5.5	SERIAL COMMUNICATION PORTS TESTS		
5.6	USB PORTS TEST		
6	RS422 – COM 3 PORT TEST (Ubuntu 22.04)		
7	MEMBRANE KEYBOARD & BEZEL KEYS TEST		
8	JOYSTICK TEST		
9	10.2" DISPLAY TEST		
10	EMERGENCY BUTTON TEST		

Rug-Rel Rep

DP Rep