Title CSI4124/SYS5110 – Foundations of Modelling and Simulation SM Travel

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Table of Contents

Problem Description	4
Problem Statement	4
SUI Details	5
Customers and Resources	5
Servicing Customers	7
Project Goals	10
Parameters	10
Experimentation	11
Output	11
Study	13
Observation interval:	13
ABCmod Conceptual Model	14
High-Level Conceptual Model	14
Assumptions	14
Simplifications	14
Structural View	14
Behavioural View	16
Input	17
Detailed Conceptual Model	20
Structural Components	20
Behavioural Components	22
Simulation Model	34
Design of Simulation Model and Program	34
Results of the Validation Experimentation	36
Report on Verification and Validation	53
Experimentation and Analysis	54
Experimentation	54
Bounded Horizon Observation Interval	
Experiment #1	54

Experiment #2	55
Output Analysis	56
Experiment #1	
Experiment #2	
Conclusions	60
Annex A – Data Modelling	61

Problem Description

Problem Statement

SM travel is a call center where customers can call to reserve trips. Basically, customers call the center to reserve a travel and if there is no empty line the customer will hear a busy signal. Otherwise, he will hear the estimated waiting-time (which is related to the number of people in the queuing system and number of available operators), if he decides to wait an operator will be assigned to him after the wait-time and give him the required services. Based on the frequency of the calls for each customer, a customer can become a cardholder (gold or silver), in this case, they get different treatment from regular customers.

The main problem in this system is that the company is planning to reduce its operating costs due to a reduction in travel business and general conditions in the travel industry. There are different types of cost in the system (operators and additional trunk lines) that needs to be reduced. Therefore, for minimizing the cost all aspects of the system should be considered. In general, the problem to be solved is minimizing the cost of the system while attaining the desired customer-service level which has been estimated based on the previous experience and the company needs to exceed or maintain them. There are as follows:

- 98% of all gold-card customers should have a wait or queue time of 90 seconds or less.
- 95% of all silver-card customers should have a wait or queue time of 3 minutes or less.
- 85% of all regular customers should have a wait or queue time of 15 minutes or less.
- No more than 2% of cardholder customers should receive a busy signal.
- No more than 20% of regular customers should receive a busy signal.

For this purpose, we will be finding the best number of trunk lines including the number of reserved lines and operators of each type in each shift to maintain the required service level with the lowest costs.

SUI Details

SM Travel is in the process of consolidating our current small travel offices into two new locations that will handle all requests by phone. With the recent reduction in business travel and the general condition of the travel industry, we find it necessary to reduce our operating costs. Our current plan is to locate the first office in the US and the second at a yet-to-be-determined overseas site. The US site would handle all calls between 7 AM and 7 PM EST, with the overseas site handling calls from 7 PM to 7 AM EST.

We categorized all the SUI details into to main categories, the first one, Customers and Resources, describes the system's structure and the second one, Servicing Customers, describes the system's behavior.

Customers and Resources

1. Call

The call center will receive calls and service the calls that enter the line. Each call contains information about the type of customer and type of call.

1.1.Customer

The call center has three types of customers: 1. Regular customers and 2. Silver Cardholders and 3. Gold Cardholders. A customer can become a cardholder by establishing consistent use of the system's services. The customers with the highest level of usage can become gold cardholders.

Cardholder customers and regular customers call into the system on a different number. But both silver and gold cardholders dial into the same number. All the detail of the customers are summaries in the table below.

Table 1.1 Customer Information

Type of Custo	omers	Properties	
Regular		 Do not call extensively Being served by just regular operators Have the least priority in the call queue 	
Cardholders	Silver	 Call extensively but less than gold members Have a membership number Call to a different number – Different from regular and same as gold Can be served by Silver and Regular operators Have priority over just regular customers in the call queue 	

Gold	 Call extensively Have a membership number Call in to a different number – Different from Regular customers and same as Silver customers Can be served by Gold, Silver and regular operators Have priority over Silver and Regular customers in the call queue
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1.2. Type of Call

The three types of services that can be required in a call are as follows:

- Requesting information about a potential trip.
- Making a reservation for a trip.
- Changing reservation.

2. Trunk Lines

The new system has a limited number of trunk lines available. If a line is not available the customer will hear a busy signal. The system will automatically record the number of times that customers receive a busy signal. The trunk lines become available immediately after the end of the calls.

Reserved lines: A certain number of trunk lines will be used as reserved lines. This will happen whenever the system becomes congested (most off the lines are busy). After the system gets congested, automatically a certain number of lines get reserved just for cardholder callers. This number will be determined during solving the problem.

Because cardholders call into a different number, the system can recognize whether the caller is a regular customer or a cardholder. If the caller is a regular customer in the congested system, he will hear the busy signal. As a result, the cardholders will get fewer busy signals and regular customers will get more.

Costs: The system has already agreed to have at least 50 lines at a fixed cost. Additional lines can be added in blocks of five for the cost of 170\$ per day per trunk line beyond 50.

3. Types of Operators

The operators are divided into three different pools: Gold, Silver, Regular. Different types of operators have different skill levels with the gold operators being the most skilled. The mentioned operator costs in the table include base salary, benefits, and overhead.

Table 1.2 Operators Information

Type of Operators	Properties
	Can serve all customers.
D. I	 Can serve gold customers when there are no gold and silver operators available.
Regular	• Can serve silver customers when there are no silver operators available.
	• Cost of a regular operator is \$16 per hour.
	 Can serve Silver and Gold customers.
Silver	 Can serve gold customers just when there are no gold operators available.
	• Cost of a silver operator is \$20 per hour.
Gold	Can serve only gold customers.
Gold	• Cost of a gold operator is \$23 per hour.

Servicing Customers

1. Shifts

Since the system starts empty at 7 AM and all calls waiting in the queue at 7 PM will be transferred to the other branch overseas, and also each operator works a full eight-hour shift and there will be a five pattern shift available for operators.

7 AM to 3 PM, 8 AM to 4 PM, 9 AM to 5 PM, 10 AM to 6 PM, 11 AM to 7 PM We should note that although there are only five staffing patterns, there are three operator pools, for a total of 15 possible staffing levels.

2. Calling Procedure

The calling procedure from the call perspective is as follows.

2.1. Receiving/queuing the call

A call will arrive at the call center, at this point this call can either receive a busy signal or be placed in the call queue.

Conditions for the busy signal

- The call can receive the busy signal when there are no available trunklines.
- If the customer call type is regular, the busy signal means all the trunklines are full (the reserve lines can be empty).
- If the customer type is cardholder receiving the busy signal means that all the reserved lines are also full.

Conditions for queuing call

- In the case of available trunk lines, the call will be placed in the queue.
- The regular customer calls will be placed in the queue immediately. They will hear the estimated wait-time. At this point, the call can be dropped. If the call is not dropped it will be placed at the end of the call queue (after all the calls in the queue).
- Cardholder customers will be asked to enter their member number before being placed in the queue. Once the member number is entered the system can identify the card type as gold or silver. After this transaction has been completed the system will estimate the call's wait-time. At this point, the call can be dropped.
- If the system identifies the call as gold the call will be placed in the queue after all the other gold calls that have been already in the call queue but in front of silver and regular calls.
- If the system identifies the call as silver the call will be placed in the queue after all the gold and silver calls that have been already in the queue but in front of regular calls.
- The trunkline will remain busy after the call enters until the call is dropped or it ends.
- Some customers who decide to wait will later abandon the calls if the wait becomes excessive. Although this does occur, it is not considered to be a significant element in the new system.

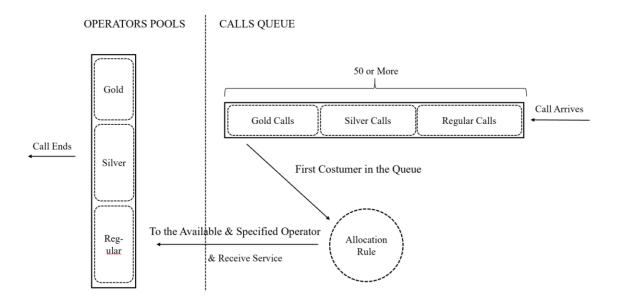
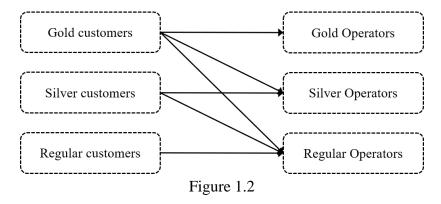


Figure 1.1

2.2. Servicing the call

• Allocation of the operator to call

After calls wait for the in the queue they will be assigned to an available operator. The allocation of the calls to the operators is based on the call and type of operators. Gold calls can be served by all types of operators (first by gold, then silver and then regular operator). Silver calls can be served by first silver and then regular operators and regular calls can be served only by regular operators.



• Service the call

Based on the type of customer, the allocated operator will service the call.

• After call service

Operators are generally not immediately available for other callers when customer service has been completed. The customer exits the system and the trunk line becomes immediately available, but the operator is required to perform a certain amount of after-call work. This includes any work required to secure reservations, email the customer, or update the customer database. The amount of time required varies by call type.

Project Goals

The project goal is to determine the configuration of the SM Travel system that minimizes the cost while achieving the standard of customer service. The system configuration consists of determining the schedules for each of the three operator groups (gold, silver, regular), the number of trunk lines, and the number of reserved lines. The cost of the configuration can be determined by:

Operating
$$Cost = 8(23N_G + 20N_S + 16N_R) + 170N_{TL}$$

Where N_G is the total number of gold operators, N_S is the total number of silver operators, N_R is the total number of regular operators, and N_{TL} is the number of additional trunk lines beyond 50 (in blocks of five).

The standard of customer service is related to the queue time or wait-time of calls for an operator and the number of busy signals, more specifically, the following must be met:

- 98% of all calls from gold-card customers should have a wait or queue time of 90 seconds or less.
- 95% of all calls from silver-card customers should have a wait or queue time of 3 minutes or less.
- 85% of all calls from regular customers should have a wait or queue time of 15 minutes or less.
- No more than 2% of calls from cardholder customers should receive a busy signal.
- No more than 20% of calls from regular customers should receive a busy signal.

Parameters

To achieve the project goal, 3 main parameters can be varied. These include Number of Operators by Type and Shift, Number of Trunk Lines, Number of Cardholder Reserve Lines. The set of parameters are as follows.

RG.TrunkLines.numLines: The parameter represents the number of trunk lines (including the initial 50 trunk lines) needed to maintain the standard of customer service. This parameter can vary from 50 to 250. Set to 50 for no additional trunk lines, and it increases by blocks of five (e.g. 55, 60, 245), set 250 for the maximum number of trunk lines.

RG.TrunkLines.numReserved: The parameter represents the number of cardholder reserve lines needed to maintain the standard of customer service. This parameter can be varied between 0 and 50. Set to 0 for no cardholder reserve lines, 1 for one cardholder reserve lines, n for n cardholder reserve lines ($n \le 50$).

RG.Operator[**REGULAR**].**shift**: The parameter is represented as a vector in the form of <7am (1), 8am (2), 9am (3), 10am (4), 11am (5)>. Each value of the vector corresponds to the number of regular operators commencing their shift at that time. It is a parameter where each value of the vector can be varied between 0 and 50. Table 2.2 provides a typical example of what the parameter would resemble, along with some associated value metrics.

RG.Operator[SILVER].shift: The parameter is represented as a vector in the form of <7am (1), 8am (2), 9am (3), 10am (4), 11am (5)>. Each value of the vector corresponds to the number of silver operators commencing their shift at that time. It is a parameter where each value of the vector can be varied between

0 and 50. Table 2.2 provides a typical example of what the parameter would resemble, along with some associated value metrics.

RG.Operator[GOLD].shift: The parameter is represented as a vector in the form of <7am (1), 8am (2), 9am (3), 10am (4), 11am (5)>. Each value of the vector corresponds to the number of gold operators commencing their shift at that time. It is a parameter where each value of the vector can be varied between 0 and 50. Table 2.2 provides a typical example of what the parameter would resemble, along with some associated value metrics.

Table 2.2. Example of Parameter RG.Operator[X].shift Vector and How it Impacts the System

Case	RG.Operator[REGULAR].shift	RG.Operator[SILVER].shift	RG.Operator[GOLD].shift	Person-hours	Price
1	<3, 6, 6, 4, 3>	<3, 5, 6, 3, 4>	<1, 3, 3, 2, 1>	424	8016 \$/day
2	<2, 5, 8, 2, 1>	<1, 7, 5, 3, 2>	<1, 2, 4, 1, 1>	360	6840 \$/day

Experimentation

The following heuristic solution strategy shall be used as experimentation. Based on the SUI details, this strategy will be focusing on the two main bottlenecks of the system, the number of operators and the number of trunk lines. As the first step, it will try to eliminate one bottleneck and find the feasible value for the other bottleneck. Then, the value found will be set as the second's bottleneck's value and the experimentation will be run again to find the feasible value for the first bottleneck. These to main steps will find the feasible values for two bottlenecks.

In other words, the heuristic will start with the number of trunk lines. The number of trunk lines shall be set its maximum value. Then it will experiment with the simulation model to find the number of operators of each type in each shift that to satisfies the standard of customer service. Then, it will fix the number of operators and experiment with the simulation model again to find the number of trunk lines that satisfies the standard of customer service.

1. Initially,

- a. Set the number of trunk lines to 250, in order to remove the bottleneck on trunk lines. Set the number of reserved lines to 100, in order to avoid busy signals for cardholders. Setting these numbers for trunk lines will ensure that no busy signal shall occur.
- b. Set the number of operators to their possible minimum amount. One regular operator in each shift, since the regular operator can answer all calls, and no gold and silver operators for the initial condition.

Table 4 shows the initial values for parameters.

Table 2. 4. Initial Conditions

RG.TrunkLines.numLines	RG.TrunkLines.numReserved	RG.Operator[REGULAR].shift	RG.Operator[SILVER].shift	RG.Operator[GOLD].shift
200	100	<3, 3, 3, 3, 3>	<0, 0, 0, 0, 0>	<0, 0, 0, 0, 0>

2. Run an experiment with the simulation model to determine the standard of customer service at the end of the day.

- 3. **Calculate Wait-Time:** Calculate the wait-time at the end of each shift. At times 3 PM, 4 PM, 5 PM, 6 PM and 7 PM calculate the wait-time for each type of customer calls (i.e. gold, silver, regular).
- 4. If any of the standard of customer service is not met take the below actions.
 - a. Add an operator, based on the rules in step 5, starting by the first shift.
 - b. If it solved the problem, go to step 6.
 - c. Otherwise, return to step 4.a.
- 5. **Adding Operator Rules:** Change the number of operators on each shift based on the calculated wait-time above, as follows:
 - a. If the percentage of gold customers wait-time is not satisfied:
 - i. Add one regular operator. If it did not resolve the issue, remove this operator and go to the next step (run an experiment).
 - ii. Add one silver operator. If it did not resolve the issue, remove this operator and go to the next step (run an experiment).
 - iii. Add one silver operator. If it did not resolve the issue, remove this operator and go to the next step (run an experiment).
 - iv. Add one gold operator to that first shift. If a gold operator was already added to the first shift, then add it to the second shift instead. If a gold operator was already added to the second shift then add it to the third shift instead, and so on. When the gold operator is added to the last shift, restart adding it from the first shift.
 - b. If the percentage of silver customers wait-time is not satisfied:
 - i. Add one regular operator. If it did not resolve the issue, remove this operator and go to the next step (run an experiment).
 - ii. Add one silver operator. If it did not resolve the issue, remove this operator and go to the next step (run an experiment).
 - iii. Add one silver operator to that first shift. If a silver operator was already added to the first shift, then add it to the second shift instead. If a silver operator was already added to the second shift then add it to the third shift instead, and so on. When the silver operator is added to the last shift, restart adding it starting by the first shift.
 - c. If the percentage of silver customers wait-time is not satisfied:
 - i. Add one regular operator. If it did not resolve the issue, remove this operator and go to the next step (run an experiment).
 - ii. Add one regular operator to that first shift. If a regular operator was already added to the first shift, then add it to the second shift instead. If a regular operator was already added to the second shift then add it to the third shift instead, and so on. When the regular operator is added to the last shift, restart adding it starting by the first shift.
- 6. Once the standard of customer service is met completely. Fix the final number of operators in each shift and go to the next step.
- 7. Set the number of trunk lines and reserved lines to the minimum possible number. Table 2.6. shows the values for parameters.

Table 2. 6. Conditions

RG.TrunkLines.numLines	RG.TrunkLines.numReserved	RG.Operator[REGULAR].shift	RG.Operator[SILVER].shift	RG.Operator[GOLD].shift
50	0	, ?, ?, ?, ? Based on the result of step 6	, ?, ?, ?, ? Based on the result of step 6	, ?, ?, ?, ? Based on the result of step 6

- 8. Run an experiment with the simulation model with the new number of trunk lines and reserved lines.
- 9. Check if the standard of customer service is failed. Do the following and run an experiment with the simulation model.
 - a. If the percentage of cardholder busy signals > 2%, add a cardholder reserved line.
 - b. If the percentage of regular busy signals > 20%, add 5 trunk lines.
- 10. Repeat the previous step until all the standard of customer service is met and fix the final number of trunk lines and reserved lines.
- 11. Return the values for all parameters.

Output

perc90SecGoldCalls: The output represents the percentage of gold calls, in a day, that had to wait more than 90 seconds to be answered by an operator.

perc180SecSilverCalls: The output represents the percentage of silver calls, in a day, that had to wait more than 180 seconds to be answered by an operator.

perc900SecRegularCalls: The output represents the percentage of regular calls, in a day, that had to wait more than 900 seconds to be answered by an operator.

percBusyCardHCalls: The output represents the percentage of cardholder calls, in a day, that received a busy signal.

percBusyRegularCalls: The output represents the percentage of regular calls, in a day, that received a busy signal.

Study: As the right-hand boundary of the observation interval is specified in the project description, we have a Bounded Horizon Study.

Observation interval: Considering that the time units are given in minutes, our observation interval varies from t = 0 (7h00) to the time after t = 720 (19h00) when all operators stop receiving calls.

ABCmod Conceptual Model

High-Level Conceptual Model

Assumptions

· Whenever a trunk line is assigned to a call it will remain busy until the call ends.

Simplifications

- · The trunk lines are not modeled as individual entities but rather as a resource group.
- The operators are not modeled as individual entities but rather as a resource group as well.
- The time for the entered calls moving from trunk lines to call line queue is considered as negligible.
- Based on the SUI, few calls are dropped after the customer decides to enter the queue, therefore it can be ignored without any changes in the result.

Structural View

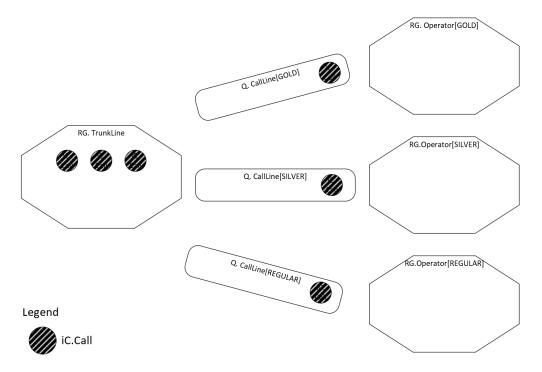


Fig 3.1 Structural View Diagram

Note: Calls in the three lines will be served by a specific order. In each queue, the ordering will be based on the time of the call (based on queuing rules). Calls in the gold line will be served first, then silver line and after that regular line.

Note: The Call entity only takes place in one activity associated with the RG.Operator. Therefore, the Call entity is not being added to the RG.Operator. Instead of adding the entity to the group, we use the attribute numBusy of the RG.Operator to represent the number of operators that are busy dealing with a call.

Entity Categories:

iC. Call: The transient consumer entity represents the arrival call serviced by the call center system. The attribute *uCaType* represents the type of the Call: Regular, Gold, and Silver.

(Role = Consumer; Scope = Transient)

RG.TrunkLine: The resource entity represents the group of trunk lines over which calls are received into the call center system and be placed in the queue entity to be served.

(Role = Resource and Group; Scope = Unary)

RG.Operator: The set of operator group entities that represents servicing the arrival calls. The symbols GOLD, SLIVER, REGULAR are the identifiers of each operator group. The identifiers of the entities representing the operators' group.

(Role = Resource and Group; Scope = Many[3])

Q. CallLine: The set of call line queue entities represents three types of call lines based on the priority of arrival call. The symbols GOLD, REGULAR, and SLIVER are the identifiers of each call line.

(Role = Queue; Scope = Many[3])

Behavioural View

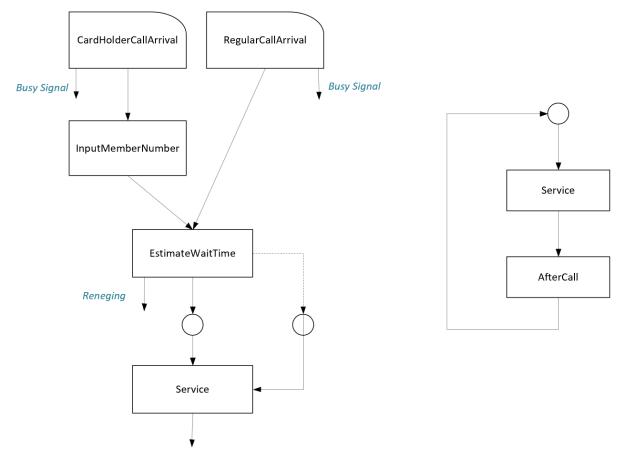


Fig3.2 Call Life Cycle

Fig3.3 Operator Life Cycle

Scheduled Action Constructs:

Regular Call Arrival: a scheduled action that regular customer call arrives at specific time periods by known regular customer arrival rate. If the call receives the busy signal, then the call will leave the system directly.

CardholderCallArrival: a scheduled action that cardholder customer call arrives at specific time periods by known cardholder customer arrival rate. If the call receives the busy signal, then the call will leave the system directly.

StaffChange: The change in the number of operators currently working. This Action is not shown in the behavioural diagram since it is not part of the customer life cycle.

Activities Constructs:

InputMemberNumber: a sequel activity for the cardholder call. When a cardholder call arrives and the trunk lines are available, the activity occurs consequently.

EstimateWaitTime: a sequel activity for calls. When the calls enter the call center system, the activity occurs consequently for regular calls and after cardholder calls inputting member numbers.

Service: a conditional activity that a Call being serviced by an operator after which the call leaves the system

AfterCall: the operator keeps working after the call leaves the system and after then becomes available again.

Input

Table 3.1. Input Variables (High level CM)

Exogenous Input (Entity Stream)			
Variable Name	Description	Domain Sequence	Range Sequence
uCallReg	This input entity stream variable represents the arriving regular customers' calls	RVP.DuCallReg()	1 regular customer call arrives at each arrival.
uCallCrd	This input entity stream variable represents the arriving cardholders' calls.	RVP.DuCallCrd()	1 cardholder call arrives at each arrival.
	Endogeno	us Input (Indepe	ndent)
Variable Name	Description	Domain Sequence	Range Sequence
RG.Operator [REGULAR].uNumOper ators	The number of regular operators in the regular operator pool.	< 0 (7AM), 3600 (8AM), 7200 (9AM), 10800 (10AM), 14400 (11AM)	<pre> RG.Operator[REGULAR].shift[ST1], RG.Opertor[REGULAR]. uNumOperators + RG.Operator[REGULAR].shift[ST2], RG.Opertor[REGULAR]. uNumOperators + RG.Operator[REGULAR].shift[ST3], RG.Operator[REGULAR]. uNumOperators + RG.Operator[REGULAR].shift[ST4], RG.Operator[REGULAR]. uNumOperators + RG.Operator[REGULAR].shift[ST5], RG.Operator[REGULAR].shift[ST5], RG.Operator[REGULAR].uNumOperators - RG.Operator[REGULAR].shift[ST1], RG.Operator[REGULAR].shift[ST2], RG.Operator[REGULAR].shift[ST2], </pre>

			RG.Opertor[REGULAR].uNumOperators - RG.Operator[REGULAR].shift[ST3],
		>	RG.Opertor[REGULAR].uNumOperators - RG.Operator[REGULAR].shift[ST4],
		< 0 (7AM),	<pre> < RG.Operator[SILVER].shift[ST1],</pre>
		3600 (8AM),	RG.Opertor[SILVER].uNumOperators + RG.Operator[SILVER].shift[ST2],
		7200 (9AM),	RG.Opertor[SILVER].uNumOperators + RG.Operator[SILVER].shift[ST3],
		10800 (10AM),	RG.Opertor[SILVER].uNumOperators + RG.Operator[SILVER].shift[ST4],
RG.Operator [SILVER].uNumOperato	The number of silver operators in the silver	14400 (11AM)	RG.Opertor[SILVER].uNumOperators + RG.Operator[SILVER].shift[ST5],
rs	operator pool.		RG.Opertor[SILVER].uNumOperators - RG.Operator[SILVER].shift[ST1],
			RG.Opertor[SILVER].uNumOperators - RG.Operator[SILVER].shift[ST2],
			RG.Opertor[SILVER].uNumOperators - RG.Operator[SILVER].shift[ST3],
		>	RG.Opertor[SILVER].uNumOperators - RG.Operator[SILVER].shift[ST4], >
		<	<
		0 (7AM), 3600 (8AM),	RG.Operator[GOLD].shift[ST1], RG.Opertor[GOLD].uNumOperators +
	The number of gold operators in the gold operator pool.		RG.Operator[GOLD].shift[ST2],
		7200 (9AM),	RG.Opertor[GOLD].uNumOperators + RG.Operator[GOLD].shift[ST3],
RG.Operator [GOLD].uNumOperators		10800 (10AM),	RG.Opertor[GOLD].uNumOperators + RG.Operator[GOLD].shift[ST4],
		14400 (11AM)	RG.Opertor[GOLD].uNumOperators + RG.Operator[GOLD].shift[ST5],
			RG.Opertor[GOLD].uNumOperators - RG.Operator[GOLD].shift[ST1],
			RG.Opertor[GOLD].uNumOperators - RG.Operator[GOLD].shif[ST2],
			RG.Opertor[GOLD].uNumOperators - RG.Operator[GOLD].shif[ST3],

		RG.Opertor[GOLD].uNumOperators - RG.Operator[GOLD].shif[ST4], >		
	Endogenous 2	Input (Semi-Independent)		
Variable Name	Description	Value(s)		
iC.Call.uCuType	Defines the type of customer for an arriving call. It can be REGULAR, SILVER or GOLD.	RVP.uCuType()		
iC.Call.uCaType	Defines the type of an arriving call. It can be reserving, changing or information (RSRVN, CHNG, INFO)	RVP.uCaType()		
uSrvTm	Service time, depends on the type of operator servicing the call and type of the call.			
uAftCallWrkTm	After-call work, depends on the type of the call.	RVP.uAftCallWrkTm(CaType)		
uWaitTmTolerance	The value (minutes) for the wait-time tolerance of customer calls based on the customer type.	RVP. uWaitTmTolerance(CuType)		
uIMNDuration	The time (minutes) required for the cardholder customer to input the member number.	RVP. uIMNDuration()		

Detailed Conceptual Model

Structural Components:

Constants				
Name	Description	Value		
EWT_VOICE_DURATION	Constant for the wait time duration related to the length of time a customer has to wait for the voice	8 (seconds)		
	in the phone to estimate the expected wait time.			
EWT_DURATION	Constant pessimistic wait time for a customer to be serviced.	240 (seconds)		
REGULAR, SILVER, GOLD	Identifier for regular, silver and gold customer types, call line type and operatorType	0, 1, 2		
INFO, RSRV, CHNG	Identifier for call type(information, changing or reservation)	0, 1, 2		
STAFF_CHANGE_TIMESEQ	Constant for the staffchange shift time sequence	0, 60, 120, 180, 240, 480, 540, 600, 660, 720, -1		
NONE	Constant for return the null value	-1		
CUSTOMERTYPE	Constant for the Customer type	'REGULAR', 'SILVER', 'GOLD'		
CALLTYPE	Constant fot the Call Service Type	'INFO', 'RSRVN', 'CHNG'		

Parameters			
Name	Description Value		
RG.TrunkLines.numLines	The number of trunk lines available to	1 to 250	
	facilitate calls		
RG.TrunkLines.numReserved	The number of reserve lines available	0 to 50	
	to prioritise calls		
RG.Operators[REGULAR].shift	The number of regular operators	<1, 1, 1, 1, 1>	
	starting at each shift time in the form	to <50, 50,	
	<7 am, 8 am, 9 am, 10 am, 11 am>.	50, 50, 50>	
RG.Operators[SILVER].shift	The number of silver operators starting	<0, 0, 0, 0, 0>	
	at each shift time in the form <7 am, 8	to <50, 50,	
	am, 9 am, 10 am, 11 am>.	50, 50, 50>	
RG.Operators[GOLD].shift	The number of gold operators starting $ <0,0,0,$		
	at each shift time in the form <7 am, 8	to <50, 50,	
	am, 9 am, 10 am, 11 am>.	50, 50, 50>	

Resource Group Unary: TrunkLines			
The trunk lines that f	The trunk lines that facilitate calls.		
Attributes	Attributes Description		
n	The number of call entities that are in the group. That is, the number of		
	lines that are being used. If there are no calls in the group then n is 0.		
numLines	The number of trunk lines available to facilitate calls.		
numReserved	The assigned value for this attribute indicates the number of reserved		
	lines available for use of priority calls.		

Resource Group Many[3]: Operator		
The three types of operators in the model. Their respective identifiers are the constants		
"REGULAR", "SILV	ER", and "GOLD".	
Attributes	Description	
schedule	This is a vector of 5 values ,?,?,?, The assigned value for this</td	
	attribute indicates the number of operators starting at each shift.	
uNumOperators	The input variable that represents the total number of operators currently	
	servicing customers.	
numBusy	The assigned value represents the number of operators that are busy	
	(servicing a call or after-call work)	
	Note: the call will leave be removed from the group before the operator	
	has finished servicing the call(after-call work).	

Queue Many[3]: CallLine			
The queue of calls waiting for service by the SM Travel operators. Each queue contains a			
specific type of custo	specific type of customer (REGULAR, SILVER, GOLD). Their respective identifiers are the		
constants "REGULAR", "SILVER", and "GOLD".			
Attributes	Description		
list	An FIFO list of call entities that have yet to be serviced.		
n	The number of call entities in the list.		

Consumer Transient: Call			
Call entities that repr	Call entities that represent the regular/silver/gold customers being serviced at SM Travel.		
Attributes	Description		
uCuType	The assigned value for this attribute indicates the type of customer being		
	received at SM Travel. Three values are possible: "REGULAR" for a		
	regular call, "SILVER" for a silver call, or "GOLD" for a gold call.		
uCaType	The assigned value for this attribute indicates the type of call being		
	received at SM Travel. Three values are possible: "INFO" for a		
	informational call, "RSVN" for a reservation call, or "CHNG" for a		
	booking change call.		
startWaitTime	Attribute that holds the time value for when a call enters a call queue.		
waitTime	This attribute holds the total minutes of the call waiting.		
estWaitTime	This attribute holds the estimated waitingtime of a call. It is used to		
	compare with the tolareted time of a customer in the activity		
	EstimateWaitTime.		

Behavioural Components

Initialisation

Action: Initialise		
TimeSequence	<0>	
Event SCS	SSOV.numGoldCalls ← 0	
	SSOV.numSilverCalls ← 0	
	SSOV.numRegularCalls ← 0	
	SSOV.num90SecGoldCalls ← 0	
	SSOV.num180SecSilverCalls ← 0	
	SSOV.num900SecRegularCalls ← 0	
	SSOV.numBusyCardHCalls ← 0	
	SSOV.numBusyRegualarCalls ← 0	
	SSOV.numRegualarArrivalCalls ← 0	
	SSOV.numCardHArrivalCalls ← 0	

Output

Output			
Simple Scalar Output Variables (SSOV's)			
Name	Description		
numGoldCalls	The number of gold calls that call the SM Travel centre.		
num90SecGoldCalls	The number of gold calls that exceeded the 90 second wait time.		
perc90SecGoldCalls	The percentage of gold calls that exceeded the 90 second wait time. num90SecGoldCall/numGoldCalls.		
numSilverCalls	The number of silver calls that enter the SM Travel system.		
num180SecSilverCalls	The number of silver calls that exceeded the 180 second wait time.		
perc180SecSilverCalls	The percentage of silver calls that exceeded the 180 second wait time.		
	num180SecSilverCall/numSilverCalls.		
numRegularCalls	The number of regular calls that enter the SM Travel system.		
num900SecRegularCalls	The number of regular calls that exceeded the 900 second wait time.		
perc900SecRegularCalls	The percentage of regular calls that exceeded the 900 second wait time.		
	num900SecRegularCall/numRegularCalls.		
numBusyCrdHCalls	The number of gold/silver calls that receive a busy signal.		
numCardHArrivalCalls	The number of card hold calls that arrived at the very start of the system.		
percBusyCrdHCalls	The percentage of card hold calls that receive busy signal.		
	numBusyCrdHCall/numCardHArrivalCalls.		
numBusyRegularCalls	The number of regular calls that receive a busy signal.		
numRegularArrivalCalls	The number of regular calls that arrived at the very start of the system.		
percBusyRegularCalls	The percentage of regular calls that receive a busy signal.		
	numBusyRegularCall/ numRegularArrivalCalls.		

User-Defined Procedure

User-Defined Procedures				
Name	Description			
UpdateWaitCallsOutput(iC.Call)	Change the SSOV outputs related to number of calls and wait			
	time under the following conditions:			
	1) Change the outputs related to number of calls under the			
	following conditions:			
	a. If REGULAR customer type, then increase			
	numRegularCalls by 1.			
	b. Else if SILVER customer type, then increase			
	numSilverCalls by 1.			
	c. Else, i. e. GOLD customer type, then increase			
	numGoldCalls by 1.			
	2) Compute wait time by subtracting the current time from			
	the iC.Call.startWaitTime.			
	3) Change the outputs related to wait time under the			
	following conditions:			
	a. If REGULAR customer type and wait time is			
	greater than 900 seconds (15.0 minutes), then			
	increase num900SecRegularCalls by 1.			
	b. Else if SILVER customer type, and wait time is greater than 180 seconds (3.0 minutes), then			
	increase num180SecSilverCalls by 1.			
	c. Else if GOLD customer type and wait time is			
	greater than 90 seconds (1.5 minutes), then			
	increase num90SecGoldCalls by 1.			
UpdateNumArrivalsOutput(iC.Call)	Change the SSOV outputs related to number of arrival calls			
opunior tumi irri vinsourput (re.eum)	under the following conditions:			
	1)If REGULAR customer type, then increase			
	numRegularArrivalCalls by 1.			
	2)Else, i. e. GOLD or SILVER customer type, then			
	increase numCardHArrivalCalls by 1.			
UpdateNumBusyOutput(iC.Call)	Change the SSOV outputs related to number of calls that			
	received busy signals under the following conditions:			
	1)If REGULAR customer type, then increase			
	numBusyRegularCalls by 1 and calculate the percentage of			
	Busy Regular Calls.			
	2)Else, i. e. GOLD or SILVER customer type, then increase			
	numBusyCardHCalls by 1 and calculate the percentage of Busy			
	Cardholder Calls.			

Input Constructs

Random Variate Procedures			
Name Description		Data Model	
uCaType()	Provides the call type of the arriving calls. Returns either "INFO", "RSVN", or "CHNG".	Proportion of Information Calls: PROPINFO: 16% Proportion of Reservation Calls: PROPRSVN: 76% Proportion of Changing Calls: PROPCHNG: 8%	

Action: StaffChange			
Manages the value of the input variable RG.Operator[REGULAR].uNumOperators,			
RG.Operator[SILVER].uNumOperators and RG.Operator[GOLD].uNumOperators based,			
respectively, on the values in the parameter RG.Operator[REGULAR].schedule,			
1 1	edule and RG.Operator[GOLD].schedule		
TimeSequence	< 0, 60, 120, 180, 240, 480, 540, 600, 660, 720, -1>		
Event SCS	UDP. StaffChange();		
Event BeB	Embedded User-Defined Procedures		
Name	Description Description		
StaffChange()	Add or remove operators at any point at time in TimeSequence		
Starrenange()	(adding operators to shifts)		
	IF(t=0) THEN		
	RG.Operator[REGULAR].uNumOperators ←		
	RG.Operator[REGULAR].schedule[S1]		
	$RG.Operator[SILVER].uNumOperators \leftarrow RG.Operator[SILVER].schedule[S1]$		
	RG.Operator[GOLD].uNumOperators ← RG.Operator[GOLD].schedule[S1]		
	ELSE IF(t=60) THEN		
	$RG.Operator[REGULAR].uNumOperators \leftarrow$		
	RG.Operator[REGULAR].schedule[S2]		
	RG.Operator[SILVER].uNumOperators ← RG.Operator[SILVER].schedule[S2]		
	$RG.Operator[GOLD].uNumOperators \leftarrow RG.Operator[GOLD].schedule[S2]$		
	ELSE IF(t=120) THEN		
	RG.Operator[REGULAR].uNumOperators ←		
	RG.Operator[REGULAR].schedule[S3] RG.Operator[SILVER].uNumOperators ← RG.Operator[SILVER].schedule[S3]		
	RG.Operator[SILVEK].uNumOperators \leftarrow RG.Operator[SILVEK].schedule[S3] RG.Operator[GOLD].uNumOperators \leftarrow RG.Operator[GOLD].schedule[S3]		
	ELSE IF(t=180) THEN		
	RG.Operator[REGULAR].uNumOperators ←		
	RG.Operator[REGULAR].schedule[S4]		
	RG.Operator[SILVER].uNumOperators \leftarrow RG.Operator[SILVER].schedule[S4]		
	RG.Operator[GOLD].uNumOperators RG.Operator[GOLD].schedule[S4]		
	ELSE IF(t=240) THEN		
	RG.Operator[REGULAR].uNumOperators ←		
	RG.Operator[REGULAR].schedule[S5]		
$RG.Operator[SILVER].uNumOperators \leftarrow RG.Operator[SILVER].schedule[S5]$			
	$RG.Operator[GOLD].uNumOperators \leftarrow RG.Operator[GOLD].schedule[S5]$		
	(removing operators from shifts)		
	ELSE IF(t=480) THEN		

RG.Operator[REGULAR].uNumOperators -← RG.Operator[REGULAR].schedule[S1] RG.Operator[SILVER].uNumOperators -← RG.Operator[SILVER].schedule[S1] $RG.Operator[GOLD].uNumOperators -\leftarrow RG.Operator[GOLD].schedule[S1]$ ELSE IF(t=540) THEN RG.Operator[REGULAR].uNumOperators -← RG.Operator[REGULAR].schedule[S2] $RG.Operator[SILVER].uNumOperators -\leftarrow RG.Operator[SILVER].schedule[S2]$ RG.Operator[GOLD].uNumOperators -← RG.Operator[GOLD].schedule[S2] ELSE IF(t=600) THEN RG.Operator[REGULAR].uNumOperators -← RG.Operator[REGULAR].schedule[S3] RG.Operator[SILVER].uNumOperators -← RG.Operator[SILVER].schedule[S3] $RG.Operator[GOLD].uNumOperators -\leftarrow RG.Operator[GOLD].schedule[S3]$ ELSE IF(t=660) THEN RG.Operator[REGULAR].uNumOperators -← RG.Operator[REGULAR].schedule[S4] $RG.Operator[SILVER].uNumOperators \leftarrow RG.Operator[SILVER].schedule[S4]$ $RG.Operator[GOLD].uNumOperators \leftarrow RG.Operator[GOLD].schedule[S4]$ ELSE IF(t=720) THEN RG.Operator[REGULAR].uNumOperators -← RG.Operator[REGULAR].schedule[S5] RG.Operator[SILVER].uNumOperators -← RG.Operator[SILVER].schedule[S5] $RG.Operator[GOLD].uNumOperators - \leftarrow RG.Operator[GOLD].schedule[S5]$

ENDIF

Action: RegularCallArrival				
The Input Entity Stream of regular customer calls.				
TimeSequence	RVP.DuCallReg()			
Event	iC.Call.uCuType ← REGULAR			
	iC.Call.uCaType ←			
	· ·	runkLine.numLines –	Trunkline.numReserv	ed
	THEN			
	RG.TrunkLines.	n +← 1		
	SP.StartSequel(I	EstimateWaitTime, iC.	.Call)	
	ELSE	,	,	
	UDP.UpdateNui	mBusyOutput(iC.Call)		
		mArrivalsOutput(iC.C		
	ENDIF	• •	,	
	Embedded Rando	om Variate Procedure	es	
Name	Description	Data Model		
DuCallReg()	Provides the	RCALLS which are an absolute value and do not		
	value of the	change between days	s. Represents the arriva	al rates of
	arrival times of	regular calls to the SM Travel centre.		
	regular customer	t + EXPONENTIAL(MEAN)		
	calls. No arrival	val The average interarrival times are computed as		
	can occur after	60/arrival rate.		•
	closing ($t \ge 7$	Time Period	MEAN	
	PM).	7 – 8 AM	0.690	
		8 – 9 AM	0.364	
		9 – 10 AM	0.254	
		10 – 11 AM	0.186	
		11 – NOON	0.217	
		NOON – 1 PM	0.136	
		1 – 2 PM	0.223	
		2 – 3 PM	0.175	
		3 – 4 PM	0.343	
		4 – 5 PM	0.220	
		5 – 6 PM	0.522	
		6 – 7 PM	1.071	

Action: CardHolderCallArrival				
The Input Entity Stream of silver/gold customer calls.				
TimeSequence	RVP.DuCallCrd()			
Event	V	iC.Call.uCuType ← RVP.uCuTypeCrdH ()		
	iC.Call.uCaType ← RVP.uCuType()			
	• <u>-</u>	IF TrunkLines.n < TrunkLine.numLines THEN		
		RG.TrunkLines.n + ← 1		
		SP.StartSequel(InputMemberNumber, iC.Call)		
	ELSE UDP.UpdateNumBusySOutput(iC.Call)			
	-	rrivalsOutput(iC.Call)		
	ENDIF	irivaisOutput(iC.Cair)		
	Embedded Random V	ariate Procedures		
Name	Description	Data M	Todel	
DuCallCrd()	Provides the value of the	CRDCALLS which are a	an absolute value and	
	arrival times of	do not change between d	ays. Represents the	
	cardholder customer	arrival rates of cardholde	• -	
	calls. No arrival can	Travel centre.		
	occur after closing ($t \ge 7$			
	PM).	The average interarrival times are computed as		
	1111).	60/arrival rate		
		Time Period MEAN		
		7 – 8 AM	0.674	
		8 – 9 AM 0.247		
		9 – 10 AM	0.271	
		10 – 11 AM	0.333	
		11 – NOON	0.199	
		NOON – 1 PM	0.122	
		1 – 2 PM	0.152	
		2 – 3 PM	0.173	
		3 – 4 PM	0.250	
		4 – 5 PM	0.223	
		5 – 6 PM	0.414	
G T	D 11 1	6 – 7 PM	0.870	
uCuTypeCrdH()	Provides the customer	Proportion of Silver Cust	tomers:	
	type of the arriving calls. PROPSILVER = 68%			
	Returns either "GOLD" Proportion of Gold Customers:		omers:	
	or "SILVER".	PROPGOLD = 32%		

Behavioural Constructs

Activity: InputMemberNumber						
This activity rep	This activity represents the Call entity entering his member number.					
Casual	iC.C	iC.Call				
Event SCS						
Duration	RVP	RVP.uIMNDuration()				
Event SCS	SP.StartSequel(EstimateWaitTime, iC.Call)					
Embedded Random Variate Procedures						
Name Description Data Model			Data Model			
uIMNDuration()	Provides a value (minutes)	UNIFORM(MIN, MAX)			
		for the length of time				
		required for a cardholder to	MIN = 0.117 (7 seconds)			
		input their member number.	MAX = 0.267 (16 seconds)			

	Activity: EstimateWaitTime				
This activity represe	ents the Call entity being inserted in its respective category queue. If there are				
operators available and the queue corresponding the to customer type is empty, then the Call will be					
	y. Otherwise, the call will be placed into the queue and wait for an operator.				
	stomer may also hang up the call, thus leaving the activity earlier than expected.				
Casual	iC.Call				
Event SCS	iC.Call.startWaitTime ← t				
Duration	EWT_VOICE_DURATION				
Interruption	UDP.CheckAvailableOperator(iC.Call.uCuType) == True AND				
Precondition	Q.CallLines[iC.Call.uCuType].spIsEmpty()				
Event SCS	SP.InsertQueue(Q.CallLine[iC.Call.uCuType], iC.Call)				
	SP.Terminate()				
Event SCS	IF RVP.uWaitTmTolerance(iC.Call.uCuType) <				
	UDP.CalculateExpectedWaitTime(iC.Call.uCuType)				
	THEN				
	RG.TrunkLines.n -← 1				
	UDP.UpdateNumArrivalsOutput(iC.Call)				
	ELSE				
	SP.InsertQueue(Q.CallLine[iC.Call.uCuType], iC.Call)				
	ENDIF				
	Embedded User-Defined Procedures				
Name	Description				
_	<u> </u>				
(iC.Call.uCuType)					
	expected wait time as (EWT_DURATION/60) * (Q.CallLine[GOLD].n +				
	Q.CallLine[SILVER].n + Q.CallLine[REGULAR].n)				
	2) If SILVER customer type, then calculate the				
	expected wait time as (EWT_DURATION/60) * (Q.CallLine[GOLD].n +				
	Q.CallLine[SILVER].n)				
CalculateExpected WaitTime (iC.Call.uCuType)	Q.CallLine[SILVER].n + Q.CallLine[REGULAR].n) 2) If SILVER customer type, then calculate the				

	3) If GOLD customer type, then calculate the
	expected wait time as (EWT_DURATION/60) * Q.CallLine[GOLD].n.
	Return the expected wait time of the customer (i.e. iC.Call.estWaitTime).
CheckAvailableOp	Check if the proper operator is available for the call. For that, doing the following:
erator((iC.Call.uC	1). If GOLD customer type, THEN IF
uType)	RG.Operator[GOLD].numBusy <rg.operator[gold].unumoperators< td=""></rg.operator[gold].unumoperators<>
	Or
	RG.Operator[SILVER].numBusy< RG.Operator[SILVER].uNumOperators
	Or
	RG.Operator[REGULAR].numBusy <rg.operator[regular].unumoperators< td=""></rg.operator[regular].unumoperators<>
	THEN Return True
	2). If SILVER customer type, THEN IF
	RG.Operator[SILVER].numBusy< RG.Operator[SILVER].uNumOperators
	Or
	RG.Operator[REGULAR].numBusy <rg.operator[regular].unumoperators< td=""></rg.operator[regular].unumoperators<>
	THEN Return True
	3). If REGULAR customer type, THEN IF
	RG.Operator[REGULAR].numBusy <rg.operator[regular].unumoperators< td=""></rg.operator[regular].unumoperators<>
	THEN Return True
	4) ELSE Return False

Embedded Random Variate Procedures							
Name	Data Model						
uWaitTmTolerance(CuType)	Provides a value(minutes) for the	UNIFORM(MI	N, MAX)			
	wait time tolerance of	CuType	MIN	MAX			
	customer calls	REGULAR	12	30			
	according to the value	CARDHOLD	8	17			
	of Customer Type.	ER					

Activity: Service					
This activity represents the Call entity being served by an operator. It depends on the operator					
identifier and customer identifier.					
Precondition		UDP.GetOperatorIdtoService() != NONE			
		AND			
		AND UDP.GetCallLineId() !=NONE			
Event SCS		operatorId = UDP. GetOperatorIdToService()			
		callLineId = UDP. GetCallLineId()			
		iC.Call ← SP.RemoveQue(Q.CallLine(callLineId))			
		RG.Operator[operatorId].numBusy + ← 1			
D (UDP.UpdateWaitCallsOutput(iC.Call)			
Duration		RVP.uSrvTm(callLineId, operatorId)			
Event SCS		RG.TrunkLines.n -← 1			
		UDP.UpdateNumArrivalsOutput(iC.Call)			
		SP.StartSequel(AfterCall, iC.Call.uCaType,			
	Emboddod II	operatorId) ser-Defined Procedures			
Name		Description			
GetOperatorIdToService()	Get the proper avai	•			
	1				

GetCallLineId()		th the call to start the service. For that, do the following:			
) Check if the GOLD operator is available and the gold queue is not empty (i.e			
1 -		D].numBusy <rg.operator[gold].unumoperators< td=""></rg.operator[gold].unumoperators<>			
	IF				
		is not empty) THEN return CallLineId is GOLD ELSE			
	Return CallLineId is	SNONE			
	2) Check if the SILV not empty (i.e	VER operator is available and the silver or regular queue is			
	RG.Operator[SILVE	ER].numBusy <rg.operator[silver].unumoperators< td=""></rg.operator[silver].unumoperators<>			
		D] is not empty THEN return CallLineId is GOLD			
		e[SILVER] is not empty) THEN			
	Return CallLineId is	S SILVER ELSE Return CallLineId is NONE			
	3) Check if the PEC	II AD operator is available and regular silver or gold			
queue is not empty (i.		JLAR operator is available and regular, silver or gold			
		LAR].numBusy <rg.operator[regular].unumoperator< td=""></rg.operator[regular].unumoperator<>			
		D] is not empty THEN return CallLineId is GOLD ELSE			
		[ER] is not empty THEN return CallLineId is SILVER			
	ELSE IF Q.CallLine	ELSE IF Q.CallLine[REGULAR] is not empty) THEN return CallLineId is			
		Return CallLineId is NONE			
	Embedded Rand	lom Variate Procedures			
Name	Description	Data Model			
uSrvTm(CaType,	Provides a value (minutes)	TRIANGULAR(MIN, PEAK, MAX)			
operatorId)	for the service time of a	Subject MIN PEAK MAX			
	call according to the value	INFO 1.2 3.75 2.05			
	of operatorId and call	RSVN 2.25 8.6 2.95			
	Type. The service time	CHAN 1.2 5.8 1.9			
	will be reduced based on				
	the operatorId.	SILVER_OPERATOR_REDUCTION = 0.95			
		GOLD_OPERATOR_REDUCTION = 0.88			

r						
	Activity: AfterCall					
This activity re	This activity represents the Operator entity performing the work that has to be done after it has					
serviced a call	. It depends	on the identifier of open	rator and identifie	er of service that v	was requested by	
the call.	_					
Casual	(uCatype,	operatorId)				
Event SCS						
Duration	RVP.uAft0	CallWrkTm(uCaType,	operatorType)			
Event SCS	RG.Operat	or[operatorID].numBu	sy - ← 1			
Embedded Random Variate Procedures						
Nam	ne	Description		Data Model		
uAftCallWrkTm(CaType, Pr		Provides a value	SILVER_OPERATOR_REDUCTION = 0.95			
operatorId)		(minutes) for the	GOLD_OPERATOR_REDUCTION = 0.88			
,		after-call work time				
		of a call according	UNIFORM(MIN, MAX)			
		to the call Type.	Subject	MIN	MAX	
		to the call Type. The aftercall will be	Subject INFO	MIN 0.05	0.10	
		• 1		· ·	+	
		The aftercall will be	INFO	0.05	0.10	

Design of Validation Experimentation

Given the relative simplicity of the model stated above, trace logging will be used to validate the model. The model will be validated for the base case as well as the alternate case.

The state of the simulation model is determined through the tracking of the following variables:

Variable	Value	Description
Clock	xxxx	Where xxxxx represents the current value of the clock in the model.

Variable	Value	Description
RG.Operator[REGULAR].uNumOperators		Where xx represents the total number of
RG.Operator[SILVER]. uNumOperators	XX	operators at the time.
RG.Operator[GOLD]. uNumOperators		

Variable	Value	Description
Q.CallLine[REGULAR].n		Where xx represents the total number of calls in each
Q.CallLine[SILVER].n	XX	call line.
Q.CallLine[GOLD].n		

Variable	Value	Description
RG.TrunkLines.n	XX	Where xx represents the total number of trunk lines n use.

The behaviour that needs to be validated. This is supplied along with a time stamp representing the period in time in which these constructs take place:

Activity/Action	Meaning of Completition
EstimateWaitTime	The system providing a wait time to the regular or
	cardholder customers
StaffChange	The change in the number of operators currently
	working.
RegularCallArrival	A regular customer call arrives at a specific time
	period.
CardHolderCallArrival	A card holder customer call arrives at a specific
	time period.
AfterCall	The work that a operator performs after the call.
Service	A call being serviced by an operator.
InputMemberNumber	A cardholder entering their member number.

Simulation Model

Design of Simulation Model and Program

The simulation model is implemented in the SMTavelSimulation package and the class SMTravel is an extension of the ABSmod/J class AOSimulation model and a number of other classes used to implement the various constructs from the ABCmod conceptual model.

The following tables show how the various ABCmod entity structures and action/activities are mapped to Java classes and how objects instantiated from these classes are reference by the SMTravel class.

Entity Structure			
ABCmod Construct	Java Class	Object Reference	
iC.Call	Call	icCall	
Q.CallLine[]	CallLine	qCallLine.get(icCall)	
	ArrayList <call> : used to to represent</call>		
	the list attribute in the queue.		
	Note:		
	The standard procedures such as		
	splnsertQue(), spRemoveQue() were		
	used to add or remove call object to this		
	class and spisEmpty() was used to check		
	if the queue if empty. Method getN() was		
	used to get the size of the queue.		
RG.Operator[]	Operator	rgOperator[operatorType]	
	Note:		
	The attribute numBusy was used to show		
	the number of busy operators.		
RG.TrunkLines	TrunkLines	rgTrunkLine	

Action/Activities		
ABCmod Construct	Java Class	
Initialise	Initialise	
RegullarCallArrival	RegullarCallArrival	
CardHolderCallArrival	CardHolderCallArrival	
InputMemberNumber	InputMemberNumber	
EstimateWaitTime	EstimateWaitTime	
Service	Service	
AfterCall	AfterCall	
StaffChange	StaffChange	

Other classes implemented in the SMTravelSimulation package:

RVPs : Contains Java methods to implement the RVPs defined in the CM.

UDPs: Contains Java methods to implement the UDPs defined in the CM.

Output: the SSOV outputs and methods for getting the outputs.

Seeds: The class used to pass seeds for random number generators used in implementing the RVPs.

SMTravel: the publice class used as to create the objects and initialize the starting actions/activities.

Note: the SP.StartSeq() in CM is spStart() in the SM.

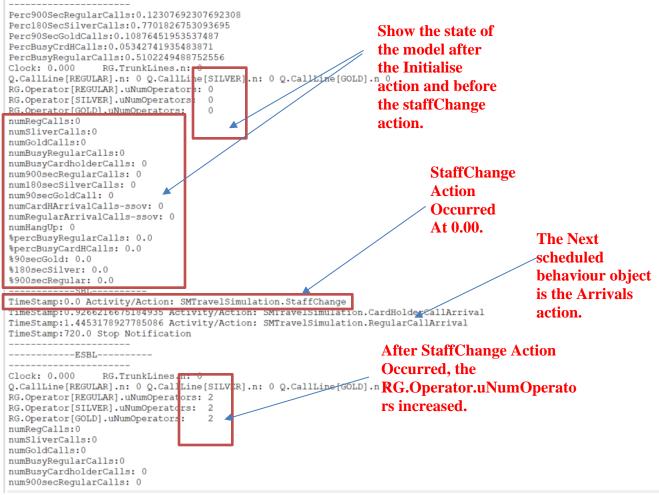
Results of the Validation Experimentation

Experiment1 in the SM was used to run the validation experiment.

```
Base Case: RG.TrunkLines.numLines=55; RG.TrunkLines.numReserved = 15
Schedule of Regular operator: {2, 2, 2, 2, 2}
Schedule of Silver operator: {2, 2, 2, 2, 2}
Schedule of Gold operator: {2, 2, 2, 2, 2}
```

TIME 0:

This log shows that proper initialisation and start of the model execution.



TIME 60:

The log shows that the RG.Operator[REGULAR].uNumOperators attriabute is not updated before the StaffChange action

```
Time 59.277
Clock: 59.277 RG.TrunkLines.n:
Q.CallLine[REGULAR].n: 6 Q.CallLine[SILVER].n: 2 Q.CallLine[GOLD].n 0
RG.Operator[REGULAR].uNumOperators: 2
RG.Operator[SILVER].uNumOperators: 2
RG.Operator[GOLD].uNumOperators:
numRegCalls:7
numSliverCalls:45
numGoldCalls:31
numBusyRegularCalls:3
numBusyCardholderCalls: 0
num900secRegularCalls: 0
num180secSilverCalls: 40
num90secGoldCall: 19
numCardHArrivalCalls-ssov: 87
numRegularArrivalCalls-ssov: 63
numHangUp: 69
%percBusyRegularCalls: 0.047619047619047616
%percBusyCardHCalls: 0.0
%90secGold: 0.6129032258064516
%180secSilver: 0.888888888888888888
%900secRegular: 0.0
----SBL---
TimeStamp: 59.348676693115515 Activity/Action: SMTravelSimulation. EstimateWaitTime
                                                                                      StaffChange Action
TimeStamp: 59.37598877122768 Activity/Action: SMTravelSimulation.RegularCallArrival
TimeStamp:59.63083819987411 Activity/Action: SMTravelSimulation.AfterCall
                                                                                      Occurred
 TimeStamp.59 90999690917293 Activity/Action: SMTravelSimulation.Service
                                                                                      At 60.00
TimeStamp:60.0 Activity/Action: SMTravelSimulation.StaffChange
rimestamp: 60.03302014915038 Activity/Action: Smiravelsimulation.CardHolderCallArrival
TimeStamp:60.11283381927011 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp: 60.154325437346365 Activity/Action: SMTravelSimulation.Service
TimeStamp: 61.01964981132727 Activity/Action: SMTravelSimulation. EstimateWaitTime
TimeStamp:61.08854542267529 Activity/Action: SMTravelSimulation.Service
TimeStamp:62.07425828761571 Activity/Action: SMTravelSimulation. EstimateWaitTime
TimeStamp:62.50573107031384 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp:63.12967060559556 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp: 63.23592338156892 Activity/Action: SMTravelSimulation.Service
TimeStamp: 63.24330706368138 Activity/Action: SMTravelSimulation.Service
TimeStamp: 64.07891918002471 Activity/Action: SMTravelSimulation. EstimateWaitTime
TimeStamp: 64.08443676144532 Activity/Action: SMTravelSimulation. EstimateWaitTime
The log shows that the RG.Operator[REGULAR].uNumOperators attriabute is updated by the
StaffChange action.Time 60.00
Time :68.812
                                                                        After StaffChange Action
                                                                        Occurred, the
Clock: 68.812
                   RG.TrunkLines.n: 47
Q.CallLine[REGULAR].n: 7 Q.CallLine[SILVAR].n: 4 Q.CallLine[GOLD] RG!Operator.uNumOperato
RG.Operator[REGULAR].uNumOperators: 4
                                                                        rs changed.
RG.Operator[SILVER].uNumOperators
                                         4
RG.Operator[GOLD].uNumOperators:
```

```
Time 120:
                                                                          Before
Clock: 119.743 RG.TrunkLines.r: 45
Q.CallLine[REGULAR].n: 5 Q.CallLine[SILVER].n: 2 Q.CallLine[GOLD].n 0
                                                                          StaffChange Action
RG.Operator[REGULAR].uNumOperators: 4
                                                                          Occurred
RG.Operator[SILVER].uNumOperators:
                                    4
RG.Operator[GOLD].uNumOperators:
                                                                          At 120.00
numRegCalls:16
numSliverCalls:137
numGoldCalls:113
numBusyRegularCalls:99
numBusyCardholderCalls: 5
num900secRegularCalls: 8
num180secSilverCalls: 132
num90secGoldCall: 84
numCardHArrivalCalls-ssov: 320
numRegularArrivalCalls-ssov: 176
numHangUp: 137
%percBusyRegularCalls: 0.5625
%percBusyCardHCalls: 0.015625
%90secGold: 0.7433628318584071
%180secSilver: 0.9635036496350365
%900secRegular: 0.5
          --SBL--
                                                                                           StaffChange Action
TimeStamp:119.86011002655803 Activity/Action: SMTravelSimulation.InputMemberNumber
TimeStamp:119.95364334022018 Activity/Action: SMTravelSimulation.AfterCall
                                                                                            Occurred
TimeStamp: 119.95754871892301 Activity/Action: SMTravelSimulation.CardHolderCallArrival
TimeStamp: 120.0 Activity/Action: SMTravelSimulation.StaffChange
                                                                                            At 120.00
TimeStamp:120.03401785346176 Activity/Action: SMTravelSimulation.RegularCallArrival
TimeStamp:120.04730071512934 Activity/Action: SMTravelSimulation.Service
TimeStamp: 120.11676227955007 Activity/Action: SMTravelSimulation. Service
TimeStamp:120.15922561770299 Activity/Action: SMTravelSimulation.Service
TimeStamp:120.34313630315062 Activity/Action: SMTravelSimulation.Service
TimeStamp:120.64574446517994 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp:121.02004195719147 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp:121.1881210311045 Activity/Action: SMTravelSimulation.Service
TimeStamp:121.19514208755905 Activity/Action: SMTravelSimulation.Service
TimeStamp: 121.313665141593 Activity/Action: SMTravelSimulation. EstimateWaitTime
                                                                                     After StaffChange Action
TimeStamp:121.52797020163536 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp:121.580838925493 Activity/Action: SMTravelSimulation.EstimateWaitTime
                                                                                     Occurred, the
TimeStamp:121.64075460282083 Activity/Action: SMTravelSimulation.Service
                                                                                     RG.Operator.uNumOperators
After Time 120.00 the staffChange Action
                                                                                     changed.
Clock: 121.528
                       RG.TrunkLines.n: 47
Q.CallLine[REGULAR].n: 4 Q.CallLine[SILVER].n: 2 Q.CallLine[GOLD].n 0
RG.Operator[REGULAR].uNumOperators: 6
RG.Operator[SILVER].uNumOperators:
RG.Operator[GOLD].uNumOperators:
numRegCalls:17
numSliverCalls:141
numGoldCalls:119
numBusyRegularCalls:102
numBusyCardholderCalls: 5
num900secRegularCalls: 9
num180secSilverCalls: 136
num90secGoldCall: 86
numCardHArrivalCalls-ssov: 326
numRegularArrivalCalls-ssov: 179
numHangUp: 137
%percBusyRegularCalls: 0.5698324022346368
%percBusyCardHCalls: 0.015337423312883436
%90secGold: 0.7226890756302521
```

%180secSilver: 0.9645390070921985 %900secRegular: 0.5294117647058824

TIME 180:

```
TimeStamp: 178.48808750653555 Activity/Action: SMTravelSimulation.Service
TimeStamp: 178.5619290736826 Activity/Action: SMTravelSimulation. Service
TimeStamp: 178.62883084157644 Activity/Action: SMTravelSimulation. EstimateWa
TimeStamp: 179.01583456548633 Activity/Action: SMTravelSimulation. EstimateWa
                                                                                  StaffChange
TimeStamp: 179.09796292765662 Activity/Action: SMTravelSimulation. EstimateWa
                                                                                  Action
TimeStamp: 179.18834348678507 Activity/Action: SMTravelSimulation. Service
                                                                                  Occurred
TimeStamp: 179.39578558887516 Activity/Action: SMTravelSimulation. Service
TimeStamp: 179.5530608392116 Activity/Action: SMTravelSimulation.Service
                                                                                  At 180.00
TimeStamp: 179.64896929863104 Activity/Action: SMTravelSimulation. Estimate Wa
TimeStamp:179.82020703020484 Activity/Action: SMTravelSimulation.EstimateWa
TimeStamp: 180.0 Activity/Action: SMTravelSimulation.StaffChange
timeStamp.100.1222654939636 Activity/Action. SMTravelSimulation.EstimateWai
TimeStamp: 181.09781565863824 Activity/Action: SMTravelSimulation. EstimateWa
TimeStamp: 181.57513793237607 Activity/Action: SMTravelSimulation. EstimateWa
TimeStamp: 181.68572390651903 Activity/Action: SMTravelSimulation. EstimateWa
Clock: 201.650 RG.TrunkLines.n: 31
                                                                After StaffChange Action
Q.CallLine[REGULAR].n: 1 Q.CallLine[SILVER].n: 0 Q.CallLine[GOLD].n Occurred, the
RG.Operator[REGULAR].uNumOperators: 8
                                                                 RG.Operator.uNumOperato
RG.Operator[SILVER].uNumOperators: 8
RG.Operator[GOLD].uNumOperators:
                                  8
                                                                 rs changed.
numRegCalls:56
numSliverCalls:326
numGoldCalls:232
numBusyRegularCalls:144
numBusyCardholderCalls: 5
num900secRegularCalls: 21
num180secSilverCalls: 308
num90secGoldCall: 89
numCardHArrivalCalls-ssov: 643
numRegularArrivalCalls-ssov: 262
numHangUp: 159
%percBusyRegularCalls: 0.549618320610687
%percBusyCardHCalls: 0.007776049766718507
%90secGold: 0.38362068965517243
%180secSilver: 0.9447852760736196
%900secRegular: 0.375
  ----SBL---
```

TimeStamp: 201.68225894865074 Activity/Action: SMTravelSimulation.AfterCall TimeStamp: 201.6834589805233 Activity/Action: SMTravelSimulation.Service

TIME 240:

--SBL-

```
-----ESBL-----
Clock: 234.562
                 RG.TrunkLines.n: 18
Q.CallLine[REGULAR].n: 0 Q.CallLine[SILVER].n: 0 Q.CallLine[GOLD].n 0
RG.Operator[REGULAR].uNumOperators: 8
RG.Operator[SILVER].uNumOperators:
RG.Operator[GOLD].uNumOperators:
numRegCalls:101
numSliverCalls:398
numGoldCalls:267
numBusyRegularCalls:144
numBusyCardholderCalls: 5
num900secRegularCalls: 21
num180secSilverCalls: 308
num90secGoldCall: 89
numCardHArrivalCalls-ssov: 751
numRegularArrivalCalls-ssov: 306
numHangUp: 159
%percBusyRegularCalls: 0.47058823529411764
%percBusyCardHCalls: 0.006657789613848202
%90secGold: 0.33333333333333333
%180secSilver: 0.7738693467336684
%900secRegular: 0.2079207920792079
           -SBL-
TimeStamp:234.56257506052802 Activity/Action: SMTravelSimulation.InputMemberNumber TimeStamp:234.60406478925177 Activity/Action: SMTravelSimulation.CardHolderCallArrival
TimeStamp:234.63429583232784 Activity/Action: SMTravelSimulation.Service
TimeStamp:235.01008286617062 Activity/Action: SMTravelSimulation.AfterCall
TimeStamp:235.03978830564628 Activity/Action: SMTravelSimulation.AfterCall TimeStamp:235.1855075530905 Activity/Action: SMTravelSimulation.Service
TimeStamp: 235.28399341916744 Activity/Action: SMTravelSimulation.RegularCallArrival
TimeStamp: 235.57100346576948 Activity/Action: SMTravelSimulation.Service
TimeStamp: 235.67487736388827 Activity/Action: SMTravelSimulation.Service
TimeStamp: 235.8325796120118 Activity/Action: SMTravelSimulation.Service
TimeStamp: 235.91018730172644 Activity/Action: SMTravelSimulation.Service
TimeStamp: 236.1022848603026 Activity/Action: SMTravelSimulation.Service
TimeStamp:236.19290053761534 Activity/Action: SMTravelSimulation.Service
TimeStamp:236.6160548362975 Activity/Action: SMTravelSimulation.Service
                                                                                                                  StaffChange Action
TimeStamp: 236.63443897858403 Activity/Action: SMTravelSimulation.Service
TimeStamp:236.75213993818517 Activity/Action: SMTravelSimulation.Service
TimeStamp:236.7861435790059 Activity/Action: SMTravelSimulation.Service
                                                                                                                  Occurred
TimeStamp:237.1431587402022 Activity/Action: SMTravelSimulation.Service
                                                                                                                  At 240.00
TimeStamp: 237.47031670232872 Activity/Action: SMTravelSimulation.Service
TimeStamp: 238.01853398713268 Activity/Action: SMTravelSimulation.Service
TimeStamp: 240.0 Activity/Action: SMTravelSimulation.StaffChange
                                                                                  After StaffChange Action
TimeStamp: 720.0 Stop Notification
                                                                                  Occurred, the
Clock: 254.668 RG.TrunkLines. .. 26
Q.CallLine[REGULAR].n: 0 Q.CallLine[SILVER] n: 0 Q.CallLine[GOLD].n 0
                                                                                  RG.Operator.uNumOperato
RG.Operator[REGULAR].uNumOperators: 10
                                                                                  rs changed.
RG.Operator[SILVER].uNumOperators: 10
RG.Operator[GOLD].uNumOperators
numRegCalls:126
numSliverCalls:451
numGoldCalls:293
numBusyRegularCalls:144
numBusvCardholderCalls: 5
num900secRegularCalls: 21
num180secSilverCalls: 308
num90secGoldCall: 89
numCardHArrivalCalls-ssov: 824
numRegularArrivalCalls-ssov: 330
numHangUp: 159
%percBusyRegularCalls: 0.43636363636363634
%percBusyCardHCalls: 0.006067961165048544
%90secGold: 0.3037542662116041
%180secSilver: 0.6829268292682927
%900secRegular: 0.1666666666666666
```

TIME 480:

```
Clock: 479.659 RG.TrunkLines.n: 32
Q.CallLine[REGULAR].n: 1 Q.CallLine[SILVER].n: 0 Q.CallLine[GOLD].n 0
RG.Operator[REGULAR].uNumOperators: 10
RG.Operator[SILVER].uNumOperators: 10
RG.Operator[GOLD].uNumOperators:
numRegCalls:197
numSliverCalls:1294
numGoldCalls:697
numBusyRegularCalls:375
numBusyCardholderCalls: 159
num900secRegularCalls: 21
num180secSilverCalls: 971
num90secGoldCall: 89
numCardHArrivalCalls-ssov: 2226
numRegularArrivalCalls-ssov: 633
numHangUp: 160
%percBusyRegularCalls: 0.5924170616113744
%percBusyCardHCalls: 0.07142857142857142
%90secGold: 0.12769010043041606
%180secSilver: 0.750386398763524
%900secRegular: 0.1065989847715736
 ----SBL----
TimeStamp: 479.74088917570305 Activity/Action: SMTravelSimulation.AfterCall
                                                                                                StaffChange Action
TimeStamp:479.7807946262269 Activity/Action: SMTravelSimulation.AfterCall
TimeStamp: 479.78168313787324 Activity/Action: SMTravelSimulation.Service
                                                                                               Occurred
TimeStamp: 479.81526457702296 Activity/Action: SMTravelSimulation.CardHolderCallArrival
TimeStamp: 479.8515945282972 Activity/Action: SMTravelSimulation.Service
                                                                                                At 480.00
TimeStamp: 479.9252407820606 Activity/Action: SMTravelSimulation.Service
TimeStamp: 479.95706602635295 Activity/Action: SMTravelSimulation.Service
TimeStamp: 479.99007626453846 Activity/Action: SMTravelSimulation.Service 
TimeStamp: 480.0 Activity/Action: SMTravelSimulation.StaffClange
 imeStamp: 400.0710450060766 Activity/Action: SMTravelSimulation.Ser
TimeStamp: 480.0967404764642 Activity/Action: SMTravelSimulation. AfterCall
TimeStamp:480.15535006793334 Activity/Action: SMTravelSimulation.AfterCall
TimeStamp: 480.24470166763 Activity/Action: SMTravelSimulation.Service
TimeStamp: 480.2808092264939 Activity/Action: SMTravelSimulation.Service
TimeStamp: 480.3734374664409 Activity/Action: SMTravelSimulation.Service
TimeStamp: 480.4498274972967 Activity/Action: SMTravelSimulation.Service
TimeStamp: 480.835090861038 Activity/Action: SMTravelSimulation.Service
TimeStamp: 480.9349500495695 Activity/Action: SMTravelSimulation.Service
TimeStamp: 481.01197115211204 Activity/Action: SMTravelSimulation.RegularCallArrival
TimeStamp: 481.03286358030505 Activity/Action: SMTravelSimulation.Service
TimeStamp: 481.61133288416477 Activity/Action: SMTravelSimulation.Service
After 480.00, the numOperator start to reduce.
                                                                          After StaffChange Action
Clock: 483.120 RG.TrunkLines.n: 22
                                                                          Occurred, the
Q.CallLine[REGULAR].n: 0 Q.CallLine[SILVER].n: 0 Q.CallLine[GOLD].n 0
RG.Operator[REGULAR].uNumOperators: 8
                                                                          RG.Operator.uNumOperators
RG.Operator[SILVER].uNumOperators:
RG.Operator[GOLD].uNumOperators:
                                                                          reduced.
numRegCalls:201
numSliverCalls:1300
numGoldCalls:702
numBusyRegularCalls:375
numBusyCardholderCalls: 159
num900secRegularCalls: 21
num180secSilverCalls: 971
num90secGoldCall: 89
numCardHArrivalCalls-ssov: 2245
numRegularArrivalCalls-ssov: 638
numHangUp: 160
 %percBusyRegularCalls: 0.5877742946708464
 %percBusyCardHCalls: 0.07082405345211581
 %90secGold: 0.1267806267806268
%180secSilver: 0.7469230769230769
%900secRegular: 0.1044776119402985
           --SBL-
TimeStamp: 483.212565779597 Activity/Action: SMTravelSimulation.RegularCallArrival
TimeStamp: 483.3461208396535 Activity/Action: SMTravelSimulation.AfterCall
TimeStamp: 483.38861418111486 Activity/Action: SMTravelSimulation.Service
TimeStamp: 483.4735580187927 Activity/Action: SMTravelSimulation.Service
TimeStamp:483.55941830721986 Activity/Action: SMTravelSimulation.AfterCall
TimeStamp:483.56492338032194 Activity/Action: SMTravelSimulation.Service
TimeStamp:483.619747374273 Activity/Action: SMTravelSimulation.CardHolderCallArrival
TimeStamp: 483.7770944497117 Activity/Action: SMTravelSimulation.AfterCall
```

TIME 720

```
Clock: 719.361 RG.TrunkLines.n: 24
                                                                        reduced to 2
Q.CallLine[REGULAR].n: 6 Q.CallLine[SILVER].n: 0 Q.CallLine[GOLD].n 0
RG.Operator[REGULAR].uNumOperators
RG.Operator[SILVER].uNumOperators:
RG.Operator[GOLD].uNumOperators:
numRegCalls:325
numSliverCalls:1697
numGoldCalls:947
numBusyRegularCalls:499
numBusyCardholderCalls: 159
num900secRegularCalls: 40
num180secSilverCalls: 1307
num90secGoldCall: 103
numCardHArrivalCalls-ssov: 2976
numRegularArrivalCalls-ssov: 975
numHangUp: 328
%percBusyRegularCalls: 0.5117948717948718
%percBusyCardHCalls: 0.05342741935483871
%90secGold: 0.10876451953537487
%180secSilver: 0.7701826753093695
%900secRegular: 0.12307692307692308
          --SBL--
TimeStamp:719.3722725316501 Activity/Action: SMTravelSimulation.InputMemberNumber
TimeStamp:719.400542188373 Activity/Action: SMTravelSimulation.Service
TimeStamp:719.4607317825427 Activity/Action: SMTravelSimulation.AfterCall
TimeStamp:719.5520949671939 Activity/Action: SMTravelSimulation.RegularCallArrival
TimeStamp:719.5933776779054 Activity/Action: SMTravelSimulation.AfterCall
TimeStamp:719.7964374870039 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp:719.8750870563068 Activity/Action: SMTravelSimulation.Service
TimeStamp:720.0 Stop Notification
TimeStamp:720.0 Activity/Action: SMTravelSimulation.StaffChange
 imestamp:/zu.u945951/50011 Activity/Action: SmiraveiSimulation.EstimateWaitTime
TimeStamp:720.3290185077203 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp:720.3477287140162 Activity/Action: SMTravelSimulation.CardHolderCallArrival
TimeStamp:720.37499972185 Activity/Action: SMTravelSimulation.Service
TimeStamp:721.1889954523747 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp:722.1289463578407 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp:722.4920643944569 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp:723.071837090352 Activity/Action: SMTravelSimulation.Service
TimeStamp:723.4972949958169 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp:724.8008305091527 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp: 725.5534941774238 Activity/Action: SMTravelSimulation. EstimateWaitTime
TimeStamp:726.6432521501489 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp:726.6848758737696 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp:727.1141770642023 Activity/Action: SMTravelSimulation.EstimateWaitTime
TimeStamp:727.2850765236496 Activity/Action: SMTravelSimulation.EstimateWaitTime
```

Before 720.00, the nNumOperators has reduced to 2

StaffChange Action Occurred At 720.00. And The Action stop at 720.00

Experiment Case 1:

Schedule of regular operator	Schedule of silver operator	Schedule of gold operator	
Case1 : {6,6,6,6,6},	{3,3,3,3,3},{2,2,2,2,2,2	2},50,8	Numbers of reserved lines
Perc900SecRegularCall Perc180SecSilverCalls Perc90SecGoldCalls:0. PercBusyCrdHCalls:1.6 PercBusyRegularCalls: numRegCalls:6940 numGoldCalls:1860 numSliverCalls:4144 numbusyregularcalls:9 numbusycardholdercall num900secregularCalls: num180secsilverCalls:	6:0.4985521235521235 49838709677419357 6655562958027982E-4 0.014265129682997119 09 09 0:15: 1 0: 4153 0:2066	Numbers of trucklines	
Perc900SecRegularCalls Perc180SecSilverCalls Perc90SecGoldCalls:0.0 PercBusyCrdHCalls:0.0 PercBusyRegularCalls: numRegCalls:7098 numGoldCalls:1852 numSliverCalls:4022 numbusyregularcalls:8 numbusycardholdercalls num900secregularCalls: num90secgoldCall: 924	25:0.604254719639335 6:0.4997513674788662 49892008639308855 9 0.011975204282896591 85 25: 0 6: 4289 2010	20	
Perc900SecRegularCalls Perc180SecSilverCalls Perc90SecGoldCalls:0. PercBusyCrdHCalls:9.9 PercBusyRegularCalls: numRegCalls:6959 numGoldCalls:1903 numSliverCalls:4130 numbusyregularcalls:1 numbusycardholdercalls num900secregularCalls: num90secgoldCall: 951	25:0.598505532404081 5:0.49878934624697335 4997372569626905 94530084535057E-4 0.017100158068688028		
	.s:0.6050740577797331 s:0.4985632183908046 4997333333333333		

PercBusyRegularCalls:0.009092242264261622 numRegCalls:6819 numGoldCalls:1875 numSliverCalls:4176 numbusyregularcalls:62 numbusycardholdercalls: 2 num900secregularCalls: 4126 num180secsilverCalls: 2082 num90secgoldCall: 937
Perc900SecRegularCalls:0.6066876798684391 Perc180SecSilverCalls:0.4996088657105606 Perc90SecGoldCalls:0.4989785495403473 PercBusyCrdHCalls:0.0
PercBusyRegularCalls:0.006166917911470468 numRegCalls:7297 numGoldCalls:1958
numSliverCalls:3835 numbusyregularcalls:45 numbusycardholdercalls:0
<pre>num900secregularCalls: 4427 num180secsilverCalls: 1916 num90secgoldCall: 9776</pre>
Perc900SecRegularCalls:0.6008790585566426 Perc180SecSilverCalls:0.49963172109010556 Perc90SecGoldCalls:0.49948979591836734 PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.011626258329788742 numRegCalls:7053 numGoldCalls:1960 numSliverCalls:4073 numbusyregularcalls:82
numbusycardholdercalls: 0 num900secregularCalls: 4238 num180secsilverCalls: 2035 num90secgoldCall: 979
Perc900SecRegularCalls:0.5932322381353552 Perc180SecSilverCalls:0.4991482112436116 Perc90SecGoldCalls:0.4989451476793249 PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.017130019657399607 numRegCalls:7122 numGoldCalls:1896 numSliverCalls:4109 numbusyregularcalls:122
numbusycardholdercalls: 0 num900secregularCalls: 4225 num180secsilverCalls: 2051 num90secgoldCall: 946
Perc900SecRegularCalls:0.6061896649630891 Perc180SecSilverCalls:0.49912521869532617 Perc90SecGoldCalls:0.4997208263539922

PercBusyCrdHCalls:6.906077348066298E-4 PercBusyRegularCalls:0.008517887563884156 numRegCalls:7044 numGoldCalls:1791 numSliverCalls:4001 numbusyregularcalls:60 numbusycardholdercalls: 4 num900secregularCalls: 4270 num180secsilverCalls: 1997 num90secgoldCall: 895
Perc900SecRegularCalls:0.6135706018518519 Perc180SecSilverCalls:0.4995014955134596 Perc90SecGoldCalls:0.498371335504886 PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.01171875 numRegCalls:6912 numGoldCalls:1842 numSliverCalls:4012
numbusyregularcalls:81 numbusycardholdercalls: 0 num900secregularCalls: 4241 num180secsilverCalls: 2004 num90secgoldCall: 918
Perc900SecRegularCalls:0.6067546021162488 Perc180SecSilverCalls:0.4990295972828724 Perc90SecGoldCalls:0.4984093319194062 PercBusyCrdHCalls:3.3288948069241014E-4 PercBusyRegularCalls:0.011740832004638354 numRegCalls:6899 numGoldCalls:1886 numSliverCalls:4122 numbusyregularcalls:81 numbusycardholdercalls: 2 num900secregularCalls: 4186
num180secsilverCalls: 2057 num90secgoldCall: 940
Perc900SecRegularCalls:0.6055900621118012 Perc180SecSilverCalls:0.49923312883435583 Perc90SecGoldCalls:0.4994646680942184 PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.015810276679841896 numRegCalls:7084 numGoldCalls:1868 numSliverCalls:3912 numbusyregularcalls:112 numbusycardholdercalls: 0 num900secregularCalls: 4290 num180secsilverCalls: 1953 num90secgoldCall: 933
Perc900SecRegularCalls:0.6014400677678949 Perc180SecSilverCalls:0.49962935507783546

```
Perc90SecGoldCalls:0.49832589285714285
PercBusyCrdHCalls:5.137866072957698E-4
PercBusyRegularCalls:0.013412395877453057
numRegCalls:7083
numGoldCalls:1792
numSliverCalls:4047
numbusyregularcalls:95
numbusycardholdercalls: 3
num900secregularCalls: 4260
num180secsilverCalls: 2022
num90secgoldCall: 893
-----13------20
Perc900SecRegularCalls:0.5962145110410094
Perc180SecSilverCalls:0.49878758486905916
Perc90SecGoldCalls:0.4987787005373718
PercBusyCrdHCalls:0.001296386323124291
PercBusyRegularCalls:0.017636937195296815
numRegCalls:6974
numGoldCalls:2047
numSliverCalls:4124
numbusyregularcalls:123
numbusycardholdercalls: 8
num900secregularCalls: 4158
num180secsilverCalls: 2057
num90secgoldCall: 1021
-----14------20
Perc900SecRegularCalls:0.5937729475693935
Perc180SecSilverCalls:0.4988295880149813
Perc90SecGoldCalls:0.49922799794132783
PercBusyCrdHCalls:0.0
PercBusyRegularCalls:0.008224408870612425
numRegCalls:6809
numGoldCalls:1943
numSliverCalls:4272
numbusyregularcalls:56
numbusycardholdercalls: 0
num900secregularCalls: 4043
num180secsilverCalls: 2131
num90secgoldCall: 970
-----15------20
Perc900SecRegularCalls:0.6021398002853067
Perc180SecSilverCalls:0.4995114802149487
Perc90SecGoldCalls:0.49870801033591733
PercBusyCrdHCalls:1.658649859014762E-4
PercBusyRegularCalls:0.0181169757489301
numRegCalls:7010
numGoldCalls:1935
numSliverCalls:4094
numbusyregularcalls:127
numbusycardholdercalls: 1
num900secregularCalls: 4221
num180secsilverCalls: 2045
num90secgoldCall: 965
------16------20
Perc900SecRegularCalls:0.6030172413793103
```

Perc180SecSilverCalls:0.4987714987714988 Perc90SecGoldCalls:0.49848484848485 PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.009913793103448277 numRegCalls:6960 numGoldCalls:1980 numSliverCalls:4070 numbusyregularcalls:69 numbusycardholdercalls: 0 num900secregularCalls: 4197 num180secsilverCalls: 2030 num90secgoldCall: 987
Perc900SecRegularCalls:0.6004863395794593 Perc180SecSilverCalls:0.4990138067061144 Perc90SecGoldCalls:0.49950396825396826 PercBusyCrdHCalls:1.6469038208168644E-4 PercBusyRegularCalls:0.014733228436561293 numRegCalls:6991 numGoldCalls:2016 numSliverCalls:4056 numbusyregularcalls:103 numbusycardholdercalls: 1 num900secregularCalls: 4198 num180secsilverCalls: 2024 num90secgoldCall: 1007
Perc900SecRegularCalls:0.602918479023432 Perc180SecSilverCalls:0.49950273495773245 Perc90SecGoldCalls:0.49973219068023567 PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.010803984846358916 numRegCalls:7127 numGoldCalls:1867 numSliverCalls:4022 numbusyregularcalls:77 numbusycardholdercalls: 0 num900secregularCalls: 4297 num180secsilverCalls: 2009 num90secgoldCall: 933
Perc900SecRegularCalls:0.6110251722683167 Perc180SecSilverCalls:0.4991163847513254 Perc90SecGoldCalls:0.4989130434782609 PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.016312754886795105 numRegCalls:7111 numGoldCalls:1840 numSliverCalls:3961 numbusyregularcalls:116 numbusycardholdercalls: 0 num900secregularCalls: 4345 num180secsilverCalls: 1977 num90secgoldCall: 918

Perc900SecRegularCalls:0.6134513779808654
Perc180SecSilverCalls:0.499003984063745
Perc90SecGoldCalls:0.49892818863879956
PercBusyCrdHCalls:0.0
PercBusyRegularCalls:0.0057118377838069395
numRegCalls:7003
numGoldCalls:1866
numSliverCalls:4016
numbusyregularcalls:40
numbusycardholdercalls: 0
num900secregularCalls: 4296
num180secsilverCalls: 2004
num90secgoldCall: 931

Experiment Case 2:

```
Schedule of
                    Schedule of
                                    Schedule of gold
regular operator
                    silver operator
                                    operator
                                                                   Numbers of
                                                                   reserved
 Case 2 {40,40,40,40,40},{30,30,30,30},{20,20,20,20,20},80,20 
                                                                   lines
                  ------20
 Perc900SecRegularCalls:0.9970601968948208
 Perc180SecSilverCalls:0.9973462002412545
 Perc90SecGoldCalls:0.9967741935483871
                                                   Numbers
 PercBusyCrdHCalls:0.0
 PercBusyRegularCalls:0.01181896800230614
                                                   of
 numRegCalls:6938
                                                   trucklines
 numGoldCalls:1860
 numSliverCalls:4145
 numbusyregularcalls:82
 numbusycardholdercalls: 0
 num900secregularCalls: 0
 num180secsilverCalls: 0
 num90secgoldCall: 0
 Perc900SecRegularCalls:0.9986714538719548
 Perc180SecSilverCalls:0.9995027349577325
 Perc90SecGoldCalls:0.9978401727861771
 PercBusyCrdHCalls:0.0
 PercBusyRegularCalls:0.009439278670047901
 numRegCalls:7098
 numGoldCalls:1852
 numSliverCalls:4022
 numbusyregularcalls:67
 numbusycardholdercalls: 0
 num900secregularCalls: 0
 num180secsilverCalls: 0
 num90secgoldCall: 0
                   -----20
 Perc900SecRegularCalls:0.9992536979684932
 Perc180SecSilverCalls:0.9990328820116054
 Perc90SecGoldCalls:0.999474513925381
 PercBusyCrdHCalls:0.0
```

PercBusyRegularCalls:0.01596662830840046 numRegCalls:6952 numGoldCalls:1903 numSliverCalls:4136 numbusyregularcalls:111 numbusycardholdercalls: 0 num900secregularCalls: 0 num180secsilverCalls: 0 num90secgoldCall: 0
Perc900SecRegularCalls:0.9985365884793362 Perc180SecSilverCalls:0.9976065102920058 Perc90SecGoldCalls:0.999466666666666 PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.007636951094140108
numRegCalls:6809 numGoldCalls:1875 numSliverCalls:4178 numbusyregularcalls:52 numbusycardholdercalls: 0
<pre>num900secregularCalls: 0 num180secsilverCalls: 0 num90secgoldCall: 0</pre>
Perc180SecSilverCalls:0.9992177314211212 Perc90SecGoldCalls:0.9979570990806946 PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.0037001507468822806
numRegCalls:7297 numGoldCalls:1958 numSliverCalls:3835 numbusyregularcalls:27 numbusycardholdercalls: 0 num900secregularCalls: 0 num180secsilverCalls: 0 num90secgoldCall: 0
Perc900SecRegularCalls:0.9991215170084728 Perc180SecSilverCalls:0.9992634421802111 Perc90SecGoldCalls:0.9989795918367347 PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.009074152842761946 numRegCalls:7053 numGoldCalls:1960 numSliverCalls:4073 numbusyregularcalls:64 numbusycardholdercalls: 0 num900secregularCalls: 0
<pre>num180secsilverCalls: 0 num90secgoldCall: 0</pre>
Perc180SecSilverCalls:0.9982964224872232 Perc90SecGoldCalls:0.9978902953586498

PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.014602639707947207 numRegCalls:7122 numGoldCalls:1896 numSliverCalls:4109 numbusyregularcalls:104 numbusycardholdercalls: 0 num900secregularCalls: 0 num180secsilverCalls: 0 num90secgoldCall: 0
Perc900SecRegularCalls:0.9995004995004995 Perc180SecSilverCalls:0.999000999000999 Perc90SecGoldCalls:1.0 PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.006939526979181419 numRegCalls:7061 numGoldCalls:1792 numSliverCalls:4004 numbusyregularcalls:49 numbusycardholdercalls: 0 num900secregularCalls: 0 num180secsilverCalls: 0
num90secgoldCall: 0920 Perc900SecRegularCalls:0.9978728310183456 Perc180SecSilverCalls:0.9990029910269193 Perc90SecGoldCalls:0.996742671009772 PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.00911458333333334 numRegCalls:6912 numGoldCalls:1842 numSliverCalls:4012 numbusyregularcalls:63 numbusycardholdercalls: 0 num900secregularCalls: 0 num90secgoldCall: 0
Perc900SecRegularCalls:0.9976818828408417 Perc180SecSilverCalls:0.998545101842871 Perc90SecGoldCalls:0.9968186638388123 PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.009549992765156995 numRegCalls:6911 numGoldCalls:1886 numSliverCalls:4124 numbusyregularcalls:66 numbusycardholdercalls: 0 num900secregularCalls: 0 num90secgoldCall: 0
Perc180SecSilverCalls:0.9984662576687117

Perc90SecGoldCalls:0.9989293361884368 PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.013269339356295878 numRegCalls:7084 numGoldCalls:1868 numSliverCalls:3912 numbusyregularcalls:94 numbusycardholdercalls: 0 num900secregularCalls: 0 num90secgoldCall: 0
Perc900SecRegularCalls:0.9987937004817351 Perc180SecSilverCalls:0.9992587101556709 Perc90SecGoldCalls:0.9983286908077994 PercBusyCrdHCalls:0.0 PercBusyRegularCalls:0.01101072840203275
numRegCalls:7084 numGoldCalls:1795 numSliverCalls:4047 numbusyregularcalls:78 numbusycardholdercalls: 0
num900secregularCalls: 0 num180secsilverCalls: 0 num90secgoldCall: 01320
Perc900SecRegularCalls:0.9987836740771202 Perc180SecSilverCalls:0.9990314769975787 Perc90SecGoldCalls:0.9985358711566618 PercBusyCrdHCalls:0.0
PercBusyRegularCalls:0.01653962318423702 numRegCalls:6953 numGoldCalls:2049 numSliverCalls:4130 numbusyregularcalls:115
numbusycardholdercalls: 0 num900secregularCalls: 0 num180secsilverCalls: 0 num90secgoldCall: 0
Perc900SecRegularCalls:0.9980575859563091 Perc180SecSilverCalls:0.9976591760299626 Perc90SecGoldCalls:0.9984559958826557 PercBusyCrdHCalls:0.0
PercBusyRegularCalls:0.005580848876487002 numRegCalls:6809 numGoldCalls:1943 numSliverCalls:4272 numbusyregularcalls:38
<pre>numbusycardholdercalls: 0 num900secregularCalls: 0 num180secsilverCalls: 0 num90secgoldCall: 0</pre>
Perc900SecRegularCalls:0.998341709969617

```
Perc180SecSilverCalls:0.9992673992673993
Perc90SecGoldCalls:0.9974160206718347
PercBusyCrdHCalls:0.0
PercBusyRegularCalls:0.015977175463623396
numRegCalls:7010
numGoldCalls:1935
numSliverCalls:4095
numbusyregularcalls:112
numbusycardholdercalls: 0
num900secregularCalls: 0
num180secsilverCalls: 0
num90secgoldCall: 0
-----16-----20
Perc900SecRegularCalls:0.9972563472563473
Perc180SecSilverCalls:0.9975429975429976
Perc90SecGoldCalls:0.996969696969697
PercBusyCrdHCalls:0.0
PercBusyRegularCalls:0.007327586206896552
numRegCalls:6960
numGoldCalls:1980
numSliverCalls:4070
numbusyregularcalls:51
numbusycardholdercalls: 0
num900secregularCalls: 0
num180secsilverCalls: 0
num90secgoldCall: 0
------17------20
Perc900SecRegularCalls:0.9986412618206431
Perc180SecSilverCalls:0.9982745871333497
Perc90SecGoldCalls:0.9990079365079365
PercBusyCrdHCalls:0.0
PercBusyRegularCalls:0.012560662289466172
numRegCalls:7006
numGoldCalls:2016
numSliverCalls:4057
numbusyregularcalls:88
numbusycardholdercalls: 0
num900secregularCalls: 0
num180secsilverCalls: 0
num90secgoldCall: 0
-----18------20
Perc900SecRegularCalls:0.9992349256379681
Perc180SecSilverCalls:0.9990054699154649
Perc90SecGoldCalls:0.9994643813604713
PercBusyCrdHCalls:0.0
PercBusyRegularCalls:0.008278377999158131
numRegCalls:7127
numGoldCalls:1867
numSliverCalls:4022
numbusyregularcalls:59
numbusycardholdercalls: 0
num900secregularCalls: 0
num180secsilverCalls: 0
num90secgoldCall: 0
-----19------20
```

```
Perc900SecRegularCalls:0.9980294282295863
Perc180SecSilverCalls:0.9982327695026508
Perc90SecGoldCalls:0.9978260869565218
PercBusyCrdHCalls:0.0
PercBusyRegularCalls: 0.013781465335395865
numRegCalls:7111
numGoldCalls:1840
numSliverCalls:3961
numbusyregularcalls:98
numbusycardholdercalls: 0
num900secregularCalls: 0
num180secsilverCalls: 0
num90secgoldCall: 0
-----20
Perc900SecRegularCalls:0.9980568916509978
Perc180SecSilverCalls:0.9982574060243963
Perc90SecGoldCalls:0.9978563772775991
PercBusyCrdHCalls:0.0
PercBusyRegularCalls:0.003139269406392694
numRegCalls:7008
numGoldCalls:1866
numSliverCalls:4017
numbusyregularcalls:22
numbusycardholdercalls: 0
num900secregularCalls: 0
num180secsilverCalls: 0
num90secgoldCall: 0
```

Report on Verification and Validation

The validation and verification shows that arrivals are occurring properly, the action and activities, such as estimate wait time, input member number, service, are occurring correctly, and staff change happens at the right time and, the output is calculated correctly. The staff change happens at the right time and the number of operators at each shift shows the correct value.

Experimentation and Analysis

Experimentation

Bounded Horizon Observation Interval

For a bounded horizon study, the selection of the observation interval is essentially the defined time of the model. The SM_Travel model has two constants that represent the limits of the interval: *tOtime* and *tftime*. The *tOtime* constant represents the opening time of the call centre and is set to 0.0 (min) whilst the *tftime* constant represents the closing time of the call centre and is equal to 720 (min). Due to the nature of this experiment, no warmup time is required as seen in many of the steady state experiments. The objective function being minimized is the operating cost and is defined below and is a function of various input parameters:

Operating Cost =
$$8(23N_G + 20N_S + 16N_R) + 170N_{TL}$$

Where N_G is the total number of gold operators, N_S is the total number of silver operators, N_R is the total number of regular operators, and N_{TL} is the number of additional trunk lines beyond 50 (in blocks of five). Two experiments were performed, one related to testing the relative extremes of the model and another to use an algorithmic approach.

Experiment #1

Firstly, the system was tested using the absolute extremes of the base case and was performed using a trial and error brute force approach. Starting here, we first test the model for different numbers of trunklines. Then we start to adjust the number of gold operators due to it having the greatest impact on the cost (the first derivative is greater). We adjust the number of gold operators until it has little effect on the cost and the constraints are not satisfied. We test ten times for each case and take the average value to verify whether the system requirements are met. See figure below for a detailed account of the first experiment.

	Trunklines	Reserved		R	egula	ır			5	Silver					Gold			Cost	Meet constraints
BASE CASE	100	10	20	20	20	20	20	15	15	15	15	15	10	10	10	10	10	42500	TRUE
	90	10	20	20	20	20	20	15	15	15	15	15	10	10	10	10	10	40800	TRUE
ADJUST	80	10	20	20	20	20	20	15	15	15	15	15	10	10	10	10	10	39100	TRUE
TRUNKLINES	70	10	20	20	20	20	20	15	15	15	15	15	10	10	10	10	10	37400	TRUE
	60	10	20	20	20	20	20	15	15	15	15	15	10	10	10	10	10	35700	TRUE
ADJUST	50	10	20	20	20	20	20	15	15	15	15	15	10	10	10	10	10	34000	TRUE
RESERVED LINES	50	5	20	20	20	20	20	15	15	15	15	15	10	10	10	10	10	34000	TRUE
ADJUST GOLD	50	5	20	20	20	20	20	15	15	15	15	15	5	5	5	5	5	29400	TRUE
OPERATORS	50	5	20	20	20	20	20	15	15	15	15	15	0	0	0	0	0	24800	TRUE
ADJUST SILVER	50	5	20	20	20	20	20	10	10	10	10	10	0	0	0	0	0	20800	TRUE
OPERATORS	50	5	20	20	20	20	20	5	5	5	5	5	0	0	0	0	0	16800	TRUE
	50	5	20	20	20	20	20	0	0	0	0	0	0	0	0	0	0	12800	TRUE
	50	5	15	15	15	15	15	0	0	0	0	0	0	0	0	0	0	9600	TRUE
	50	5	10	10	10	10	10	0	0	0	0	0	0	0	0	0	0	6400	FALSE
ADJUST REGULAR	50	5	12	12	12	12	12	0	0	0	0	0	0	0	0	0	0	7680	TRUE
OPERATORS	50	5	11	11	11	11	11	0	0	0	0	0	0	0	0	0	0	7040	FALSE
	50	5	12	12	5	12	12	0	0	0	0	0	0	0	0	0	0	6784	TRUE
	50	5	12	12	2	12	12	0	0	0	0	0	0	0	0	0	0	6400	TRUE
	50	5	12	12	1	12	12	0	0	0	0	0	0	0	0	0	0	6272	FALSE

Experiment #2:

The second experiment is in the form of a java class *Experiment3* that contains the coded algorithm displayed in the Project Goals – Experimentation section. The five conditions that need to be satisfied are:

- 98% of all calls from gold-card customers should have a wait or queue time of 90 seconds or less.
- 95% of all calls from silver-card customers should have a wait or queue time of 3 minutes or less.
- 85% of all calls from regular customers should have a wait or queue time of 15 minutes or less.
- No more than 2% of calls from cardholder customers should receive a busy signal.
- No more than 20% of calls from regular customers should receive a busy signal.

Experiment3 is used to find a set of parameters that satisfy the above criteria. Once these have been identified, each case can be compared and contrasted in relation to the operating cost, and the best option (lowest operating cost) will be selected. Below is an example of the algorithm in operation:

```
---Base Percentages--
Perc900SecRegularCalls:0.875
Perc180SecSilverCalls:0.9972489683631361
Perc90SecGoldCalls:0.9989189189189189
PercBusyCrdHCalls:0.0
PercBusyRegularCalls:0.0
Base Shift:
Regular Operators:
7AM: 3 8AM: 3 9AM: 3 10AM: 3 11AM: 3
Silver Operators:
7AM: 0 8AM: 0 9AM: 0 10AM: 0 11AM: 0
Gold Operators:
7AM: 0 8AM: 0 9AM: 0 10AM: 0 11AM: 0
Percentages:
Iteration:0
Perc900SecRegularCalls:0.46938775510204084
Perc180SecSilverCalls:0.9978609625668449
Perc90SecGoldCalls:0.9900299102691924
PercBusyCrdHCalls:0.0
PercBusyRegularCalls:0.0
Shift:
Regular Operators:
7AM: 3 8AM: 3 9AM: 4 10AM: 3 11AM: 3
Silver Operators:
7AM: 0 8AM: 0 9AM: 1 10AM: 0 11AM: 0
Gold Operators:
7AM: 1 8AM: 0 9AM: 0 10AM: 0 11AM: 0
```

Through the *Experiment3* class, case 1 and 2 were identified. They were obtained by varying the initial parameters and waiting until the class converged. Case 3 was determined to be the best case through the original approach (section Experiment #1) and was tested as well.

Case	RG.TrunkLines.	RG.TrunkLines.	RG.Operator[REGULAR]	RG.Operator[SILVER].	RG.Operator[GOLD].
	numLines	numReserved	.shift	shift	shift
1	50	0	<31, 4, 7, 5, 3>	<3, 3, 3, 3, 3>	<2, 2, 2, 2, 2>
2	50	0	<43, 4, 4, 4, 3>	<6, 5, 7, 3, 3>	<3, 2, 2, 2, 2>
3	50	5	<12, 12, 12, 12, 12>	<0, 0, 0, 0, 0>	<0, 0, 0, 0, 0>

Output Analysis

Experiment #1:

- 1. Base Case
 - The base case performs very well on all outputs but costs up to \$42,500. So the case must be adjusted.
- 2. Adjust Trunklines
 - We found even there are no additional trunklines, system can still have a good output.
- 3. Adjust Reserved Lines
 - Because the reserved lines have no influence to the cost, we just test 10 and 5. They are all good to the output.
- 4. Adjust Gold Operators and Silver Operators
 - Form the initial condition, we try to gradually decrease the number of "expensive" operators. Surprisingly, under the initial conditions we set, even without the gold operator and the silver operator, the system fully met the requirements.
- 5. Adjust Regular Operators
 - Finally, we started to adjust the number of regular operators. During the adjustment, it was found that there was an optimal solution boundary between 11 operators and 12 operators per shift
 - In the final adjustment, we found that the smallest change in one of the values would cause the system to fail to meet the requirements. Therefore, it must be a boundary optimal solution.

Experiment #2:

All cases pass the criterion established above as seen in the point estimate analysis below. A confidence interval of 0.9 was selected. Therefore, the selection of the best case was determined through obtaining the minimal cost.

Case 1:

Perc900SecRegularCall	5:				ı		
Number of Runs		PE	S(n)	Zeta	CI Min	CI Max	Zeta/PE
 	10	0.010762	0.005967	0.003459	0.007303	0.014221	0.321378
	20	0.007636	0.006296	0.002434	0.005202	0.010070	0.318809
	40	0.007569	0.004978	0.001326	0.006243	0.008895	0.175187
	60	0.008267	0.004794	0.001034	0.007233	0.009301	0.125100
	80	0.008540	0.005494	0.001022	0.007518	0.009562	0.119715
	100	0.007306	0.005646	0.000938	0.006368	0.008243	0.128324
Perc180SecSilverCalls	:	I	1	I	I	I	1
Number of Runs		PE	S(n)	Zeta	CI Min	CI Max	Zeta/PE
	10	0.022709	0.012661	0.007339	 0.015370	0.030048	0.323177
	20	0.015853	0.007591	0.002935	0.012917	0.018788	0.185165
	40	0.019351	0.011553	0.003078	0.016273	0.022428	0.159042
	60	0.019351	0.011168	0.002409	0.015953	0.022428	0.131210
	80	0.020142	0.012209	0.002272	0.017870	0.022414	0.112794
	100	0.017714	0.008368	0.001389	0.016324	0.019103	0.078436
Perc90SecGoldCalls:	100	0.01//14	0.000300	0.001303	0.010324	0.015105	0.070430
Number of Runs		 PE	 S(n)	 Zeta	 CI Min	 CI Max	 Zeta/PE
	10	0.001442	0.002623	0.001520	-0.000078	0.002962	1.054301
	20	0.001528	0.001759	0.000680	0.000848	0.002208	0.445083
	40	0.001790	0.002311	0.000616	0.001174	0.002405	0.344007
	60	0.001730	0.001864	0.000402	0.001328	0.002132	0.232474
	80	0.002269	0.003104	0.000578	0.001691	0.002847	0.254558
D 0 NO 11	100	0.001559	0.002087	0.000346	0.001213	0.001906	0.222218
percBusyCrdHCalls:		I	1	1	I	I	1
Number of Runs		PE	S(n)	Zeta	CI Min	CI Max	Zeta/PE
	10	0.001716	0.001463	0.000848	0.000869	0.002564	0.494000
	20	0.001030	0.000780	0.000302	0.000728	0.001332	0.292913
	40	0.001190	0.001128	0.000301	0.000889	0.001491	0.252572
	60	0.001220	0.001443	0.000311	0.000909	0.001531	0.255099
	80	0.001303	0.001295	0.000241	0.001062	0.001544	0.184905
	100	0.001189	0.001322	0.000219	0.000970	0.001409	0.184498
percBusyRegularCalls:		I	1	I	I	I	1
Number of Runs		PE	S(n)	Zeta	CI Min	CI Max	Zeta/PE
	10	0.000778	0.001016	0.000589	0.000189	0.001366	0.757346
	20	0.000584	0.000741	0.000287	0.000298	0.000871	0.490451
	40	0.000650	0.000951	0.000253	0.000396	0.000903	0.389898
	60	0.000728	0.001273	0.000275	0.000454	0.001003	0.377099
	80	0.000741	0.001103	0.000205	0.000535	0.000946	0.277193
	100	0.000686	0.001026	0.000170	0.000515	0.000856	0.248455

Case 2:

erc900SecRegularCalls	:	ı		ı	ı	ı	
Number of Runs		PE	S(n)	Zeta	CI Min	CI Max	Zeta/PE
	10	0.011452	0.005047	0.002925	0.008527	0.014378	0.255453
	20	0.009295	0.006528	0.002524	0.006770	0.011819	0.271567
	40	0.009915	0.006727	0.001792	0.008122	0.011707	0.180749
	60	0.011434	0.005545	0.001196	0.010237	0.012630	0.104630
	80	0.010344	0.006260	0.001165	0.009180	0.011509	0.112602
	100	0.009755	0.006320	0.001049	0.008706	0.010805	0.107572
erc180SecSilverCalls:							
Number of Runs		 PE	 S(n)	Zeta	CI Min	CI Max	 Zeta/PE
	10	0.031316	0.014544	0.008431	0.022886	0.039747	0.269211
	20	0.021426	0.011062	0.004277	0.017149	0.025703	0.199628
	40	0.022577	0.012725	0.003390	0.019187	0.025967	0.150151
	60	0.022794	0.012267	0.002646	0.020148	0.025440	0.116104
	80	0.024782	0.013811	0.002570	0.022212	0.027352	0.103703
	100	0.024555	0.014479	0.002404	0.022151	0.026959	0.097903
erc90SecGoldCalls:	100	0.024333	0.024775	0.002404	0.022232	0.020333	0.037303
Number of Runs		 PE	 S(n)	 Zeta	 CI Min	CI Max	 Zeta/PE
	10	0.002050	0.001361	0.000789	0.001261	0.002839	0.384778
	20	0.001684	0.001910	0.000739	0.000946	0.002423	0.438533
	40	0.001887	0.002377	0.000633	0.001254	0.002521	0.335491
	60	0.002017	0.002429	0.000524	0.001493	0.002541	0.259774
	80	0.002620	0.003360	0.000625	0.001995	0.003246	0.238624
	100	0.001831	0.002170	0.000360	0.001470	0.002191	0.196811
ercBusyCrdHCalls:							
Number of Runs		PE 	S(n)	Zeta 	CI Min	CI Max	Zeta/PE
	10	0.001614	0.001357	0.000787	0.000827	0.002401	0.487557
	20	0.000912	0.000768	0.000297	0.000615	0.001209	0.325533
	40	0.001138	0.001138	0.000303	0.000835	0.001442	0.266209
	60	0.000936	0.001211	0.000261	0.000675	0.001197	0.279189
	80	0.001136	0.001077	0.000200	0.000936	0.001337	0.176385
	100	0.001036	0.001300	0.000216	0.000820	0.001357	0.208401
ercBusyRegularCalls:	100	0.001030	0.001300	0.000210	0.000020	0.001232	0.200401
Northern of Bone							7-4- (25
Number of Runs		PE 	S(n) 	Zeta 	CI Min 	CI Max	Zeta/PE
	10	0.000580	0.000681	0.000395	0.000185	0.000975	0.680607
		0.000487	0.000670	0.000259	0.000228	0.000746	0.531893
	20						
		!	0.000757	0.000202	0.000258	0.000662	0.438580
	40	0.000460	0.000757 0.001492	0.000202	0.000258 0.000423	0.000662 0.001067	0.438580
		!	0.000757 0.001492 0.001112	0.000202 0.000322 0.000207	0.000258 0.000423 0.000506	0.000662 0.001067 0.000920	0.438580 0.431773 0.290158

Case 3:

erc900SecRegularCall	s: 						
Number of Runs		PE	S(n)	Zeta	CI Min	CI Max	Zeta/PE
	10	0.000000	0.000000	0.000000	0.000000	0.000000	Nat
	20	0.000000	0.000000	0.000000	0.000000	0.000000	Na
	40	0.000000	0.000000	0.000000	0.000000	0.000000	Na
	60	0.000000	0.000000	0.000000	0.000000	0.000000	Na
	80	0.000000	0.000000	0.000000	0.000000	0.000000	I Na
	100	0.000000	0.000000	0.000000	0.000000	0.000000	Na
erc180SecSilverCalls	: 						
Number of Runs		PE	S(n)	Zeta	CI Min	CI Max	Zeta/PE
	10	0.011055	0.013233	0.007671	0.003384	0.018726	0.69387
	20	0.015208	0.014866	0.005748	0.009459	0.020956	0.37798
	40	0.016230	0.018764	0.004999	0.011232	0.021229	0.30798
	60	0.016035	0.020130	0.004343	0.011693	0.020378	0.27082
	80	0.009133	0.013006	0.002420	0.006713	0.011553	0.26499
	100	0.010619	0.016792	0.002788	0.007831	0.013407	0.26256
erc90SecGoldCalls:					I	I	
Number of Runs		PE	S(n)	Zeta	CI Min	CI Max	Zeta/PE
	10	0.005215	0.005684	0.003295	0.001920	0.008510	0.63179
	20	0.005444	0.005590	0.002162	0.003283	0.007606	0.39703
	40	0.005047	0.004198	0.001118	0.003929	0.006166	0.22156
	60	0.005812	0.006109	0.001318	0.004494	0.007130	0.22675
	80	0.004097	0.003841	0.000715	0.003382	0.004811	0.17446
but 11	100	0.004014	0.004745	0.000788	0.003226	0.004802	0.19627
ercBusyCrdHCalls:					I	I	
Number of Runs		PE	S(n)	Zeta	CI Min	CI Max	Zeta/PE
	10	0.002770	0.002143	0.001242	0.001528	0.004012	0.44842
	20	0.001888	0.001139	0.000440	0.001447	0.002328	0.23336
	40	0.002059	0.001496	0.000399	0.001660	0.002457	0.19357
	60	0.002098	0.001752	0.000378	0.001720	0.002476	0.18022
	80	0.002240	0.001734	0.000323	0.001918	0.002563	0.14401
	100	0.002057	0.001776	0.000295	0.001762	0.002352	0.14333
ercBusyRegularCalls:		I	I		I	l	
Number of Runs		PE	S(n)	Zeta	CI Min	CI Max	Zeta/PE
	10	0.001327	0.001006	0.000583	0.000744	0.001911	0.43940
	20	0.000812	0.000825	0.000319	0.000493	0.001131	0.39279
	40	0.000786	0.000890	0.000237	0.000549	0.001023	0.30162
	60	0.001167	0.001650	0.000356	0.000811	0.001523	0.30512
	80	0.001229	0.001329	0.000247	0.000982	0.001476	0.20116
	100	0.001047	0.001225	0.000203	0.000844	0.001251	0.19425

Case 1, 2, and 3 resulted in a cost of \$10,640, \$13,544 and \$7,680. Clearly case 3 results in the minimal cost, however, this was not obtained from the algorithm outlined in Project Goals – Experimentation. Therefore, case 1 was selected at \$10,640 because it represents the lowest cost solution obtained from the presented algorithm.

Conclusions

The final SM_Travel setup and cost were determined to be via the aforementioned algorithm:

Cost	RG.TrunkLin	RG.TrunkLines.	RG.Operator[REGULAR	RG.Operator[SILVER]	RG.Operator[GOLD]
	es. numLines	numReserved] .shift	. shift	. shift
\$10,640	50	0	<31, 4, 7, 5, 3>	<3, 3, 3, 3, 3>	<2, 2, 2, 2, 2>

A cheaper alternative solution yielded more successful results, however, was obtained via a non-technical method:

Cost	RG.TrunkLin	RG.TrunkLines.	RG.Operator[REGULAR	RG.Operator[SILVER]	RG.Operator[GOLD]
	es. numLines	numReserved] .shift	. shift	. shift
\$7,680	50	5	<12, 12, 12, 12, 12>	<0, 0, 0, 0, 0>	<0, 0, 0, 0, 0>

Thinking about the whole simulation result, we found:

- 1. The requirement to meet the waiting time is more difficult to meet than the requirement to meet the busy signal, so there is no need to add extra trunklines.
- 2. With the proportion of existing members, even regular operators with lower costs can guarantee demand (as in the case 3 that was not selected).

Annex A – Data Modelling

Caller patterns (number of calls per hour)

From this data the distribution of calls in each day will be determined.

Time Period	Regular Arrival Rates	Cardholder Arrival Rates
7 AM – 8 AM	87	89
8 AM – 9 AM	165	243
9 AM – 10 AM	236	221
10 AM – 11 AM	323	180
11 AM – NOON	277	301
NOON – 1 PM	440	490
1 PM – 2 PM	269	394
2 PM – 3 PM	342	347
3 PM – 4 PM	175	240
4 PM – 5 PM	273	269
5 PM – 6 PM	115	145
6 PM – 7 PM	56	69

The data for service and after-call work durations are given in the following table by call type. All data assume a regular operator. The values given for service times are for a triangular distribution and the values for after-call work are for a uniform distribution. All times are in minutes.

Call Type	Service	After Call Work
Information	1.2, 2.05, 3.75	0.05, 0.10
Reservations	2.25, 2.95, 8.6	0.5, 0.8

Changes	1.2, 1.9, 5.8	0.4, 0.6
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Distribution of cardholders' calls

- 68% off cardholder calls are from silver customers
- 32% off cardholder calls are from gold customers

Distribution of customers waiting tolerance

- Wait-time tolerance of regular customers have uniform distribution of [12, 30] minutes.
- Wait-time tolerance of cardholder customers have uniform distribution of [8, 17] minutes.

Reduced service time by silver and gold operators

- The Silver Card operators can reduce service time by 5%.
- The Gold Card operators can reduce service time 12%.

Percentage of types of calls

- Requesting information about a potential trip. (16%)
- Making reservation for a trip. (76%)
- Changing reservation. (8%)

Enterin membe number

Takes about 7 to 16 seconds for cardholder customers to enter their member number.

Estimating the wait-time

Takes 8 seconds on average for the system to estimate the wait-time.

Estimated wait-time

The estimated wait-time is calculated as follows:

We use a pessimistic wait-time estimation. We get the triangular distribution given by the service time. then we 1) average each of the call three types given by the regular operator, 2) attribute weights considering the type of calls that occurs more frequently and finally 3) we sum up the averages.

The average given by the *information* call type is (1.2 + 3.75 + 2.05) / 3 = 2.33 minutes. As *information* call type happens 16% of the time, thus, 2.33 * 0.16 = 0.37 minutes.

The average given by the *reservation* call type is (2.25 + 8.6 + 2.95) / 3 = 4.6 minutes. As *reservation* call type happens 76% of the time, thus, 4.6 * 0.75 = 3.45 minutes.

The average given by the *changes* call type is (1.2 + 5.8 + 1.9)/3 = 2.97 minutes. As *changes* call type happens 8% of the time, thus, 2.97 * 0.06 = 0.18 minutes.

Finally, we sum up the averages, thus 0.37 + 3.45 + 0.18 = 4 minutes.

Therefore, pessimistically, on average, each customer takes around 4 minutes to be serviced.

Personal Ethics Agreement Concerning University Assignments

Group Project

We submit this assignment and attest that we have applied all the appropriate rules of quotation and referencing in use at the University of Ottawa, https://web5.uottawa.ca/mcs-smc/academicintegrity/documents/2011/academic-integrity-students-guide.pdf. We attest that this work conforms to the regulations on academic integrity of the University of Ottawa. We understand that this assignment will not be accepted or graded if it is submitted without the signatures of all group members.

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