$$\frac{3}{2} \qquad f(x) = 1 - 2\sin^2 x$$

$$\frac{3}{2} \qquad \text{Loss of precision Near } x = \frac{\pi}{4}, \frac{3\pi}{4} \text{ for } x = \frac{\pi}{4}, \frac{3\pi}{4}, \frac{3\pi}{4} \text{ for } x = \frac{\pi}{4}, \frac{3\pi}{4}, \frac{3\pi$$

REFORMULATE 
$$f(x)$$
 AS  
 $f(x) = \cos(2x)$ 

$$\frac{3}{f} \qquad f(x) = \ln(x + \sqrt{x^2 + 1})$$

$$= \ln(x + \sqrt{x^2 + 1})$$