

# PLEN.D

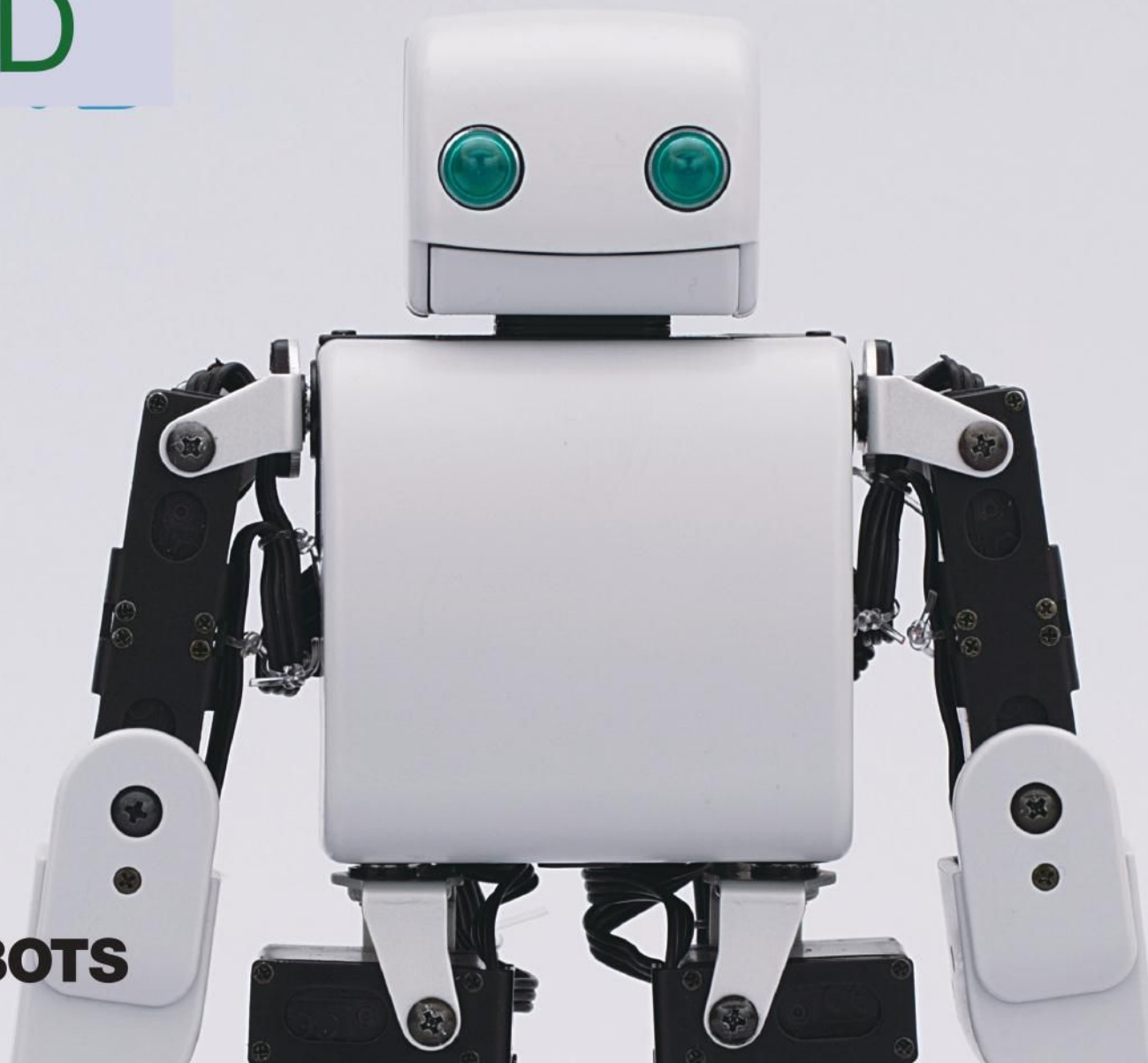
desktop robot

plendy

Assembly instruction manual



**DMM.make** ROBOTS



## Precautions for safe use

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□ Please note that due to the nature of this product as an assembly kit, we do not necessarily guarantee the operation of the robot after assembly.

□ The target age of this product is 12 years old or older.

□ When using, assembling, or storing the product and its parts, make sure there are no small children around.

There are small parts, so be careful not to accidentally swallow them.

□ This product is not a toy. When used by children, be sure to use it under the presence of a guardian.

□ Do not allow this product or its parts to get wet, or use or store it in an environment with high humidity or condensation.

□ When using tools, please use them with due caution.

□ Servo motors and circuit boards are precision electronic parts, so do not disassemble or modify them. Failure to do so may result in malfunction, electric shock, or fire.

□ Do not allow conductive foreign matter to come into contact with the substrates.

Since the terminals of substrates are exposed, there is a danger of short-circuiting easily due to conductive foreign matter (metal, water, etc.). A short circuit can damage the boards and cause the battery or wiring to catch fire.

□ After completing assembly of this product, there is a possibility of injury or damage due to overturning or dropping of this product.

Also, there is a possibility that your fingers may get caught during operation, so please handle with care.

□ As a general rule, repairs will be charged after the start of assembly.

□ Check the polarity of the connectors and attach them securely. Failure to do so may result in malfunction or fire.

□ Be careful not to pinch cables. There is a possibility of disconnection or short circuit.

□ When connecting or disconnecting cables, hold the plug connector.

If you hold the cord when inserting or removing the cord, disconnection or short circuit may cause electric shock or fire.

□ Please use the dedicated option. Using non-specified battery packs, servo motors, etc. may cause malfunction, fire, or heat generation.

□ Charge the attached battery within sight. Also, do not use a battery that has a problem.

□ It has been certified as wireless equipment for low-power data communication based on the Radio Law. Also, this product can only be used in Japan.

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Tools to prepare

■ Phillips screwdriver

• #0 (included in kit)

• #1 (useful for larger screws)

■ Scissors

■ Tweezers

■ Screwing material

A.

Precautions when using screw fixing materials

Secure the plastic sheath

The plastic may deteriorate

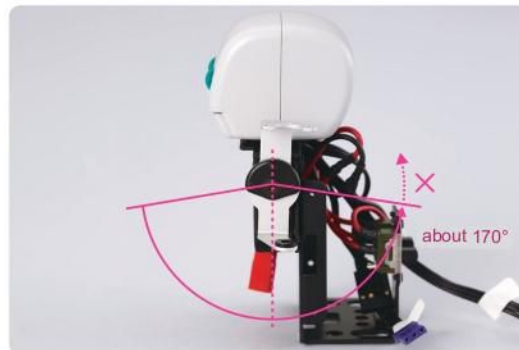
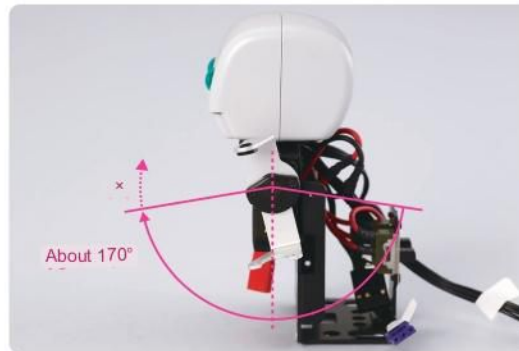
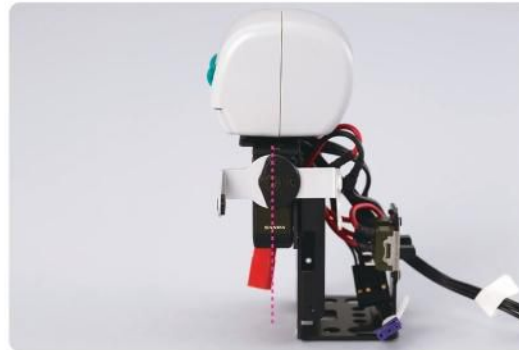
Do not use screw

or break depending

on the composition of the

non-use material.

Notes on the operating range of the servo motor



The motion range of the servo motors used for each joint of PLEND is about 170°.

[example]

For shoulder servo unit (cable No.1, No.10)

If you rotate it while the power is off and the movable range is exceeded, the stopper will break and the servo motor will malfunction.

When moving the joints when the power is off, try to move the joints as slowly as possible so as not to exceed the range of motion.

## Contents

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## Parts list

1



\*Cable No.17/18

Foot servo block R  
(long lead wire)



\*Cable No.89

Foot servo block L  
(long lead wire)



\*Cable No.14/15

Foot servo block R  
(short lead wire)



\*Cable No.5/6

Foot servo block L  
(short lead wire)



\*Cable No.16

Knee servo unit R



\*Cable No.7

Knee servo unit L



\*Cable No.12/13

arm servo unit R



\*Cable No.3/4

arm servo unit L



\*Cable No.11・ 2

waist servo unit



\*With bush

Elbow frame (x2) [Common  
for left and right]



\*With bush

thigh frame R



\*With bush

thigh frame L



\* with bush

Shin frame (x2) [Common  
for left and right]



\*With bush

ankle frame R



\*With bush

ankle frame L



Sole plate (x2) [Common  
for left and right]



microcomputer board



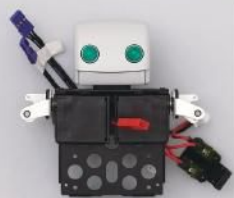
battery pack



Battery Charger



vinyl binding wire



\*Cable No.10.1

shoulder servo unit



roller skating unit



## Parts list

2



belly plastic cover



back plastic cover



Elbow plastic cover (x2) [common to left and right]



Arm Plastic Parts R



Arm Plastic Parts L



Front shin plastic cover (x2) [Common for left and right]



Shin plastic cover R-out [R-out engraved on the back]



Shin plastic cover R-in [R-in engraved on the back]



Shin plastic cover L-in [L-in engraved on the back]



Shin plastic cover L-out [Engraved L-out on the back]



Thigh plastic cover (x2) [Common for left and right]



Instep plastic cover R [Engraved R on the back side]



Instep plastic cover L [L engraved on the back side]



Sole plastic cover (x2) [common to left and right]



Screw case ①- ⑥



① Screw M1.7



② Screw M2×2.5



③ Screw M2×4



④ Screw M2.6



⑤ Screw M2×8

\*Screw cases ⑦ and ⑧ are spare screws and are not used for assembly.

⑦ Screw M3 For fixing the servo horn

⑧ Screw M2×12 For neck fixing

⑨ Tapping screw For fixing the back of the head

⑩ Screw M3×15 for fixing skate tire

⑪ Steel spacer Φ3×3 For fixing skate tires

⑫ Servo horn



⑫ Steel spacer Φ3×5



Screw case ⑦-1 (spare)

## Assembling the right leg unit

1

### required parts



Foot plate (common to left and right)



Instep plastic cover R [There is R notation on the back]



ankle frame R



Foot servo block R (long lead wire)



① Screw M1.7 (3 pieces)



② Screw M2x2.5 (47JPF)



③ Screw M2x4 (4 pieces)



④ Screw M2.6 (1 piece)



③ Screw M2x4 (4 places)

Attach the "foot instep plastic cover R" to the "sole plate" with "③ screw M2 x 4"

#### 【Note】

Do not use screw-fastening agent on the parts that fix the plastic

※Refer to



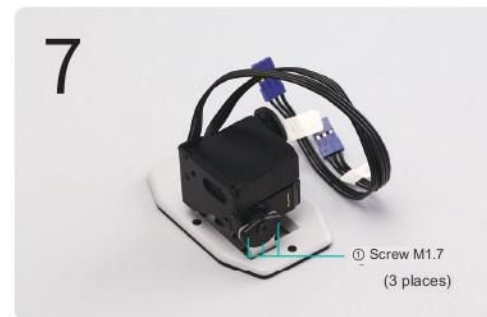
Attach "Ankle Frame R" with "② screw M2x2.5"



Insert the "foot servo block R (long lead wire)" into the "ankle frame"



Fix the front side with "④ screw M2.6"



Fix the servo horn with "① screw M1.7" To do



## Assembling the right leg unit

2

### required parts



※ with bush

Shin frame (common to left and right)



\*Cable No.16

Knee servo unit R



① Screw M1.7 (6 pieces)



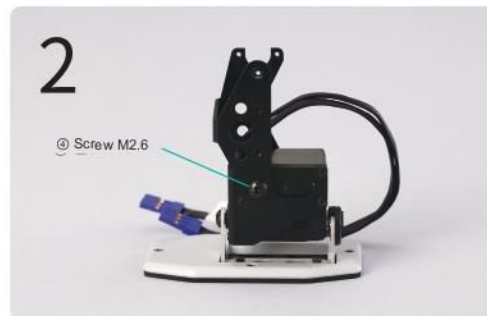
② Screw M2.6 (2 pieces)

1



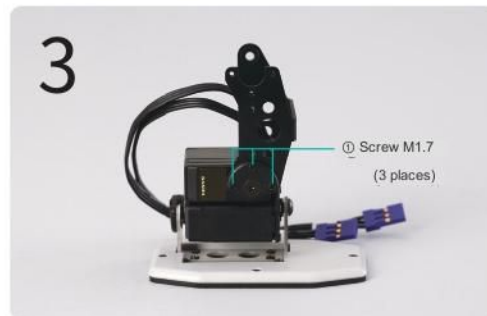
Insert the "shin frame" into the "leg servo block R (long lead wire)"

2



Fix the inside with "② Screw M2.6"

3

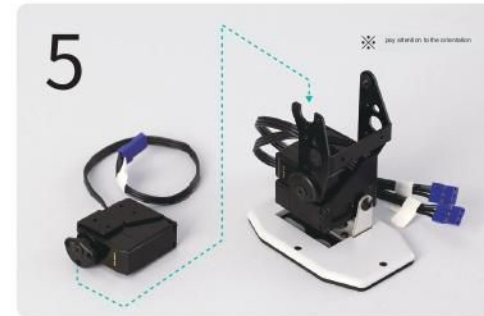


Fix the servo horn with "① screw M1.7"  
To do

4

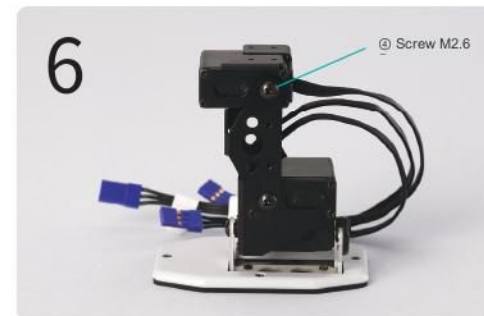


5



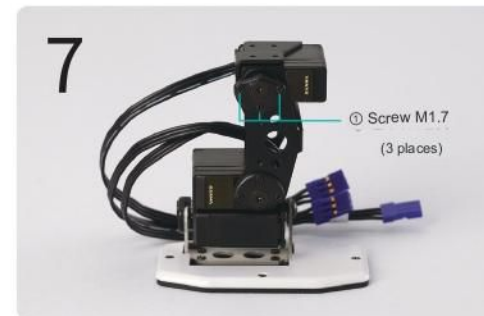
Insert the "Knee Servo Unit R" into the "Shin Frame"

6



Fix the inside with "② Screw M2.6"

7



Fix the servo horn with "① screw M1.7"  
To do

8





## Assembling the right leg unit

3

required parts



thigh frame R



Foot servo block R  
(short lead wire)



① Screw M1.7 (3  
pieces)



② Screw M2x2.5 (4  
pieces)



④ Screw M2.6 (1  
piece)



Attach "Thigh Frame  
R" to "Knee Servo  
Unit R" with "(2)  
Screw M2 x  
2.5".



"Momo Frame R"  
"Foot servo block R  
(short lead wire)"  
plug in



Fix the inside with "④  
Screw M2.6"



Fix the servo horn  
with "① screw  
M1.7"



Completed right leg unit  
is

## Assembling the left leg unit

1

### required parts



Foot plate (common  
to left and right)



Instep plastic cover L (There  
is L notation on the back side)



ankle frame L



Foot servo block L  
(long lead wire)



① Screw M1.7 (3  
pieces)



② Screw M2x2.5 (4  
pieces)

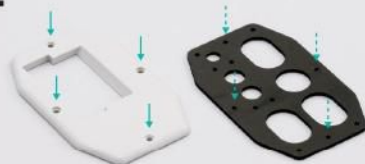


③ Screw M2x4 (4  
pieces)



④ Screw M2.6 (1  
piece)

1



③ Screw M2x4 (4 places)

Attach "Foot Instep  
Plastic Cover L" to  
"Foot Sole Plate" with "③  
Screw M2x4"

**[Note]**  
Fix the plastic exterior  
Do not use  
threadlocker on  
parts!

2



5



"Foot Servo Block L  
(long lead wire)"  
into the "ankle  
frame"

6



Fix the front side with  
"④ Screw M2.6"

7



Fix the servo horn  
with "① screw M1.7"  
To do

3



Attach "Ankle Frame  
L" with "②  
Screw M2x2.5"

4



8



## Assembling the left leg unit

2

### required parts



※ with bush

Shin frame (common to left and right)



\*Cable No.7

Knee servo unit L



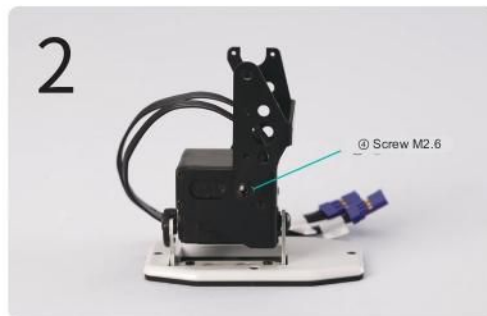
① Screw M1.7 (6 pieces)



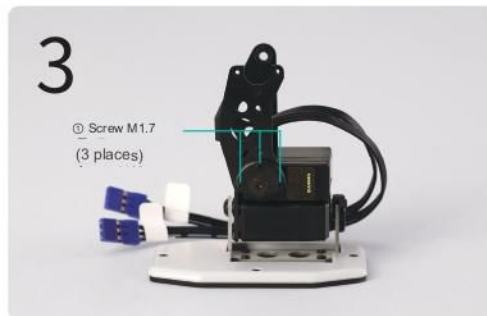
④ Screw M2.6 (2 pieces)



Insert the "shin frame" into the "leg servo block L (long lead wire)"



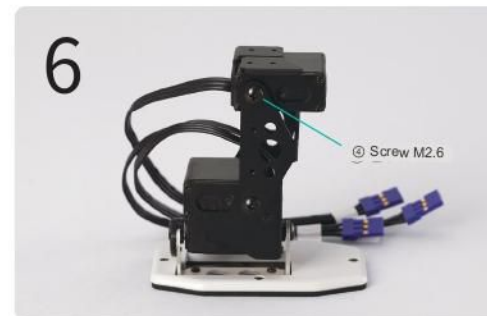
Fix the inside with "④ Screw M2.6"



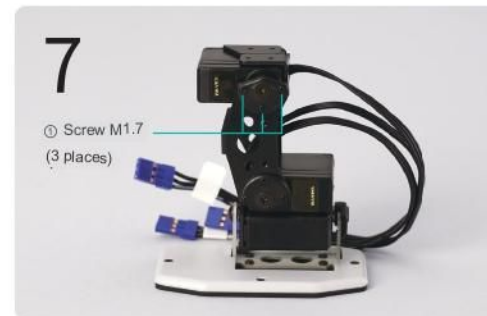
Fix the servo horn with "① screw M1.7"  
To do



Insert the "Knee Servo Unit L" into the "Shin Frame"



Fix the inside with "④ Screw M2.6"



Fix the servo horn with "① screw M1.7"  
To do



## Assembling the left leg unit

3

required parts



thigh frame L



Foot servo block L  
(short lead wire)



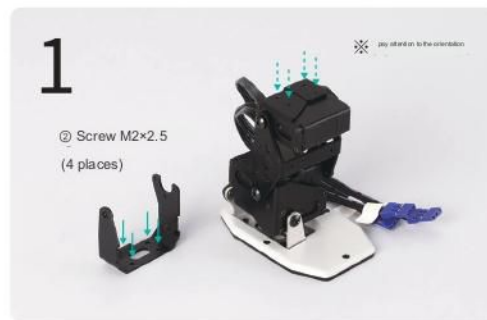
① Screw M1.7 (3  
pieces)



② Screw M2x2.5 (4  
pieces)



③ Screw M2.6 (1  
piece)



## Assembling the arm unit

### required parts



\*Cable No.12/13

arm servo unit R



\*Cable No.34

arm servo unit L



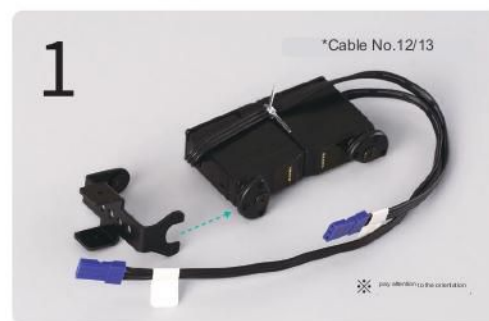
Elbow frame (2 pieces) [Common  
for left and right]



① Screw M1.7 (6  
pieces)



② Screw M2.6 (2  
pieces)



right arm

"Arm Servo Unit  
Insert the "elbow frame"  
into "R"



Fix the front side with  
"(4) M2.6 screws (2 pieces)"  
To do



Fix the servo horn  
with "① screw M1.7"  
To do



Completed right arm unit  
is



left arm

"Arm Servo Unit  
Insert the "elbow frame"  
into "L"



Fix the front side with  
"(4) M2.6 screws (2 pieces)"  
To do



Fix the servo horn  
with "① screw M1.7"  
To do



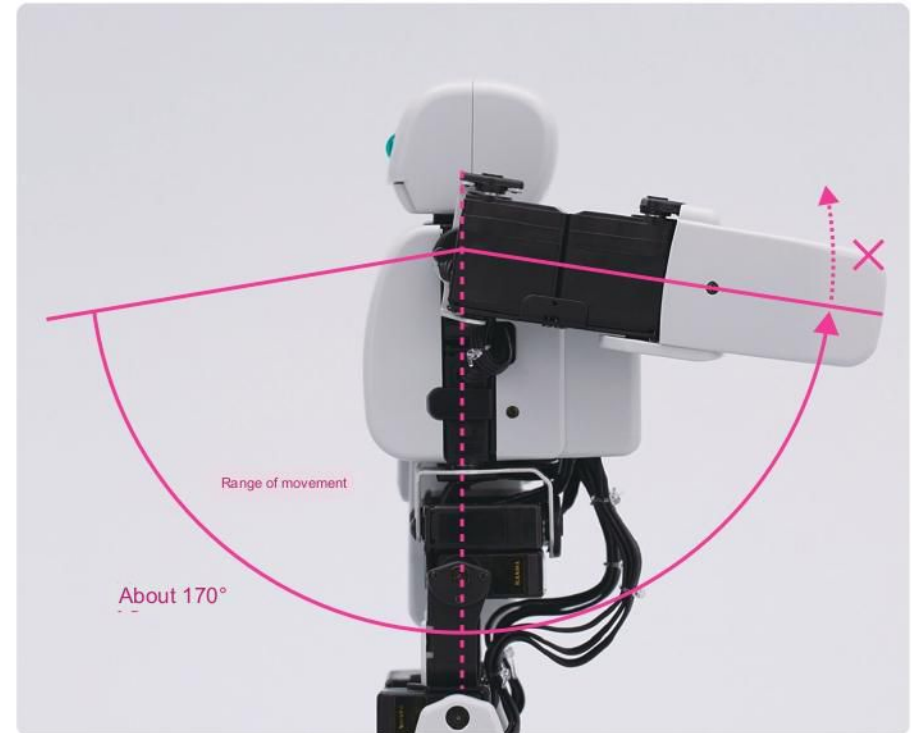
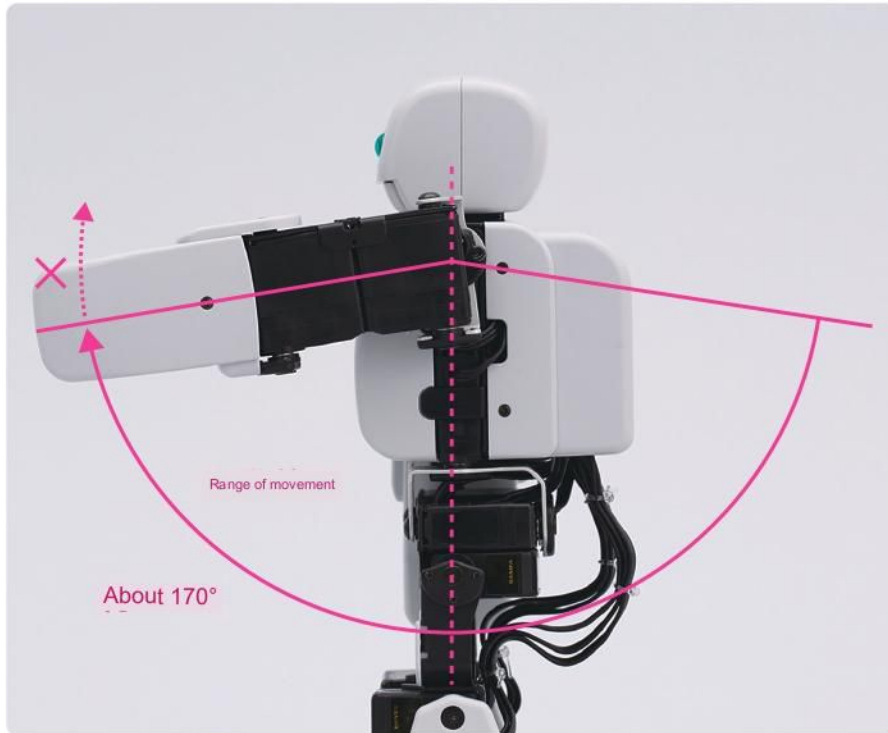
Completed left arm unit  
is





#### Precautions regarding the operating range of the servo motor

The servo motors used in PLEN's joints have a movable range of about 170 degrees.



\*If you try to move it manually beyond its movable range, the motor will break, so please be careful when handling it when the power is off.

## Assembling the fuselage unit

### required parts



\*Cable No.10.1

shoulder servo unit



\*Cable No.11· 2

waist servo unit



\*Cable No.12/13

right arm unit



\*Cable No.3.4

left arm unit



vinyl binding wire



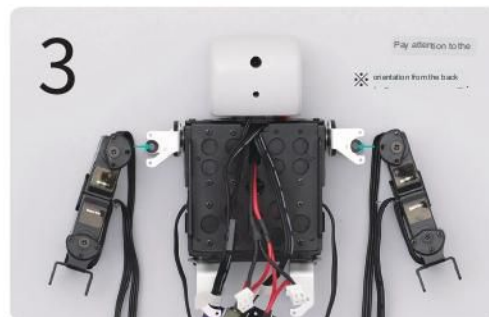
② Screw M2x2.5 (4 pieces)



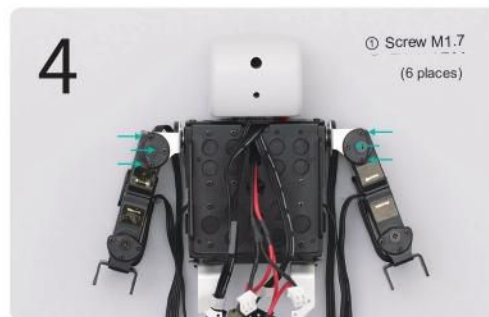
Attach the "Waist Servo Unit" to the "Shoulder Servo Unit" with "② Screw M2x2.5".



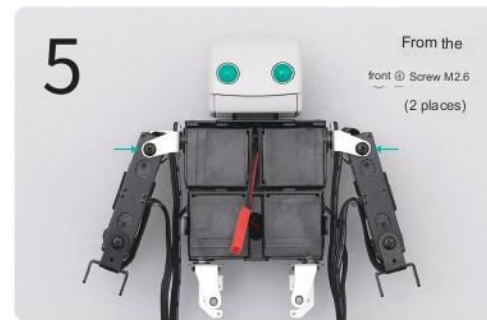
Completed fuselage unit is



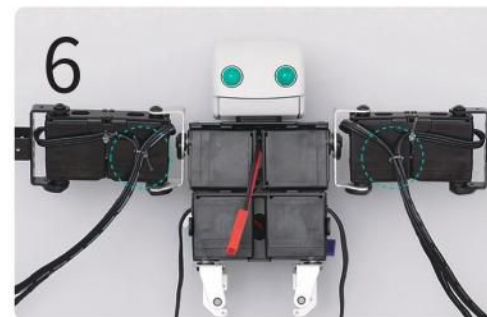
Insert the left and right arm servo unit units into the torso unit.



Fix the servo horn with "① screw M1.7".



Fix the front side with "③ Screw M2.6 (2 pieces)".

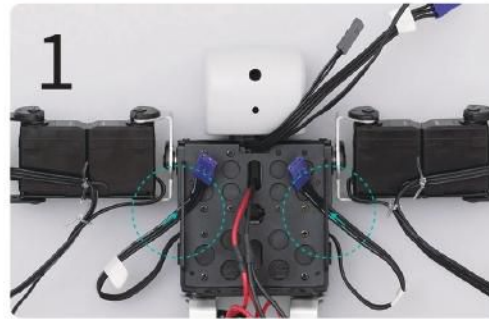


Tie the cable of the "arm servo unit" with the "vinyl binding wire".

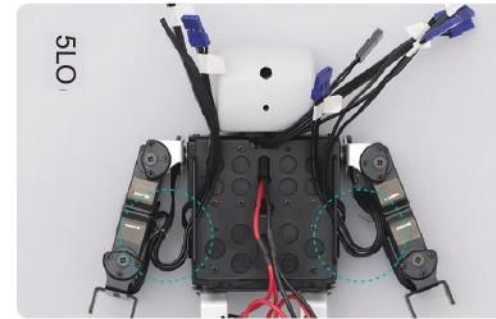
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upper body wiring

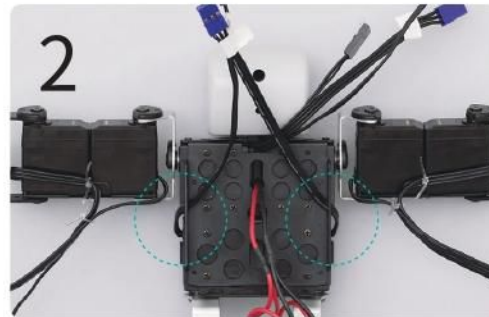
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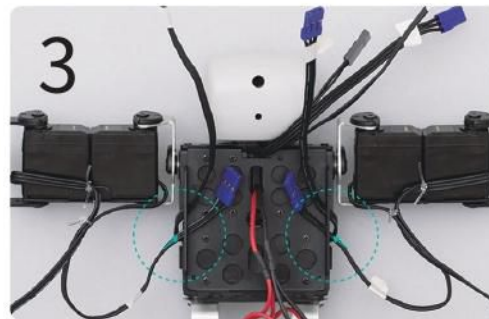
Pass No.2 and  
No.11 cables through the  
holes in the fuselage  
unit



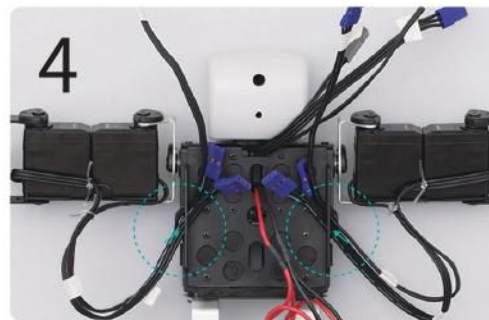
In the same way,  
give the cable some  
slack and tie it with  
a "vinyl tie" line.



Be careful not to  
twist the base  
of the cable.



Pass the No.3 and  
No.12 cables through the  
holes in the "fuselage  
unit"



Pass No.4 and  
No.13 cables through the  
holes in the fuselage  
unit

## Installing the microcomputer board and power switch

### required parts



② Screw M2x2.5 (2 pieces)



③ Screw M2x8 (4 pieces)



④ Steel spacer 3x5 (4 pieces)

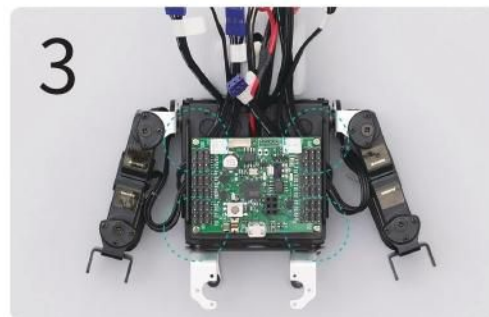


Place the "microcomputer board" on the back of the "fuselage unit"



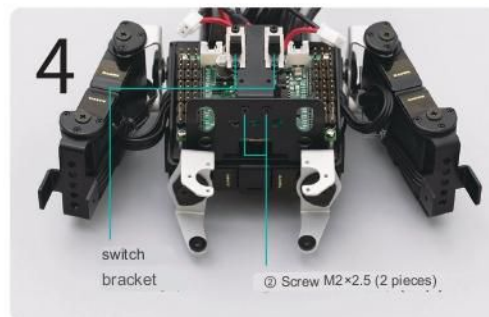
Put "④ Steel spacer  $\Phi 3 \times 5$  (4 pieces)" under the "microcomputer board" and fix it with "③ Screw M2x8 (4 pieces)".

"It is convenient to use tweezers when inserting the spacer."

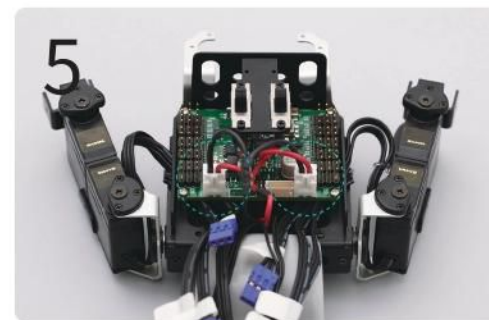


Fix the 4 points with screws

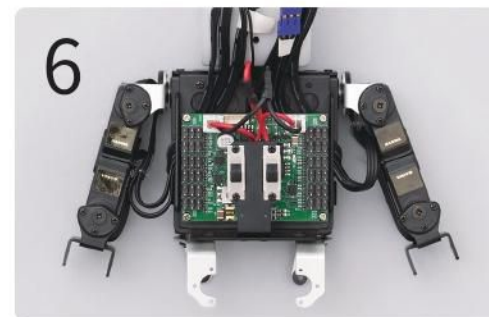
[Caution]  
Be careful not to press the cable on the back side of the "microcomputer board".



Attach the "switch bracket" attached to the kit to the "fuselage unit" with "② screw M2 x 2.5".



Insert the switch connector into the microcomputer board



[Note]  
Be careful not to insert the connector left and right



[Caution]  
Leave the power cable protruding on the abdomen side long.



## Attaching the foot unit

### required parts



right leg unit



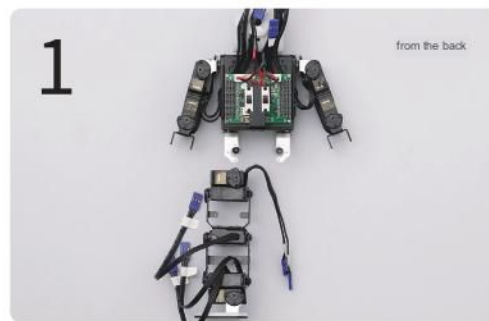
left leg unit



① Screw M1.7 (6 pieces)



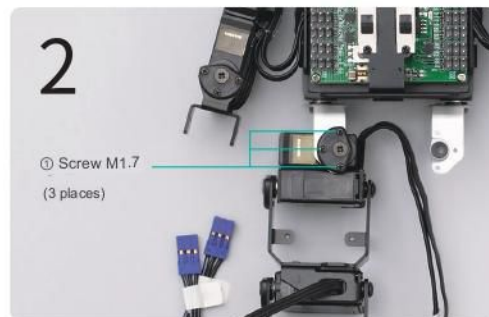
④ Screw M2.6 (2 pieces)



1

from the back

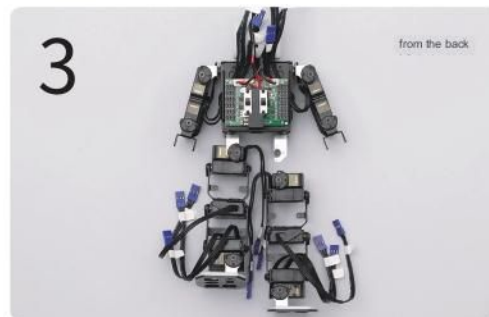
Insert the "Left Leg Unit" into the "Waist Servo Unit L"



2

① Screw M1.7 (3 places)

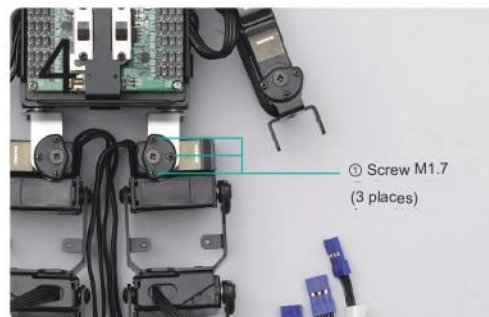
Fix the servo horn with "① screw M1.7"



3

from the back

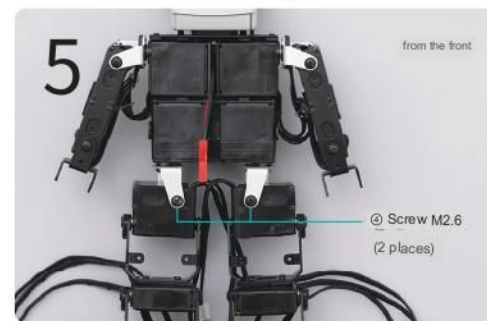
Insert the "Right leg unit" into the "Waist support unit R"



4

① Screw M1.7 (3 places)

Fix the servo horn with "① screw M1.7"



5

from the front

④ Screw M2.6 (2 places)

Fix the front side with "④ Screw M2.6"



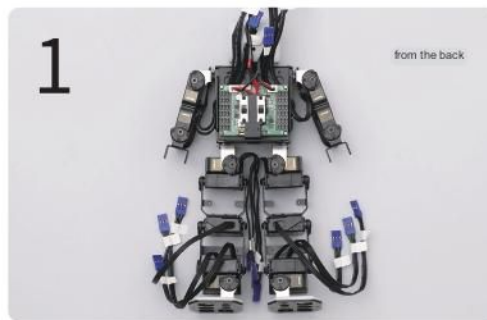
## cable bundling

1

### required parts



vinyl binding wire



from the back

Before cable bundling



Ankle Cable (Right:  
No. 17, 18/  
Left: No. 89) with  
"vinyl binding  
wire"



from the side

Make the joint of the foot  
the angle of the photo



Left and right "knee frame"  
8.9)  
Pass through the "bundle",  
cable under the knee  
まとめ、通した「ビ  
ニール結束線」で結  
(Right: No.16 17・  
18/ Left No.7・  
8・9)

## cable bundling

2

### required parts

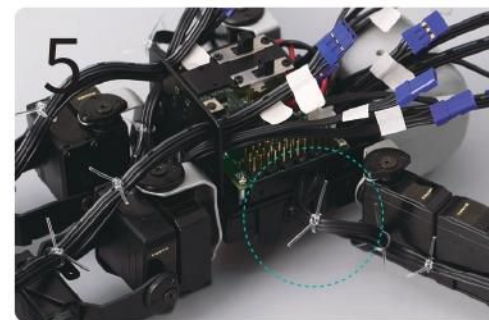


vinyl binding wire



Tie the position  
of the photo with

call



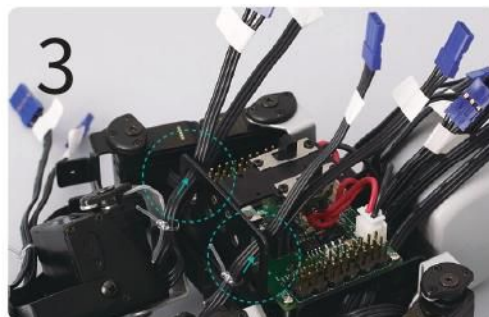
Tie the cable of  
the arm unit with  
a "vinyl tie" line.



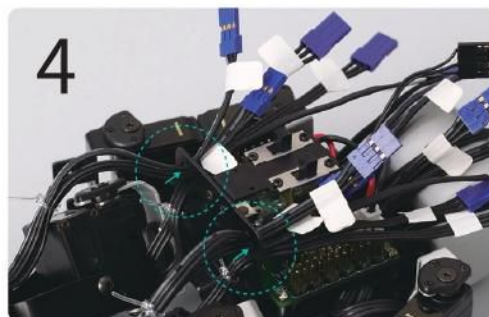
Bundle the hip joint  
cables (Right:

No. 14, 15/Left:  
No. 56) and tie them

with "vinyl ties" wire.

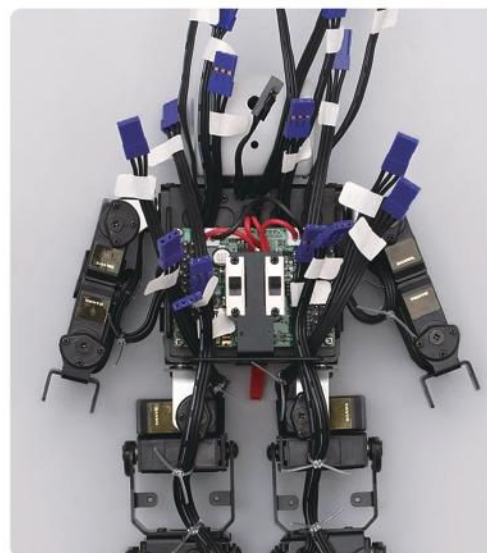


Pass each hip joint cable  
(Right: No.14, 15/  
Left: No.56) through  
the hole at the bottom  
of the body unit.

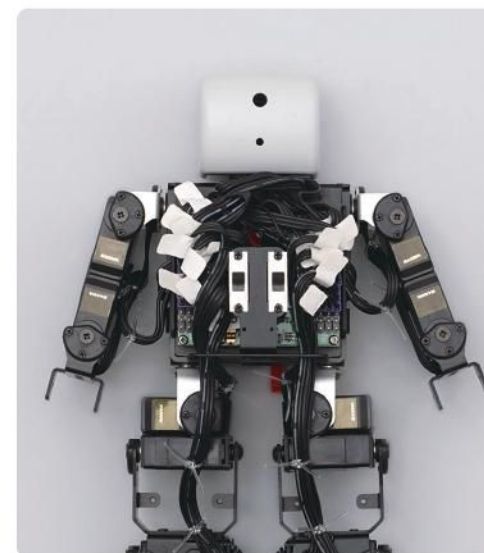


each cable below the knee  
(Right: No.16, 17, 18 /  
Left: No.7, 8, 9) pass  
through the hole at the bottom  
of the "fuselage unit"

## Connector connection



before connection



After connection

