



PLAN OF PROCEDURE

- (1) CUT TO ROUGH SIZE
- (2) MILL THICKNESS TO SIZE
- (3) FACE TO LENGTH
- (4) LAYOUT AND DRILL ALL HOLES
- (5) TAP MOUNTING HOLES
- (6) MILL CRANK CLEARANCE
- (7) PRESS BUSHING IN AND REAM TO SIZE

DRAWN Brit Crays	9/22/2017	Glencoe Manufacturing		
CHECKED Mat Moradi	9/25/2017			
QA		TITLE		
MFG		Air Engine Standard		
APPROVED Rob Brauer	9/27/2017	SIZE A	DWG NO AE Standard	REV
		SCALE 1 : 1	SHEET 1 OF 1	