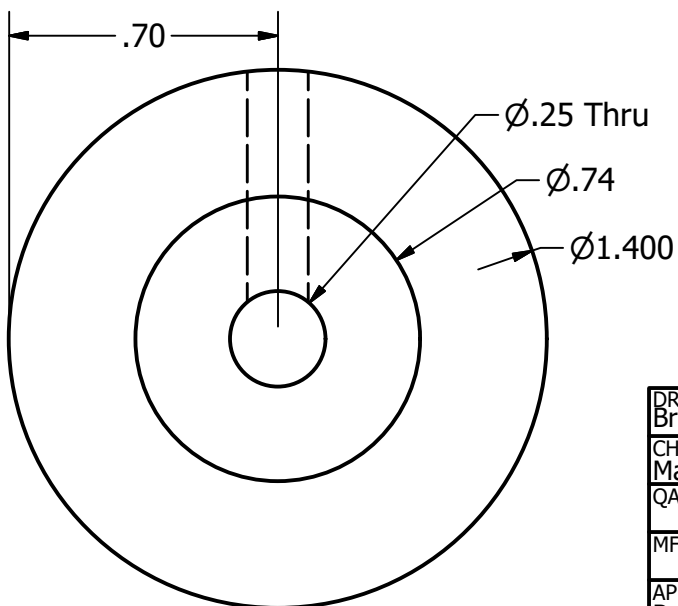


PLAN OF PROCEDURE

- (1) CUT TO ROUGH LENGTH
- (2) FACE TO PROPER THICKNESS
- (3) DRILL AND REAM CRANK HOLE
- (4) TURN OUTSIDE DIAMETER
- (5) TURN STEP
- (6) DRILL AND TAP SET SCREW HOLE



DRAWN Brit Crays	9/27/2017	Glencoe Manufacturing		
CHECKED Mat Moradi	9/28/2017			
QA		TITLE Air Engine Flywheel		
MFG				
APPROVED Rob Brauer	9/28/2017	SIZE A		
		SCALE 2:1	DWG NO AE Flywheel	REV