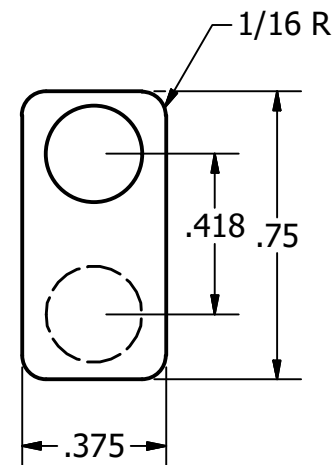
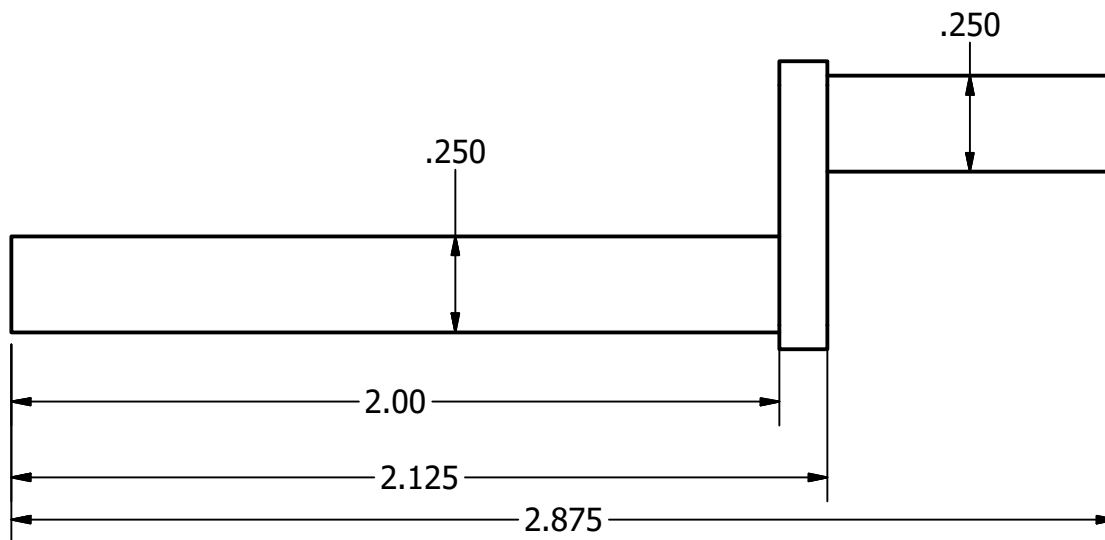


PLAN OF PROCEDURE

- (1) CUT TO ROUGH LENGTH
- (2) LAYOUT AND CUT EXCESS OFF
- (3) MOUNT IN 4 JAW CHUCK AND TURN
LONG END TO SIZE
- (4) REVERSE AND TURN REMAINDER TO SIZE
- (5) TRIM EXCESS FROM CRANK



DRAWN Brit Crays	9/28/2017	Glencoe Manufacturing		
CHECKED Mat Moradi	9/28/2017			
QA		TITLE		
MFG				
APPROVED Rob Brauer	9/28/2017	Air Engine CrankShaft		
		SIZE A	DWG NO AE CrankShaft	REV
		SCALE 2 : 1	SHEET 1 OF 1	