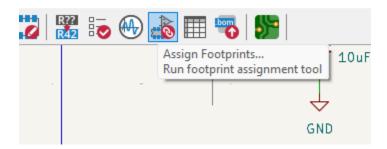
Layout Reference Guide

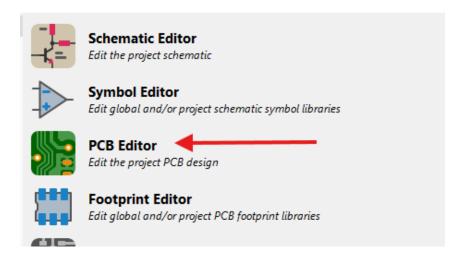
Before moving onto layout, make sure all your symbols have an assigned footprint.



Your Assignments should look something similar to this, a symbol should have a matching footprint, check the given STM32_PCB_Workshop_Design.xlsx for finding the right footprints. You should not need to import any symbol or footprint for this project.

```
100nF : Capacitor_SMD:C_1206_3216Metric_Padl.33x1.80mm_HandSolder
                          10uF : Capacitor_SMD:C_1206_3216Metric_Fadl.33x1.80mm_HandSolder
22uF : Capacitor_SMD:C_1206_3216Metric_Padl.33x1.80mm_HandSolder
22uF : Capacitor_SMD:C_1206_3216Metric_Padl.33x1.80mm_HandSolder
10uF : Capacitor_SMD:C_1206_3216Metric_Fadl.33x1.80mm_HandSolder
10u : Capacitor_SMD:C_1206_3216Metric_Padl.33x1.80mm_HandSolder
10un : Capacitor_SMD:C_1206_3216Metric_Padl.33x1.80mm_HandSolder
10un : Capacitor_SMD:C_1206_3216Metric_Fadl.33x1.80mm_HandSolder
10un : Capacitor_SMD:C_1206_3216Metric_Padl.33x1.80mm_HandSolder
                                    10uF : Capacitor SMD:C 1206 3216Metric Padl.33x1.80mm HandSolder
             C3 -
             C5 -
10
           C10 -
           C11 -
11
           C12 -
13
           C15 -
           C16 -
                                   30 pF : Capacitor_SMD:C_1206_3216Metric_Padl.33x1.80mm_HandSolder
            D1 - RED (FV ~1.8V) : LED_THT:LED_D5.0mm
           D2 - RED (FV ~1.8V) : LED_THT:LED_D5.0mm
17 D3 - RED (FV ~1.8V) : LED_THT:LED_D5.0mm
           D4 - RED (FV ~1.8V) : LED_THT:LED_D5.0mm
18
           D5 - RED (FV ~1.8V) : LED THT:LED D5.0mm
19
           D6 - RED (FV ~1.8V) : LED_THT:LED_D5.0mm
20
           D7 - RED (FV ~1.8V) : LED_THT:LED_D5.0mm
22
           D8 - RED (FV ~1.8V) : LED_THT:LED_D5.0mm
           D9 - RED (FV ~1.8V) : LED_THT:LED_D5.0mm
           D10 - RED (FV ~1.8V) : LED_THT:LED_D5.0mm
           D11 - RED (FV ~1.8V) : LED_THT:LED_D5.0mm
           D12 - RED (FV ~1.8V) : LED_THT:LED_D5.0mm
           D13 - RED (FV ~1.8V) : LED_THT:LED_D5.0mm
           D14 - RED (FV ~1.8V) : LED_THT:LED_D5.0mm
28
29
           H1 - MountingHole : MountingHole:MountingHole_3.2mm_M3_Pad
           H2 - MountingHole: MountingHole:MountingHole 3.2mm_M3_Pad
H3 - MountingHole: MountingHole:MountingHole 3.2mm_M3_Pad
30
31
            H4 - MountingHole: MountingHole:MountingHole_3.2mm_M3_Pad
                                    USB_B : Connector_USB:USB_B_OST_USB-BlHSxx_Horizontal
            J2 - Screw_Terminal_01x02 : TerminalBlock:TerminalBlock_MaiXu_MX126-5.0-02P_1x02_P5.00mm
35
            J3 - Conn_01x04_Pin : Connector_PinHeader_2.54mm:PinHeader_1x04_P2.54mm_Vertical
                                  3.9uH : Inductor_SMD:L_Bourns_SDR0604
36
                                      1k5 : Resistor_SMD:R_1206_3216Metric_Pad1.30x1.75mm_HandSolder
37
            R1 -
                                     10k : Resistor_SMD:R_1206_3216Metric_Padl.30x1.75mm_HandSolder
38
                                     470 : Resistor_SMD:R_1206_3216Metric_Padl.30x1.75mm_HandSolder
             R3 -
40
                                      470 : Resistor_SMD:R_1206_3216Metric_Padl.30x1.75mm_HandSolder
                                     470 : Resistor_SMD:R_1206_3216Metric_Padl.30x1.75mm_HandSolder
                                      470 : Resistor_SMD:R_1206_3216Metric_Padl.30x1.75mm_HandSolder
                                      470 : Resistor_SMD:R_1206_3216Metric_Padl.30x1.75mm_HandSolder
                                       470 : Resistor SMD:R 1206 3216Metric Padl.30x1.75mm HandSolder
```

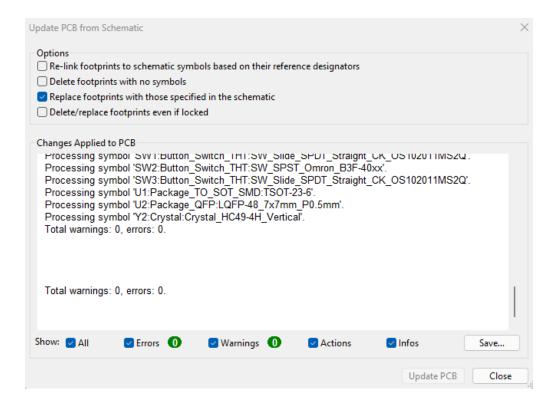
Now if you are ready for Layout, click PCB Editor in the Project window.



This should open up a new window with a blank grid space. To import your footprints click the Update PCB from Schematic window up top.

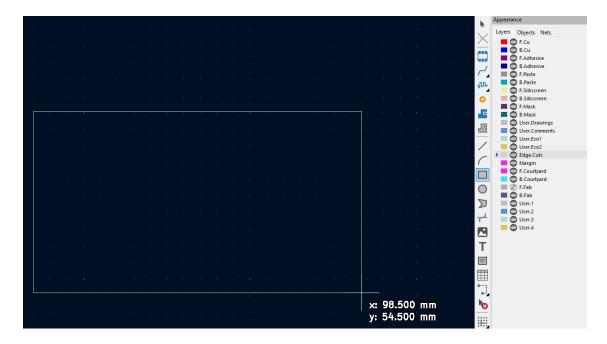


Click on Update PCB, you will see all your footprints will appear. If you have no errors, you are good to move onto layout, if there are errors, those will need to be fixed before moving on.

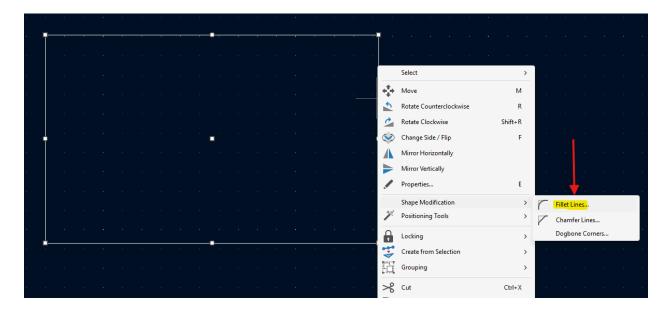


Time for Layout!

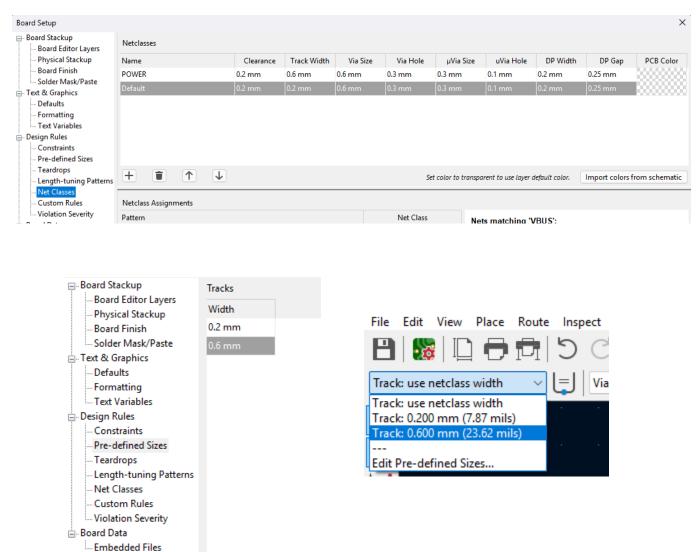
Start off with your Edgecuts and this will be defining the board size, for our purpose make sure your board is less than $100 \text{mm} \times 100 \text{mm}$.



This step is optional, but good practice is to round your corners by selecting Fillet Lines, 4mm should be a sufficient size.



One last thing before we start connecting all of our components is to either define your **netclasses** or make **Pre-defined Sizes**. The point of this is to set what our trace widths need to be for certain connections, for most signal lines, having the default value of 0.2mm will be sufficient. However for power sections, or areas with a high amount of current flowing through we want thicker traces.

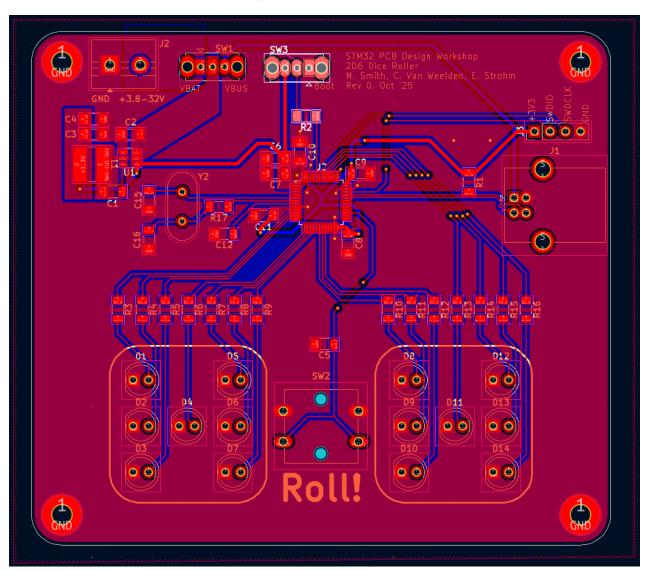


If you are interested in knowing the exact value to choose for trace widths, DigiKey has a calculator reference: PCB Trace Width Conversion Calculator | DigiKey

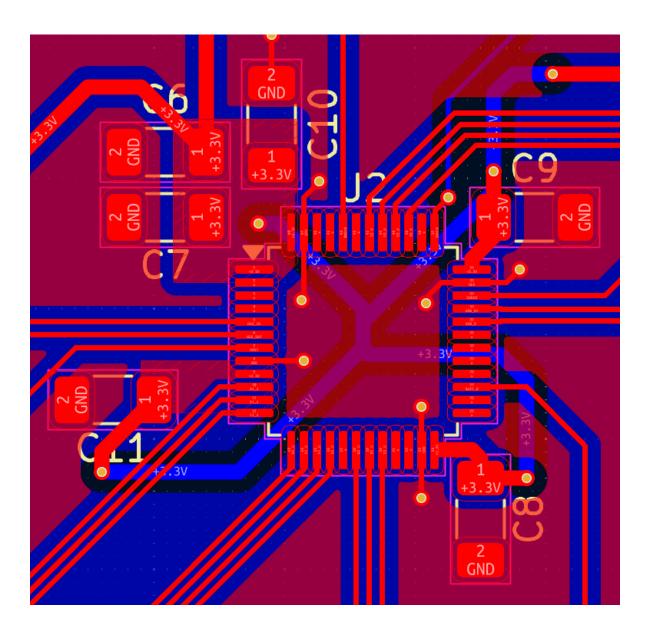
General rule of thumb is go as thick as you can for known high current traces.

Reference Layout

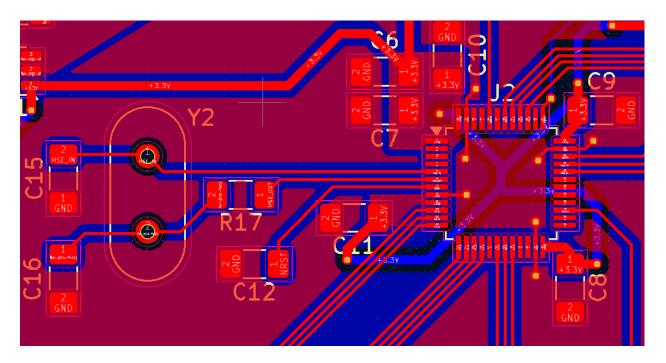
At this point, you have the freedom of laying out the components however you would like. There are some general guidelines in layout we recommend to prevent signal integrity issues, performance, and easier chance of soldering components (keep in mind you will end up soldering these components yourself, make your job as easy as possible)

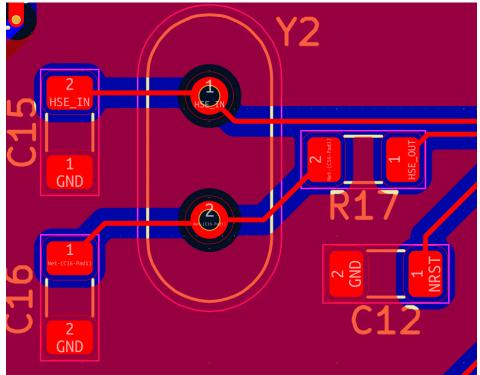


If unsure where to start placing components. Here is our reference design to get started.

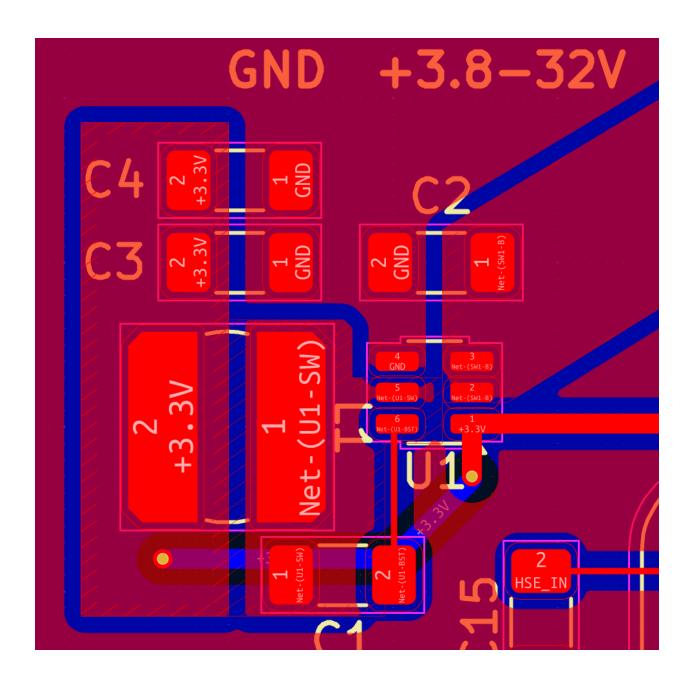


In most designs, you want to start off with your MCU(Micro Controller Unit) in our case is the STM32 board. This will usually be in the **center** of the board for options in routing our signal lines. Make sure your decoupling caps (C6,C7,C8,C9,C10,C11) are close to the +3.3V lines of your MCU.

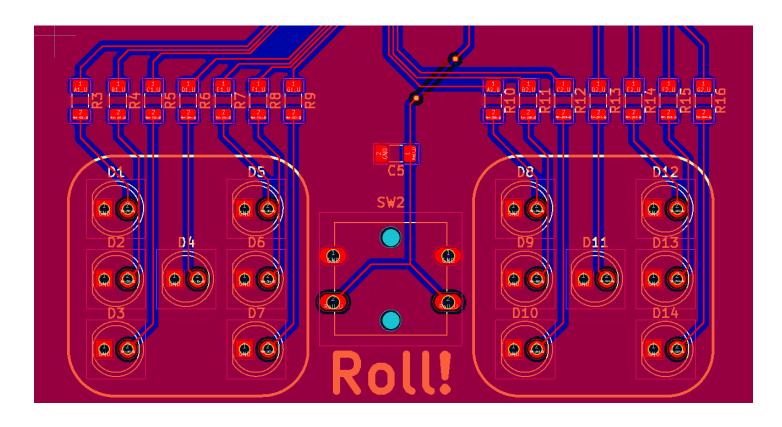




After setting up the Decoupling Caps, we also want our Oscillator close to our MCU, this is a high speed signal at 16MHz in our case, and want to set this circuitry as close to the MCU as we can to prevent clock issues.

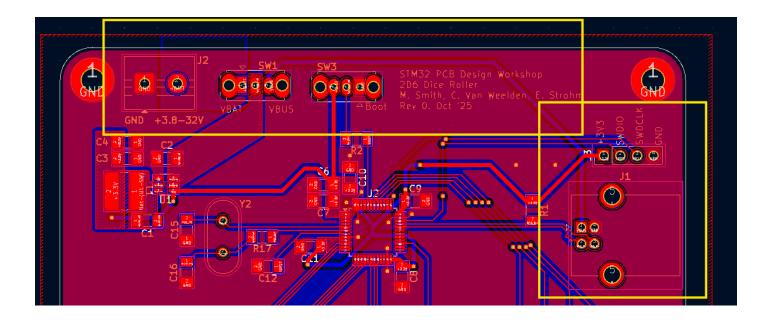


Next we can set up the Switching Regulator, again, this layout is based on this recommended datasheet layout from AP63203WU. Something to note is that this Switching regulator is switching around 1.1MHZ and should be put further away from the crystal oscillator if you can or other high speed circuitry.



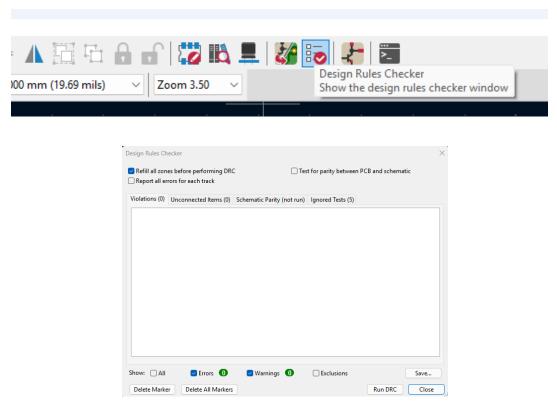
For the LED's try to format them in this way to represent our 2D6 Dice. This will make programming your board a lot easier if you follow our convention.





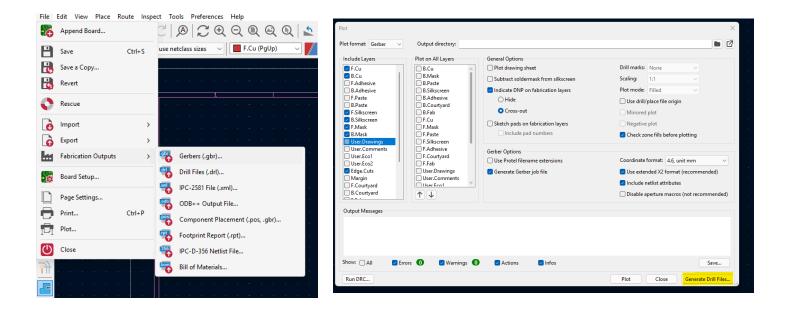
Lastly try to place your connectors at the edge of the board, for the USB we want to avoid the Data Lines being to far away from the MCU, and adding too many bends.

Once you have your components laid out and finished routing, you want to run DRC before moving onto generating gerber files. Make sure you fix any errors you see.



Gerber File & Submission:

Now that your board has passed ERC and DRC without any issues, we can move onto fabricating your board! Click on File -> Fabrication Outputs -> Gerbers. This will take you to a window, I would recommend following the layout shown in the figure below and Generate your Drill Files and Gerbers in the Same Folder



For your board to be fabricated We need a Zip file from you and should include the following:

- Your KiCAD Project with your Schematic(kicad_sch) and Layout(kicad_pcb)
- Your Gerber and Drill Files
- Title your Zip Folder your First and Last Name