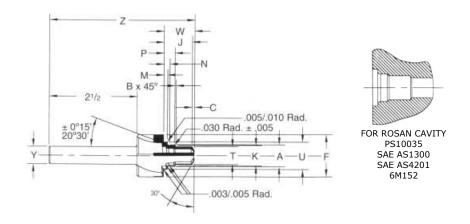




manufacturer of carbide cutting tools

## RFPT PORT COUNTERBORES ROSAN PS10035, SAE AS1300 & SAE AS4201, 6M152



## ROSAN PS10035, SAE AS1300 & SAE AS4201, 6M152

Tool No	<b>Thread</b> MIL-S-8879	Ref <b>A</b>	Ref <b>B</b>	Ref <b>C</b>	±.005 <b>F</b>	±.005 <b>J</b>	+.0005 0000 <b>K</b>		±.001	±.001 <b>P</b>	+.001 000 <b>T</b>	+.0005 0000 <b>U</b>	±.005	+.0000 0005 <b>Y</b>	Z
RFPT-02 Rosan PS10035	.216-28	.3017	.0354	.015	.590	.602	.2550	.093	.1555	.2985	.1842	.3824	.617	.5000	3-7/8
RFPT-03 Rosan PS10035	.250-28	.3337	.0344	.015	.728	.663	.2870	.093	.1555	.2985	.2182	.4495	.678	.5000	3-7/8
RFPT-04 Rosan PS10035	.3125-24	.3867	.0325	.025	.797	.678	.3400	.093	.1555	.2985	.2749	.4965	.703	.5000	3-7/8
RFPT-05 Rosan PS10035	.375-24	.4487	.0323	.025	.924	.708	.4020	.093	.1555	.2985	.3374	.6025	.733	.5000	4
RFPT-06 Rosan PS10035	.4375-20	.5117	.0366	.066	.995	.734	.4650	.108	.1705	.3135	.3918	.6765	.800	.5000	4
RFPT-08 Rosan PS10035	.5625-18	.6297	.0358	.066	1.211	.798	.5830	.108	.1705	.3135	.5114	.7855	.864	.5000	4-1/8
RFPT-10 Rosan PS10035	.6875-24	.7727	.0380	.094	1.355	.828	.7260	.108	.1705	.3135	.6499	1.0165	.922	.7500	4-1/8
RFPT-12 Rosan PS10035	.8125-20	.9467	.0666	.120	1.643	.898	.9000	.108	.1705	.3455	.7668	1.1405	1.018	.7500	4-1/4
RFPT-14 Rosan PS10035	.9375-20	1.0773	.0698	.137	1.780	.935	1.0310	.108	.1705	.3455	.8913	1.3125	1.072	1.0000	4-3/8
RFPT-16 Rosan PS10035	1.125-18	1.2097	.0450	.137	1.930	1.008	1.1630	.108	.1705	.3455	1.0729	1.4285	1.145	1.0000	4-3/8
RFPT-20 Rosan PS10035	1.3125-18	1.4347	.0633	.137	2.298	1.040	1.3880	.135	.1975	.3775	1.2614	1.7515	1.177	1.0000	4-1/2
RFPT-24 Rosan PS10035	1.625-18	1.7117	.0455	.155	2.591	1.131	1.6650	.135	.1975	.3775	1.5739	2.0025	1.286	1.0000	4-5/8
RFPT-32 Rosan PS10035	2.125-16	2.2799	.0695	.155	3.500	1.338	2.2025	.135	.2385	.4185	2.0637	2.5192	1.493	1.0000	5

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