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# Wavemaker Maintenance Guide

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## **Intro:**

Overview and guide how to complete all necessary maintenance items. Broken into four categories: per-operation, weekly, monthly, and Pre-lab shutdown.

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## Per-Operation Maintenance:

Perform prior to plugging in wavemaker

1. Check belt tension
  - a. Check belt is sufficiently taught (should deflect a maximum of  $\frac{1}{2}$ " when pressed)
  - b. Ensure black idler is tight
  - c. Ensure White idler is tight  
**{insert media}**
  
2. Check rotary encoder engagement
  - a. Check that rotary encoder pulley is contacting the belt
  - b. Manually move wedge up and down to check that the pulley tracks without skipping  
**{insert media}**
  
3. Check wiring connections
  - a. Ensure no jumper wires have detached from Arduino
  - b. Check that all ribbon cables are firmly attached to breakout board
  - c. Check limit switch wiring  
**{insert media}**
  
4. Check frame alignment to tank
  - a. Manually move wedge up and down within tank to check for collisions  
**{insert media}**
  
5. Ensure switches are triggering
  - a. Manually move wedge to top limit
  - b. Listen for top switch to click crisply
  - c. Manually move wedge to bottom limit
  - d. Listen for bottom switch to click crisply

**{insert media}**

6. Check panic button is working

- a. Plug in wavemaker
- b. Twist panic button
- c. Check that the wedge cannot be easily moved manually
- d. Press panic button firmly
- e. After brief delay ensure wedge can now move freely
- f. If wedge remains firmly in place after panic switch is pressed do not operate wavemaker

**{insert media}**

## Weekly Maintenance

Remove wavemaker from tank prior to maintenance

1. Recoating Wedge [TREAT WEDGE]:

- a. Spray light coat of white lithium grease onto a paper towel
- b. Wipe paper towel over wedge surface
- c. Buff wedge surface with paper towel until grease splotches are no longer visible  
**{insert media}**

2. Cleaning test tank water [CLEAN WATER]:

Note: Only complete as needed

- a. Drain old water from tank
- b. Refill with new water
- c. Add treatment media

3. Lubricating linear rails and axels [LUBRICATE RAILS & AXLES]

- a. Ensure wavemaker is powered off
- b. Move wedge to bottom limit
- c. Spray light coat of white lithium grease into rails above wedge
- d. Move wedge to top of movement
- e. Spray light coat of white lithium grease into rails below wedge
- f. Wipe away excess with paper towel
- g. Use excess to gently lubricate top and bottom axle bearing points  
**{insert media}**

4. Ensure tight seal between wedge and sled [CHECK WEDGE SEAL]

- a. Check that wingnuts inside wedge are finger-tight
- b. Ensure O-rings are properly squished
- c. Check for any cracks in wedge acrylic  
**{insert media}**

## Monthly Maintenance:

Remove wavemaker from tank prior to maintenance

1. Check all fasteners are still tight [CHECK ALL FASTENERS]
  - a. Use 5/32 Allen to ensure all frame brackets are tight
  - b. Use 5/32 Allen to ensure axle bearings are right
  - c. Use fingers to gently ensure wedge fasteners are all tight
  - d. Use 7/16 socket to ensure electronics sled is tight
  - e. Use {GET MEASUREMENT} to ensure motor bracket is tight
  - f. Use Philips screwdriver to ensure limit brackets are tight
  
2. Check that linear rails are parallel [CHECK RAIL PARALLEL]
  - a. Use calipers to measure top rail spacing
  - b. Use calipers to measure bottom rail spacing
  - c. If necessary, loosen frame brace wingnuts and adjust top/bottom spacing
  - d. Repeat until rails are parallel  
**{insert media}**
  
3. Clean belt and idlers [CLEAN BELT & IDLERS]
  - a. Loosen black idler
  - b. Disengage belt from pulleys
  - c. Use damp towelette to wipe down pulley
  - d. Wipe down pulleys and idlers
  - e. Reengage belt
  - f. Tension Belt  
**{insert media}**
  
4. Check various points for excessive wear [CHECK PARTS FOR WEAR]
  - a. Check linear slides, rotary encoder pulley, lower limit trigger, and idlers  
**{insert media}**

## Pre-Lab Shutdown Maintenance:

1. Remove tension from drive system [SLACKEN BELT]
  - a. Loosen black idler
  - b. Ensure belt is loose  
{insert media}
  
2. Dry wavemaker and store it for future use [DRY & STORE]
  - a. Use paper towels to wipe standing water from wavemaker surface
  - b. If available use pressurized air to dry thoroughly
  - c. Depress panic button
  - d. If necessary remove wedge
    - i. Loosen wingnuts inside wedge completely
    - ii. Pull wedge from sled
    - iii. Place all loose hardware inside a zip-lock inside the wedge
    - iv. Ensure no O-rings have been misplaced
  - e. Coil cord loosely around frame
  - f. Store in upright position do not store resting on wedge or power supply unit  
{insert media}