

641195 202301311422

## E.O./TIPS/SB JOB CARD for AIRCRAFT

PROJECT NO.	B18707-9A-2005		<b>S U B J E C T</b>  <span style="background-color: black; color: white; padding: 2px;">MAJOR</span>	INSTRUMENT/RECORDING SYSTEM - NEW DATA MANAGEMENT UNIT (PN 967-0611-001) RETROFIT
A/C TYPE	747-409F			
A/C NO.	<b>B18707</b>			
E.O./TIPS NO.	744-31-35-0004R1 7X3110			
SECTION	01			<b>ENTER TLB</b>
S B / A D	SB CCAA FAA CN LA		R E M A R K	
WORK ORD.		4D0157		
DOWN TIME		2	NOTE : FILL THE TABLE BELOW IF PART(S) IS (ARE) CHANGED.	
S C H E D U L E	WK HRS	2		
OPEN DT.			<b>TITLE</b> OFF      ON	PART NUMBER
CLOSE DT.				ACMS DMU
E X P I R A T I O N	F. HRS		OFF	ON
CYCLES				
DAYS				
DATE	07/31/2005			
CONTROL NO.	5K003484		DONE BY : 	
ISSUE DATE	06/14/2005		SPEC.	ERI
PLANNED BY		ACCOMPLISHED		STATION
楊朝章		 (MM/DD/YYYY)		TPZ

7X3110

工程  
執行單

ENGINEERING ORDER

ENGINEERING &amp; MAINTENANCE DIVISION, CAL

中華航空公司 修護工廠

## TYPE OF E.O.

E.O. NO. 744-31-35-0004 RI

 ALTERATION

ATA SYSTEM 31

 INSPECTION MODIFICATION REPAIR OTHERS

CLASSIFICATION

 MAJOR

ISSUED DATE

INITIAL: Oct. 18, 2004

REVISION: Apr. 12, 2005

PAGE 1 OF 9

## SUBJECT

Instrument/Recording System - New Data Management Unit (PN 967-0611-001) Retrofit

AIRCRAFT MODEL OR REGISTRY NO. AFFECTED  
747-409(B18201 Thru B18209, B18251, B18273 Thru B18275.)  
747-409F(B18701 Thru B18711.)ENG. MODEL OR ENG. S/N OR EBU NO. AFFECTED  
N/A

ACTIVE: N/A

PASSIVE: N/A

TOTAL: N/A

COMPONENTS AFFECTED:  
N/AP/N:  
N/A

## REFERENCE:

(TYPE NO. REV. DATE, ORIGINATOR)

STC #ST01208SE

## REASON:

To improve the reliability aircraft condition monitoring system and increase the aircraft monitoring function.

AD NUMBER

REV.

EFFECTIVE DATE

AD FINAL DATE

AFFECTED DOC:

See EO page 5.

EO FINAL DATE

Before JUL 31, 2005

ESTIMATION

COST PER

 AIRCRAFT ENGINE COMPONENT

RESPONSIBLE CONTROL UNIT

EPD

NAME

JJ TAN

TELEPHONE

7872

SHOP M/H

NONE

A/C M/H

2

SPECIAL TOOLS REQUIRED

N/A

MATERIAL USS:

FREE CHARGE

TOOLS USS:

NONE

SCRAP MATERIAL USS:

NONE

TOTAL USS:

80

VALUE INCREASED

 YES  NO

WARRANTY

 YES  NO

WEIGHT &amp; BALANCE

-11.2 WEIGHT CHANGE  
(LBS)- 5040 MOMENT  
CHANGE  
(LBS-INCH)

INFORM FLIGHT CREW:

SIMULATOR AFFECTED:

TOTAL

COST OF E.O. USS:

1680

ELECTRICAL LOADING

CHANGE:

DC LOADS: 0 A

N/A BUS.

AC LOADS: -25 W.

SEE EO PAGE 5 BUS.

## DESCRIPTION

- Check existing DMU part number. Remove DMU and return to warehouse if existing P/N 963-0680-003.
- Install new DMU (PN 967-0611-001) if existing DMU (P/N 965-0680-003) was removed.
- For different Engine type, ACMS Software part number is different.
- For aircraft equipped with GE CF6 engines, EO 744-31-35-0002R4 must be implemented concurrently.
- For aircraft equipped with PW4000 engines, EO 744-31-35-0005 must be implemented concurrently.

## LIST OF EFFECTIVE PAGES OF EO.(ML=MATERIAL LIST, IFS=IMPLEMENTATION FEEDBACK SHEET)

REVISION CODE: D=DELETED, N=NEW, R=REVISED, U=UNCHANGED

DOC	PAGE	REV.	DATE
EO	1	I(R)	Apr. 12, 2005
IFS	2 - 9	0(U)	Oct. 18, 2004
ML	1	I(R)	Apr. 12, 2005

## DISTRIBUTION 分發單位

- MZ 廠長室  MS 補給部  
 MN 工程計劃部  MV 裝備修護部  
 ML 停機線修護部  EZ 空服處  
 MB 場站修護部  OZ 航務處  
 MI 品管室  TZ 貨運處  
 MH 發修部  ZG 機務訓練部  
 MD 專修部  模擬機科  
 ME 總工室  安管處

PREPARED BY: D YEH / YS WANG  
TEL: 7692

REVIEWED BY: C. S. Chiou

APPROVED BY: J. J. Tseng for  
CHIEF ENGR/GENERAL MANAGER

VP, QA Office Yun Lee for

UNCONTROLLED COPY  
FOR REFERENCE ONLY  
NO REVISION SERVICE

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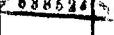
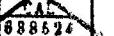
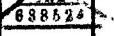
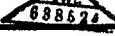
641195\_202301311422

## ENGINEERING ORDER JOB CARD

WORK ORDER NUMBER	A/C-TYPE	A/C-REG.	TITLE / ENGINEERING ORDER NUMBER			ISSUED BY / DATE	CARD - NUMBER																											
	<b>747-400</b>	<i>B18707</i>	Instrument/Recording System – ACMS DMU Retrofit EO 744-31-35-0004 R1			Y S Wang May 20, 2005	7E31-35-0004																											
COST ENTER/ SKILL	CREW SIZE	DOWN TIME				MHRS	CHECKED BY	PAGE																										
ERI	2	1	2	AD, SB, SL...	STC # ST01208SE	<i>C.S. Chiou</i>	1 OF 4																											
PFM. BY	INSP.	JOB DESCRIPTION																																
<b>B</b>	<p><b>1. GENERAL</b></p> <ul style="list-style-type: none"> <li>A. Classification : Major</li> <li>B. Type of EO : Alternation</li> <li>C. Affected Aircraft : B747-400 (PW4000 or GE CF6 Engines)</li> <li>D. Reason : To improve ACMS system reliability</li> <li>E. Weight Balance : Change as described on EO page 1.</li> <li>F. Material Information</li> </ul> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Description</th> <th>Part Number</th> <th>Manufacture</th> <th>Comments</th> </tr> </thead> <tbody> <tr> <td>Data Management Unit</td> <td>967-0611-001</td> <td>Honeywell</td> <td></td> </tr> <tr> <td>DMU System/Application</td> <td>963-2306-006</td> <td>Honeywell</td> <td>Contains System Software 998-3055-506 and Application 998-3057-506 (one disk)</td> </tr> <tr> <td>Software Load Media (diskette for either PW or GE Engines)</td> <td></td> <td></td> <td></td> </tr> <tr> <td>DMU Database Software Load Media (diskette for PW Engines)</td> <td>998-3172-505</td> <td>Honeywell</td> <td>Contains Database Software Version CIP012 (one disks)</td> </tr> <tr> <td>or</td> <td></td> <td></td> <td></td> </tr> <tr> <td>DMU Database Software Load Media (diskette for GE Engines)</td> <td>998-3269-503</td> <td>Honeywell</td> <td>Contains Database Software Version CIG012 (one disks)</td> </tr> </tbody> </table>						Description	Part Number	Manufacture	Comments	Data Management Unit	967-0611-001	Honeywell		DMU System/Application	963-2306-006	Honeywell	Contains System Software 998-3055-506 and Application 998-3057-506 (one disk)	Software Load Media (diskette for either PW or GE Engines)				DMU Database Software Load Media (diskette for PW Engines)	998-3172-505	Honeywell	Contains Database Software Version CIP012 (one disks)	or				DMU Database Software Load Media (diskette for GE Engines)	998-3269-503	Honeywell	Contains Database Software Version CIG012 (one disks)
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DMU Database Software Load Media (diskette for GE Engines)	998-3269-503	Honeywell	Contains Database Software Version CIG012 (one disks)																															
<b>A2</b>	<p><b>2. ACCOMPLISHMENT INSTRUCTIONS</b></p> <p><b>A. General</b></p> <p>(1) Two tasks are in this procedure. The first task is the removal of the ACMS Data Management Unit (DMU P/N 965-0680-003). The second task is the installation of the ACMS DMU (P/N 967-0611-001). The installation task includes a test to make sure the DMU operates.</p> <p>(2) The ACMS DMU is installed in the main equipment center on the E1-3 shelf.</p>																																	
				STATION	DATE	ACCOMPLISHED																												
				TPE	<i>0624-5</i>	<i>CAL 634117</i>																												

中華航空 CHINA AIRLINES

## ENGINEERING ORDER JOB CARD

WORK ORDER NUMBER		A/C-TYPE	A/C-REG.	TITLE / ENGINEERING ORDER NUMBER		ISSUED BY / DATE	CARD - NUMBER	
		747-400	B18707	Instrument/Recording System – ACMS DMU Retrofit		Y S Wang May 20, 2005	7E31-35-0004	
COST ENTER/ SKILL		CREW SIZE	DOWN TIME	MHRS	EO 744-31-35-0004 R1		CHECKED BY	PAGE
ERI		2	1	2	AD, SB, SL...	STC # ST01208SE	C.S. Chiou	2 OF 4
PFM. BY	INSP.	JOB DESCRIPTION						
A2 		(3) Check the part number of DMU. If the part number of DMU is 967-0611-001, go to paragraph 2 C (3) (c) directly.						
A2 		<p><b>B. ACMS DMU Removal</b></p> <p>(1) References</p> <p>(a) AMM 20-11-22/401, Rack-Mounted Electrical/Electronic Module</p> <p>(2) Access</p> <p>(a) Location Zone</p> <p>117 Electrical/Electronic Compartment, LH</p> <p>(b) Access Panel</p> <p>117AL E/E Compartment Access Door</p> <p>(3) Procedure</p> <p>(a) Open these circuit breakers and attach DO-NOT-CLOSE tags:</p> <p>P415 Power Distribution Center – Right</p> <p>415L38 ACMS AC</p> <p>(b) Remove the ACMS DMU (P/N 965-0680-003) as described in AMM 20-11-22/401.</p>						
A2 		<p><b>C. ACMS DMU Installation</b></p> <p>(1) References</p> <p>(a) AMM 20-11-22/401, Rack-Mounted Electrical/Electronic Module</p> <p>(b) AMM 24-22-00/201, Manual Control</p> <p>(c) AMM 31-35-10/201, ACMS Data Management Unit Software Installation</p> <p>(d) IPC 31-35-01</p> <p>(2) Access</p> <p>(a) Location Zone</p>						
					STATION	DATE	ACCOMPLISHED	
					TPE	06/24/05		

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## ENGINEERING ORDER JOB CARD

WORK ORDER NUMBER	A/C-TYPE	A/C-REG.	TITLE / ENGINEERING ORDER NUMBER			ISSUED BY / DATE	CARD - NUMBER
COST ENTER/ SKILL	CREW SIZE	DOWN TIME	MHRS	Instrument/Recording System – ACMS DMU Retrofit EO 744-31-35-0004 R1		Y S Wang May 20, 2005	7E31-35-0004
ERI	2	1	2	AD, SB, SL...	STC # ST01208SE	CHECKED BY	PAGE
PFM. BY	INSP.	JOB DESCRIPTION					
A2		<p>117 Electrical/Electronic Compartment, LH</p> <p>(b) Access Panel</p> <p>117AL E/E Compartment Access Door</p> <p>(3) Procedure</p> <p>(a) Install the ACMS DMU (P/N 967-0611-001) as described in AMM 20-11-22/401.</p> <p>(b) Remove the DO-NOT-CLOSE tags and close these circuit breakers:</p> <p>P415 Power Distribution Center - Right</p> <p>1) 415L38 ACMS AC</p> <p>(c) Install the System/Applications Software and Database software, specified at 1.F on page1, into the ACMS DMU (AMM 31-35-10/201).</p>					
	C	<p><b>D. ACMS DMU Installation Test</b></p> <p>(1) Supply electrical power (AMM 24-22-00/201).</p> <p>(2) Do these steps to do a software configuration check of the DMU:</p> <p><u>NOTE:</u> You must know the correct software part numbers for the DMU.</p> <p>For the DMU to be an approved installation, software with the correct part number must be installed.</p> <p>(a) Push the MENU key on the center CDU.</p> <p>1) Make sure that the &lt;ACMS prompt shows on the CDU menu.</p> <p>(b) Push the line select key adjacent to &lt;ACMS</p> <p>(c) Push the line select key adjacent to the prompt that causes the software part number to show (usually REPROGRAM, STATUS, or VERSIONS AND P/N).</p> <p>(d) Make sure the correct software part number shows.</p> <p>1) If the part number is not correct, then do this task: ACMS Data Management Unit Software Installation (AMM 31-35-10/201) or further troubleshooting.</p>					
				STATION	DATE	ACCOMPLISHED	
				TPE	06-24-05	CAL 634117	

中華航空 CHINA AIRLINES

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ERI	2	1	2	AD, SB, SL...	STC # ST01208SE	C.S. Chiou	4 OF 4

PFM. BY	INSP.	JOB DESCRIPTION
	C	<p>(3) Use a CDU to do a ground test of the ACMS DMU:</p> <ul style="list-style-type: none"> <li>(a) Push the MENU key on a CDU.</li> <li>(b) Push the line select key adjacent to &lt;CMC.</li> <li>(c) Push the line select key adjacent to &lt;GROUND TESTS.</li> <li>(d) Push the NEXT PAGE key until &lt;31 RECORDING shows.</li> <li>(e) Push the line select key adjacent to &lt;31 RECORDING.</li> <li>(f) Push the line select key adjacent to &lt;ACMS.</li> <li>(g) When IN PROGRESS goes out of view, make sure that PASS shows adjacent to &lt;ACMS.</li> <li>(h) If FAIL&gt; shows:           <ul style="list-style-type: none"> <li>1) Push the LSK adjacent to FAIL&gt; to see the GROUND TEST MSG pages for the failure.</li> <li>2) Push the NEXT PAGE key until you find all the GROUND TEST MSG pages.</li> <li>3) Make a record of all CMCS messages, CMCS message numbers, and ATA numbers that show on the GROUND TEST MSG pages.</li> <li>4) Go to the CMCS Message Index of the Fault Isolation Manual (FIM) to find the corrective action for each CMCS message.</li> </ul> </li> </ul>
	A2	<p>(4) Put the airplane in its usual condition.</p> <p>(5) Remove electrical power if it is no longer necessary (AMM 24-22-00/201).</p>

<p style="text-align: center;">工程 器材單</p> <p>MATERIAL LIST OF ENGINEERING ORDER</p> <p>ENGINEERING &amp; MAINTENANCE DIVISION, CAL</p> <p>中華航空公司 修護工廠</p>		<p>TYPE OF E.O.</p> <table border="1"> <tr><td><input checked="" type="checkbox"/> ALTERATION</td></tr> <tr><td><input type="checkbox"/> INSPECTION</td></tr> <tr><td><input type="checkbox"/> MODIFICATION</td></tr> <tr><td><input type="checkbox"/> REPAIR</td></tr> <tr><td><input type="checkbox"/> OTHERS</td></tr> </table>	<input checked="" type="checkbox"/> ALTERATION	<input type="checkbox"/> INSPECTION	<input type="checkbox"/> MODIFICATION	<input type="checkbox"/> REPAIR	<input type="checkbox"/> OTHERS	<p>E.O. NO. 744-31-35-0004R1</p> <p>ATA SYSTEM 31</p> <p>CLASSIFICATION</p> <table border="1"> <tr><td><input checked="" type="checkbox"/> MAJOR</td></tr> <tr><td><input type="checkbox"/> MINOR</td></tr> </table>	<input checked="" type="checkbox"/> MAJOR	<input type="checkbox"/> MINOR	<p>ISSUED DATE</p> <p>INITIAL: Oct. 18, 2004</p> <p>REVISION: Apr. 12, 2005</p> <p>PAGE 1 OF 1</p>				
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<input type="checkbox"/> OTHERS															
<input checked="" type="checkbox"/> MAJOR															
<input type="checkbox"/> MINOR															
<p>SUBJECT</p> <p>Instrument/Recording System - New Data Management Unit (PN 967-0611-001) Retrofit</p>															
AD NUMBER		REV.	EFFECTIVE DATE	AD FINAL DATE											
N/A															
<p>E.O. FINAL DATE</p> <p>Before JUL 31, 2005</p>															
<p><b>MATERIAL INFORMATION</b></p> <p>1.PARTS REQUIRED PER</p> <table border="1"> <tr><td><input checked="" type="checkbox"/> AIRPLANE</td><td><input type="checkbox"/> ENGINE</td><td><input type="checkbox"/> COMPONENT</td></tr> </table> <table border="1"> <tr><td>QTY</td><td>PART NUMBER</td><td>NOMENCLATURE</td><td>SOURCE</td></tr> <tr><td>01</td><td>967-0611-001</td><td>Data Management Unit</td><td>Honeywell</td></tr> </table>					<input checked="" type="checkbox"/> AIRPLANE	<input type="checkbox"/> ENGINE	<input type="checkbox"/> COMPONENT	QTY	PART NUMBER	NOMENCLATURE	SOURCE	01	967-0611-001	Data Management Unit	Honeywell
<input checked="" type="checkbox"/> AIRPLANE	<input type="checkbox"/> ENGINE	<input type="checkbox"/> COMPONENT													
QTY	PART NUMBER	NOMENCLATURE	SOURCE												
01	967-0611-001	Data Management Unit	Honeywell												
<p>If the on-board DMU is 967-0611-001, do not remove it from airplane.</p>															
<p>2.PARTS REMOVED</p> <p>965-0680-003</p>															
<p>3.NEW P/N MARKING AFTER MODIFICATION</p> <table border="1"> <tr><td>OLD P/N</td><td>NEW P/N</td></tr> <tr><td>N/A</td><td></td></tr> </table>					OLD P/N	NEW P/N	N/A								
OLD P/N	NEW P/N														
N/A															
<p>4.INTERCHANGEABILITY AFFECTED</p> <p>N/A</p>															
<p>5.MIXED INSTALLATION ALLOWED</p> <table border="1"> <tr><td><input type="checkbox"/> YES</td><td><input checked="" type="checkbox"/> NO</td></tr> </table>					<input type="checkbox"/> YES	<input checked="" type="checkbox"/> NO									
<input type="checkbox"/> YES	<input checked="" type="checkbox"/> NO														

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重大修理

## 民用航空器重大改裝妥適報告表

## 翻 修

登記標誌	<b>B18707</b>	型 別	<b>747-409F</b>
所屬公司	<b>中華航空公司</b>	製造序號	<b>30764</b>
施工名稱	<b>E.O. NO. 744-31-35-0004R1</b>		

工作內容簡述：

1. E.O. NO. 744-31-35-0004R1 INSTRUMENT/RECORDING SYSTEM-NEW DATA MANAGEMENT UNIT(PN 967-0611-001) RETROFIT.

負責施工機構簽證：

修護負責人或主管：

檢驗負責人：

(簽名)  日期 2025.06.26 (簽名)  日期 2025.06.24

民航局核發證書編號 CAA 801386 民航局核發證書編號 CAA 801701

上開航空器 \_\_\_\_\_ 工作，業經於 \_\_\_\_ 年 \_\_\_\_ 月 \_\_\_\_ 日

試飛妥善，可以正常飛航。

民航局核定試飛機師（簽名）

日期 \_\_\_\_\_

證書編號 \_\_\_\_\_

上開航空器執行 E.O. NO. 744-31-35-0004R1 工作，經檢

查，確符適航條件，在確實遵照民航法及其相關手冊維護使用情況下，可供安

檢查人簽章  編號 94-010 日期 26/06/2025

民航局委託檢查機關，團體

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重大修理  
民用航空器重大改裝妥適報告表

翻 修

登記標誌	B18707	型 別	747-409F
所屬公司	中華航空公司	製造序號	30764
施工名稱	E.O. NO. 744-31-35-0004R1		

工作內容簡述：

1. E.O. NO.744-31-35-0004R1 INSTRUMENT/RECORDING SYSTEM-NEW DATA MANAGEMENT UNIT(PN 967-0611-001) RETROFIT.

負責施工機構簽證：

修護負責人或主管：

(簽名) 胡成志 日期 2025.06.24 (簽名) 翁志剛 日期 2025.06.24

檢驗負責人：

民航局核發證書編號 CAA 801386 民航局核發證書編號 CAA 801701

上開航空器\_\_\_\_\_工作，業經於\_\_\_\_年\_\_\_\_月\_\_\_\_日

試飛妥善，可以正常飛航。

民航局核定試飛機師（簽名）\_\_\_\_\_

日期\_\_\_\_\_

證書編號\_\_\_\_\_

上開航空器執行 E.O. NO.744-31-35-0004R1 工作，經檢

查，確符適航條件，在確實遵照民航法及其相關手冊維護使用情況下，可供安

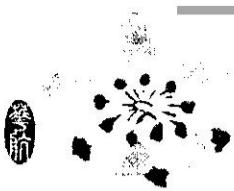


檢查人簽章 李政強 編號 94-011 日期 06/25/2025

民航局委託檢查機關，團體

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CHINA AIRLINES



## 大改裝完工及放飛證明

### 適航及維護聲明

B18707 業於 2005 年 06 月 24 日執行 E.O. NO.744-31-35-0004R1

完畢，並經檢驗及格，除後列情況外，對其原有設計、性能、變異如下可供安全使用。

#### (1) (改裝項目說明)

1.E.O. NO.744-31-35-0004R1 INSTRUMENT/RECORDING SYSTEM-NEW DATA MANAGEMENT UNIT(PN 967-0611-001) RETROFIT.

#### (2) (異動之效能、目的、性質.....)

TO IMPROVE THE RELIABILITY AIRCRAFT CONDITION MONITORING SYSTEM AND INCREASE THE AIRCRAFT MONITORING FUNCTION.

類別	姓名	檢定證書號碼	日期(年/月/日)
檢驗負責人	翁勝利	CAA 801701	2005.06.24
工作負責人	郭志峰	CAA 801386	2005.06.24

中華航空公司(修廠字第 001 號, CAA-RS-001)

中華民國 台灣 中正國際機場

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CHINA AIRLINES

大改裝完工及放飛證明

適航及維護聲明

B18707 業於 2005 年 06 月 24 日執行 E.O. NO.744-31-35-0004R1

完畢，並經檢驗及格，除後列情況外，對其原有設計、性能、變異如下可供安全使用。

(1) (改裝項目說明)

1.E.O. NO.744-31-35-0004R1 INSTRUMENT/RECORDING SYSTEM-NEW DATA MANAGEMENT UNIT(PN 967-0611-001) RETROFIT.

(2) (異動之效能、目的、性質.....)

TO IMPROVE THE RELIABILITY AIRCRAFT CONDITION MONITORING SYSTEM AND INCREASE THE AIRCRAFT MONITORING FUNCTION.

類別	姓名	檢定證書號碼	日期(年/月/日)
檢驗負責人	翁勝利	CAA 801701	2005.06.24
工作負責人	許志昇	CAA 801386	2005.06.24

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