

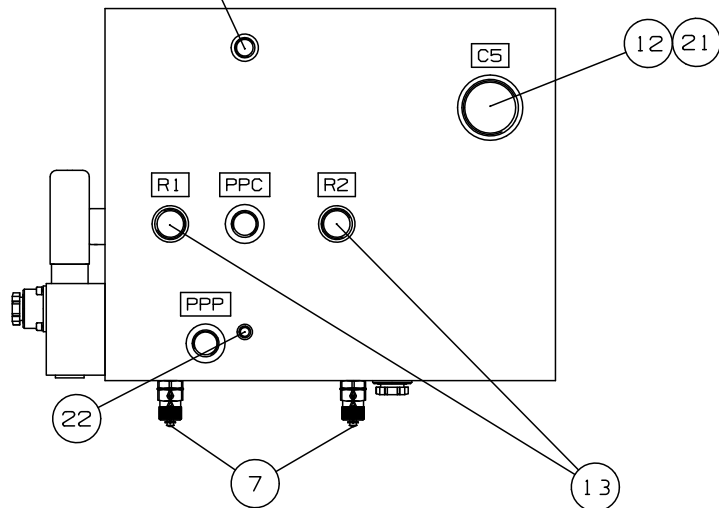
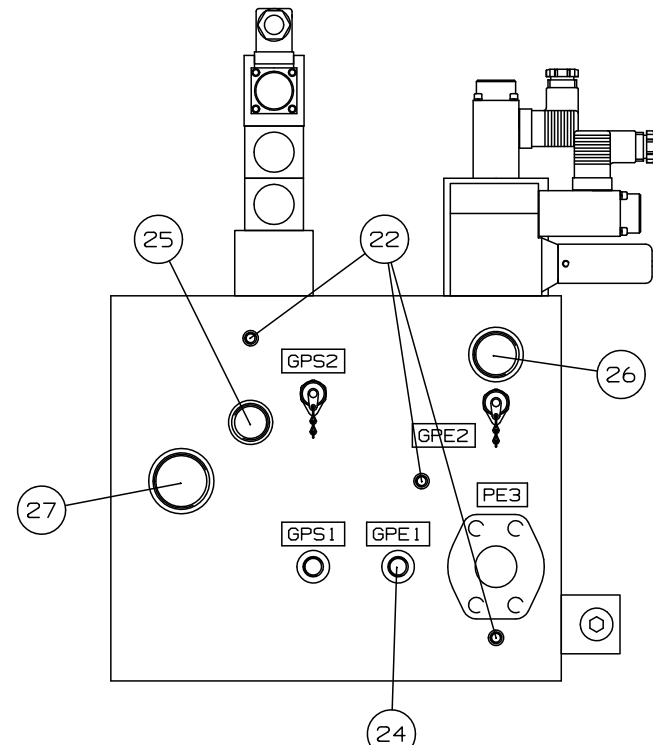
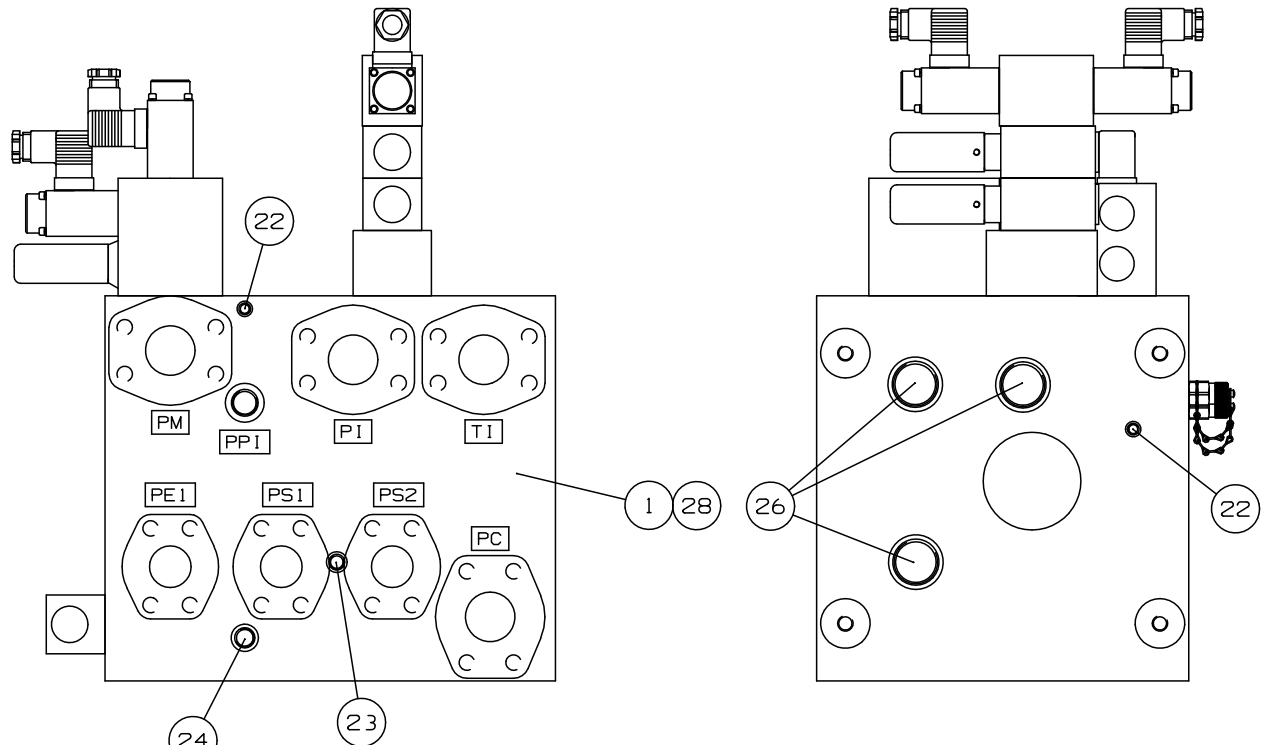
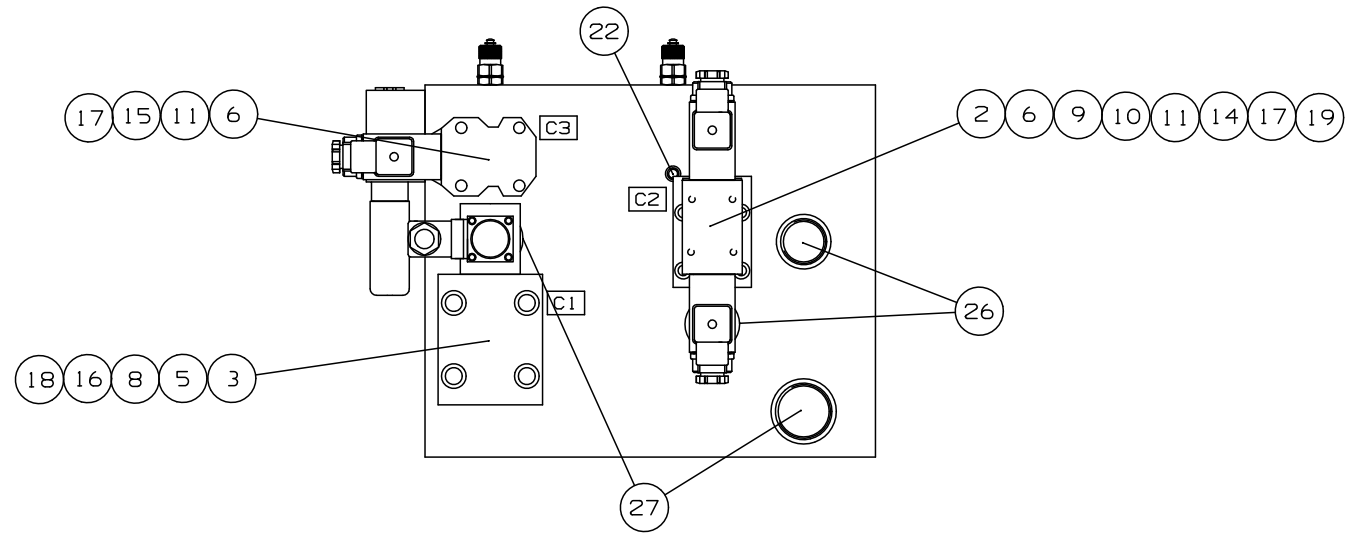
A

B

5	2000-10-31	DRWN: M.MILUNOVIC CHKD: M.VERNEM
4	2000-04-01	DRWN: M.VERNEM CHKD: B.BUTLER
3	1999-09-09	DRWN: M.VERNEM CHKD: P.IANKOV
2	1999-06-28	DRWN: M.NIEJADLIK CHKD: M.KOWALCZYK
1	1999-04-14	DRWN: M.VERNEM CHKD: M.NIEJADLIK
REV	DATE	NAME

1


1



WEIGHT N/A kg

UNLESS OTHERWISE SPECIFIED, TORQUE:		
FASTENERS		
CHART BELOW		
FITTINGS		
HUSKY SPEC - HGT-FT		
SETSCREWS		
HUSKY SPEC - HGT-SS		
SIZE	Nm	lb-ft
M6	10	7
M8	25	18
M10	52	40
M12	93	70
M14	130	95
M16	220	160
M18	270	200
M20	390	290
M24	660	490
M30	1300	960
M36	2300	1700
M42	3700	2700
M48	5500	4000

APPLY PROPER LUBRICANT TO ALL THREADS & CONTACTING SURFACES BEFORE INSTALLATION.

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HUSKY INJECTION MOLDING SYSTEMS LTD.			
TITLE			
POWER MANIFOLD ASSEMBLY G-LINE PET			
SCALE	N/A	SIZE	DRAWING
SHEET 1 OF 2	A2	724212	REV 5

2

DRAWING 724212 REV 5

A

B

