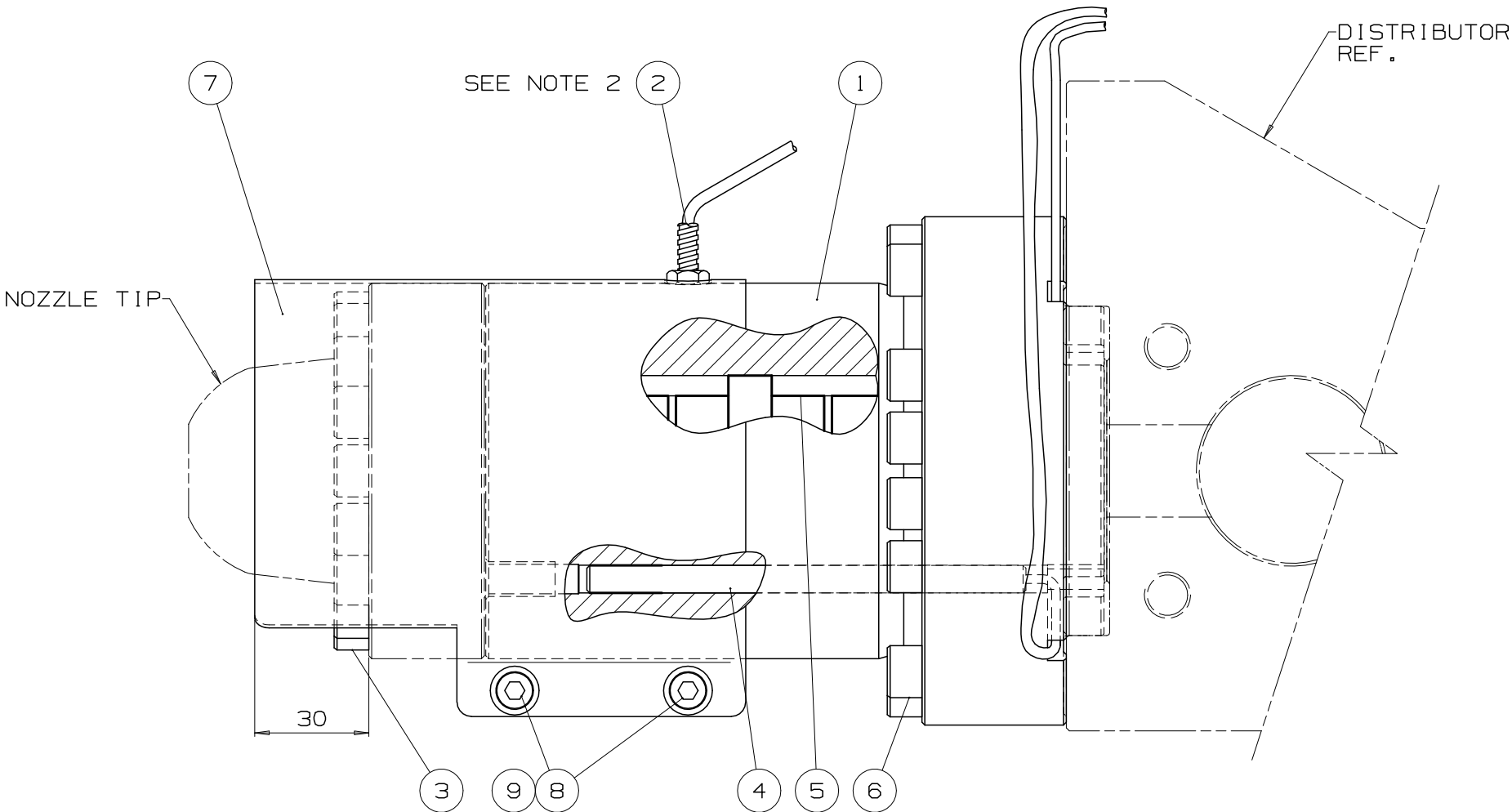


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DWG NO. 2091867
REV. 1



A

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1	M. CONNELLY	00-03-09
REV.	BY	DATE

- NOTES:
1. APPLY ANTI-SEIZE COMPOUND TO LOCATING SURFACE ON NOZZLE ADAPTOR, SCREW AND THERMOCOUPLE THREADS BEFORE ASSEMBLY.
 2. FINGER TIGHTEN THERMOCOUPLE THEN APPLY ONE HALF TURN.
 3. INSTALL PURGE GUARD NOZZLE SHROUD SUCH THAT THE FRONT OF THE SHROUD PROTRUDES 30 mm FROM THE FRONT OF THE NOZZLE TIP.

UNLESS OTHERWISE SPECIFIED TORQUE SOCKET HEAD CAP SCREWS TO THE FOLLOWING VALUES		
SIZE	Nm	FT-LB
M6	10	7
M8	25	18
M10	53	40
M12	95	70
M16	220	160
M20	390	290
M24	660	490
M30	1300	960
M36	2300	1700
M42	3700	2700
M48	5500	4000
THE THREAD OF THE SOCKET HEAD CAP SCREW MUST BE LIBERALLY COATED WITH GREASE BEFORE BEING INSTALLED AND TORQUED		

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ISO METHOD A

THIRD ANGLE PROJECTION

HUSKY INJECTION MOLDING SYSTEMS LTD.
MEDIUM TONNAGE MACHINE

TITLE
NOZZLE ADAPTER ASSEMBLY
STATIC MIXER
G-PET2

DRAWN	H. LUEDKE	99-02-23
CHECKED	K. BOWNESS	99-03-05
SHEET 1 OF 1	SIZE 3 SCALE NTS	DWG NO. 2091867 REV. 1

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