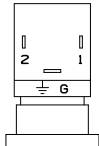


LIQUID LEVEL SWITCH, 24VDC, 3VA
WIRING: GREEN AND BLUE - OPEN ON FULL
GREEN AND RED - OPEN ON EMPTY
GREEN - WIRE TO #1, COMMON
RED - WIRE TO #2, LOW LEVEL
BLUE - WIRE TO #3, HIGH LEVEL



DRAIN CIRCUIT VALVES (x4), 24VDC
WIRING: GND - NOT USED
#1 - SIGNAL
#2 - RETURN



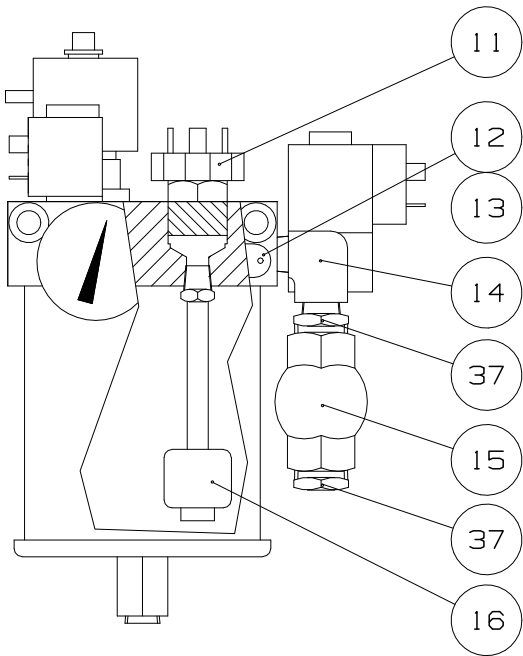
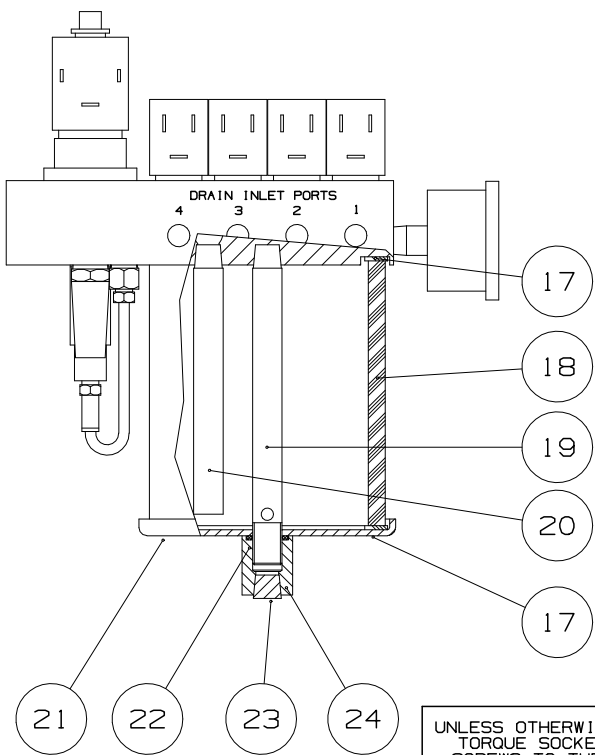
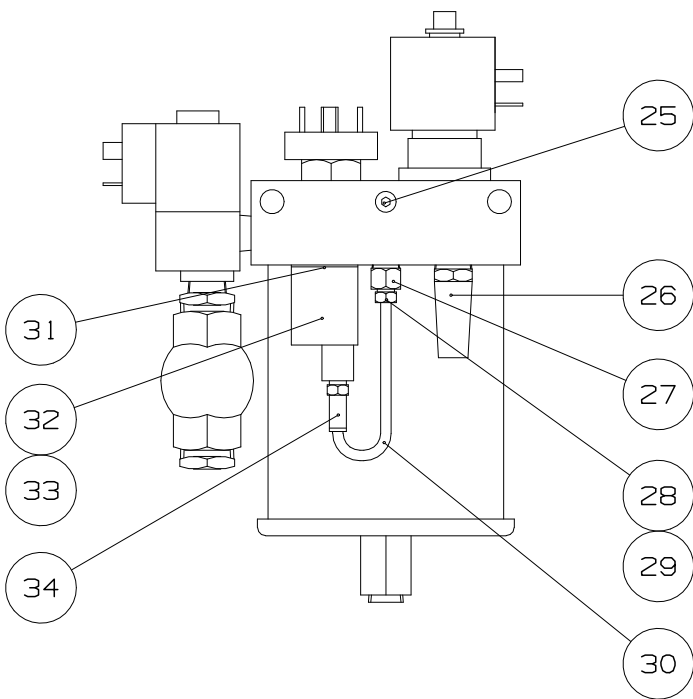
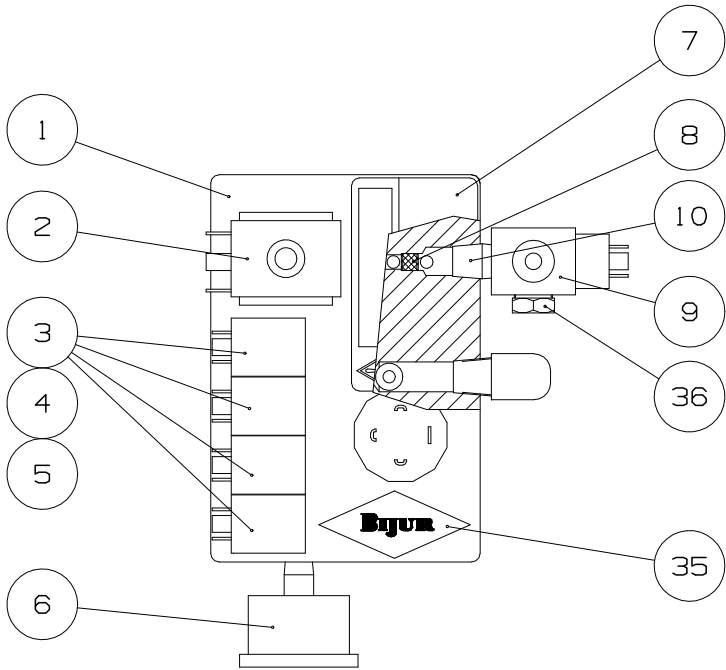
POSITIVE PRESSURE VALVE, 24VDC (N.O.)
WIRING: GND - NOT USED
#1 - SIGNAL
#2 - RETURN



AIR INLET VALVE, 24 VDC (N.C.)
WIRING: GND - NOT USED
#1 - SIGNAL
#2 - RETURN

WARNING
FIRE/EXPLOSION HAZARD
DO NOT ALLOW HEAT
OR IGNITION SOURCES
NEAR THIS UNIT.

REV. 1
DWG NO. 2090199



1	N/A	AK	99-06-08
REV.	RELEASE	BY	DATE

UNLESS OTHERWISE SPECIFIED TORQUE SOCKET HEAD CAP SCREWS TO THE FOLLOWING VALUES			THIS DRAWING IS THE PROPERTY OF HUSKY INJECTION MOLDING SYSTEMS LTD. AND THE INFORMATION HEREIN PRODUCED IS STRICTLY CONFIDENTIAL. THIS DRAWING SHALL NOT BE REPRODUCED OR USED WITHOUT THE WRITTEN PERMISSION OF HUSKY INJECTION MOLDING SYSTEMS LTD.				HUSKY INJECTION MOLDING SYSTEMS LTD. MEDIUM TONNAGE MACHINE	
SIZE	Nm	FT-LB	TITLE OIL RETRIEVAL UNIT					
M6	10	7	ISO METHOD A					
M8	25	18						
M10	53	40						
M12	95	70						
M16	220	160						
M20	390	290						
M24	660	490						
M30	1300	960						
M36	2300	1700						
M42	3700	2700						
M48	5500	4000						
THE THREAD OF THE SOCKET HEAD CAP SCREW MUST BE LIBERALLY COATED WITH GREASE BEFORE BEING INSTALLED AND TORQUED			THIRD ANGLE PROJECTION		DRAWN	A. KIEDYK	99-02-24	
					CHECKED	H. LUEDKE	99-02-24	
					SHEET 1 OF 1	SIZE 3	DWG NO.	REV.
					RELEASE N/A	SCALE NTS	2090199	1