

DRAWING	2302669	REV	1
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		DRWN:	
		CHKD:	
		DRWN:	
		CHKD:	
1	2000-10-20	DRWN: B. SEKHON	
		CHKD:	
0	2000-08-04	DRWN: B. SEKHON	
		CHKD:	
REV	DATE	NAME	

WEIGHT - kg

UNLESS OTHERWISE SPECIFIED, TORQUE:		
-FASTENERS- CHART BELOW		
-FITTINGS-	HUSKY SPEC -	HGT-FT
-SETSCREWS-	HUSKY SPEC -	HGT-SS
SIZE	Nm	lb-ft
M6	10	7
M8	15	11
M10	25	18
M12	35	25
M14	50	36
M16	70	51
M18	95	69
M20	120	88
M24	160	118
M30	270	200
M36	390	290
M42	660	490
M48	1300	960
M54	2300	1700
M60	3700	2700
M66	5500	4000
APPLY PROPER LUBRICANT TO ALL THREADS & CONTACTING SURFACES BEFORE INSTALLATION.		

METRIC	
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HUSKY		INJECTION MOLDING SYSTEMS LTD	
TITLE			
INJECTION HOSES ASSEMBLY DRAWING G - LINE, PET P2			
SCALE	NTS	SIZE	DRAWING
SHEET 1 OF 2		A3	2302669
			REV 1

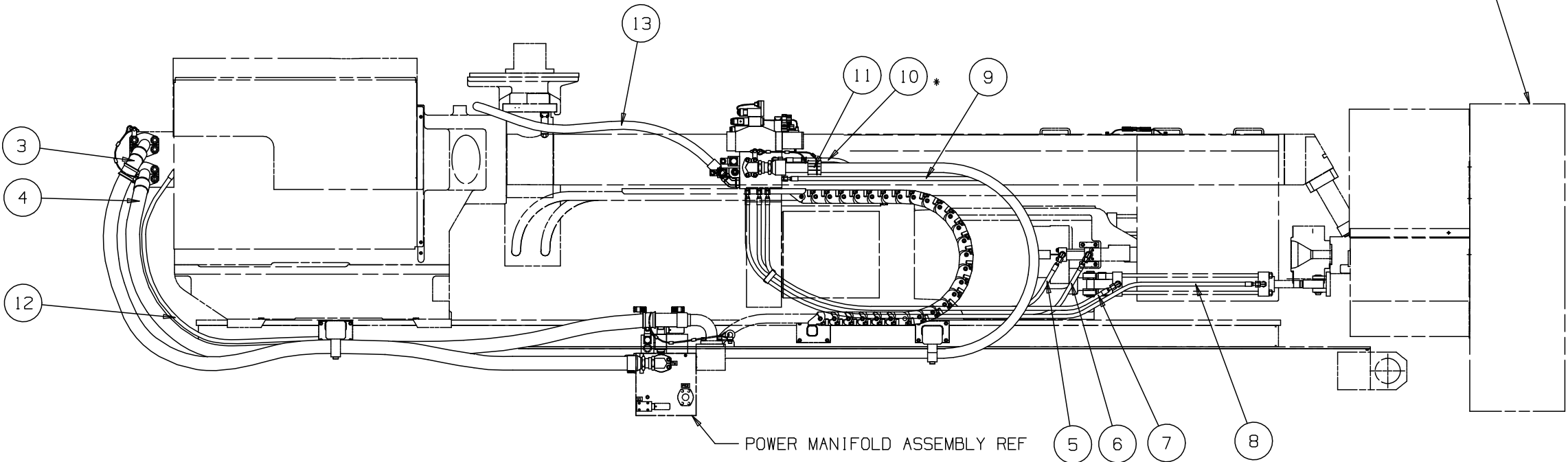
1

2

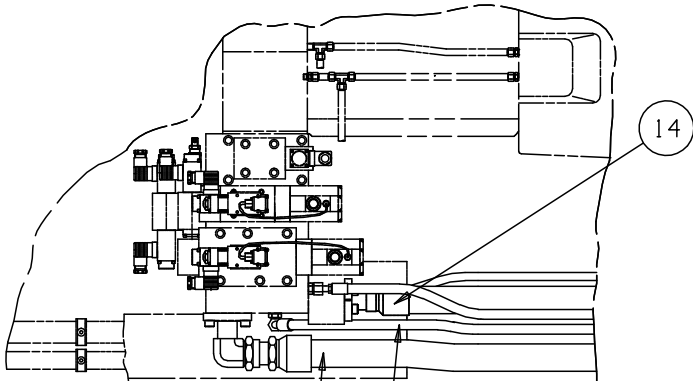
DRAWING 2302669 REV 1

VIEW B

CLAMP ASSEMBLY REF



NON-OPERATOR SIDE



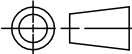

11 REF
10 REF

VIEW B

WEIGHT - kg

* 45 DEGREE HOSE END MOUNTED ON THIS SIDE FOR SOME MACHINE COMBINATIONS.

		DRWN:
		CHKD:
		DRWN:
		CHKD:
1	2000-10-20	DRWN: B. SEKHON
		CHKD:
0	2000-08-04	DRWN: B. SEKHON
		CHKD:
REV	DATE	NAME

UNLESS OTHERWISE SPECIFIED, TORQUE: -FASTENERS- CHART BELOW -FITTINGS- HUSKY SPEC - HGT-FT -SETSCREWS- HUSKY SPEC - HGT-SS			METRIC 		 INJECTION MOLDING SYSTEMS LTD		
SIZE	Nm	lb-ft	THIS DRAWING IS THE PROPERTY OF HUSKY INJECTION MOLDING SYSTEMS LTD. ("HUSKY"). THE INFORMATION CONTAINED IN THIS DRAWING IS CONFIDENTIAL. THIS DRAWING AND THE INFORMATION CONTAINED IN THIS DRAWING MAY NOT BE COPIED OR USED, IN WHOLE OR IN PART, WITHOUT THE PRIOR WRITTEN PERMISSION OF HUSKY. COPYRIGHT-HUSKY INJECTION MOLDING SYSTEMS LTD. ALL RIGHTS RESERVED		TITLE INJECTION HOSES ASSEMBLY DRAWING G - LINE, PET P2		
M6	10	7					
M8	15	11					
M10	20	15					
M12	25	18					
M14	30	22					
M16	35	25					
M18	40	29					
M20	45	33					
M24	55	40					
M30	70	52					
M36	90	66					
M42	110	80					
M48	130	95					
APPLY PROPER LUBRICANT TO ALL THREADS & CONTACTING SURFACES BEFORE INSTALLATION.			SCALE 1:1		SIZE A3	DRAWING 2302669	REV 1
			SHEET 2 OF 2				