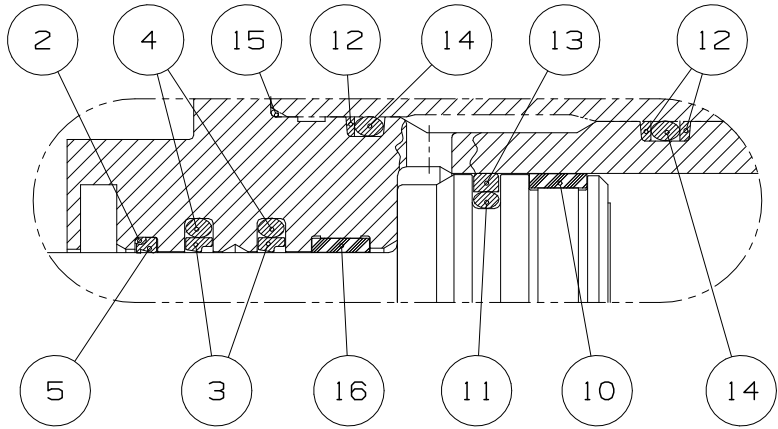


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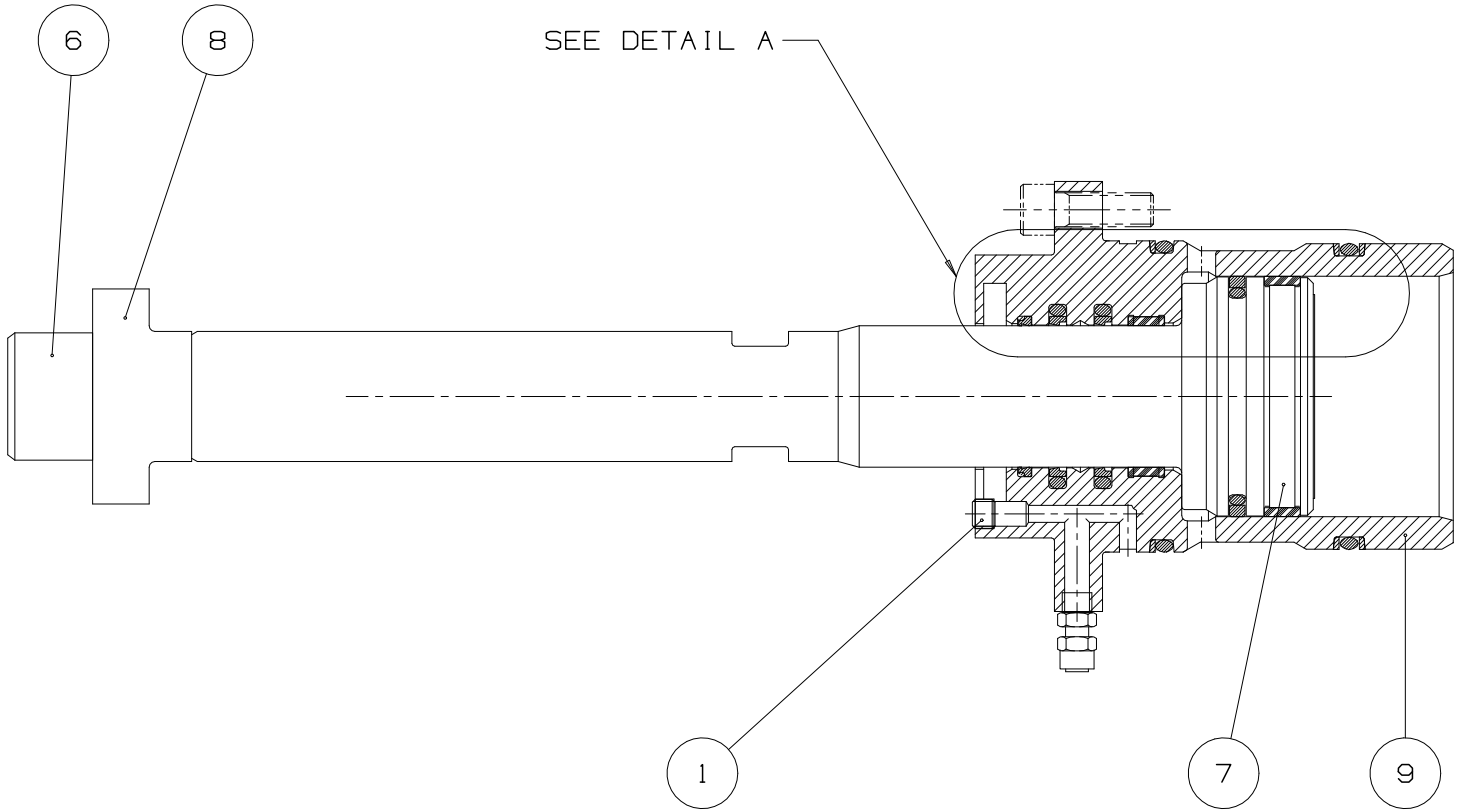
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DWG NO. 740953
REV. 0



DETAIL A



REV.	RELEASE	BY	DATE

REF. DWG.: 725058-g

UNLESS OTHERWISE SPECIFIED TORQUE SOCKET HEAD CAP SCREWS TO THE FOLLOWING VALUES		
SIZE	Nm	FT-LB
M6	10	7
M8	25	18
M10	53	40
M12	95	70
M16	220	160
M20	380	290
M24	660	490
M30	1300	960
M36	2300	1700
M42	3700	2700
M48	5500	4000
THE THREAD OF THE SOCKET HEAD CAP SCREW MUST BE LIBERALLY COATED WITH GREASE BEFORE BEING INSTALLED AND TORQUED		

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ISO METHOD A	
THIRD ANGLE PROJECTION	

INJECTION MOLDING SYSTEMS LTD. MEDIUM TONNAGE MACHINES			
TITLE EJECTOR BOOSTER SUB-ASSEMBLY 160-750 PET			
DRAWN	D. RABINOVITS	98-05-04	
CHECKED	J. YUAN	98-05-07	
SHEET 1 OF 1	SIZE 3	DWG NO. 740953	REV. 0
RELEASE 81833	SCALE NTS		

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