Item: 2236952/0

Description: Inj Unit Sub-Assy P100 Drawing: 2236044/1

Sheet 1 of 1

s Item/Rev	Qty	UM	Description	Pos	Item/Rev	Qty	UM	Description	
2083165	1	EA	Distributor	51	603772	1	EA	Hollow Hex O-Ring Plug	
2079143	1	EA	Shooting Pot Head	52	622645	1	EA	O Ring	
2077897	1	EA	Shooting Pot	53	713504	1	EA	Glyd Ring	
743732	1	EA	Plunger Without Pullback	54	713606	1	EA	Wear Ring	
601078	4	EA	Socket Head Cap Screw	55	642495	1	EA	O Ring	
721706	1	EA	Injection Housing	56	713503	1	EA	Excluder 2	
723164	1	EA	Injection Cylinder	57	607556	90	CM	Platen Bushing Seal	
718757	1	EA	Injection Piston W/O Pullback	58	603775	1	EA	Hollow Hex O-Ring Plug	
723080	1	EA	Injection End Plate	59	602189	2	EA	Socket Head Cap Screw	
620931	4	EA	Socket Head Cap Screw						
714411	2	EA	Bearing						
621743	4	EA	Socket Head Cap Screw						
726537	1	EA	Plunger Stop						
2084252	1	EA	Shut-Off Plunger						
725860	1	EA	Shut-Off Lever						
2113521	1	EA	Rod Extension P100 G-Line P1						
724813	1	EA	Shut-Off Mounting Bracket						
609270	4	EA	Socket Head Cap Screw						
641160	2	EA	Spring Pin						
530260	1	EA	Dowel						
601153	12	EA	Socket Head Cap Screw						
10390	1	EA	Hex Jam Nut						
725862	1	EA	Proximity Sensor Mounting Brkt						
601255	2	EA	Flat Washer						
725600	1	EA	Shut-Off Cylinder						
724681	2	EA	Bushing						
724680	2	EA	Cylinder Mount						
602770	2	EA	Parallel Dowel						
717641	1	EA	Upper Shut-Off Plunger Link						
717640	1	EA	Lower Shut-Off Plunger Link						
724676	4	EA	Linkage Pin						
712627	8	EA	Linkage Washer Bushing						
724675	8	EA	Linkage Bushing						
712628	4	EA	Snap Ring						
639812	1	EA	Drool Nipple						
621572	10	EA	Socket Head Cap Screw						
724721	1	EA	Shooting Pot Retaining Collar						
723163	1	EA	Injection Return Pipe						
725494	4	EA	Tie Rod						
664263	4	EA	Injection Tie Rod Nut						
603772	1	EA	Hollow Hex O-Ring Plug						
10912	4	EA	O Ring						
659782	2	EA	Back-Up Ring						
713507	1	EA	Return Tube Teflon Gasket						
530260	2	EA	Dowel						
642496	2	EA	O Ring						
634016	2	EA	O Ring						
724709	1	EA	Wear Ring						
713619	1	EA	Glyd Ring						
, 10017	_	EA	O Ring						