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REV.

3

DWG NO.

718249

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A

INJECTION END OF MACHINE

3	84946	M. DE GRAAFF	98/07/28
2	75159	V.KIRPALANEY	97/10/22
A	64964	P.S.YANKOV	96/11/04
REV.	RELEASE	BY	DATE

UNLESS OTHERWISE SPECIFIED TORQUE SOCKET HEAD CAP SCREWS TO THE FOLLOWING VALUES			THIS DRAWING IS THE PROPERTY OF HUSKY INJECTION MOLDING SYSTEMS LTD. AND THE INFORMATION HEREIN PRODUCED IS STRICTLY CONFIDENTIAL. THIS DRAWING SHALL NOT BE REPRODUCED OR USED WITHOUT THE WRITTEN PERMISSION OF HUSKY INJECTION MOLDING SYSTEMS LTD.		HUSKY INJECTION MOLDING SYSTEMS LTD. MACHINE OPERATIONS							
SIZE	Nm	FT-LB			TITLE							
M6	10	7			CABINET COOLING - HOT CLIMATE WITH MOLD HEATS OVER 40 KW - G-LINE							
M8	25	18										
M10	53	40										
M12	95	70										
M16	220	160										
M20	390	290										
M24	660	490										
M30	1300	960										
M36	2300	1700										
M42	3700	2700										
M48	5500	4000										
THE THREAD OF THE SOCKET HEAD CAP SCREW MUST BE LIBERALLY COATED WITH GREASE BEFORE BEING INSTALLED AND TORQUED			ISO METHOD A		DRAWN		P.S.YANKOV		96/10/29			
					CHECKED		I.OSTRITSKY		96/10/29			
					SHEET 1 OF 2		SIZE 3		DWG NO.		REV.	
			THIRD ANGLE PROJECTION		RELEASE 64884		SCALE NTS		718249		3	

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