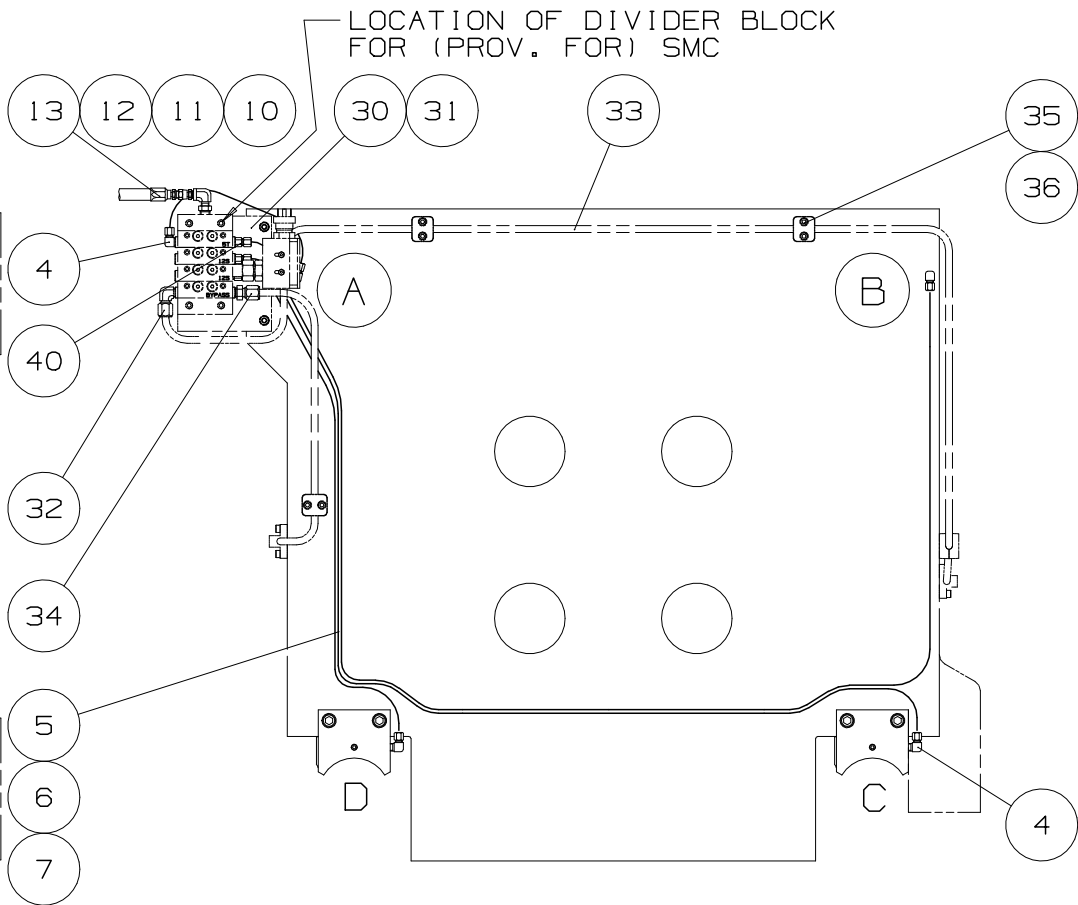
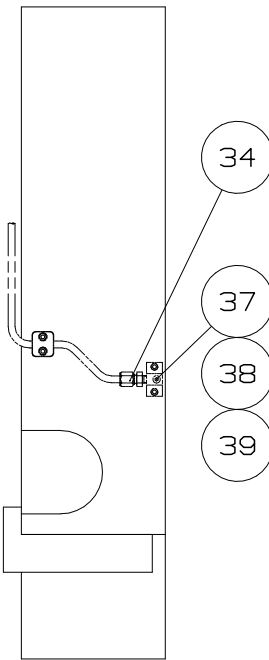


NON-OPERATOR SIDE



CLAMP END



OPERATOR SIDE

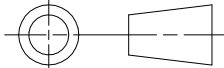
REV.	1
DWG NO.	2082038

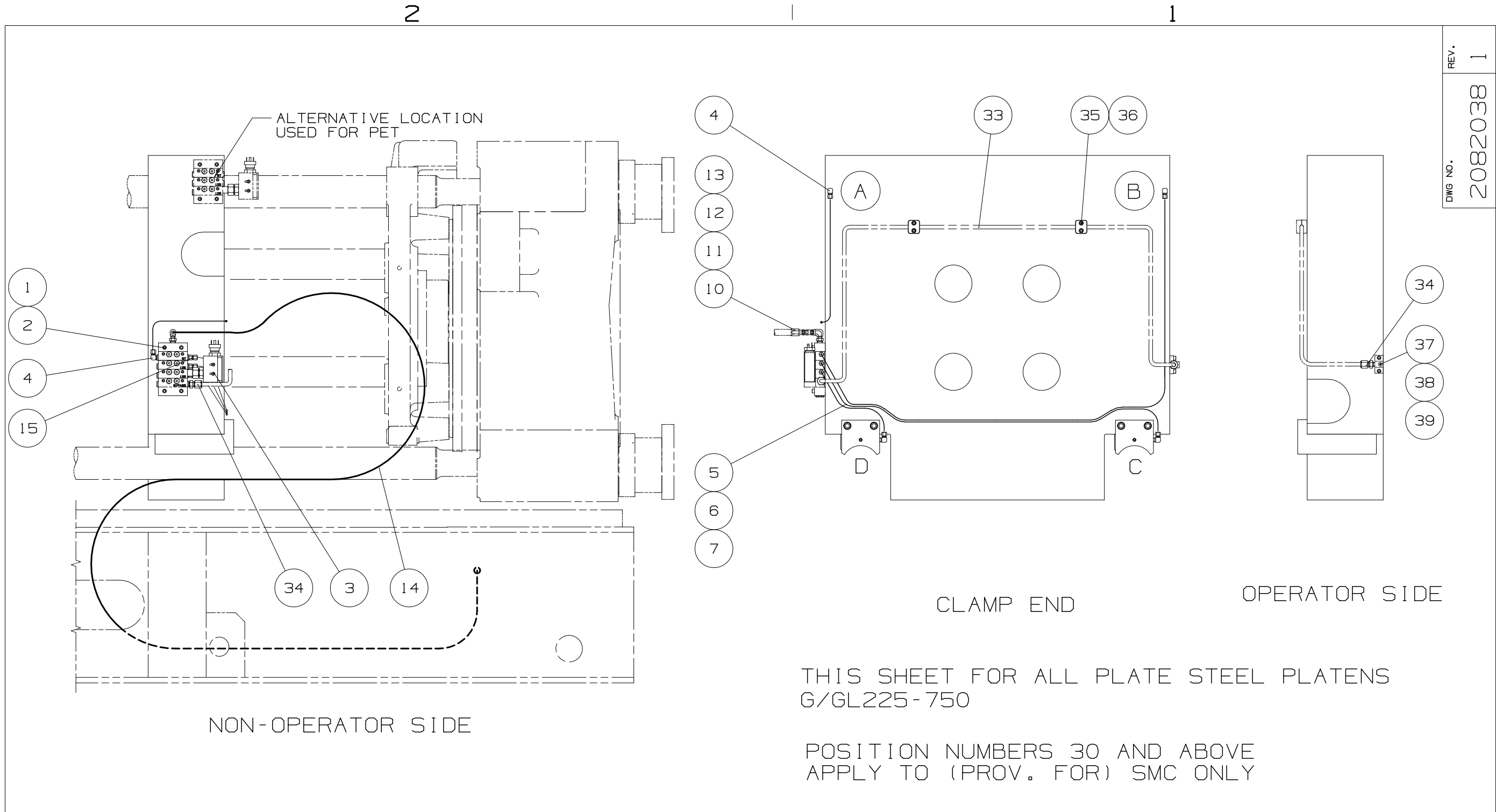
A

THIS SHEET FOR G/GL160 STEEL PLATENS  
POSITION NUMBERS 30 AND ABOVE  
APPLY TO (PROV. FOR) SMC ONLY

NOTES:  
1)USE ONLY LUBRIPLATE GREASE FLG-0  
HPN 656247 (2.7 kg Pail) OR  
HPN 656248 (54 kg Keg)

1	N/A	A.KIEDYK	99-01-26
REV.	RELEASE	BY	DATE

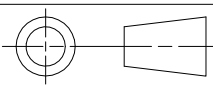
UNLESS OTHERWISE SPECIFIED TORQUE SOCKET HEAD CAP SCREWS TO THE FOLLOWING VALUES			THIS DRAWING IS THE PROPERTY OF HUSKY INJECTION MOLDING SYSTEMS LTD. AND THE INFORMATION HEREIN PRODUCED IS STRICTLY CONFIDENTIAL. THIS DRAWING SHALL NOT BE REPRODUCED OR USED WITHOUT THE WRITTEN PERMISSION OF HUSKY INJECTION MOLDING SYSTEMS LTD.		HUSKY		INJECTION MOLDING SYSTEMS LTD. MEDIUM TONNAGE MACHINE			
SIZE	Nm	FT-LB			TITLE  4 PT. LUBRICATION  G/GL160-750					
M6	10	7			DRAWN		A. KIEDYK		99-01-28	
M8	25	18			CHECKED		J. YUAN		99-03-01	
M10	53	40	ISO METHOD A		SHEET 1 OF 4		SIZE 3	DWG NO.	REV.	
M12	95	70			RELEASE N/A		SCALE NTS	2082038	1	
M16	220	160			THIRD ANGLE PROJECTION					
M20	390	290								
M24	660	490								
M30	1300	960								
M36	2300	1700								
M42	3700	2700								
M48	5500	4000								
THE THREAD OF THE SOCKET HEAD CAP SCREW MUST BE LIBERALLY COATED WITH GREASE BEFORE BEING INSTALLED AND TORQUED										

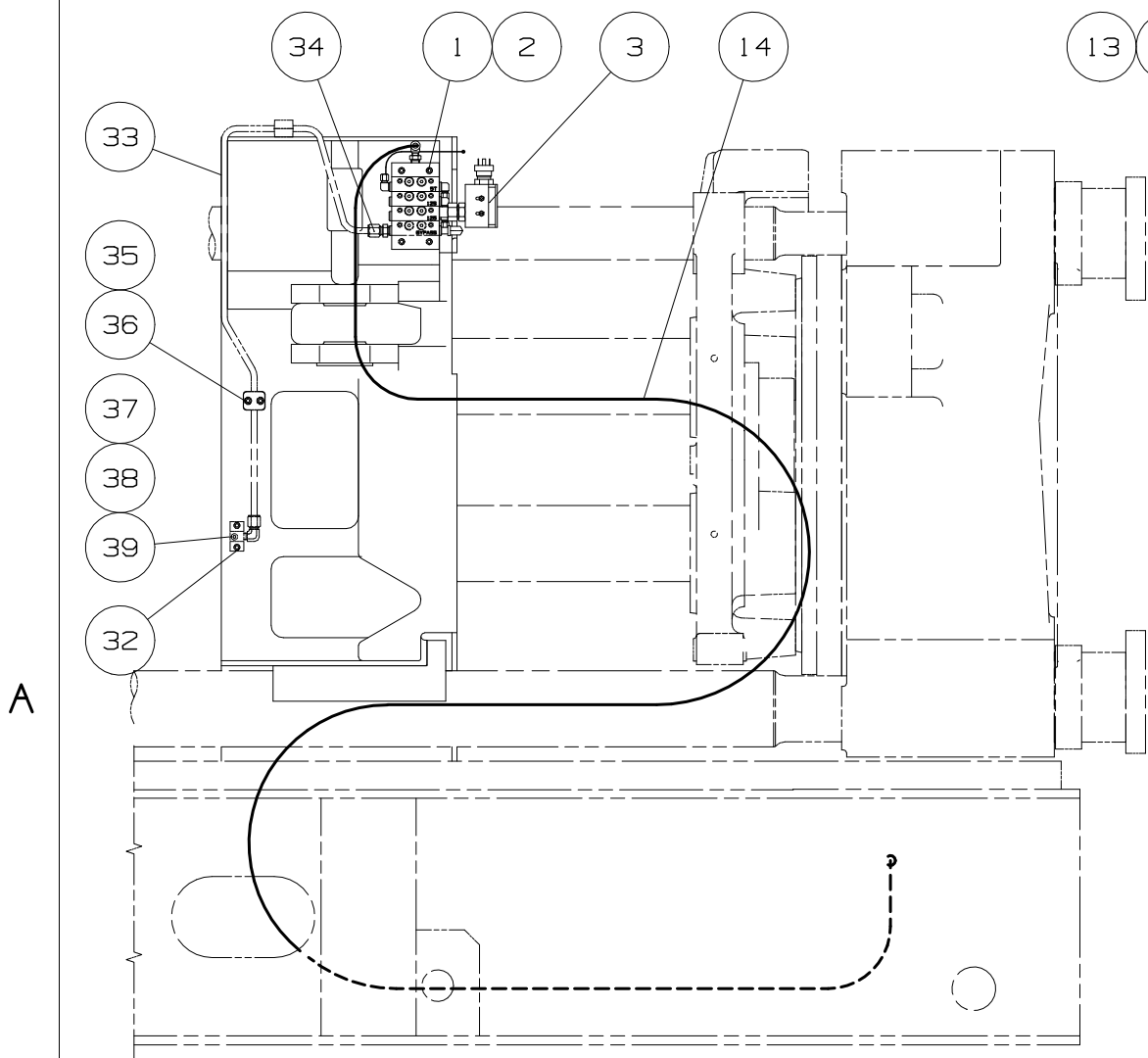


REV.	1
DWG NO.	2082038

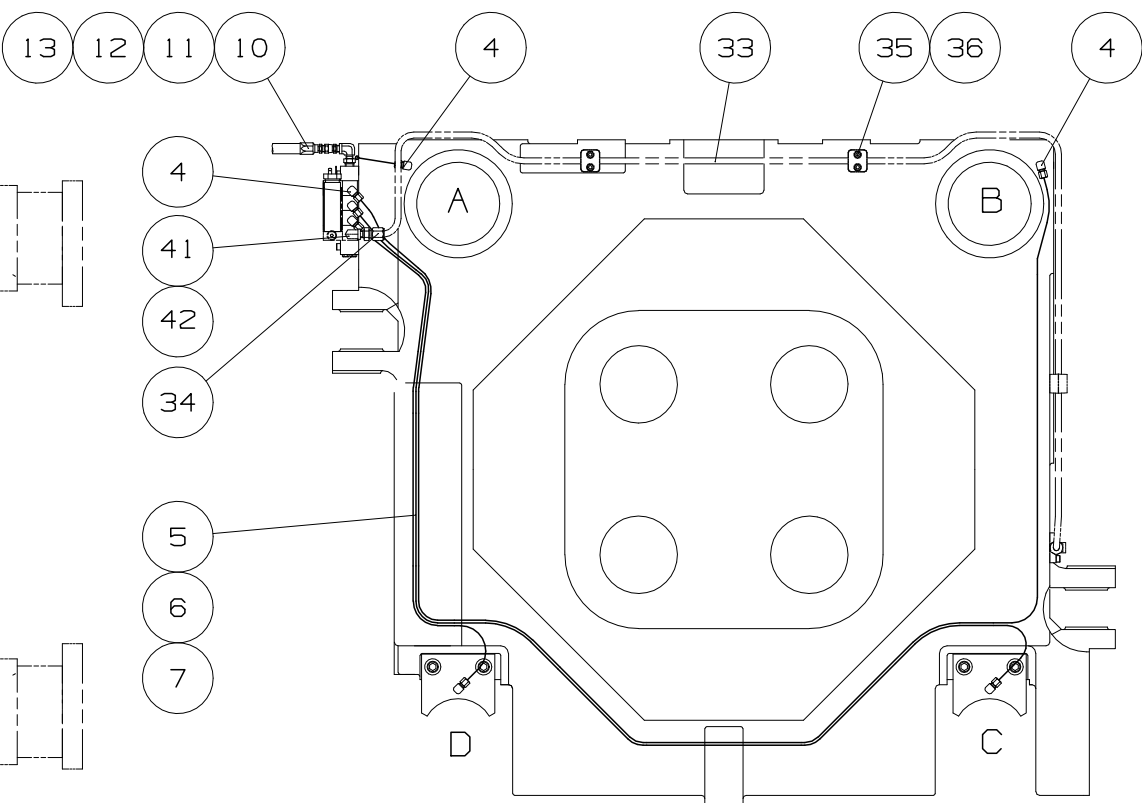
		SEE SHT 1	
REV.	RELEASE	BY	DATE

NOTES:  
1)USE ONLY LUBRIPLATE GREASE FLG-0  
HPN 656247 (2.7 kg Pail) OR  
HPN 656248 (54 kg Keg)

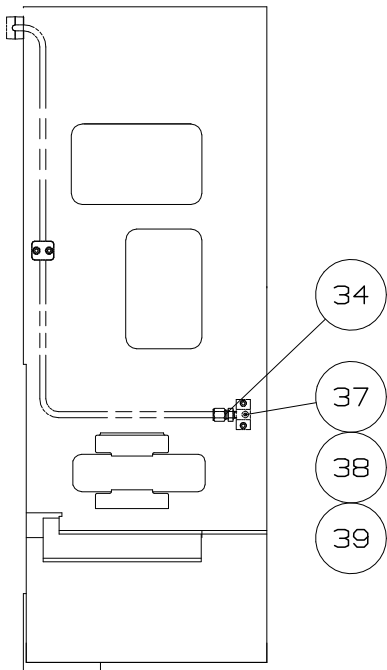
UNLESS OTHERWISE SPECIFIED TORQUE SOCKET HEAD CAP SCREWS TO THE FOLLOWING VALUES			THIS DRAWING IS THE PROPERTY OF HUSKY INJECTION MOLDING SYSTEMS LTD. AND THE INFORMATION HEREIN PRODUCED IS STRICTLY CONFIDENTIAL. THIS DRAWING SHALL NOT BE REPRODUCED OR USED WITHOUT THE WRITTEN PERMISSION OF HUSKY INJECTION MOLDING SYSTEMS LTD.			HUSKY INJECTION MOLDING SYSTEMS LTD. MEDIUM TONNAGE MACHINE		
SIZE	Nm	FT-LB				TITLE  4 PT. LUBRICATION  G/GL160-750		
M6	10	7				DRAWN	A. KIEDYK	99-01-28
M8	25	18				CHECKED	J. YUAN	99-03-01
M10	53	40				SHEET 2 OF 4		SIZE 3
M12	95	70				DWG NO.		REV.
M16	220	160				2082038		1
M20	390	290				RELEASE N/A		SCALE NTS
M24	660	490						
M30	1300	960						
M36	2300	1700						
M42	3700	2700						
M48	5500	4000						
THE THREAD OF THE SOCKET HEAD CAP SCREW MUST BE LIBERALLY COATED WITH GREASE BEFORE BEING INSTALLED AND TORQUED			 THIRD ANGLE PROJECTION					



NON-OPERATOR SIDE



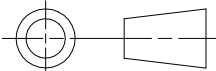
CLAMP END



OPERATOR SIDE

THIS SHEET FOR CAST PLATENS ONLY  
POSITION NUMBERS 30 AND ABOVE  
APPLY TO (PROV. FOR) SMC ONLY

NOTES:  
1)USE ONLY LUBRIPLATE GREASE FLG-0  
HPN 656247 (2.7 kg Pail) OR  
HPN 656248 (54 kg Keg)

UNLESS OTHERWISE SPECIFIED TORQUE SOCKET HEAD CAP SCREWS TO THE FOLLOWING VALUES			THIS DRAWING IS THE PROPERTY OF HUSKY INJECTION MOLDING SYSTEMS LTD. AND THE INFORMATION HEREIN PRODUCED IS STRICTLY CONFIDENTIAL. THIS DRAWING SHALL NOT BE REPRODUCED OR USED WITHOUT THE WRITTEN PERMISSION OF HUSKY INJECTION MOLDING SYSTEMS LTD.			HUSKY INJECTION MOLDING SYSTEMS LTD. MEDIUM TONNAGE MACHINE					
SIZE	Nm	FT-LB	TITLE  4 PT. LUBRICATION  G/GL160-750								
M6	10	7	ISO METHOD A			DRAWN		A. KIEDYK		99-01-28	
M8	25	18				CHECKED		J. YUAN		99-03-01	
M10	53	40				SHEET 3 OF 4		SIZE 3	DWG NO.	REV.	
M12	95	70				RELEASE N/A		SCALE NTS	2082038		1
M16	220	160				THIRD ANGLE PROJECTION					
M20	390	290									
M24	660	490									
M30	1300	960									
M36	2300	1700	THE THREAD OF THE SOCKET HEAD CAP SCREW MUST BE LIBERALLY COATED WITH GREASE BEFORE BEING INSTALLED AND TORQUED								
M42	3700	2700									
M48	5500	4000									

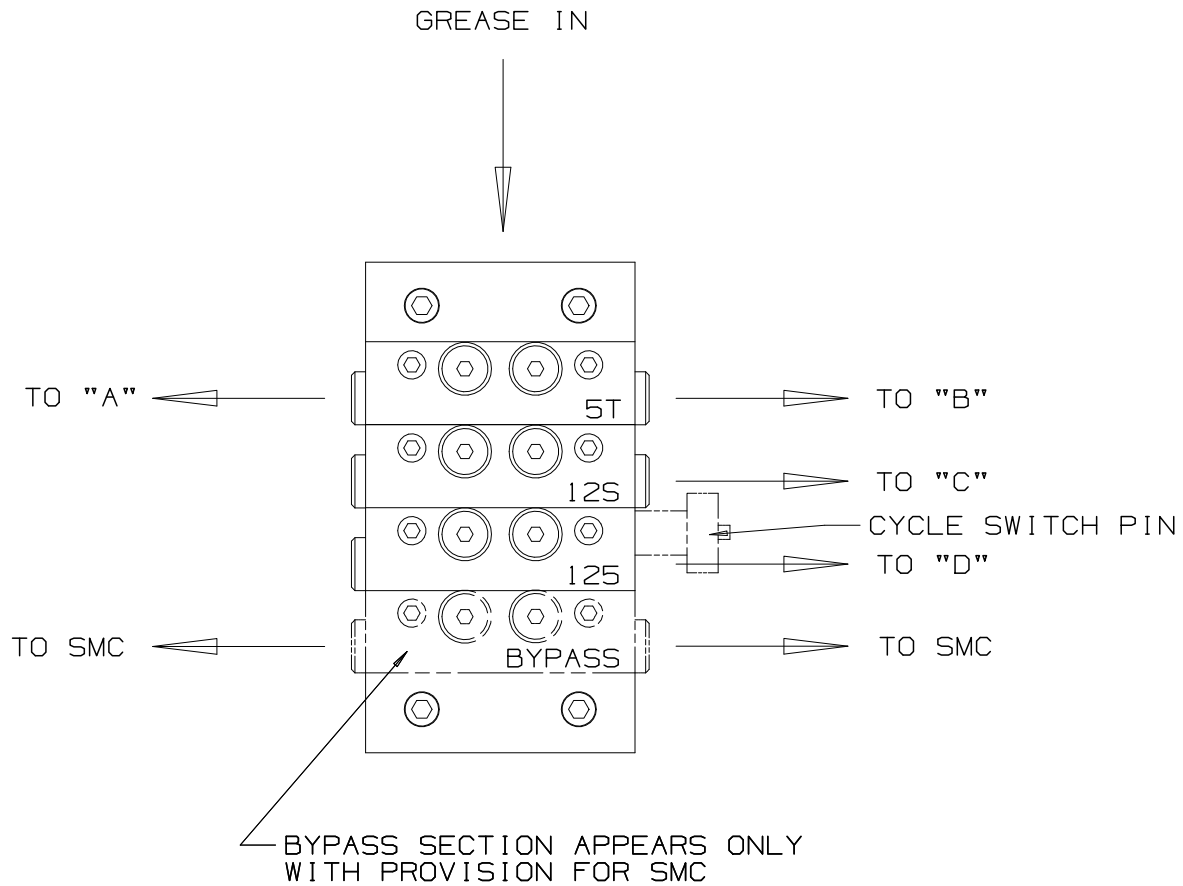
		SEE SHT 1	
REV.	RELEASE	BY	DATE

2

1

1

DWG NO. 2082038  
REV. 1



DIVIDER BLOCK  
GREASE LINE ROUTING

		SEE SHT 1	
REV.	RELEASE	BY	DATE

UNLESS OTHERWISE SPECIFIED TORQUE SOCKET HEAD CAP SCREWS TO THE FOLLOWING VALUES			THIS DRAWING IS THE PROPERTY OF HUSKY INJECTION MOLDING SYSTEMS LTD. AND THE INFORMATION HEREIN PRODUCED IS STRICTLY CONFIDENTIAL. THIS DRAWING SHALL NOT BE REPRODUCED OR USED WITHOUT THE WRITTEN PERMISSION OF HUSKY INJECTION MOLDING SYSTEMS LTD.			HUSKY INJECTION MOLDING SYSTEMS LTD. MEDIUM TONNAGE MACHINE	
SIZE	Nm	FT-LB	TITLE 4 PT. LUBRICATION G/GL160-750				
M6	10	7					
M8	25	18					
M10	53	40					
M12	95	70					
M16	220	160					
M20	390	290					
M24	660	490					
M30	1300	960					
M36	2300	1700					
M42	3700	2700					
M48	5500	4000					
THE THREAD OF THE SOCKET HEAD CAP SCREW MUST BE LIBERALLY COATED WITH GREASE BEFORE BEING INSTALLED AND TORQUED			ISO METHOD A		DRAWN	A. KIEDYK	99-01-28
			THIRD ANGLE PROJECTION		CHECKED	J. YUAN	99-03-01
					SHEET 4 OF 4	SIZE 3	DWG NO. 2082038
					RELEASE N/A	SCALE NTS	REV. 1

2

1

1