Item: 2303425

Description: Injection Assembly P100E120 Drawing: 2303471/2

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| s Item/Rev | Qty | UI         | Description                  | Pos | Item/Rev | Qty | UM | Description                   |
|------------|-----|------------|------------------------------|-----|----------|-----|----|-------------------------------|
| 2079201    | 1   | E.F        | Barrel Head Ext W/O Filter   | 52  | 707686   | 8   | EA | Split Flange Half             |
| 725864     | 1   | EA         | Barrel Head Without Filter   | 53  | 657402   | 1   | EA | 45 Degree Elbow Face Seal     |
| 646210     | 4   | EA         | Socket Head Cap Screw        | 54  | 657858   | 0   | EA | Black Cable Tie               |
| 2083677    | 1   | E.F        | Feed Throat                  | 55  | 219016   | 1   | EA | 90 Degree Elbow               |
| 740676     | 2   | EA         | Hose Clamp Weld Plate        | 56  | 658849   | 1   | EA | 90 Degree Elbow Face Seal     |
| 620931     | 8   | EA         | Socket Head Cap Screw        | 57  | 9229     | 72  | FT | Black Push-on Hose            |
| 2282679    | 2   | EA         | Proximity Switch with exten. | 58  | 654757   | 8   | EA | Bracket & Cap                 |
| 651459     | 2   | EA         | Cordset                      | 59  | 657406   | 4   | EA | Male Connector Face Seal      |
| 600960     | 6   | EA         | Socket Head Cap Screw        | 60  | 658801   | 1   | EA | Male Connector Face Seal      |
| 658847     | 6   | EA         | 90 Degree Elbow Face Seal    | 61  | 646198   | 2   | EA | Socket Head Cap Screw         |
| 740679     | 8   | EA         | Rubber Clamp Grommet         | 62  | 722627   | 2   | EA | Viewing Cover                 |
| 600597     | 5   | EA         | Socket Head Cap Screw        | 63  | 600991   | 8   | EA | Socket Head Cap Screw         |
| 646208     | 12  | EA         | Socket Head Cap Screw        | 65  | 600582   | 11  | EA | Socket Head Cap Screw         |
| 620360     | 8   | EA         | Socket Head Cap Screw        | 66  | 740681   | 1   | EA | Rubber Grommet Hose Clamp     |
| 2192325    | 1   | EA         | LH Temposonic Magnet Holder  | 67  | 10321    | 2   | EA | Hollow Hex Flushseal Plug     |
| 600981     | 1   | EA         | Socket Head Cap Screw        | 68  | 647068   | 1   | EA | 90 Degree Male Elbow          |
| 739880     | 2   | EA         | Temposonics Magnet           | 69  | 9224     | 6   | EA | Push-On Hose Connector        |
| 2193332    | 4   | E.F        | Magnet Screw M6-1x20         | 70  | 730308   | 15  | EA | Hex Head Cap Screw            |
| 640259     | 2   | E.F        | Poly-Flo Union Tee           | 71  | 658520   | 1   | EA | Swivel Pin                    |
| 633649     | 4   | E.F        | Male Connector               | 72  | 605711   | 4   | EA | Socket Head Cap Screw         |
| 607550     | 10  | FI         | Clear Poly Tubing            | 74  | 2180446  | 1   | EA | Linear Position Transducer LH |
| 720790     | 1   | E.F        | Magnet Arm                   | 78  | 203244   | 2   | EA | Reducer                       |
| 600993     | 2   | E.F        | Socket Head Cap Screw        | 79  | 9223     | 2   | EA | 90 Degree Male Elbow          |
| 720132     | 8   | E.F        | . Large Wear Pad             | 80  | 601029   | 4   | EA | Socket Head Cap Screw         |
| 721287     | 4   | E.F        | Swivel Bed Keeper            | 82  | 2303404  | 1   | EA | Extruder Guard, E100/120      |
| 621301     | 12  | E.F        | Hex Head Cap Screw           | 83  | 646315   | 11  | EA | Button Head Socket Cap Screw  |
| 600581     | 2   | E.F        | Socket Head Cap Screw        | 84  | 721363   | 1   | EA | Connector                     |
| 651462     | 1   | E.F        | Proximity Switch             | 85  | 659323   | 1   | EA | 90 Deg Elb Swvl Nut Face Seal |
| 602165     | 2   | E.F        | Socket Head Cap Screw        | 86  | 647832   | 8   | EA | Washer                        |
| 718906     | 1   | E.F        | Proximity Switch Bracket     | 87  | 664302   | 8   | EA | Socket Head Cap Screw         |
| 661600     | 2   | E.F        |                              | 88  | 657637   | 1   | EA | Barrel Key                    |
| 600569     | 4   | E.F        | Socket Head Cap Screw        | 89  | 671590   | 4   | EA | Socket Head Cap Screw         |
| 600886     | 8   | E.F        |                              | 90  | 665269   | 1   | EA | Feed Throat Split Ring        |
| 678117     | 3   | E.F        | Button Head Socket Cap Screw | 91  | 609271   | 4   | EA | Socket Head Cap Screw         |
| 631796     | 3   | FI         | Spiral Wrapping              | 92  | 714142   | 1   | EA | Photoelectric Switch          |
| 631800     | 4   | E.F        |                              | 93  | 642051   | 1   | EA | 0 Ring                        |
| 658795     | 6   | E.F        |                              | 94  | 647852   | 38  | CM | TFE Packing                   |
| 716744     | 12  | E.F        |                              | 95  | 665483   | 1   | EA | Screw Seal Retainer           |
| 2214896    | 1   | E.F        |                              | 96  | 600928   | 6   | EA | Socket Head Cap Screw         |
| 600996     | 2   | E.F        | 5                            | 98  | 2193553  | 1   | EA | Transf.Cylinder Tube,E100/120 |
| 11760      | 2   | E.F        |                              | 99  | 2193559  | 1   | EA | Transf.Cylinder Tube,E100/120 |
| 740680     | 9   | ΕA         |                              | 100 | 661604   | 1   | EA | Hex Head Self Tapping Screw   |
| 600868     | 1   | E.A        |                              | 101 | 726852   | 3   | EA | Wire Support Bracket          |
| 658845     | 1   | E.F        |                              | 102 | 601056   | 11  | EA | Flat Washer                   |
| 658169     | 12  | FI         |                              | 103 | 600917   | 3   | EA | Socket Head Cap Screw         |
| 658170     | 15  | E.F.       |                              | 104 | 730584   | 1   | EA | Wire & Barrel Cover Support   |
| 654499     | 5   | E.F        |                              | 105 | 686473   | 1   | EA | Barrel Support                |
| 650490     | 5   | E.F        |                              | 106 | 607472   | 1   | EA | Hex Nut                       |
| 601011     | 5   | E <i>F</i> | _                            | 108 | 730309   | 1   | EA | Hex Head Cap Screw            |
| 3961       | 4   | E <i>F</i> |                              | 109 |          | 1   | EA | Transfer Supply Adaptor Block |

Item: 2303425

Description: Injection Assembly P100E120 Drawing: 2303471/2

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| Pos | Item/Rev | Qty | UM | Description                |
|-----|----------|-----|----|----------------------------|
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| 110 | 721645   | 1   | EA |                            |
| 112 | 729767   | 1   | EA | Rubber Cushioned Clamp     |
| 113 | 740677   | 7   | EA | Clamp Sleeve W/O Weldplate |
| 114 | 600935   | 2   | EA | Socket Head Cap Screw      |
| 115 | 740678   | 2   | EA | Clamp Sleeve W/ Weldplate  |
|     |          | 1   | EA | Socket Head Cap Screw      |
| 118 | 2109523  | 1   | EA | Heat Shield - Return Tube  |
|     | 603055   | 2   | EA | Hex Head Cap Screw         |
|     | 659047   | 4   | EA | Face Seal Nut              |
| 121 | 659054   | 4   | EA | Spud Face Seal             |
|     | 9240     | 2   | EA | Straight Grease Nipple     |
|     | 2282661  | 2   |    | Cordact (Straight)         |
| 140 | 220200T  | 2   | EA | Cordset (Straight)         |
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