

1

2

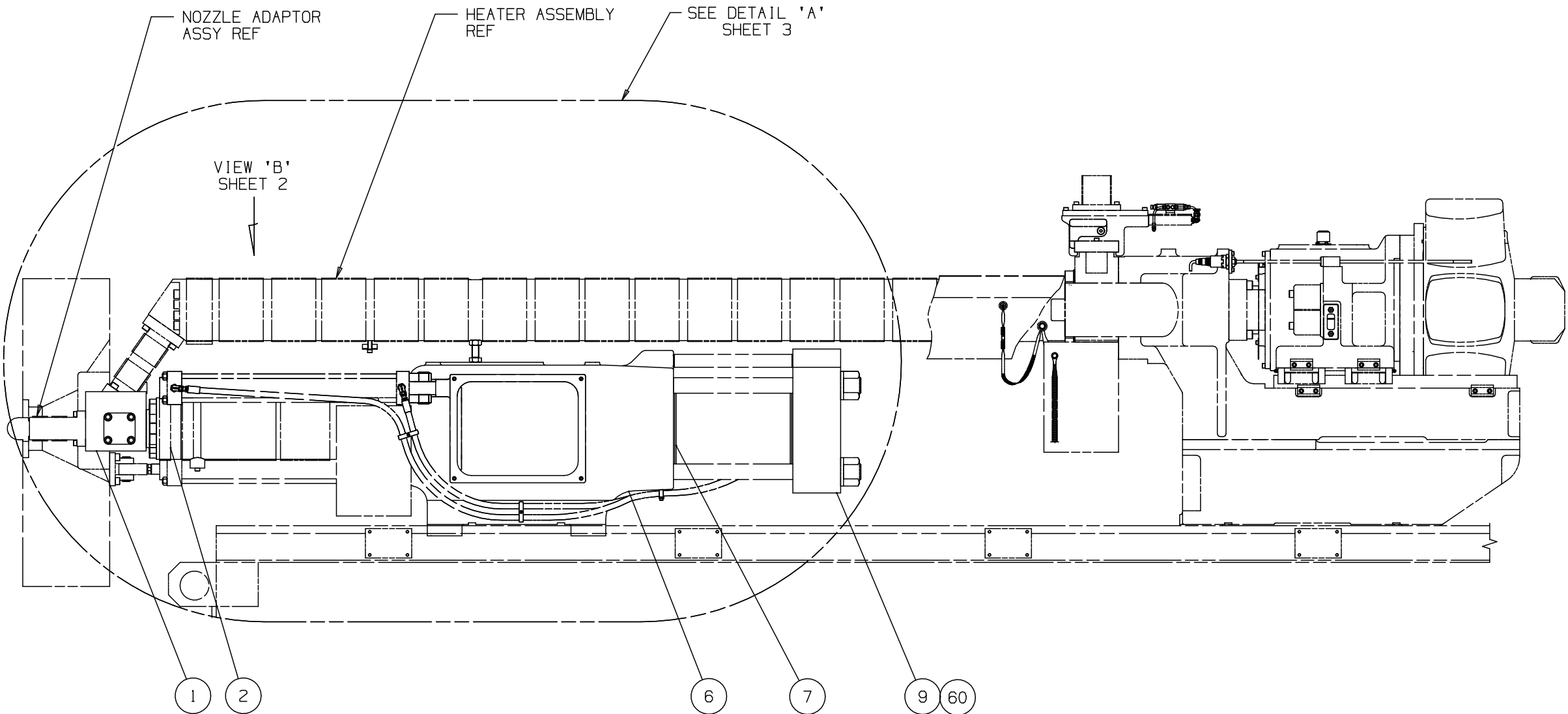
DRAWING 2236044 REV 1

A

A

B

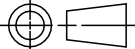
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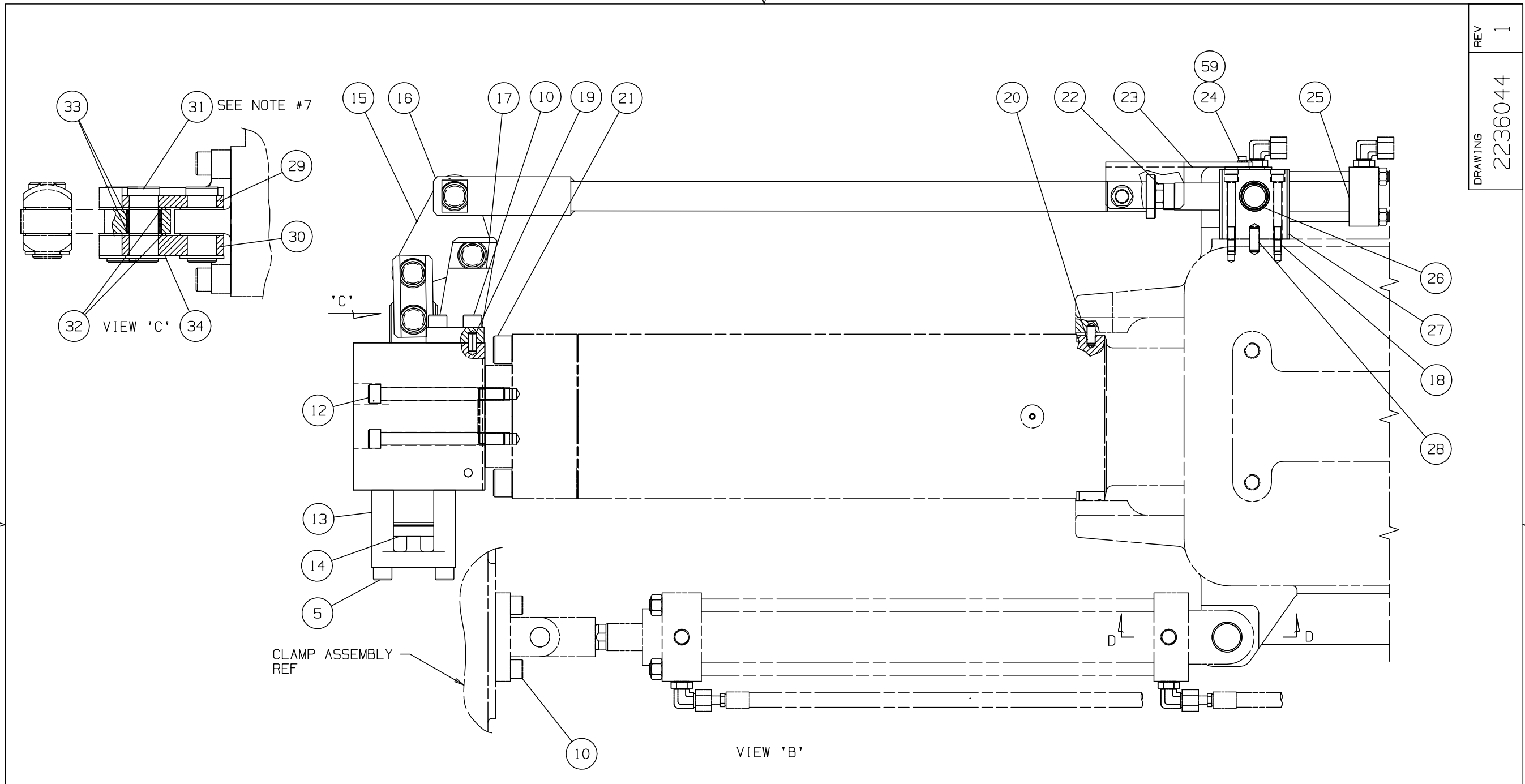


- ASSEMBLY NOTES:
- 1. PRIOR TO ASSEMBLY ALL SEALS, GLYD RINGS, O-RINGS & WEAR RINGS SHOULD BE WET WITH HYDRAULIC OIL. ALL PARTS MUST BE CLEAN.
  - 2. ORIENTATION OF SEALS MUST BE AS SHOWN.
  - 3. FOR OIL LEVEL INSTRUCTIONS REFER TO MACHINE MANUAL.
  - 4. FOR LUBRICATION POINTS & LUBRICANTS REFER TO MACHINE MANUAL.
  - 5. SCREWS REQUIRE LUBRICANT FOR ASS'Y, USE "LUBRIPLATE 3000" HPN 664682 AND "OPTIMOLY PASTE TA" HPN 644751 FOR SCREWS WITH HIGH WORKING TEMPERATURES.
  - 6. SOME GEOMETRY IS REMOVED FOR CLARITY OF THE DRAWING.

		DRWN:
		CHKD:
		DRWN:
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		DRWN:
		CHKD:
1	00-09-27	DRWN: G.SOLT I
		CHKD: A.ROSADA
0	2000-02-22	DRWN: E.POPP
		CHKD: M.GORSCOVZ
REV	DATE	NAME

WEIGHT		- kg
TORQUE TO HUSKY SPECIFICATION		
UNLESS OTHERWISE SPECIFIED	FASTENERS:	HGT-50
	FITTINGS:	HGT-FT
	SET SCREWS:	HGT-SS

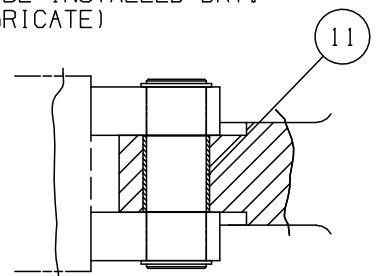
METRIC 		<h1>HUSKY</h1>		INJECTION MOLDING SYSTEMS LTD		
<p>THIS DRAWING IS THE PROPERTY OF HUSKY INJECTION MOLDING SYSTEMS LTD. ("HUSKY").</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS CONFIDENTIAL.</p> <p>THIS DRAWING AND THE INFORMATION CONTAINED IN THIS DRAWING MAY NOT BE COPIED OR USED, IN WHOLE OR IN PART, WITHOUT THE PRIOR WRITTEN PERMISSION OF HUSKY.</p> <p>COPYRIGHT-HUSKY INJECTION MOLDING SYSTEMS LTD. ALL RIGHTS RESERVED</p>		TITLE				
		INJECTION UNIT SUB-ASSEMBLY G-LINE PET P2				
		SCALE	NTS	SIZE	DRAWING	REV
		SHEET 1 OF 4	A3	2236044	1	



REV	1
DRAWING	2236044

		DRWN:
		CHKD:
		DRWN:
		CHKD:
		DRWN:
		CHKD:
1	00-09-27	DRWN: G.SOLTI
		CHKD: A.ROSADA
0	2000-02-22	DRWN: E.POPP
		CHKD: M.GORSCOVZ
REV	DATE	NAME

BUSHING TO BE INSTALLED DRY.  
(DO NOT LUBRICATE)



SECTION D-D

NOTE:  
7. ALL PINS & BUSHINGS TO BE COATED WITH LUBRICANT HPN  
696686 (TEFLON LUBE KLEEN-FLO) EXCEPT WHERE SHOWN OTHERWISE.

METRIC		<b>HUSKY</b> INJECTION MOLDING SYSTEMS LTD	
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THE INFORMATION CONTAINED IN THIS DRAWING IS CONFIDENTIAL.		INJECTION UNIT SUB-ASSEMBLY G-LINE PET P2	
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COPYRIGHT-HUSKY INJECTION MOLDING SYSTEMS LTD. ALL RIGHTS RESERVED		SIZE	DRAWING
SHEET 2 OF 4		A3	2236044
REV		1	

WEIGHT	- kg
TORQUE TO HUSKY SPECIFICATION	
UNLESS OTHERWISE SPECIFIED	FASTENERS: HGT-50 FITTINGS: HGT-FT SET SCREWS: HGT-SS

1

2

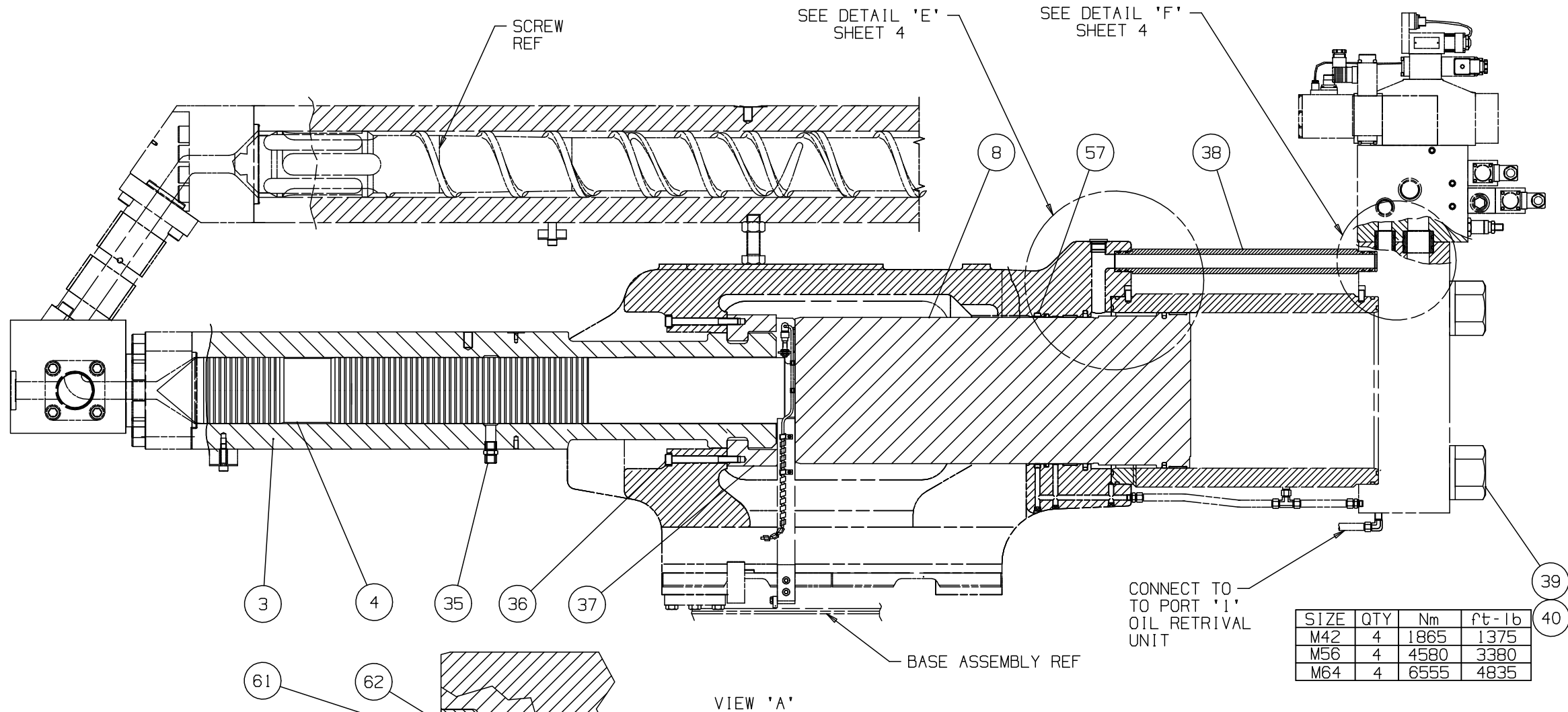
DRAWING 2236044  
REV 1

A

A

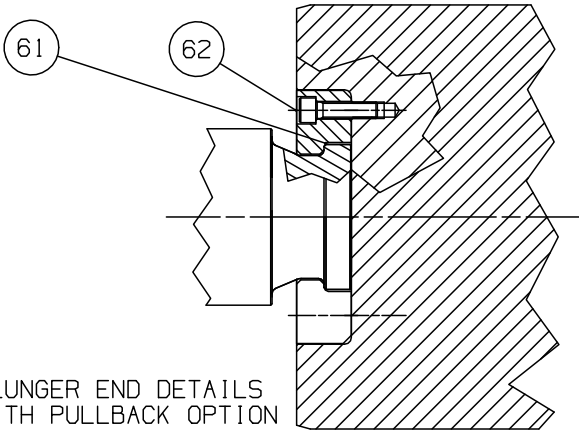
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B



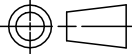
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		CHKD:
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1	00-09-27	DRWN: G.SOLTI
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REV	DATE	NAME

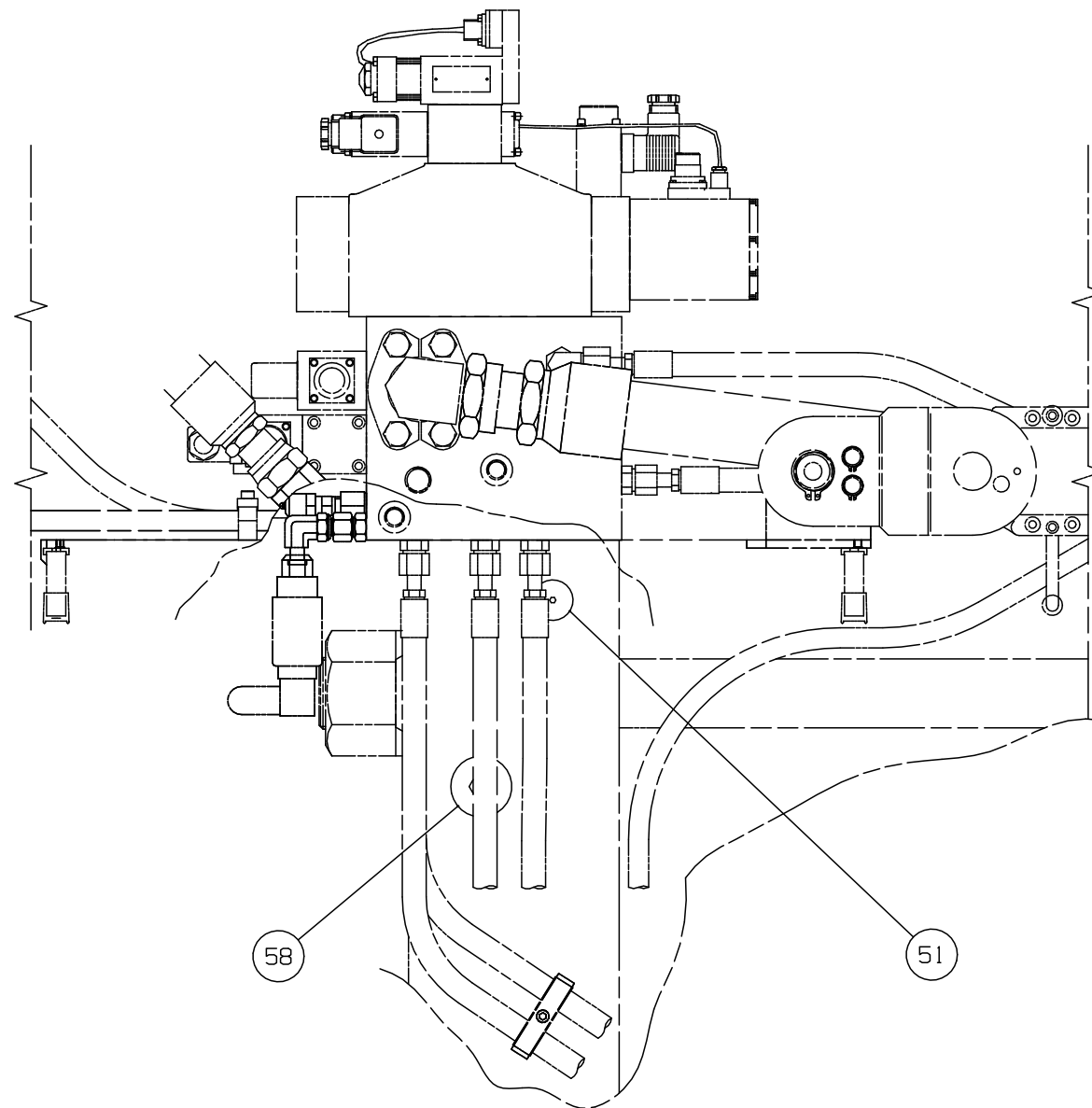
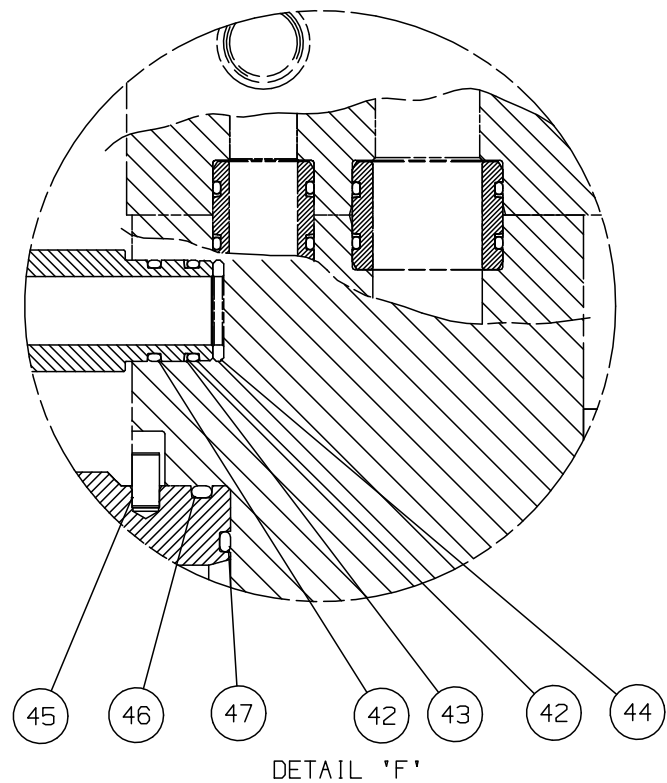
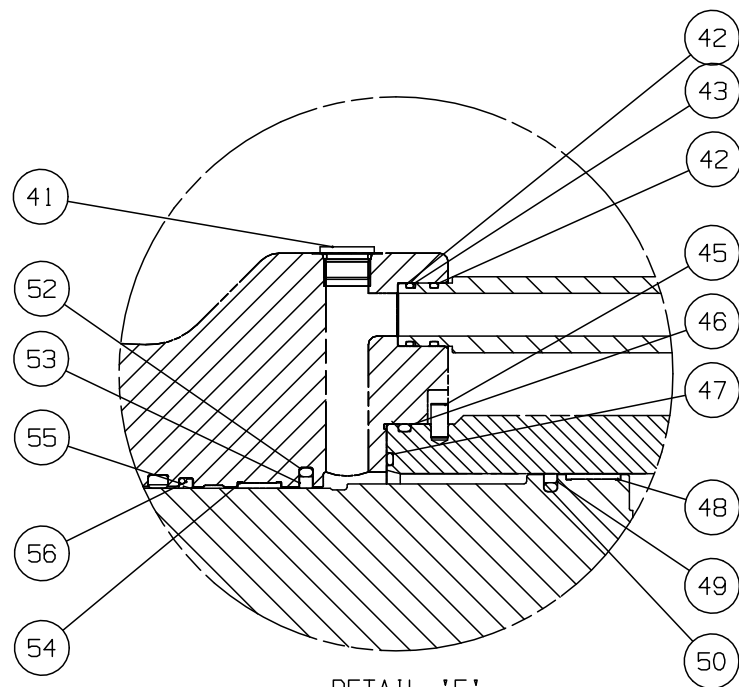
PLUNGER END DETAILS  
WITH PULLBACK OPTION



VIEW 'A'

WEIGHT	- kg
TORQUE TO HUSKY SPECIFICATION	
UNLESS OTHERWISE SPECIFIED	FASTENERS: HGT-50 FITTINGS: HGT-FT SET SCREWS: HGT-SS

METRIC 		<b>HUSKY</b> INJECTION MOLDING SYSTEMS LTD	
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SCALE	NTS	SIZE	DRAWING
SHEET 3 OF 4		A3	2236044
			REV 1



DRAWING  
2236044  
REV  
1

		DRWN:
		CHKD:
		DRWN:
		CHKD:
		DRWN:
		CHKD:
1	00-09-27	DRWN: G.SOLTI
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REV	DATE	NAME

WEIGHT	- kg
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METRIC		<b>HUSKY</b>	INJECTION MOLDING SYSTEMS LTD
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TITLE INJECTION UNIT SUB-ASSEMBLY G-LINE PET P2			
SCALE	NTS	SIZE	DRAWING
SHEET 4 OF 4		A3	2236044
			REV 1