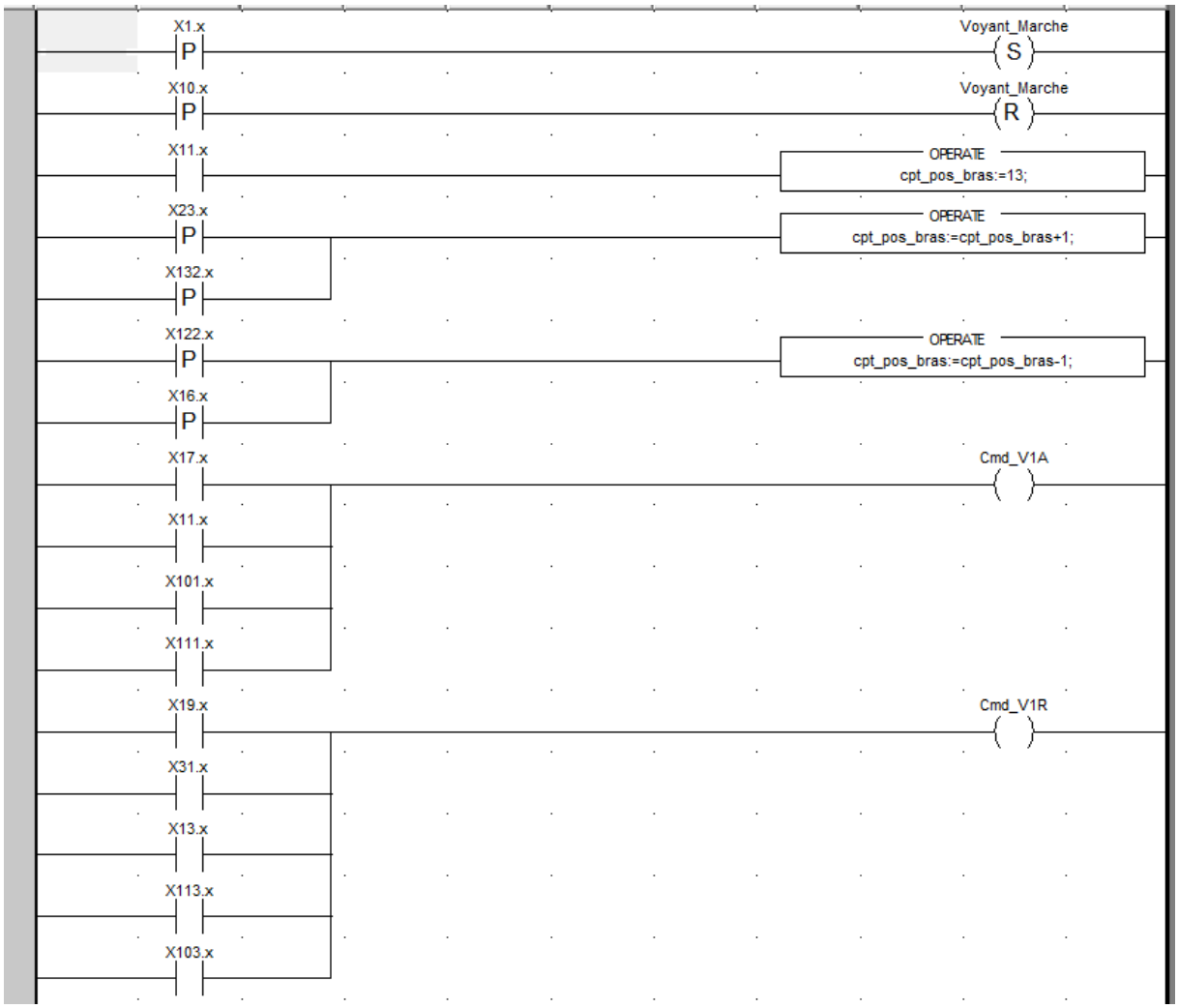
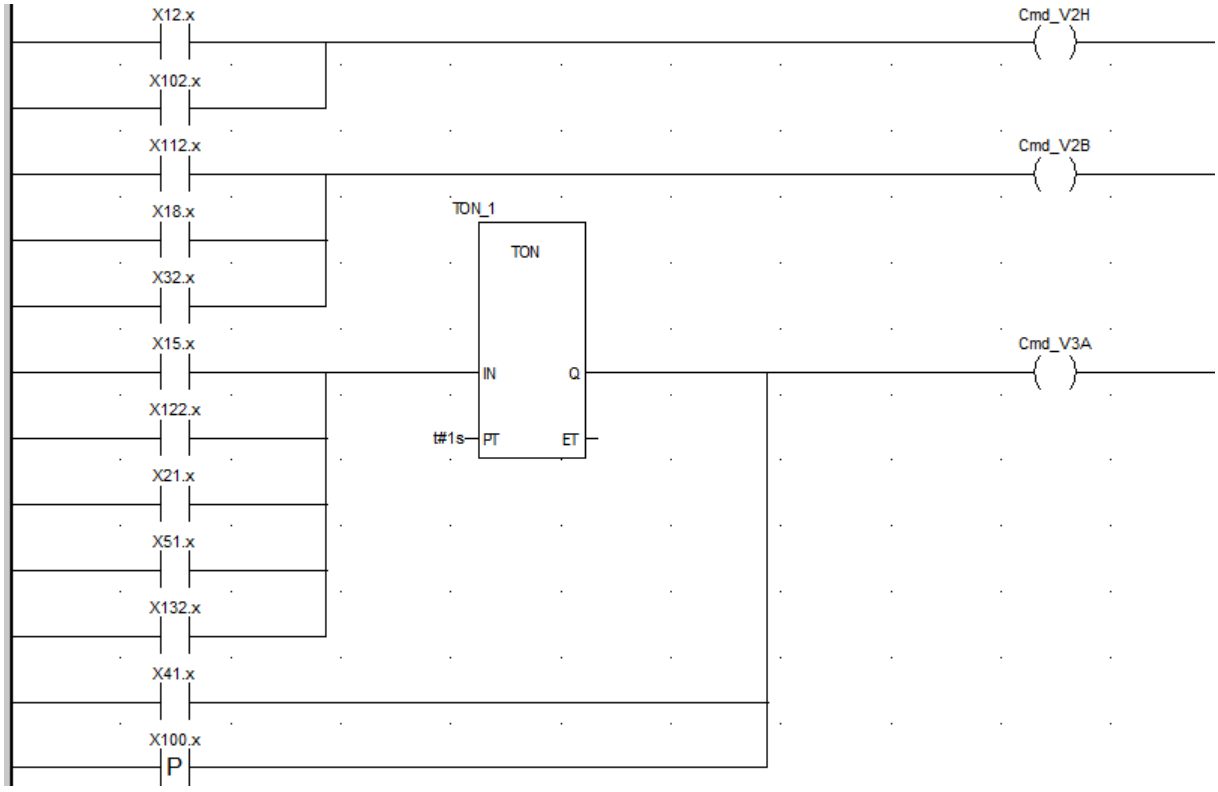
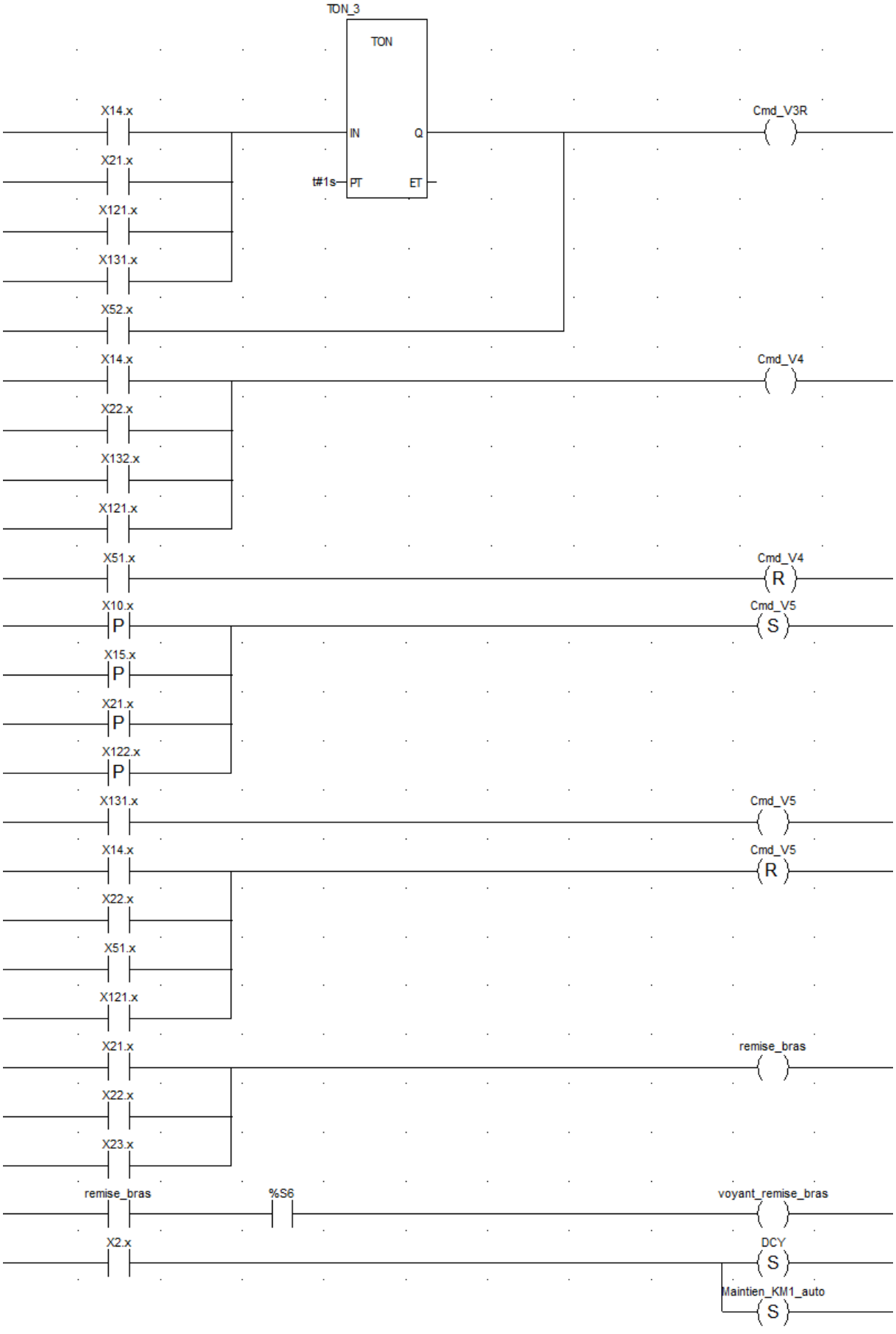
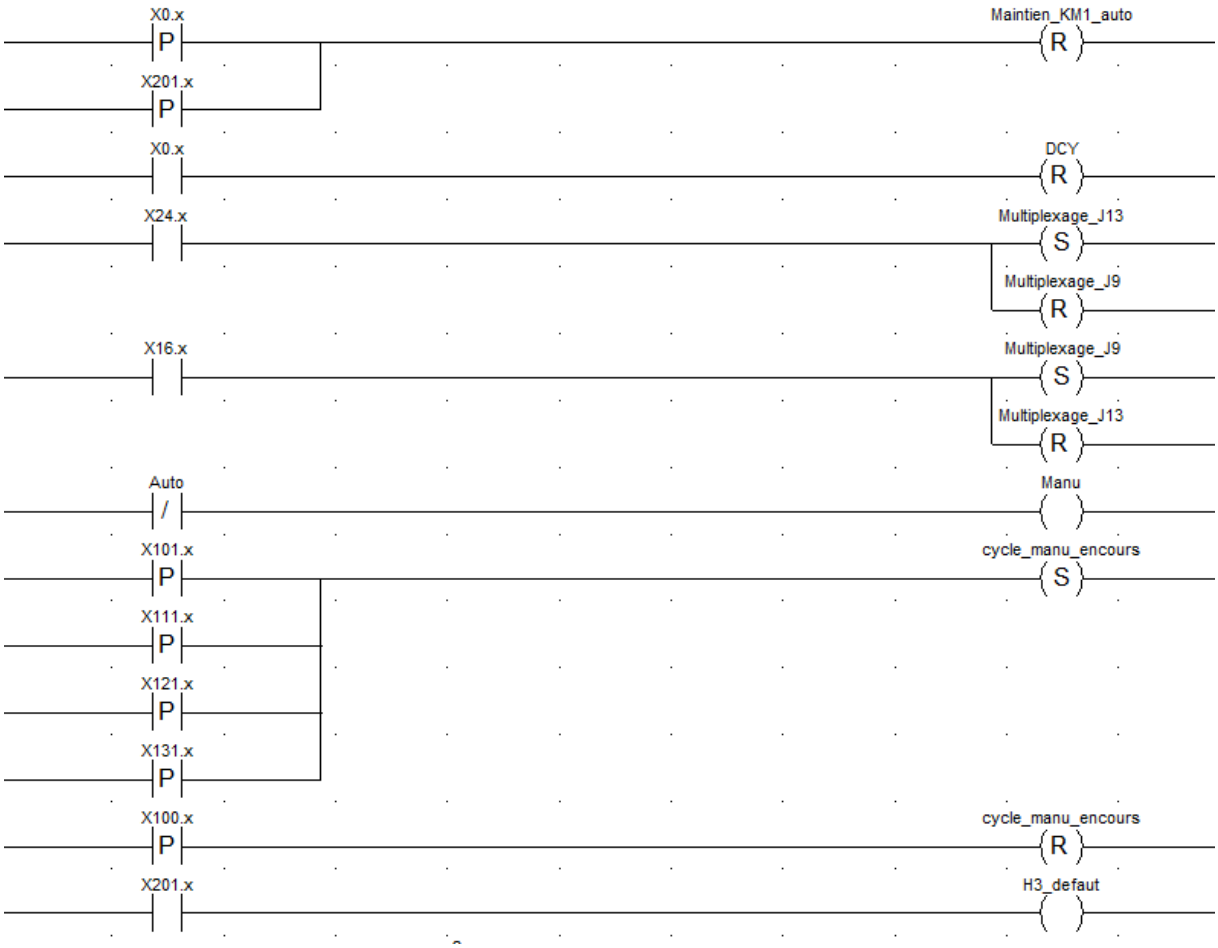
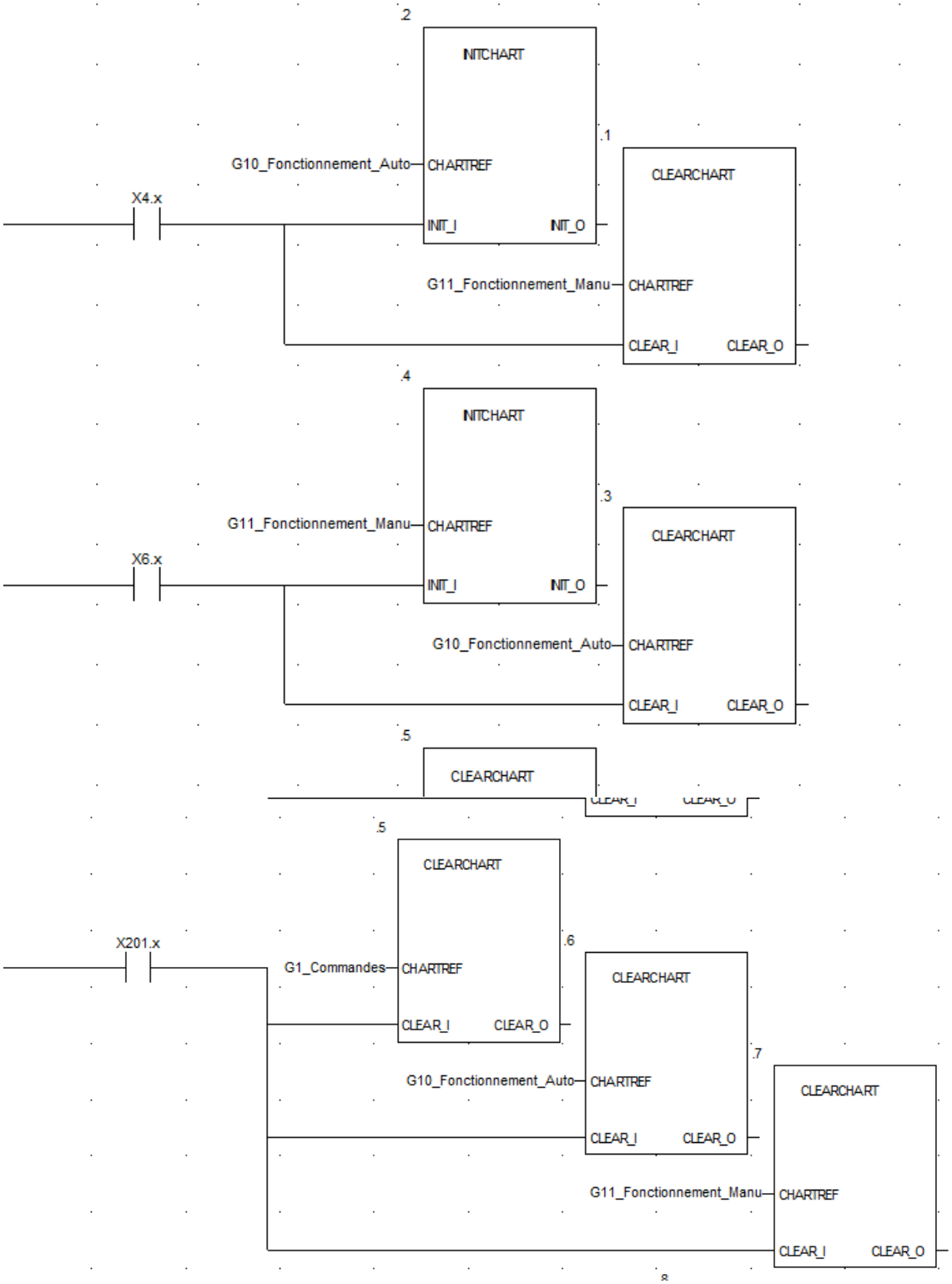

X1.x
P
Voyant_Marche
S
X10.x
P
Voyant_Marche
R
X11.x
OPERATE
cpt_pos_bras:=13;
X23.x
P
OPERATE
cpt_pos_bras:=cpt_pos_bras+1;
X132.x
P
X122.x
P
OPERATE
cpt_pos_bras:=cpt_pos_bras-1;
X16.x
P
X17.x
Cmd_V1A
X11.x
X101.x
X111.x
X19.x
Cmd_V1R
X31.x
X13.x
X113.x
X103.x

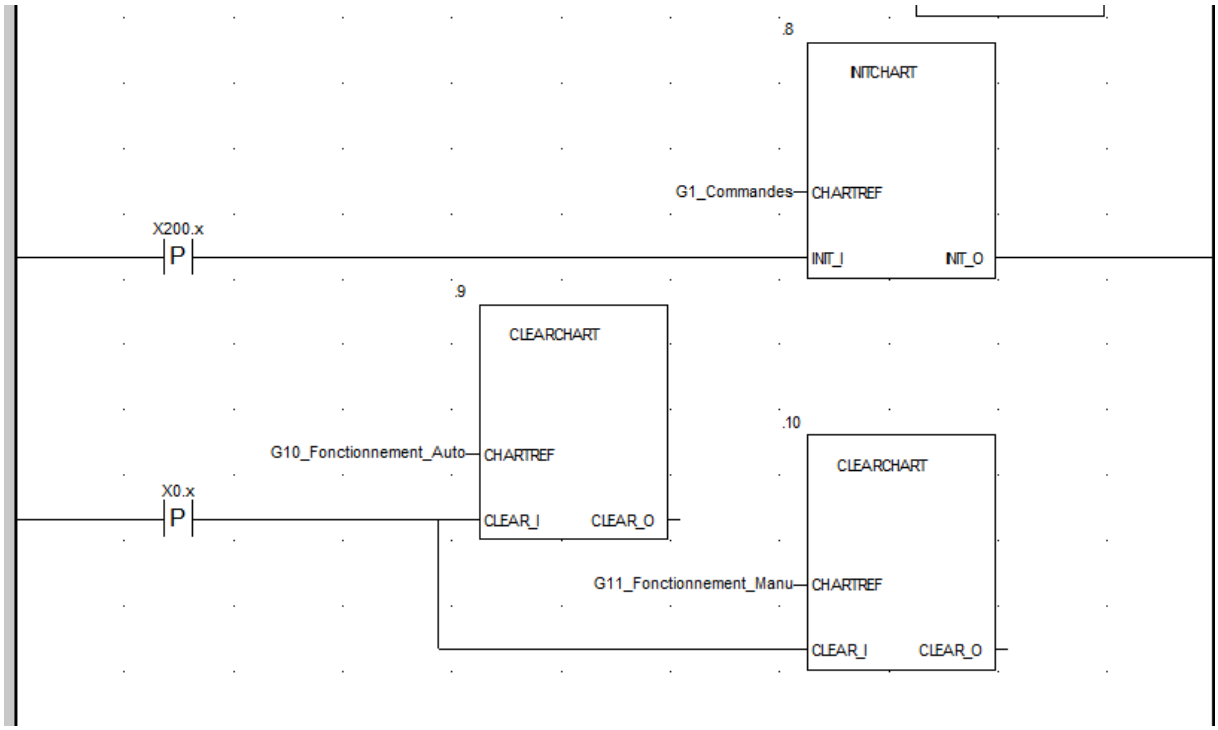
S

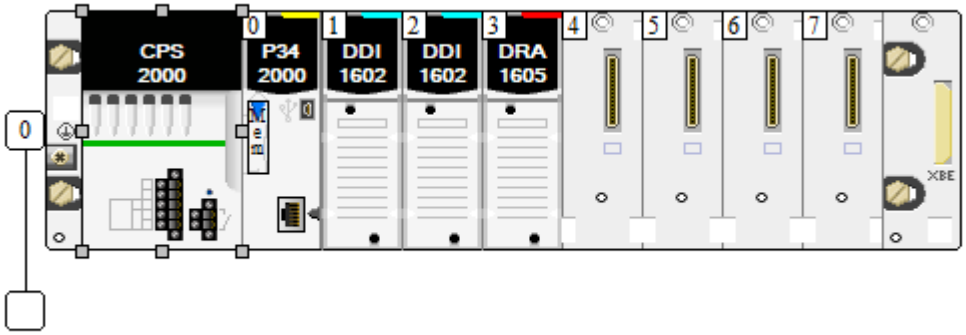

X12.x
Cmd_V2H
X102.x
X112.x
Cmd_V2B
TON_1
TON
X18.x
X32.x
X15.x
IN
Q
Cmd_V3A
X122.x
t#1s
PT
ET
X21.x
X51.x
X132.x
X41.x
X100.x
P


TON_3
TON
IN
Q
t#1s
PT
ET
X14.x
X21.x
X121.x
X131.x
X52.x
Cmd_V3R
X14.x
X22.x
X132.x
X121.x
Cmd_V4
X51.x
R
Cmd_V4
X10.x
P
S
Cmd_V5
X15.x
P
X21.x
P
X122.x
P
X131.x
Cmd_V5
X14.x
R
Cmd_V5
X22.x
X51.x
X121.x
X21.x
X22.x
X23.x
remise_bras
remise_bras
%S6
voyant_remise_bras
X2.x
DCY
S
Maintien_KM1_auto
S


X0.x
P
X201.x
P
Maintien_KM1_auto
R
X0.x
DCY
R
X24.x
Multiplexage_J13
S
Multiplexage_J9
R
X16.x
Multiplexage_J9
S
Multiplexage_J13
R
Auto
/
Manu
X101.x
P
X111.x
P
X121.x
P
X131.x
P
cycle_manu_encours
S
X100.x
P
cycle_manu_encours
R
X201.x
H3_defaut


.2
INITCHART
.1
G10_Fonctionnement_Auto
CHARTREF
CLEARCHART
X4.x
INIT_I
INIT_O
G11_Fonctionnement_Manu
CHARTREF
CLEAR_I
CLEAR_O
.4
INITCHART
.3
G11_Fonctionnement_Manu
CHARTREF
CLEARCHART
X6.x
INIT_I
INIT_O
G10_Fonctionnement_Auto
CHARTREF
CLEAR_I
CLEAR_O
.5
CLEARCHART
.5
CLEARCHART
X201.x
.6
G1_Commandes
CHARTREF
CLEARCHART
CLEAR_I
CLEAR_O
.7
G10_Fonctionnement_Auto
CHARTREF
CLEARCHART
CLEAR_I
CLEAR_O
G11_Fonctionnement_Manu
CHARTREF
CLEAR_I
CLEAR_O


.8
INITCHART
G1_Commandes
CHARTREF
X200.x
P
INIT_I
INIT_O
.9
CLEARCHART
.10
CLEARCHART
G10_Fonctionnement_Auto
CHARTREF
X0.x
P
CLEAR_I
CLEAR_O
G11_Fonctionnement_Manu
CHARTREF
CLEAR_I
CLEAR_O


0
CPS 2000
0
P34 2000
1
DDI 1602
2
DDI 1602
3
DRA 1605
4
5
6
7
XBE
0

affichage	BOOL					
anneau...	EBOOL					%I0.1.10
anneau...	EBOOL					%I0.1.11
anneau...	EBOOL					%I0.1.12
anneau...	EBOOL					%I0.1.13
ATU	EBOOL		Arret urgence			%I0.2.0
ATU_B...	EBOOL		Arret urgence boite à...			%I0.2.14
Auto	EBOOL					%I0.2.6
BP_0	EBOOL					%I0.2.13
BP_1	EBOOL					%I0.2.15
BP_AR	EBOOL					%I0.2.9
bp_arret	BOOL					
BP_AV	EBOOL					%I0.2.11
bp_dcy	BOOL					
BP_dcy...	EBOOL					%I0.2.4
BP_dep...	EBOOL					%I0.2.7
bp_mode	BOOL					
bp_pos...	BOOL					
bp_pos...	BOOL					
bp_pos...	BOOL					
bp_pres...	BOOL					
BP_prise	EBOOL					%I0.2.5
bp_V1A	BOOL					
bp_V1A...	BOOL					
bp_V1R	BOOL					
bp_V2B	BOOL					
bp_V2H	BOOL					
bp_V3A	BOOL					
bp_V3R	BOOL					
bp_V4A	BOOL					
bp_V5A	BOOL					
Cmd_V1A	EBOOL					%Q0.3.6
Cmd_V...	EBOOL					%Q0.3.0
Cmd_V2B	EBOOL					%Q0.3.1
Cmd_V...	EBOOL					%Q0.3.7
Cmd_V3A	EBOOL					%Q0.3.5
Cmd_V...	EBOOL					%Q0.3.2
Cmd_V4	EBOOL		accrochage			%Q0.3.3
Cmd_V5	EBOOL		indexage			%Q0.3.4

con...	BOOL						
con...	BOOL						
con...	BOOL						
con...	BOOL						
con...	BOOL						
con...	BOOL						
con...	BOOL						
cpt_pos...	INT					%MW41	
cycle_...	BOOL						
DCY	BOOL						
Detect_...	EBOOL					%I0.1.8	
EV1A	EBOOL		sortie du bars			%I0.1.0	
EV1R	EBOOL		rentrée du bras			%I0.1.1	
EV2B	EBOOL		descente du bras			%I0.1.3	
EV2H	EBOOL		montée du bras			%I0.1.2	
EV3A	EBOOL		rotation pas avance			%I0.1.4	
EV3R	EBOOL		rotation pas recul			%I0.1.5	
EV4A	EBOOL					%I0.1.6	
EV5A	EBOOL					%I0.1.7	
H3_def...	EBOOL					%Q0.3.10	
H3_def...	BOOL						
H3_def...	BOOL						
KM1_m...	EBOOL					%I0.1.15	
Maintie...	EBOOL					%Q0.3.11	
Manu	EBOOL						
Multiple...	EBOOL					%Q0.3.9	
Multiple...	EBOOL					%Q0.3.8	
pres_24V	EBOOL					%I0.1.14	
Presen...	EBOOL					%I0.1.9	
Pressio...	EBOOL						
remise ...	BOOL						

Simu_a...	BOOL						
Simu_a...	BOOL						
Simu_a...	BOOL						
Simu_a...	BOOL						
Simu_E...	BOOL						
Simu_E...	BOOL						
Simu_E...	BOOL						
Simu_E...	BOOL						
Simu_E...	BOOL						
Simu_E...	BOOL						
Simu_E...	BOOL						
Simu_E...	BOOL						
Simu_E...	BOOL						
Simu_E...	BOOL						
Simu_E...	BOOL						
Simu_E...	BOOL						
Simu_E...	BOOL						
Simu_E...	BOOL						
Simu_P...	BOOL						
Simu_V2	BOOL						
Simu_V...	BOOL						
Simu_V...	BOOL						
Simu_V...	BOOL						
Simu_V...	BOOL						
surcour...	EBOOL					%I0.2.2	
surcour...	EBOOL					%I0.2.1	
t10_0	BOOL						
t10_1	BOOL						
t10_2	BOOL						
t10_3	BOOL						
t30_0	BOOL						
t100...	BOOL						
t100...	BOOL						
t100...	BOOL						
t_arr...	BOOL						
t_arr...	BOOL						

test1	BOOL						
test2	BOOL						
test3	BOOL						
test4	BOOL						
test_ap...	EBOOL		entrée BP_0 renomm...				
test_sys	BOOL						
Voyant...	BOOL						
voyant_...	BOOL						