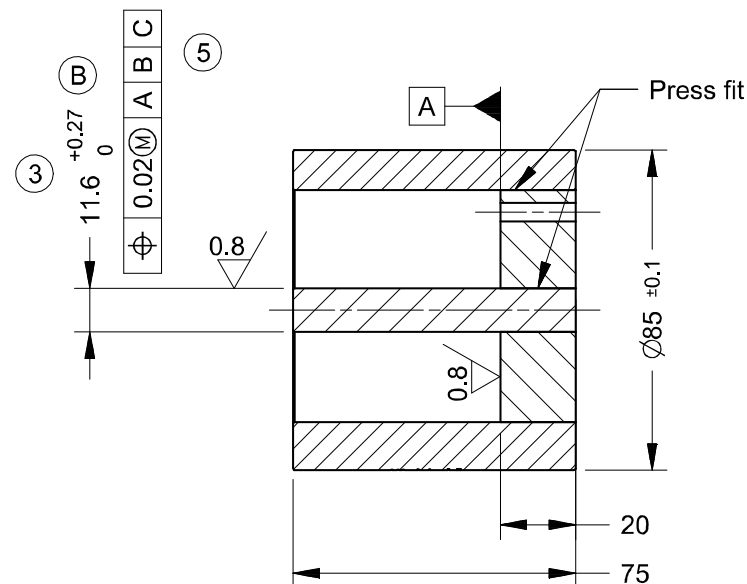
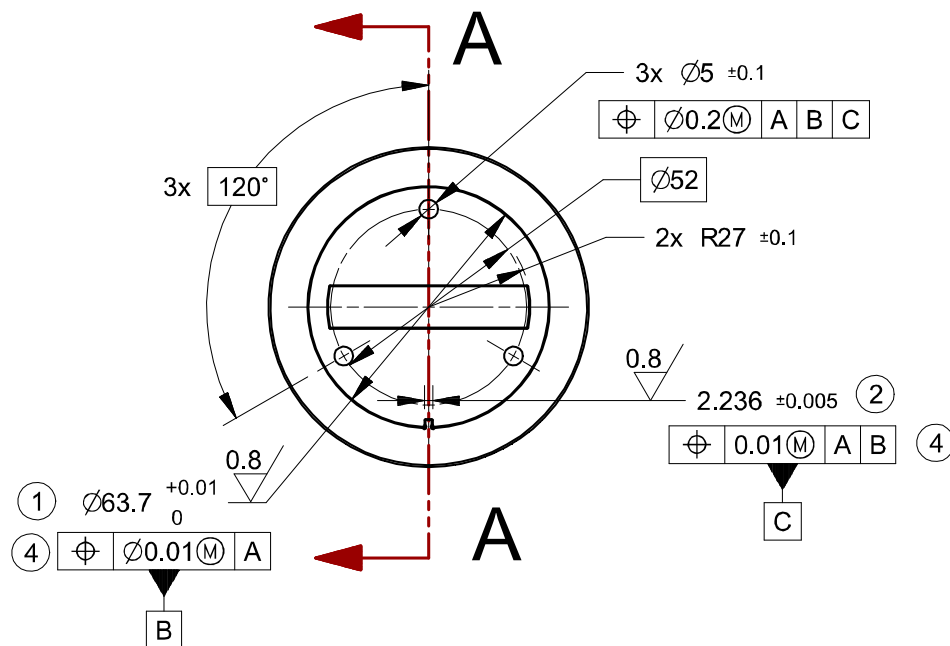
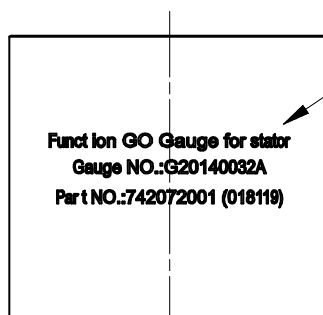
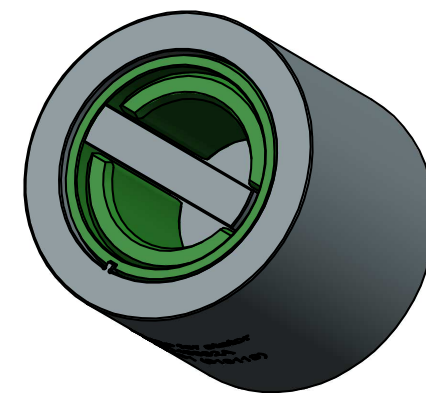


Unless otherwise specified:  
1.±0.5 on Zero decimal;  
2.±0.05 on 1 place decimal;  
3.±0.1\* on Zero place decimal.

Edition	Date	Modification	Engineer	Approve
A	2014-5-4	Creat	Marvin	Riene
B	2014-5-8	Change tolerance from 0.027 to 0.27	Marvin	Riene
C				



SECTION A-A



Engrave"  
Function GO Gauge for stator  
Gauge NO.:G20140032A  
Part NO.:742072001 (018119)"

#### Notes:

- 1.Remove all burrs and sharp edges;
- 2.Unspecified roughness is  $\sqrt{1.6}$ ;
- 3.Unspecified Charmfer is C0.5, Radius is R0.5;
- 4.Unspecofied dimensions see CAD file;
- 5.Unspecified tolerance see table

6.This gauge is used for check Motor  
Stator's position:

Ø	Ø0.25(M)	C(M)	B(M)	A
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Function Gauge	4Cr13 HRC50	2set
Item	Material&H.T	QTY.

01	742072001-01	Stator,HH,MP64F,SM6D	-	018119
Item	TTI Part NO.	Part description	Material	Model NO.
<b>Techtronic Industries Company Limited</b>				
Gauge Description		Function GO Gauge		Scale 1:2
Design By	Marvin.chen	2014-4-30	Gauge NO. G2014000x	Sheet 1/1
Draw By	Marvin.chen	2014-4-30	Do Not Scale The Drawing	View
Approve By	Riene.zhou	2014-4-30	All Dimensions in mm	Vision A4