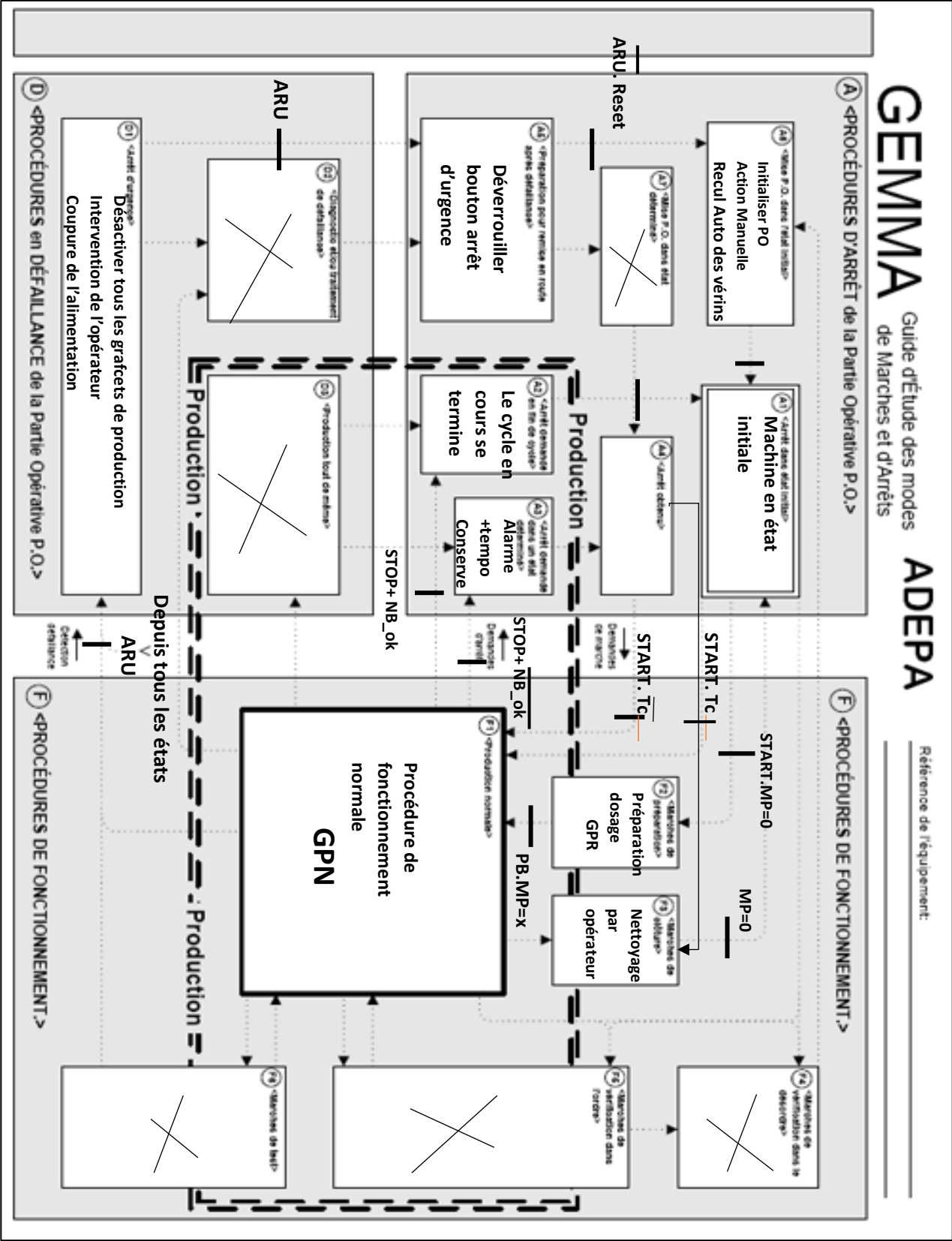
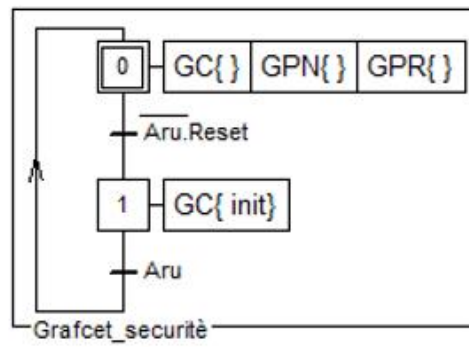


ANALYSE TEMPORELLE DE LA PARTIE COMMANDE

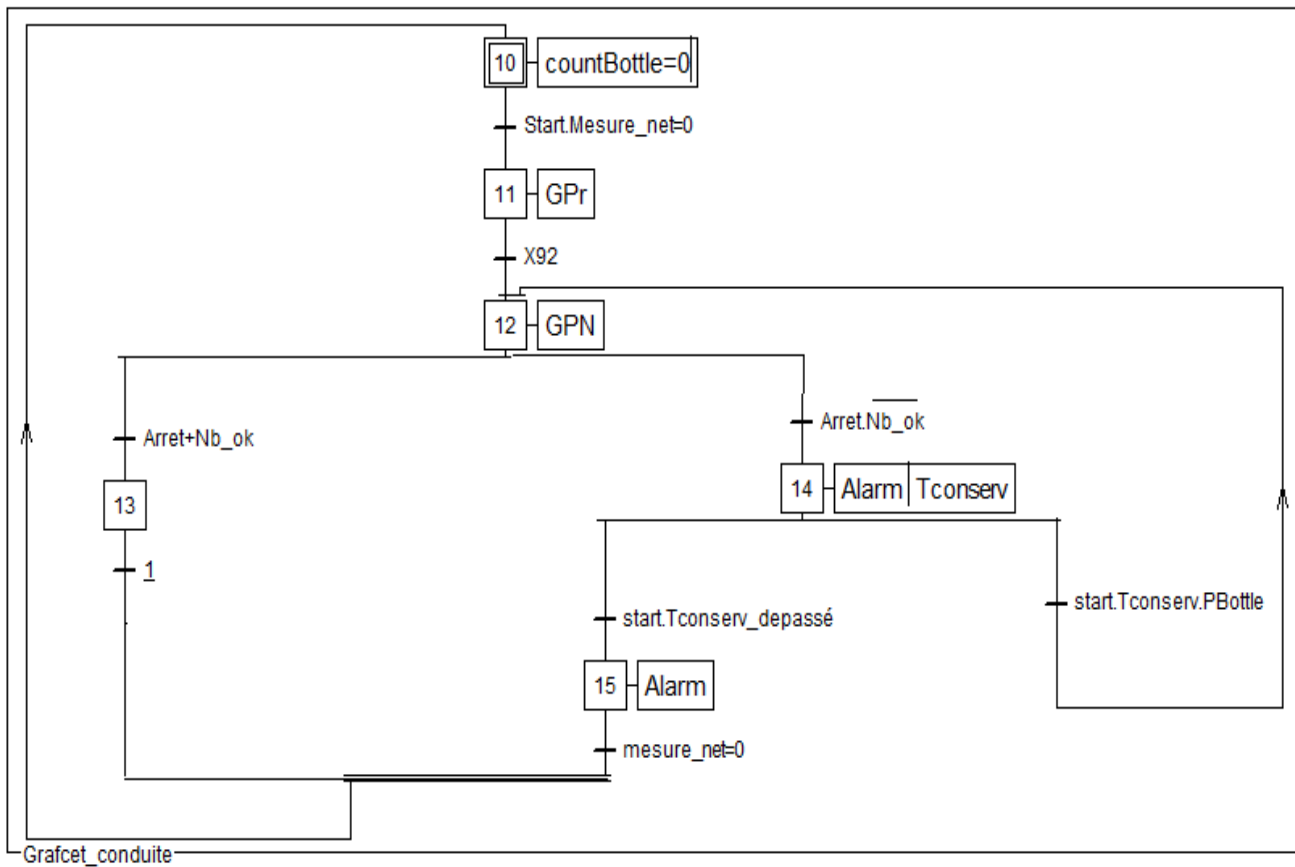
GEMMA



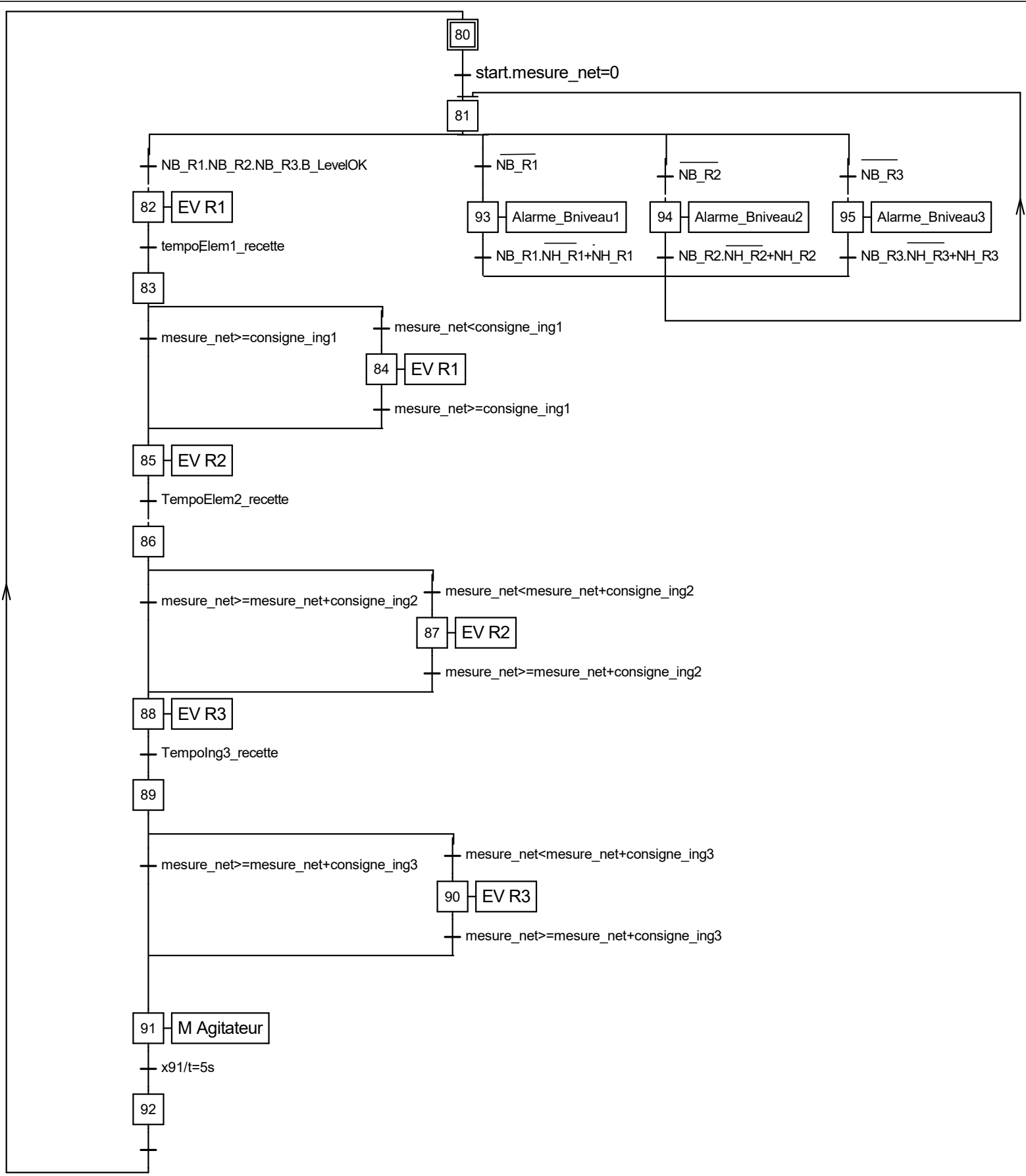
Grafcet de sécurité



Grafcet de conduite



Grafcet de préparation



Grafcet de production normale

